

20th ALICE RRB

- **Collaboration Status**
- **Project Status**
 - ⇒ **Integration, large structures**
 - ⇒ **Detectors (selection)**
 - ⇒ **Milestones & Summary**





Organization & News



● Institutes:

- ⇒ **New:** Frascati (Italy) emcal project
- ⇒ **Applying:** ISS Bucharest (Romania) Grid computing
- ⇒ **Left:** Lisbon (Portugal) was inactive, no MoU signed

● Elections

- ⇒ C. Fabjan re-elected as Technical Coordinator until mid 2008

● Organization

- ⇒ Procedure for M&O payments approved
 - ★ along the lines of Atlas/CMS (see H. de Groot's talk)

● LHCC

- ⇒ Physics Performance Report Vol II submitted December 2005
 - ★ PPR Vol I submitted end 2003, published in J. Phys G **30** (2004) 1517
- ⇒ Computing TDR approved March 2006
- ⇒ EMCAL TP submitted April 2006
- ⇒ 6th ALICE Comprehensive Review March 2006



Funding Issues

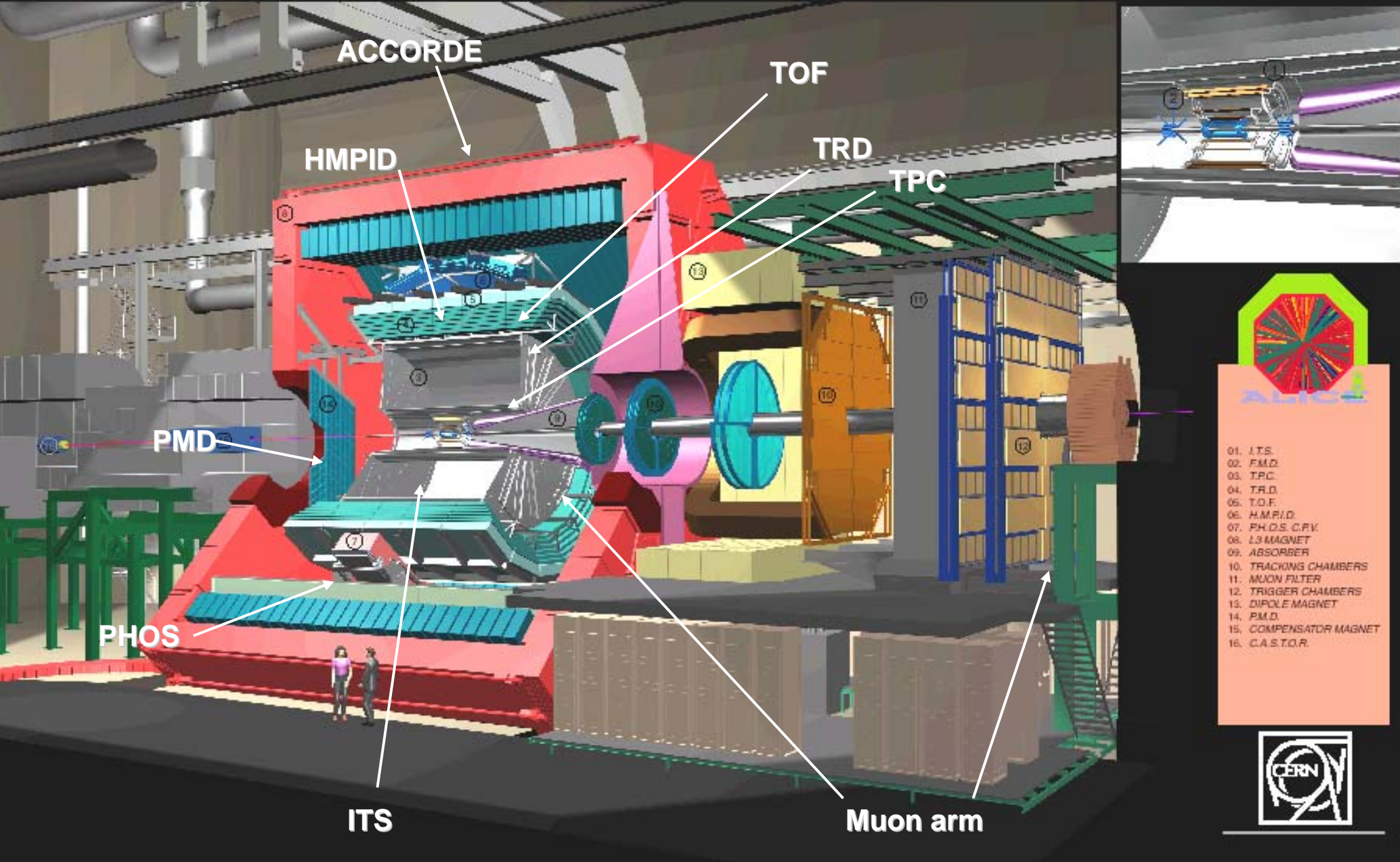


● US participation: **EMCAL for jet physics**

- ⇒ 110 ton emcal, shashlik type (Pb-Sci), $\Delta y = 1.4$, $\Delta\Phi = 110^\circ$, PHOS R/O + electronics
 - ☆ under discussion with US since > 5 years
- ⇒ **DOE project review (CD0)** Dec. 2005 with **very positive outcome**
 - ☆ scope: **5-12M\$, 30-50 PhD, ~10 new Institutes** (LLNL, LBNL, ORNL, Wayne State, ...)
 - ☆ full project **needs European participation**, activities in **France & Italy** started
- ⇒ **time schedule as driven by physics:**
 - ☆ **full calo** before **2010 Pb run** (3rd HI run)
 - ☆ **support structure** is funded (US), has to be installed in **August 2006**
 - ☆ **first module** installed WS **2007/2008**,
 - ☆ finalize **financial support** in US & Europe between **end 2006 and early 2007**
 - ☆ in parallel : **TP to LHCC** by **April 2006**

● Other countries

- ⇒ **China (~ 1.7 MSF): PHOS, Installation** **MoU signed** by MoE end 2005
 - ☆ discussions ongoing with additional FA's in China to increase the scope for PHOS
- ⇒ **Germany (~ 5 ME): TRD completion, under discussion, looks promising**
- ⇒ **Japan (~ 10 M\$): TRD, PHOS** several new proposals submitted, decisions by mid2006



ALICE Detector



Planning



● Physics

⇒ 'day 1' physics in 2007 with pp:

⇒ 'early pp physics' 2007/2008:

⇒ first long heavy ion run

global event properties

detailed studies of pp ('QCD at 14 TeV')

end 2008

● work-plan until mid 2007

⇒ ALICE schedule assumes experiment **closed by 1 May 2007**

⇒ with current LHC schedule, this leaves **2 months for final commissioning**

☆ some small fraction of this could also be considered 'contingency'

☆ will be revisited in case LHC schedule is modified

⇒ expected start-up **configuration mid 2007**

☆ **complete**: ITS, TPC, HMPID, muon arm, PMD, trigger dets (V0, T0, ZDC, Accorde),..

☆ **partially complete**: PHOS(1/5), TOF(9/18), TRD (3/9 funded),

● beyond mid 2007

⇒ 'Installation activity expected to continue beyond that date'

☆ parts of the modular detectors (**TOF, TRD, PHOS**)

☆ **EMCAL**



Installation Milestones



PHASE	Detector	Start	Finish
	Muon detectors	Apr 2006	Mar 2007
PHASE 2	Infrastructure / Absorber / Space-Frame	09.01.2006	03.04.2006
	HMPID/TOF/TRD mechanical insertion tests	2.05.2006	30.06.2006
	Magnet Power test	7.06.2006	9.06.2006
	PHOS/TOF/TRD/HMPID, Acorde, EMCal support frame	20.07.2006	01.09.2006
PHASE 3	Initial TPC installation	04.09.2006	02.10.2006
⇒⇒⇒⇒⇒	ITS Barrel (SDD,SSD) + Vacuum (central Be chamber) + Bake-Out	03.10.2006	08.11.2006
	FMD/V0/T0 (C side)	09.11.2006	28.11.2006
⇒⇒⇒⇒⇒	Pixel + ITS barrel + services	29.11.2006	10.01.2007
	TPC + ITS in final position	11.01.2007	30.01.2006
PHASE 4	TOF/TRD 2nd installation window	31.01.2007	06.03.2007
	Compensator platform / Mini Frame (services)	07.03.2007	03.04.2007
	FMD/V0/T0/PMD and Vacuum (A side)	04.04.2007	23.04.2007
	Final Vacuum Commissioning	24.04.2007	<u>End April 2007</u>
	Commissioning and Mobile Shielding	01.05.2007	<u>Start LHC</u>



Installation, Large Structures



- **Space frame**
 - ⇒ **installed inside L3**, TOF/TRD rails aligned

- **Muon absorber (incl. vacuum chamber) & muon support structure**
 - ⇒ installation **completed**

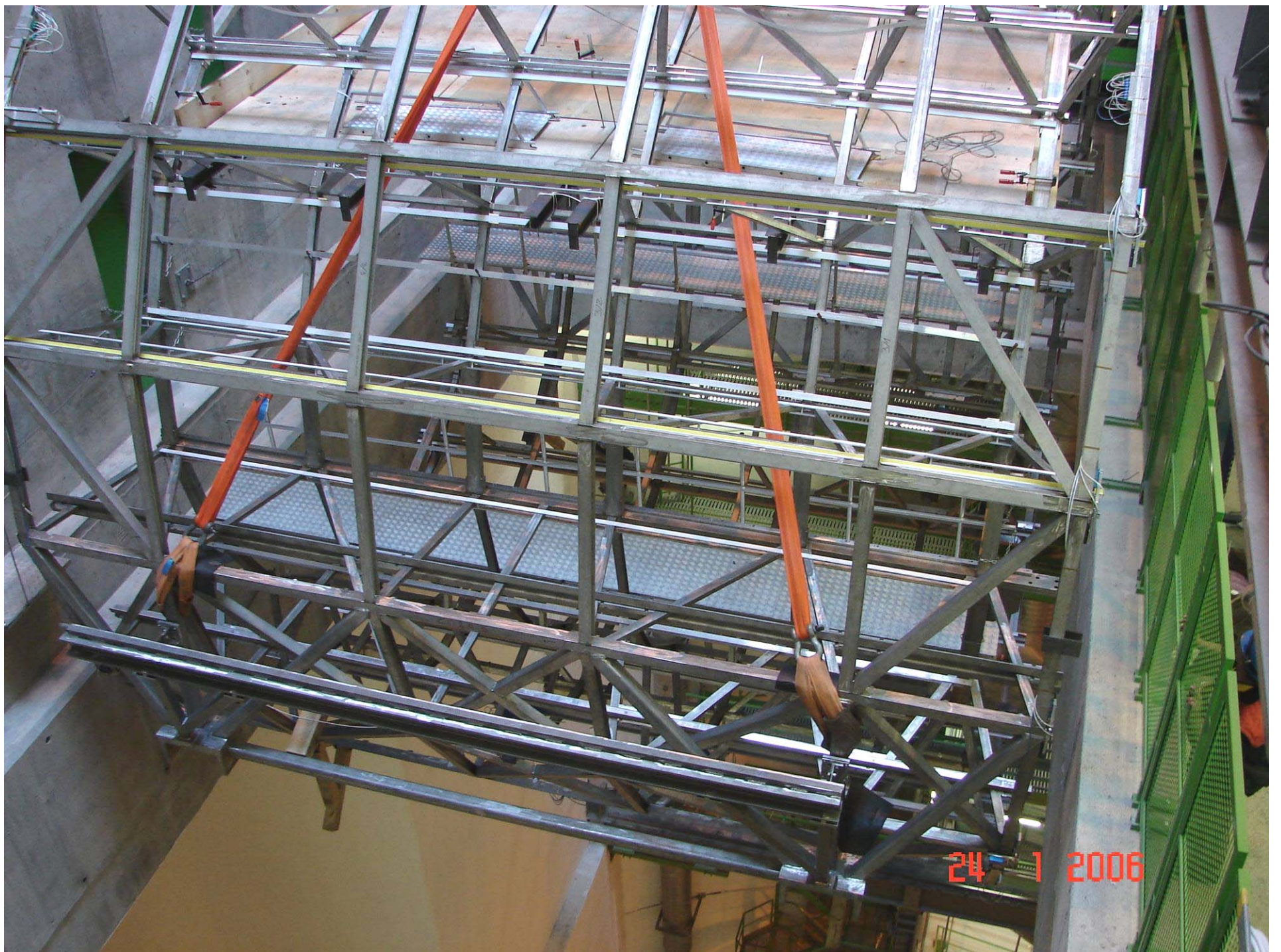
- **Installation, services, infrastructure**
 - ⇒ **contract** for gas/cooling pipes **signed**, work **started**
 - ⇒ **installation** of racks, cables, bus bars etc.. **ongoing**

- **Overall Status**
 - ⇒ progress & performance **satisfactory**
 - ★ structures & magnets essentially completed (2 small spaceframes to come)

 - ⇒ **no major concerns, but large effort ahead in service installations !**
 - ★ significant amount of work: ~ 30 km pipes, 10 000 cables (500 km)
 - ★ coordination of large number of parallel activities

**Moving the space frame
into UX2
(Jan 2006)**





24 1 2006

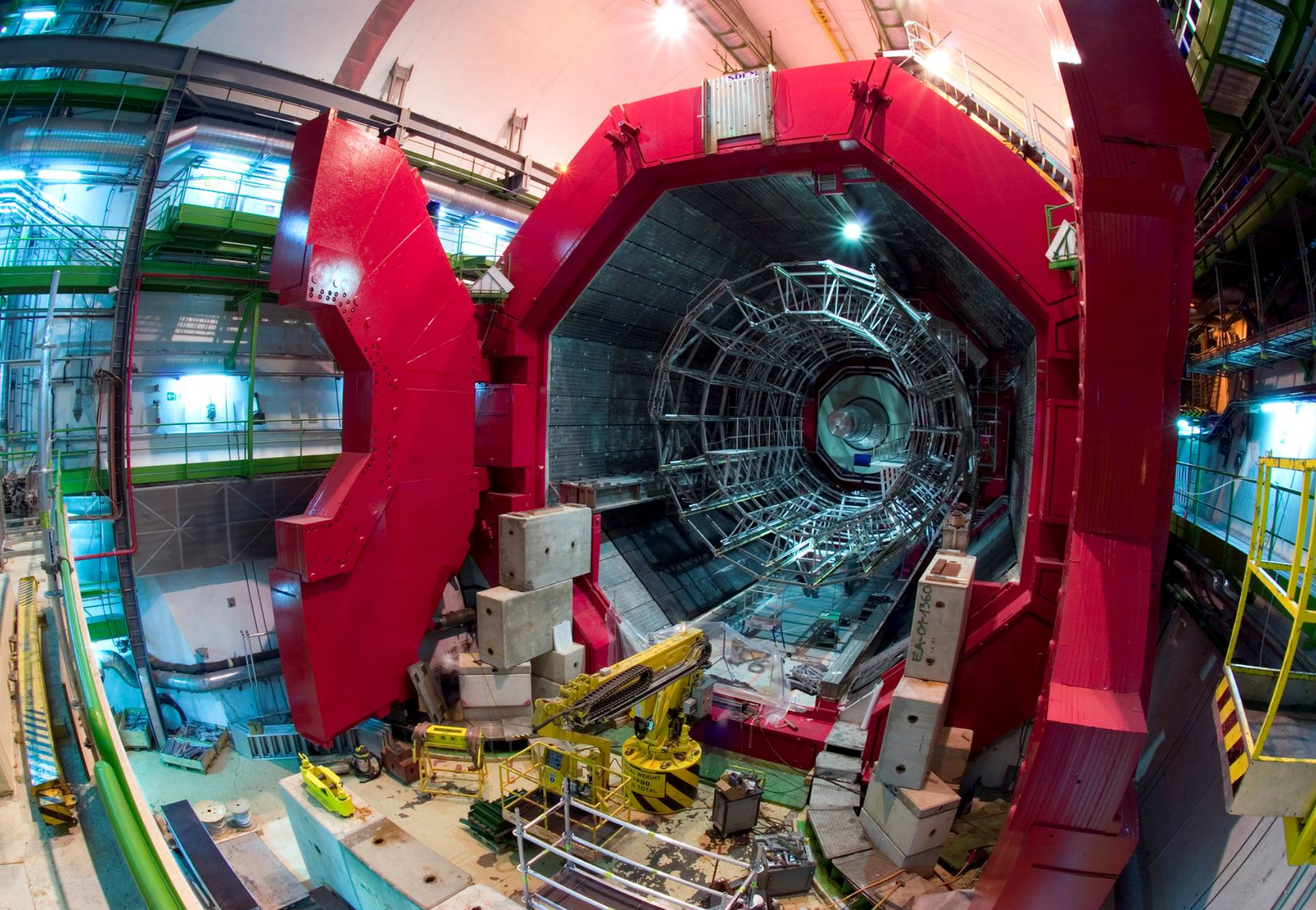


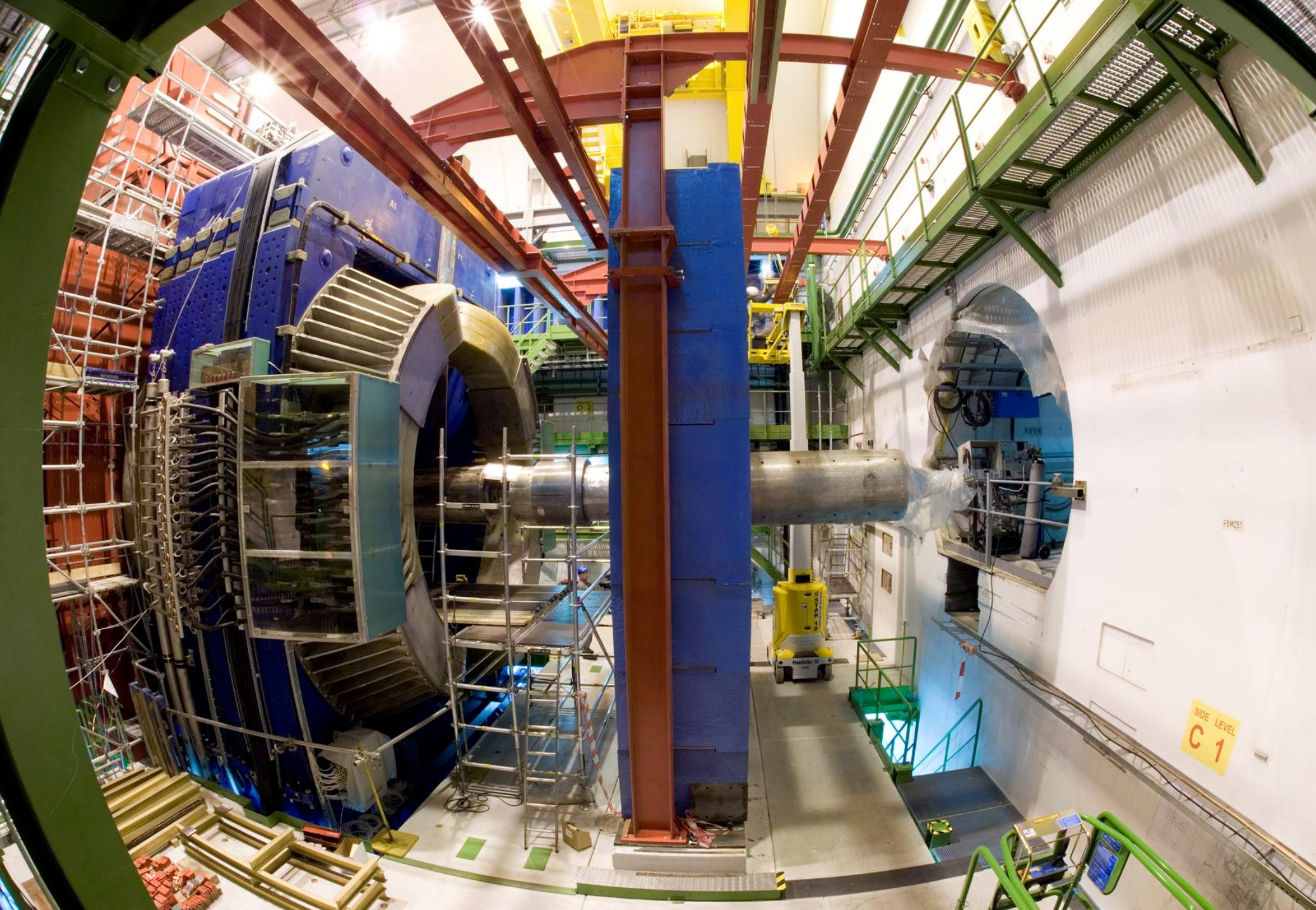
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2002

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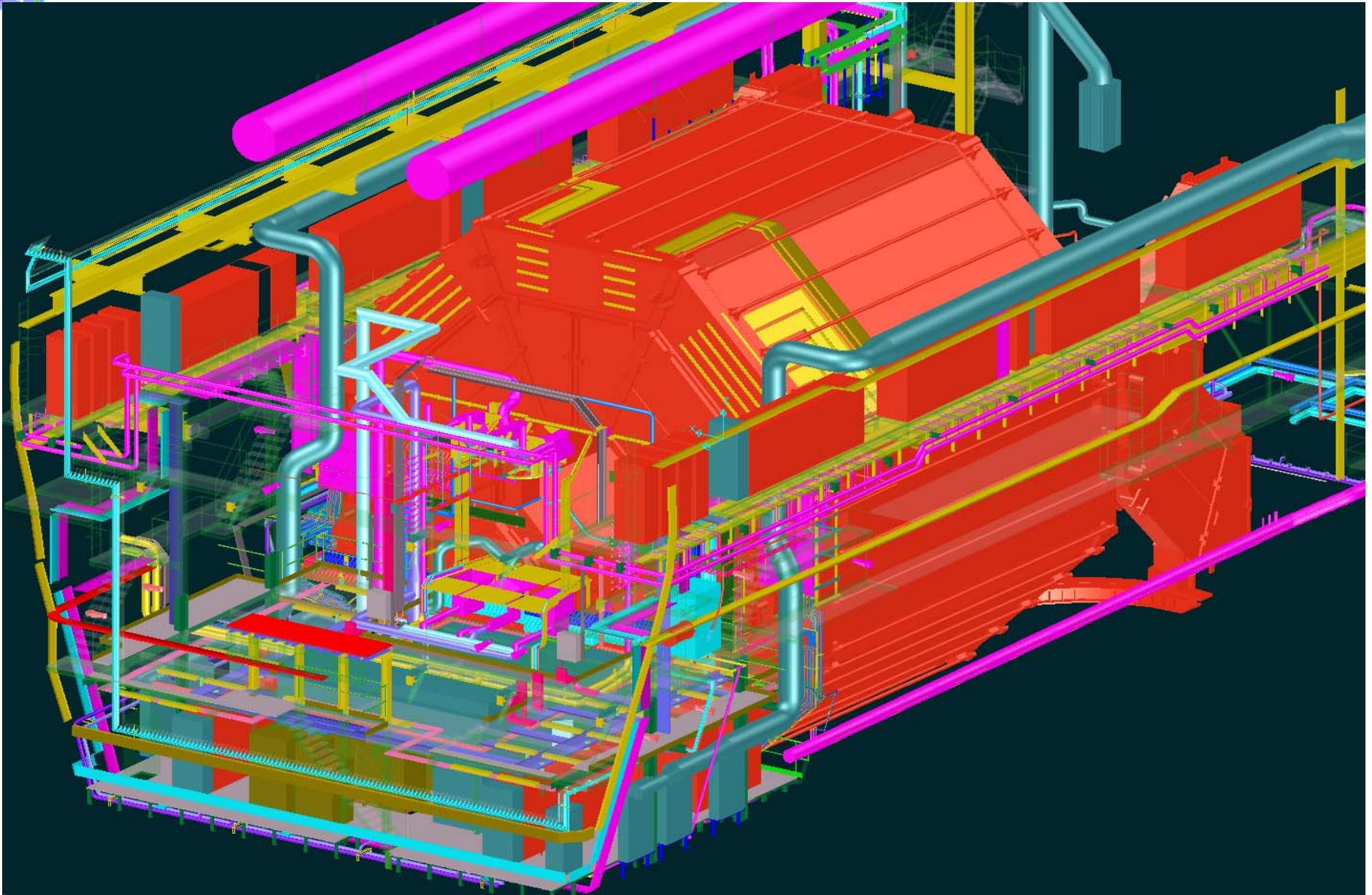
SDEM

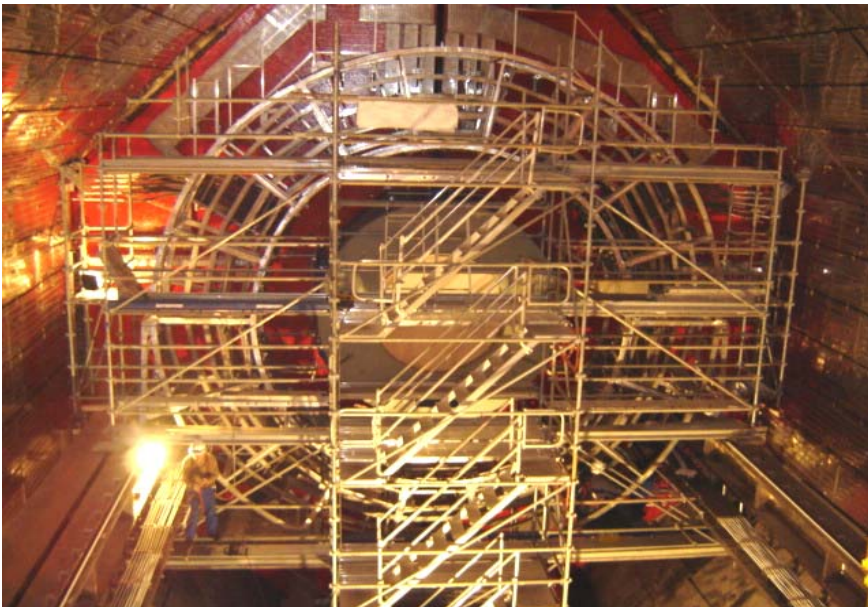
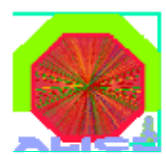


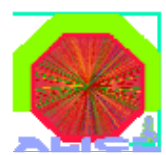


FEM251

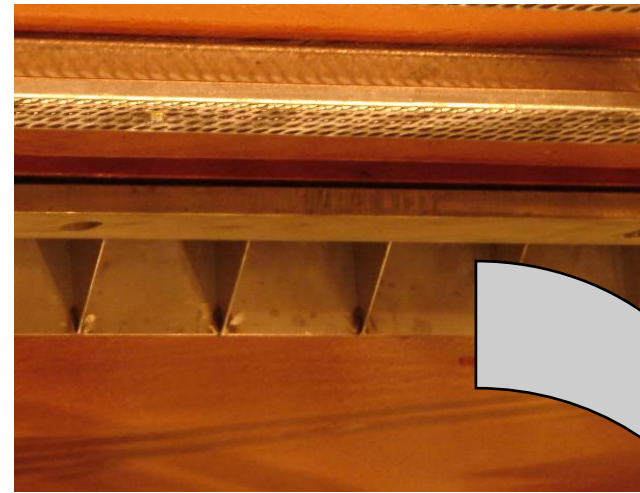
SIDE LEVEL
C 1



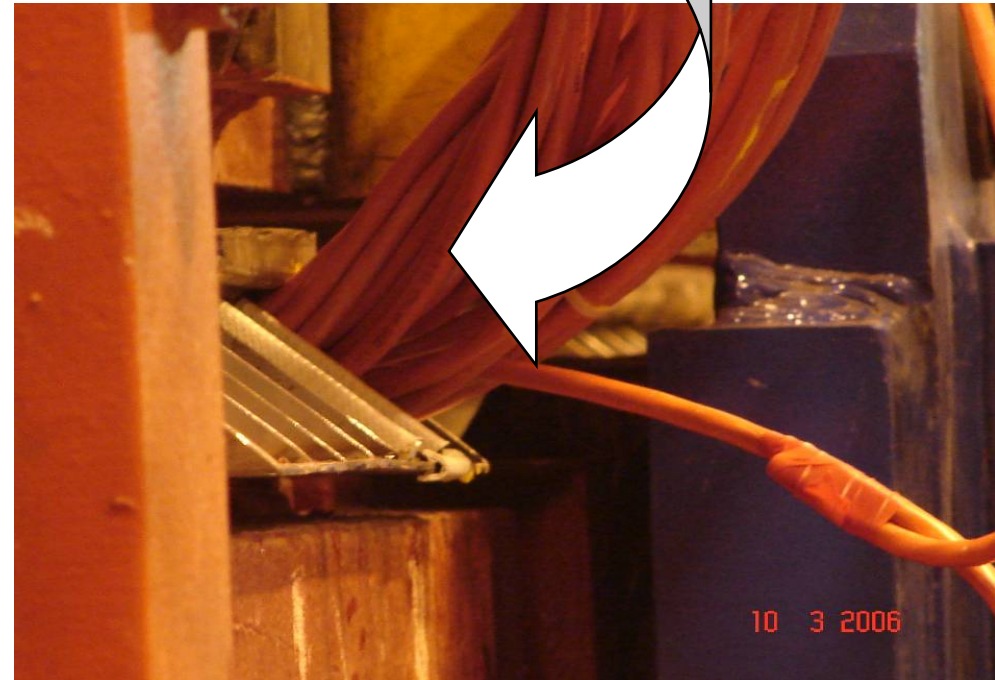




Cable Installation



Cable ducts
in L3 door





Silicon Pixels SPD



- **2 sectors (20%) under test in DSF**

- ⇒ integration (cooling, electronics, DAQ, DCS,..)
- ⇒ 3rd sector assembly **completed**

- **Components production & test**

- ⇒ bump-bonded ladders ≈ 180 out of 240
- ⇒ **Al/polyimide pixel bus** ≈ 50 out of 120
- ⇒ all other components uncritical & in time

- **Schedule**

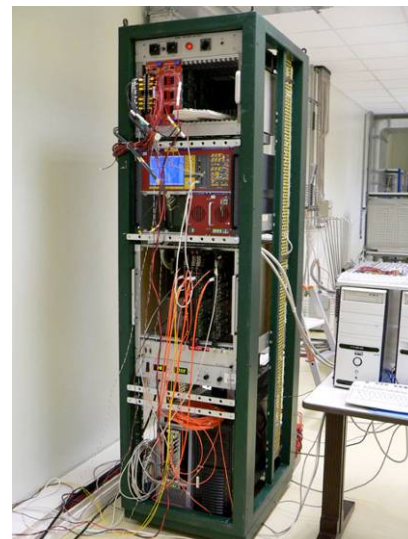
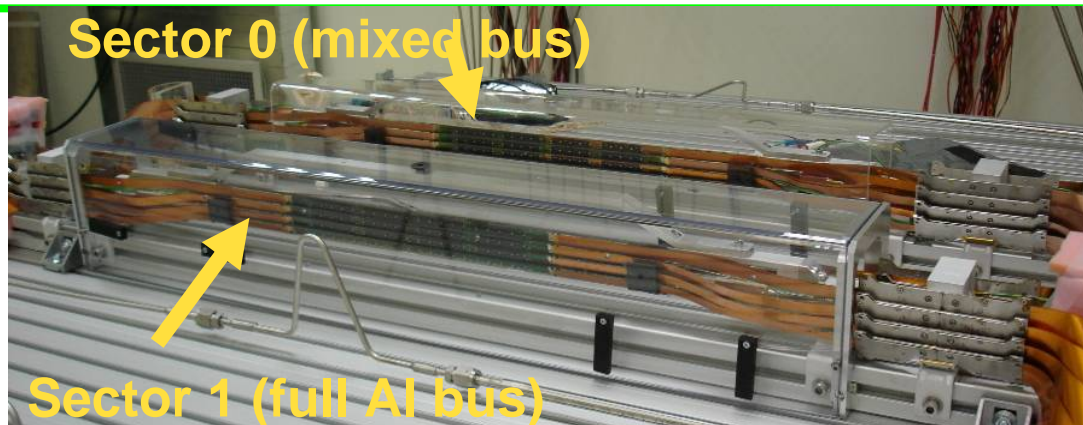
- ⇒ **assembly time reduced** ≈ 4 weeks/sector
- ⇒ **3 unrelated accidents** (probe station/bonding/fire)
 - ★ lost 3-4 weeks (gain in contingency lost !)
- ⇒ **assembly**: 50% June, 100% October

- ⇒ **ready for installation date end November 2006**

- ★ **schedule still on time**, but w/o contingency

- **Concerns**

- ⇒ **extremely tight schedule**
- ⇒ manpower (testing, sector assembly, integration)





Silicon Drift Detector SDD



● Status

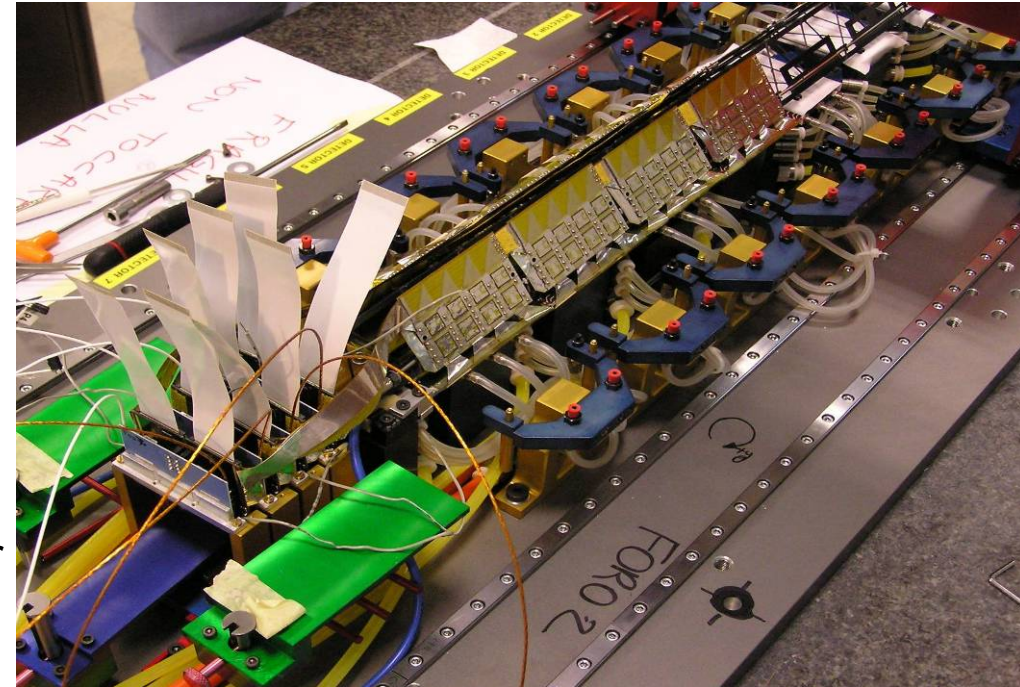
- ⇒ detector production **increased (now 40 det/month)**
 - ★ 212/260 (80%) acceptable detectors produced
 - ★ yield somewhat improved (~60%)
- ⇒ modules: 60% completed
 - ★ rate (4/day) and yield very good
- ⇒ ladder **Assembly** : mass production just starting after cable deliveries

● Schedule

- ⇒ module assembly completed mid **June**
- ⇒ detector assembly completed ~1 month later
- ⇒ start **installation** early **October 2006**

● Concerns

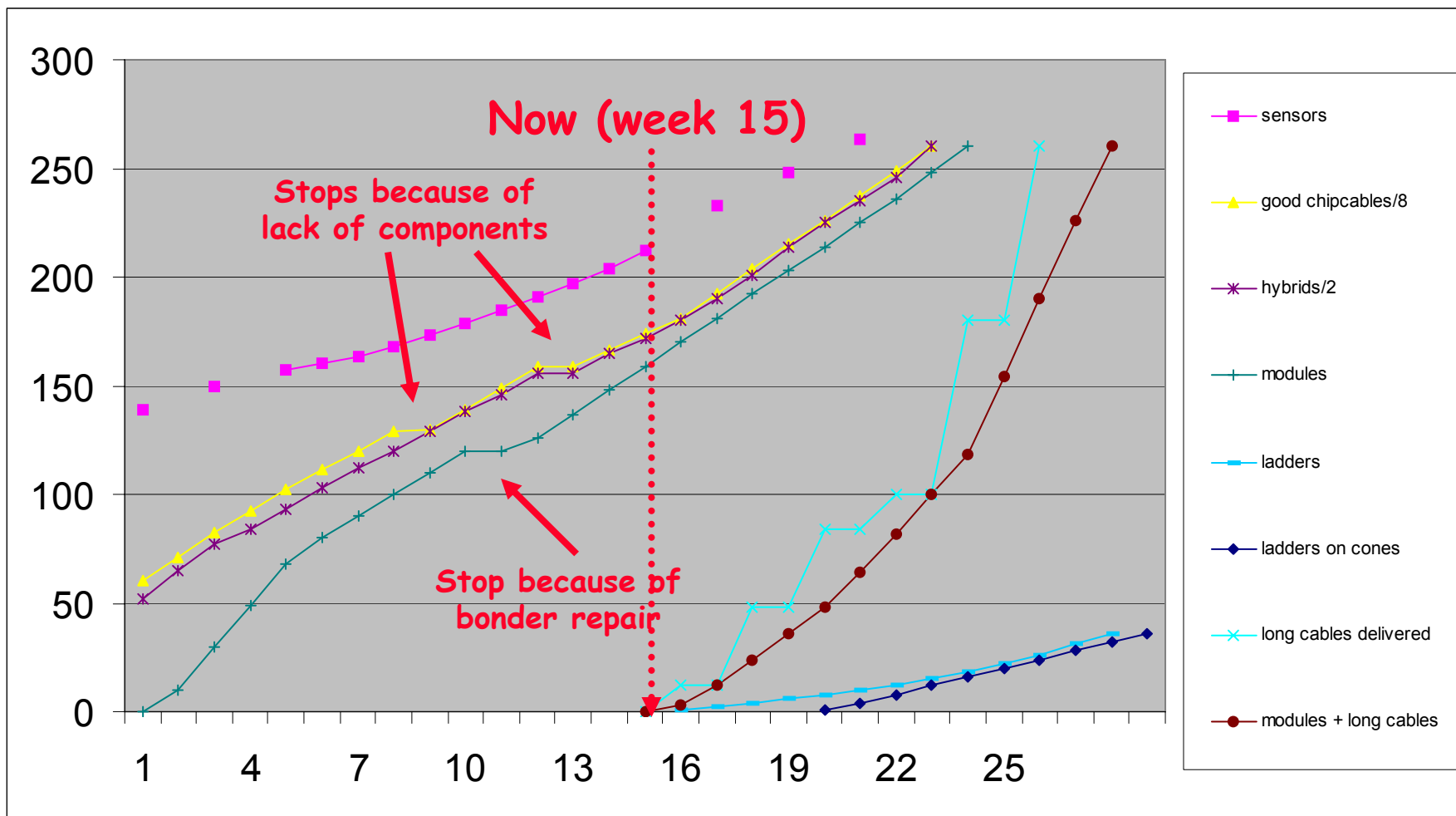
- ⇒ **extremely tight schedule**
- ⇒ detector & cable delivery on critical path
- ⇒ 'just in time' delivery



**SDD prototype
half ladder**



Progress of SDD construction





Silicon Strip Detector SSD



● Status

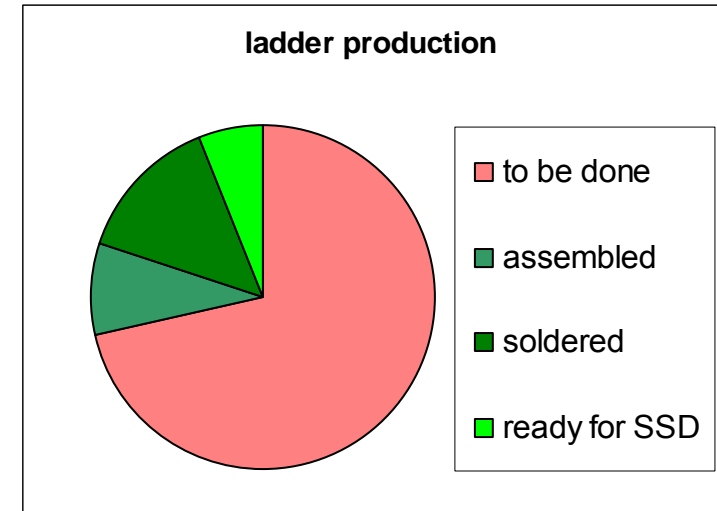
- ⇒ sensor deliveries **completed**
- ⇒ module assembly **(>85 % of total, layer 5 completed)**
 - ★ all 3 sites **fully operational, ramping down speed** (Helsinki/Strasbourg/Trieste)
- ⇒ ladder assembly (80 ladders in total)
 - ★ assembled: **23** cables connected: **17** ready for installation: **5**
 - ★ speed increasing to **3 / week** (Amsterdam + Nantes)
- ⇒ EndCap electronics boxes electronics **completed**, mechanics going on
- ⇒ FEROM first full unit (1/16) ready, rest in production

● Schedule

- ⇒ end **module** production: **May 06**
- ⇒ start **ladder mounting on cone** **end May 06**
- ⇒ **transport** to CERN **end Aug 06**
- ⇒ ready for **installation**: **3 Oct 06**

● Concerns

- ⇒ **extremely tight schedule**
- ⇒ production limited by flow of components (cables, modules)
- ⇒ testing speed at the limit (sensors, modules, ladders)

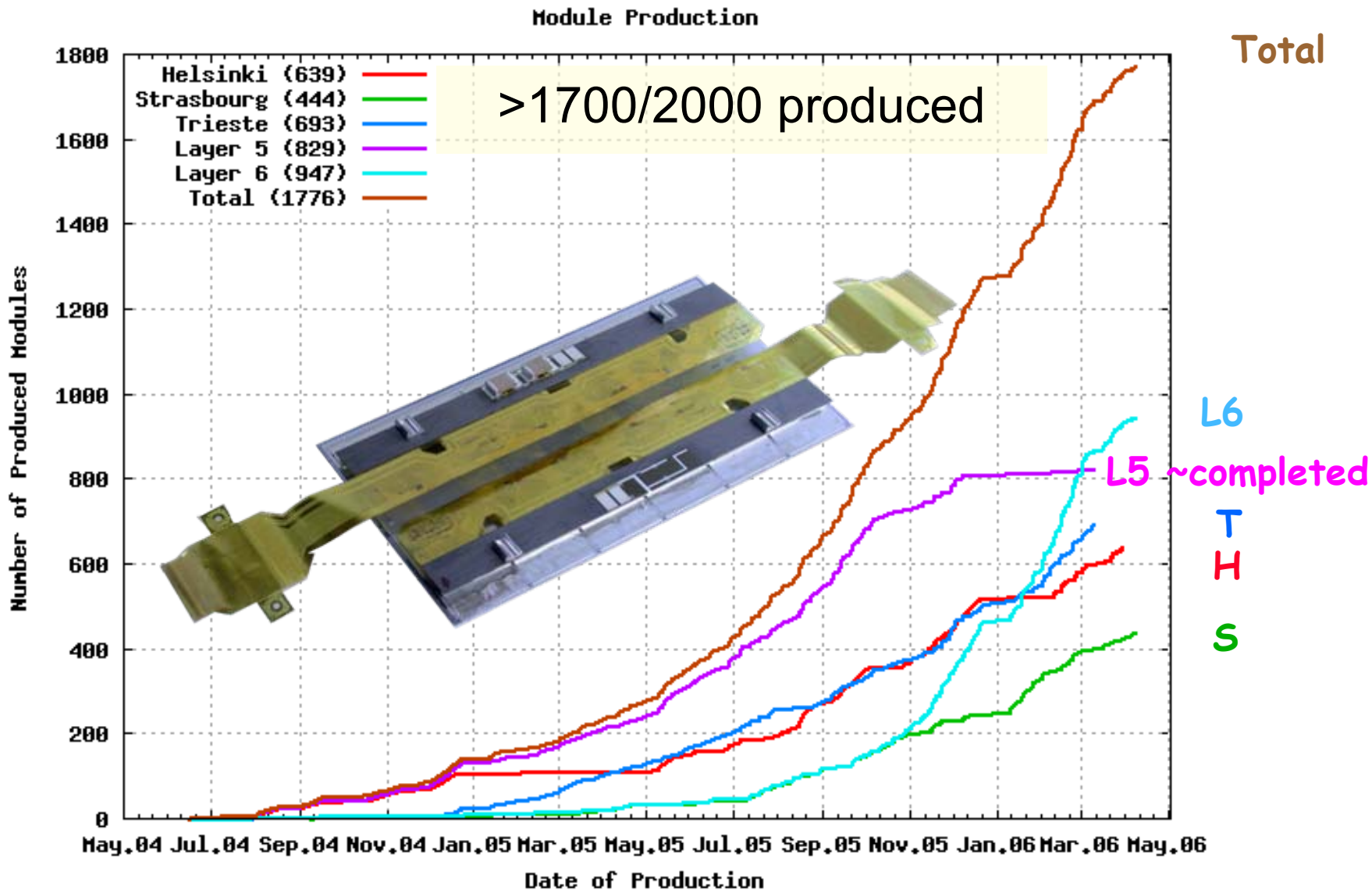




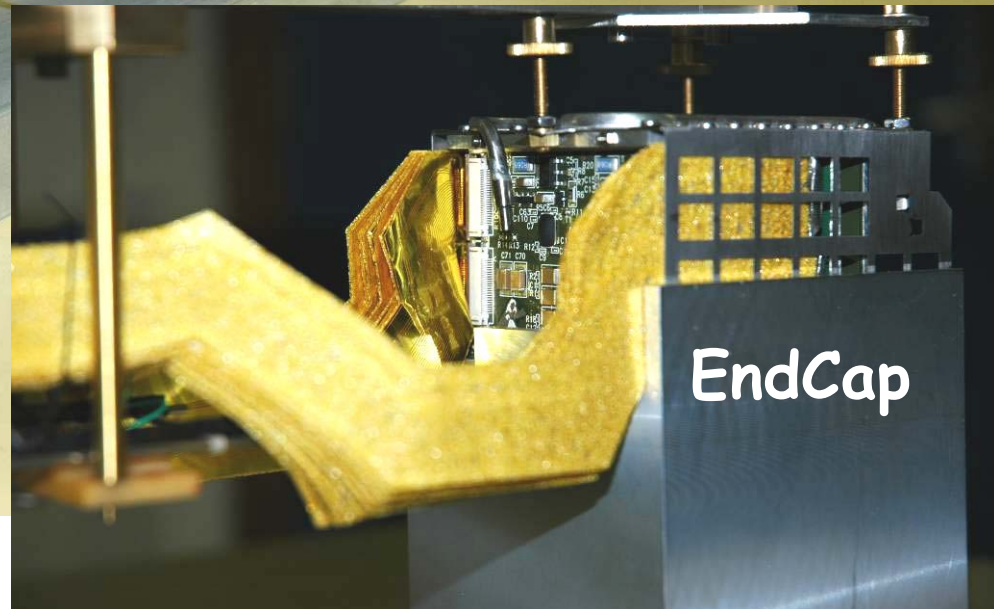
Module production by 10 April 06



Production Data Base



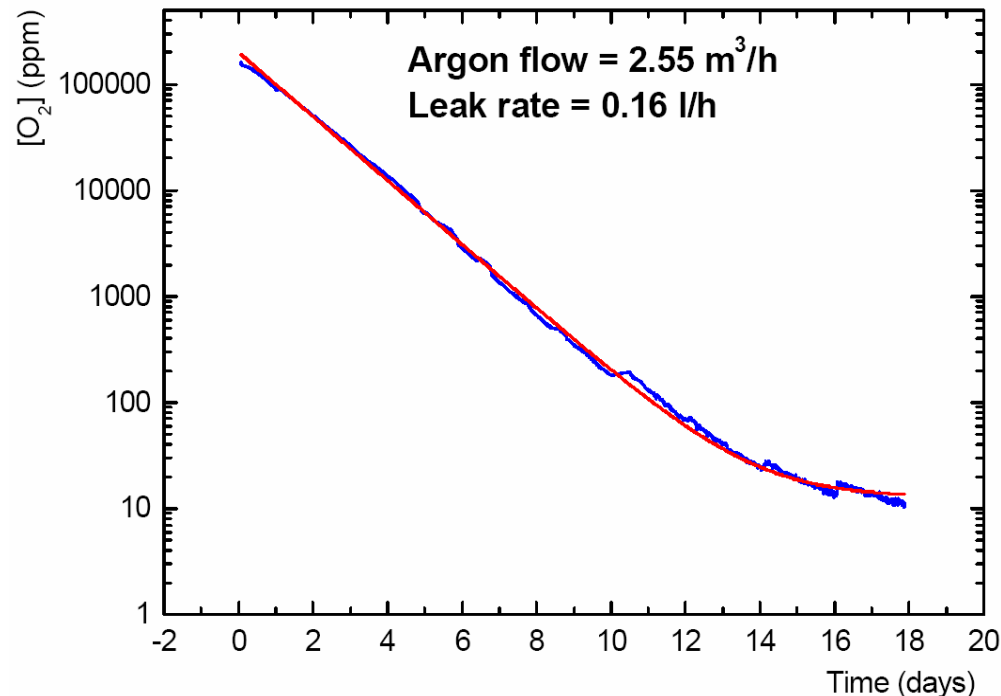
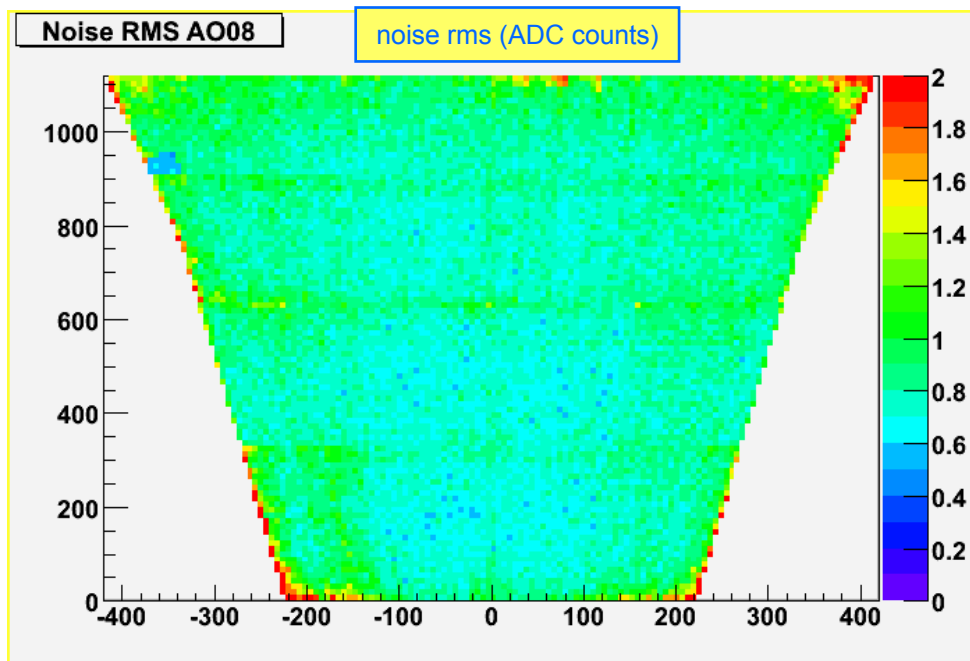
Completed ladder





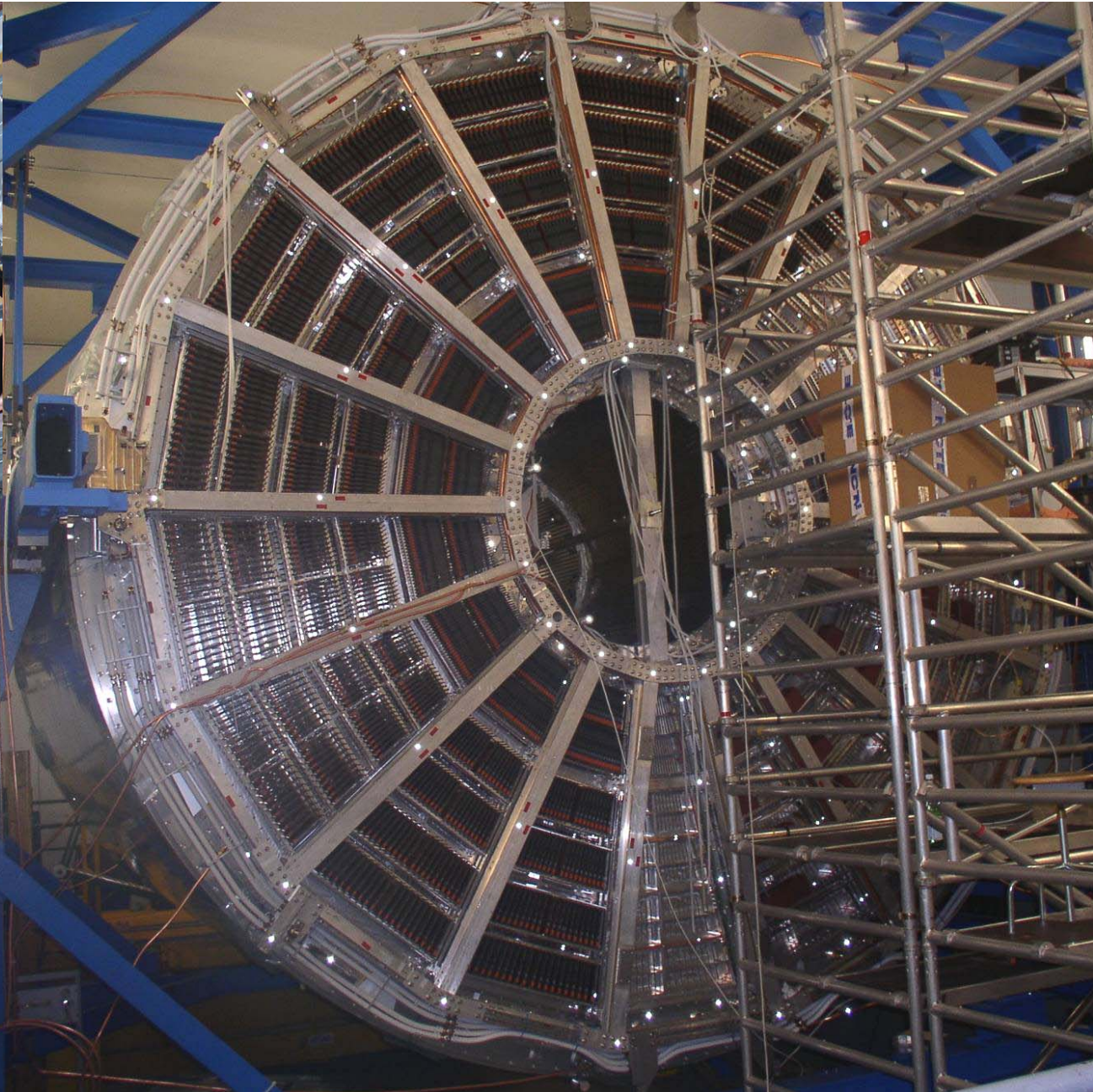
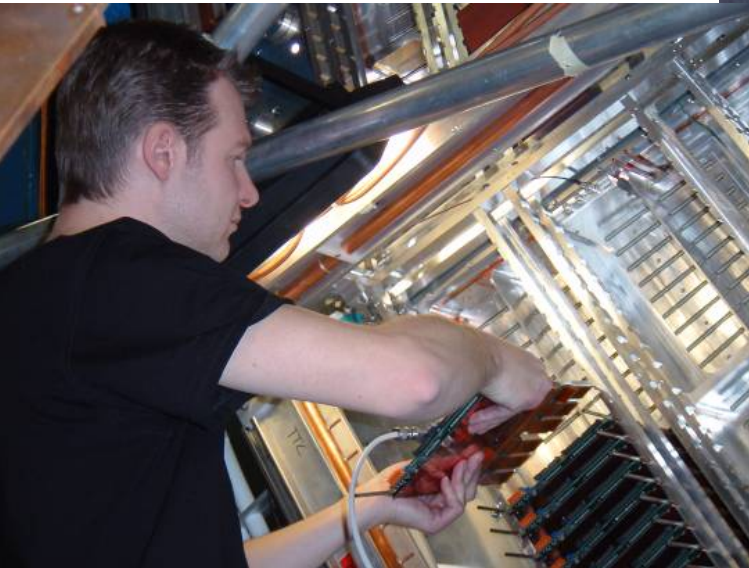
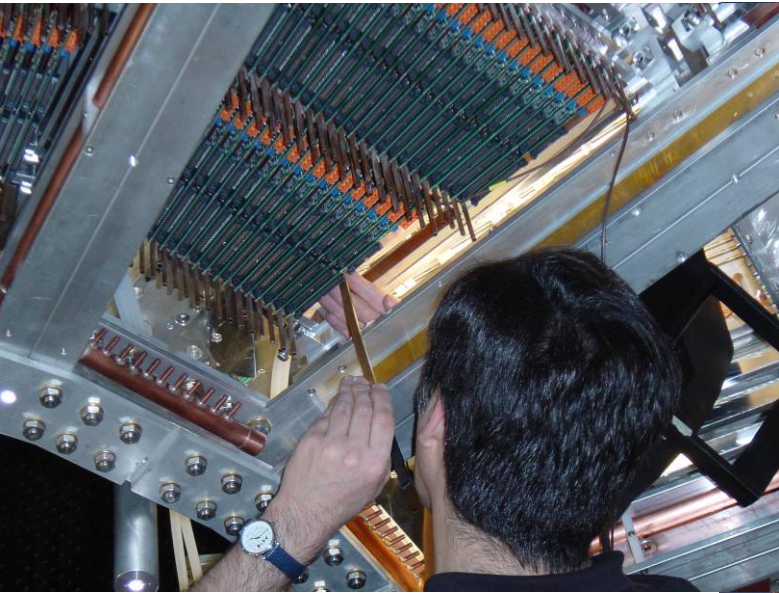
● Status: started commissioning

- ⇒ **Oct/Nov 05:** precision survey, alignment and leak test
3ppm O₂ for nominal flow rate (specs = 5 ppm)
- ⇒ **Jan – Mar 06:** FEE installation (2 shifts/day, 6 days/week)
- ⇒ **now:** FEE, HV, gas commissioning;
 - ☆ FEE performance close to theoretical limit
- ⇒ start with laser & cosmics **May 06**
- ⇒ start of installation **4 Sept 06**





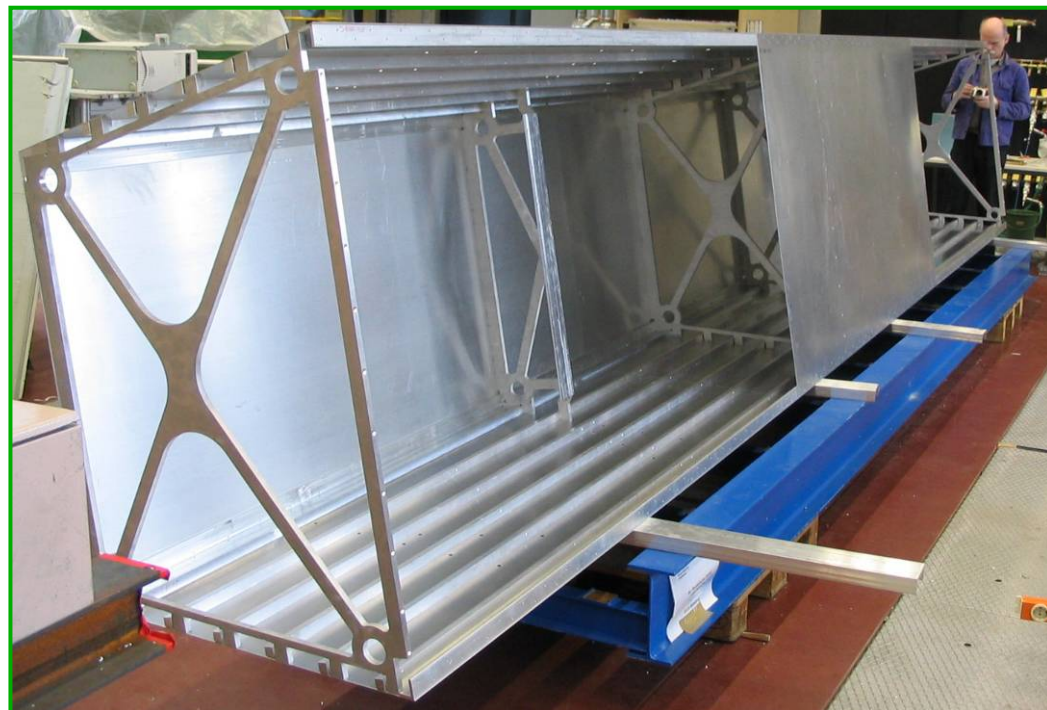
FEE installation



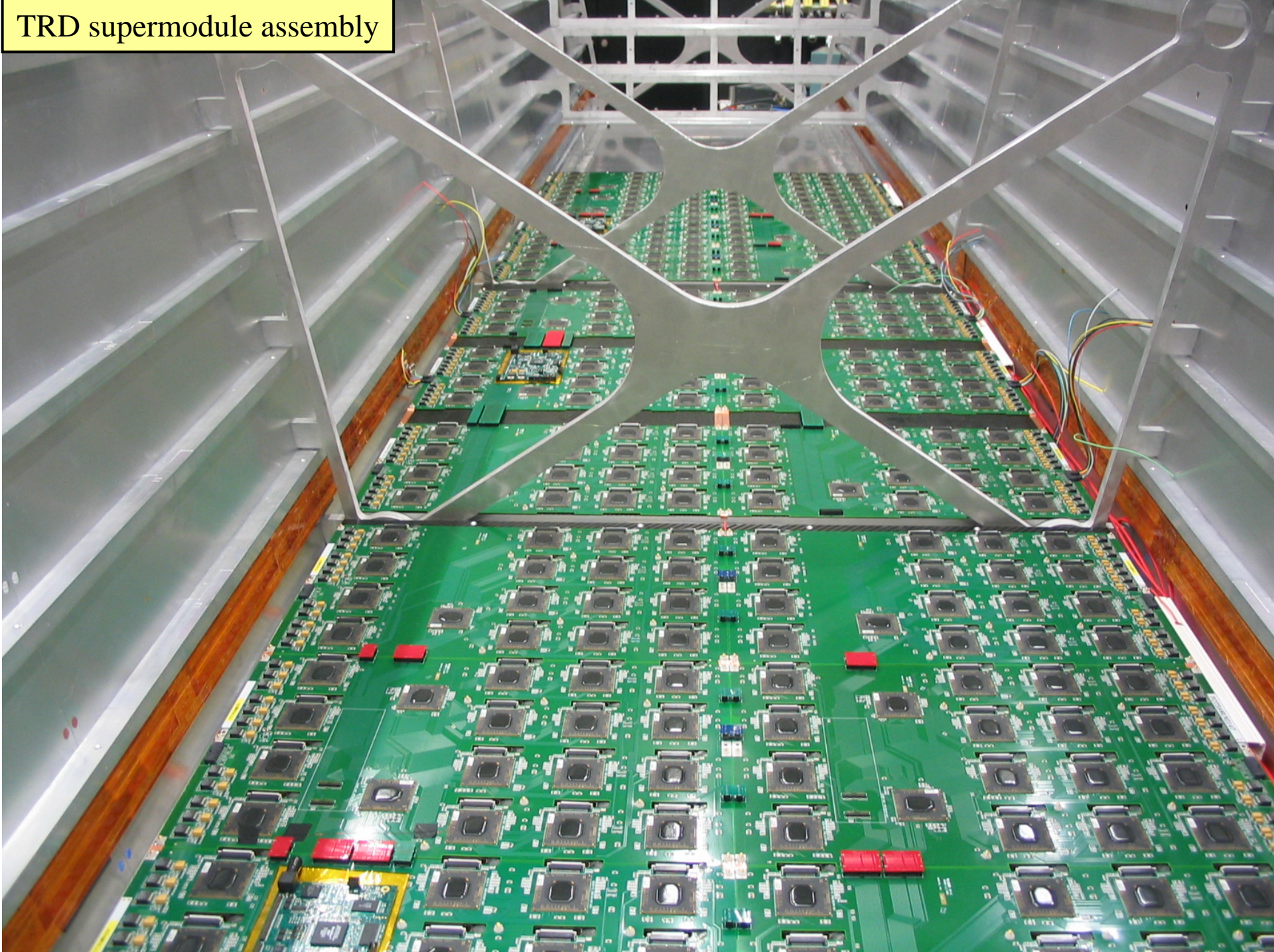


- **Chambers:** 167 chambers done (2/3 of funded part) GSI,HD, Frankf., JINR, Bucharest
 - ⇒ mass production : ongoing (5.5/week) , completion end 2006
- **Electronics:**
 - ⇒ Digital chip, R/O board & MCM: in production
 - ⇒ TRD pre-trigger: design & prototype completed
- **Assembly**
 - ⇒ 1st Supermodule started, ready for installation August
 - ⇒ 2 more SM's early 2007
- **Concerns**
 - ⇒ **tight schedule**
 - ★ electronics delays, new chamber 0 design

Super Module



TRD supermodule assembly





● Status

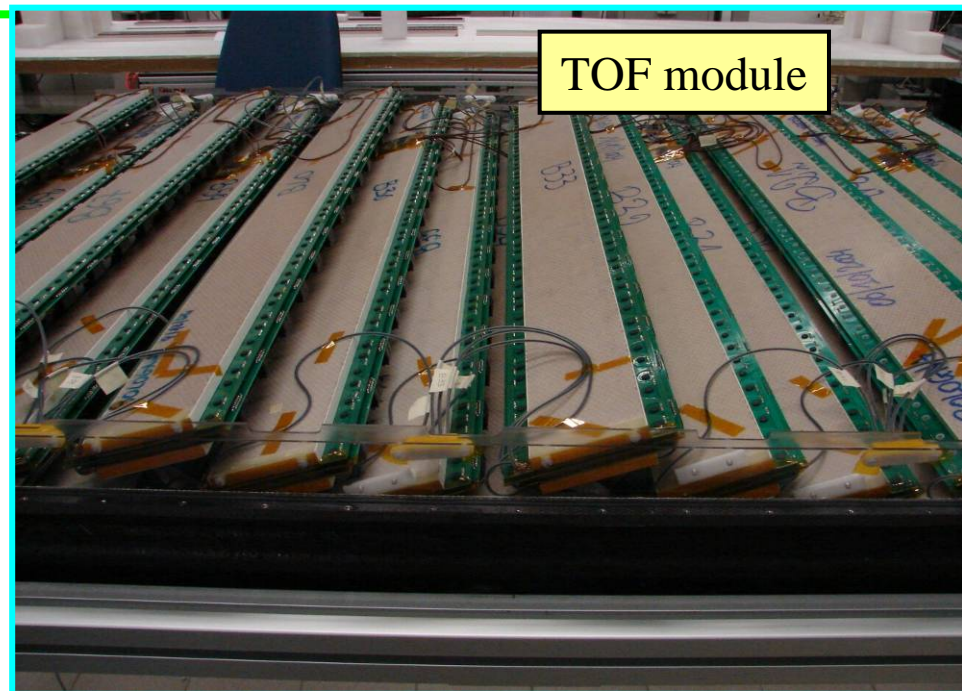
- ⇒ strip construction: **55%** done
- ⇒ module production : **30 %** done
- ⇒ FEE cards: production in line with detector

● Schedule

- ⇒ strip completed: **Nov 06**
- ⇒ modules completed: **May 07**

● Installation

- ⇒ Supermodule assembly : starting in **May 06**
- ⇒ 2 SMs installed **Aug 06**
- ⇒ 7 more SMs ready for installation : **Dec 06**





Muon Arm



● Tracking

⇒ chamber production complete

☆ testing largely complete

⇒ FEE electronics:

☆ FEE production: **MANAS chips(50%) at packaging**, FEE board **MANU on critical path**

☆ production problem (soldering quality) in company, now solved. Try to increase production speed

☆ **1st batch** (1500/20 000) **delivered** early April, **assembly started** at CERN

● Trigger

⇒ chamber production & testing complete

⇒ FEC production & testing complete

⇒ Trigger electronics production on schedule

● Concerns

⇒ **little float left in schedule**

☆ delay in tracking electronics

Assembly

-station 4: [**Apr 06** - Jun]

-station 5: [Jul - Oct]

-station 1: [Apr - Sep]

-station 2: [Jul - Dec]

-station 3: [Nov - **Jan 07**]

Installation

-station 4: [**May 06**- Jul]

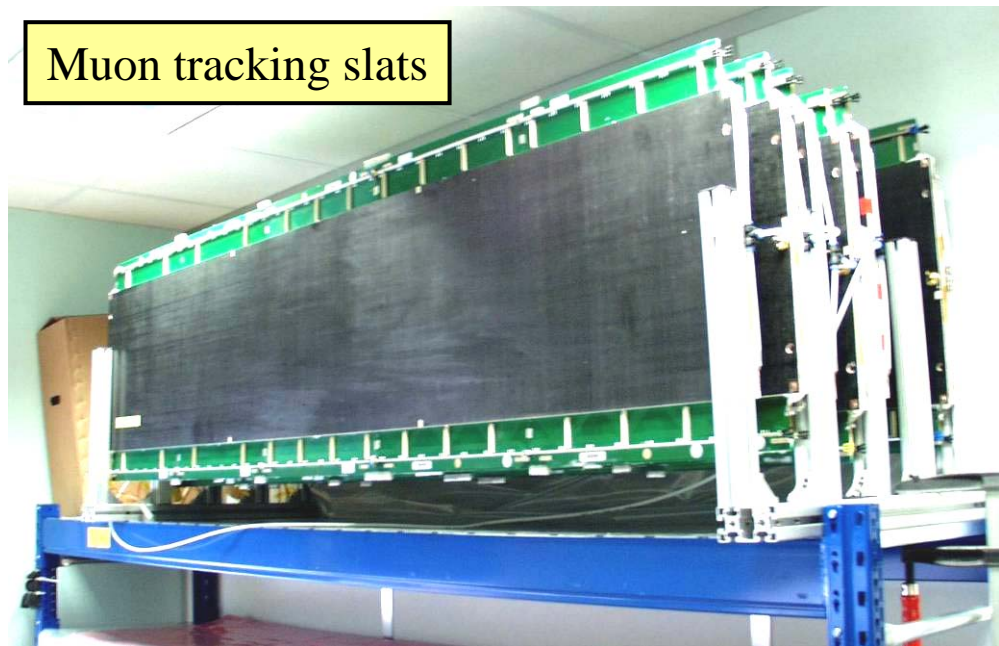
-station 5: [Aug - Nov]

-station 1: [Jul - Oct]

-station 2: [Nov - Jan]

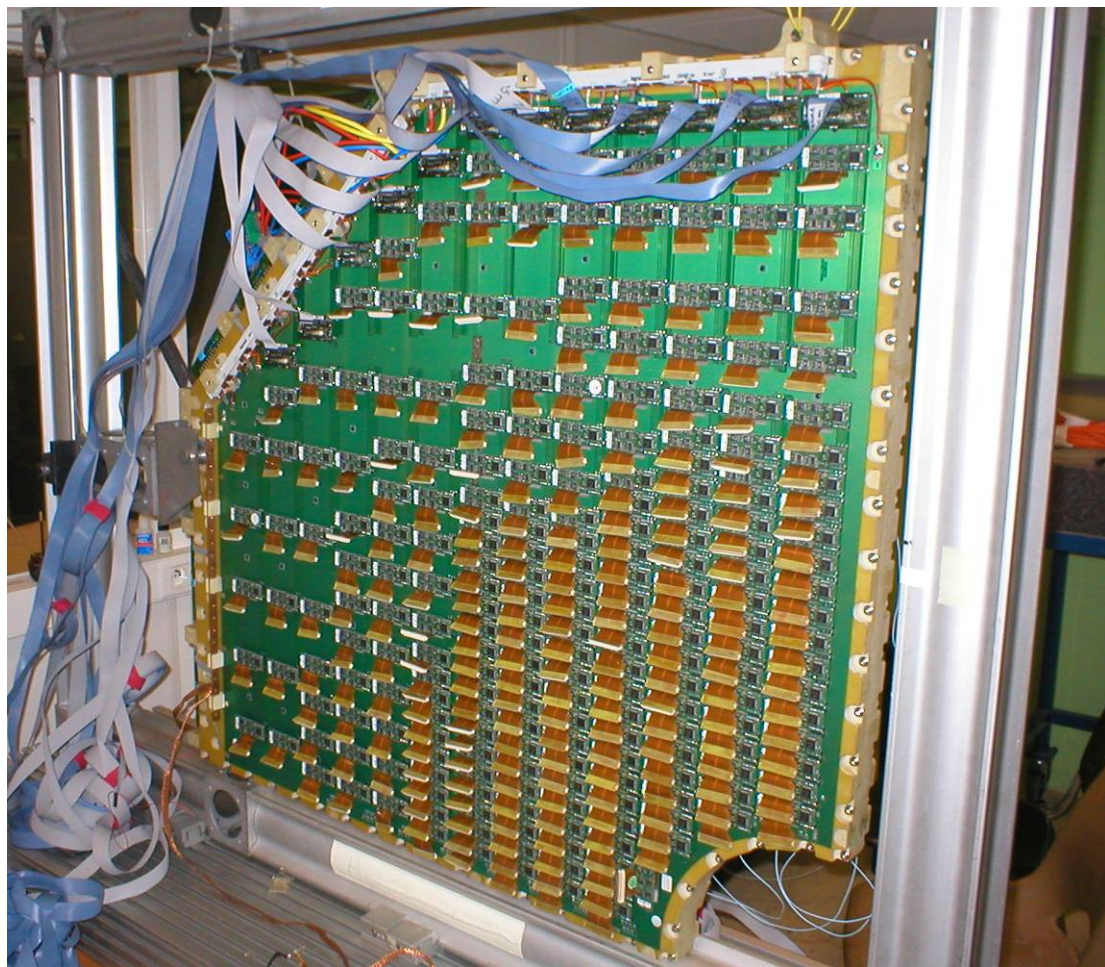
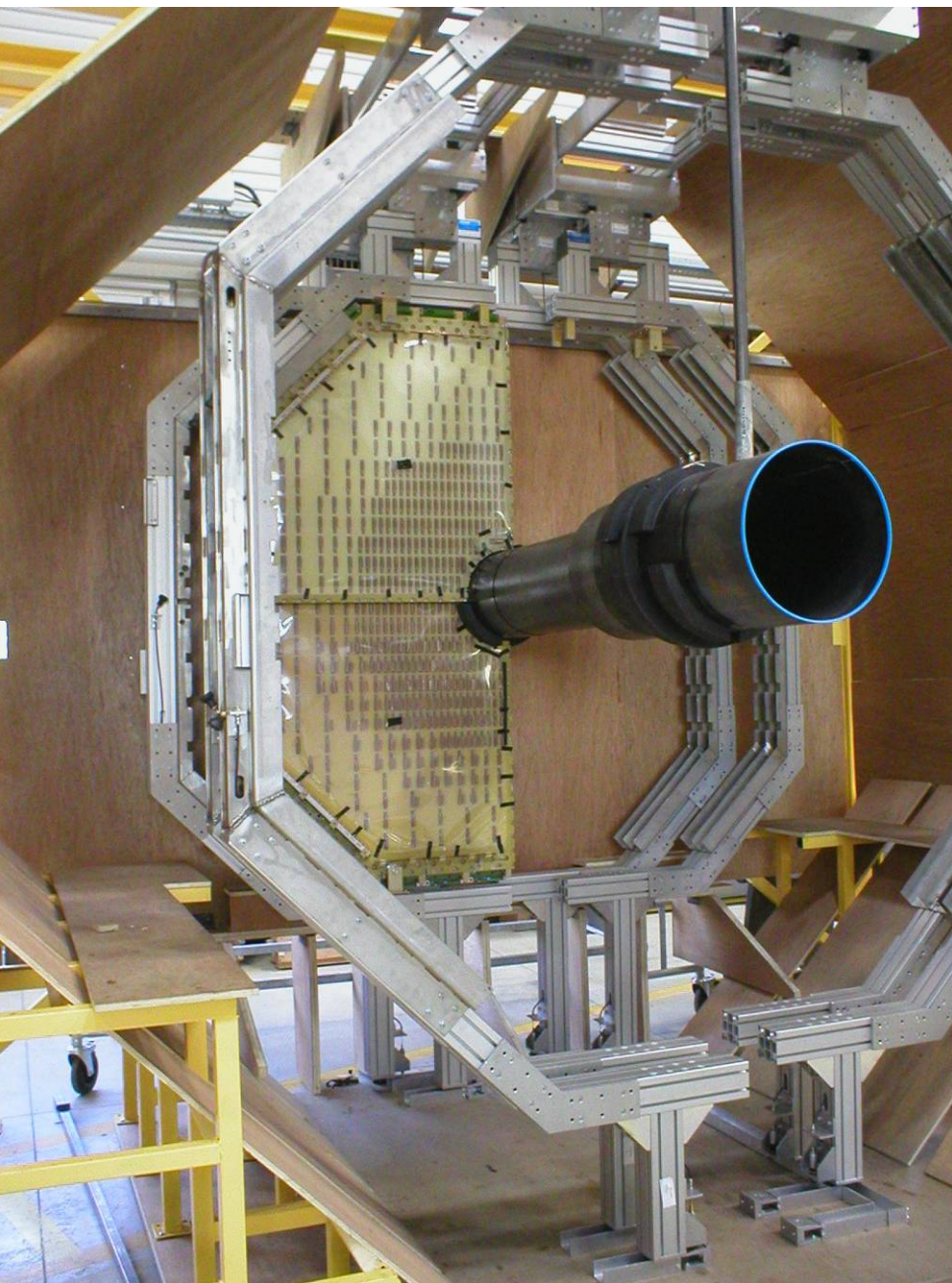
-station 3: [Feb - **Mar 07**]

Muon tracking slats





Muon Tracking Chambers



Muon tracking assembly of station 1
(Orsay)



Other Detector Systems



- **HMPID: well on track**

- ⇒ **construction completed** (incl. photocathodes)
- ⇒ under commissioning, **installation**: Aug 06 (waiting for gas installation)

- **PHOS: on (reduced) track**

- ⇒ **Crystal production** (Apatity): **stopped** (lack of funds), **>10,500** (of 18,000) accepted
- ⇒ **FEE production** module 1 finished, **1st module** complete end Mai 06
- ⇒ **Concern**: funding in Russia for mechanics & cooling (modules 2-3)

- **Forward Detectors (V0, T0, FMD, PMD, ZDC):**

- ⇒ **all in production**, on track

- **Trigger, DAQ, HLT, Control (DCS, ECS):**

- ⇒ all systems progressing **well and on schedule**

- **Offline**

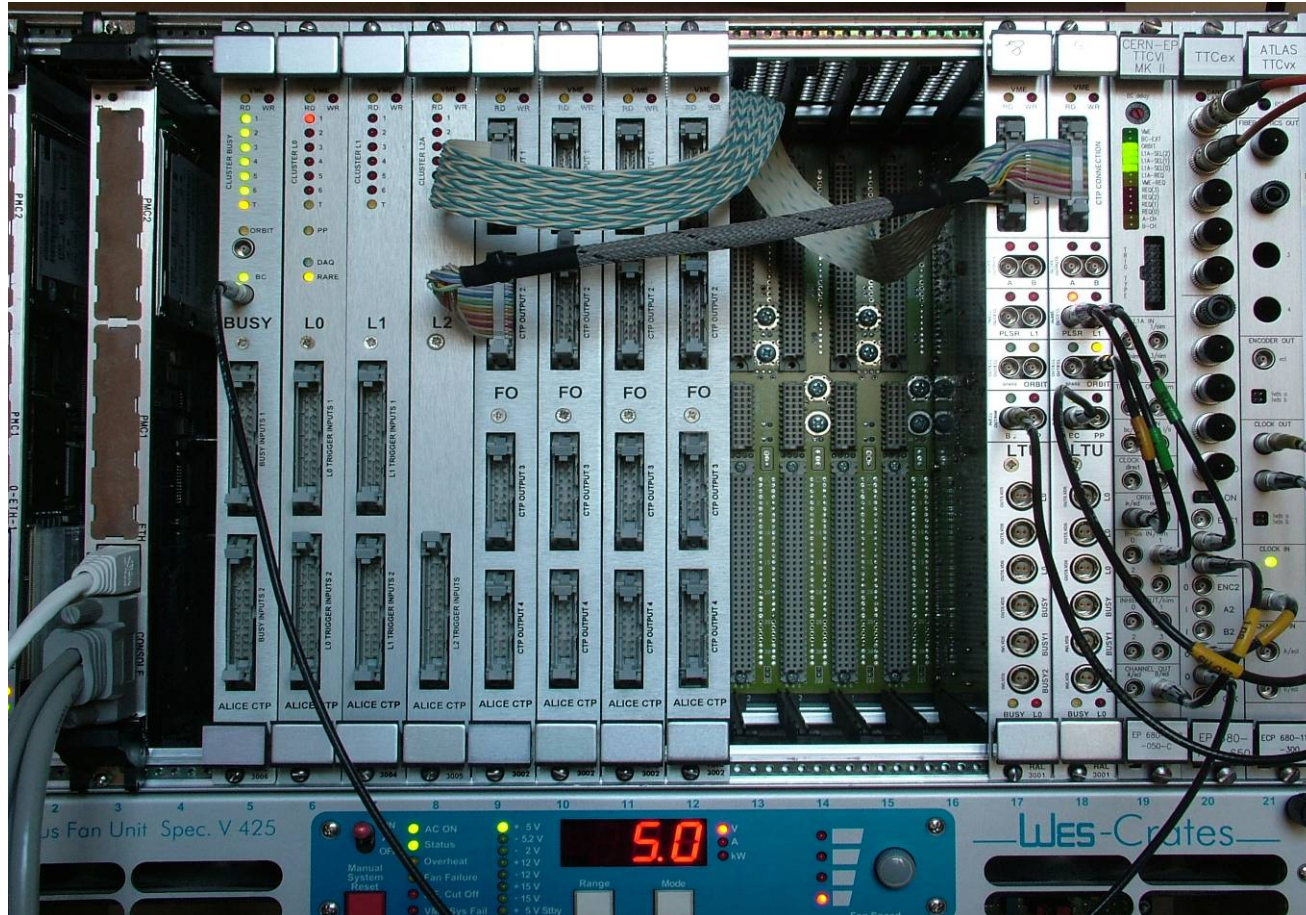
- ⇒ **calibration and alignment** software included
- ⇒ **distributed analysis** prototype released to expert users
- ⇒ **physics data challenge** has started with 'V0 boxes' in all T1/T2 sites
- ⇒ **Concern**: missing computing resources

First PHOS module

10.04.2006



Trigger: CTP Test Setup (Birmingham)



- CTP boards (except INT) now being tested together as a single system. In this picture, there are also two LTUs corresponding to two separate detectors.

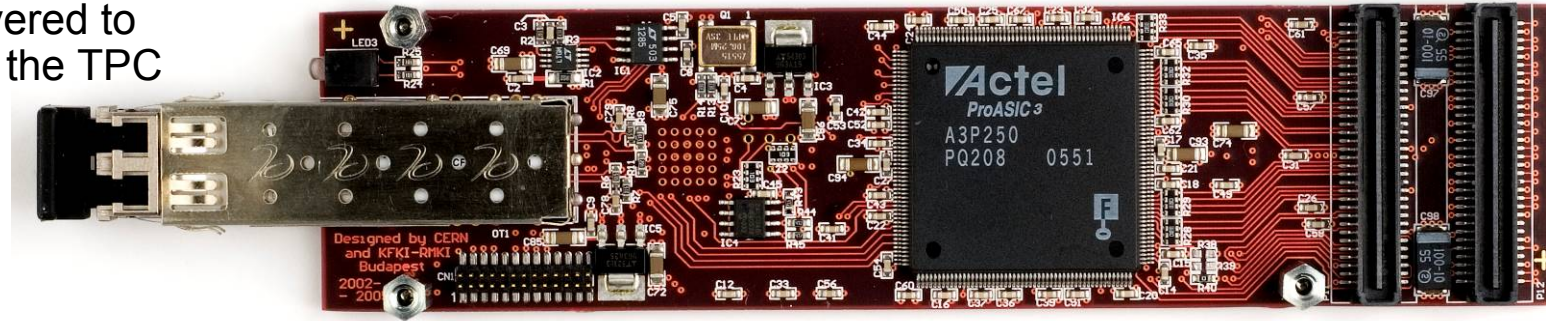


DAQ: Data Link



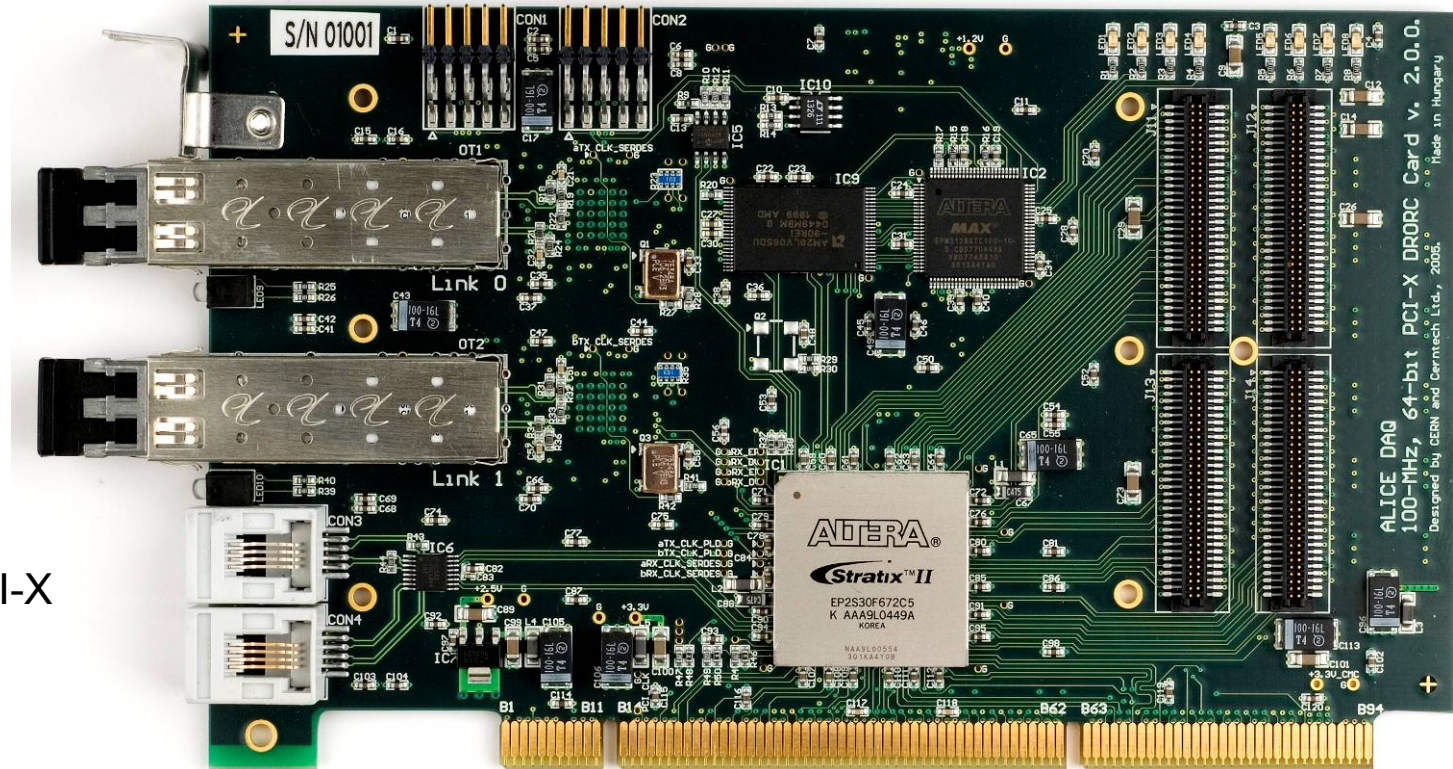
● DDL production:

- ⇒ From March to June 2006
- ⇒ 108 cards delivered to equip 1 side of the TPC



● D-RORC final prototype

- ⇒ Faster FPGA
- ⇒ Compatible with PCI-X 64 bits 100 MHz

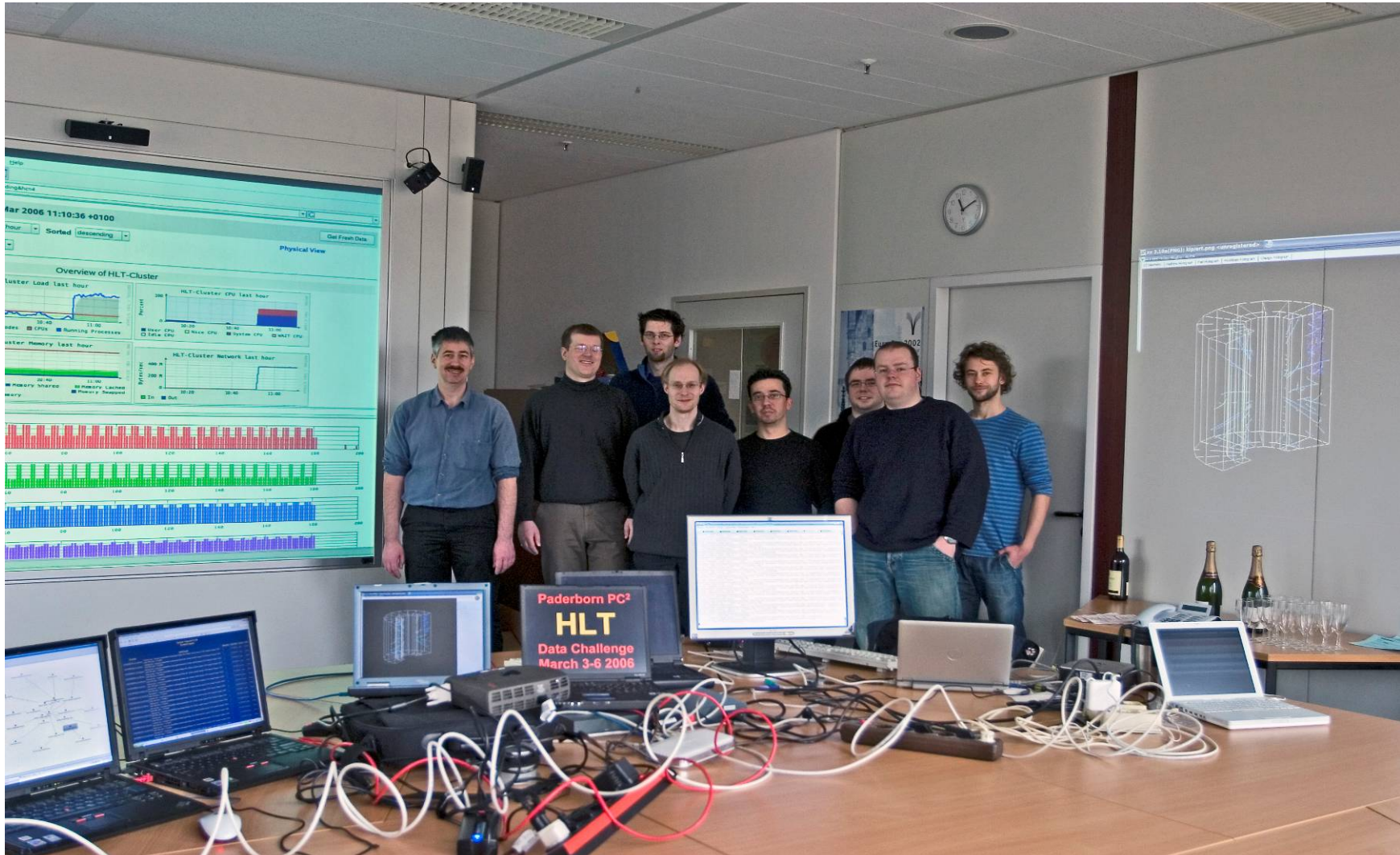




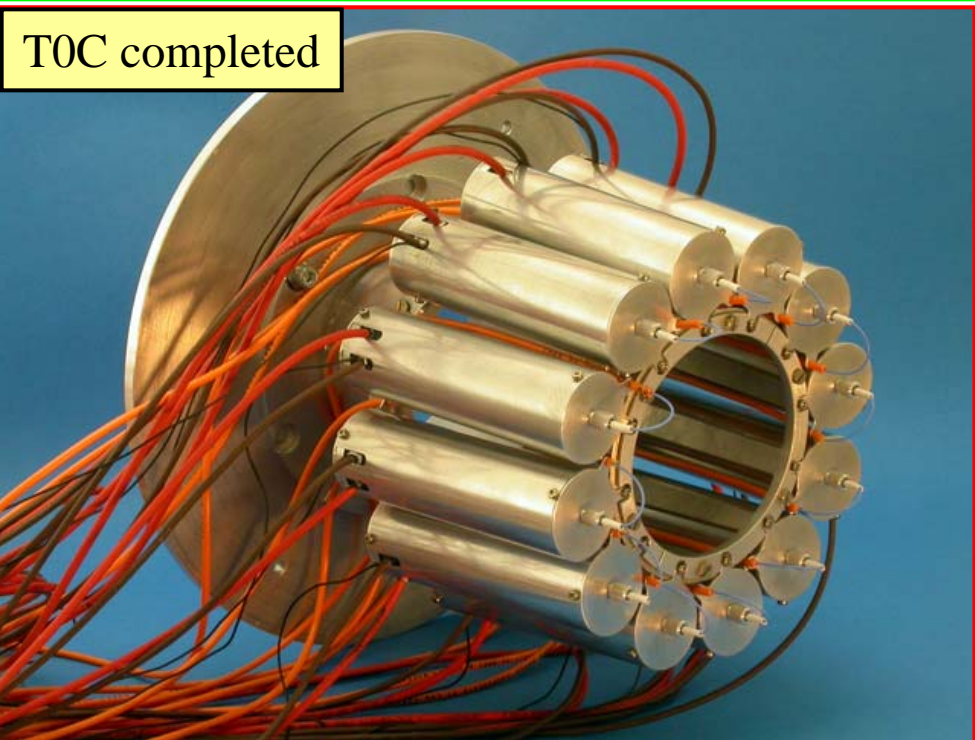
HLT Integration Test at PC² at Paderborn



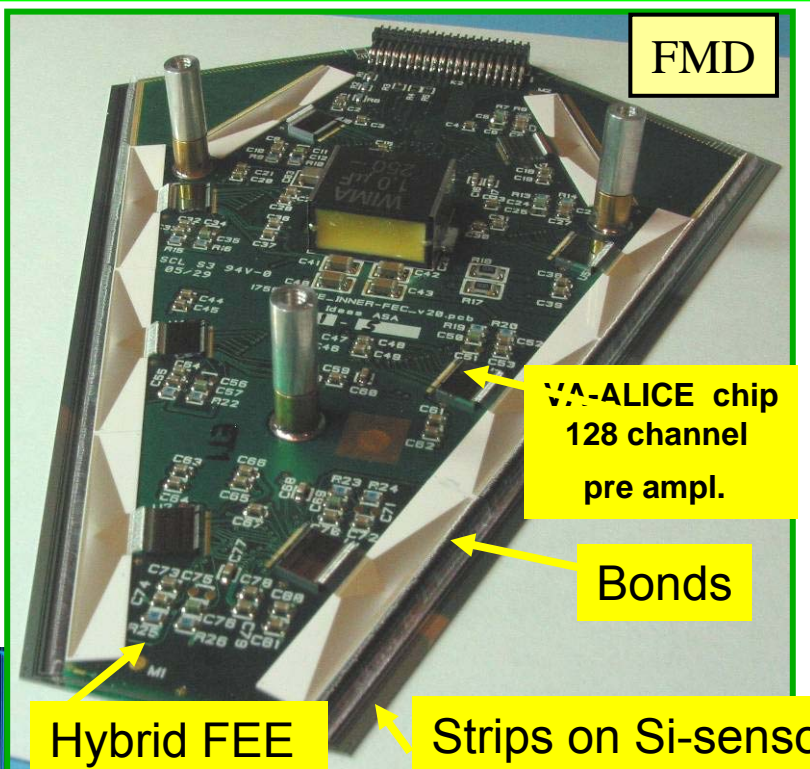
- 200 Dual Xeon 3.2 GHz nodes
 - ⇒ Integration and scaling test using clusterfinder/tracker software for full TPC
 - ⇒ Rate > **230** Hz, limited due to CPU load



Forward Detectors



T0C completed



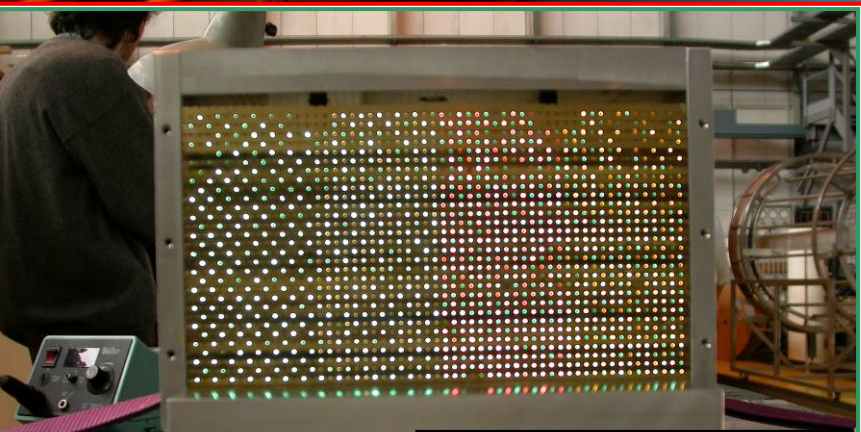
FMD

V0-Alice chip
128 channel
pre ampl.

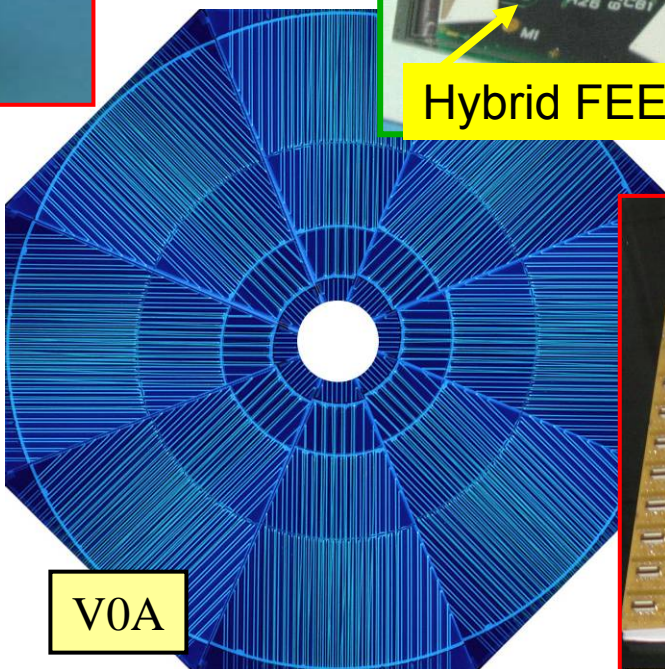
Bonds

Hybrid FEE

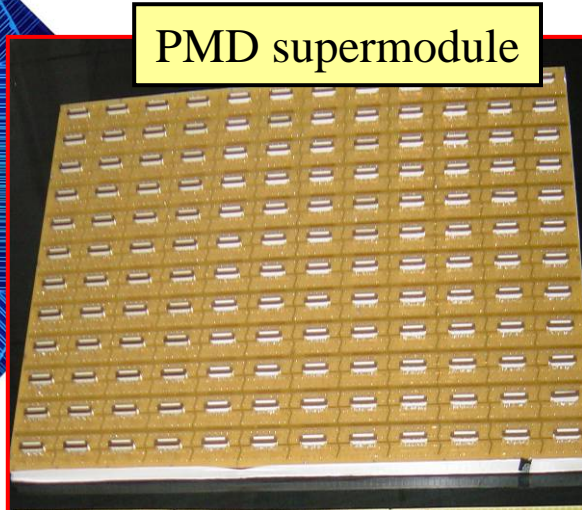
Strips on Si-sensore



ZDC: ZP2 assembly
(Nov 2005)



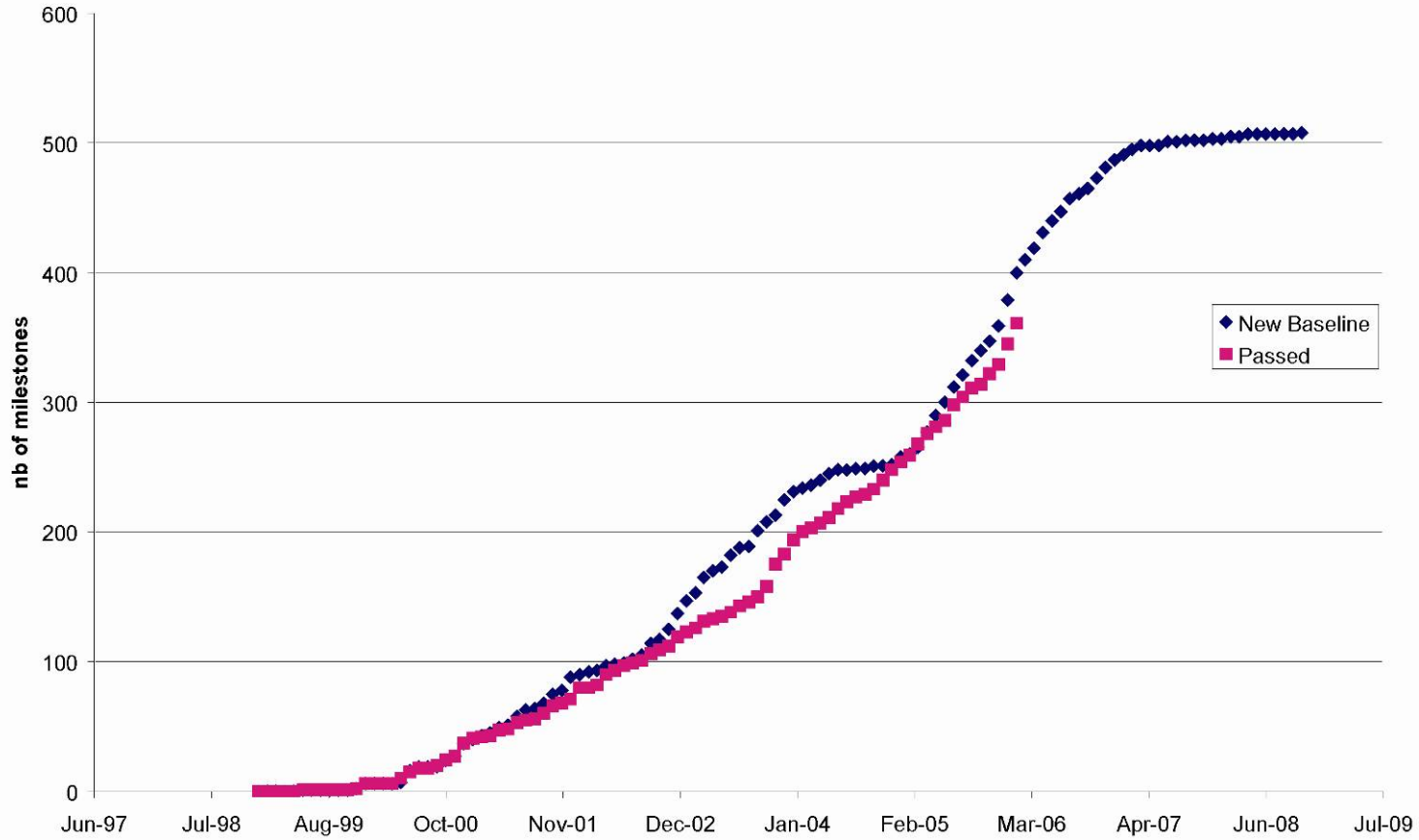
V0A



PMD supermodule

Milestones

ALICE LHCC Milestones - February 2006





Summary



● Major Milestones

- ⇒ positive review at DOE on **US participation** in ALICE
- ⇒ large **structures completed**
- ⇒ **ITS assembly** under way
- ⇒ **TPC start of commissioning**

● Major Problems remaining or new

- ⇒ very tight **schedule for ITS**
 - ✦ SSD & SDD micro-cable production, module & ladder assembly
 - ✦ SPD accidents
- ⇒ delay in **Muon electronics**
- ⇒ **PHOS financing** (Japan/Russia)
- ⇒ **Computing resources** (no definite news since last RRB)