

Radiation Resistant Lighting

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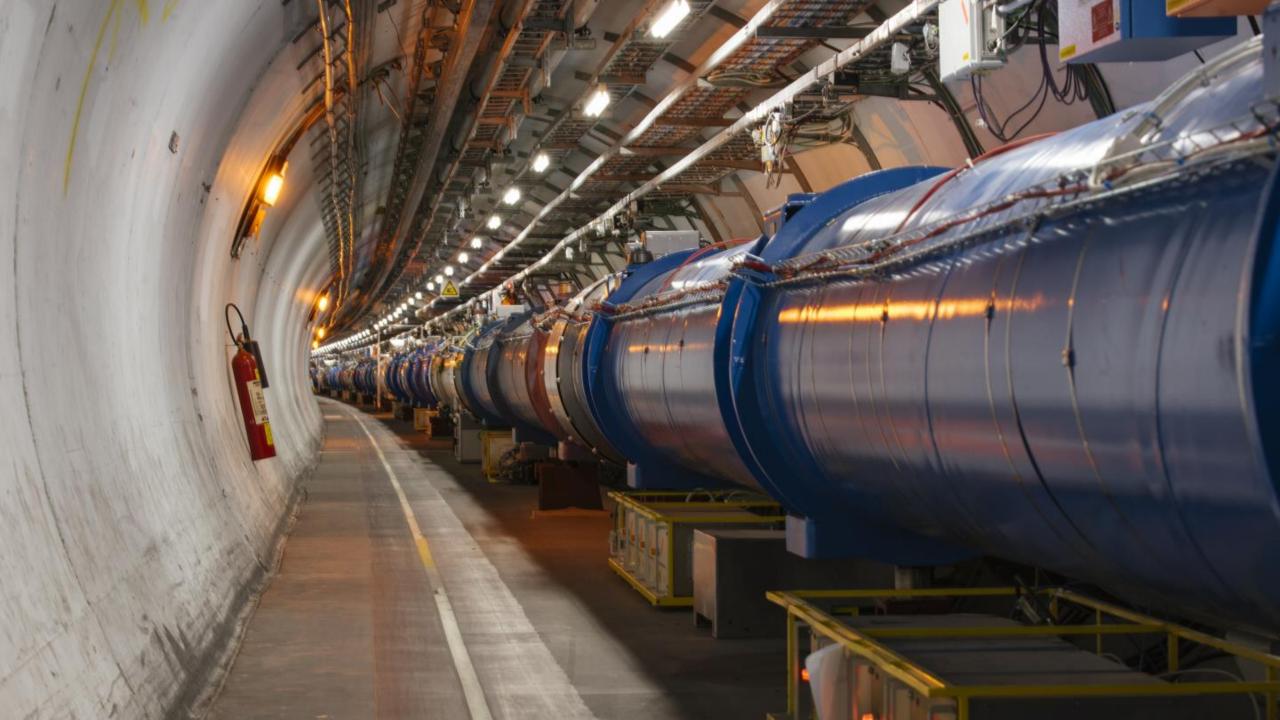
Development Drivers:

Fear of the dark!

Obsolecence of existing technologies:

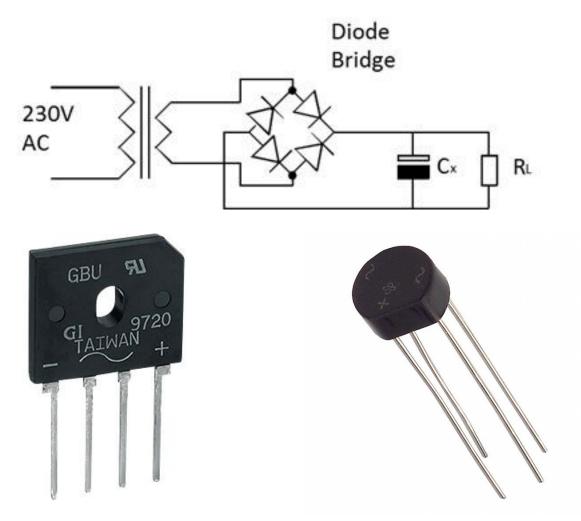
- Low pressure sodium lighting, SOX
- Fluorescent tubes & wire wound ballasts
- Xenon beacons

LED is the only commercial alternative.





Radiation hard Emergency lighting



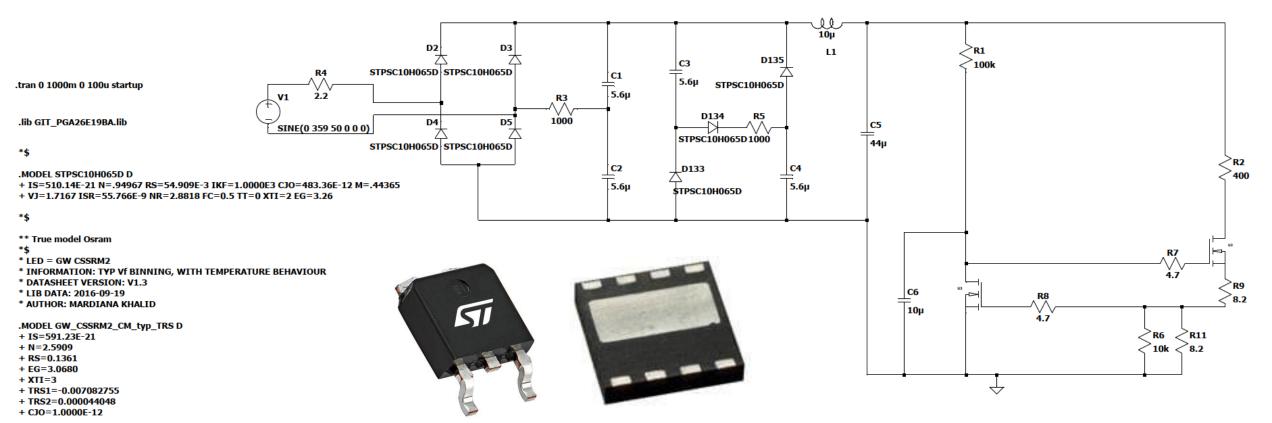


Up to 7W maximum load. Expected functionality up to 1kGy, mixed field. (Limited by Si diodes)

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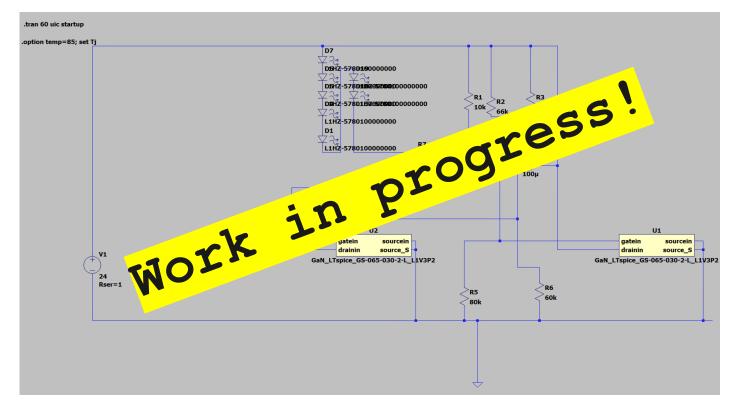


Radiation hard Conventional lighting

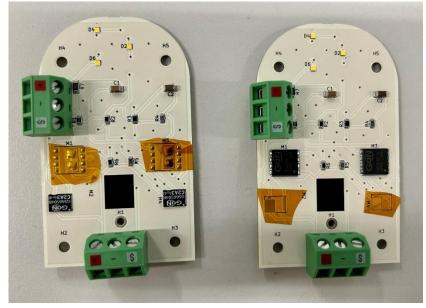


SiC and GaN active components + LEDs Expected functionality up to 10kGy, mixed field. (Limited by LEDs)

Radiation hard Flashing lighting







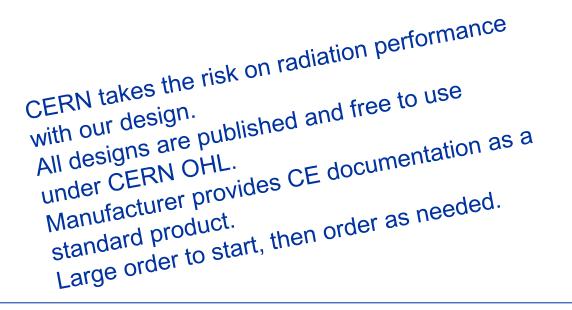
GaN active components + LEDs Expected functionality up to 10kGy, mixed field. (Limited by LEDs)

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Approach

- 1. Develop & build prototypes in house.
- 2. Qualify COTS based on fundamentals (GaN, SIC, LEDs).
- 3. Radiation tests at component (full dose) and system level (low dose).
- 4. Commercial manufacture, based on adaptation of existing products (new PCB, existing housings/molding/tooling).
- 5. Follow up to ensure BOM respected in manufacture.
- 6. Monitor in-situ performance and maintain BOM as components reach end of life.

What is missing? No batch/lot qualification No enhanced QA/Documentation No guarantees from the manufacturers visà-vis radiation performance







Conventional Lighting Emergency Lighting Flashing Lights COTS LED + SiC + GaN **COTS LED + Si COTS LED + GaN** 1kGy dose limit **10kGy dose limit** Work in progress Could be increased to 10kGy (to 50% light output)



Back-up slides



Limits, constraints, costs

The LED is the weakest point – failure (50% expected) around 10kGy.

Also, lifetime dependent (50k-70k hours); hard to account for lifetime + radiation. Power supply components (GaN/SiC) are much more durable. Second generation lighting – replaceable LED modules?

Commercial radiation hard lights do exist!

Very expensive (up to 40x price increase!) but come with radiation QA & guarantees. Our experience was a ~3-5x price increase on a "standard luminaire" at tender.

How to get to 10kGy with emergency lighting?

Replace Si diode bridge with SiC, but no internal client for this change (yet).





Open Hardware designs:

Emergency Lighting PSU - <u>https://ohwr.org/project/radtol-led-psu/wikis/home</u> LED luminaire - <u>https://ohwr.org/project/radtol-led-luminaire/wikis/home</u> Flashing beacon - <u>https://ohwr.org/jdevine/rad-tol-led-beacon</u>

Publications:

Radiation hardening of LED luminaires for accelerator tunnels (preprint) - <u>https://arxiv.org/abs/1609.03481v1</u>

Modelling of proton irradiated GaN-based high-power white light-emitting diodes - <u>https://iopscience.iop.org/article/10.7567/JJAP.57.080304</u>

Radiation Testing of Optical and Semiconductor Components for Radiation-Tolerant LED Luminaires - <u>https://ieeexplore.ieee.org/document/9328680</u>

High-energy proton irradiation effects on GaN hybrid-drain-embedded gate injection transistors https://www.sciencedirect.com/science/article/pii/S0026271419308637

Proton irradiation of GaN transistor based power supply operating in the linear regionhttps://ieeexplore.ieee.org/document/9857693





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