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# GridPixes and their Application

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University of Bonn

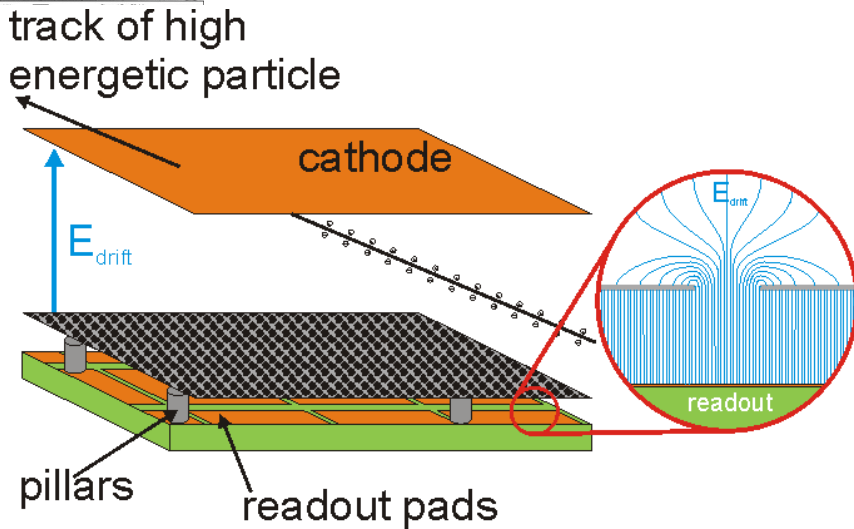
GEFÖRDERT VOM



Bundesministerium  
für Bildung  
und Forschung

RD51 Collaboration Meeting  
CERN  
6.12.2023

# From Micromegas to GridPix



Could the spatial resolution of single electrons be improved?

Diffusion in amplification region:

Ar:CO<sub>2</sub> 80:20 →  $\sigma = 11 \mu\text{m}$

Ar:iC<sub>4</sub>H<sub>10</sub> 95:5 →  $\sigma = 11 \mu\text{m}$

Ar:CF<sub>4</sub>:iC<sub>4</sub>H<sub>10</sub> 95:3:2 →  $\sigma = 11 \mu\text{m}$

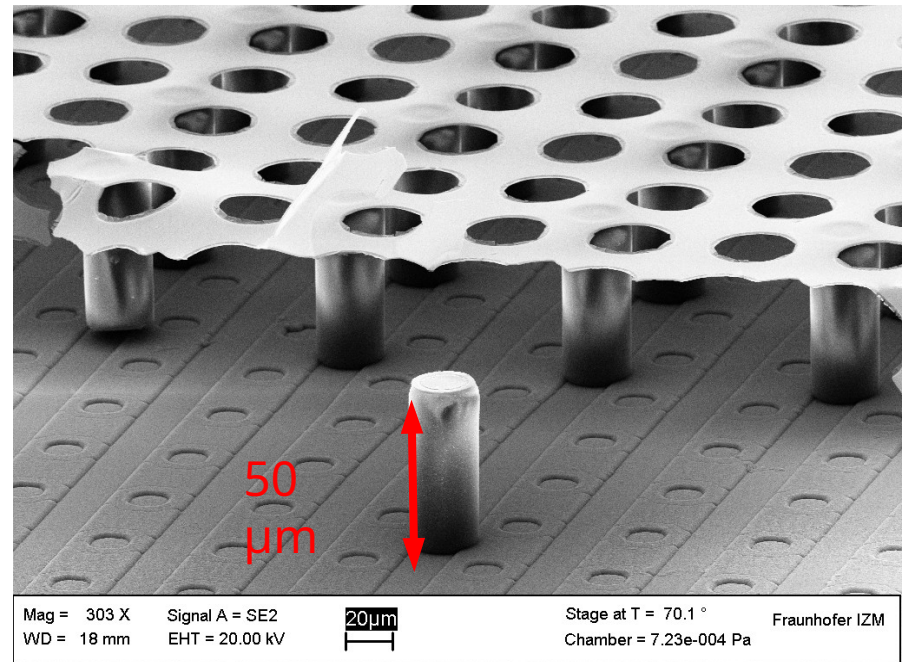
**Smaller pads/pixels could result in better resolution!**

**At NIKHEF the GridPix was invented.**

Standard charge collection:

Pads / long strips

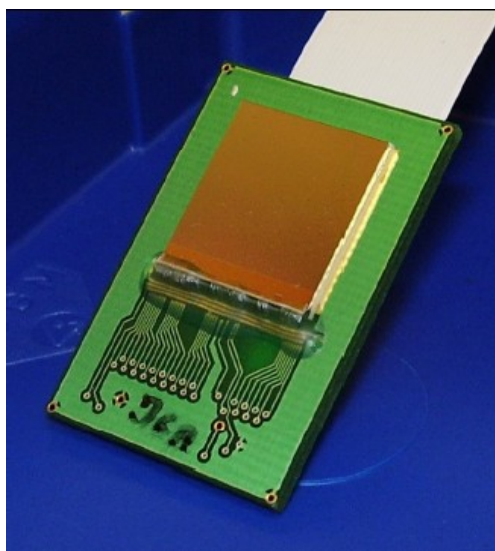
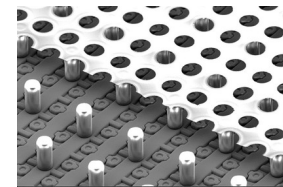
Instead: Bump bond pads are used as charge collection pads.



Charge avalanche is collected by one pixel

→ one hit corresponds to one primary electron

# The ASICs - Timepix(3)



**Timepix:** Available for tests since Nov. 2006

Number of pixels:  $256 \times 256$  pixels

Pixel pitch:  $55 \times 55 \mu\text{m}^2$

Chip dimensions:  $1.4 \times 1.4 \text{ cm}^2$

ENC:  $\sim 90 e^-$

Limitations: no multi-hit capability.

Each pixel can measure either charge or time.

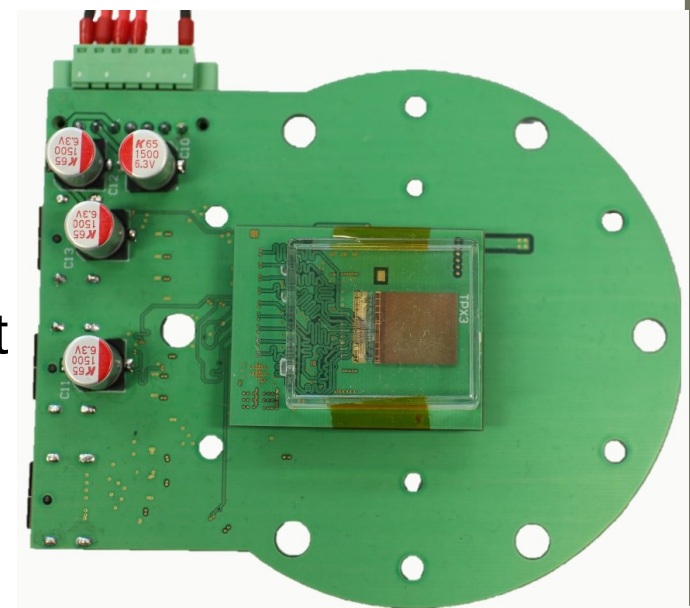
**Timepix3:** Available for tests since 2012

Number of pixels:  $256 \times 256$  pixels

Pixel pitch:  $55 \times 55 \mu\text{m}^2$

ENC:  $\sim 70 e^-$

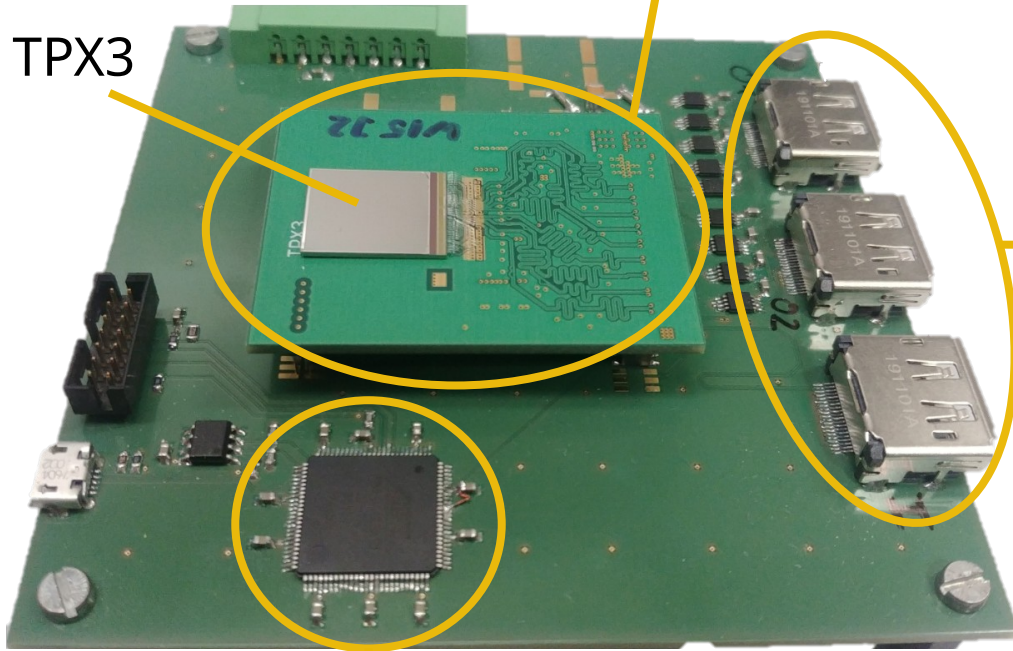
- Charge (ToT) and time (ToA) available for each hit
- Timing resolution: 1.56 ns for duration of  $\sim 410 \mu\text{s}$
- Zero suppression on chip (sparse readout)
- Multi-hit capable
- Output rate up to 5.12 Gbps



# Timepix3 Readout in SRS

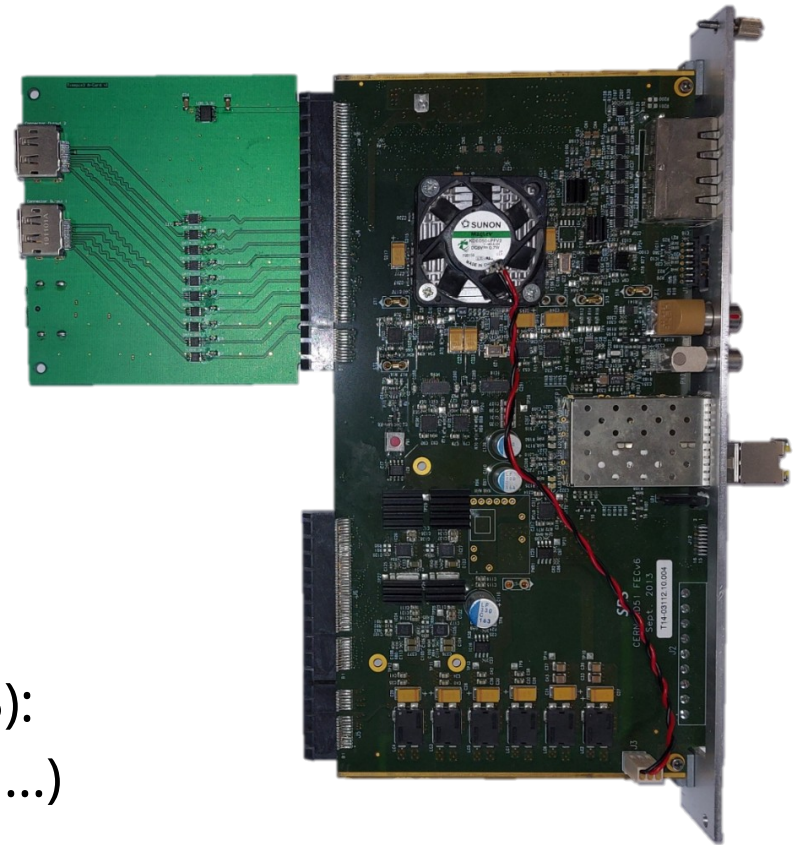
Carrier board (plugged into Intermediate board)

Shape and number of chips depending on the detector



Microcontroller (read out via separate USB):

- Monitoring (Temperature, Voltages, ...)
- Analog TPX3 DAC readout
- External TPX3 DACs



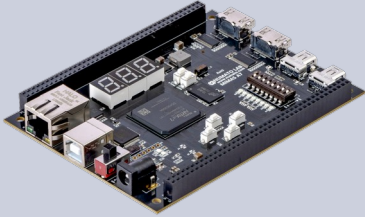

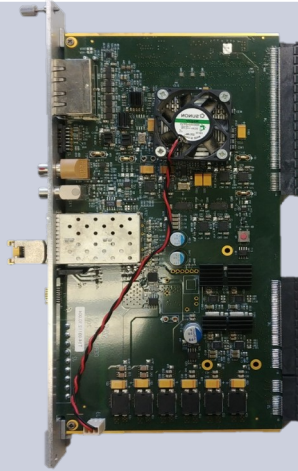
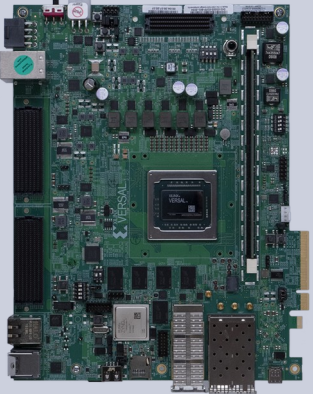
FEC and A-card

# Timepix3 Readout in SRS

Software and firmware open source

Several user interfaces (CLI, GUI, scripting)

So far used with one ASIC at max. 2.5 Mhits/s - Working on multichip and rate upgrades

	MIMAS A7	ML605	SRSv6	VCK190
Picture				
Status	Implemented	Implemented	Implemented	Ongoing
FPGA	Artix-7	Virtex-6	Virtex-6	Versal Prime (AI)
Capability	2 links @ 320 Mbps	8 links @ 320 Mbps	8 links @ 320 Mbps	> 8 links @ 640 Mbps

# Timepix3 Readout in SRS

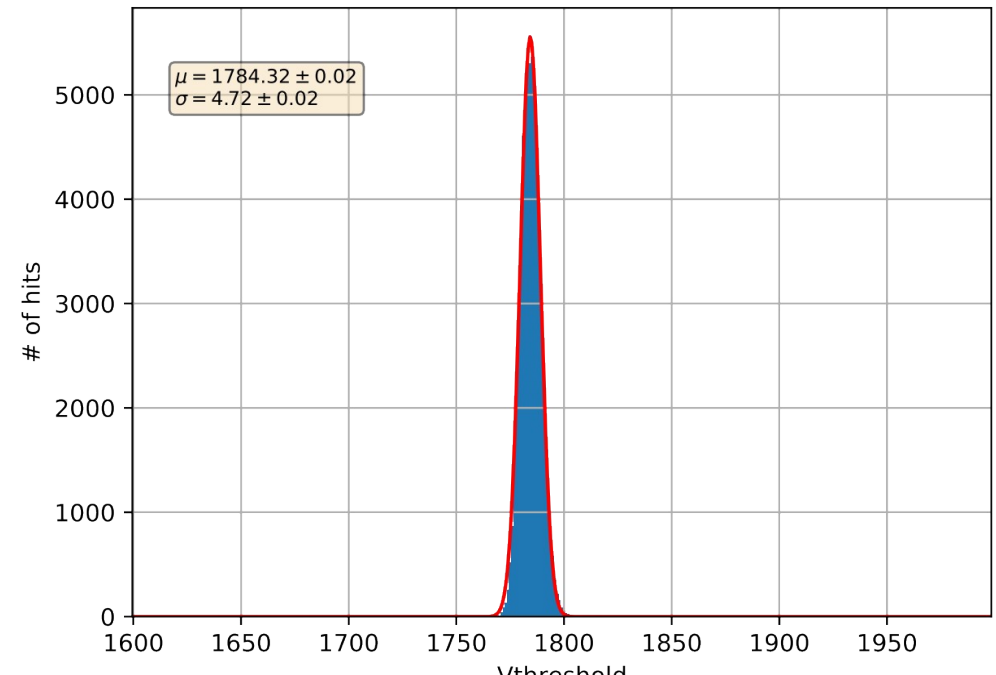
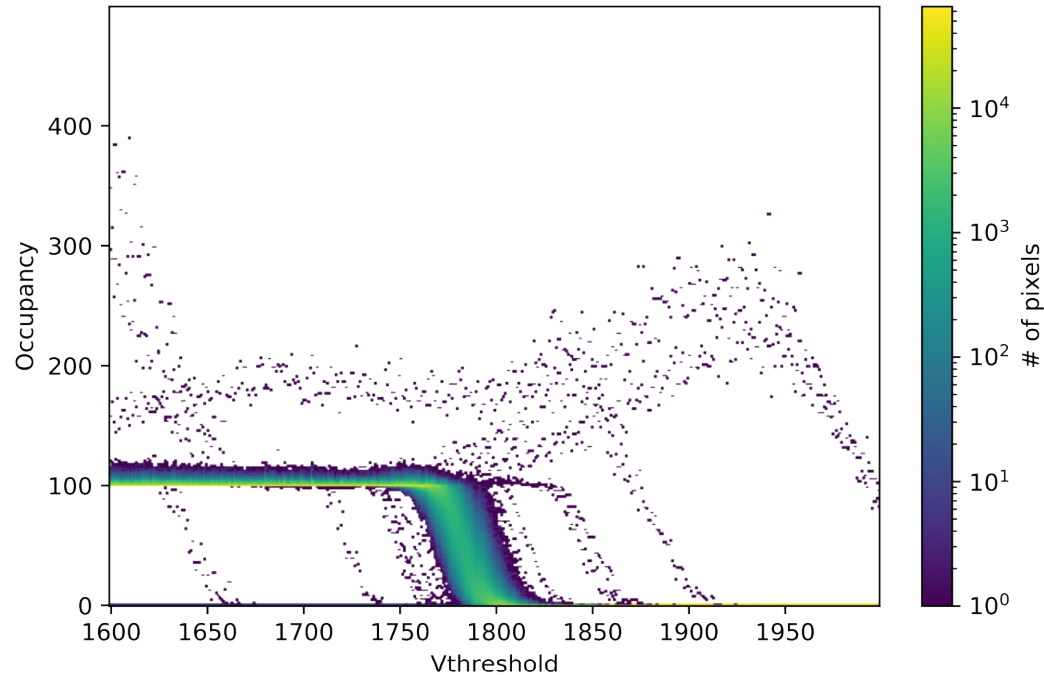
Injection of 100 pulses  
Readout in HitCounter mode

S-curve fit for  
each pixel

Gaussian  
distribution of  
threshold per pixel

S-curves for 65536 pixel(s)

Threshold distribution



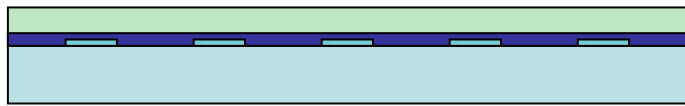
← All pulses above threshold      All pulses below threshold →

# GridPix - Production

A wafer-based production was set up at the Fraunhofer Institut IZM at Berlin. One wafer (107 chips) is processed at a time.



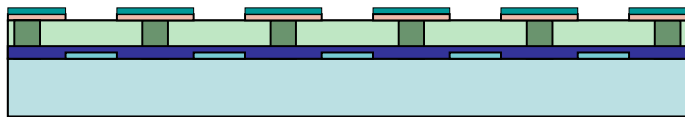
1. Formation of  $\text{Si}_x\text{N}_y$  protection layer



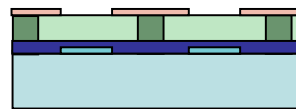
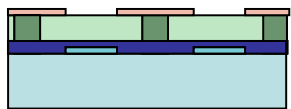
2. Deposition of SU-8



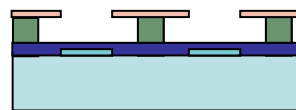
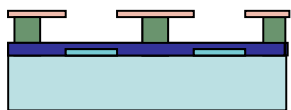
3. Pillar structure formation



4. Formation of Al grid

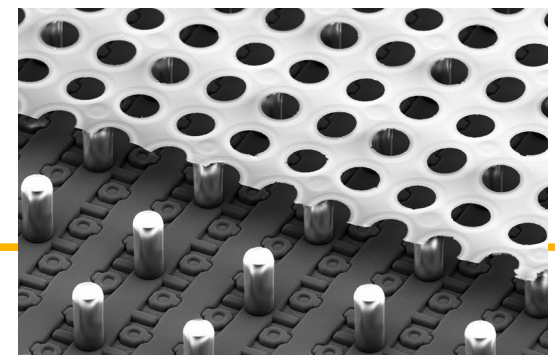
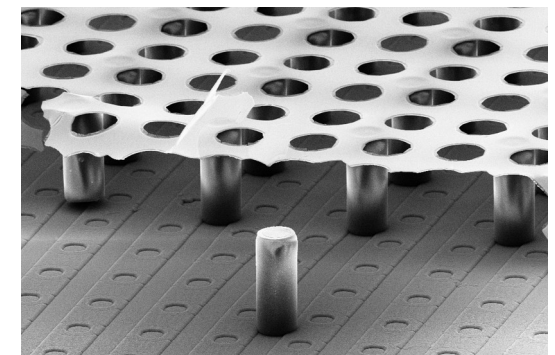
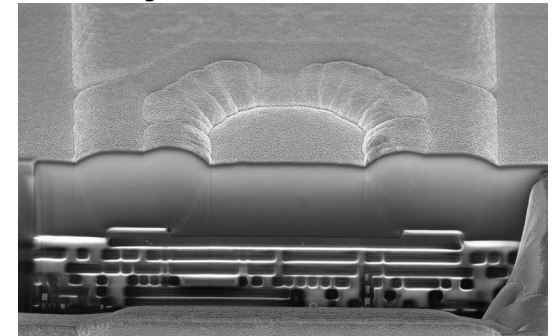
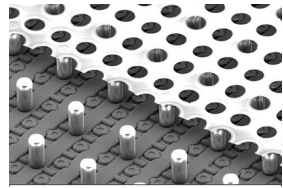


5. Dicing of wafer



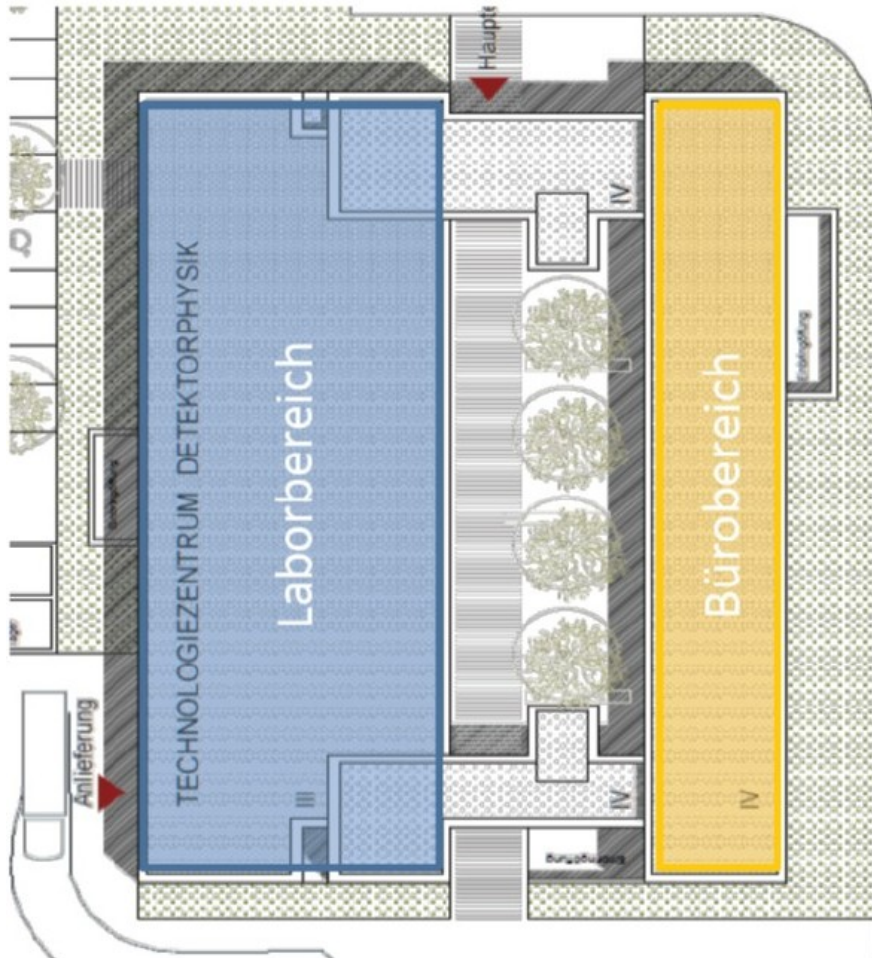
6. Development of SU-8

We have started to transfer the process to the FTD at Bonn in 2023/24.



# Forschungs- und Technologiezentrum Detektorphysik

First stone laying ceremony 2.11.2016  
Inauguration ceremony 8.11.2021



Office space:

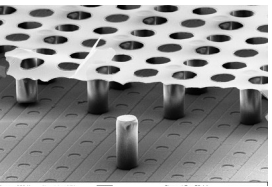
- 880 m<sup>2</sup>
- 4 Floors

Lab space

- 2010 m<sup>2</sup>
- 4 Levels + Underground Laboratory
- 360 m<sup>2</sup> clean rooms (ISO 5, 6, 7)



# Cleanroom



ISO 7



Maskless  
Aligner



ISO 6

ISO 5

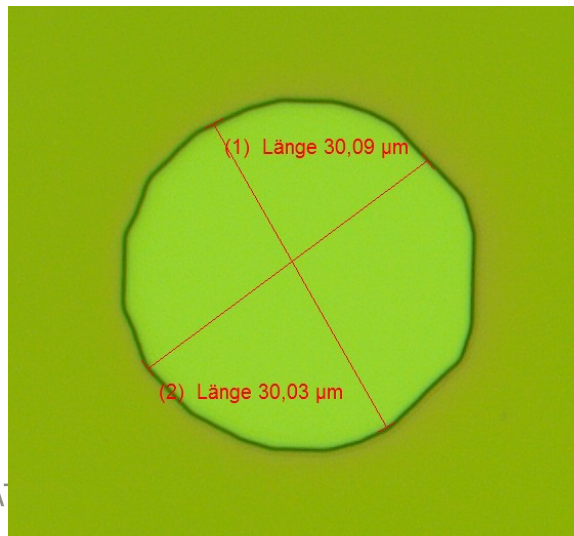
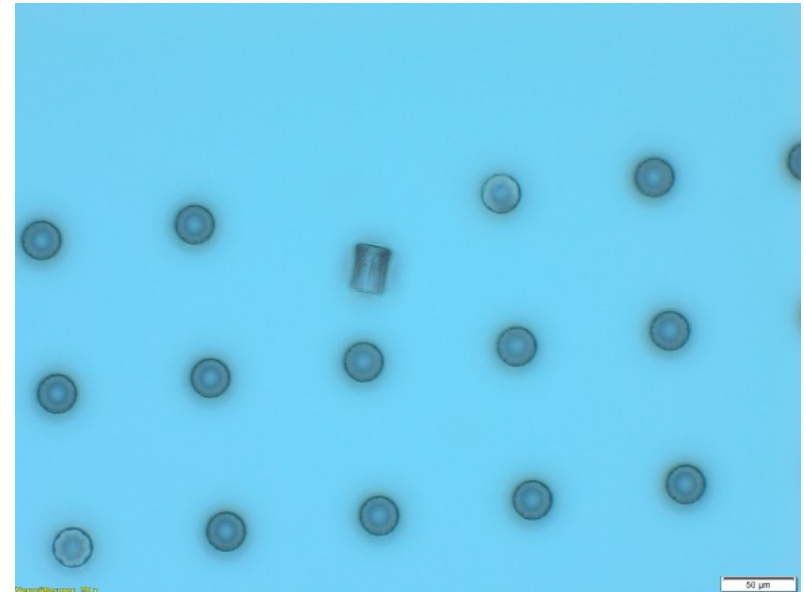
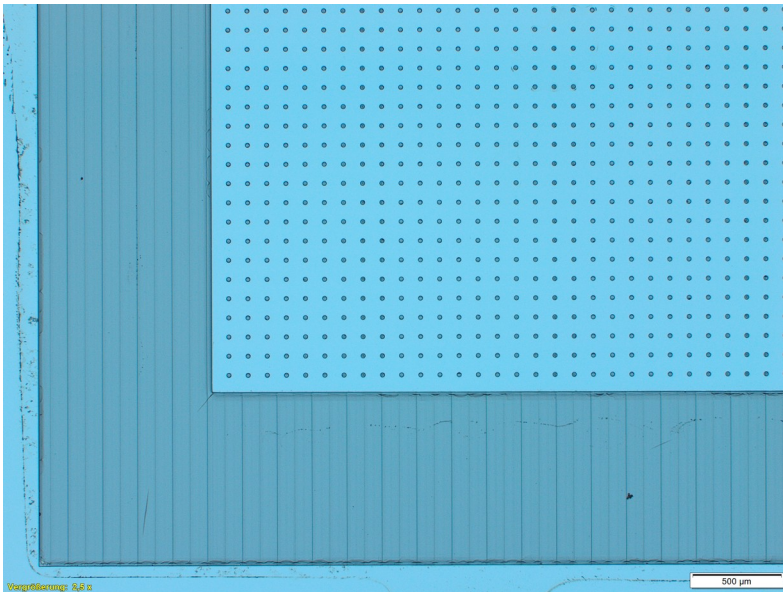


Wet bench:  
Inorganic  
processes

Wet bench:  
organic  
processes

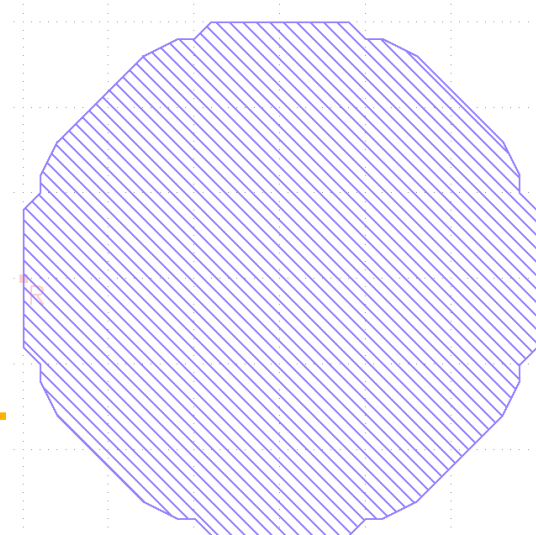
# First Steps Towards “GridPixes made in Bonn”

First structures made of SU8: 30 $\mu$ m high pillars and dykes



Holes in SU8 layer

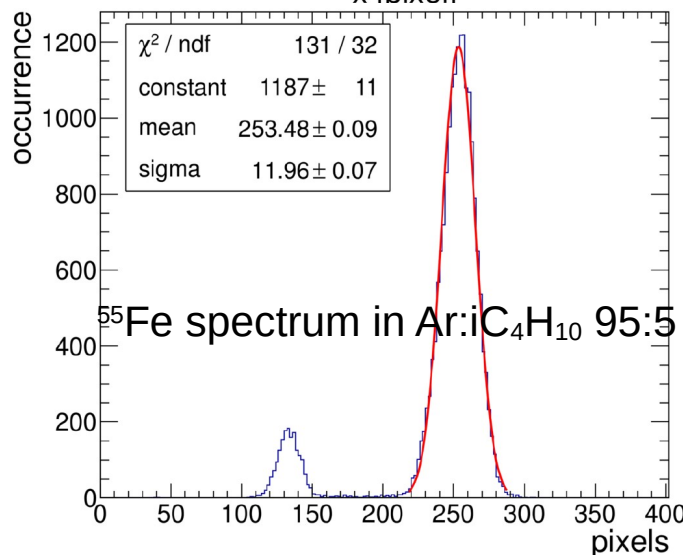
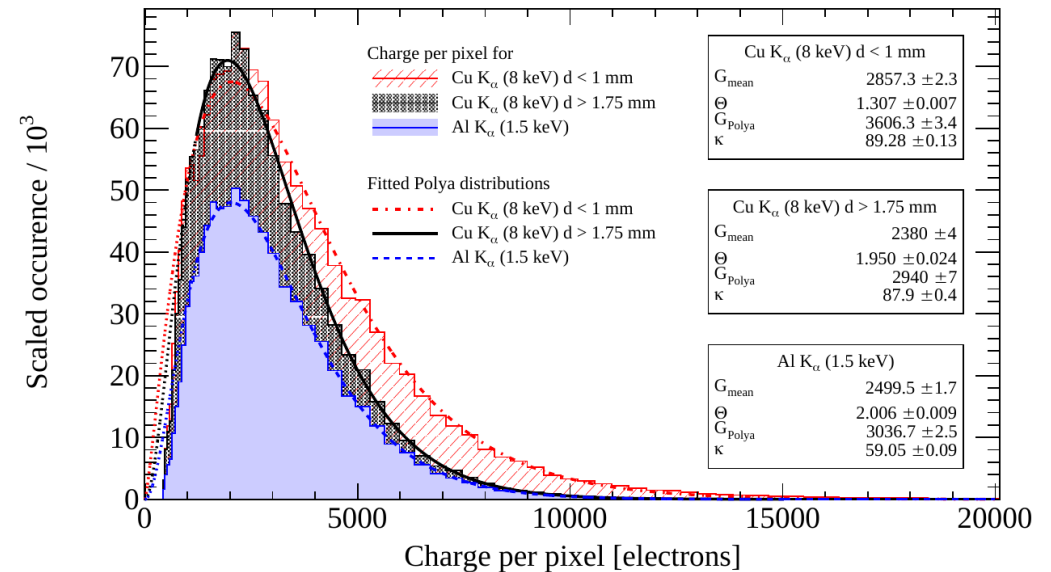
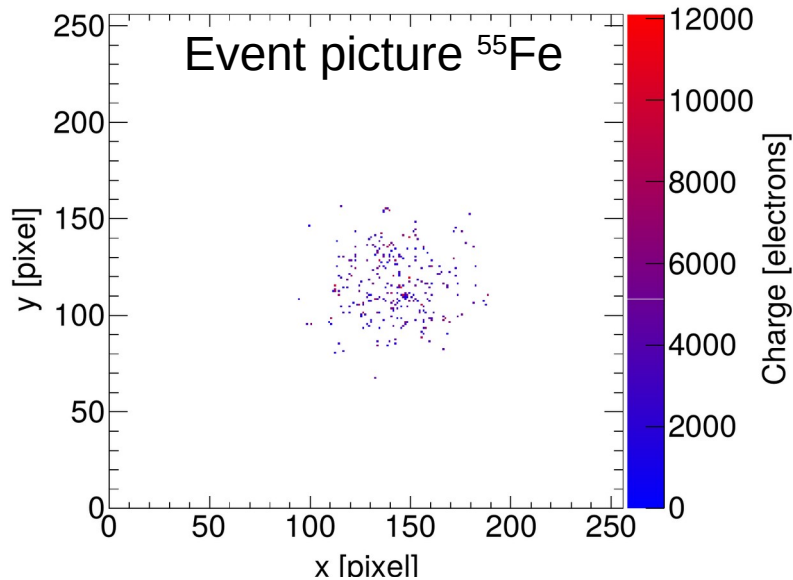
Shape caused  
by software to  
create the mask



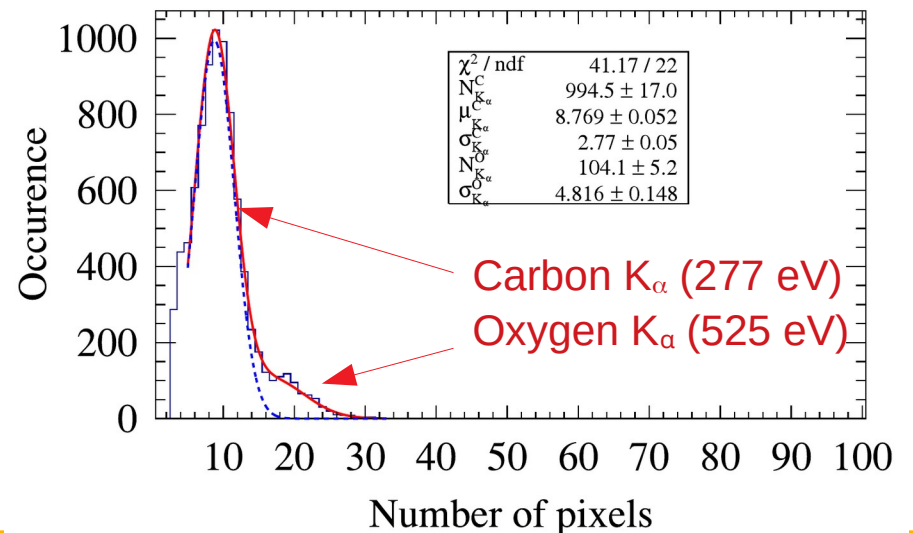
RD51 CM 12/2023  
J. Kaminski

# GridPix – Single Primary Electrons

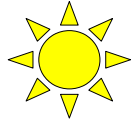
Single primary electrons can be counted leading to excellent energy resolution.



Energy resol.  
 $\sigma_E/E$  of down  
 to 3.85 % was  
 reached in  
 Ar:iC<sub>4</sub>H<sub>10</sub> 90:10  
 at 5.9 keV.

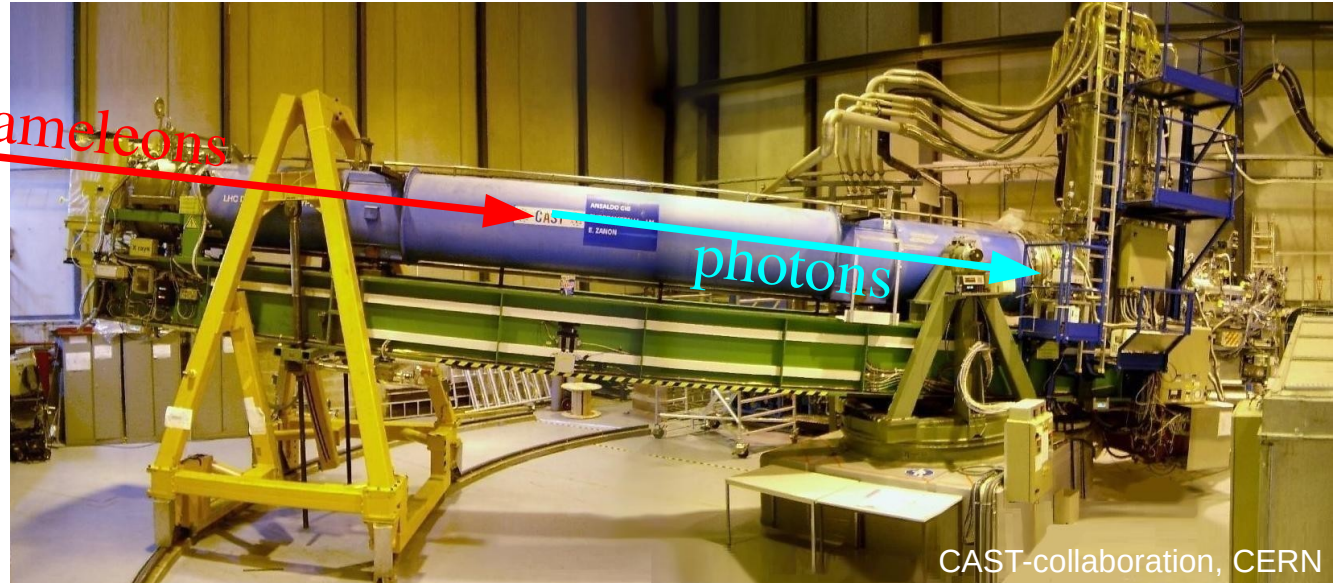


# CAST/IAXO – Search for Solar Axions

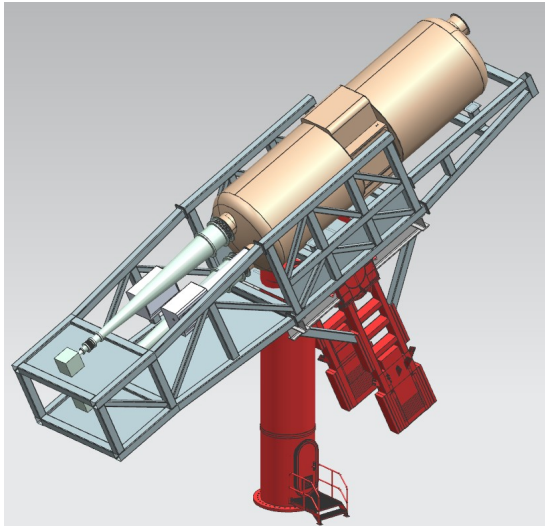


*Axions / chameleons*

CAST: Decommissioned LHC-magnet is pointed to the Sun. Axions and Chameleons produced in the Sun convert into X-ray photons.

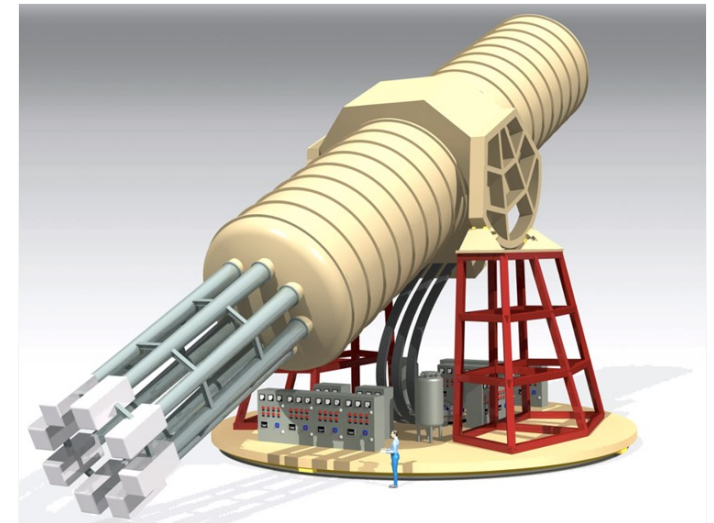


CAST-collaboration, CERN



Successor experiment (Baby-)IAXO is planned to be built at DESY.

- X-ray detectors with
- Low energy threshold
- High spatial resolution
- High radiopurity
- Shielded by lead

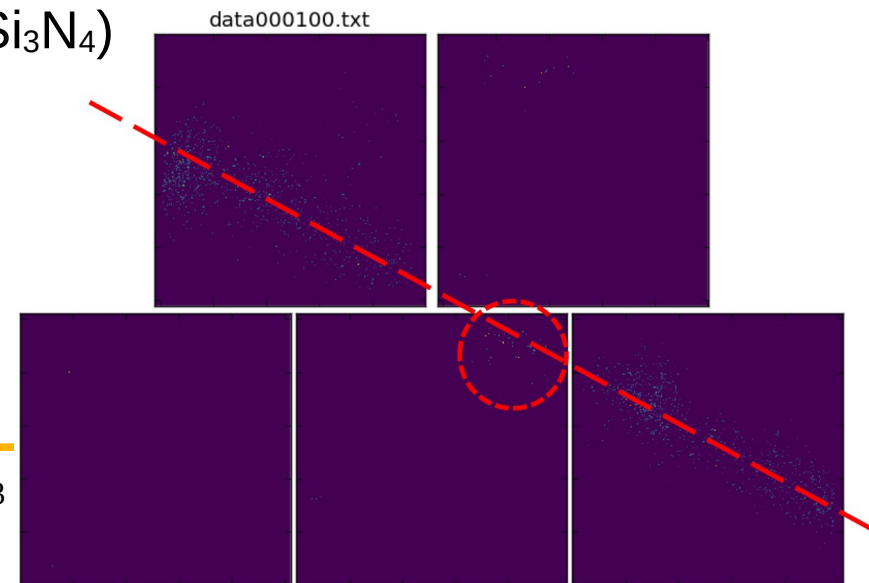
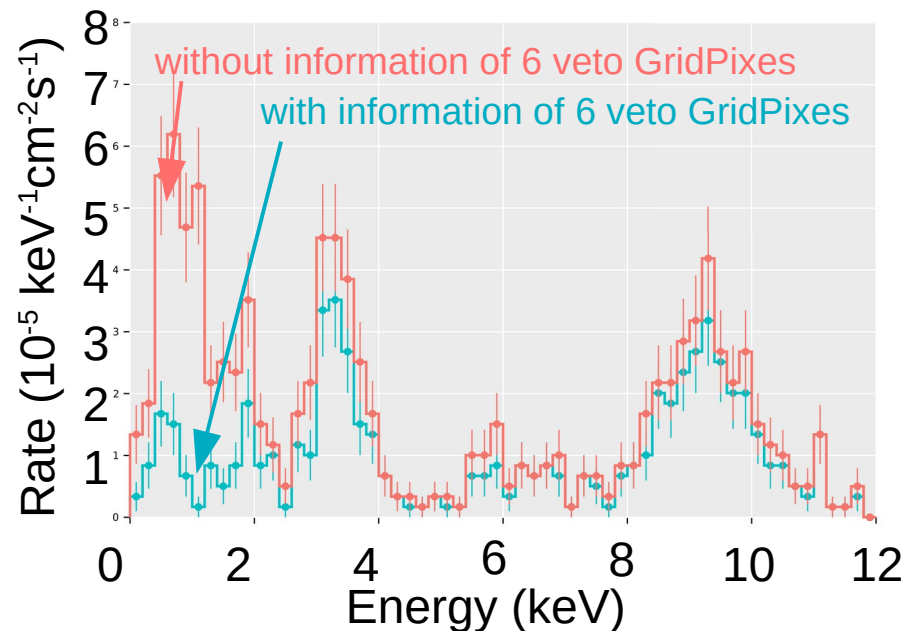
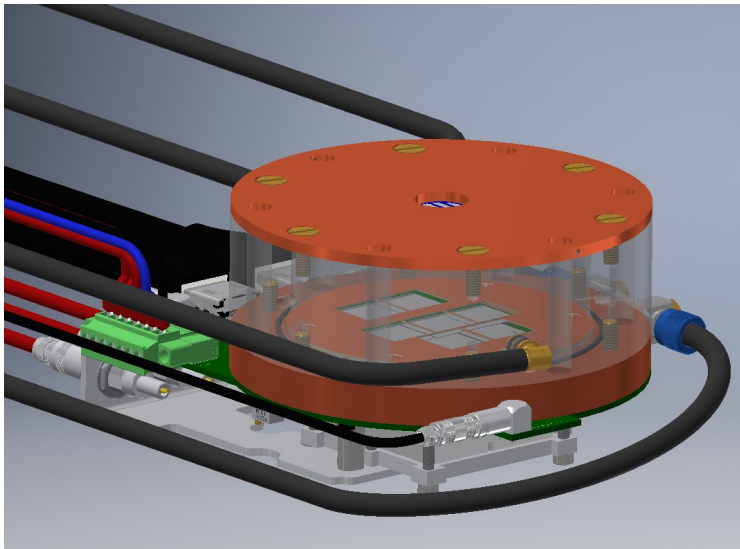


# CAST

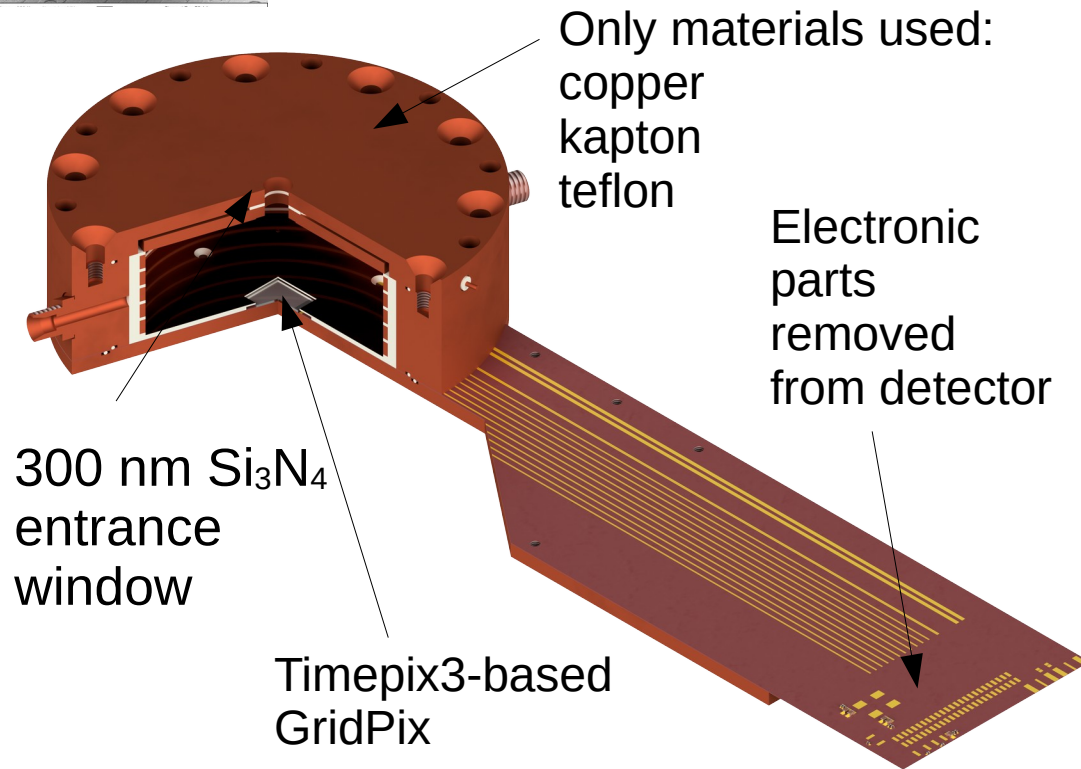
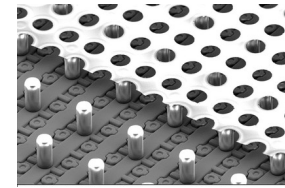
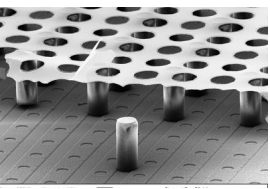
1. data run 2014/15 → Data published
2. data run 2017/18 → Analysis is finalized

Data Run 2 had several improvements in the detector:

- 7 GridPix arrangement (central main detector + 6 veto detectors)
- Signal decouple from grid and digitized by FADC
- 2 veto scintillators (behind GridPix and on top of lead shielding)
- Low material budget entrance window (300 nm  $\text{Si}_3\text{N}_4$ )



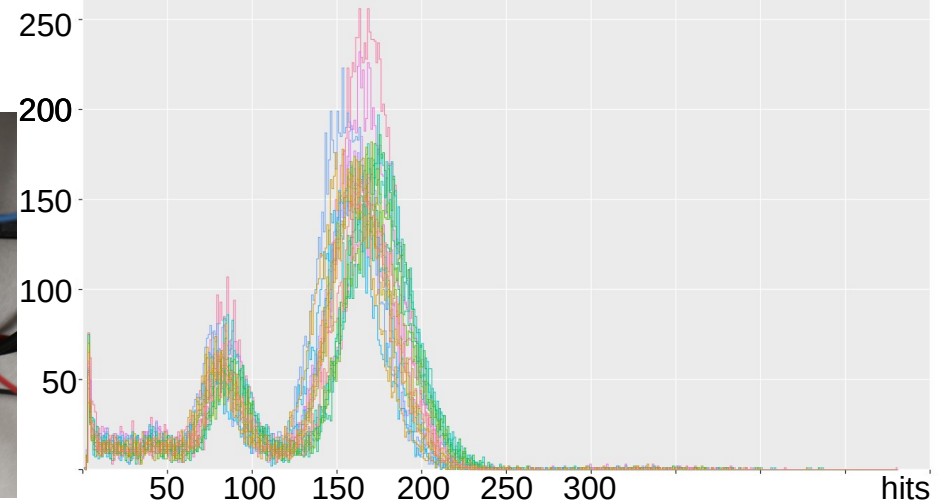
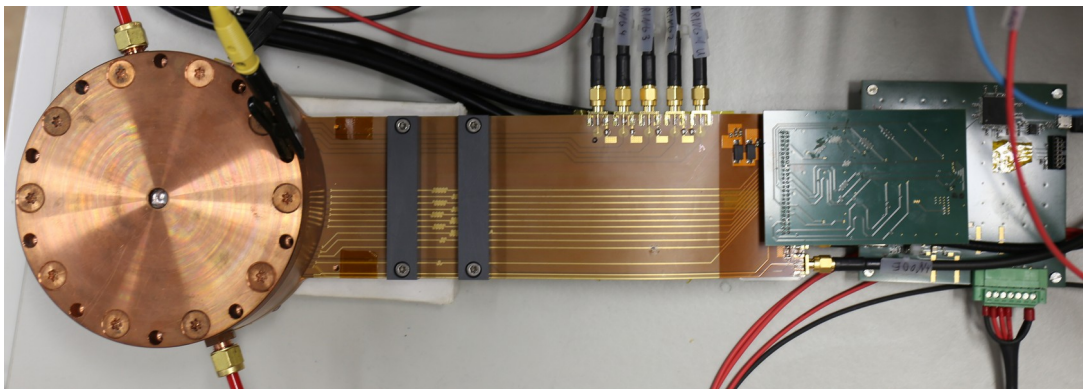
# BabyIAXO Prototype Detector



Further improvements of the CAST detector:

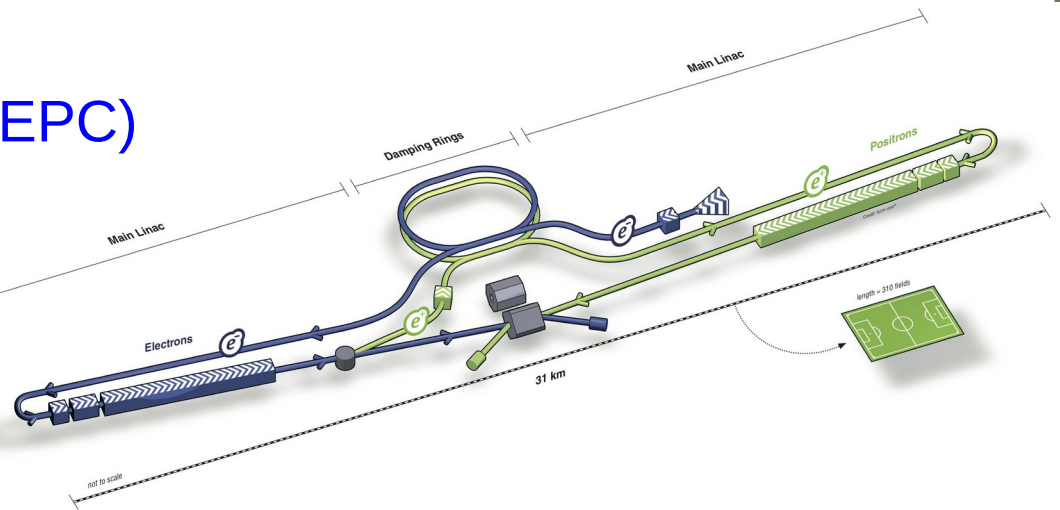
- Timepix3 (currently only one)
- Use of radiopure materials only (copper, teflon, kapton)
- Move non-essential parts further away

First prototype without radiopure copper/cleaning works well.  
Currently, radiopure materials are purchased for second detector.



# Tracker for Future Higgs Factories

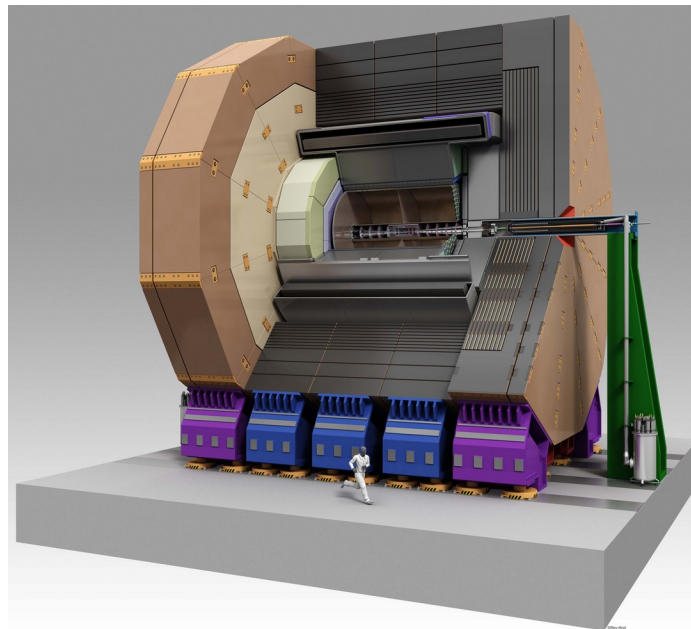
International Linear Collider (ILC) /  
 Chinese Electron Positron Collider (CEPC)  
 Future Circular Collider (FCCee)  
 are  $e^+e^-$  colliders with:  
 $\sqrt{s} = 90 \text{ GeV} - 1 \text{ TeV} / 90\text{-}240 \text{ GeV}$   
 Overall length of 21-50 km / 100 km



## Requirements of TPC from ILC TDR vol. 4

Parameter	$r_{in}$	$r_{out}$	$z$
Geometrical parameters	329 mm	1808 mm	$\pm 2350 \text{ mm}$
Solid angle coverage	up to $\cos\theta \simeq 0.98$ (10 pad rows)		
TPC material budget	$\simeq 0.05 X_0$ including outer fieldcage in $r$ $< 0.25 X_0$ for readout endcaps in $z$		
Number of pads/timebuckets	$\simeq 1\text{-}2 \times 10^6/1000$ per endcap		
Pad pitch/ no.padrows	$\simeq 1 \times 6 \text{ mm}^2$ for 220 padrows		
$\sigma_{point}$ in $r\phi$	$\simeq 60 \mu\text{m}$ for zero drift, $< 100 \mu\text{m}$ overall		
$\sigma_{point}$ in $r_z$	$\simeq 0.4 - 1.4 \text{ mm}$ (for zero - full drift)		
2-hit resolution in $r\phi$	$\simeq 2 \text{ mm}$		
2-hit resolution in $r_z$	$\simeq 6 \text{ mm}$		
dE/dx resolution	$\simeq 5 \%$		
Momentum resolution at B=3.5 T	$\delta(1/p_t) \simeq 10^{-4}/\text{GeV}/c$ (TPC only)		

In addition: very high efficiency for particle of more than 1 GeV.



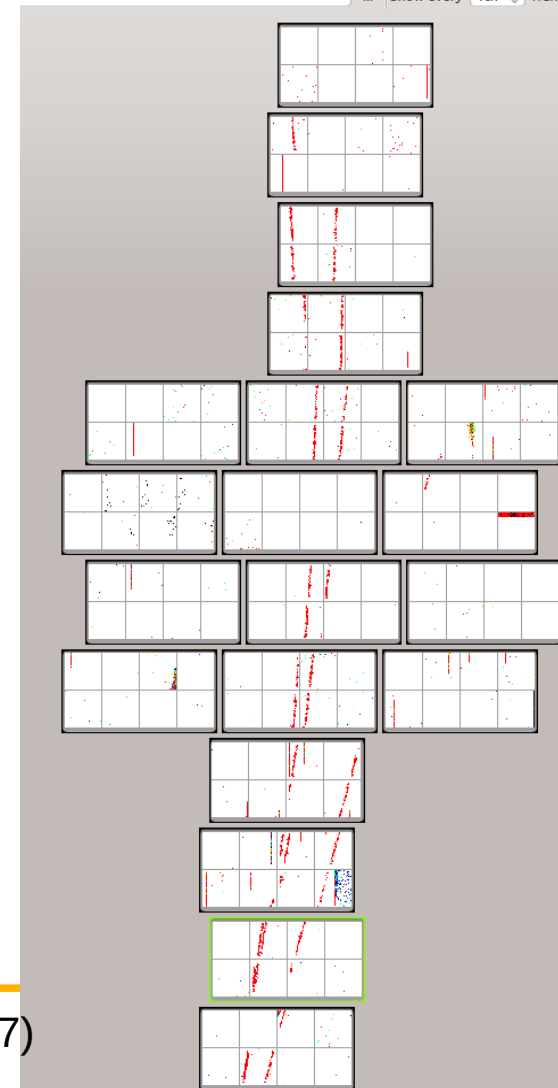
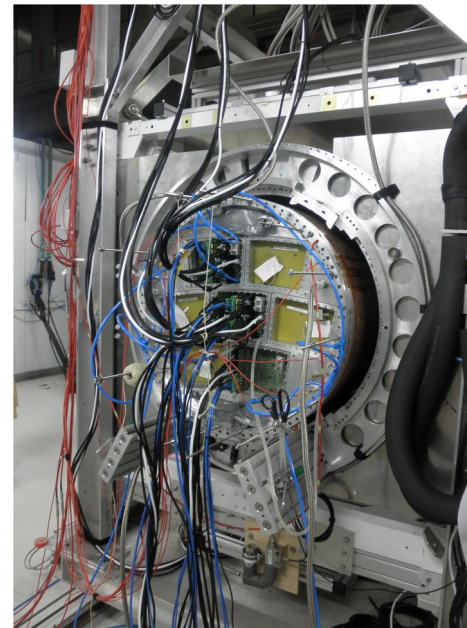
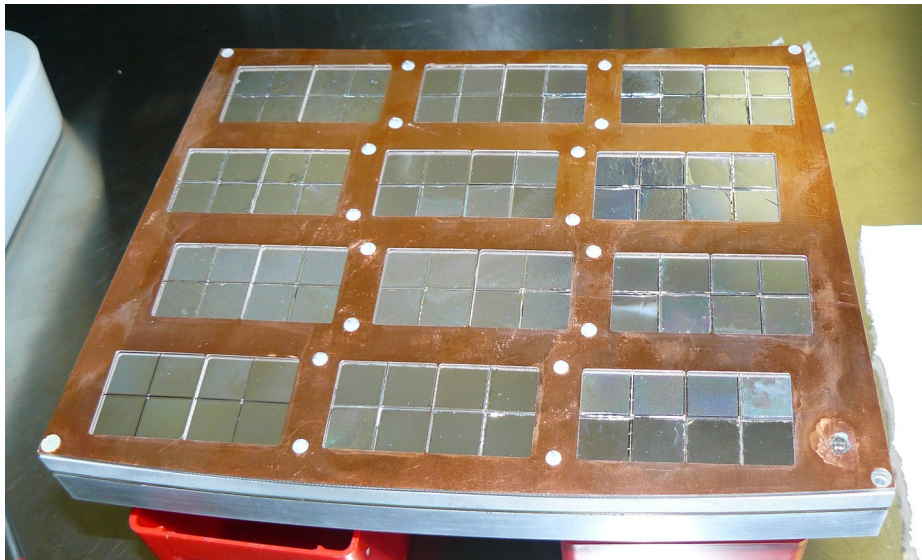
**International Large Detector**

- Standard layout HEP detector with improved performance
- TPC as main tracker

# PixelTPC for tracking at Colliders

- A pixelTPC has some advantages compared to a conventional pad TPC
- Lower occupancy → easier track reconstruction at higher backgrounds
  - Improved  $dE/dx$ :  $<4\%$  seems possible with electron or even cluster counting
  - Removal of  $\delta$ -rays and kink removal
  - No angular pad effect

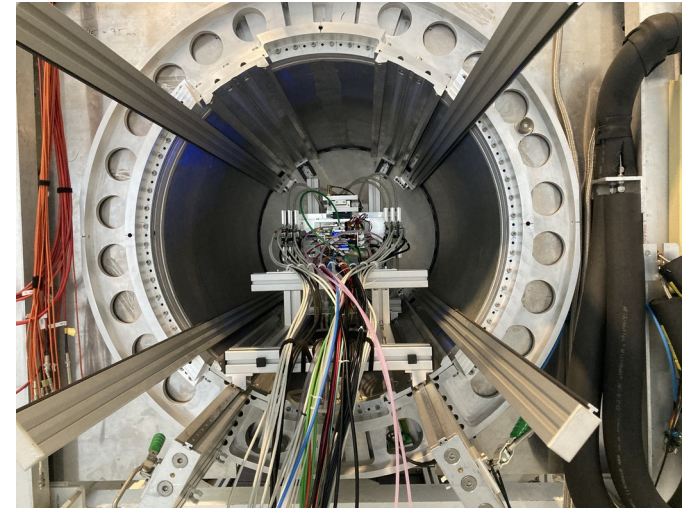
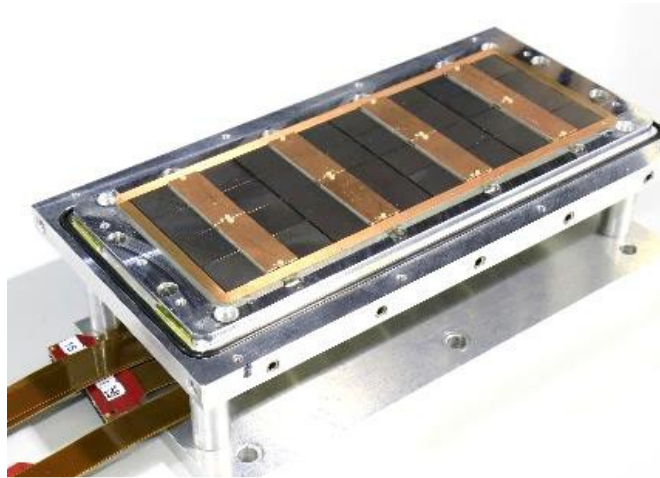
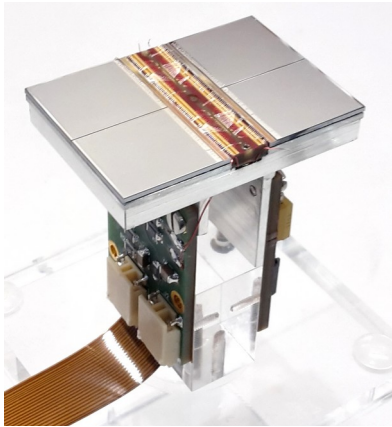
To readout a large TPC: ~50000 GridPixes needed  
→ Demonstrator with 160 GridPixes (Timepix) in 2015  
Central module with 96 GridPixes (coverage 50%)  
2 weeks of successful test beam.



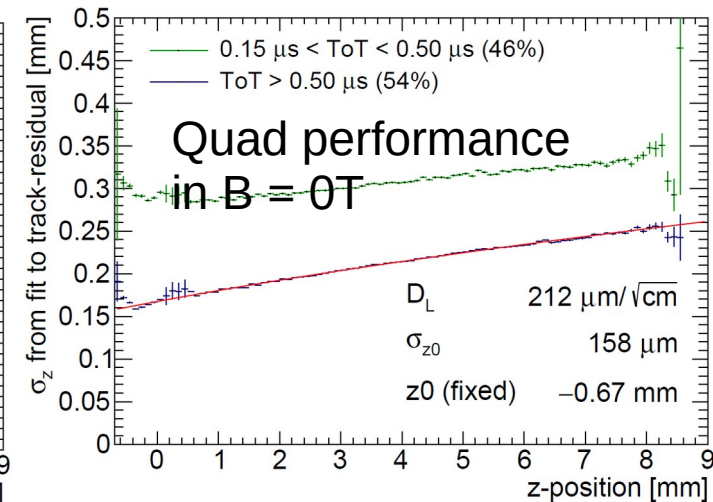
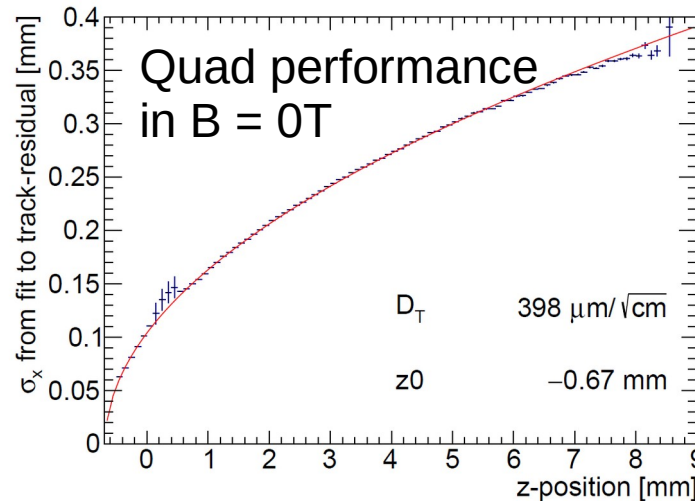
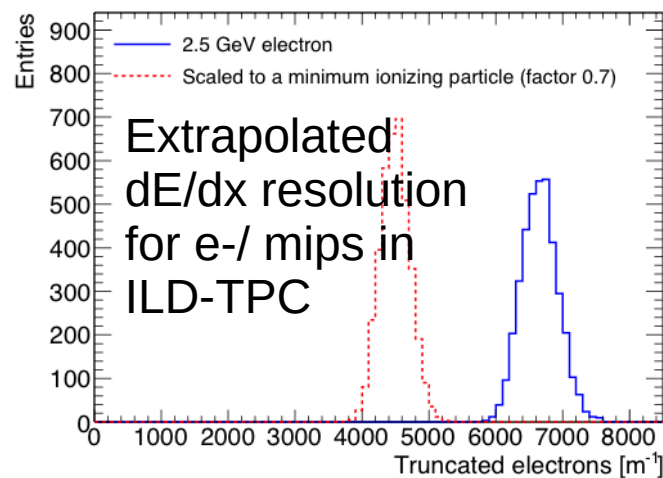


# Tracking with Timepix3

New effort to build larger modules with Timepix3 based GridPixes:  
 First single chip (2017), then quads (2018), finally 8 quads (June 2021).

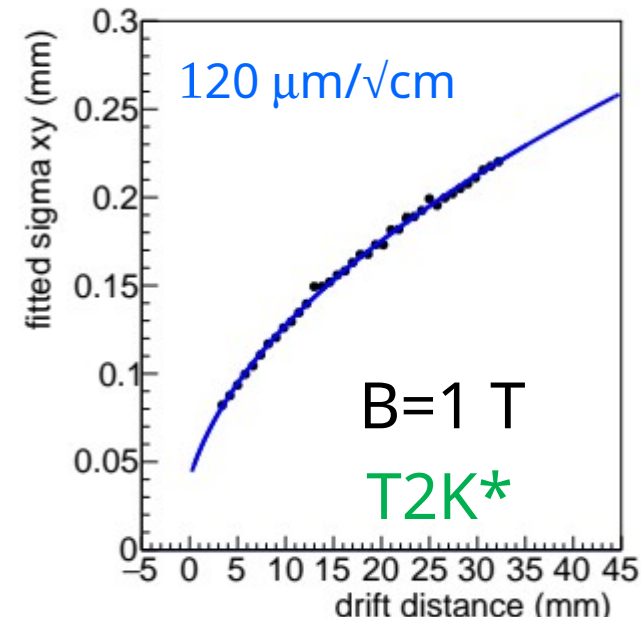


Quad coverage:  
68.9 %

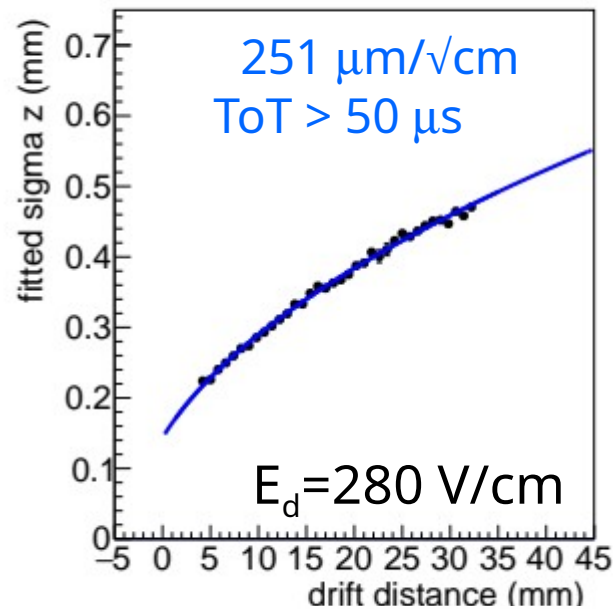


# Tracking with Timepix3

Example result with  $B = 1\text{T}$  and  $p = 6\text{ GeV}$

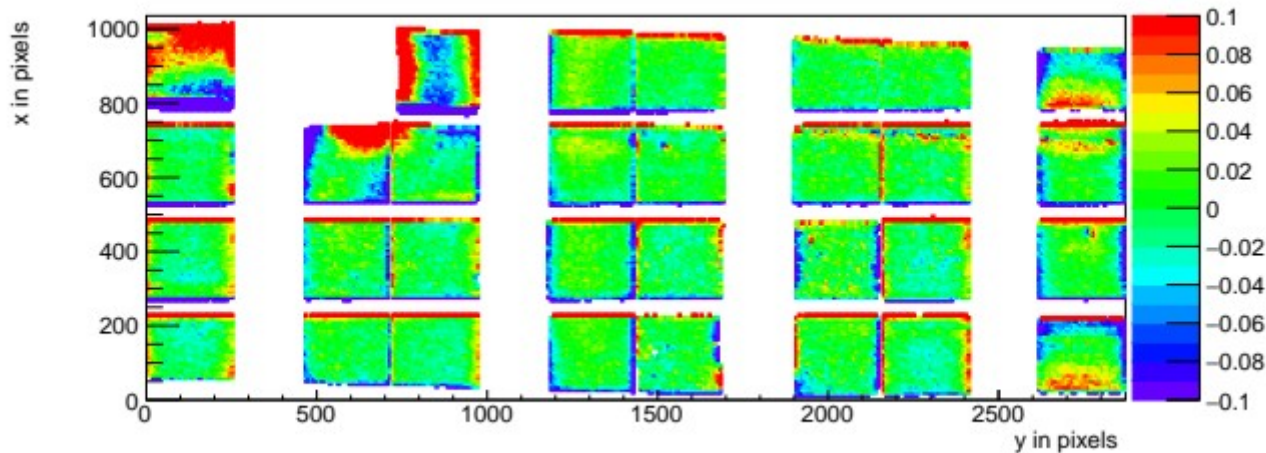


Preliminary



Tracks have about 1000 hits (on  $\sim 16\text{ cm}$  track length)

Mean residuals are close to zero. The rms of mean residuals is  $\sim 10\text{-}11\ \mu\text{m}$  for  $B = 0\text{T}$  and  $12\text{-}14\ \mu\text{m}$  for  $B = 1\text{T}$ .



mean residual xy (mm)

Publication close to final.

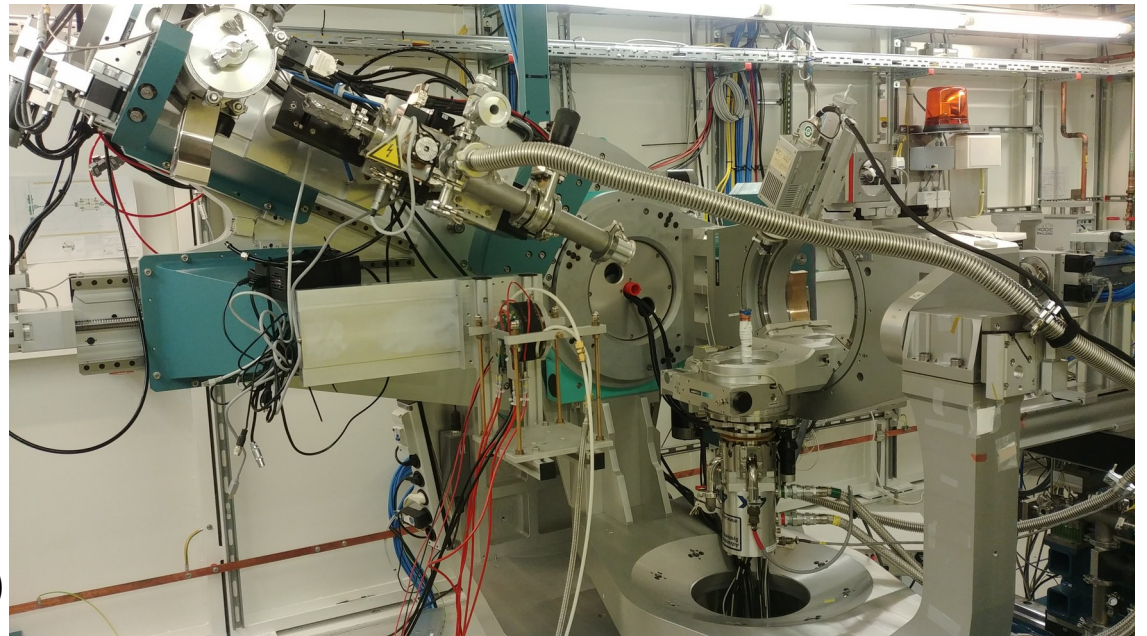
# X-ray Polarimetry

Polarization is interesting to measure, since it gives information about materials or physical processes.

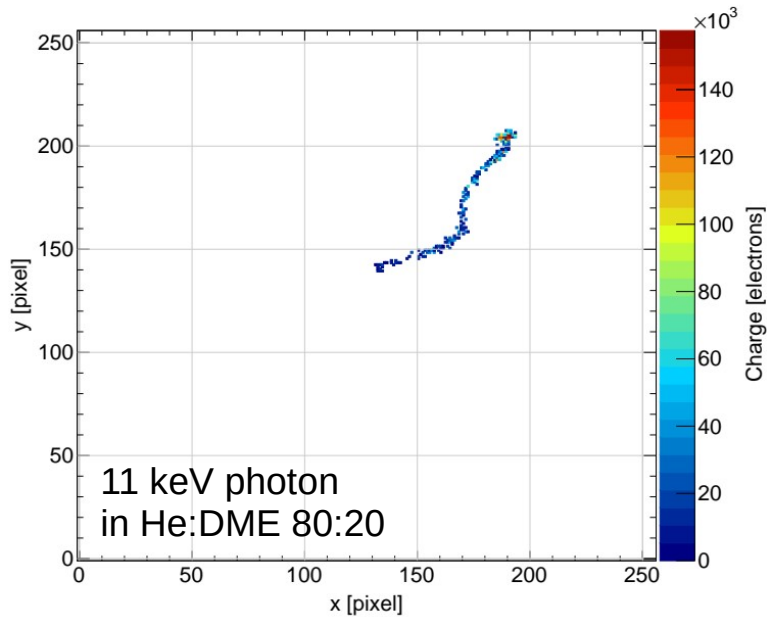
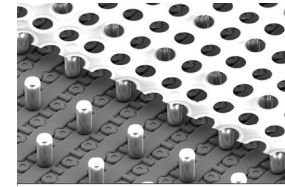
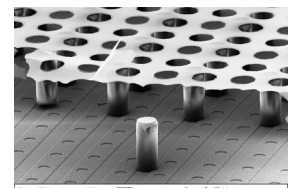
→ Difficult to measure at low X-ray energies with standard techniques

**Photoelectrons follow E-field of polarization**  
=> need gaseous detectors with high resolutions (GridPixes 😊)

- CAST type detector with 3 cm drift
- Different He-based gas mixtures with CO<sub>2</sub> or DME
- Test beam at PETRA III (DESY) and KARA (KIT)
- Beam energies 4-11 keV
- Beam is >95 % linearly polarized  
→ reconstructed polarization 76% (sofar)

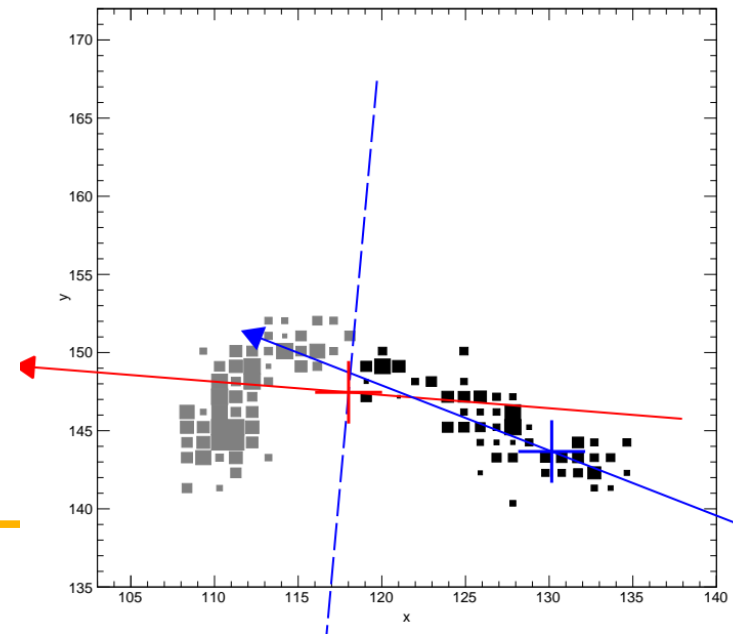
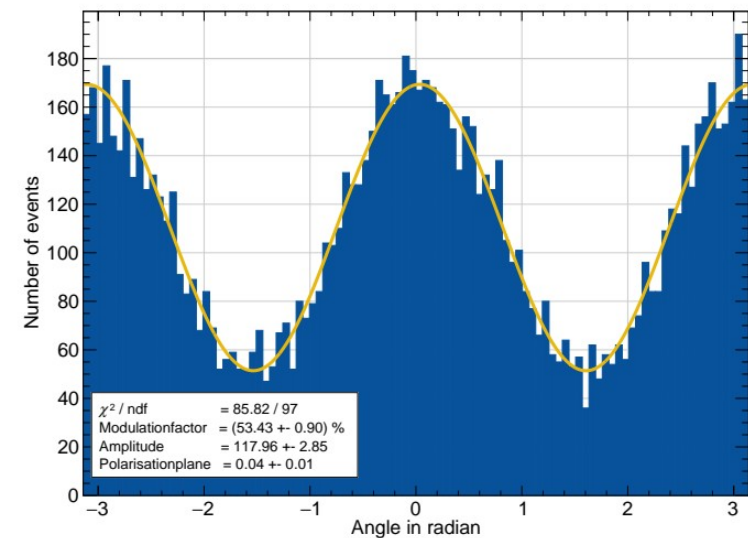
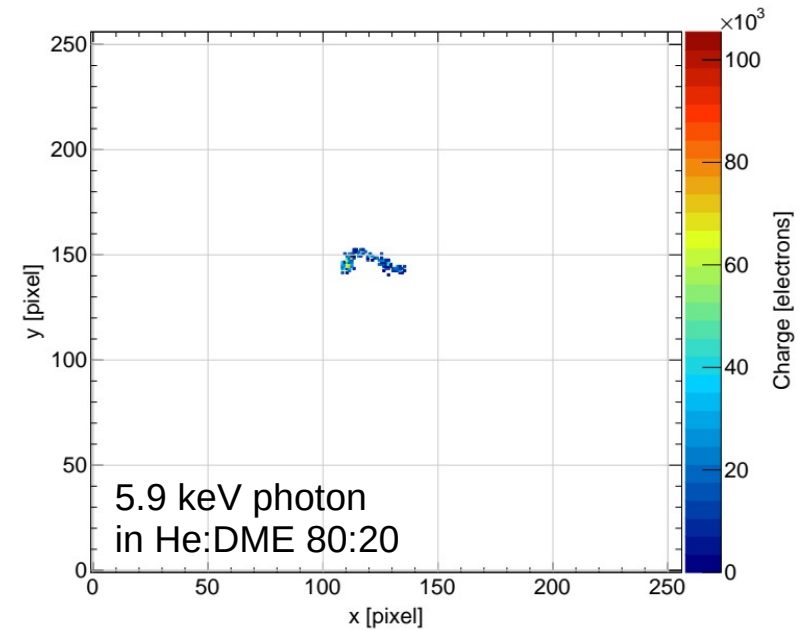


# X-ray Polarimetry



## Reconstruction:

- Find center of event
- Split track
- Find end with higher ioniz.
- Reconstruct the other end
- Determine direction



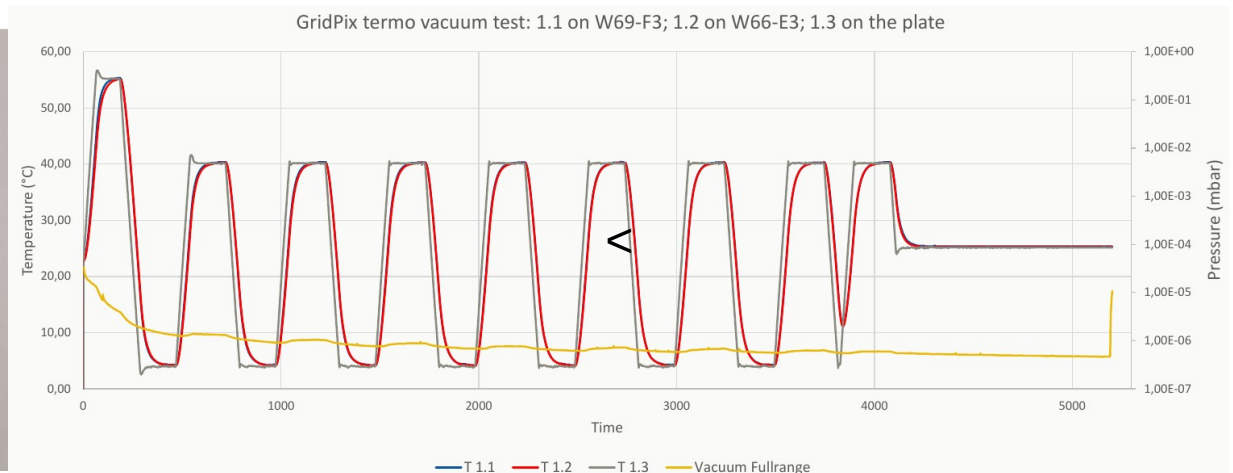
RD51 CM 12/2023

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# X-ray Polarimetry in Astrophysics

Project by the X-ray polarimetry group at INAF-IAPS (lead by Paolo Soffitta). Idea is to prepare and propose a follow-up mission of the IXPE satellite, potentially using a GridPix instead of a Gas Pixel Detector. Important first tests have been performed with 2 standard GridPixes:

## 1.) Thermo vacuum tests



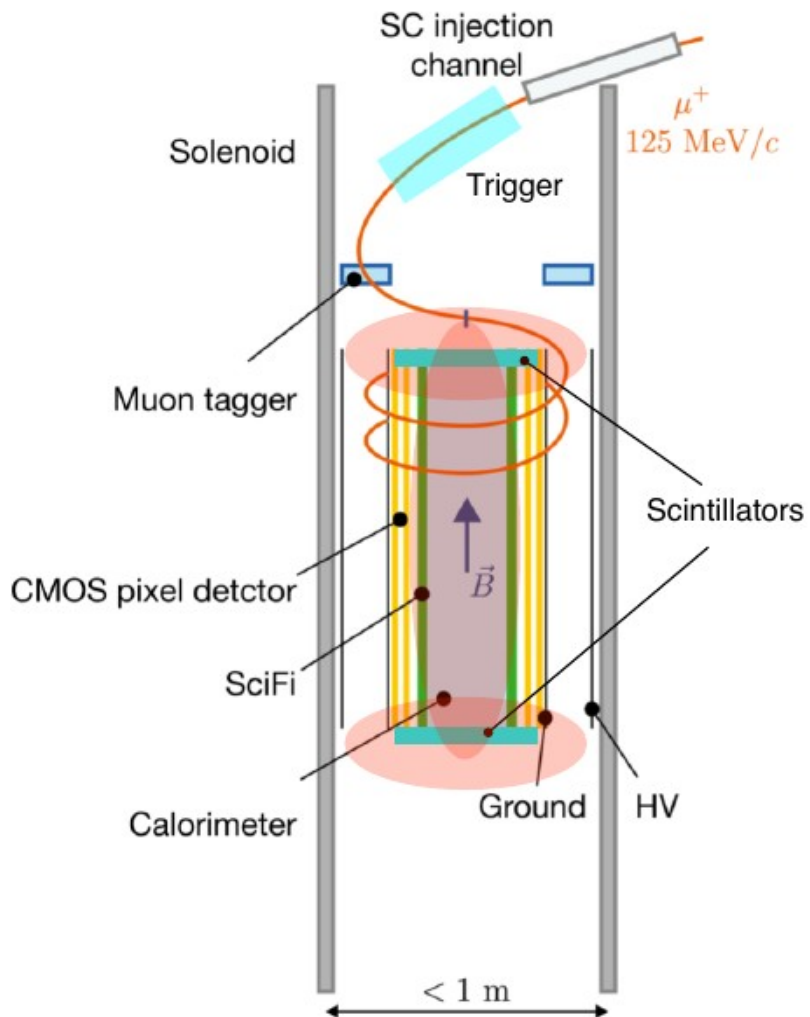
## 2.) random vibration test → no resonances found up to 2 kHz



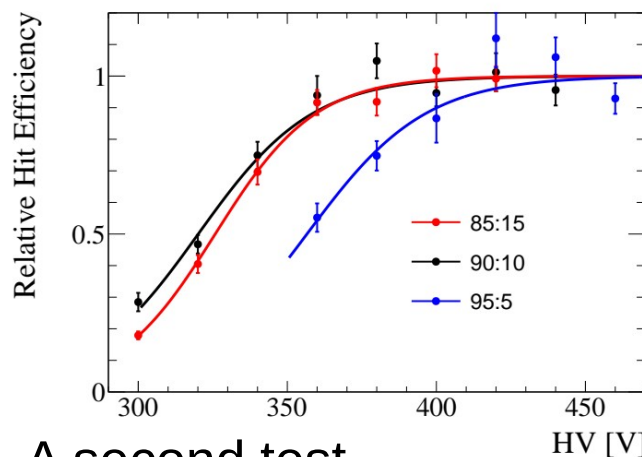
Before and after the two environmental tests high resolution pictures of the grid were taken and the ASICs were tested electronically → no differences were found

# Muon EDM at PSI

A new project for a dedicated measurement of the muon EDM

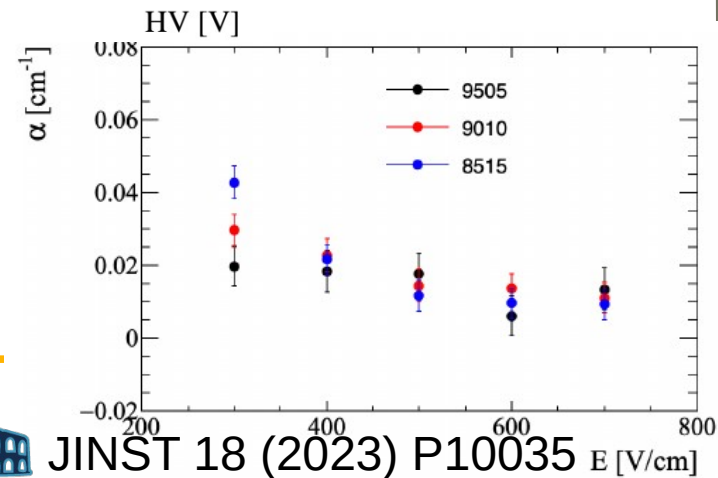


First tests to evaluate GridPix-TPC (F. Renga, INFN Roma) to characterize the muon beam during the commissioning of the phase-I experiment (2025-2026).  
 Test beam with different mixtures of  $\text{He}:\text{iC}_4\text{H}_{10}$  (95:5, 90:10, 85:15)

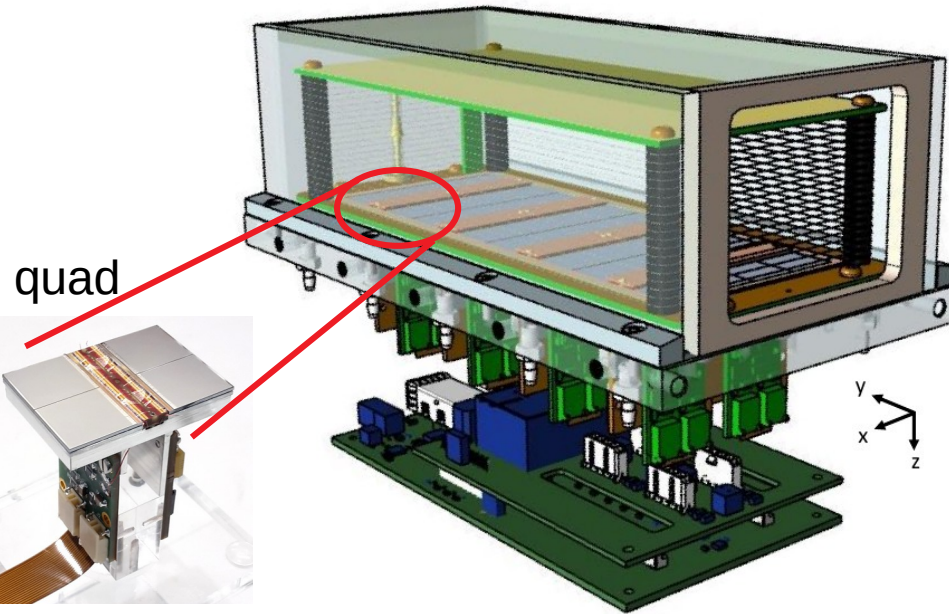
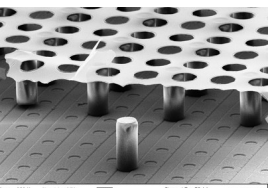
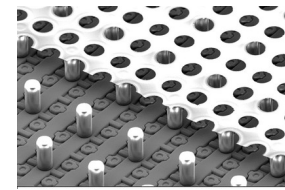


Rich study of gas parameters:  
 $V_{\text{drift}}$ ,  $D_T$ ,  $D_L$ , attachment  $\alpha$

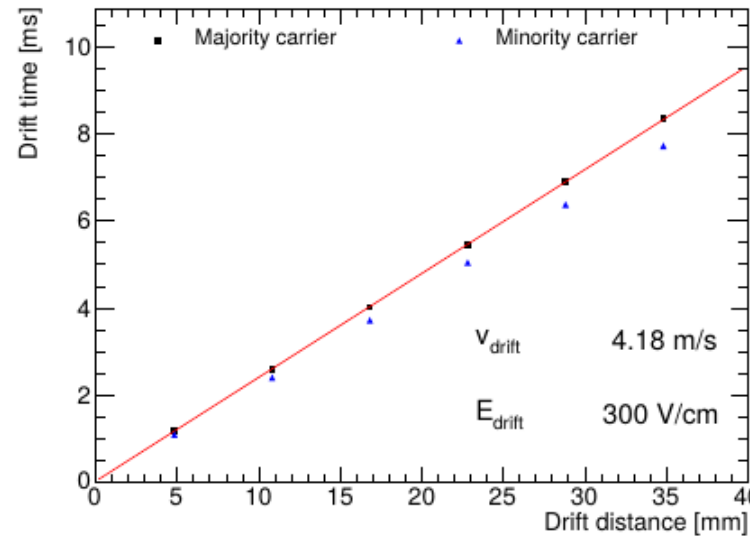
A second test beam with  $\text{He}:\text{CO}_2$  was performed, now tests with  $p < 1$  atm.



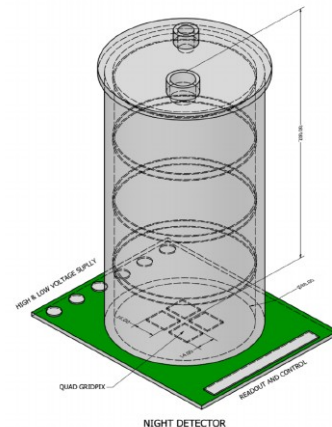
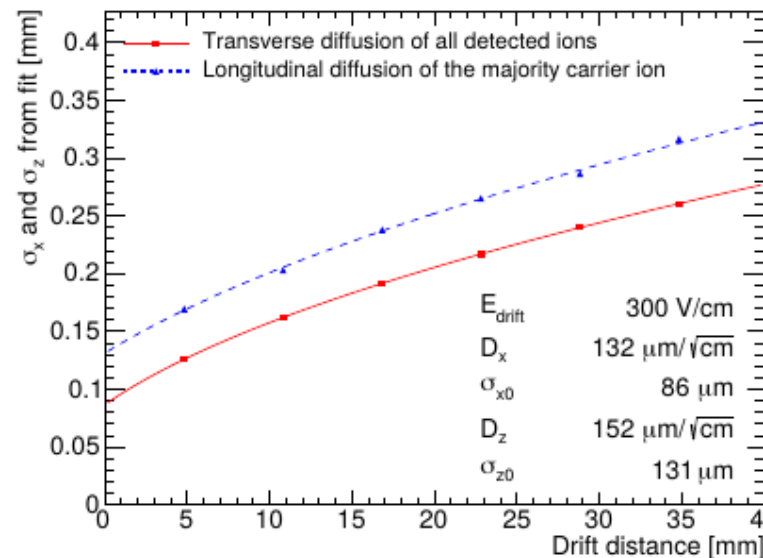
# Negative Ion TPC



Detector with 32 GridPixes based on Timepix3 → Nikhef setup  
 UV laser (337nm) used to generate tracks.  
Gas mixtures:  
 Ar:iC<sub>4</sub>H<sub>10</sub>:CS<sub>2</sub> 93.6:5.0:1.4  
 + O<sub>2</sub> (650-1150 ppm) -minority carrier  
 + TMPD (to enhance sensitivity to laser)



- Gas at atmospheric pressure
- Both majority (CS<sub>2</sub>) and minority (O<sub>2</sub>) carriers observed
- Transverse diffusion at thermal limit
- **Preparing new setup at Bonn**





# GridPix Production in the Future



Once the GridPix production is reestablished we have several ideas

- revisit hole size/amplification study
    - interesting for higher / lower gas pressures
  - reduce resistivity of protective layer
  - double / triple grid structure (see next slide)
- (-investigate low power mode of Timepix3 – 1/10 of regular power are claimed)

## Other ASICs:

With the flexible setup in Bonn, other designs of the grid can be easily implemented

→ **Any chips are welcome**

## Timepix4:

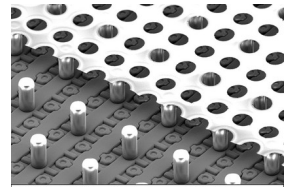
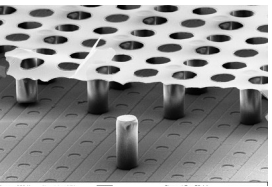
- larger area (4x Timepix3), 4-sided buttable, slightly better time resolution, lower power consumption

- we can certainly do grids on Timepix4, if someone wants them, but we will not switch as a standard because

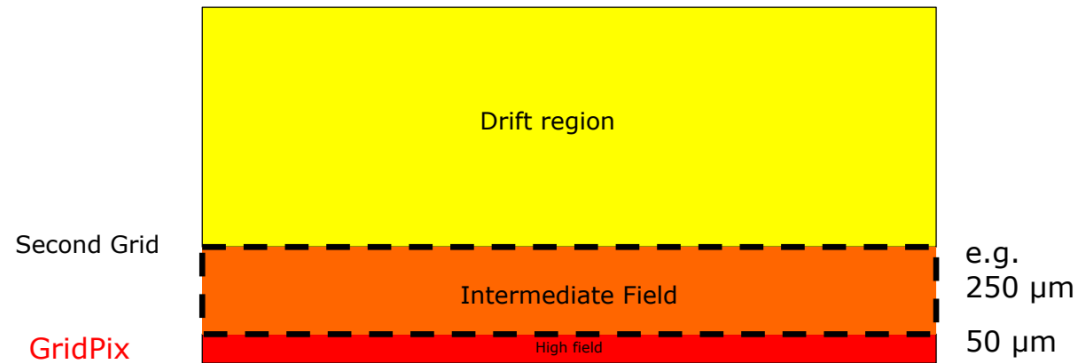
- \* machines are laid out for 20 cm not 30 cm diameter
- \* can't afford to implement in readout system
- \* large reticle size reduces yield significantly



# Reducing the IBF in a Pixel TPC



The Ion back flow can be reduced by adding a second grid to the device. It is important that the holes of the grids are aligned. The Ion back flow is a function of the geometry and electric fields. Detailed simulations – validated by data.



Ion backflow	Hole 30 $\mu\text{m}$	Hole 25 $\mu\text{m}$	Hole 20 $\mu\text{m}$
Top grid	2.2%	1.2%	0.7%
GridPix	5.5%	2.8%	1.7%
Total	$12 \cdot 10^{-4}$	$3 \cdot 10^{-4}$	$1 \cdot 10^{-4}$
transparancy	100%	99.4%	91.7%

With a hole size of 25  $\mu\text{m}$  an IBF of  $3 \cdot 10^{-4}$  can be achieved and the value for IBF\*Gain (2000) would be 0.6.



# Summary and Outlook



GridPixes are seeing a transition from Timepix to Timepix3.

The grid production can soon be done in Bonn, which will open possibilities for new ideas and R&D.

More projects are becoming interested in testing the devices and evaluate them for their applications.

There is quite a large interest in the possible PID performance of GridPixes in particular if cluster counting can be exploited.



# Acknowledgment

This is of course the work of many people.

In Bonn these are:

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and even more on smaller projects.