

SUSTAINABILITY PROJECTS FOR BESSYIII

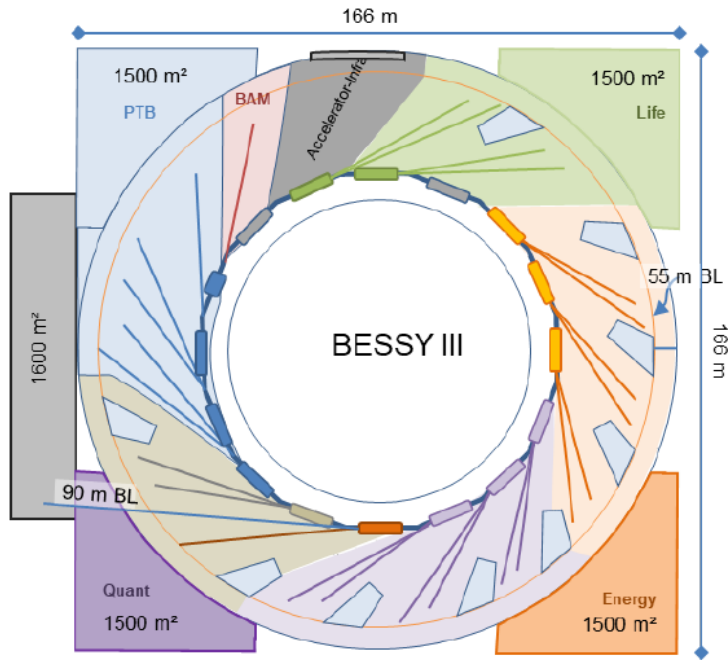
Decreasing the footprint for a new SR facility

Jens Völker

9th LER workshop 2024 CERN



BESSYIII



BESSY III (2035)
 -> MBA (6BA) lattice (16 arcs)
 -> ~340m circumference
 -> hor. emittance <100pmrad
 -> energy 2.5GeV
 -> up to 500mA beam current



PTB/BAM metrology applications

-> **Metrology source Homogenous bends**

Variation of Magnetic field at source point (10x10x10mm³) <1 unit

Option for one Superbend per arc as hard X-ray source

Green field option (BESSYIII / BESSYII):

40% larger circumference

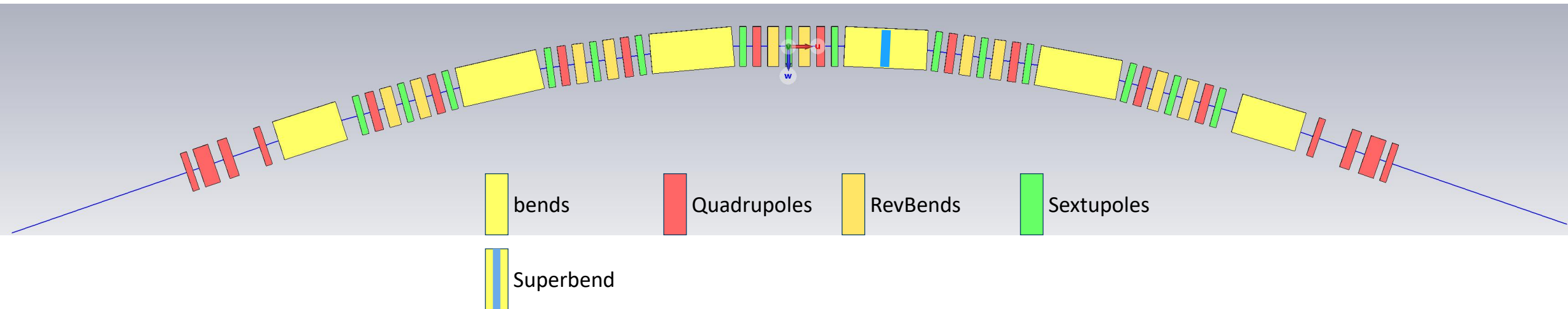
48% higher beam energy

66% higher beam current

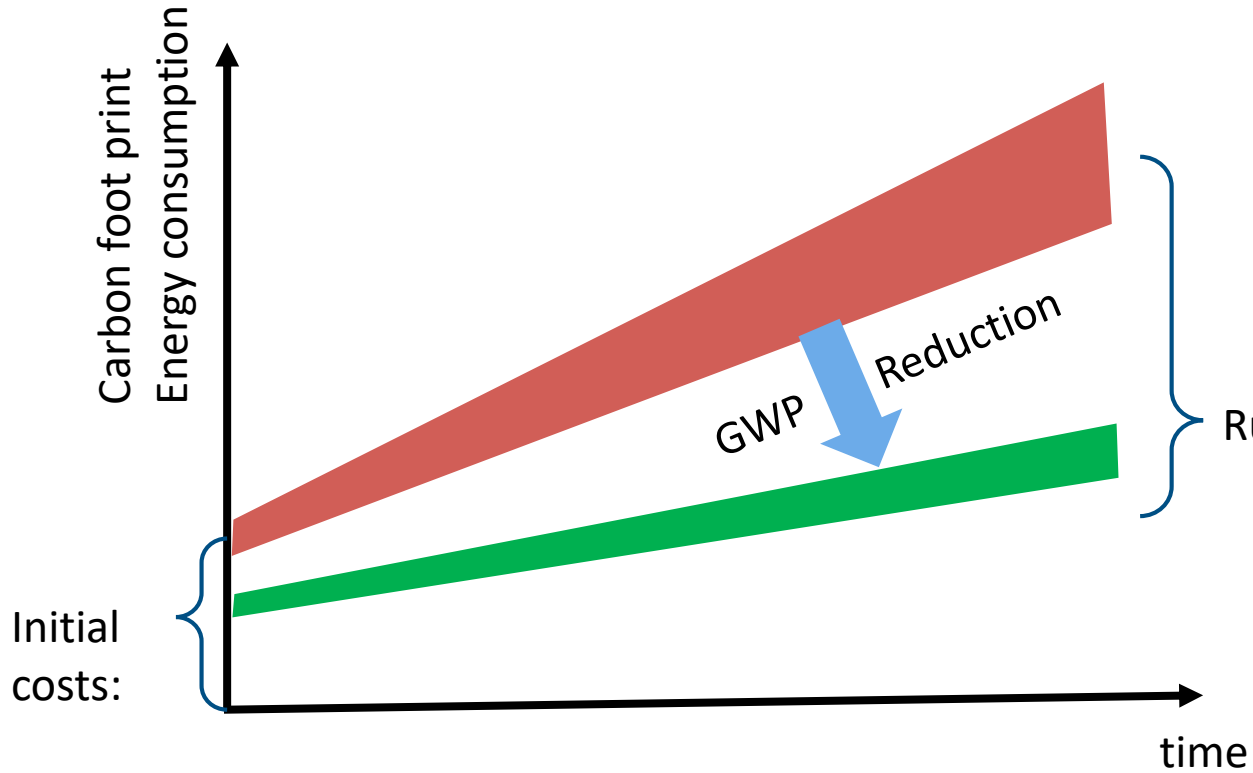
>100% larger building complex

Goal for power consumption:

over all power for BESSYIII equal or less than BESSYII !



OVERVIEW



construction
installation
fabrication



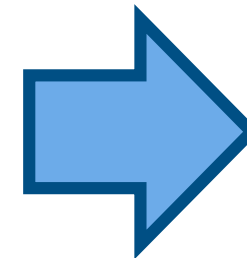
<https://www.hausjournal.net>



Cryolectra



<https://www.wme.de>



LCA analyse

OUTLINE:

Building

- > concrete construction
- > energy production

Accelerator Components

- > RF hardware
- > magnets

POSSIBLE ADJUSTMENTS IN THE CONSTRUCTION PHASE

- material-optimized construction**

e.g. use of carbon concrete to save concrete, which must have minimum coverings to protect the conventional reinforcing steel from corrosion

- optimized construction shape**

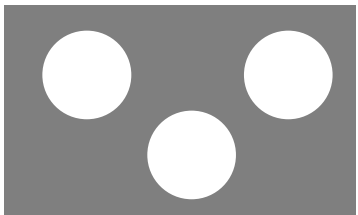
optimize shape and cross section of the ground plate for high stiffness and vibration dampening, but less concrete



-> ca. 29000m³ concrete -> ca. 70000t

CO₂ emission concrete (t) ca. 42000

CO₂ emission steel (t) ca. 9500



-> different cross sections and material distributions to minimize concrete



Example: Cube in Dresden - the world's first building made of carbon concrete (from: www.bba-online.de/news/cube-neues-bauen-mit-carbonbeton/#slider-intro-1)



Comparison reinforcing carbon and steel (from <https://www.carbocon.de>)

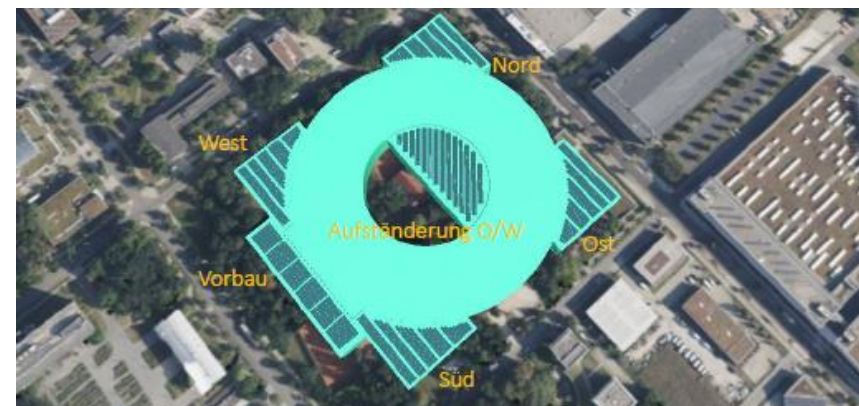
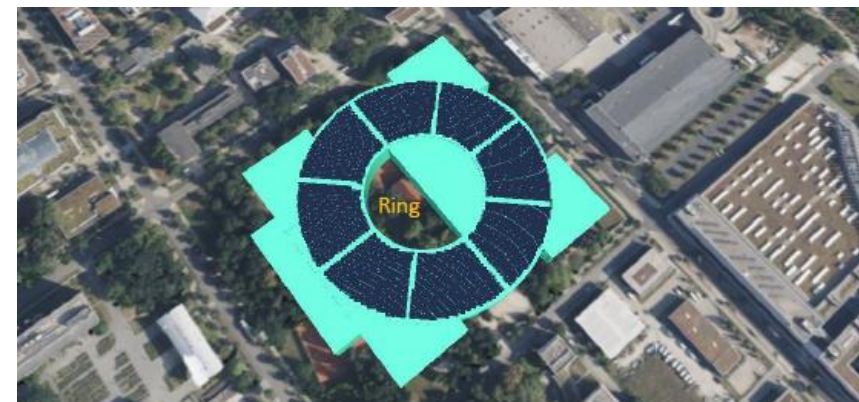
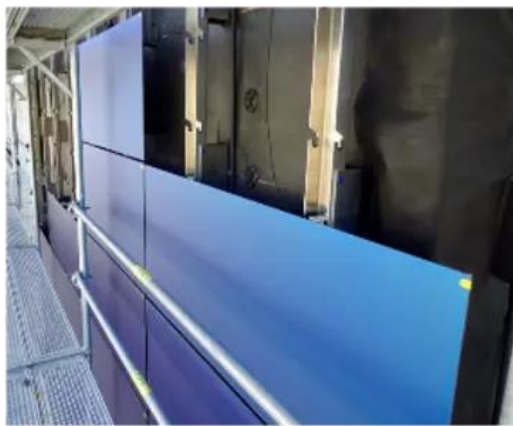
POSSIBLE ADJUSTMENTS IN OPERATION PHASE USE OF PHOTOVOLTAICS

Energy generation of the building

- Energy-harvesting potential by PV-skin: 1–3 GWh/a
Assuming a realistic improvement in PV efficiency of around 10%: **3 GWh/a**

PV-facade study

- > 360 commercial solar modules
- > installed on three sides of the building
- > 28 MWh per year
- > 120 measurements points and sensors und



Accelerator Running Costs

RF-components



500MHz SSA

Cryoelectra

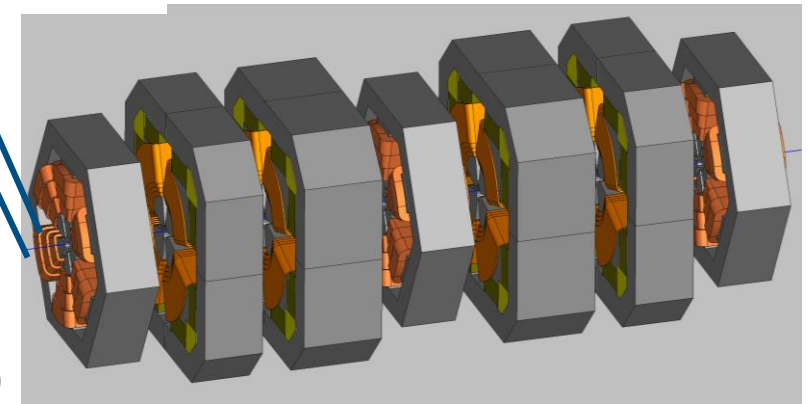
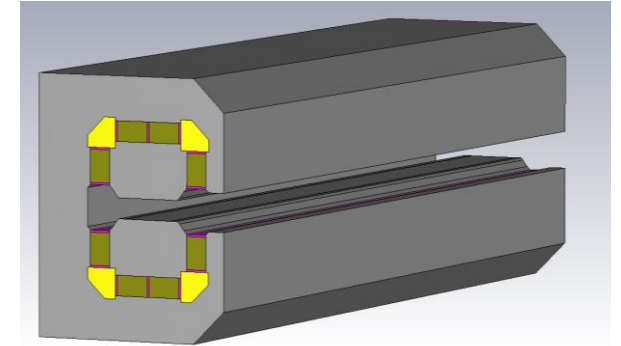


500MHz Cavities at BESSYII

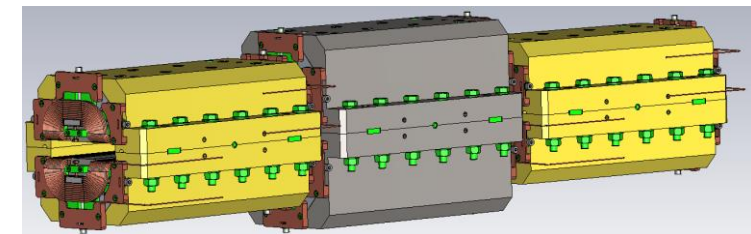
Magnet system



PM Bending magnet for BESSYIII



Magnet setup of an unit cell for BESSYIII
(4 of 7 magnets are PM)



PM Triplet for BESSYII
to replace a 20kW dipole

RF 2.0 Project (EU Horizon 2023/2024) „Research Facility 2.0“

PM Workpackage 2.2

partners: **ALBA, Commtia, Cryoelectra, HZB**

main topics:

- ⇒ **prototyping of optimized Solid State Amplifier (SSA) systems by changing the operational parameters of RF-transistors for 1.5 GHz (ALBA) and 500MHz (HZB)**
- ⇒ for highest efficiency under varying load conditions

SSA ALBA+HZB by Commtia + Cryoelectra

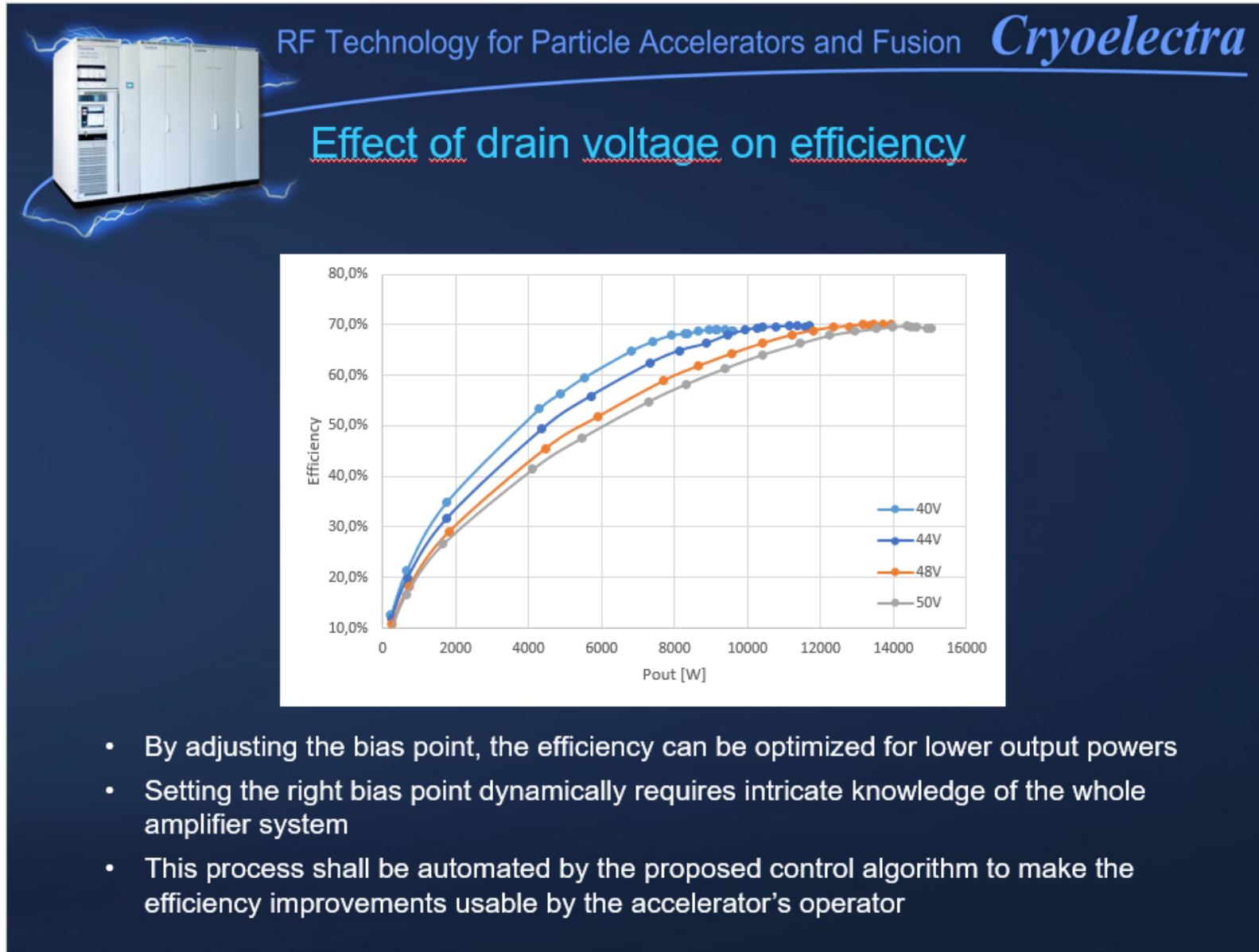
- > adaptive adjustment of the amplifier's compression point for maximum efficiency at variable RF output levels
- > an appropriate interface from the accelerator control system to SSA
- > design of an Active Parametrization Digital Control (APDC) for a 1.5GHz SSA
- > Non Linear Solid State Amplifier Board for a 1.5GHz

Courtesy A. Matveenko (HZB)



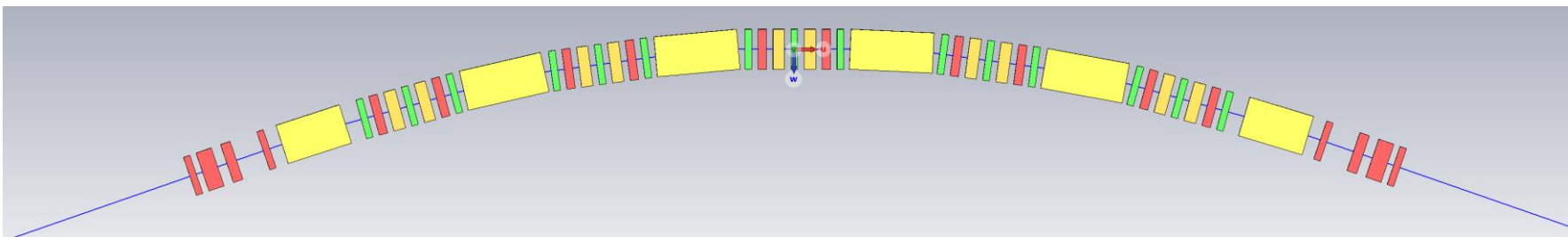
This project has received funding from the European Union's Europe research and innovation program under grant agreement **No 101131850**

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MAGNETS OVERVIEW



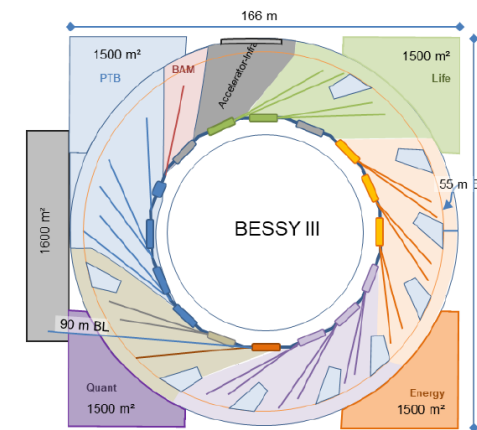
Quadrupoles

Homogenous bends

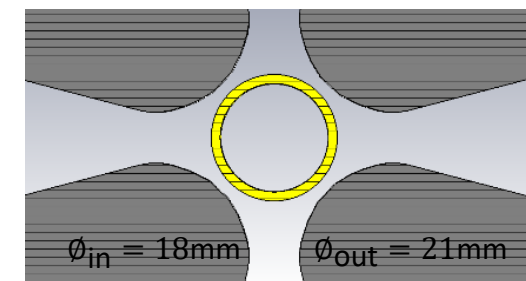
Reverse bends

Sextupoles

	Dipole	Quadrupole	Reverse Bends	Sextupole
Field/gradient (def. Limits)	0.6-0.8 T (1.3 T)	50-90 T/m (80 T/m)	80 T/m and (0.18-0.22) T (30 T/m and 0.8 T)	<4000 T/m ² (4000 T/m ²)
Quality	$0.1 \cdot 10^{-4}$	$\sim 1 \cdot 10^{-4}$	$\sim 1 \cdot 10^{-4}$	tbd
Stability	$< 1 \cdot 10^{-4}$			
Variation	-	10%	5%	100%
Power consumption (PM / electro)	0 kW / 290 kW	<50 kW / >400 kW		>100 kW

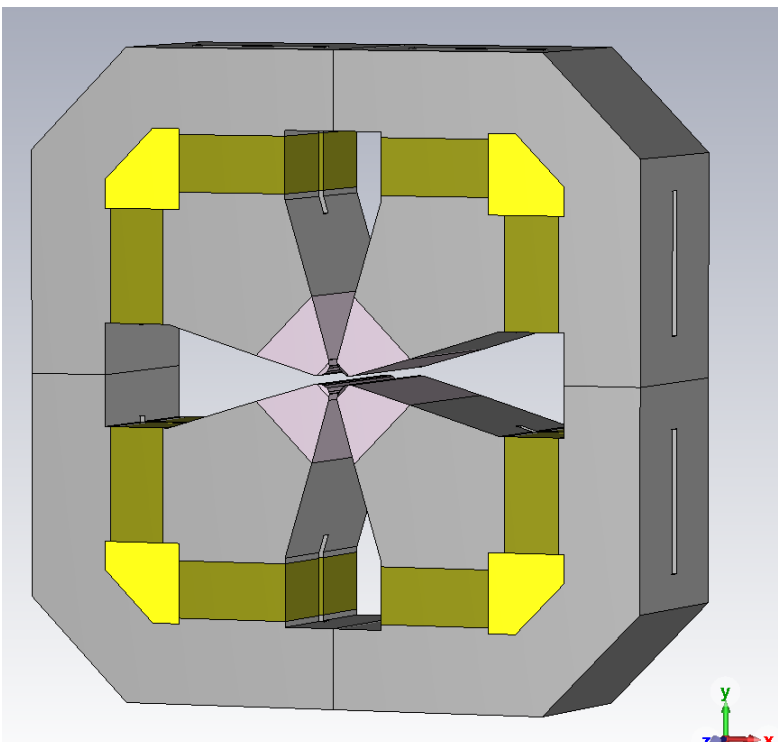


min. aperture radius for all magnets: 12.5mm



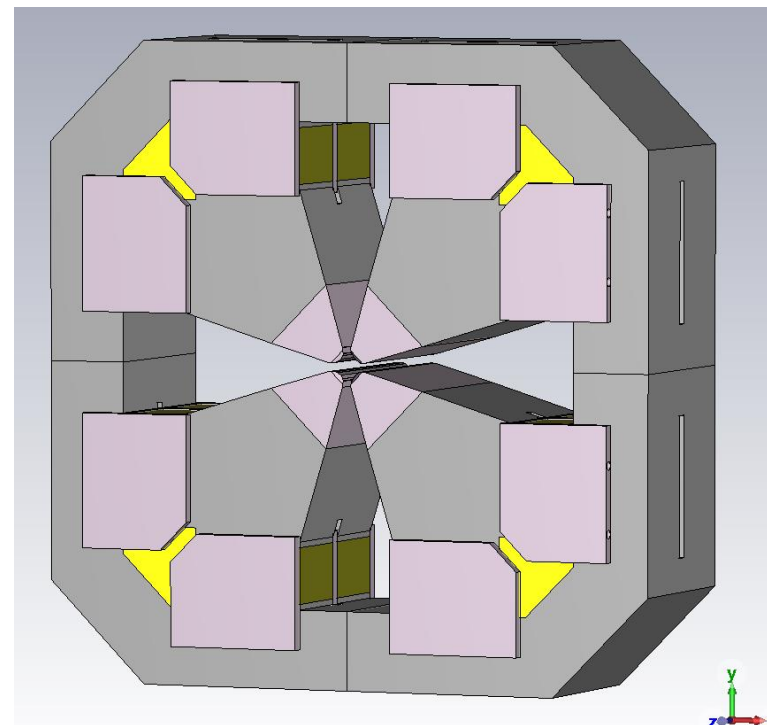
1. Strong magnetic fields -> high magnetic field energy / **electric power**
2. High field Quality -> high mechanical and alignment precision
3. Stable field operation -> minimization of ripple and vibrations
4. Small parameter Variation -> constant magnet operation next to design value

RF 2.0 Project (EU Horizon 2023/2024) „Research Facility 2.0“



- > PM driven QP magnet with CoFe Pole Shoes (gradient up to 120T/m)
- > Pole Shoe Tip and chamfer are numerical optimized to maximize b_2 (quadrupole) and to minimize central and/or integrated b_6 , b_{10} and b_{14}

- > up 24 tuning plates (10mm thick CoFe) will be installed in parallel to PM blocks
- > position of plates reduces the max. magnetic flux (short circuit)

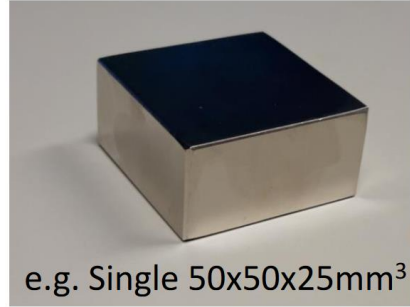
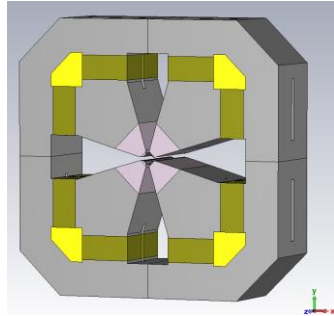


- > the plates are mechanical connected
- > position inside yoke can be changed via motors (slow)
- > field strength can be reduced by approx. 40% ($\sim 0.5\%/mm$) (or $\pm 20\%$ to operating point)



PM based Magnets

- Yoke
- PMs
 - NdFeB
 - SmCo
- Thermal shims



- Yoke
- Coil
- Power Supply
- Cables
- Cooling lines



Courtesy A. Vorozhtsov (MAX IV)



Resistive Magnets

Fabrication costs

e.g. PM blocks

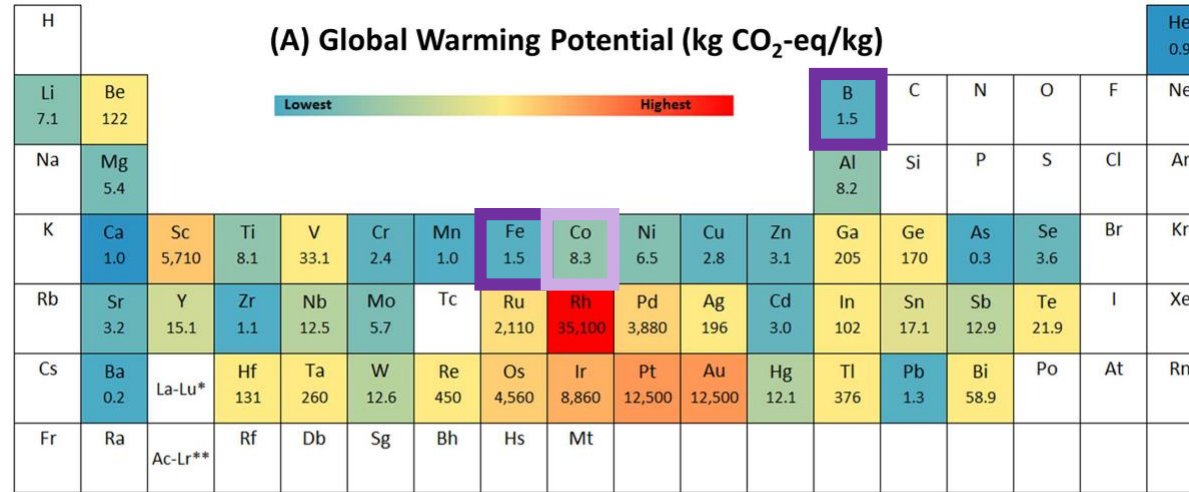
GWP parameter for nearly all materials:

-> mining, concentration, purification, refining

-> PM fabrication processes have to consider separately

BUT: several databases (countries, technology, etc.) with extremely different values!
e.g. NdFeB GWP:

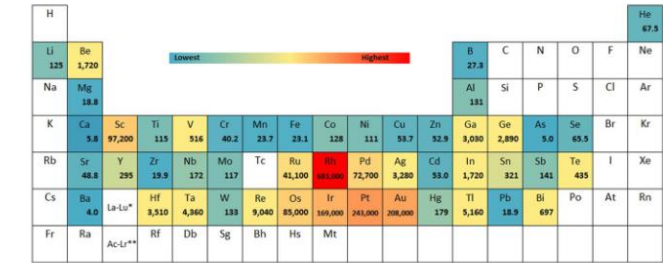
B. Sprecher^[1]: 21-41kg CO₂-eq
NEOHIRE D5.4 Report^[2]: 89kg CO₂-eq
I.B.Fernandes^[3]: 25-150kg CO₂-eq



*Group of Lanthanide	La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
**Group of Actinide	Ac	Th	Pa	U	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr	

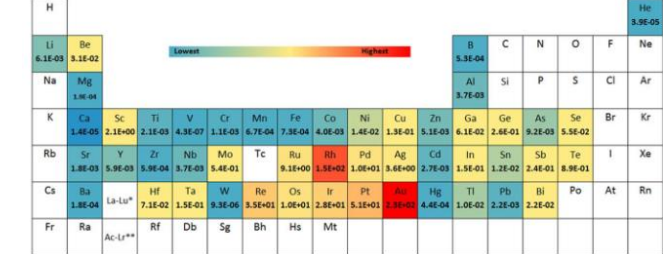
PM material 1 kg	GWP CO ₂ -eq	Energy MJ-eq	Freshwater eutrophication kg P-eq	Human Toxicity CTUh
Nd ₂ Fe ₁₄ B	5.79	108.8	0.0023	2.51E-06
SmCo ₅	25.46	476.7	0.0104	1.18E-05
Sm ₂ Co ₁₇	20.03	366.3	0.0084	9.39E-06

Cumulative Energy Demand:



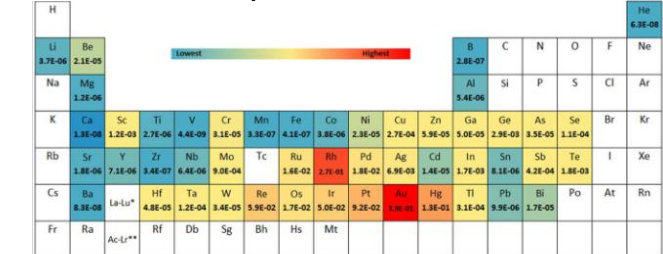
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Freshwater Eutrophication:



*Group of Lanthanide	La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
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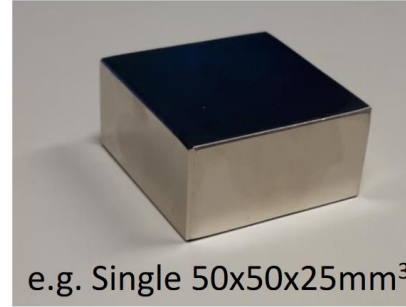
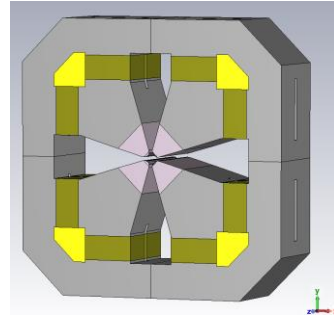
Human Toxicity:



*Group of Lanthanide	La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
**Group of Actinide	Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

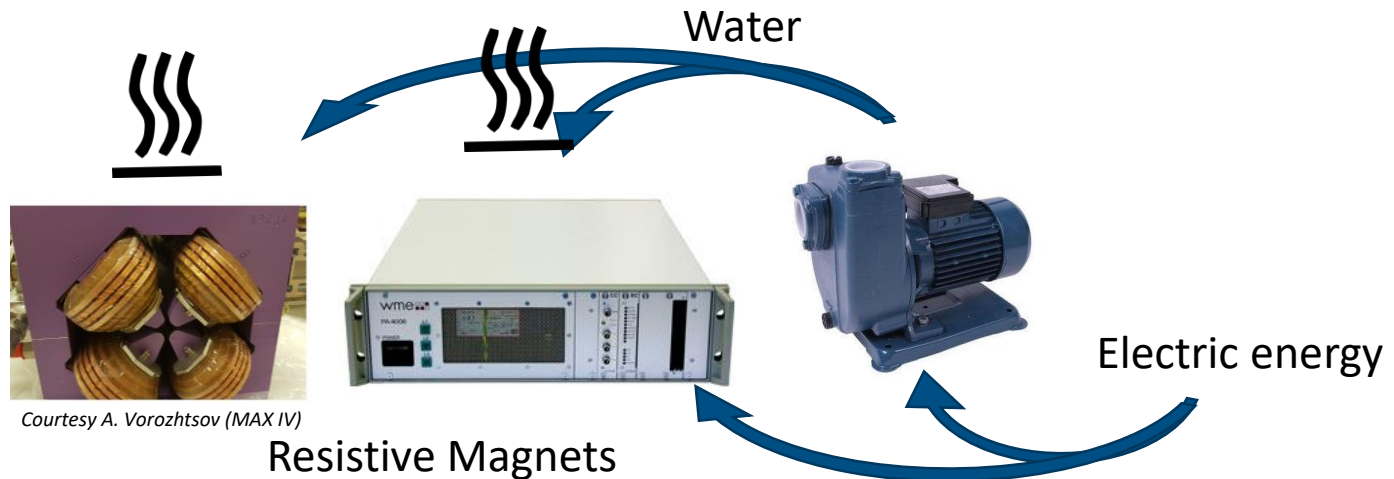
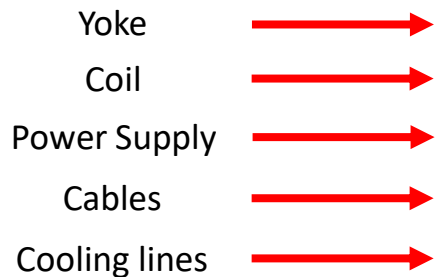


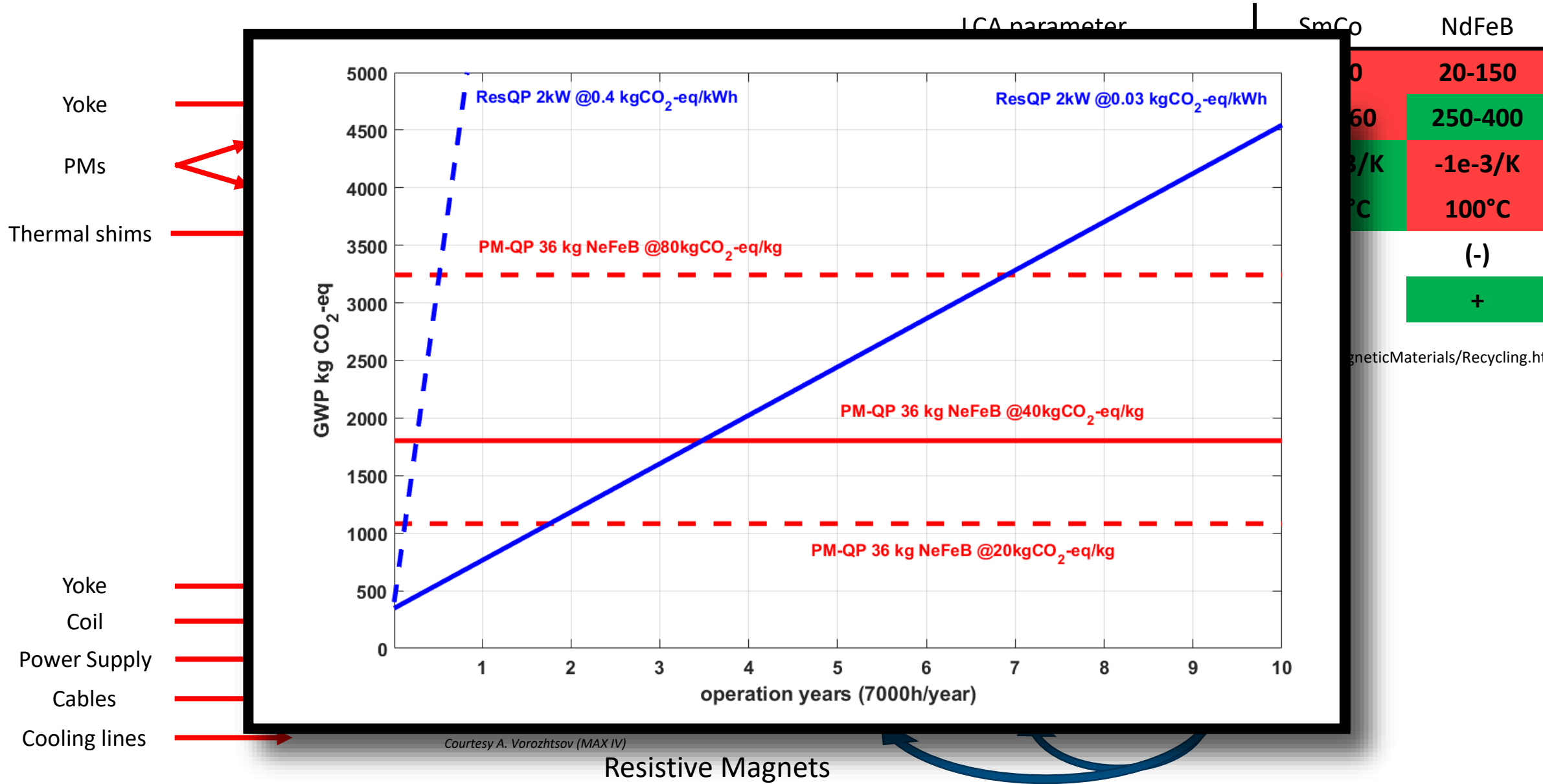
PM based Magnets



LCA parameter	SmCo	NdFeB
GWP (CO ₂ eq)	20-70	20-150
Energy product kJ/m ³	160-260	250-400
Thermal stability	-0.3e-3/K	-1e-3/K
T _C	>250°C	100°C
Radiation	(+)	(-)
Recycling option		+

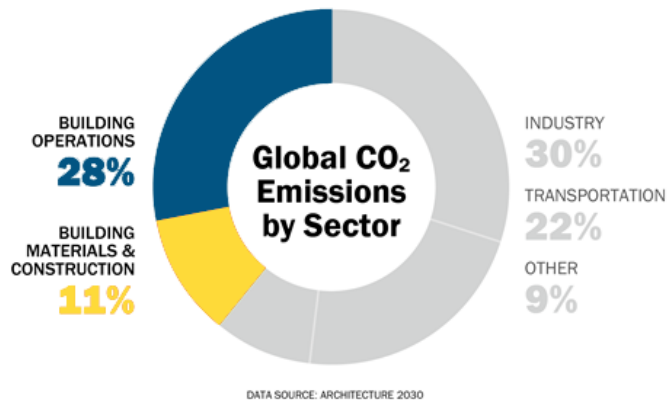
<https://www.magresource.org/>
<https://www.iwks.fraunhofer.de/en/competencies/MagneticMaterials/Recycling.html>






SUMMARY

- > construction work has most impact for initial GWP
- > optimize material consumption
- > decrease running costs
- > install direct energy production
- > clarify material sources to minimize GWP
- > Recycling?



<https://www.architects.org/news/the-new-net-zero>



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- [1] B. Sprecher, „*When materials become critical : lessons from the 2010 rare earth crisis*” (2016)
- [2] NEOHIRE, DELIVERABLE D5.4, “*Report on comparative LCA&LCC for NdFeB Permanent Magnet manufacturing processes*” (2019)
- [3] I. B. Fernandes, “*Simulation-Based Exergetic Analysis of NdFeB Permanent Magnet Production to Understand Large Systems*” (2020)
<https://doi.org/10.1007/s11837-020-04185-6>
- [4] Nuss et al. „*Life Cycle Assessment of Metals: A Scientific Synthesis*“
[10.1371/journal.pone.0101298](https://doi.org/10.1371/journal.pone.0101298)