



Science and
Technology
Facilities Council

Accelerator Impact Report: RUEDI

Katie Morrow, ASTEC Daresbury Laboratory

Group members: Ben Shepherd, Alan Wheelhouse, Anthony Gleeson,
Gary Hughes, Storm Mathisen, Hywel Owen, Andrew Vick.



Ben Shepherd
MaRS



Alan Wheelhouse
RF



Anthony Gleeson
Business



Gary Hughes
Facilities



Storm Mathisen
Diagnostics



Hywel Owen
Acc Physics



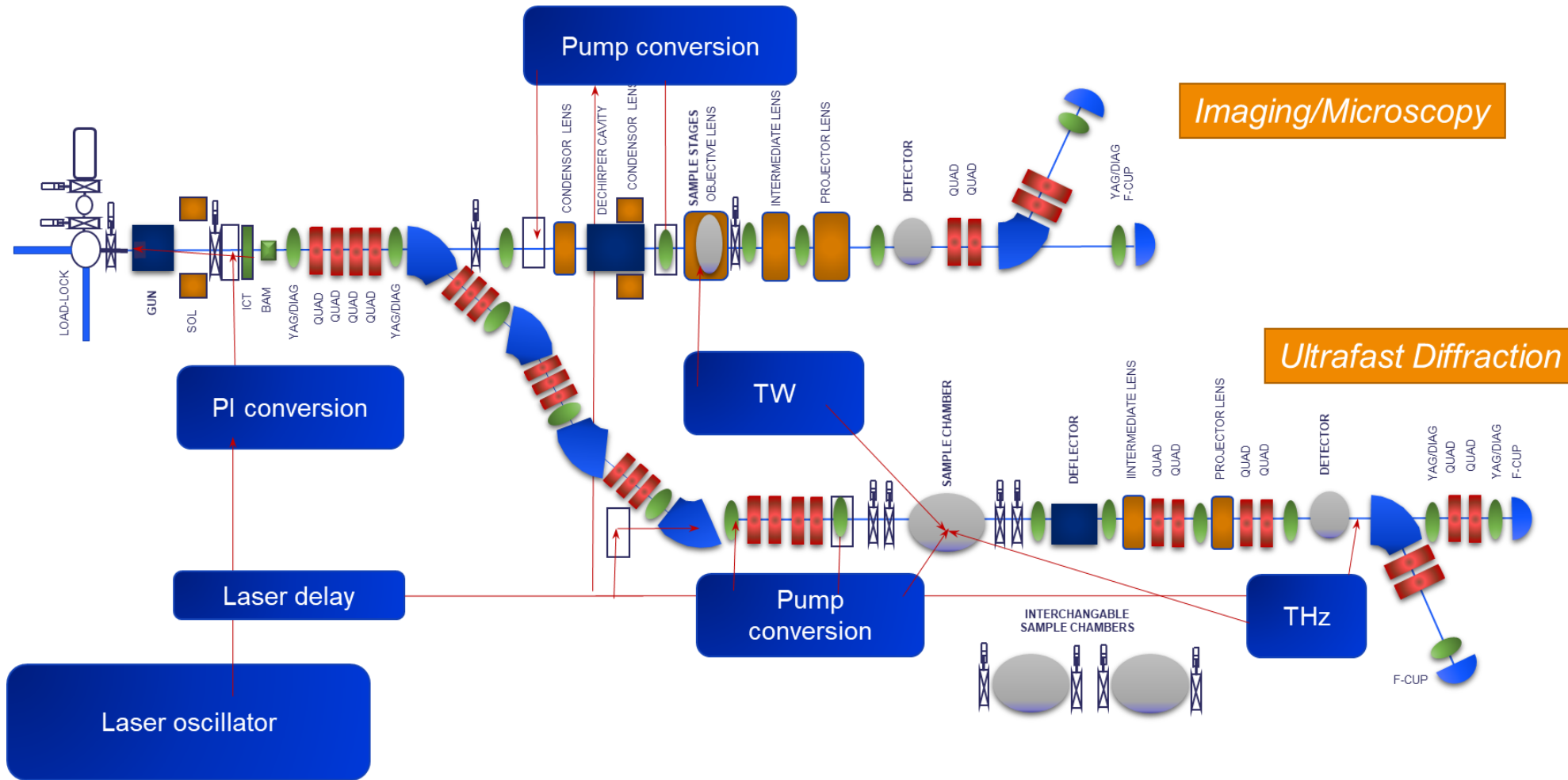
Andrew Vick
Vacuum



Katie Morrow
Lasers

An Introduction to RUEDI

Currently in TDR phase
Produces MeV electron energies



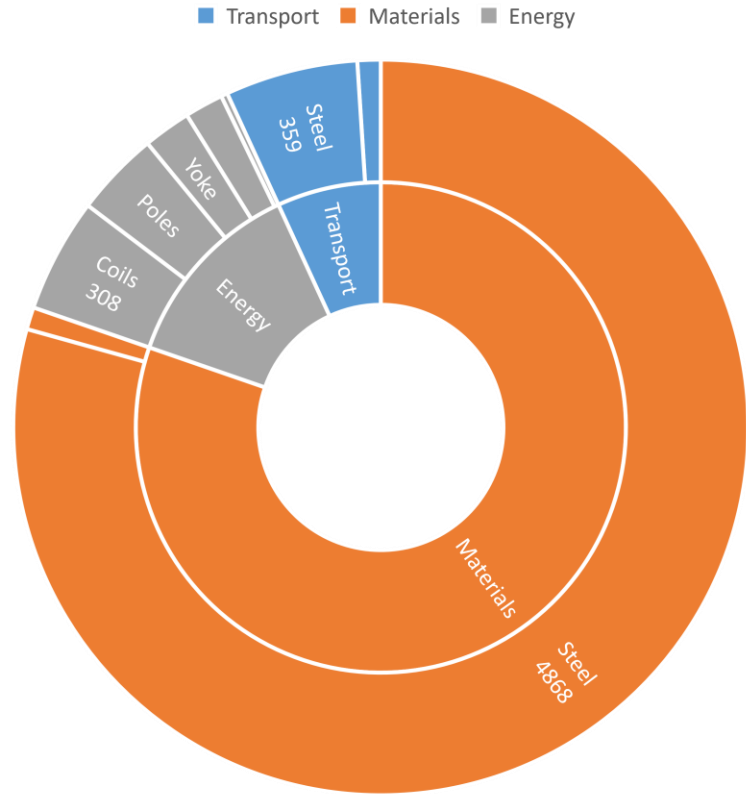
Goals of LCA

- Understand in each area what are the largest sources
 - What to focus on and not focus on
- Start to look at mitigation strategies
- Developing the tools to do this type of analysis for the future



Magnets: Materials impact

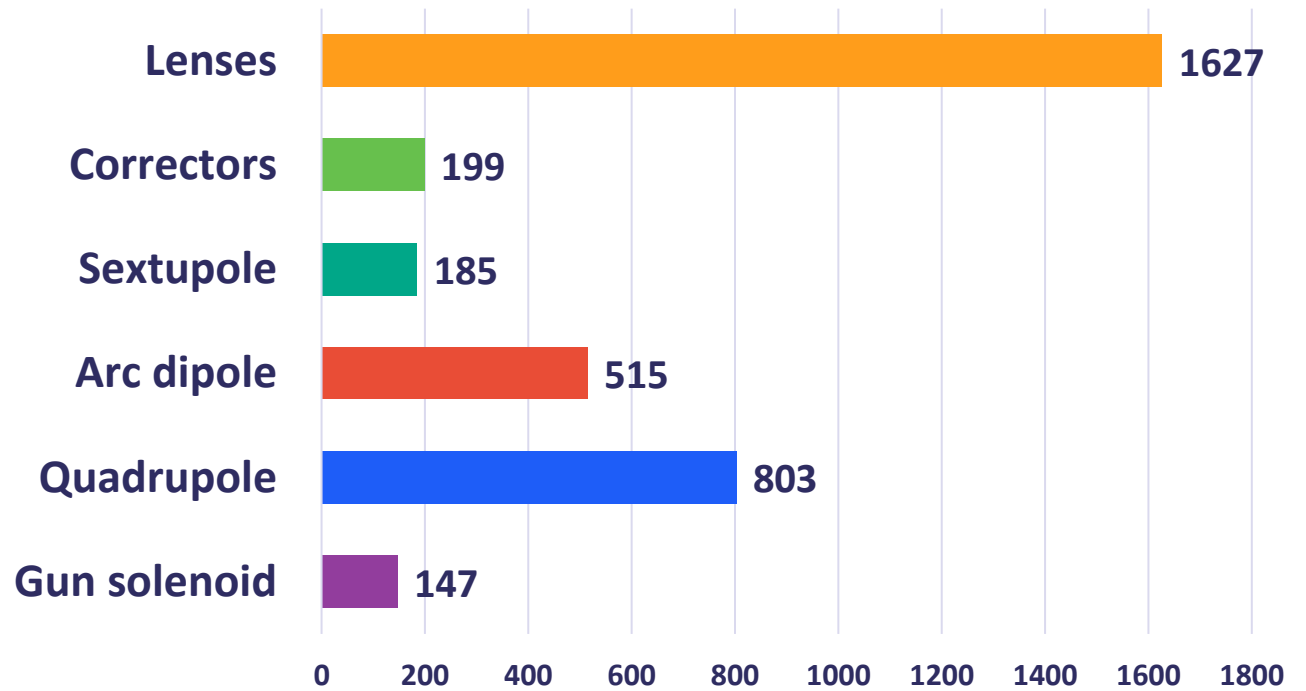
Magnet LCA from Tesla



Total **6.2 tCO₂e**
(2.9 kgCO₂e / kg of finished product)



RUEDI has 61 magnets:
30 quadrupoles, 6 dipoles, 4 sextupoles, 12 correctors, 8 lenses and 1 solenoid



Material footprint [kgCO₂e]

Total: 3.5 tonnes of CO₂e

- 30% using electric furnaces

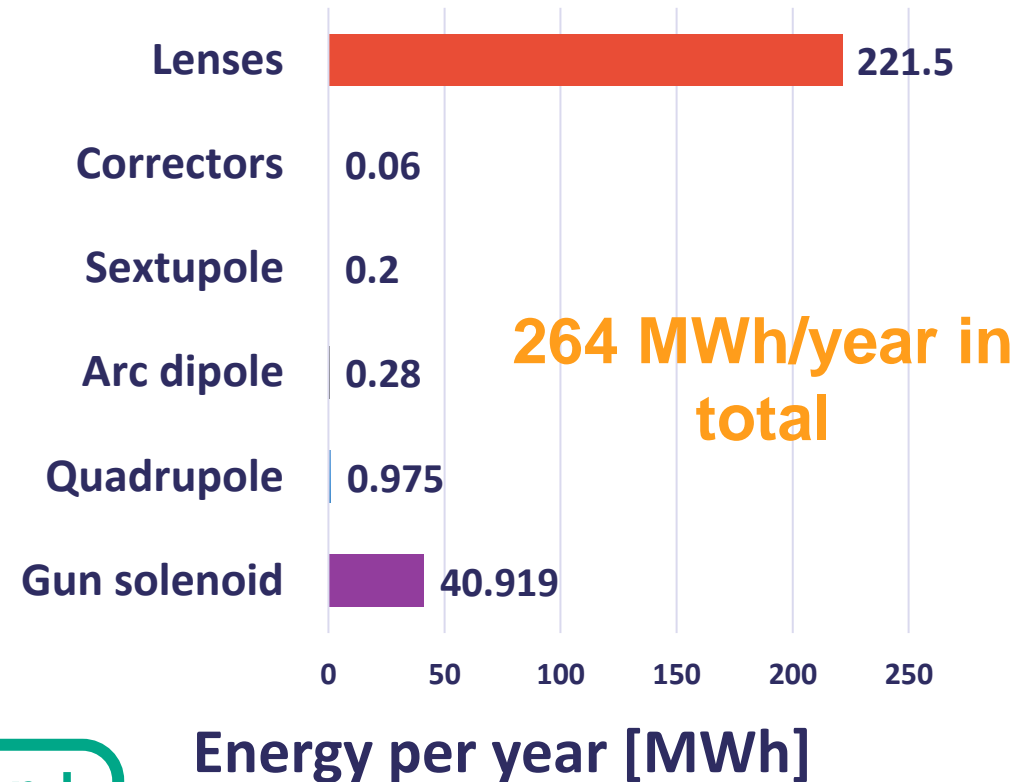
Magnets

Power consumption

- Estimated from magnet design properties
- Only lenses cooled increasing power by 35%
- Carbon emissions dominated by the power consumption
- Aperture size particularly important for reducing impact, followed by current density

Total: 20 tonnes of CO₂e per year
6x manufacturing carbon footprint!

The carbon intensity of electricity in 2030 - 2040: 77.4 gCO₂e/kWh

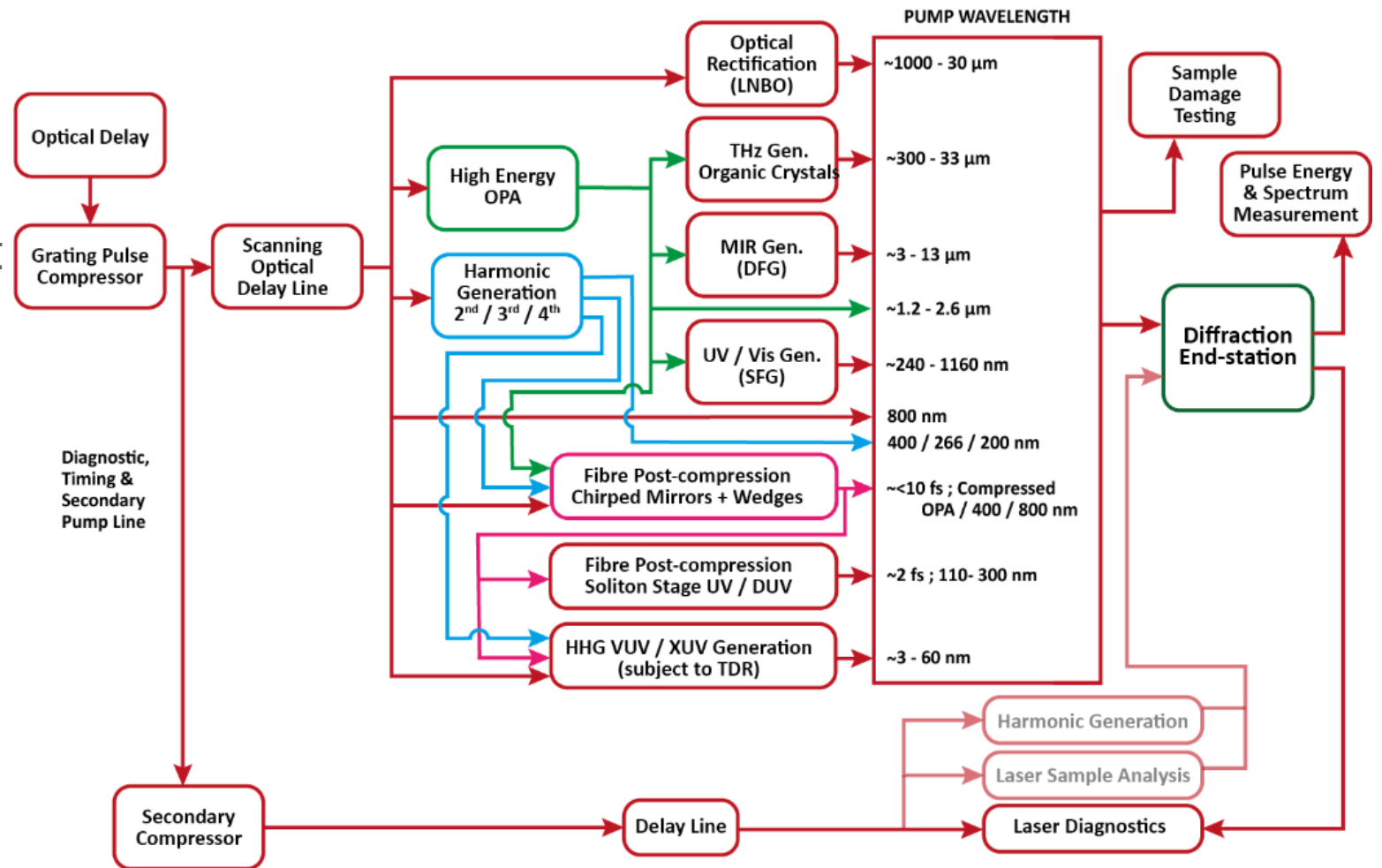


Prioritise efficiency for lenses and solenoids, as well as turning off when not in use!

Laser and Timing system

Introduction

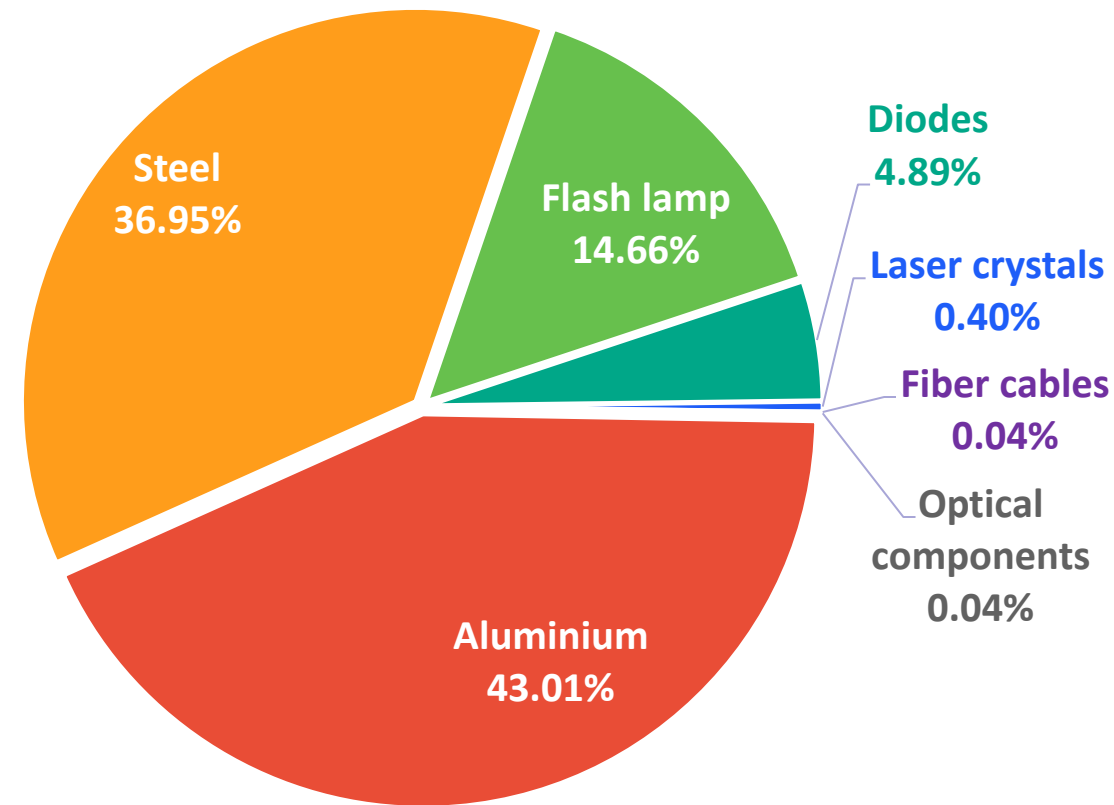
- Very complex, need pump/probe sources from EUV to THz (3nm to 1mm) at each end station
- A terawatt laser
- Two UV generating systems for photoinjector
- A THz source for diagnostics
- All this needs synchronised with the RF!



Laser and Timing system

Manufacturing

- Aluminium = housing of laser units and breadboards
- Steel = vacuum vessels and optical tables
- Assumed aluminium and steel is from China 20 CO₂e/kg
- European aluminium: 6.7 kg CO₂e/kg, Mexican steel: 1.08 kg CO₂e/kg
- Can reduce by 18 tonnes, or 44% by ensuring aluminium and steel come from 'greener' countries or even better... recycled sources



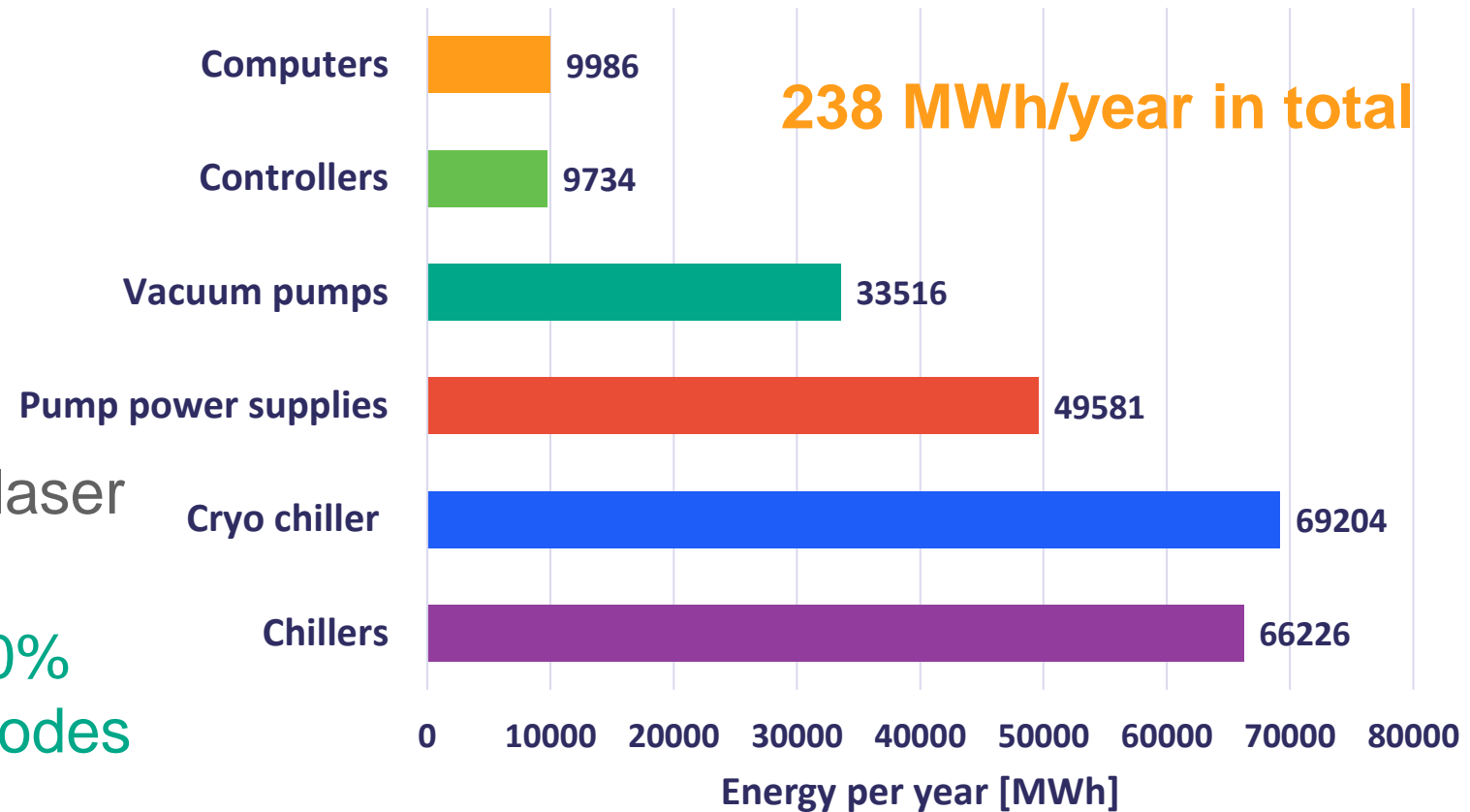
39 tonnes of CO₂ equivalent to:



Laser and Timing System

Power consumption

- 57% from chillers
- Water cooled > air cooled
- Cryogenic cooling? 25 - 30% laser conversion efficiency boost
- Ytterbium based systems = 50% more energy available from diodes but very expensive

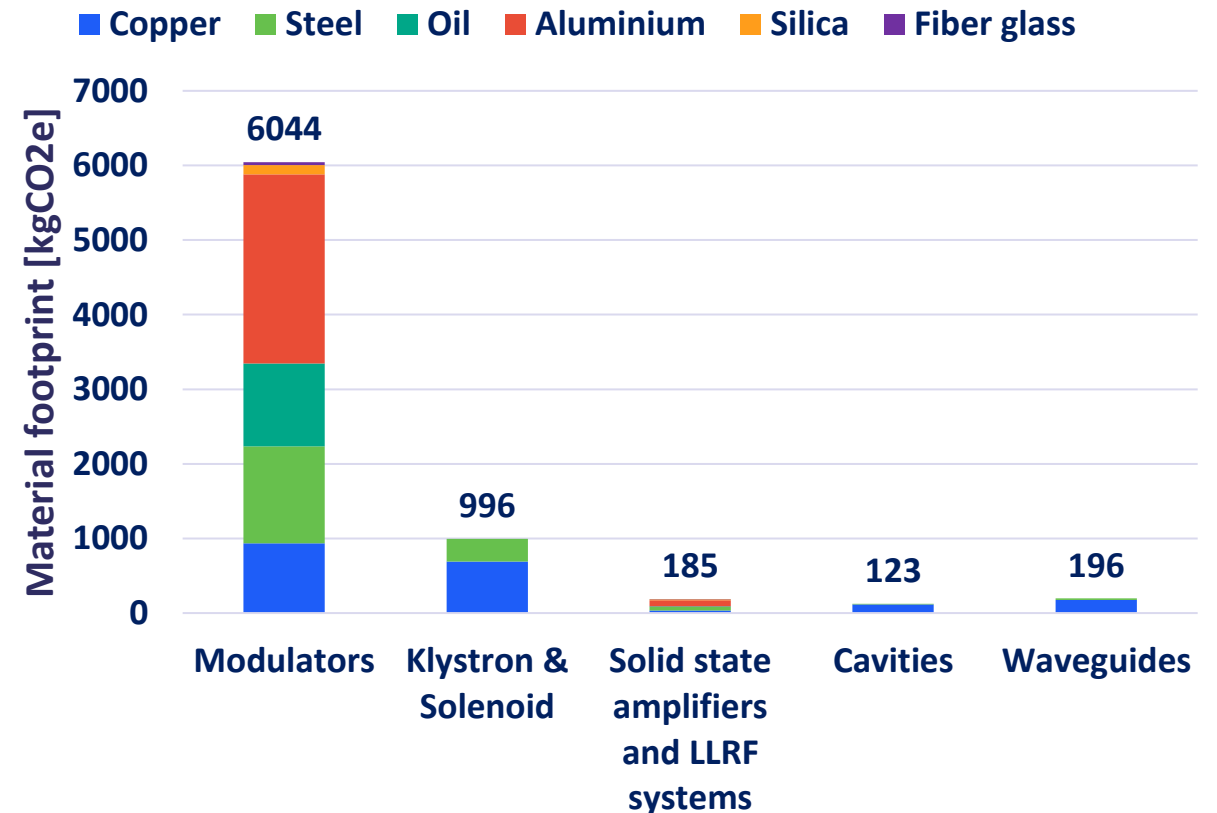


Total: 46 tonnes of CO₂e/year

RF systems: Materials impact

- RF system:
 - 1 x RF photoinjector gun, transverse deflecting cavity
 - 2 x modulators, klystrons and solenoids
 - 3 x cavities
 - 4 x solid state amplifiers and LLRF systems
- Items such as modulator and LLRF system material breakdown estimated
- Suppliers often cannot give sources of their materials so averages have been assumed
- Single material items (cavities and waveguides) better choices could potentially be made

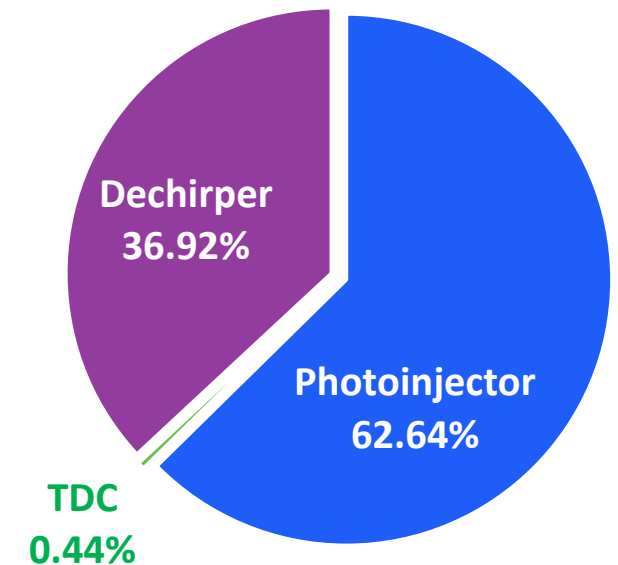
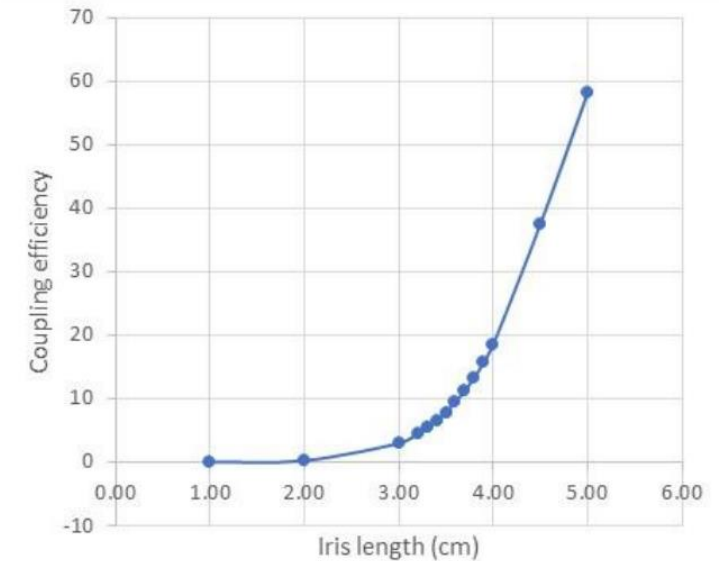
Total: 7.5 tonnes of CO₂e =



RF system

Power consumption

- Using our knowledge of losses, and the power needed for other components, the power of the modulators was estimated.
- Photoinjector efficiency = 0.003%!
- Higher current machines are more efficient
- Good cavity design can also help improve
 - Waveguide to cavity efficiency improved through iris coupling optimisation¹
- Highly efficient RF sources talk after discussion by Igor Syratchev!

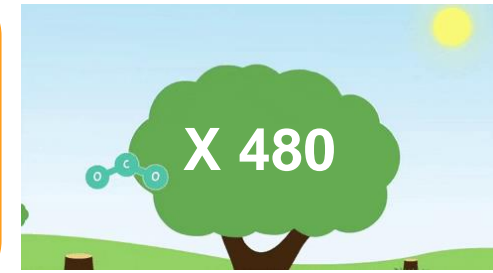


48 MWh/year or 3.5 tonnes of CO₂e/year

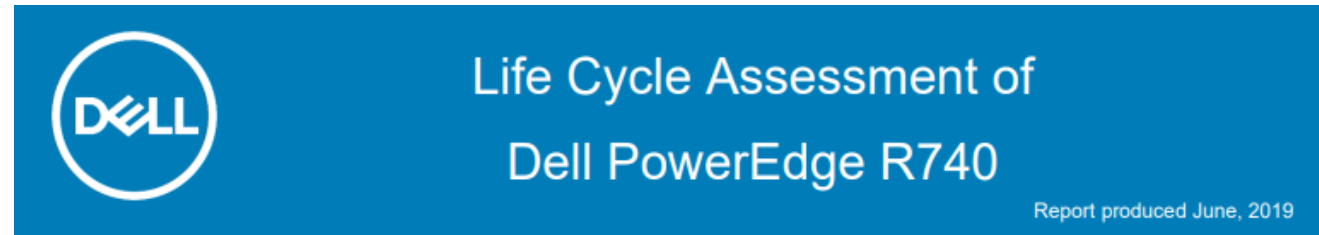
Diagnostics and controls

- Many companies starting to release impact reports!
- Assumed more complicated components (ie oscilloscopes, processing crates) similar impact scaled by size
- Scaled numbers based on CLARA
- Electricity far more impactful over lifetime
- Utilise low power mode and turning components outside of operation (idle mode = 1/10 energy usage)
- Code efficiently

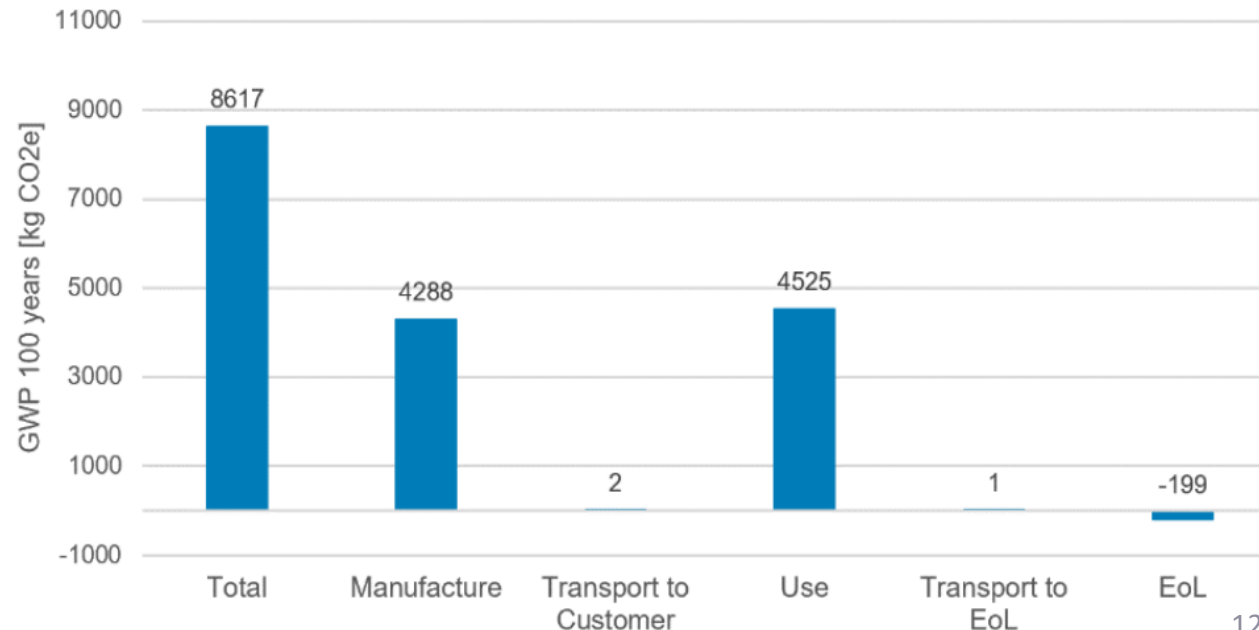
Total energy impact: 9.6 tonnes of CO₂e/year



Materials impact [tonnes of CO₂e]



EU Scenario - Dell R740
GWP 100 years [kg CO₂e]

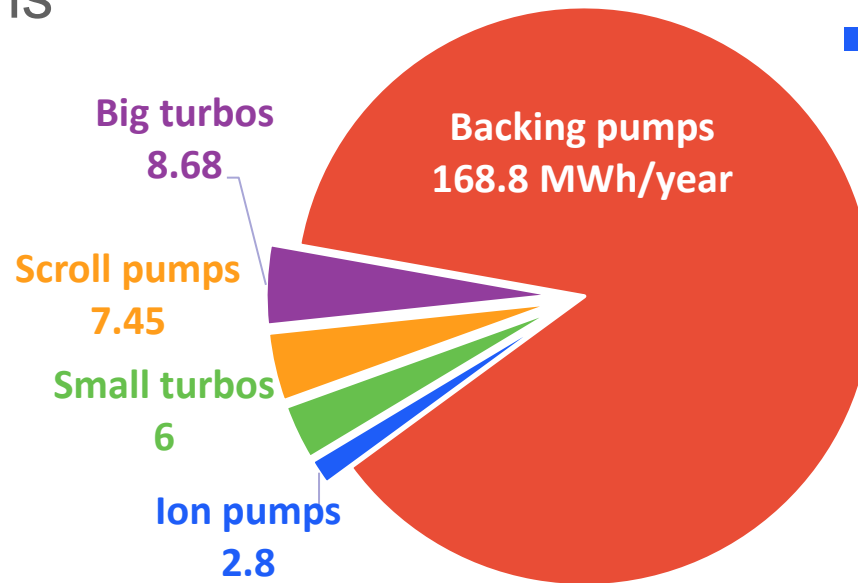


Total materials impact: 13.5 tonnes of CO₂e

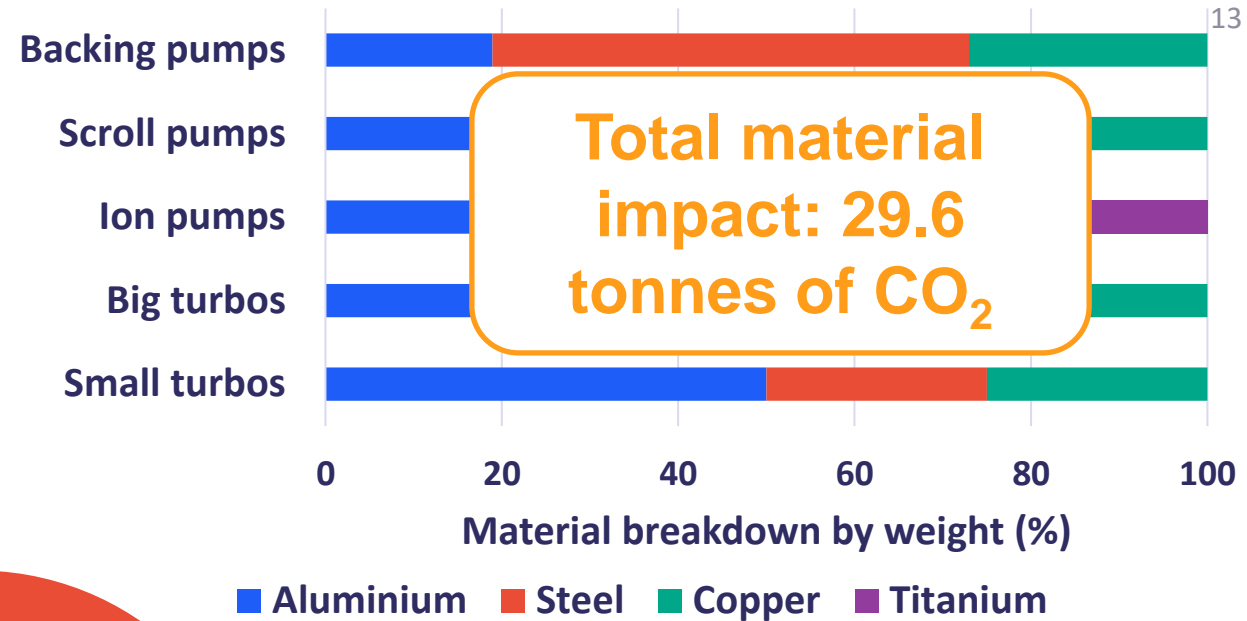


Vacuum

- Most systems need 8×10^{-9} , TW and IR lasers only need 10^{-7}
- One differential pumping line for gas-based laser systems
- Turn off backing pumps as soon as possible
- Consider NEG pumps and coatings



193.7 MWh/year
or 15 tonnes of CO₂e/year



YAG stations, beampipes, and sample and detector stations all 100% stainless steel.

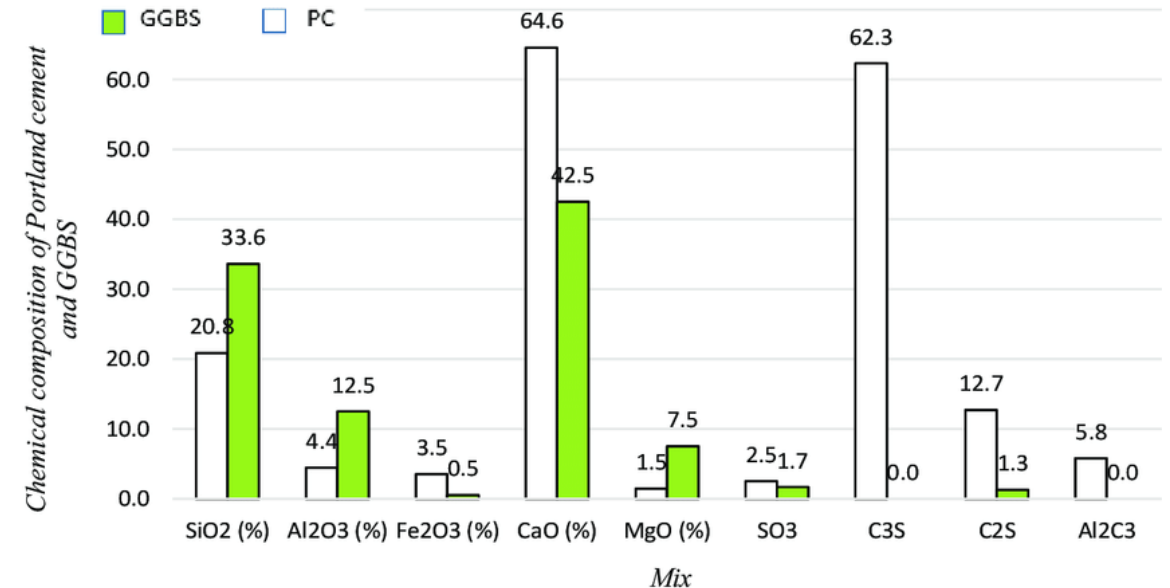
Item	Amount
Small turbos	10
Big turbos	23
Flanges	180
Beampipes	48 metres
Sample and detector chambers	6
YAG stations	18
Ion pumps	35
Scroll pumps	6
Backing pumps	15

Total: 137 tonnes of CO₂e

Shielding

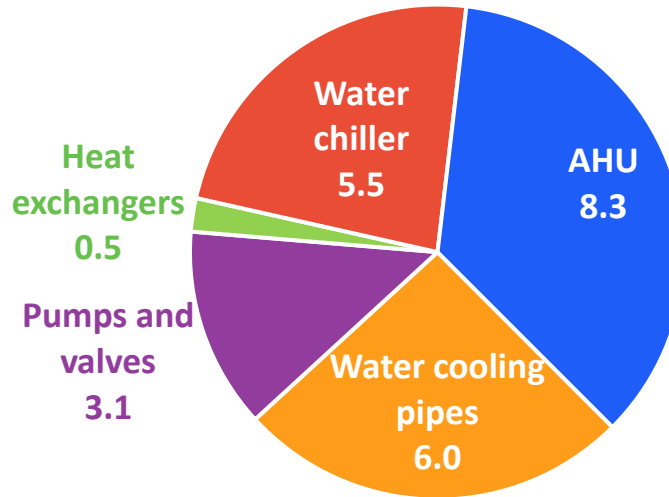
Without reuse of floor slab, total: 284 tonnes of CO₂e

- 927 tonnes of concrete for 20 m by 4.5 m
- RUEDI reuses existing building, and floor slab
- Use more shielding closer to the source
- Consider different types of concretes?
 - STFC's EPAC reduced emissions by 50% using mostly GGBS instead of PC
- Concrete can last 30 years or more = REUSE!
 - Need standardised sizing and suitable persistent documentation

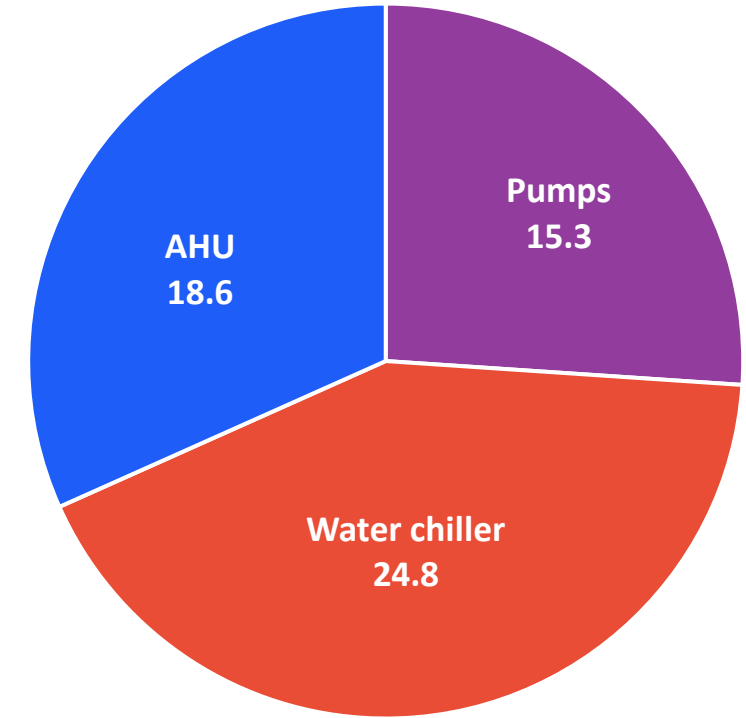


Cooling infrastructure

- Everything produces heat!
- 11 AHU needed for AC, assumed to be about 70% steel and 30% copper
- Everything else assumed stainless steel
- Variable speed drivers for AC and using motion sensitive LEDs help reduce Diamond electricity by 20%
- Using cold winter air = 75% reduction in electricity
- Ground water cooling



Material impact CO₂e



Electricity impact CO₂e/year

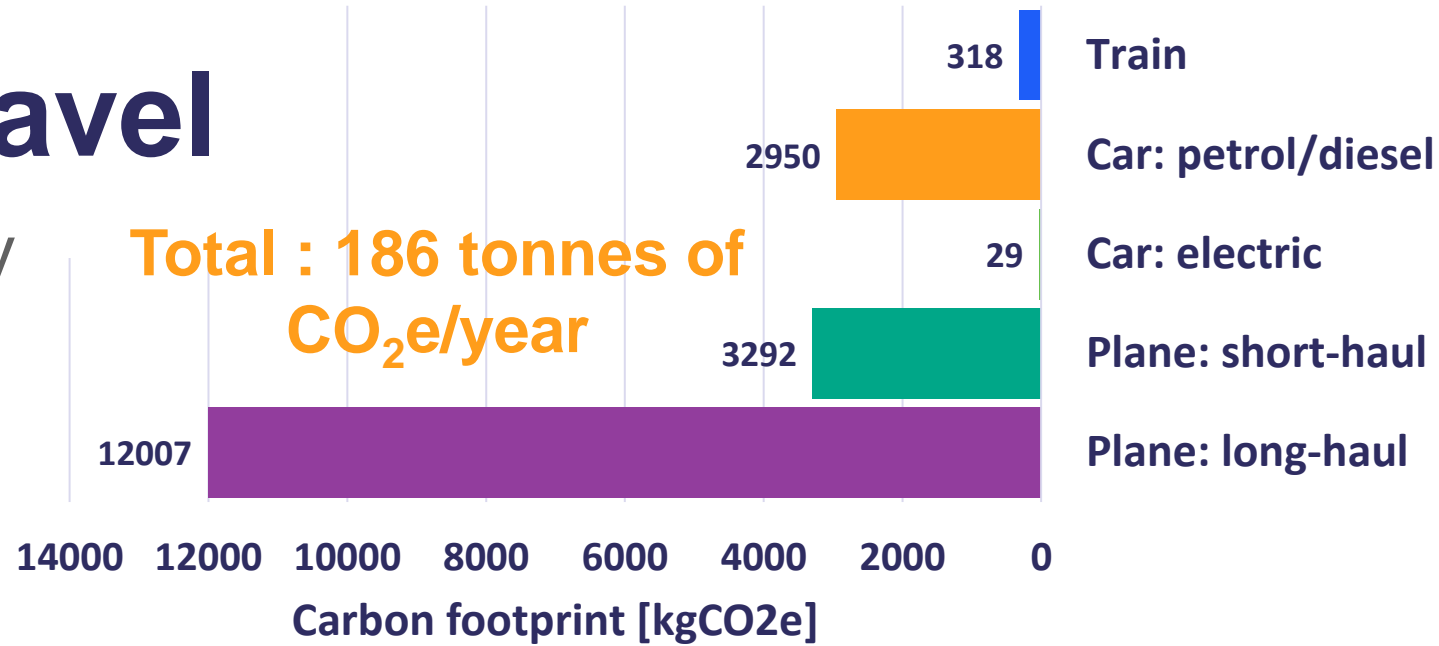
Total material impact: 23.4 tonnes of CO₂e

= Total electricity impact: 58.7 tonnes of CO₂e/year



User and staff travel

- RUEDI is a national facility so mainly UK travel
- Travel is a key part of science, particularly for early careers
- Prioritise low-carbon transport despite costs
- Offer 'sample by post' for standardised experiments

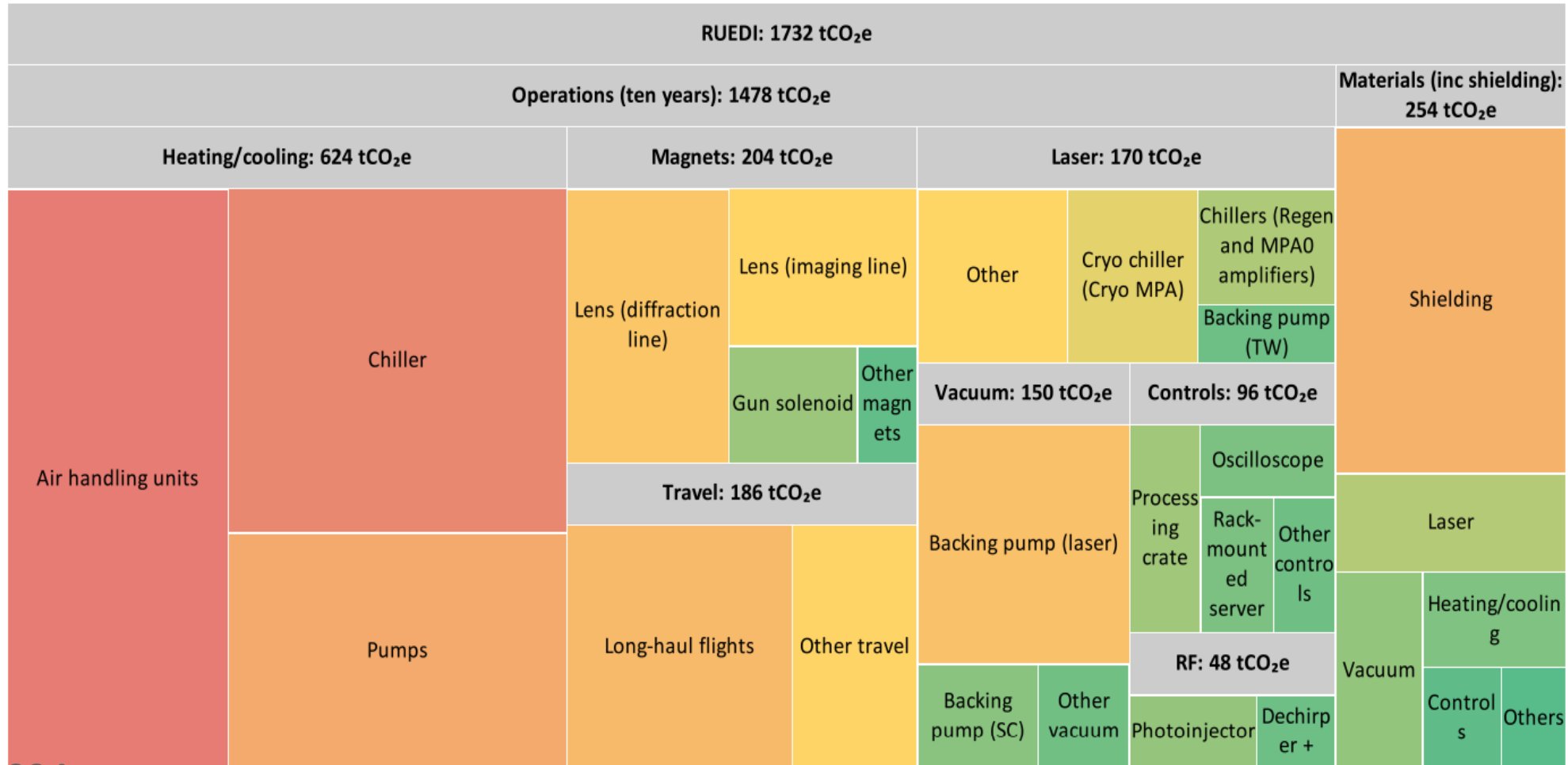


Mode of transport	Estimated number of trips	Carbon intensity [kgCO ₂ e/km]
Train	40	0.013
Car: petrol/diesel	30	0.164
Car: electric	30	0.010
Plane: short-haul	6	0.183
Plane: long-haul	3	0.200

Overview

- Over a decade operations dominate: this should be our focus
- Particularly: magnet lenses (use quads and PM?), reusing waste heat, using variable drive for as few chillers as possible, and explore demand shifting

- Reusable shielding and investigating other concrete grade
- Submetering! Helps us make retrofit decisions



Other STFC activities

- Haven't mentioned all the other labs a facility like this might need to run!
 - Currently trying to encourage lab managers to conduct energy use assessments as well as doing this for our current facility
- Joint STFC/IET PAEN workshop at ESA, Harwell Campus 23rd May: keep an eye on IET website for details
- Undergoing sustainability assessment of UKXFEL
- Sustainable accelerator website – in development!



Science and
Technology
Facilities Council

Thank you

Any Questions?

Link to report: <https://www.astec.stfc.ac.uk/Pages/Sustainable-Accelerators-Task-Force-Report-.aspx>



Science and
Technology
Facilities Council

Facebook: Science and
Technology Facilities Council

Twitter: @STFC_matters

YouTube: Science and
Technology Facilities Council