

Core-to-Core Program



**ICEPP**  
The University of Tokyo



# Status of DLC-RPC Development for MEG II Experiment

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**RD51 Collaboration Meeting  
4th – 8th December 2023**

## ➤ Introduction

- MEG II experiment
- RPC based on Diamond-Like Carbon electrode

## ➤ Developments of DLC-RPC in 2023

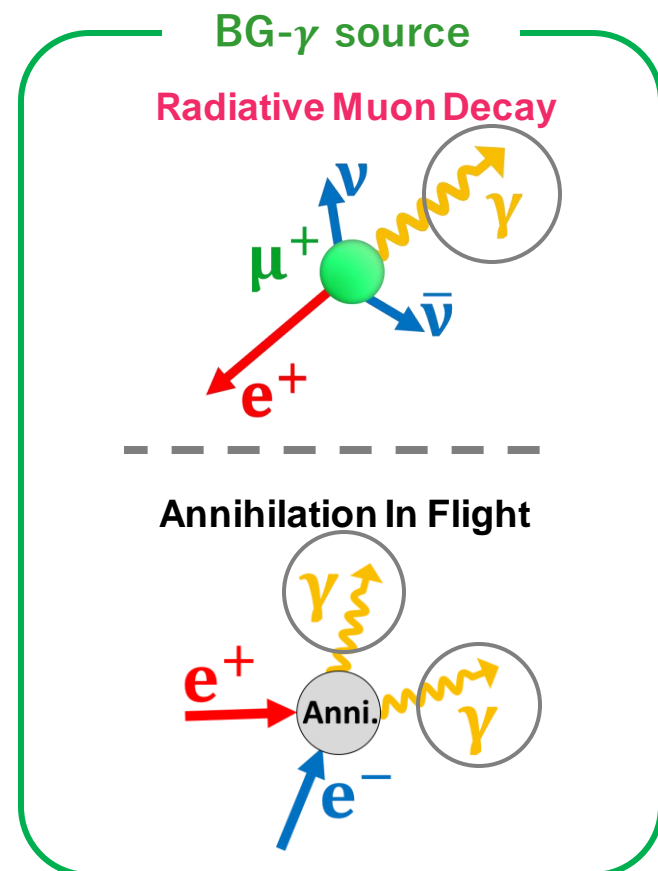
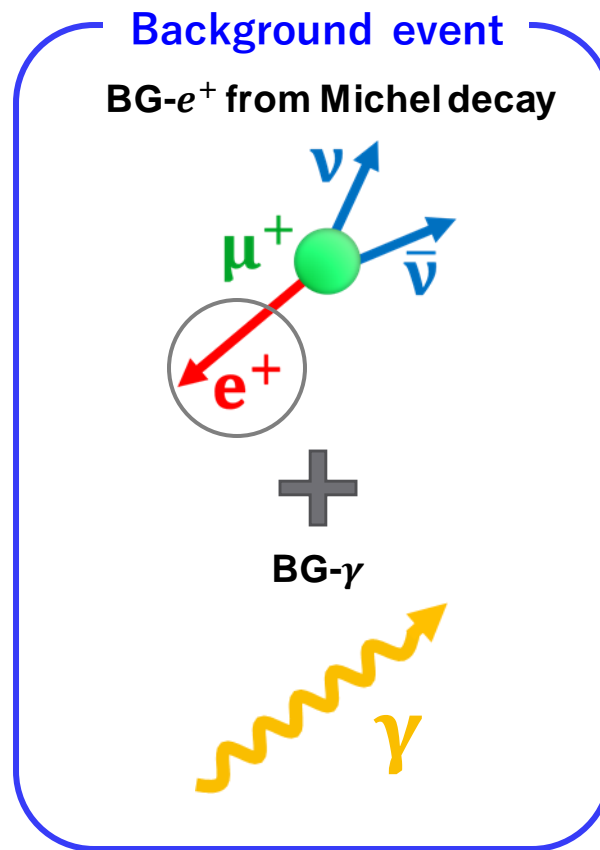
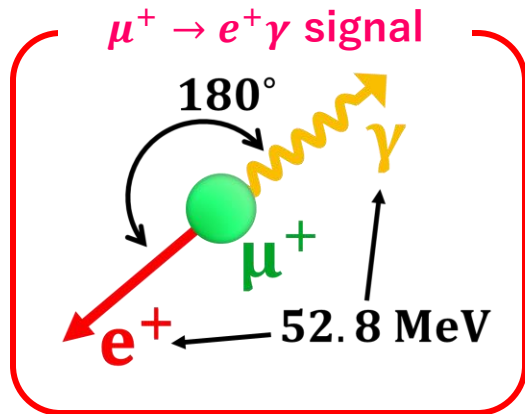
- Aging test
- Production of new electrodes

## ➤ Summary and prospects

# Signal and background in MEG II

- **MEG II searches for  $\mu \rightarrow e \gamma$  decay**
  - Charged lepton flavor violating process

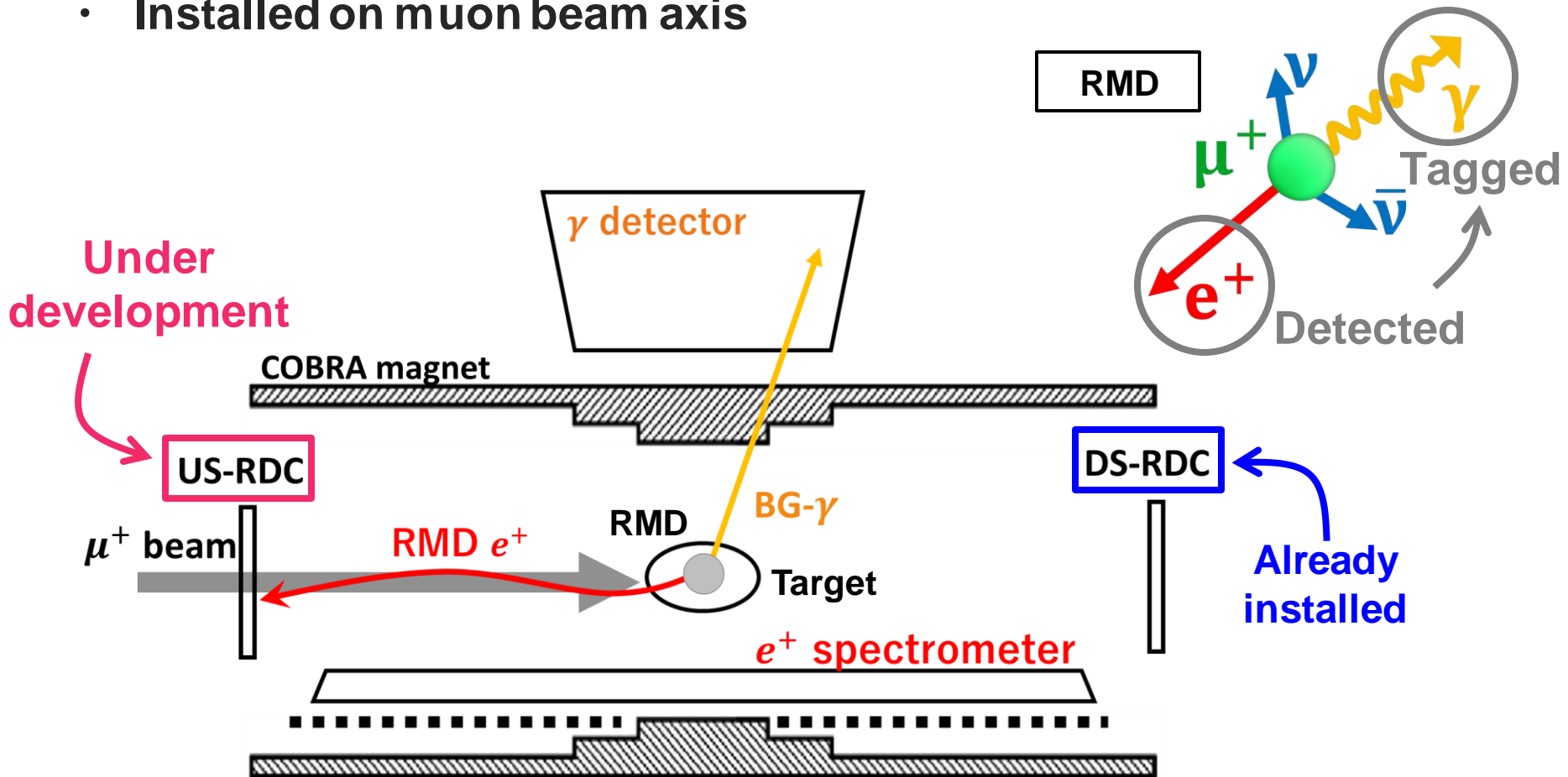
- **Main background is accidental background**



# Radiative Decay Counter, RDC

## ➤ Detectors for tagging BG- $\gamma$ from Radiative Muon Decay

- Low energy  $e^+$  is emitted when BG- $\gamma$  is emitted from RMD
- Installed on muon beam axis

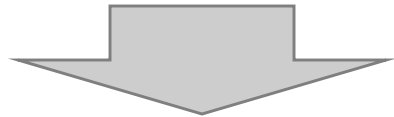


# Requirements for upstream RDC

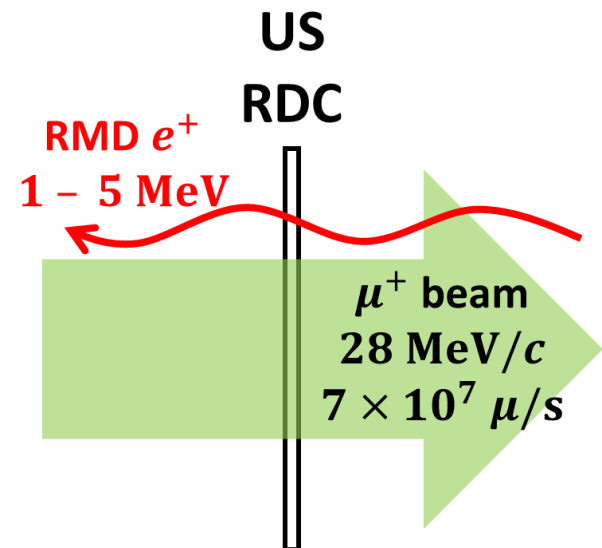
➤ Upstream RDC needs to detect  $e^+$  from RMD

in a **high-rate** and **low-momentum** muon beam  
( $7 \times 10^7 \mu/s$ ) (28 MeV/c)

1. Material budget: < 0.1 % of radiation length
2. Rate capability: 2.9 MHz/cm<sup>2</sup>
3. Radiation hardness: 100 C/cm<sup>2</sup> of irradiation dose
4. Detection efficiency: > 90 % for MIP  $e^+$
5. Time resolution: < 1 ns
6. Detector size: 20 cm diameter



**Developing RPC based on  
Diamond-Like Carbon electrodes**



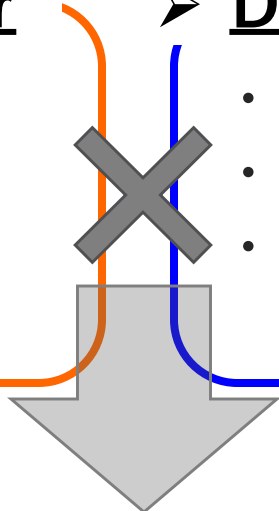
# RPC based on DLC electrodes

## ➤ Resistive Plate Chamber

- Gaseous detector
- Fast response
- High detection efficiency (by multi-layering)

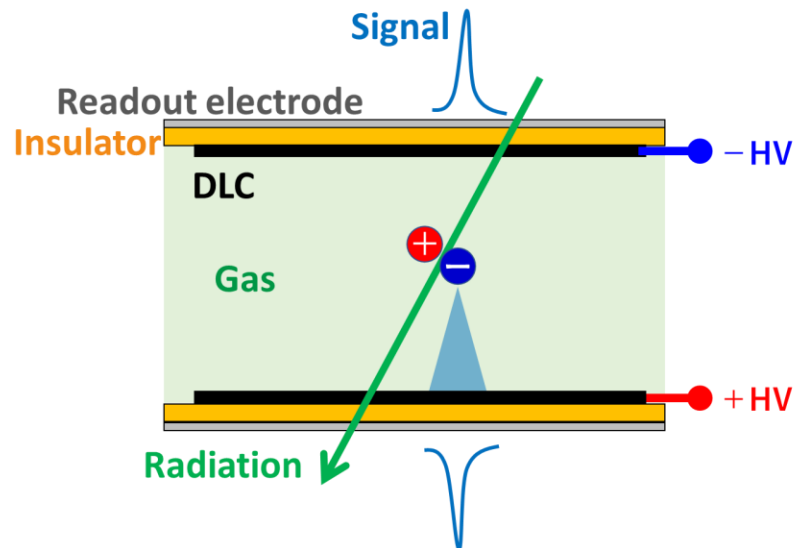
## ➤ Diamond-Like Carbon

- High-resistance thin film
- Small material budget
- Controllable resistivity



## ➤ DLC-RPC

- **Extremely low mass** by sputtered-DLC electrodes on thin film
- **High rate capability** by low resistivity of DLC electrodes

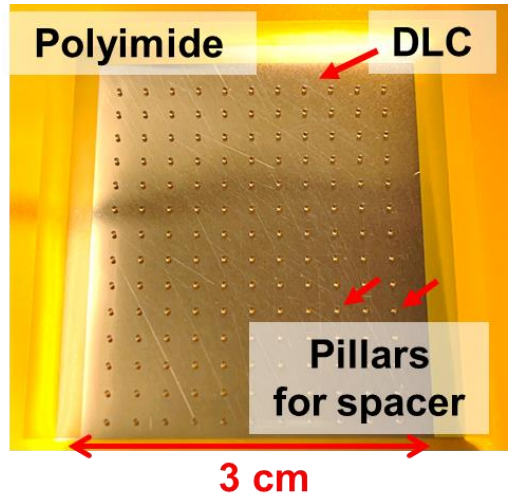


# DLC-RPC for MEG II

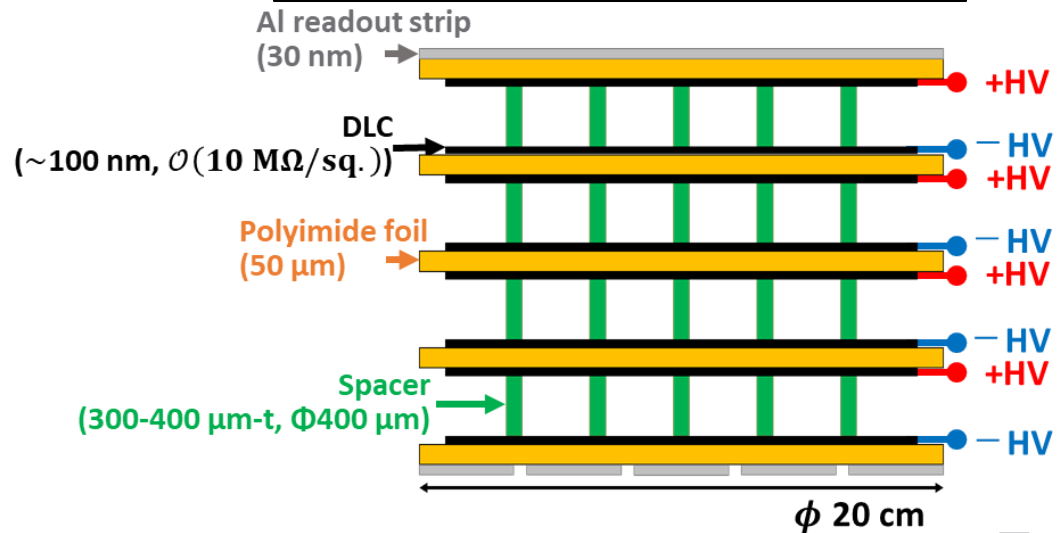
➤ A series of R&D began in 2016 (As MEG II upstream RDC, since 2018)

- Development using a small single-layer prototype
  - DLC sputtered on 50  $\mu\text{m-t}$  polyimide foil
  - DLC surface resistivity:  $\sim 40 \text{ M}\Omega/\text{sq.}$
  - 384  $\mu\text{m-t}$  pillars formed on DLC as spacers by photolithographic technology
- Full-scale detector will consist of 4 layers

Small prototype electrode



Concepts of full-scale detector



# Performance of the prototype DLC-RPC

## ➤ Status of the previous studies

	Contents	Requirements	Performance of the prototype
○	Material budget	$< 0.1\% X_0$	$\sim 0.095\%$ (design with 4 layers)
×	Rate capability	$2.9 \text{ MHz/cm}^2$	$1 \text{ MHz/cm}^2$
?	Radiation hardness	$\sim 100 \text{ C/cm}^2$	Investigated to $\sim 54 \text{ C/cm}^2$
△	Detection efficiency	$> 90\%$	$> 40\%$ (with single layer), $> 90\%$ (calculated with 4 layers)
○	Timing resolution	$1 \text{ ns}$	$160 \text{ ps}$
×	Detector size	$\phi 20 \text{ cm}$	$2 \text{ cm} \times 2 \text{ cm}$ (active region)

## ➤ In 2020, rate capability, detection efficiency, and timing resolution were evaluated using the high-intensity muon beam

- A. Oya et al., 2022 J. Phys.: Conf. Ser. **2374** 012143

## ➤ In 2023, radiation hardness was evaluated and development is ongoing to achieve the above requirements



## ➤ Introduction

- MEG II experiment
- RPC based on Diamond-Like Carbon electrode

## ➤ **Developments of DLC-RPC in 2023**

- **Aging test**
- **Production of new electrodes**

## ➤ Summary and prospects

# Developments in 2023

## ➤ Accelerated aging test of DLC-RPC

- For evaluation of radiation hardness
- Using high-intensity X-ray beam
- Also refer to [my presentation](#) at Aging Workshop 2023

## ➤ New electrode development (today's main topic)

- For improvement of rate capability and operation with 4 layers
  - K. Yamamoto et al., Nucl. Inst. And Methods A **1054** (2023) 168450
- Problems with spacer formation
- Using new material for spacers

# Requirement of radiation hardness

- **DLC-RPC is required to operate continuously** during the one-year physics run in the MEG II experiment
  - Physics run period: 20 weeks/year
  - Rate of muon beam at the center: 2.9 MHz/cm<sup>2</sup>
  - Average avalanche charge of muon: 3 pC
  - ➔ **Total irradiation dose in one year: ~100 C/cm<sup>2</sup>**

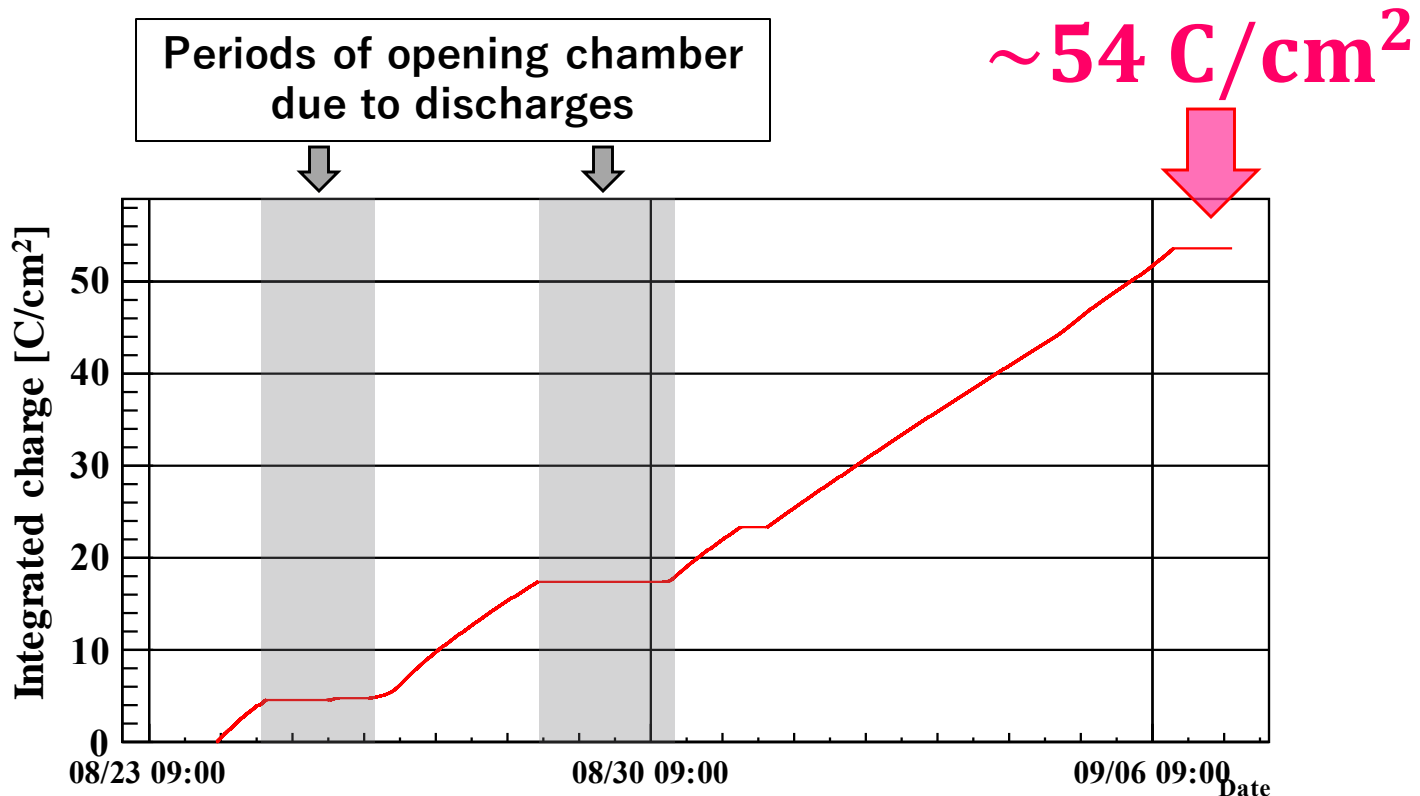
- **Carried out an accelerated aging test in 2023**

- Using an X-ray generator at KEK
  - Cu target (8 keV X-ray)
  - Localized beam: ~5.7 GHz/cm<sup>2</sup>
- Total irradiation dose was compared by integrated charge



# Aging test in 2023

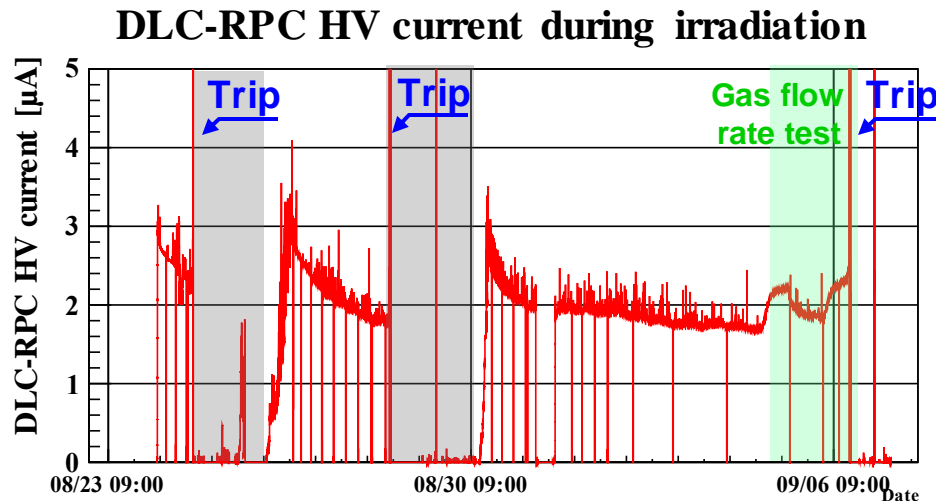
- Test period: 17th Aug. – 11th Sep.
- Integrated charge flowed over DLC-RPC electrodes:



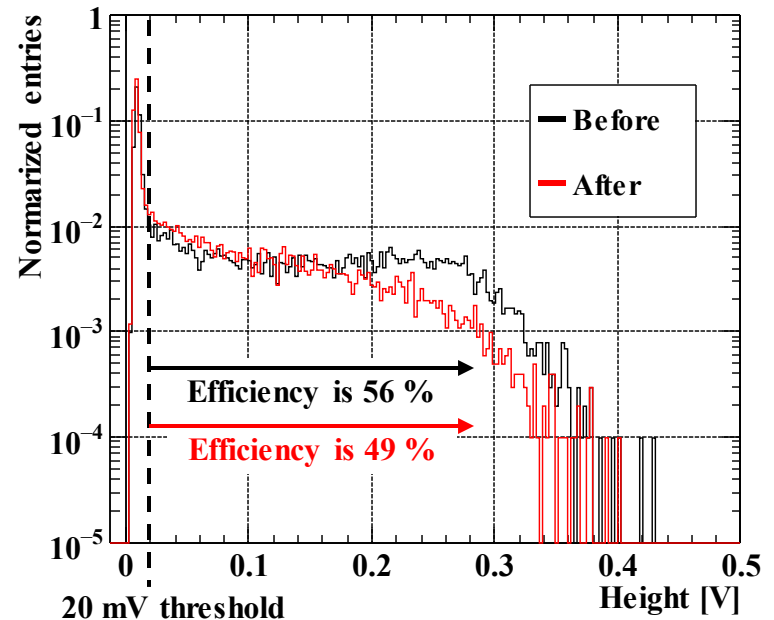
# Gas gain degradation by irradiation

## ➤ DLC-RPC gain decreased during X-ray irradiation

- Not correlated to X-ray generator output
- Also the degradation of performance for beta-ray has occurred



Pulse height spectra for Sr90 beta-ray at 2.8 kV

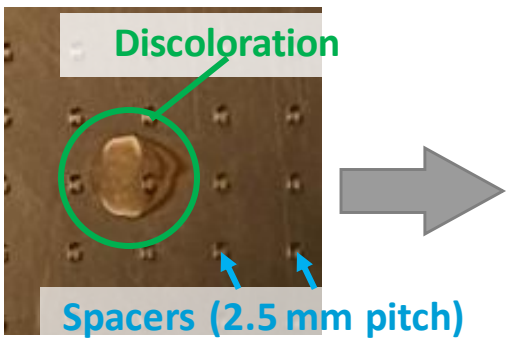
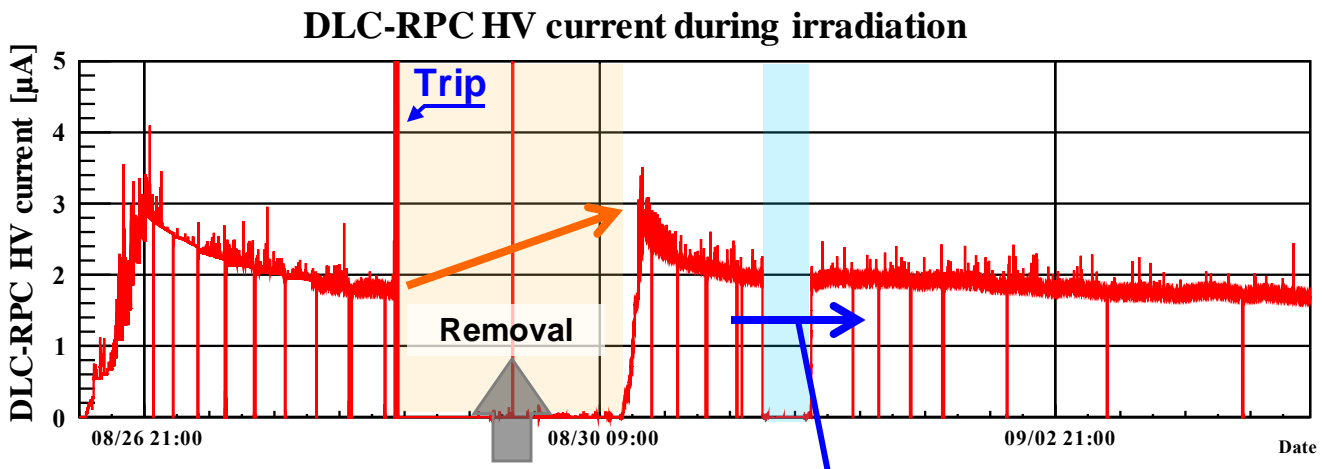


Average pulse height **reduced by 21 %**

# Deposition caused the degradation

## ➤ Formed insulators on DLC electrodes after irradiation

- The resistivity of DLC was increased:  $\sim 60 \text{ M}\Omega \rightarrow \mathcal{O}(100) \text{ M}\Omega$
- After the removal of the deposition, the DLC-RPC gas gain and the resistivity were recovered



The gas gain was not recovered without the removal of the deposition

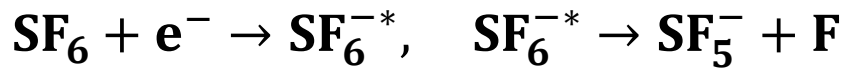
- Gas flow without X-ray irradiation
- High voltage was turned off

# Electrode surface analysis

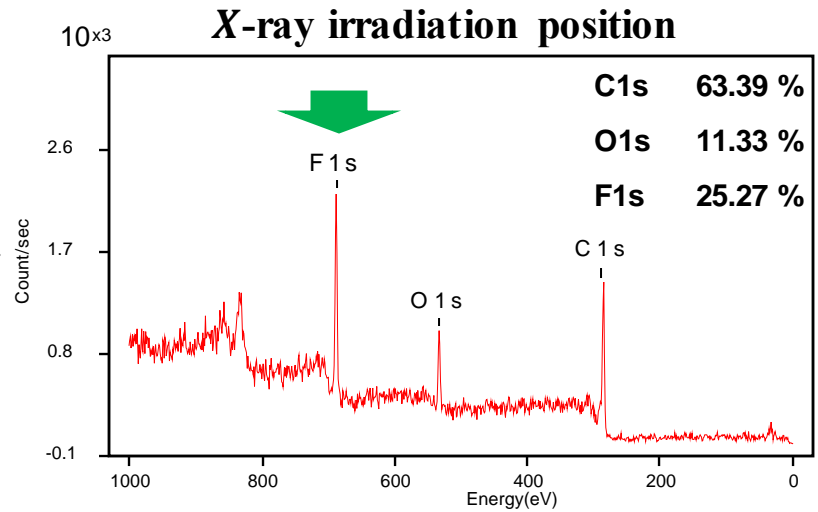
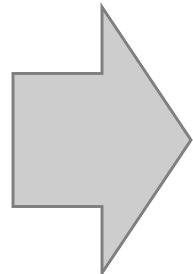
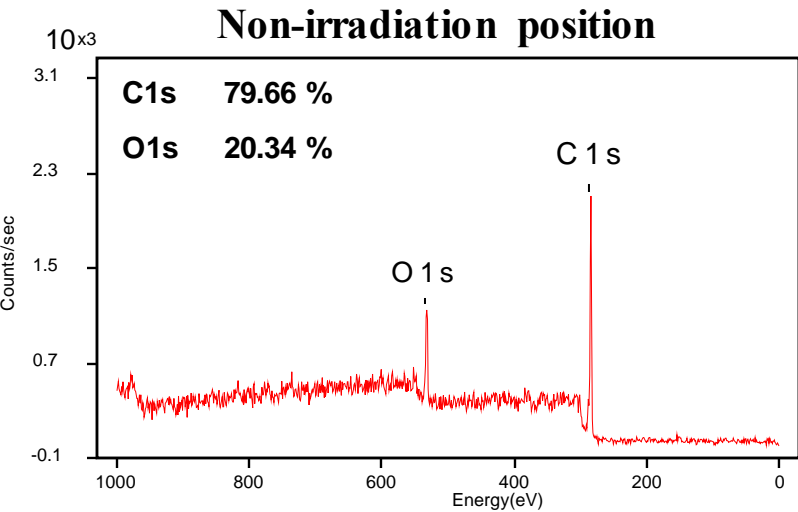
➤ Using X-ray photoelectron spectroscopy

➤ Fluorine deposited on DLC electrodes

- Fluorine was contained in gas (Freon/iC<sub>4</sub>H<sub>10</sub>/SF<sub>6</sub>)
- SF<sub>6</sub> might create fluorine during an avalanche



Ulvac-phi, Inc.  
PHI X-tool



# Outline

## ➤ Introduction

- MEG II experiment
- RPC based on Diamond-Like Carbon electrode

## ➤ **Developments of DLC-RPC in 2023**

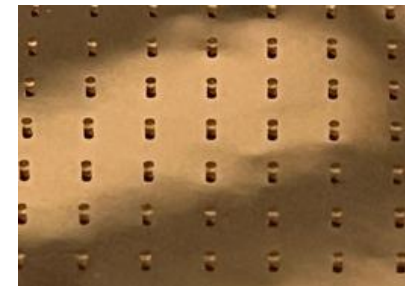
- Aging test
- **Production of new electrodes**

## ➤ Summary and prospects

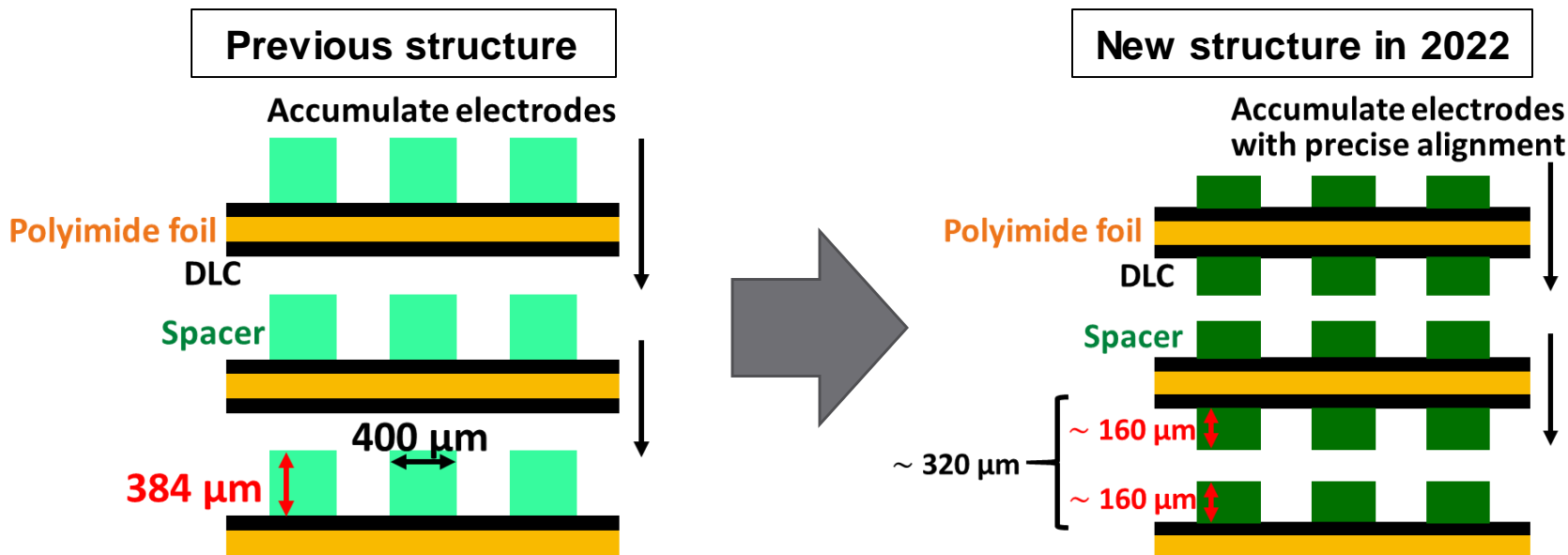


# Spacer formation in 2022

- **Spacers are formed by photolithographic technology**
  - Previous spacer material production cancellation
- **New spacer material was used in 2022**
  - > 300  $\mu\text{m}$ -thick spacers cannot be formed
  - ⇔ 300  $\mu\text{m}$  gap thickness needed for enough efficiency
  - ➔ **Doubly accumulate ~ 200  $\mu\text{m}$ -thick spacers**



[Kensuke reported in RD51 meeting in June 2022](#)

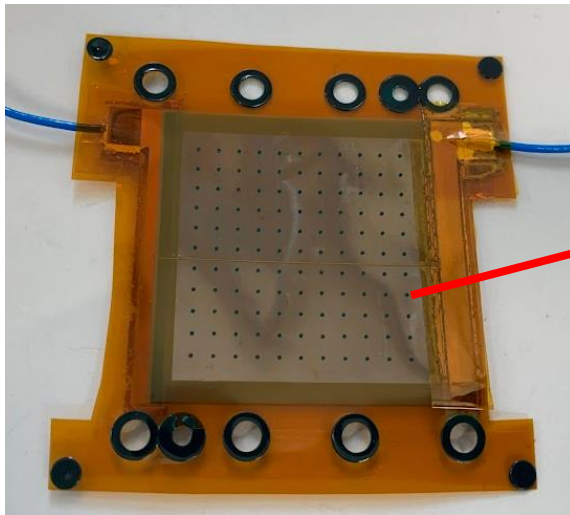


# Problems with spacer formation

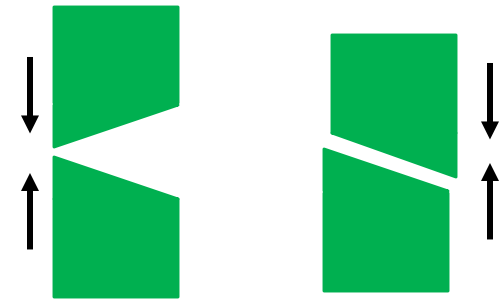
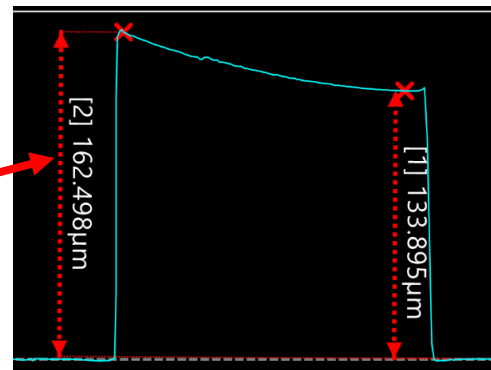
## ➤ Main problem: **spacer quality**

- Thickness variation:  $\sim 20 \mu\text{m}$
- Distorted shape

Electrode sample in 2022



Profile of the spacer



Doubly accumulated the distorted spacers caused

- The distortion of the electric field
- The distortion of the uniformity of the gap

→ **It made operation impossible**

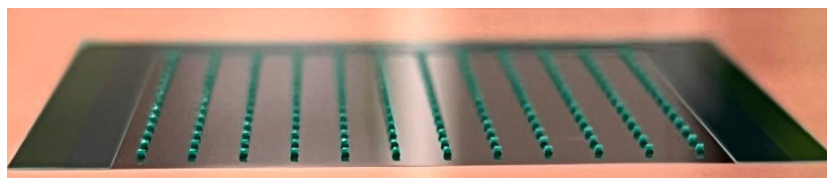
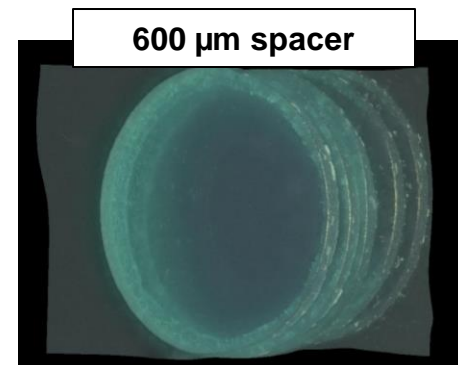
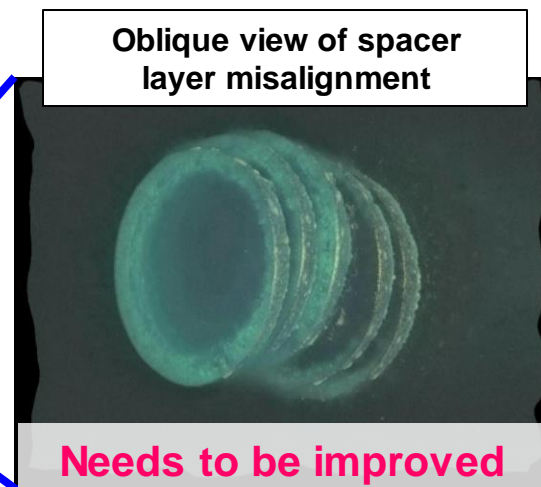
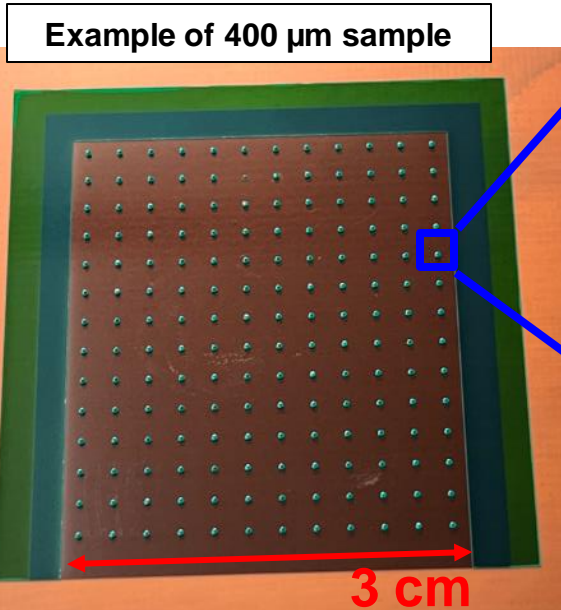
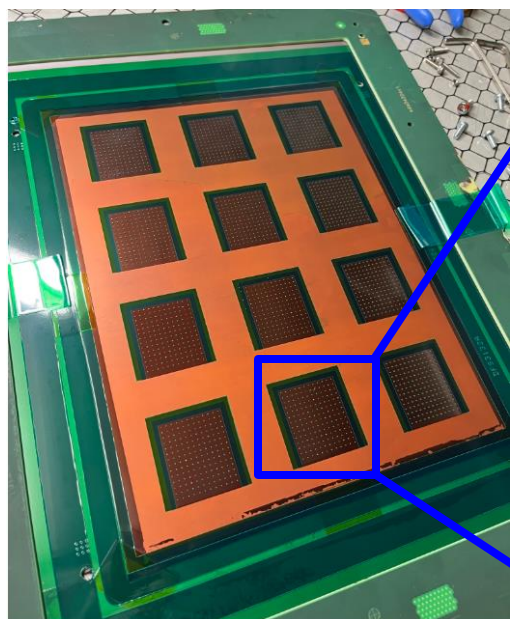
## We must improve the spacer quality

→ **Spacer formation test at CERN in 2023**

# New electrode samples

## ➤ Electrodes with new spacers were produced at CERN

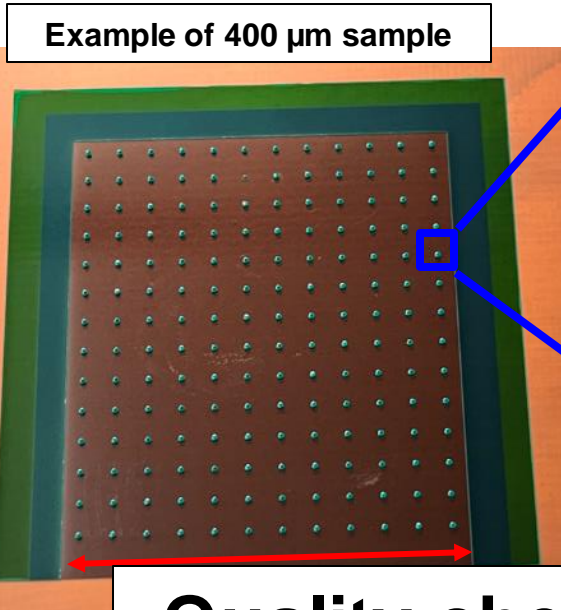
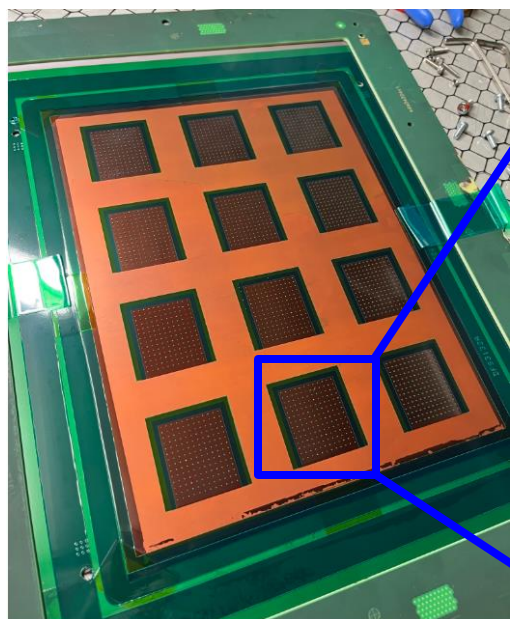
- 375  $\mu\text{m}$ -thick spacers (nominal): 75  $\mu\text{m}$ -thick resist  $\times$  5 layers
- Various diameters are 400  $\mu\text{m}$ , 500  $\mu\text{m}$ , 600  $\mu\text{m}$
- Thanks to Rui De Oliveira!



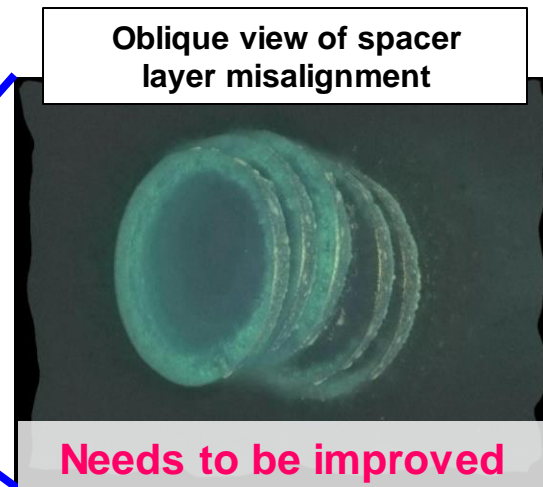
# New electrode samples

## ➤ Electrodes with new spacers were produced at CERN

- 375  $\mu\text{m}$ -thick spacers (nominal): 75  $\mu\text{m}$ -thick resist  $\times$  5 layers
- Various diameters are 400  $\mu\text{m}$ , 500  $\mu\text{m}$ , 600  $\mu\text{m}$
- Thanks to Rui De Oliveira!

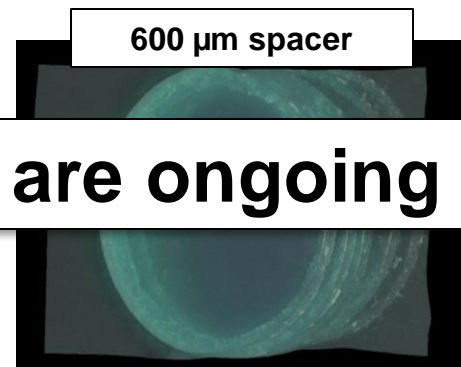


Example of 400  $\mu\text{m}$  sample



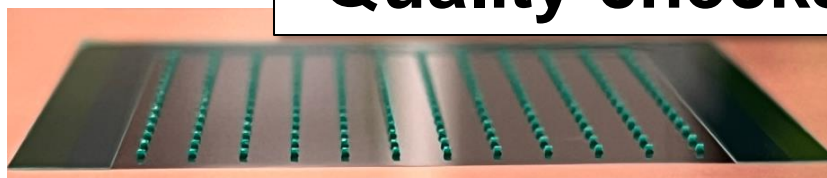
Oblique view of spacer layer misalignment

Needs to be improved



600  $\mu\text{m}$  spacer

Quality checks are ongoing



# Operation test of the new electrode

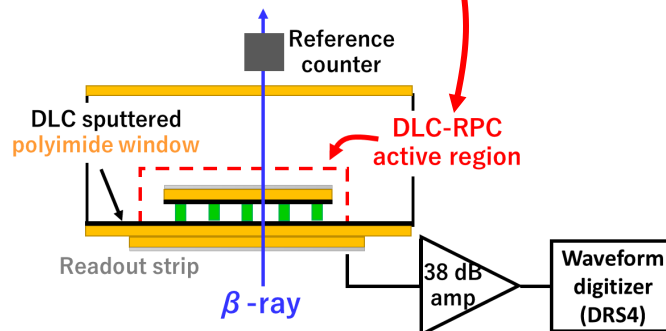
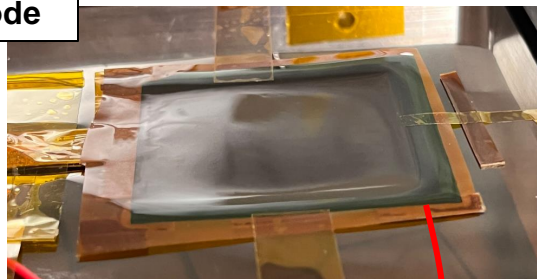
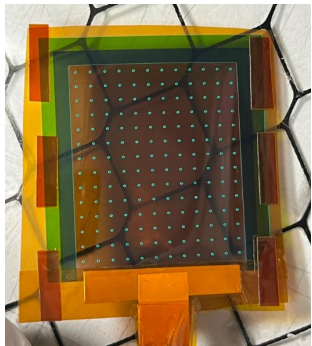
## ➤ Investigation of the working point of the new electrode

- Expected working point is 2.75 – 2.8 kV
- Tripped at 2.8 kV in this test

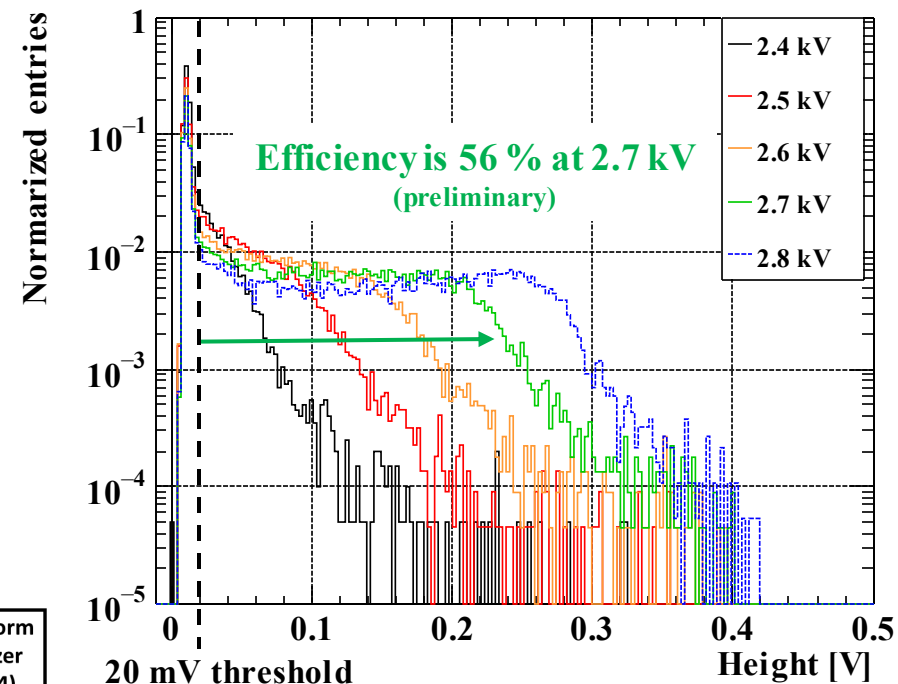
## ➤ The new electrode was working as expected

➔ **Aim for stable operation at WP**

Set up of the electrode



Pulse height spectra for Sr90 beta-ray



## ➤ Introduction

- MEG II experiment
- RPC based on Diamond-Like Carbon electrode

## ➤ Developments of DLC-RPC in 2023

- Aging test
- Production of new electrodes

## ➤ **Summary and prospects**

# Summary

- **DLC-RPC is under development for MEG II upstream RDC**
  - A high-rate and low-momentum muon beam must pass through
- **X-ray accelerated aging test was carried out**
  - Total irradiation dose:  $\sim 54 \text{ C/cm}^2$ 
    - Expected irradiation dose in MEG II is  $\sim 100 \text{ C/cm}^2$
  - **Fluorine deposited and formed insulator on DLC electrodes and it caused the degradation of the DLC-RPC gas gain**
    - Detection efficiency for Sr90 beta-ray: 56 %  $\rightarrow$  49 %
- **Production and test of new electrode samples**
  - Spacer formation using new material
  - The new electrode was working as expected

# Prospects

- **Confirming the usefulness of the new electrode sample**
  - Quality check of new spacers is ongoing
  - We aim to stably operate at WP
- **Production of a new module**
  - To achieve the rate capability in an actual muon beam and detection efficiency with 4 layers
- **Performance test will be carried out using a high-intensity muon beam at PSI in 2024**



# Acknowledgements

## ➤ This work was supported by

- The KEK Detector R&D Platform
- JSPS KAKENHI Grant Number JP21H04991
- JST SPRING, Grant Number JPMJSP2148
- Kobe Univ. Research Facility Center for Science and Technology

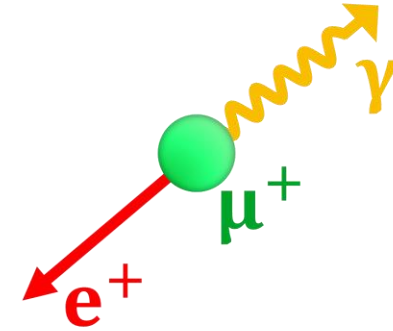
**Backup**

# MEG II experiment at PSI

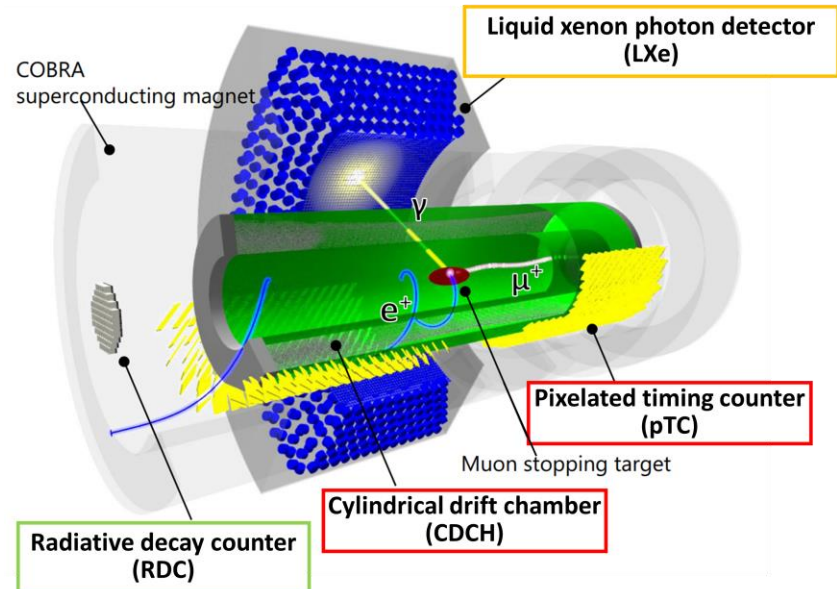
## ➤ Searches for $\mu^+ \rightarrow e^+ \gamma$ decay at Paul Scherrer Institut

- Charged lepton flavor violating process
- Prohibited in the Standard Model
- The new physics predicts observation

➔ **Clear evidence for new physics**

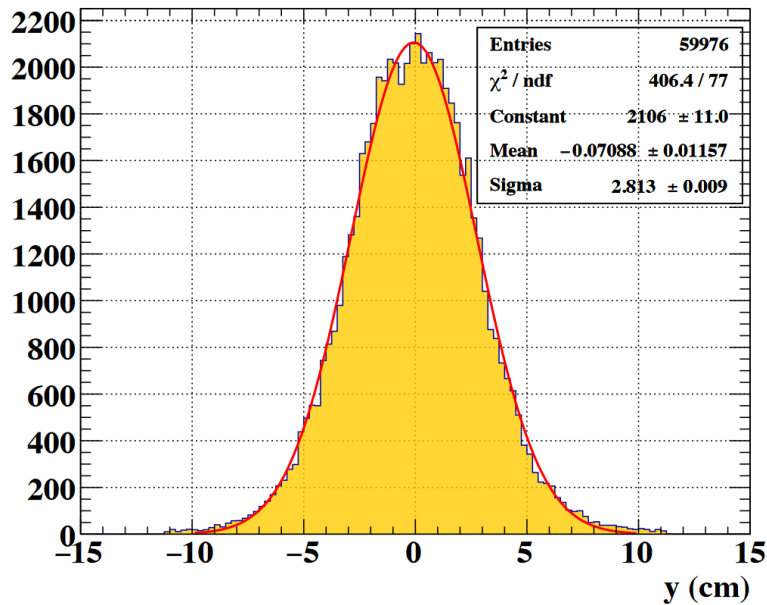


## ➤ MEG II apparatus

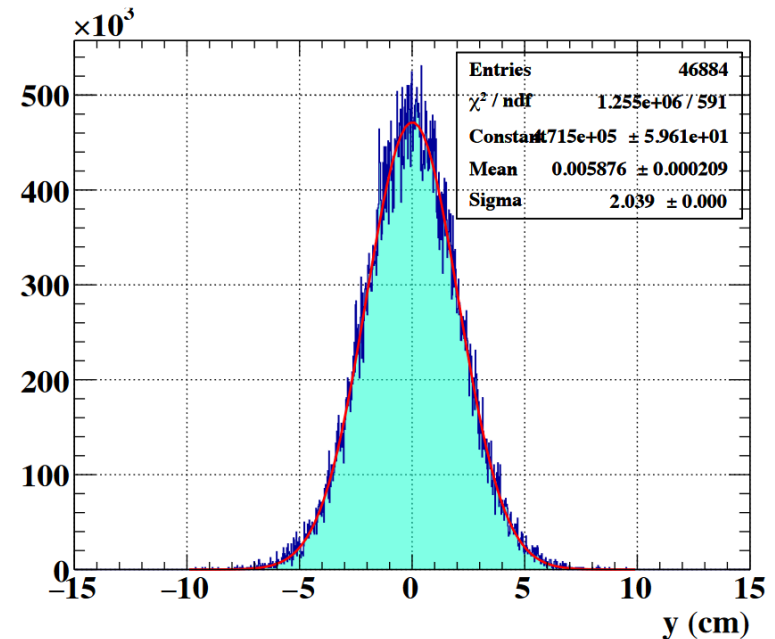


# $e^+$ distribution from RMD

- RMD  $e^+$  are most distributed at the center of the beam line same as muon beam profile
- No holes can be drilled in the detector
  - RMD  $e^+$  are missed

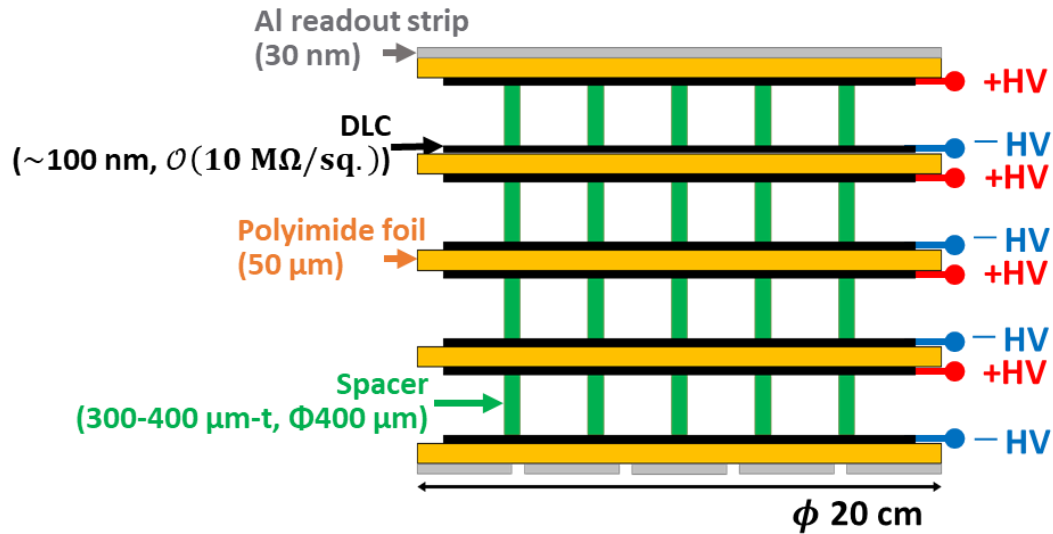


RMD  $e^+$  ( $E_\gamma > 48$  MeV)  
 $\sigma = 2.8$  cm



$\mu^+$  beam profile  
 $\sigma = 2.0$  cm

# Material budget



	Material budget
Polyimide 50 $\mu\text{m}$	0.0175 % $X_0$
Aluminum 30 nm	0.0034 % $X_0$
Gas 2 mm	$\sim 0.001\%$ $X_0$
DLC $\sim 100\text{ nm}$	negligible

# Detection efficiency

- **Detection efficiency of  $n$ -layer RPC is approximated**

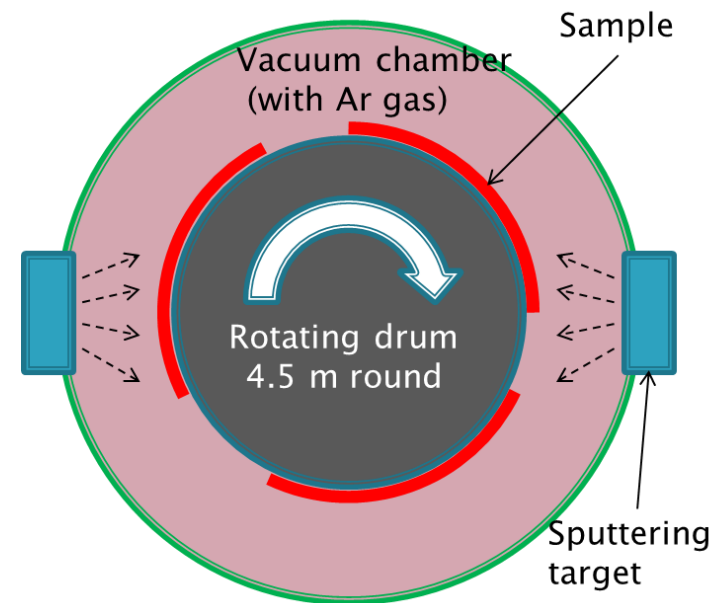
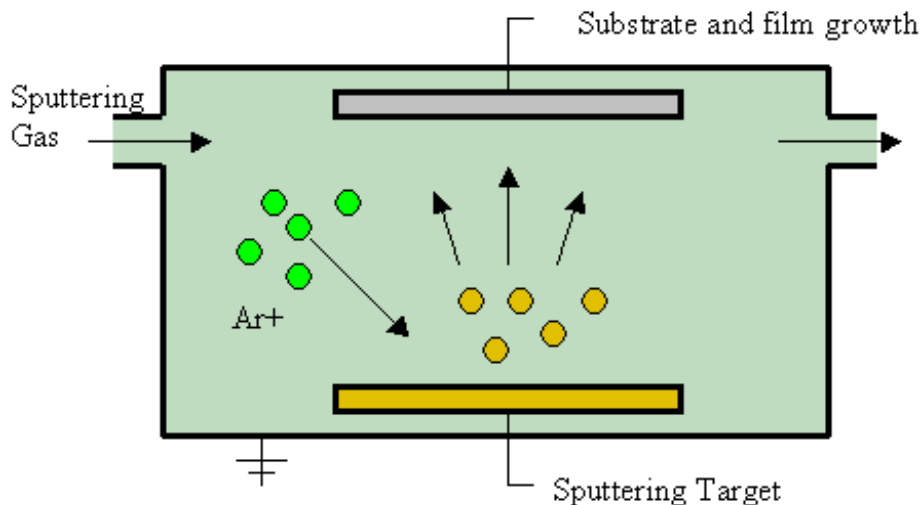
$$\epsilon_n = 1 - (1 - \epsilon_1)^n$$

- **If more than 90 % of efficiency is required with 4-layer, the detection efficiency of each layer is required  $\sim 40$  % from the above equation**

# DLC sputtering

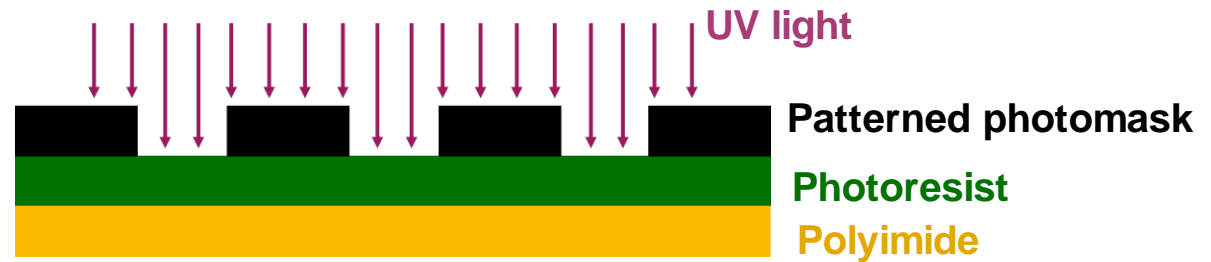
## ➤ Sputtering method

1. Inert gas (mainly Ar) is added in a vacuum
2. Provides a negative charge to a deposition material  
→ Ionising gas atoms by glow discharge
3. Gas ions collide with target at high velocity
4. Tapped target constituent particles adhere to and are deposited on the substrate surface  
→ Forms thin films



# Photolithographic technology

## 1. Masked and exposed to UV light



## 2. Dissolve non-exposed areas with a developer



## 3. Pillar is completed



## 4. Heat harden (Baking)



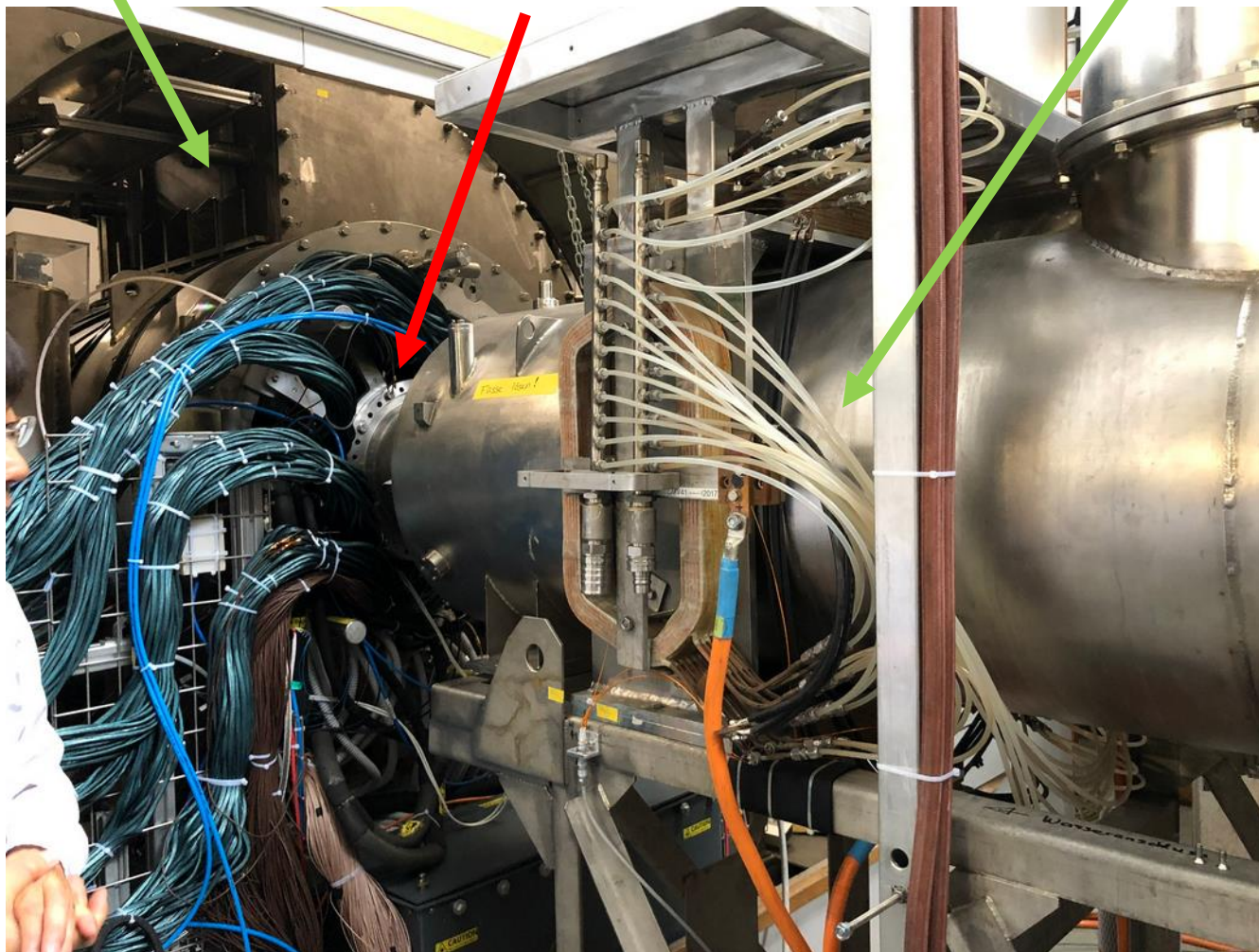


# Detector installation

MEG II detectors

Installation position  
of DLC-RPC

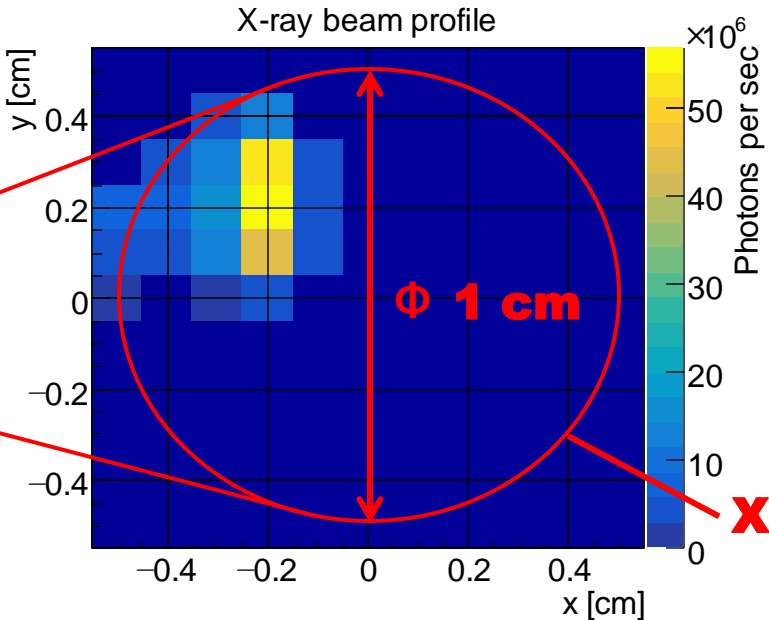
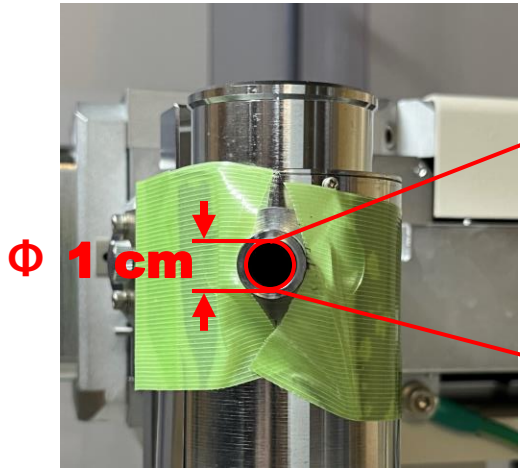
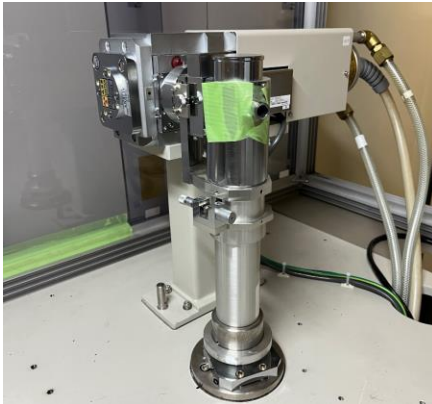
Beam transport solenoid



# DLC-RPC irradiation campaign in 2023

## ➤ Using X-ray generator at KEK

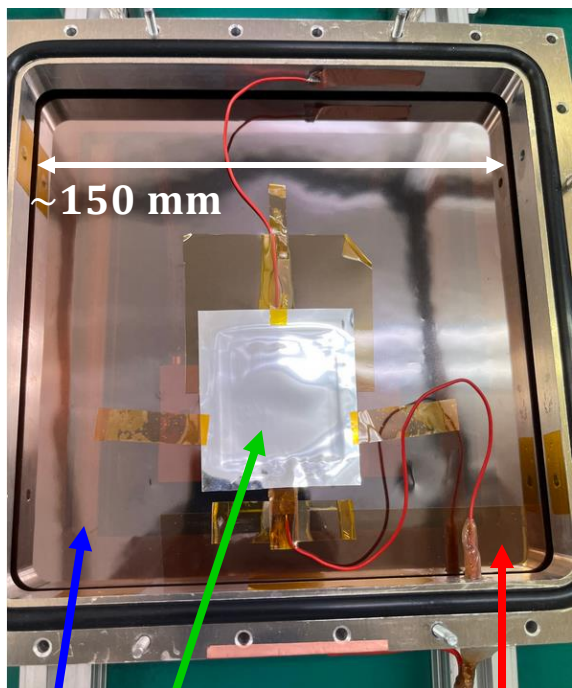
- Test period : Aug. 17th 2023 – Sep. 11th 2023
- X-ray generator properties
  - Cu target with monochromator (8 keV X-ray)
  - Maximum power 1.8 kW
  - Beam profile is localized:  $\sim 5.7 \text{ GHz/cm}^2$ 
    - MEG II environment:  $2.9 \text{ MHz/cm}^2$



**XG window**

# Setup of inside the chamber

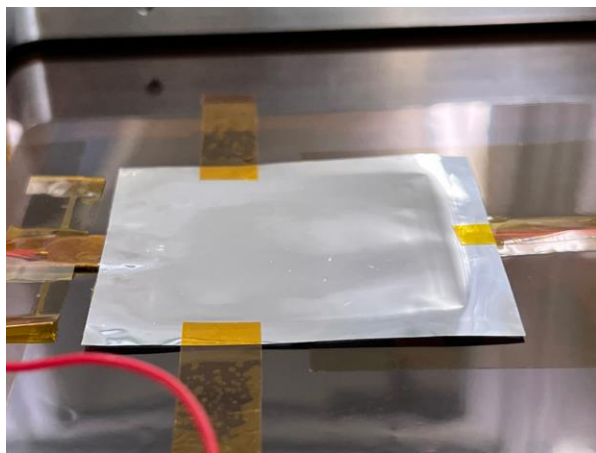
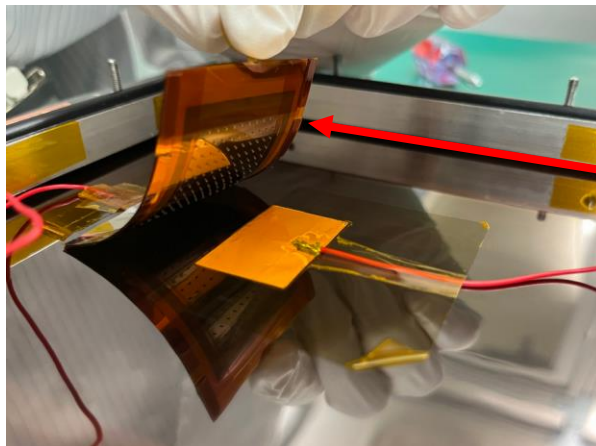
Inside the chamber



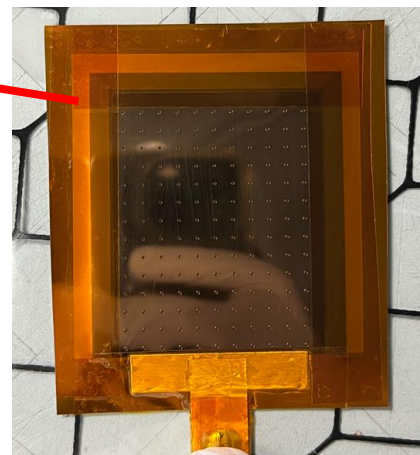
DLC-RPC electrode sample

HV supply line

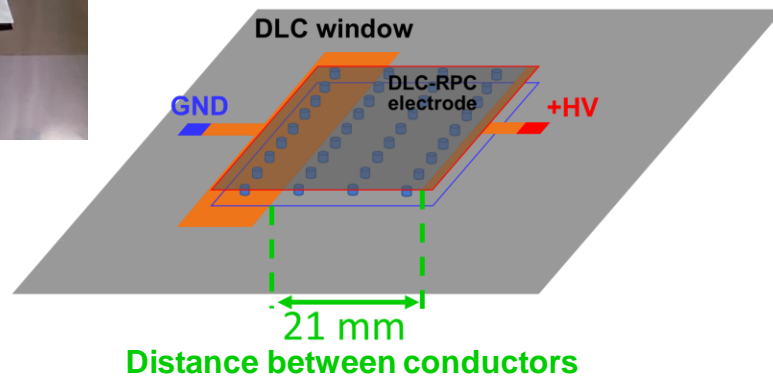
DLC sputtered chamber window



DLC-RPC electrode sample

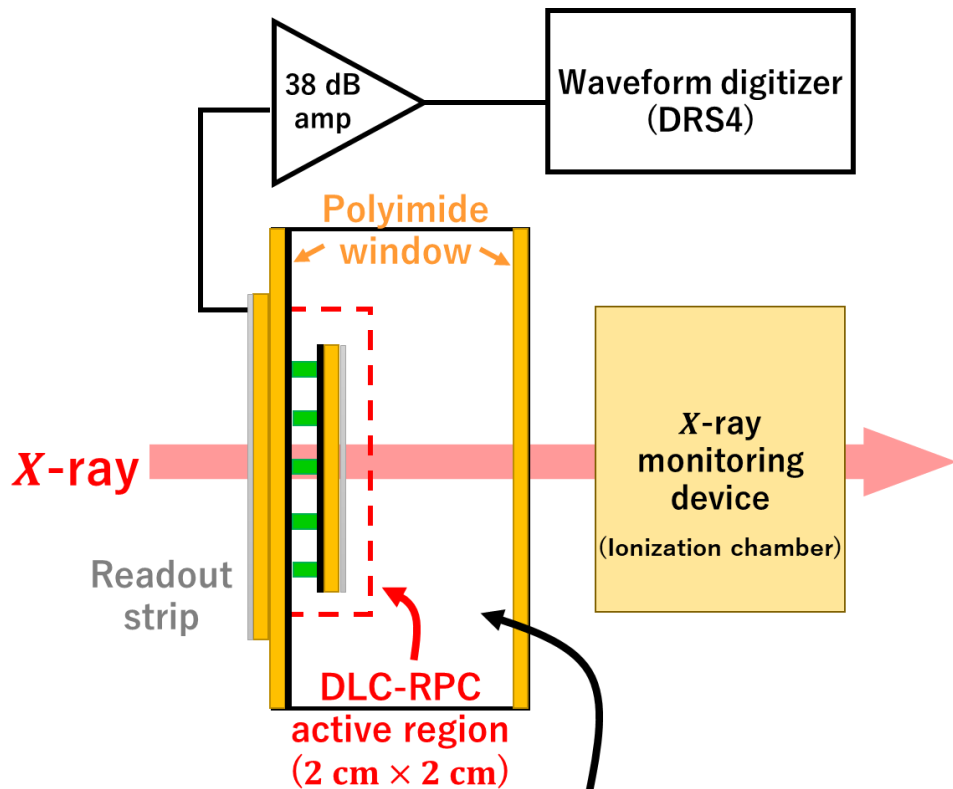


Scheme of configuration



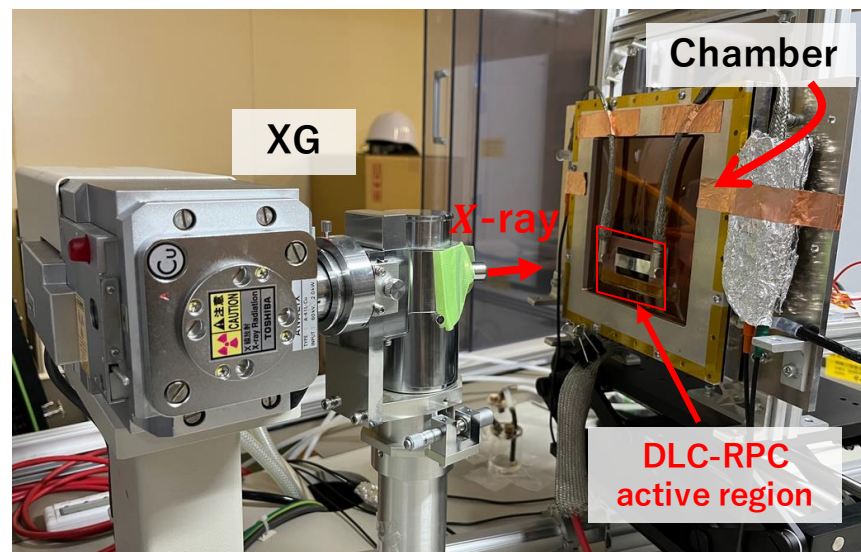
# Setup of irradiation test

## Setup schematic



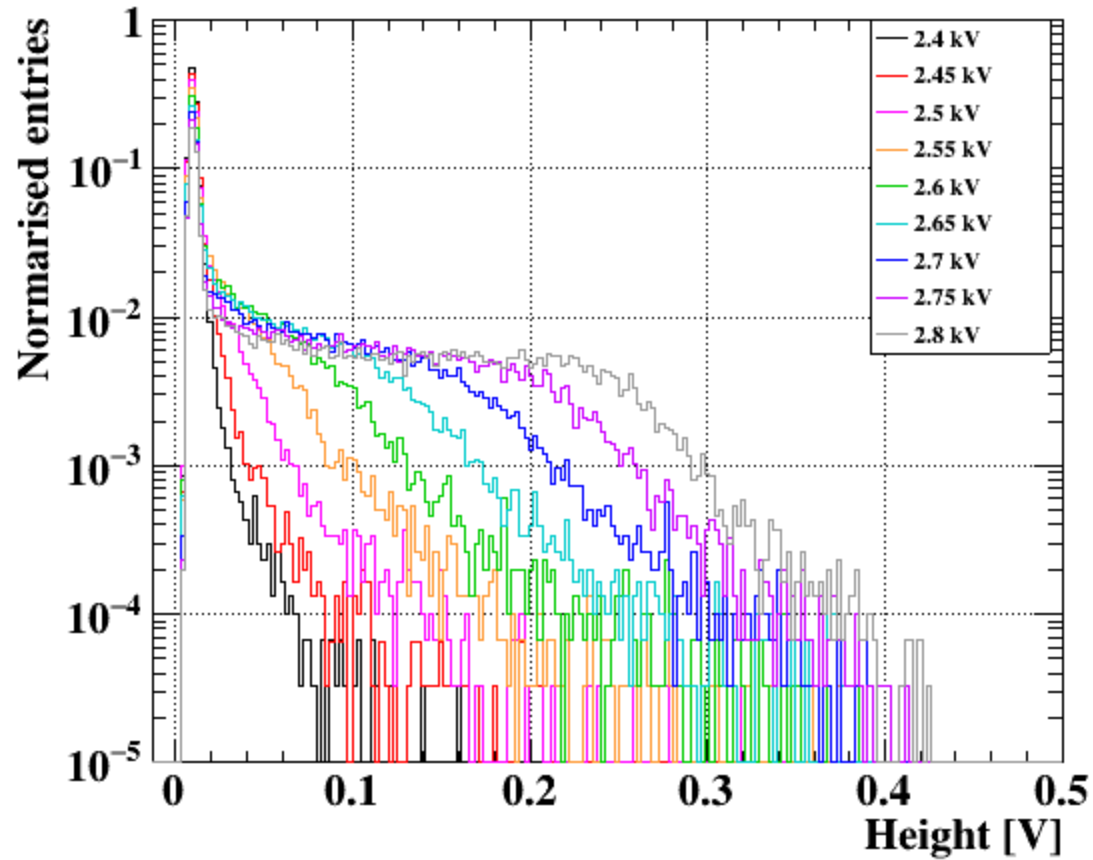
Gas mixture is standard RPC gas  
Freon (R134a)/iC4H10/SF6 = (94/5/1) %

## Front of the chamber



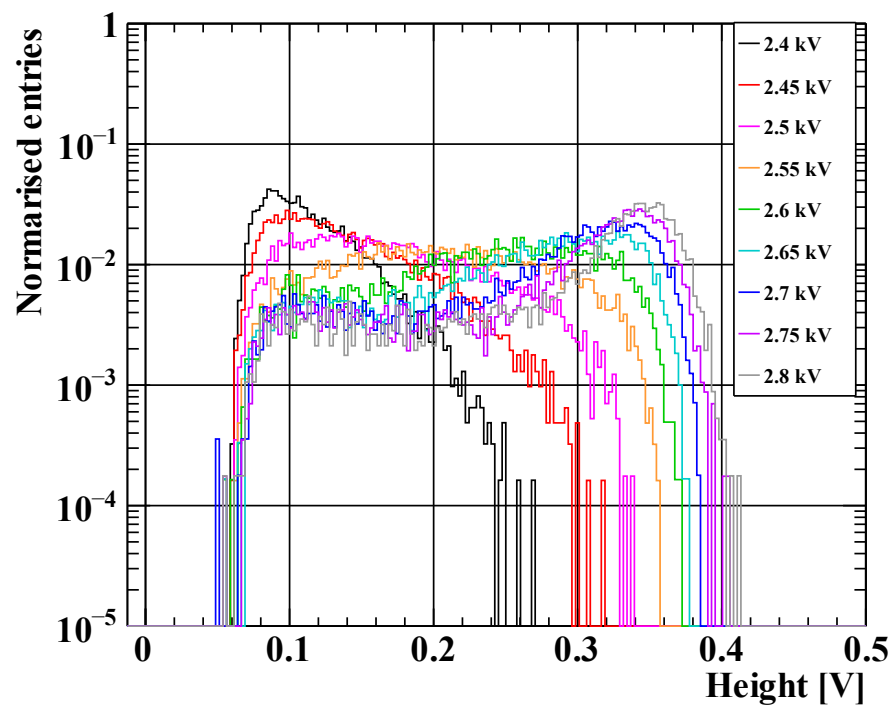
X-ray generator is very close to the chamber window during irradiation

# Pulse height spectra for beta-ray

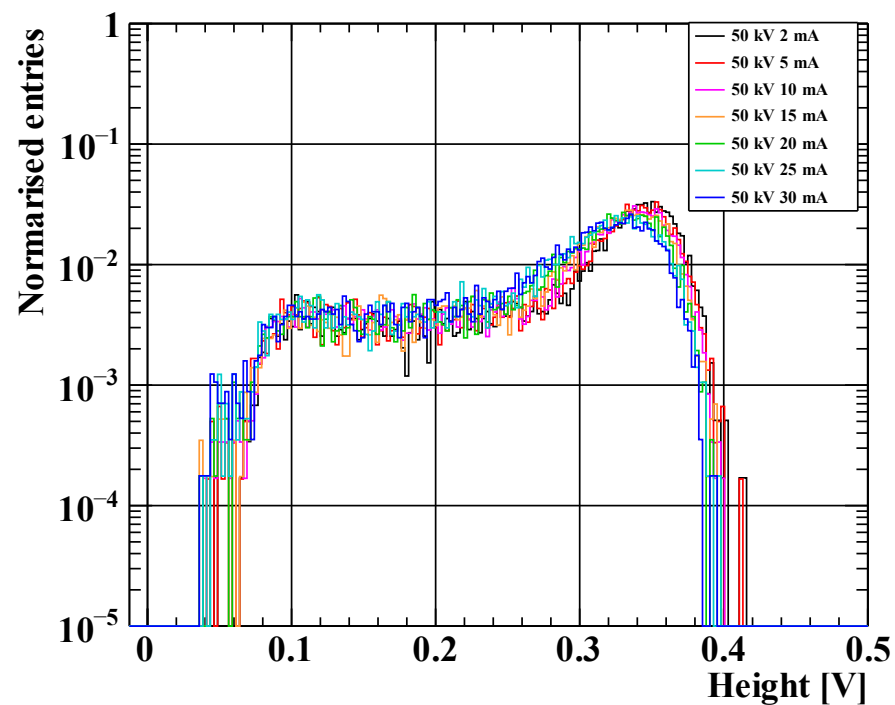


# Pulse height spectra for X-ray

DLC-RPC HV scan with minimum X-ray intensity



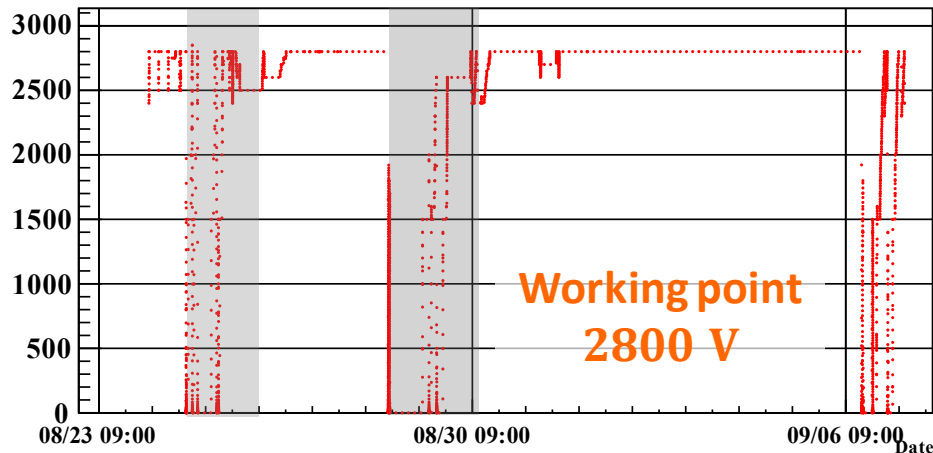
X-ray intensity scan



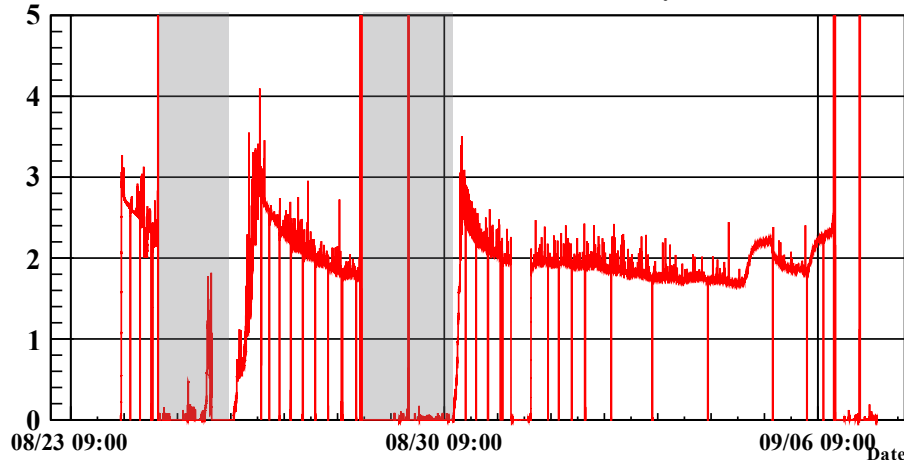
# DLC-RPC status during X-ray irradiation

➤ Shaded period: opening chamber due to discharges

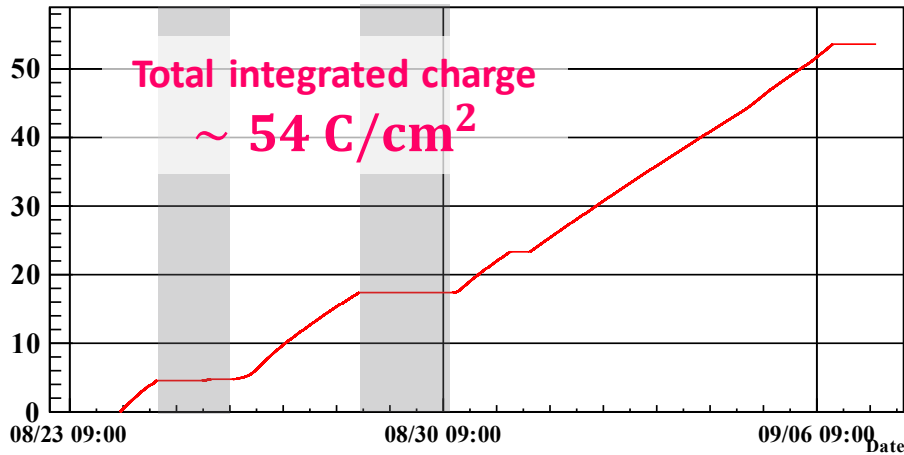
DLC-RPC HV [V]



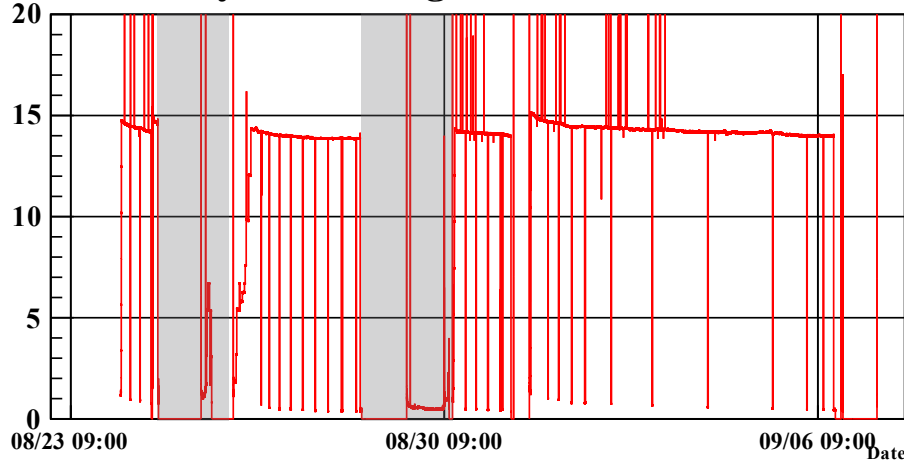
DLC-RPC HV current [ $\mu\text{A}$ ]



Integrated charge [ $\text{C}/\text{cm}^2$ ]



X-ray monitoring device current [ $\text{nA}$ ]



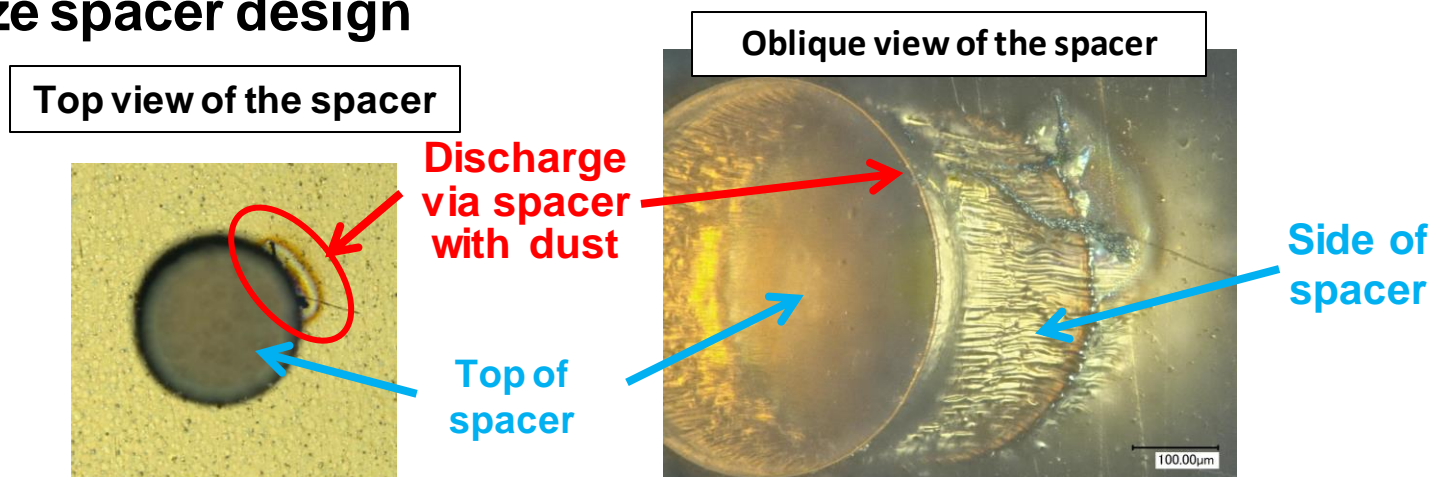
# Discharge problems

## ➤ Discharges via spacers often occur

- Once discharges at the spacer occurs, **it made continuous operation impossible**
- In addition, discharges via the spacer can **occur repeatedly** even after cleaning with alcohol wiping or air spray

## ➔ Discharge via spacers must be suppressed for long-term stability

- Improve quality control of cleanliness
- Discharge due to irradiation near the spacer even without dust  
➔ optimize spacer design





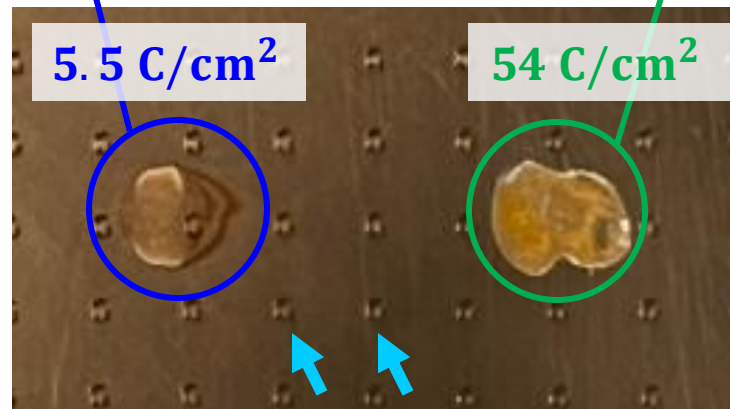
# Other aging effect: DLC electrode defect

## ➤ DLC peeled off by irradiation and discharges

- Difficult to distinguish between the effects of irradiation and discharges
- DLC has not peeled in a location with low total irradiation and no discharges
- Further irradiation might cause DLC to peel off as well

DLC not peeled off

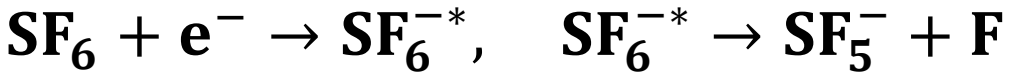
DLC peeled off



Spacers (2.5 mm pitch)

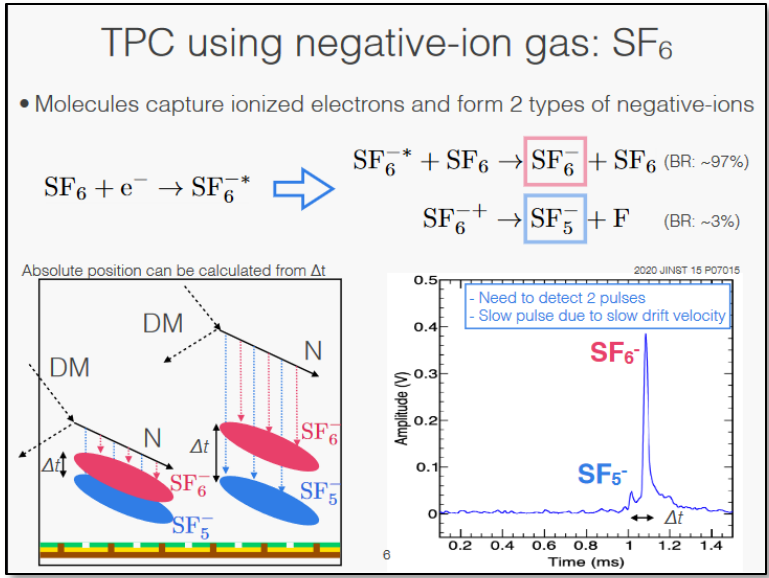
# Fluorine sources

- Freon (R134a/C2H2F4) is stable
  - We think fluorine might not separated
- SF<sub>6</sub> might create fluorine during avalanche

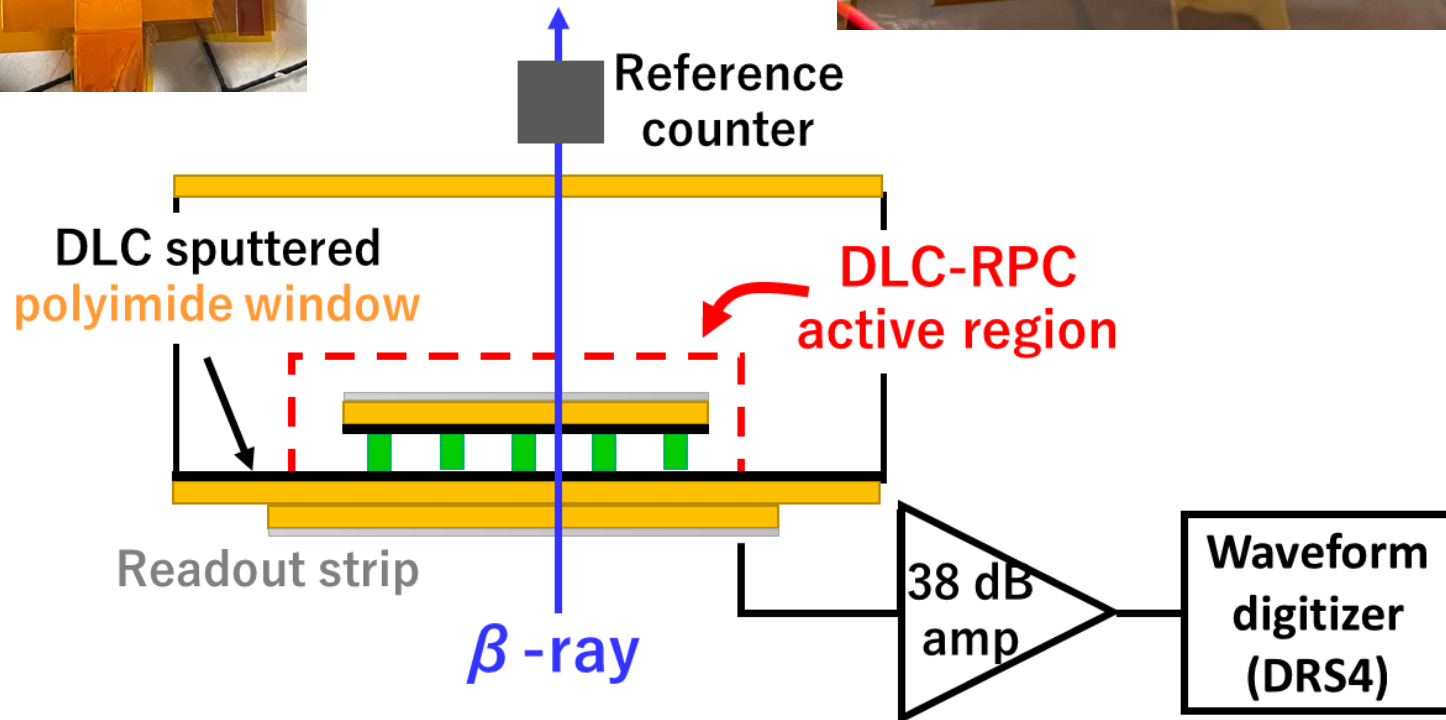
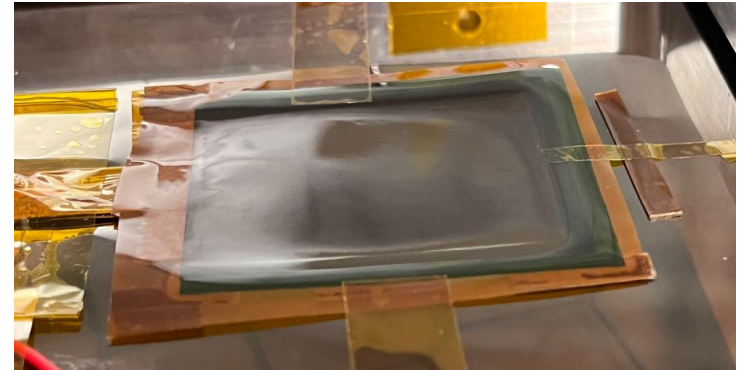
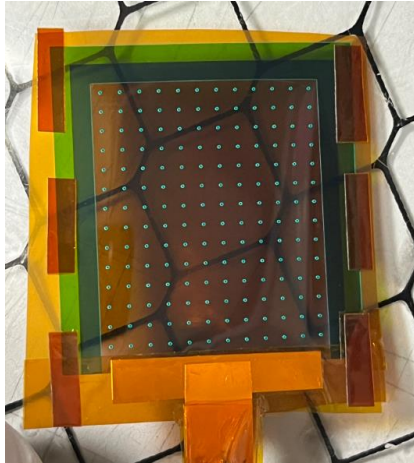


- Dark matter searches group at Kobe Univ. is using above reaction for TPC

MPGD2022, Satoshi Higashino's presentation  
<https://indico.cern.ch/event/1219224/contributions/5130778/>

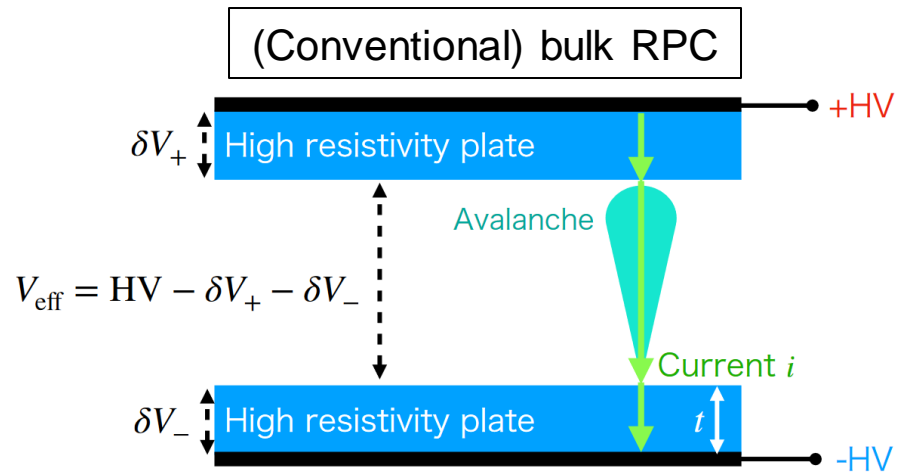


# Setup scheme

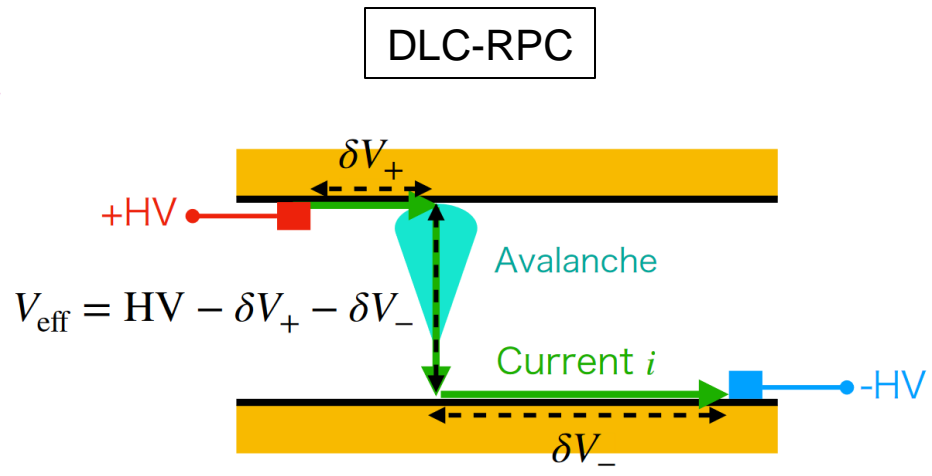


# Rate capability

- Large current on resistive electrodes at a high rate
  - ➔ Voltage drop  $\delta V$  reduces effective applied HV  $V_{\text{eff}}$
  - ➔ Gas gain reduction
- Current paths are different between conventional and DLC-RPC
  - ➔ The distance between conductors affects voltage drop



$$\delta V = Q_{\text{mean}}(V_{\text{eff}}) \cdot f(x, y) \cdot \rho_V \cdot t$$



$$\nabla^2 \delta V = Q_{\text{mean}}(V_{\text{eff}}) \cdot f(x, y) \cdot \rho_S$$

- Kensuke Yamamoto's presentation at the RPC2022 conference
- <https://doi.org/10.1016/j.nima.2023.168450>

# Performance at high rate

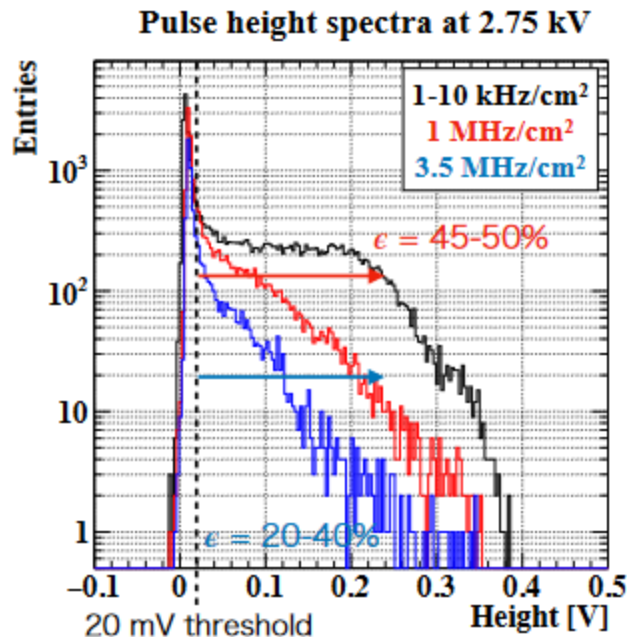
Detection efficiency:

- 45-50% at 1 MHz/cm<sup>2</sup>
- 20-40% at 3.5 MHz/cm<sup>2</sup>

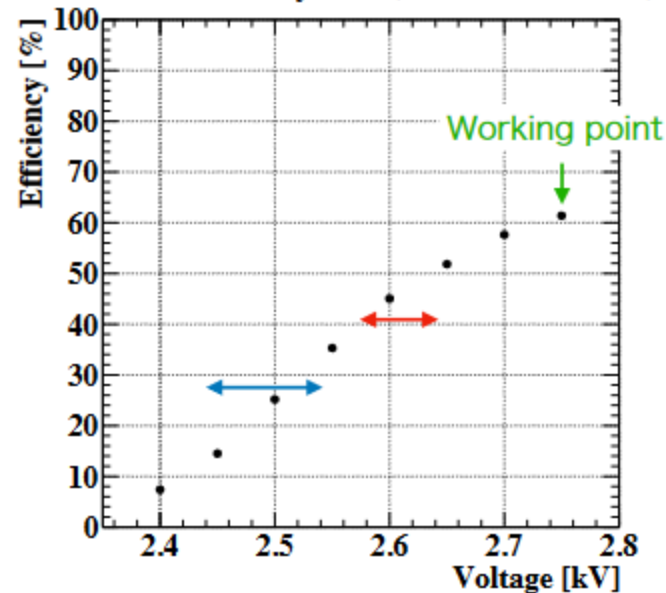
Calculated voltage drop:

- 110-170 V at 1 MHz/cm<sup>2</sup>
- 210-310 V at 3.5 MHz/cm<sup>2</sup>

→ 1 MHz/cm<sup>2</sup> rate capability



Detection efficiency at  $\mathcal{O}(1 - 10 \text{ kHz/cm}^2)$



- [Kensuke Yamamoto's presentation at the RPC2022 conference](#)
- <https://doi.org/10.1016/j.nima.2023.168450>

# Electrode to be improved

- Voltage drop should be suppressed for higher rate capability
    - **HV supply segmented for short current flow** (1 cm pitch)
      - Voltage drop  $\propto$  (current flow distance)<sup>2</sup>
      - Need also for scalability
    - **Resistivity should be low** (10 M $\Omega$ /sq.)
      - Voltage drop  $\propto$  (sheet resistivity)
      - Not too low for stable operation
- Voltage drop will be 60-80 V at 4 MHz/cm<sup>2</sup>

