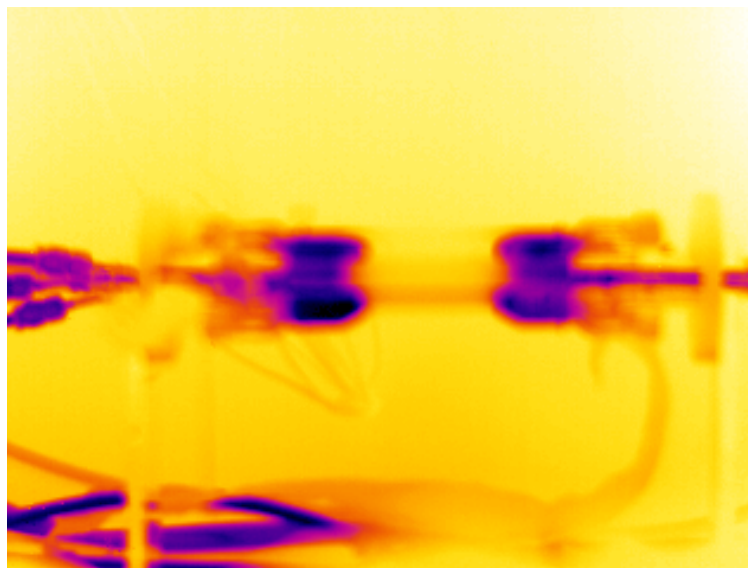


Belle-II PXD support: Thermo-mechanical activities at Valencia

Carlos Lacasta, Arantza Oyanguren
(IFIC - Valencia)



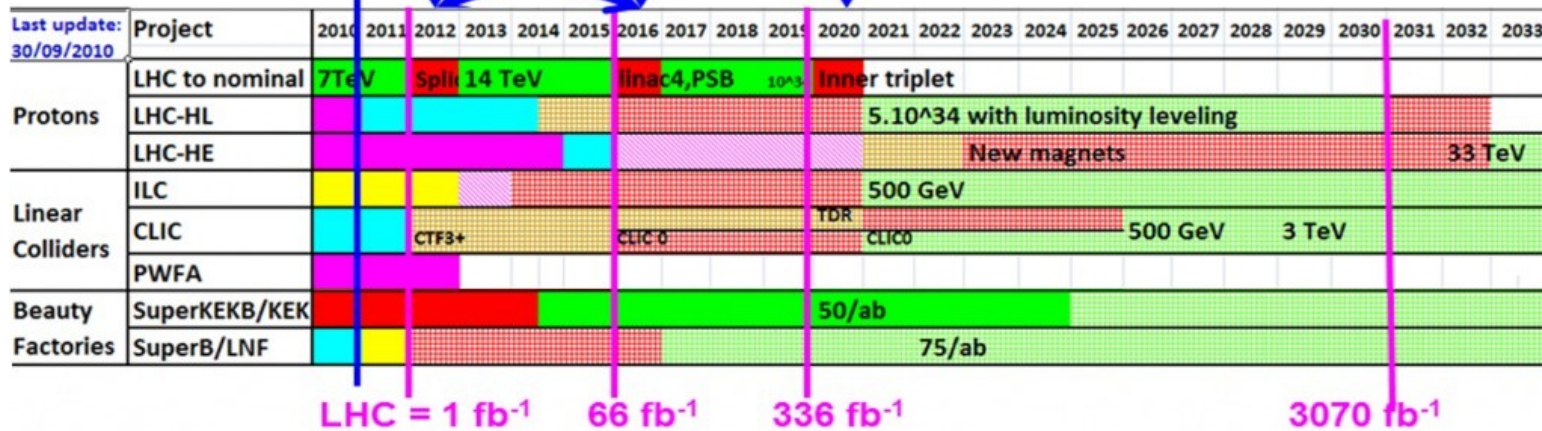
- Motivation
- The Belle-II Pixel detector (PXD)
- Thermal mock-up at Valencia
- First studies of cooling
- Conclusions

Tentative schedule new projects

European Strategy
For Particle Physics

Future facility spec.
from LHC Physics?

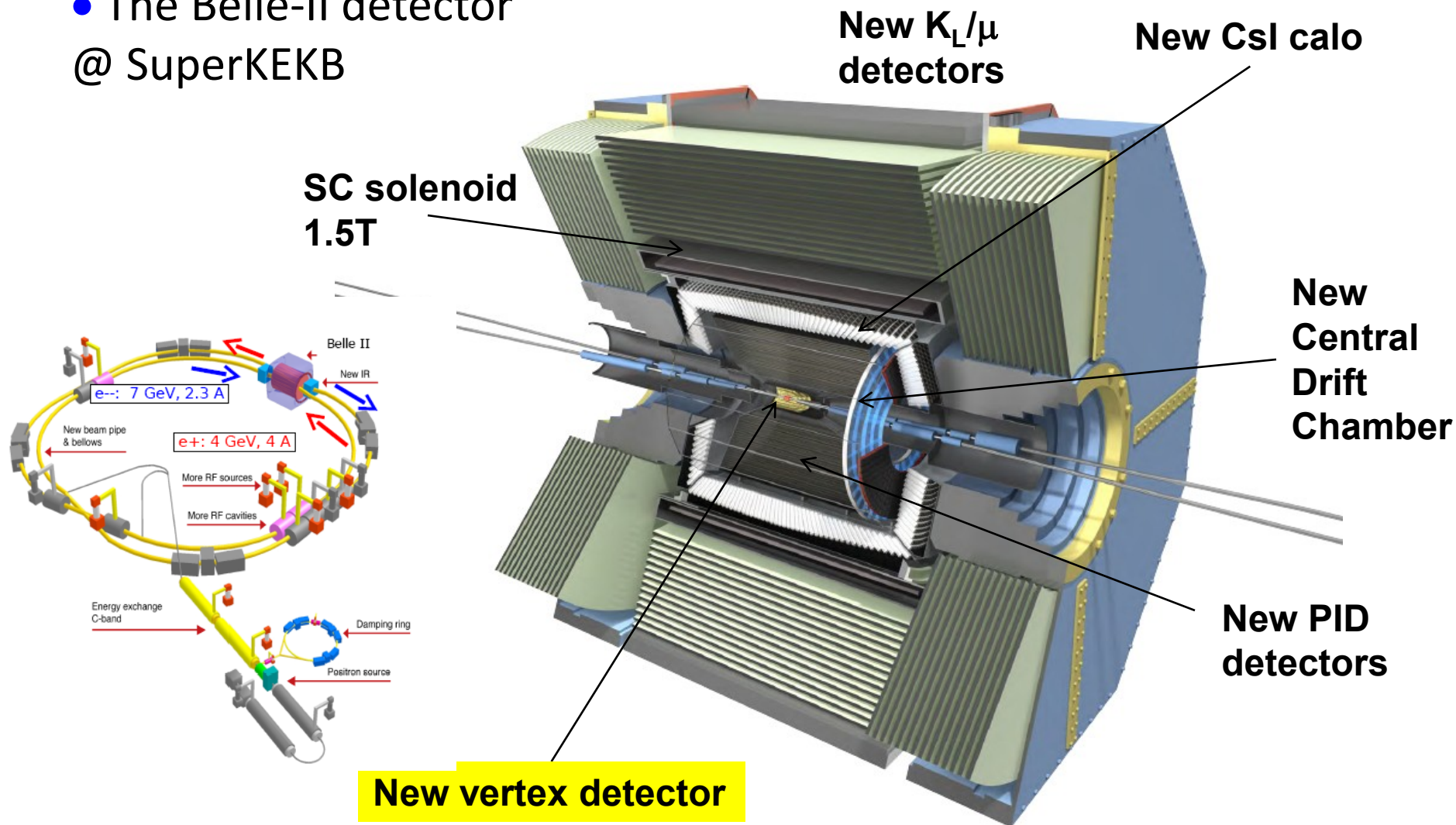
Color code	approved	envisaged/proposed
R&D		
R&D to CDR		
Technical design to TDR		
Construction		
Operation		



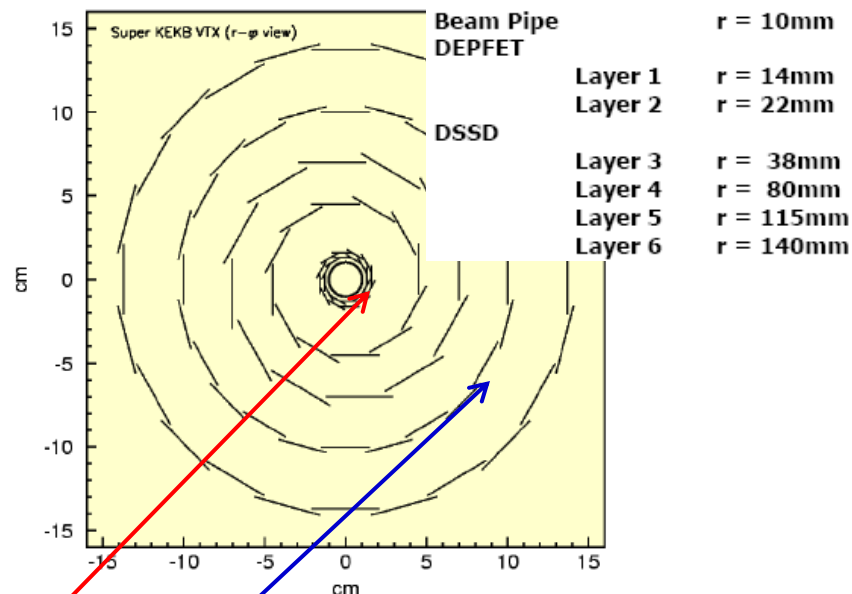
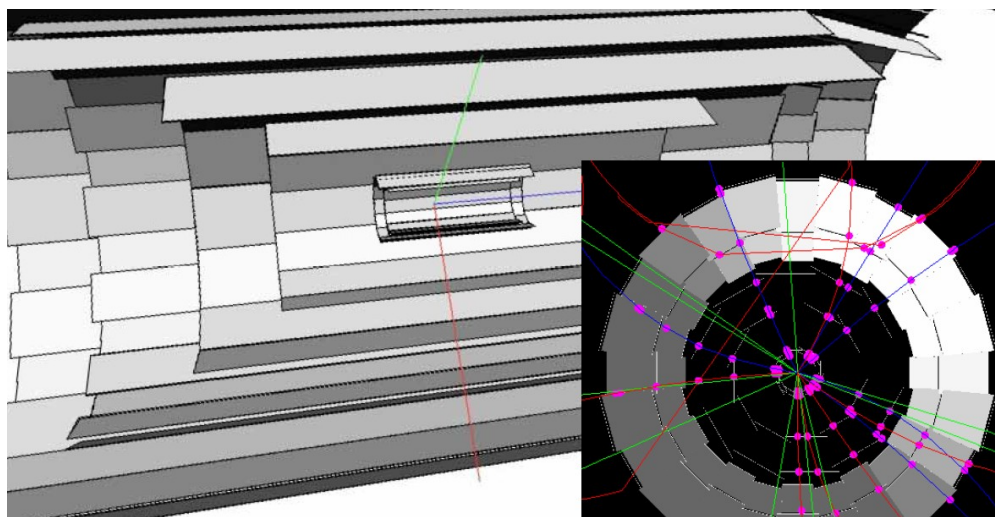
<http://newslines.linearcollider.org/2011/03/31/i-have-a-dream/>

- **LHC:** results decisive to define future strategies (2012)
 - Present exploitation of data is fundamental
- **ILC/CLIC:** construction envisaged for 2014/16, operation in 2021
 - Present R&D is fundamental
- **Super Flavour Factories:** unique competitive and complementary data with LHC in this era
 - Present contribution to construction (and data exploitation) is fundamental

- The Belle-II detector @ SuperKEKB



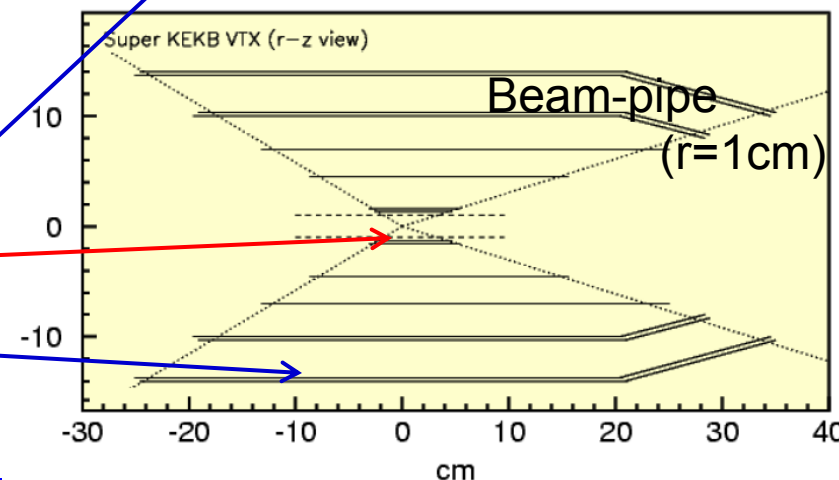
- The Belle-II vertex detector



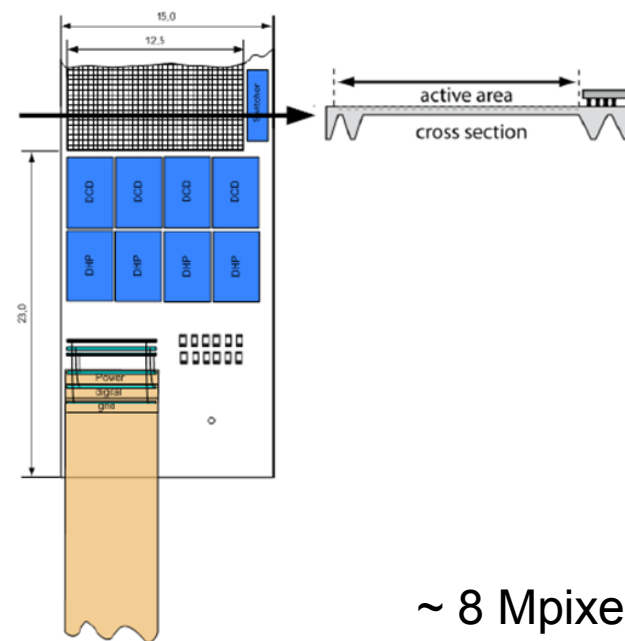
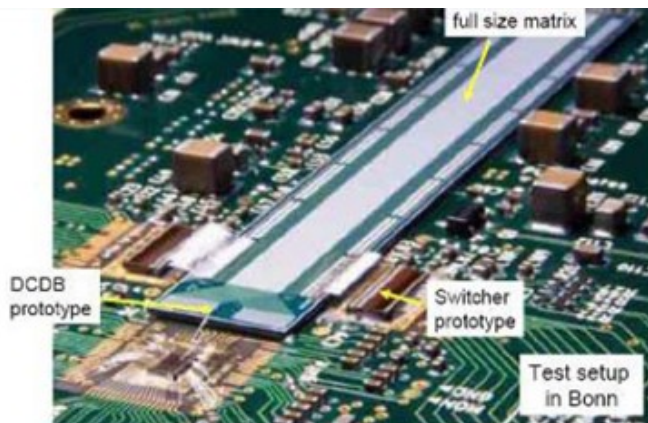
- 6 layers at radii from 1.4 cm to 14 cm,
 (4 times more readout channels compared
 to SVD2 (BELLE))

**2 layers of pixel
 detectors (DEPFET)**

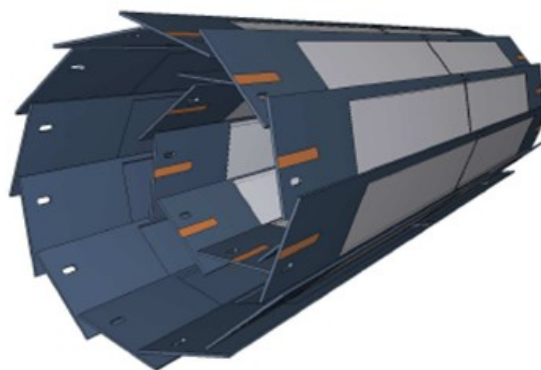
4 layers of strips (DSSD)



Prototype DEPFET pixel sensor and readout

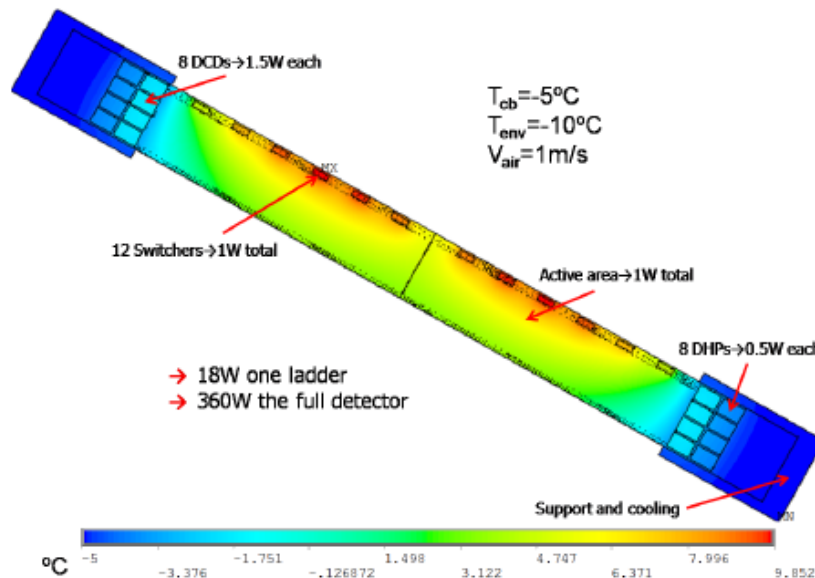


~ 8 Mpixels



	Inner layer	Outer layer
# ladders	8	12
Radius	1.4 cm	2.2 cm
Pixel size	50x50 μm^2	50x75 μm^2
# pixels	1600(z)x250(R- ϕ)	1600(z)x250(R- ϕ)
Thickness	75 μm	75 μm

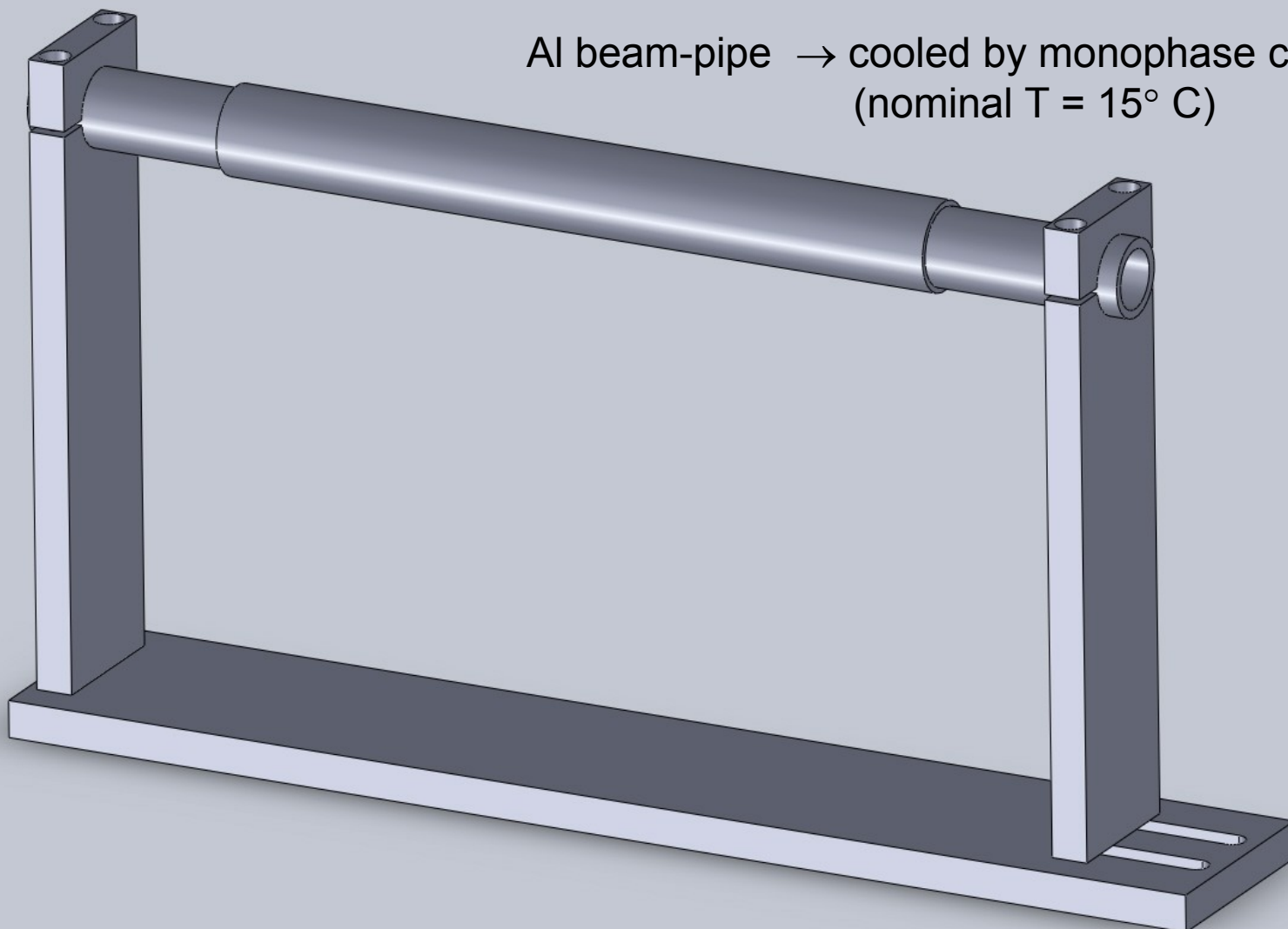
- Thermo-mechanical activities at Valencia:
 - Determine the optimal conditions for the sensors:
 - Cooling of support structures (cooling blocks)
 - Heat dissipation along the sensors (air flow studies)
 - Heat dissipation in the PXD volume
 - Cross-check simulation studies (Carlos Mariñas)



Mechanical mockup of pixel detector

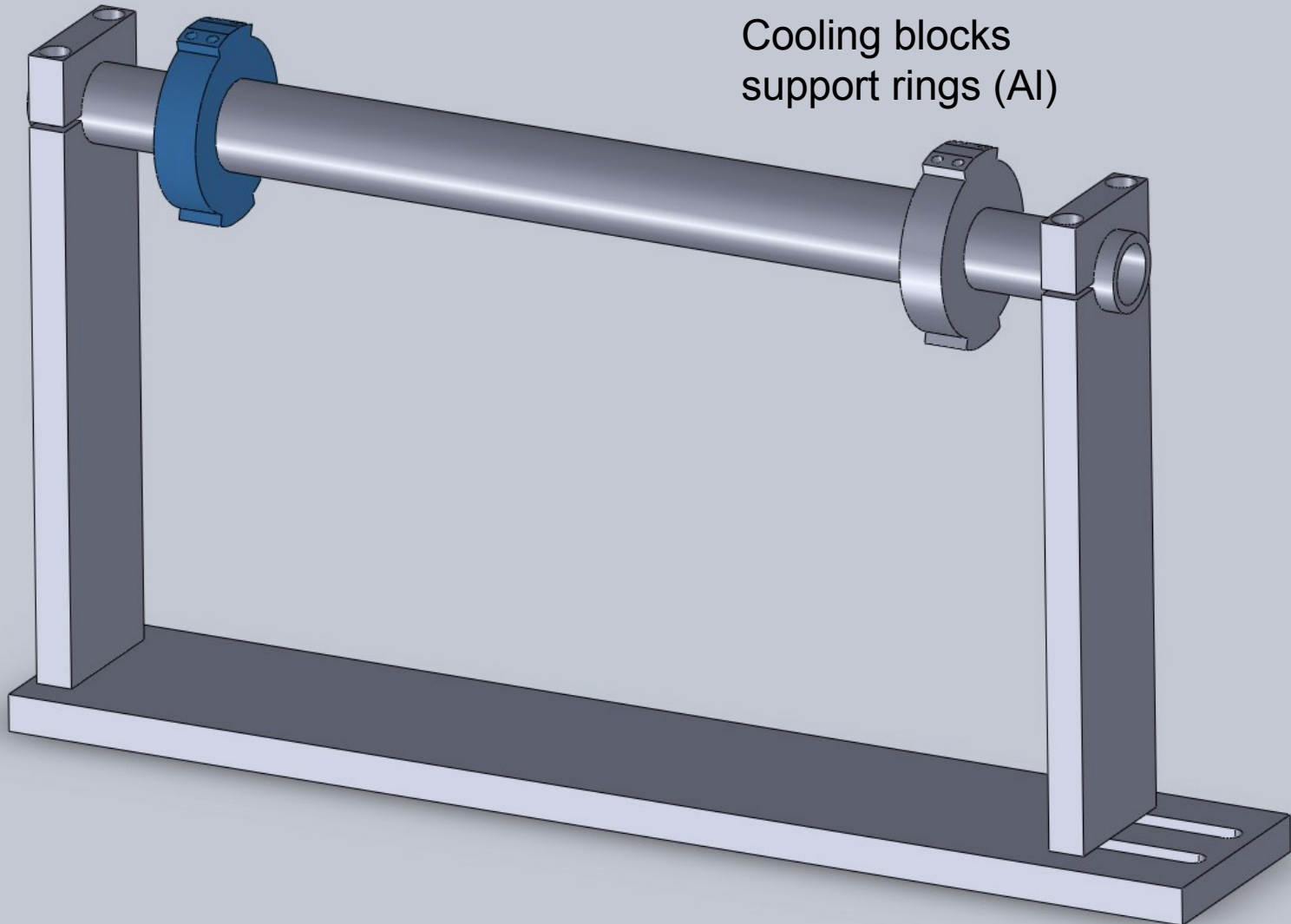


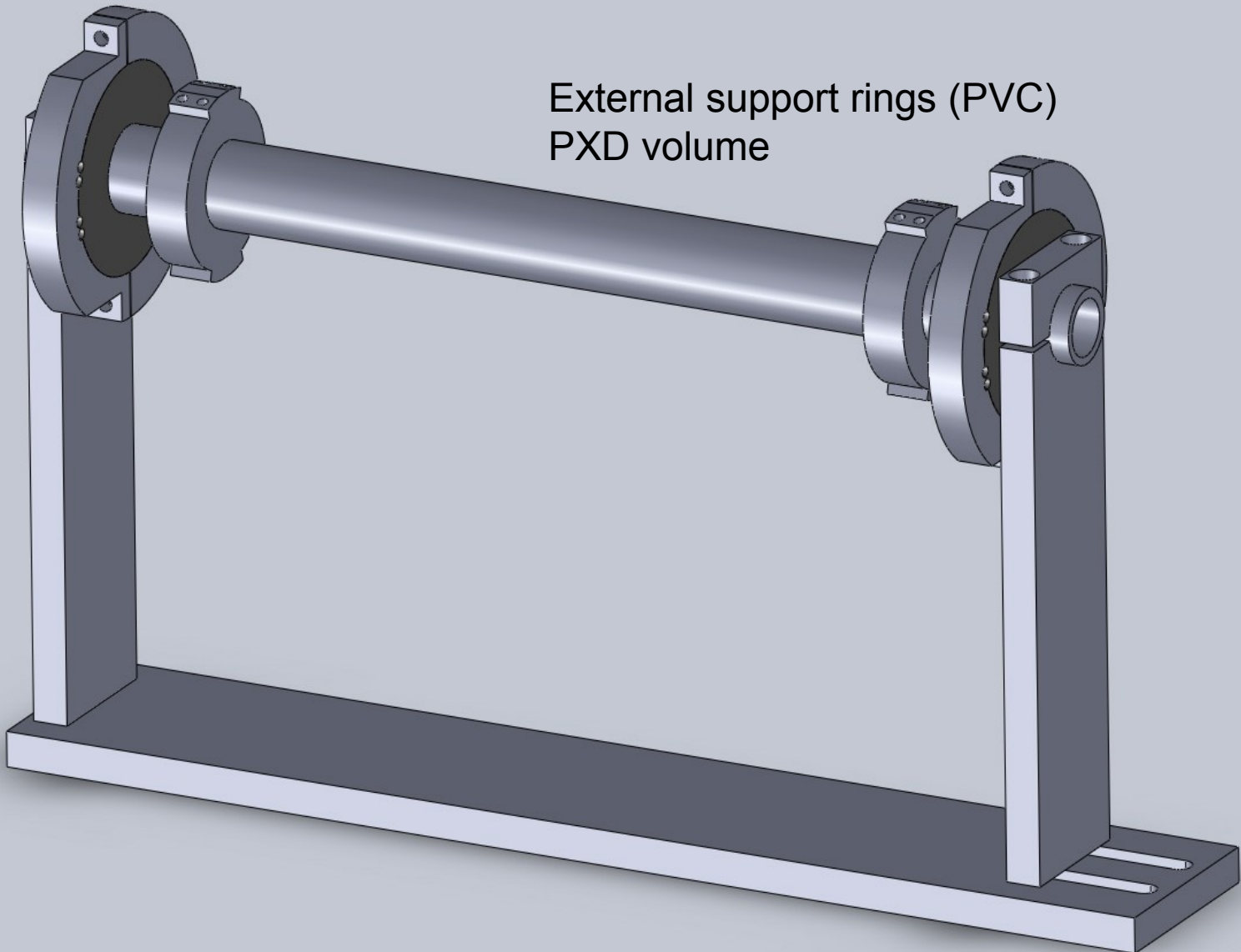
- Thermal mock-up at Valencia:

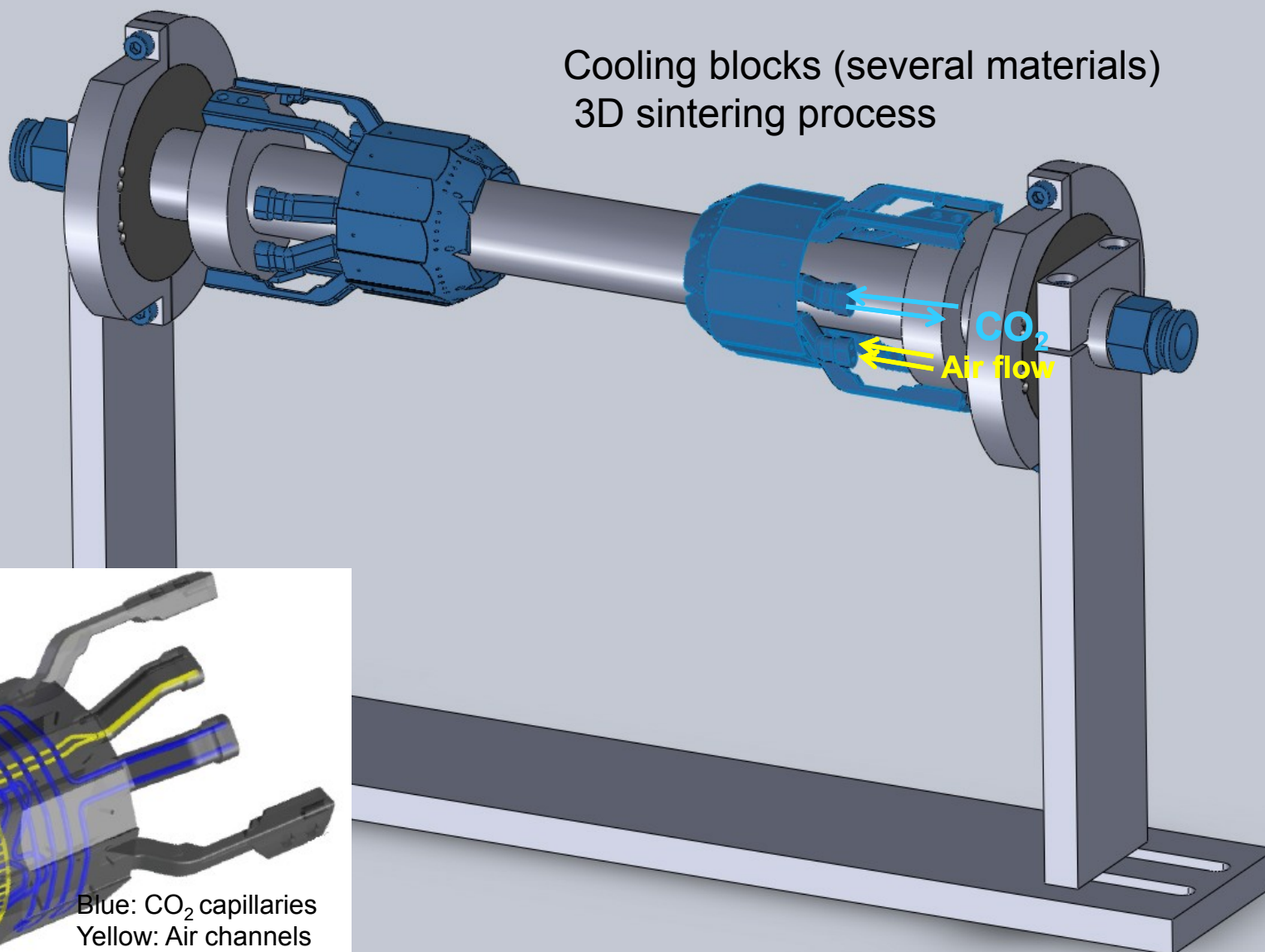


Al beam-pipe → cooled by monophasic chiller
(nominal $T = 15^{\circ} \text{C}$)

- Thermal mock-up at Valencia:







- Cooling block materials:



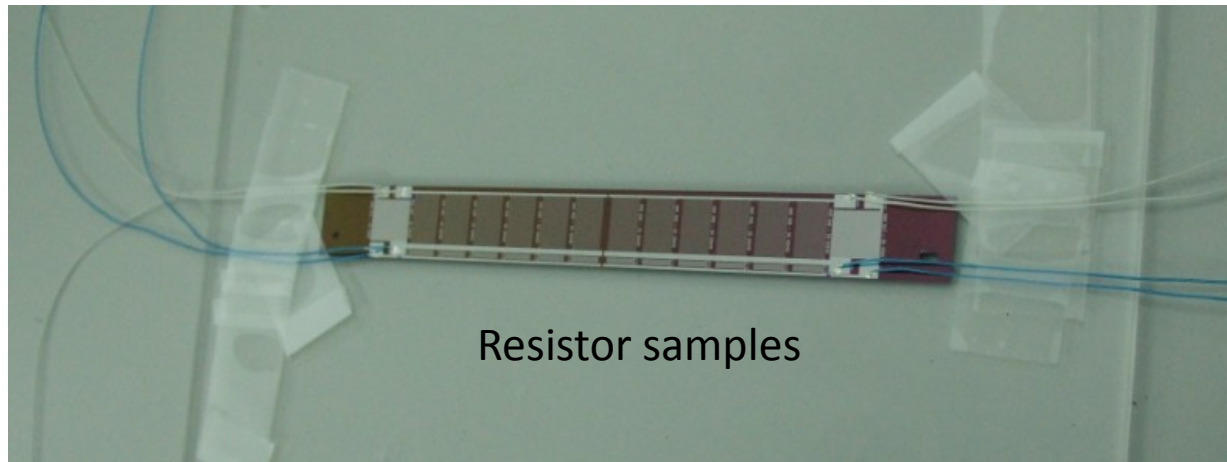
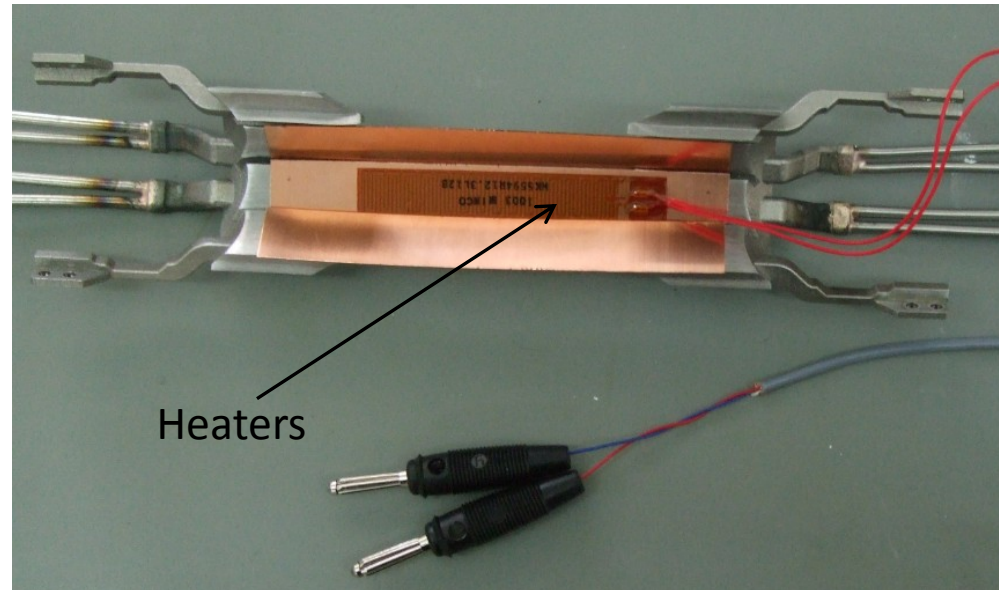
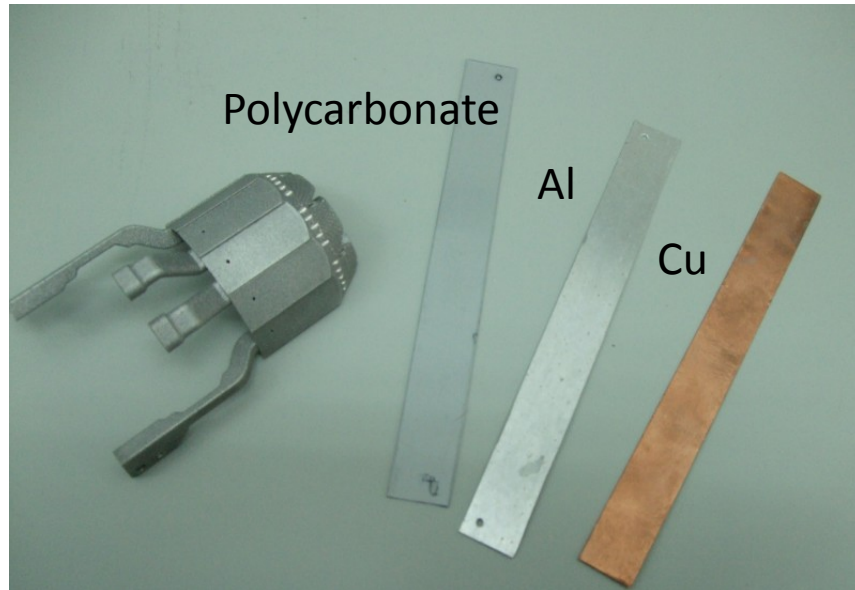
→ Going to MPI for pressure tests

Properties:

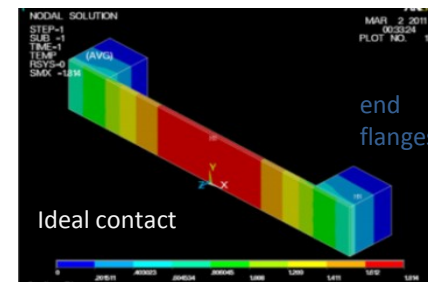
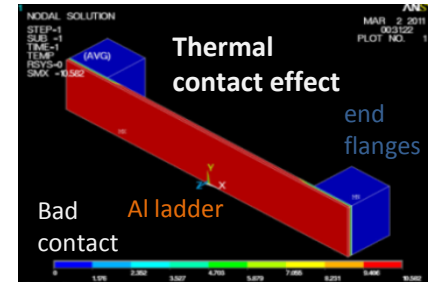
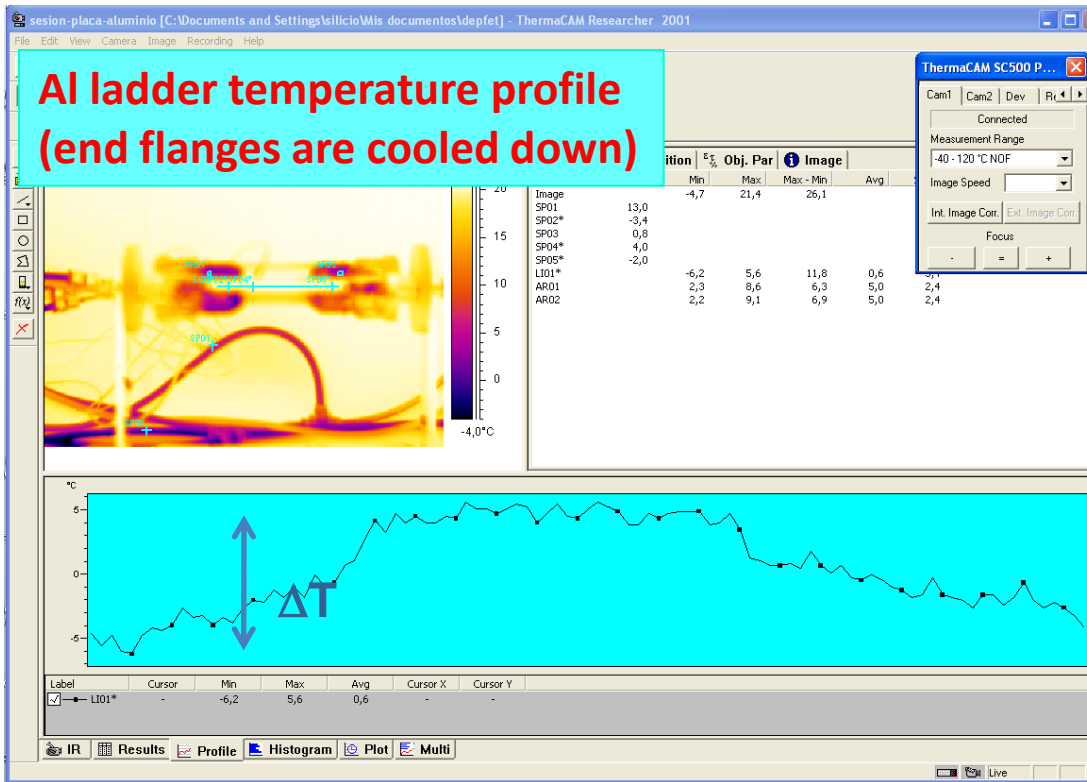
Stainless steel

Therm. conduct. (W/mK):	30	13	140	15
CTE (um/m°C):	18	14	21	17
Resistance (N/mm ²):	400	1200	310 (?)	650
Comments :	Residual magnetism Porous (!)	- Difficult to machine (polish, drill, etc.) - Non magnetic	-“malleable” (to drill, polish...) -Non magnetic	Pores and leaks in our samples (leaks by manipulation)

- Dummy ladders:



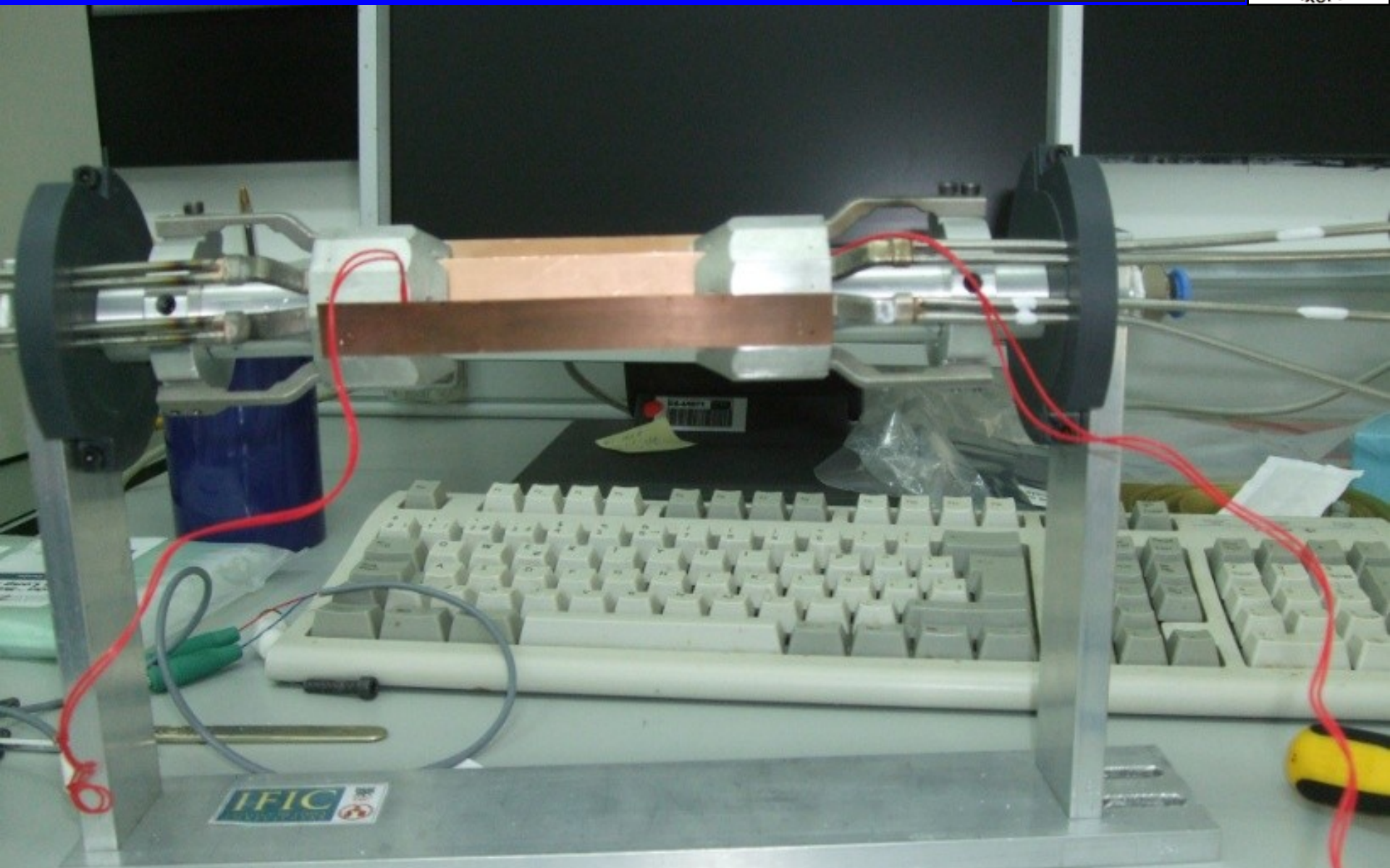
- Thermal contact between cooling block and ladder

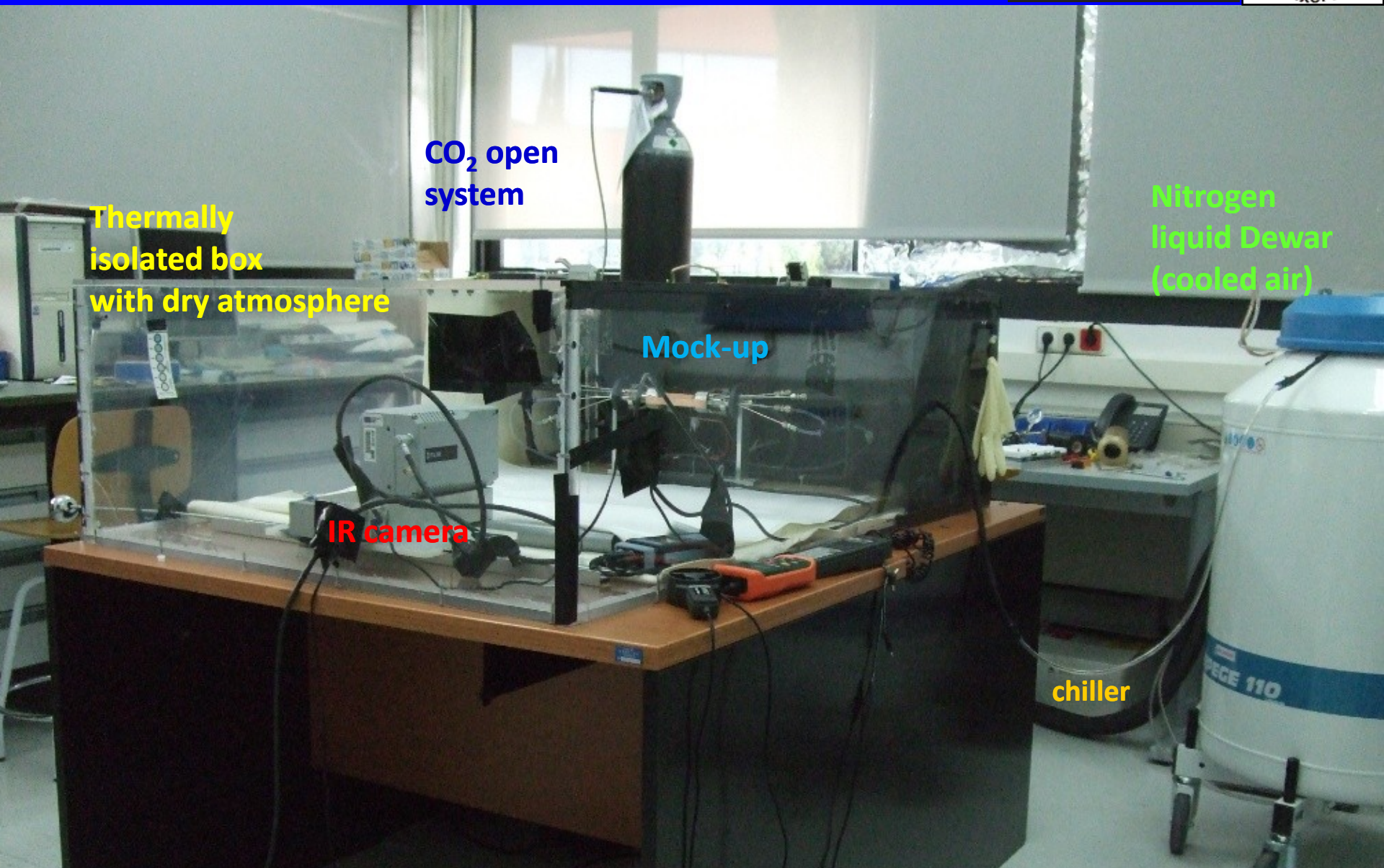


→ ΔT strongly depends on the thermal contact

→ Thermal paste + screws

→ Quite difficult to thread on CrCo, at present using double sided thermal tape (thermal conductivity = 0.8 W/mK)





Thermally
isolated box
with dry atmosphere

CO₂ open
system

Nitrogen
liquid Dewar
(cooled air)

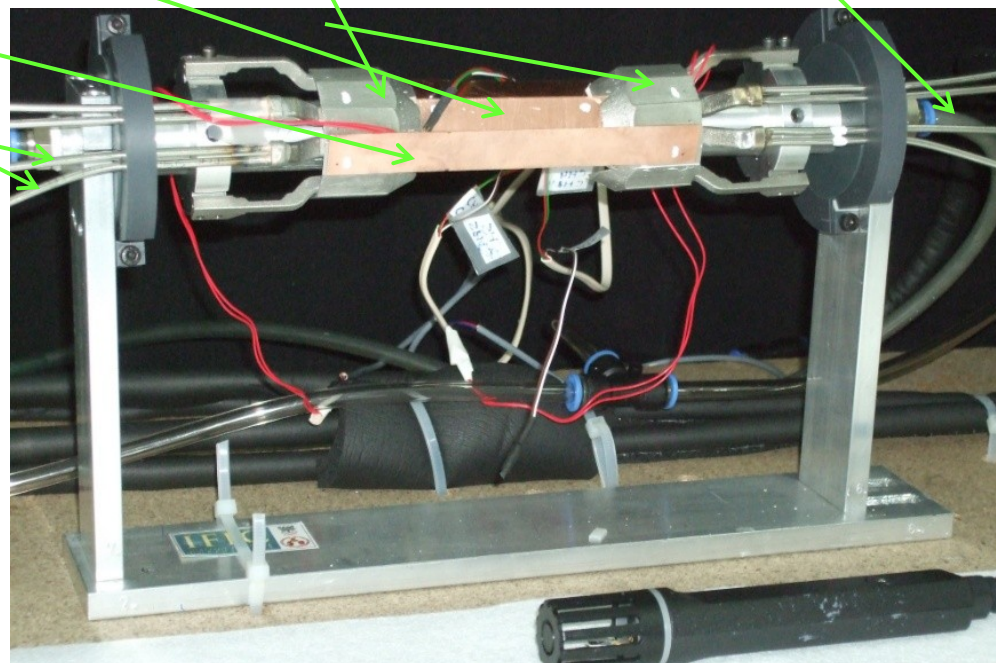
Mock-up

IR camera

chiller

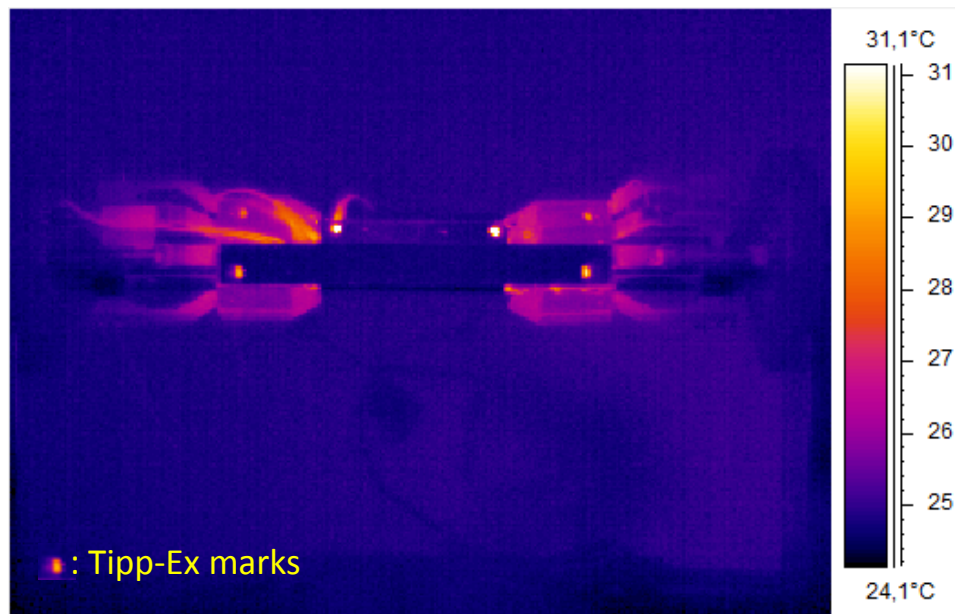
- Effect of air flow cooling

- Beam pipe at room temperature (can be cooled with chiller $\rightarrow 15^\circ\text{C}$)
- CrCo end flanges (2), cooled down with CO_2 ($\sim 12\text{bar}$)
- Cu ladders with heaters:
 - Power dissipated along ladder: $1\text{W} \rightarrow T \sim 30^\circ\text{C}$;
 - 4 inner ladders, only one with heater
 - 1 outer ladder with heater
- Air flow: dry air at \sim room temperature (20°C) or cooled down with liquid N_2
- Measure temperature on inner and outer ladders with IR camera, calibrated with PT100s and Tipp-ex marks ($\epsilon=0.95$)
- Room: $T=24^\circ\text{C}$, Humidity=8%

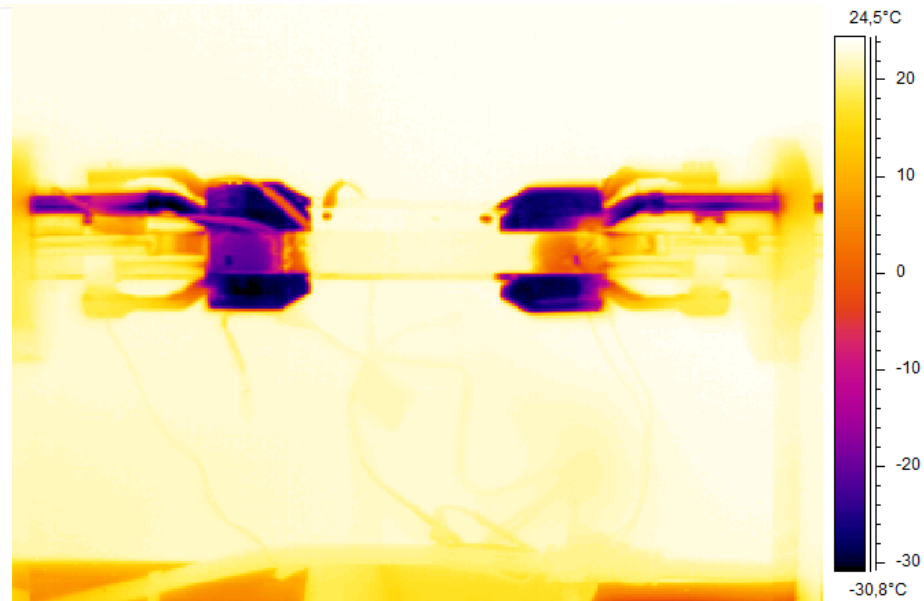


Thermal images:

Switching the heaters on



Cooling down the end flanges with CO₂

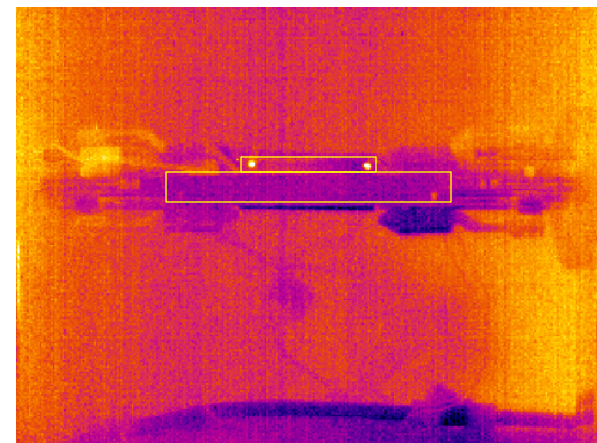
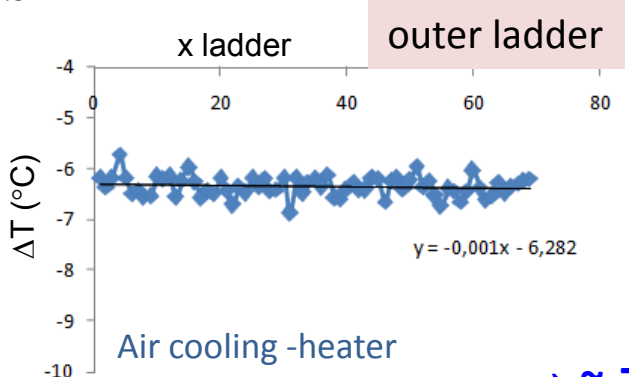
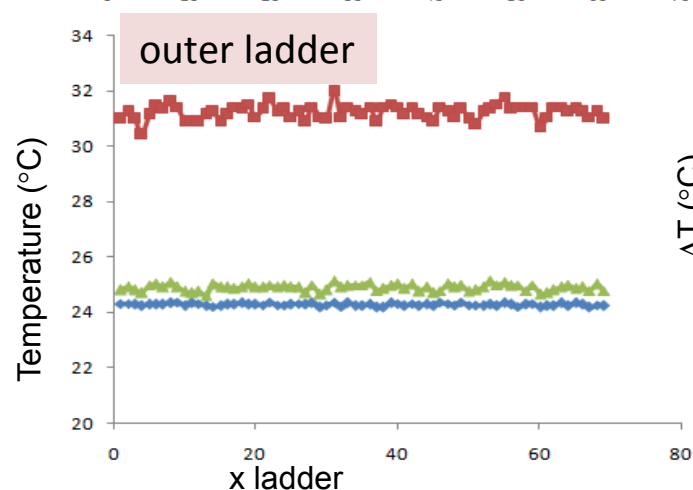
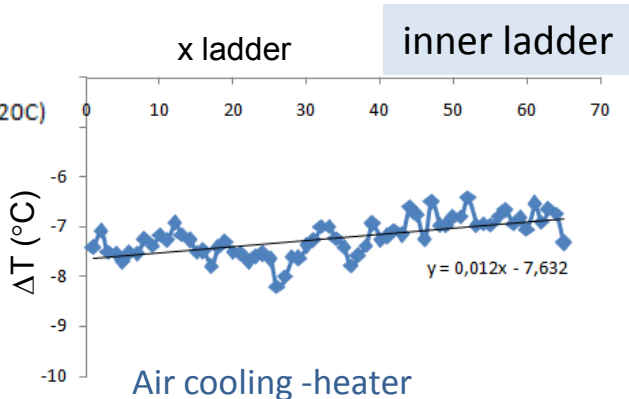
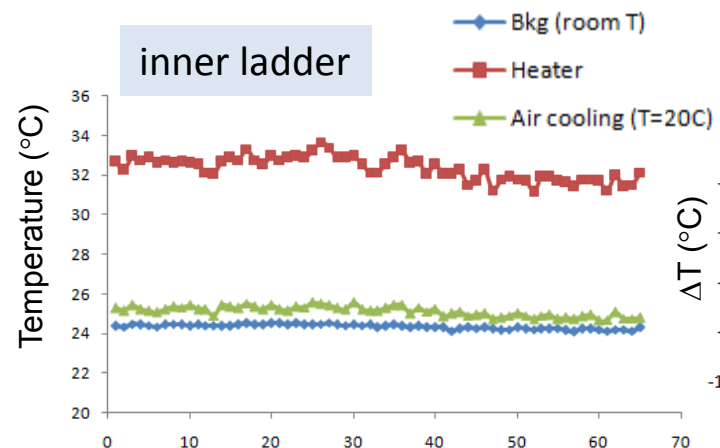


→ Real temperature given by Tipp-ex marks ($\epsilon=0.95$) (global image emissivity)

→ Emissivity of other materials have to be corrected

[→ Ice emissivity ~ 0.97 → frost (slightly, $H=8\%$) give approximate temperature]

- Heaters on
- Air flow at 20 °C (~2m/s)
- Cooling blocks at room T



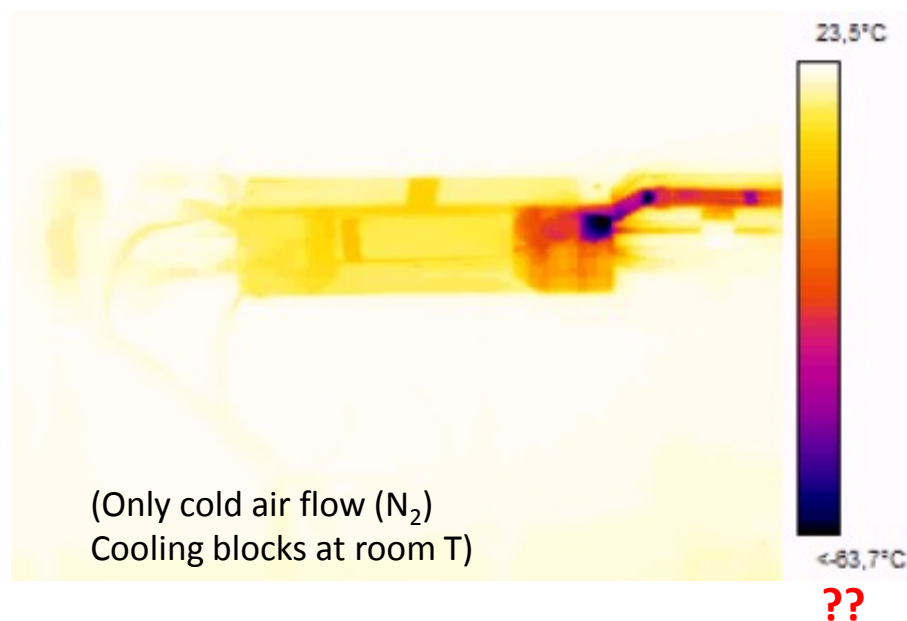
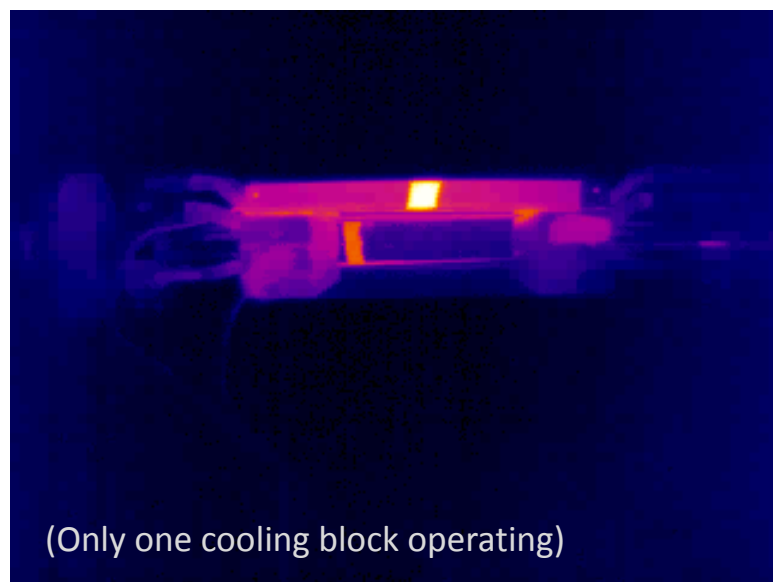
→ ~-7 °C in both ladders

- Heaters on
- Air flow at 20 °C
- Cooling blocks with CO₂ (12bar)

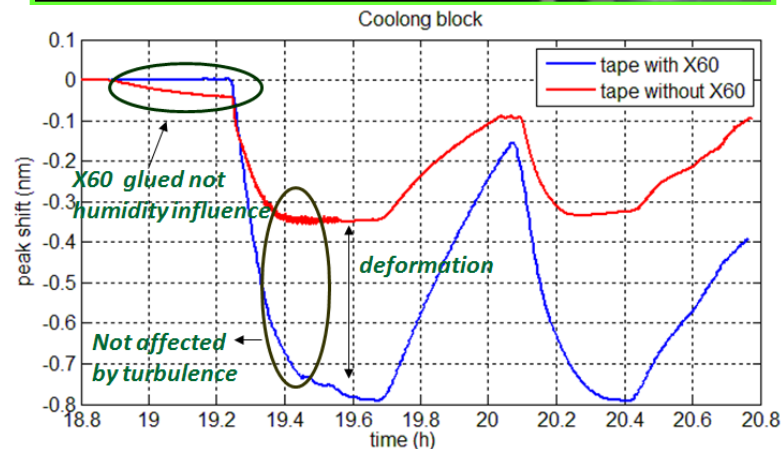
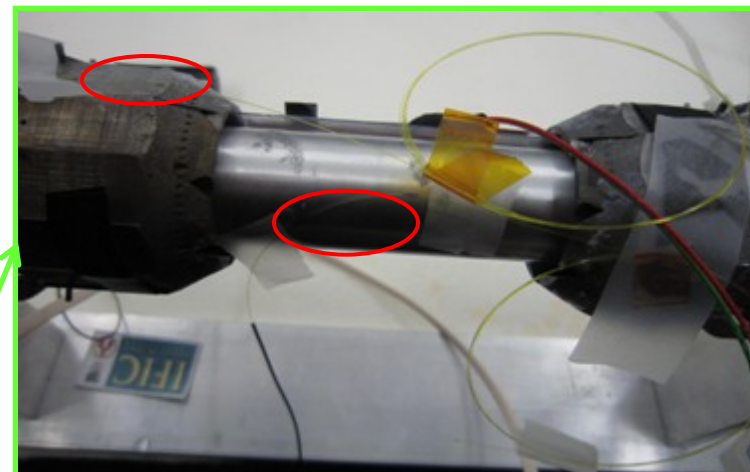
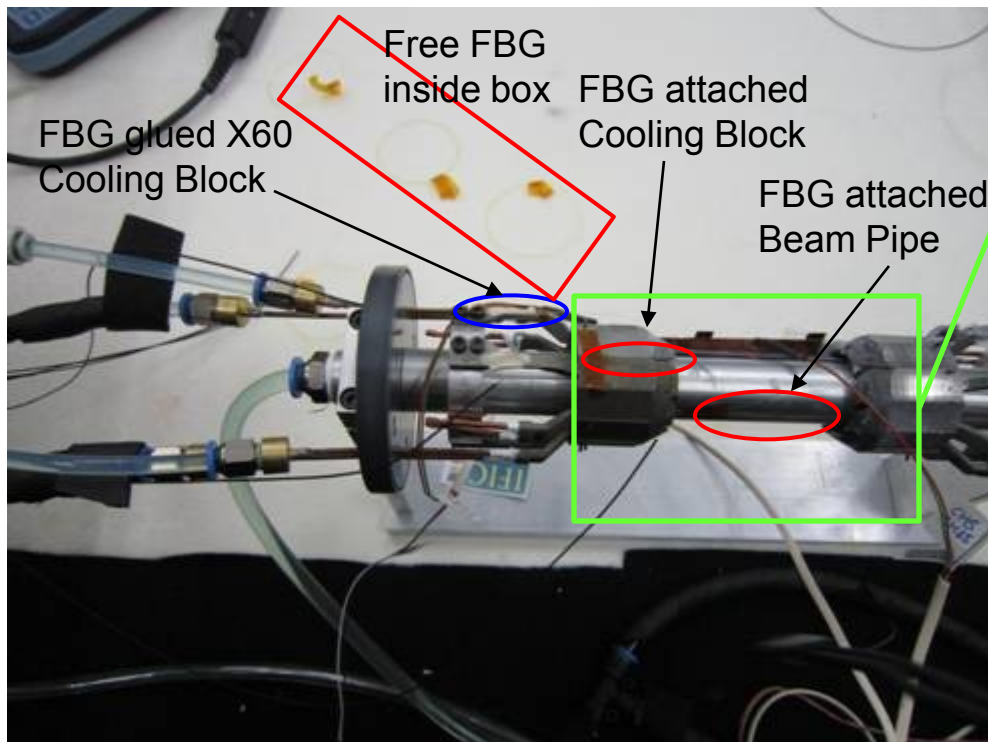


- Not good thermal contact (thermal tape)
- Cooling blocks at -31 °C
- Images still to be analyzed, PT100s and Tipp-ex marks show a few degrees for inner ladder (IL) (worst thermal contact) and -6 °C for outer ladder (OL).
- Switching off the air flow → - 4 °C (IL) -10 °C (OL)

→ Tests by cooling the air with liquid N_2 → difficult to control the temperature, inner and outer ladders at – few degrees.

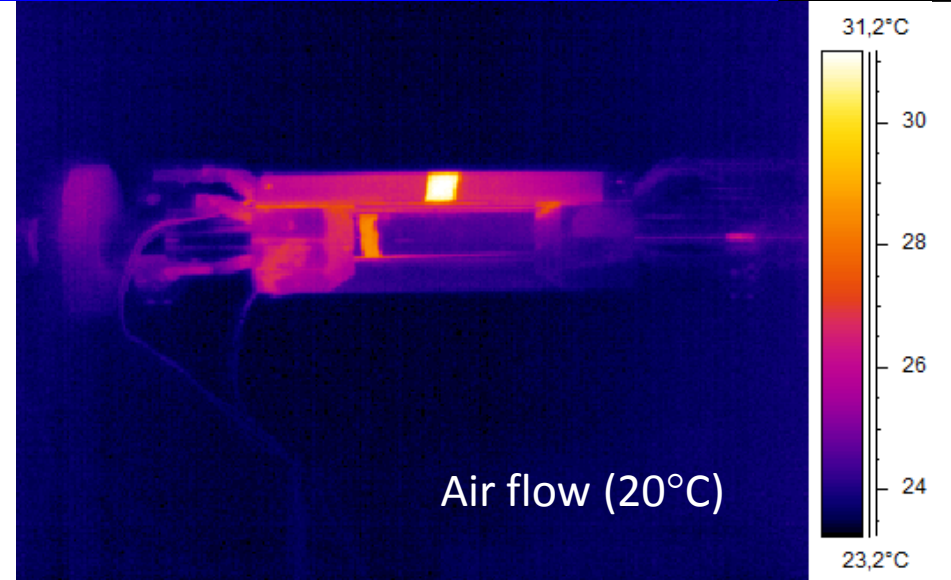
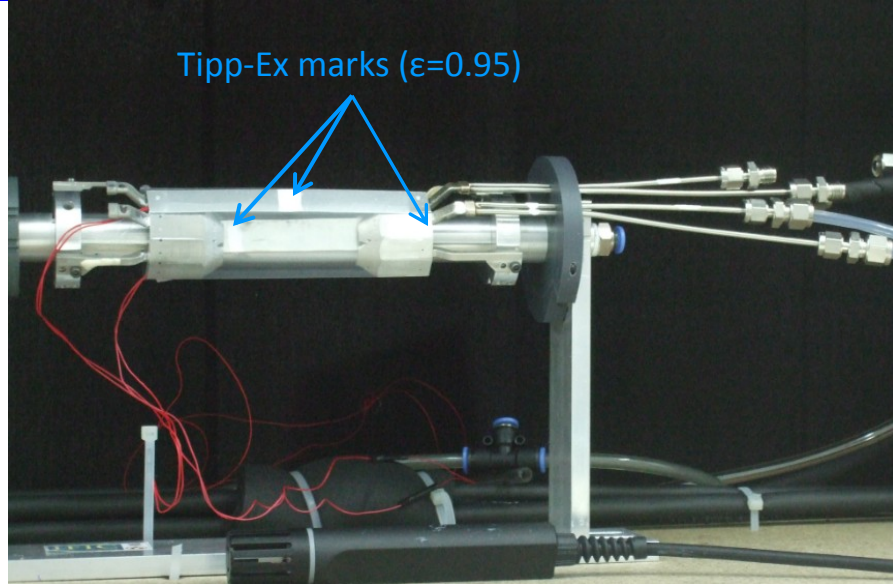


- Mock-up used as test-bench to measure temperature, deformation and vibrations with FBGs (IFCA activities at Valencia)

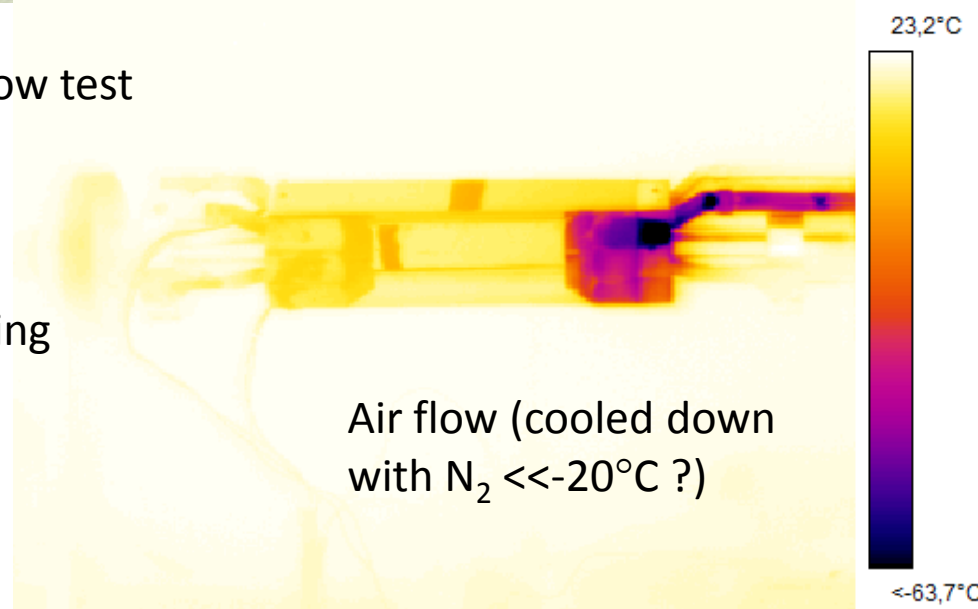


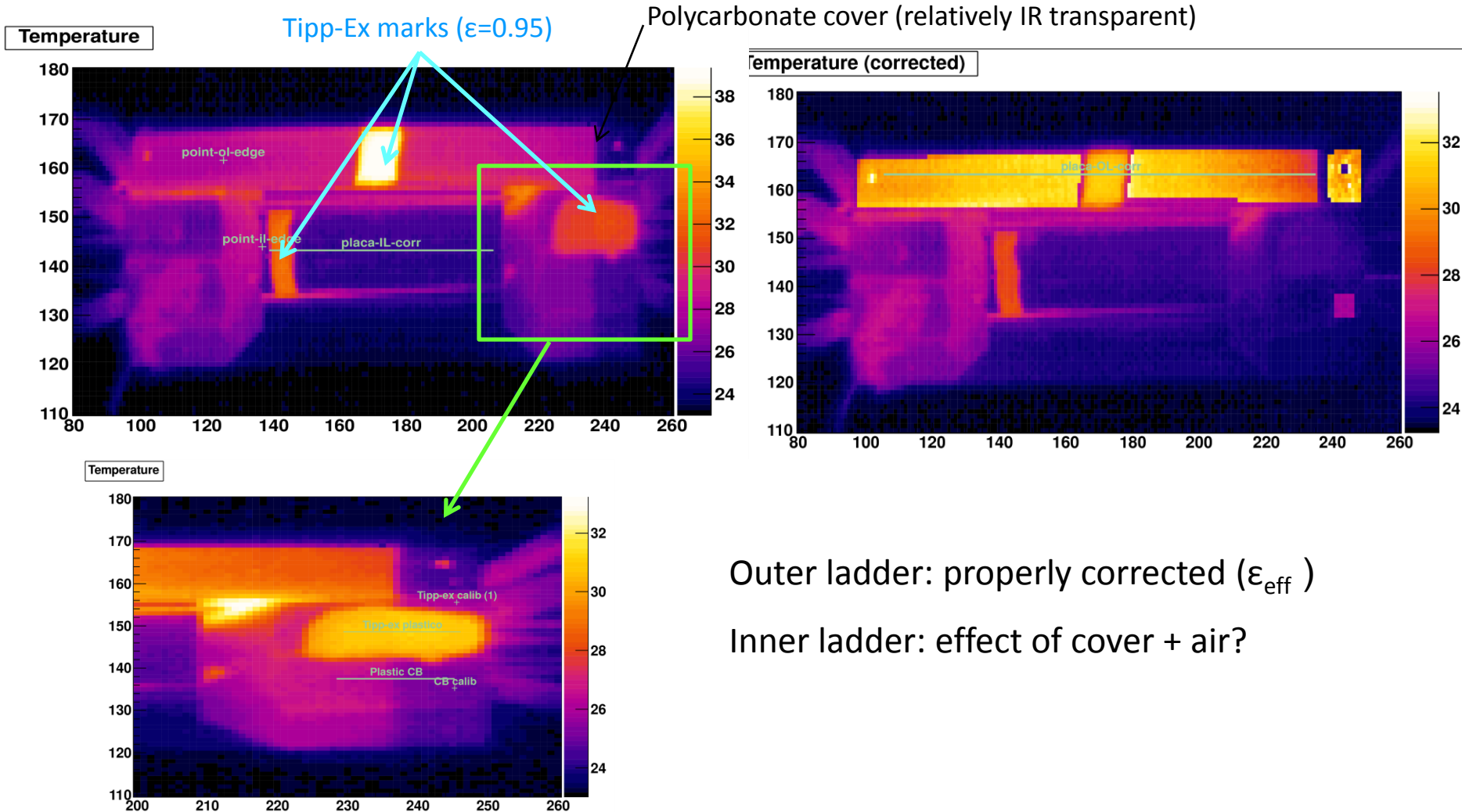
D. Moya (VII DEPFET Workshop)

- Mockup ready at Valencia to give support to Belle-II PXD :
 - Cooling studies to determine the optimal conditions for the sensors
 - * Caveats: in AlSiMg samples stainless steel pipes cannot be directly welded → trying with aluminium pipes (resistant to CO₂ pressure??)
+ problems in the welding process: blocked pipes, have to be removed and re-welded
- Several test expectd in the coming weeks with the two types of cooling blocks.
- This mockup may also be useful for other groups/tasks:
 - FBG's tests from IFCA
 - AIDA activities (?)
 - ITA (?)



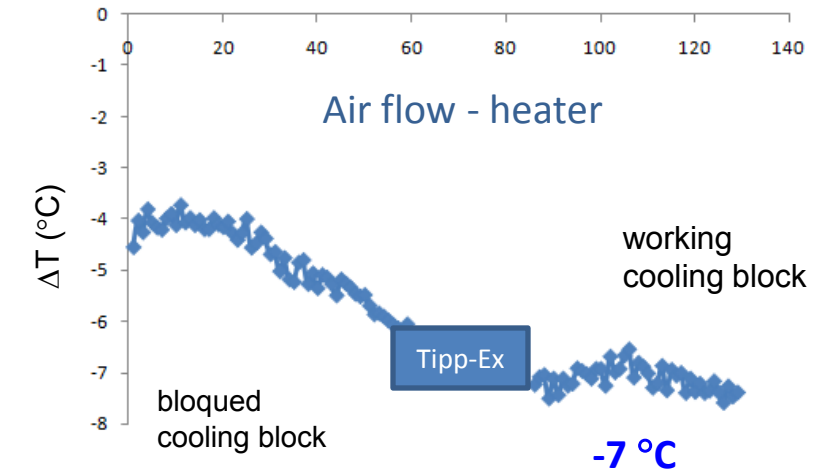
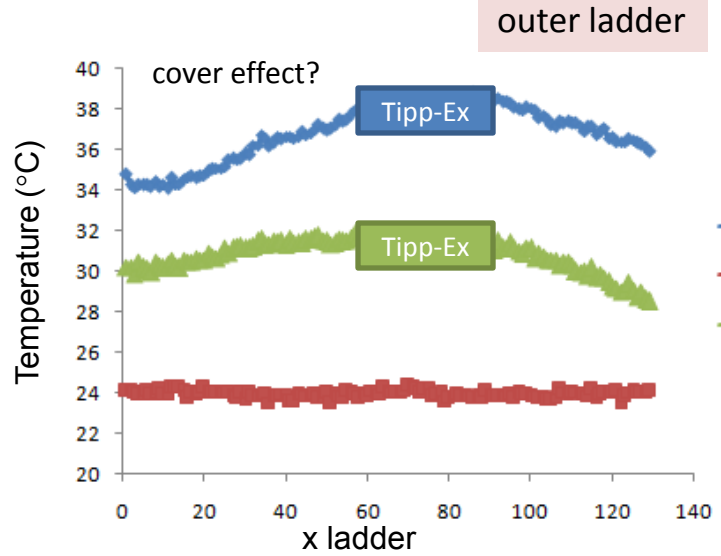
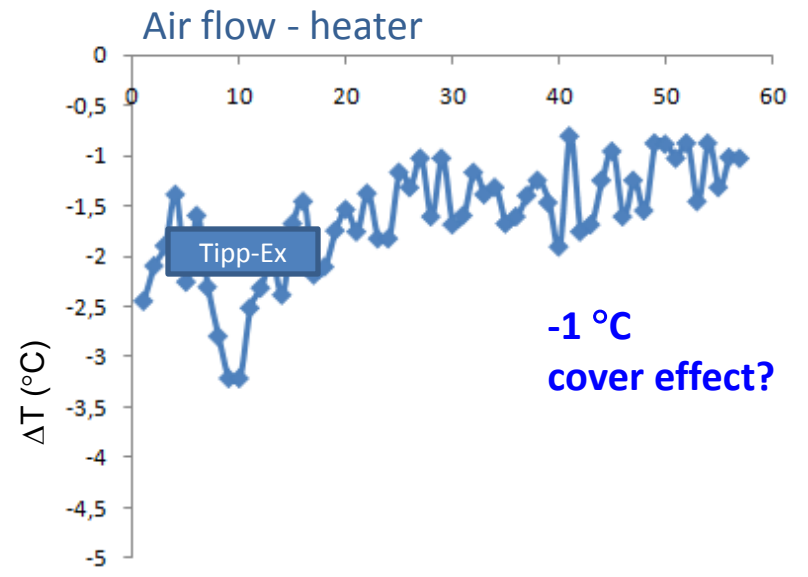
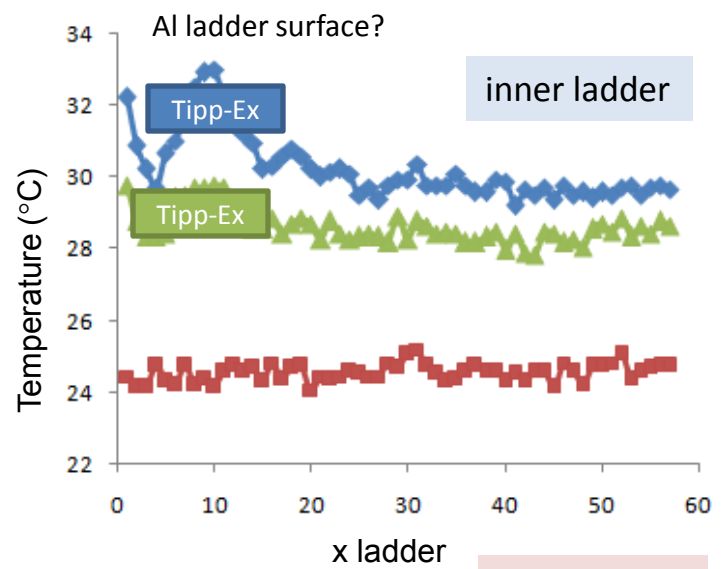
- Only 1 CrCo operating end flange → air flow test
- Aluminium ladders with heaters (1W);
 - 1 inner ladder with heater
 - 1 outer ladder with heater
- IR transparent polycarbonate sheet covering
- Dry air at ~ room temperature (20°C) or cooled down with liquid N₂
- IR pictures, Tipp-ex marks calibration

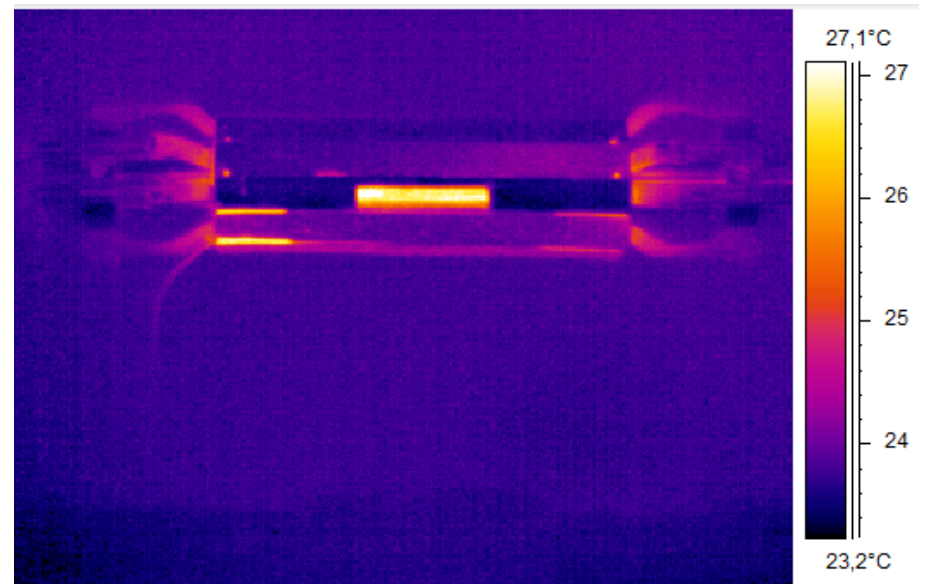
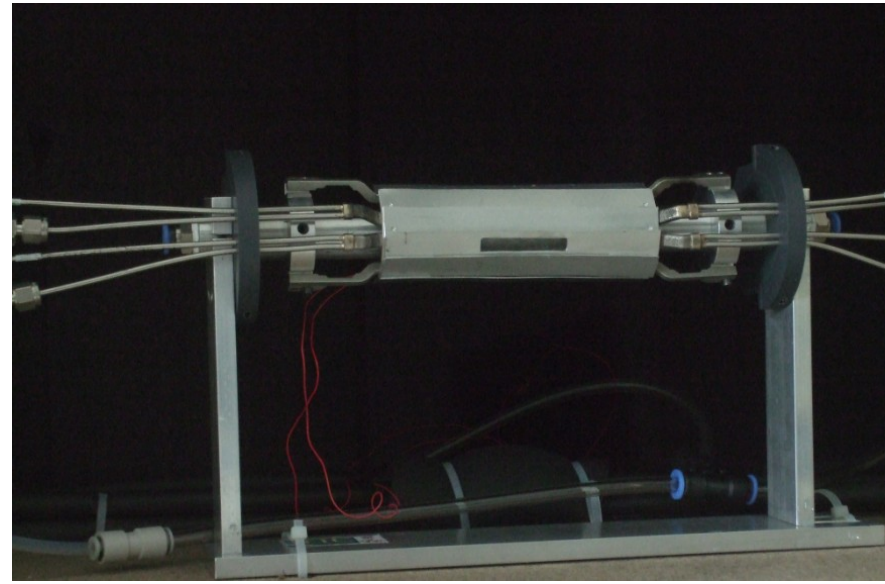
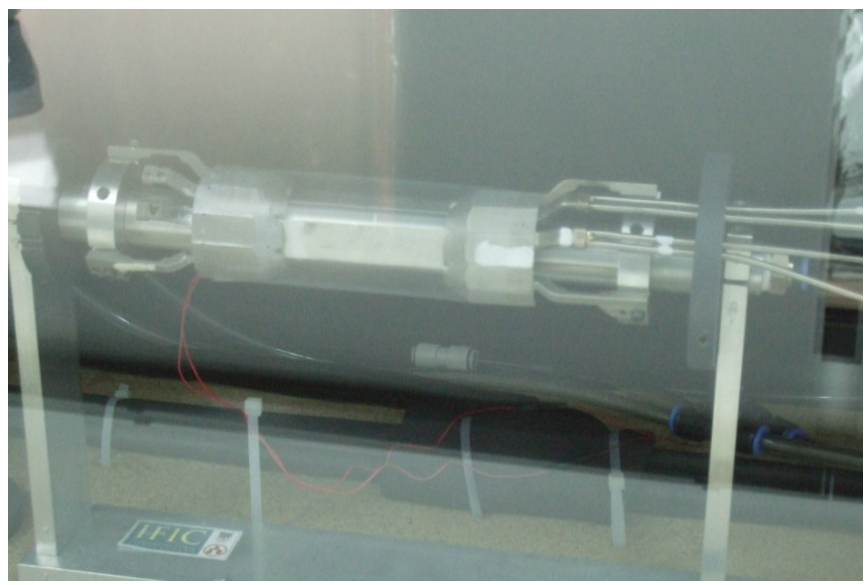




Outer ladder: properly corrected (ϵ_{eff})

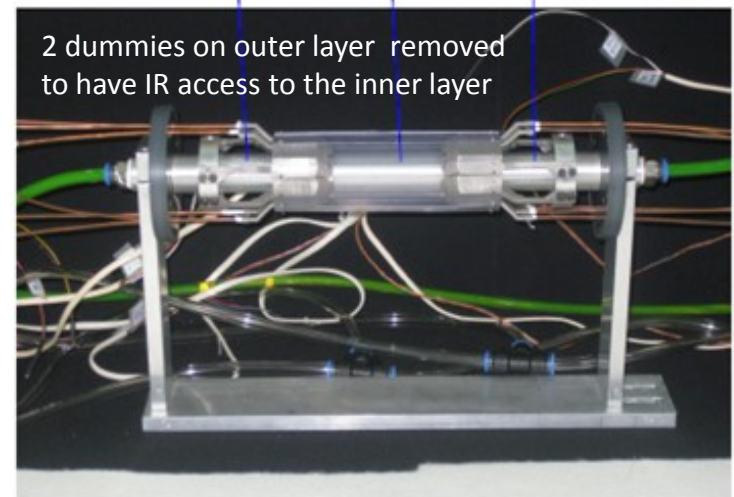
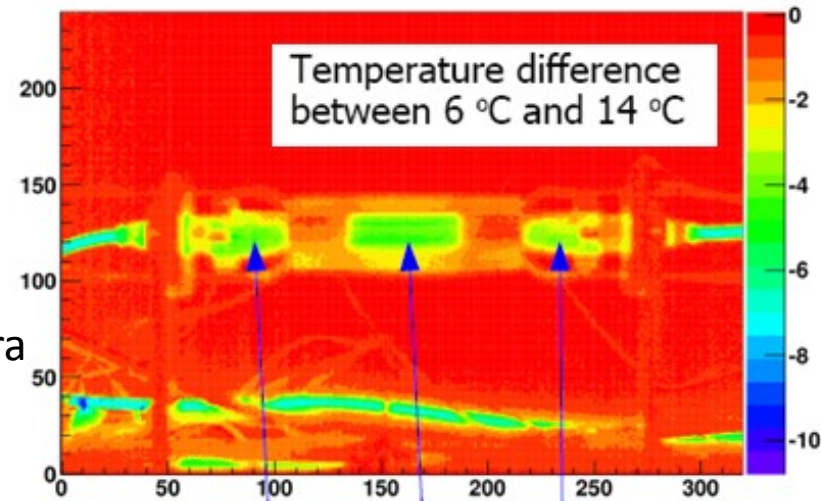
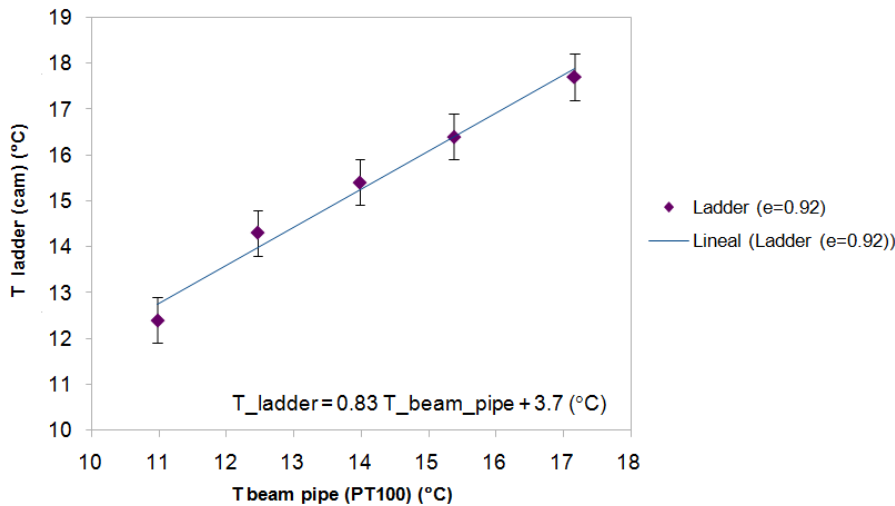
Inner ladder: effect of cover + air?





• Effect of beam-pipe temperature on the inner layer

- Cooling beam pipe with chiller
- End flanges at room temperature (stainless steel)
- Transparent polycarbonate dummies
- Measure temperature on first layer with IR camera (calibrated with PT100s)



→ Impact of several degrees on first layer (under these conditions)

- Belle-II is an “intermediate point” in our way to the ILC...
→ ... but it is more challenging in some points

	ILC	Belle-II
Occupancy	0.13 hits/mm ² /s	0.4 hits/mm ² /s
Radiation	< 100 krad/year	> 1Mrad/year
Duty cycle	1/200	1
Frame time	25-100 μs	10 μs
Momentum range	All momenta	Low momentum (< 1 GeV)
Acceptance	6°-174°	17°-150°

- ILC
 - Excellent single point resolution (3-5 μm) → Small pixel size 25μm²
 - Low material budget (0.12% X_0 /layer)
- Belle II
 - Modest spatial resolution (10μm) → Moderate pixel size (50 x 75 μm²)
 - Few 100 MeV momenta → Lowest possible material budget (0.15% X_0 /layer)