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Characterisation of the University of Birmingham Proton Irradiation Facility

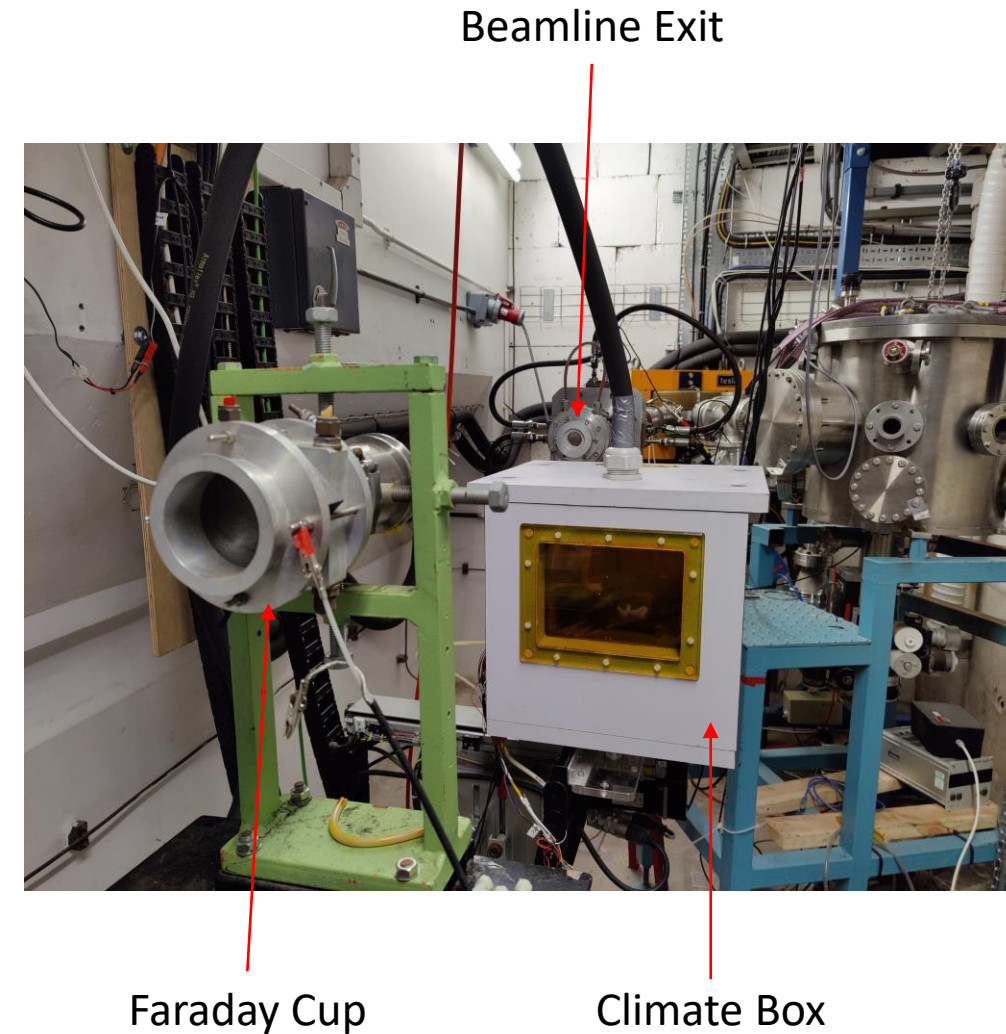
A. Chisholm, L. Gonella, A. Hunter, [E. Liu](#)

- Introduction of the University of Birmingham's MC40 cyclotron facility – typical performance in irradiations for detector R&D.
- Characterisation Studies:
 - Geant4 simulation of the irradiation beamline.
 - Proton hardness factor for different beam energies via irradiation of silicon diodes.

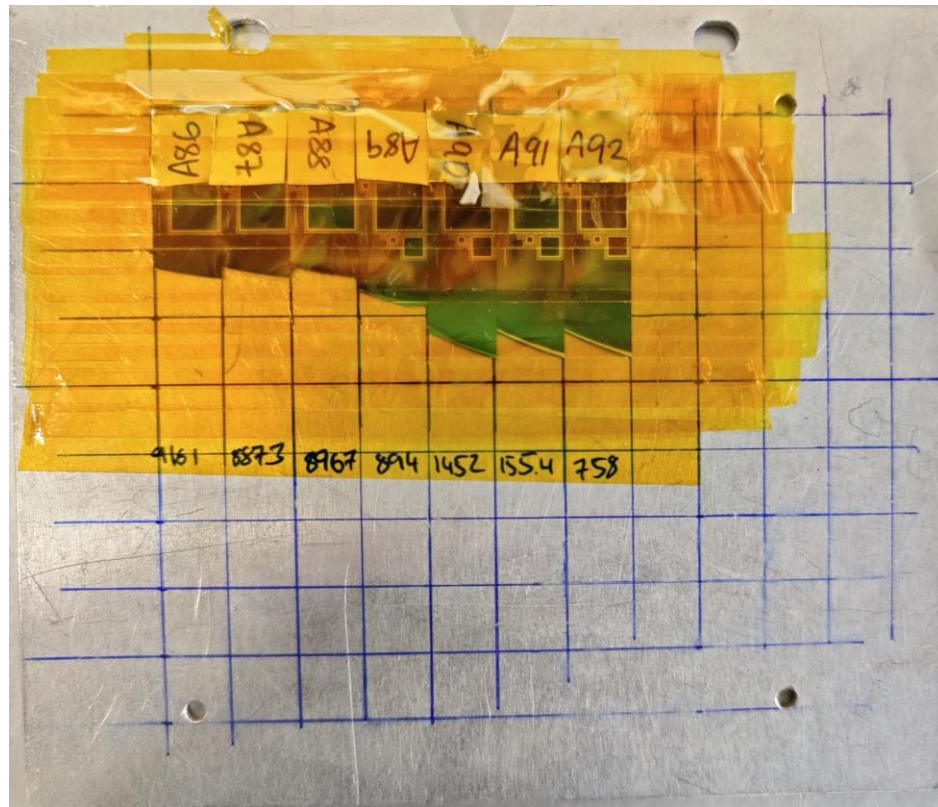
- The MC40 cyclotron facility at the University of Birmingham is primarily used for radioisotope production for medical applications. It is also involved with several research programs.
- Usually proton beams but can deliver deuterons and helium isotopes.
- Proton beam energy ranges from 2 – 38 MeV.
- Proton beam currents up to a few μA .



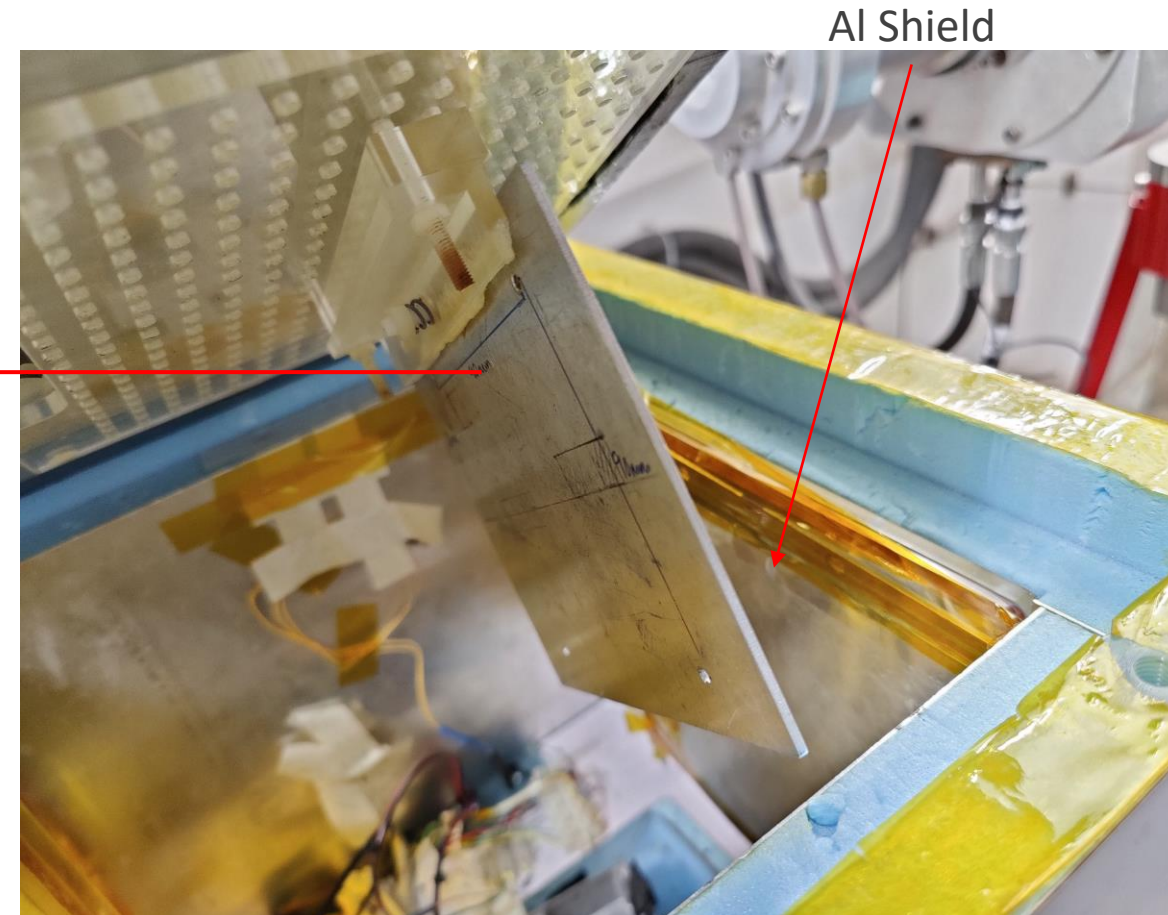
- Typically run with **27 MeV** proton beam at a current of **200 nA**.
 - Enables a few 10^{15} n_{eq}/cm^2 to be delivered to a small area of samples (~ 10 cm^2) in one day.
- Samples are housed in a climate box.
 - Maintained at $-27^\circ C$ via liquid nitrogen evaporative cooling.
 - Relative humidity $< 10\%$.
- Beam is collimated into approximately a 10×10 mm^2 square with roughly uniform intensity.
- Box sits on an XY stage. For most irradiations, a **grid scanning pattern** is used to deliver a uniform fluence across the samples.
- During irradiation, beam current is monitored via Faraday cup.
- Offline dosimetry is performed using nickel foil (details in backup).



Irradiation samples and nickel foils attached to a 2mm thick aluminium plate. A single layer of kapton tape separates the samples from the plate and foils.



A view of the inside of the irradiation box: sample holder attachment point and 0.3 mm thick aluminium plate to filter low energy components.



- Seek to evaluate the performance of the cyclotron for R&D irradiations and compare to expected performance.

- Two complementary investigations:

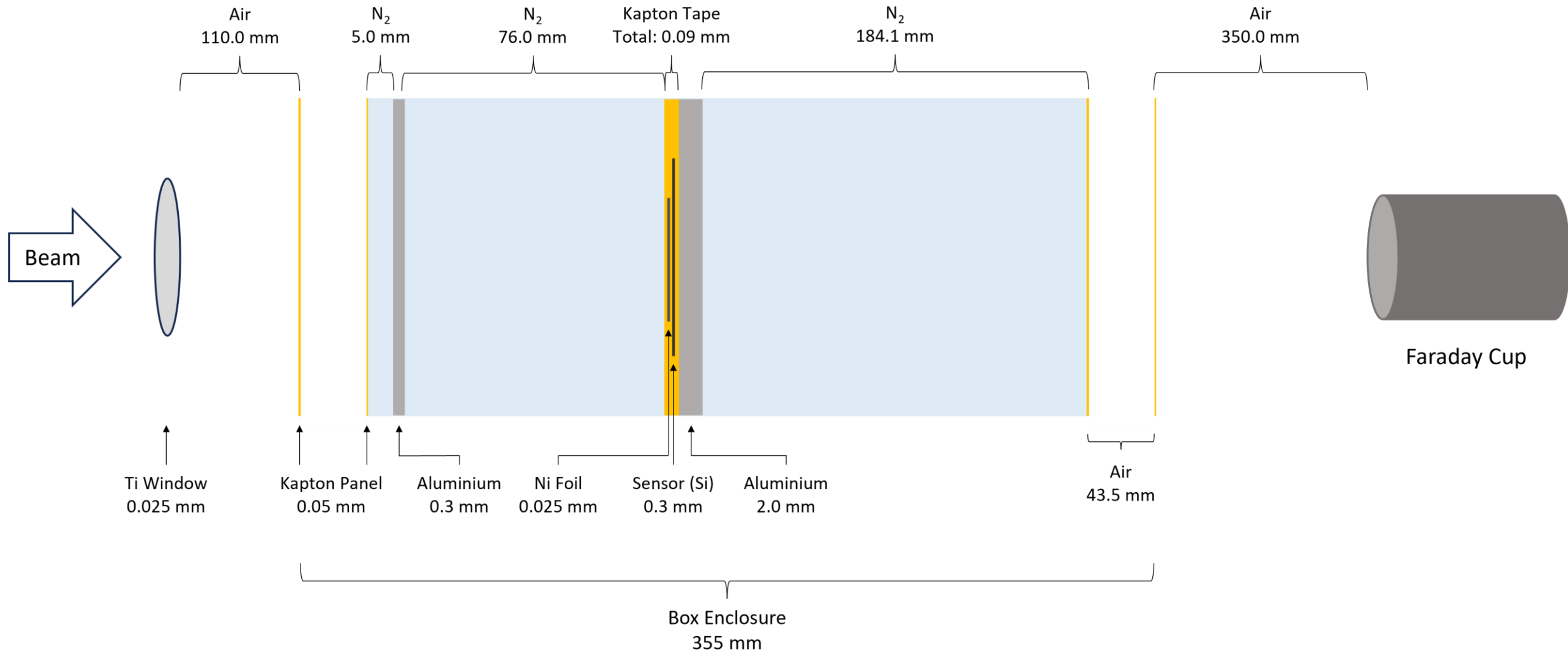
1. Simulation of the Irradiation Line using Geant4

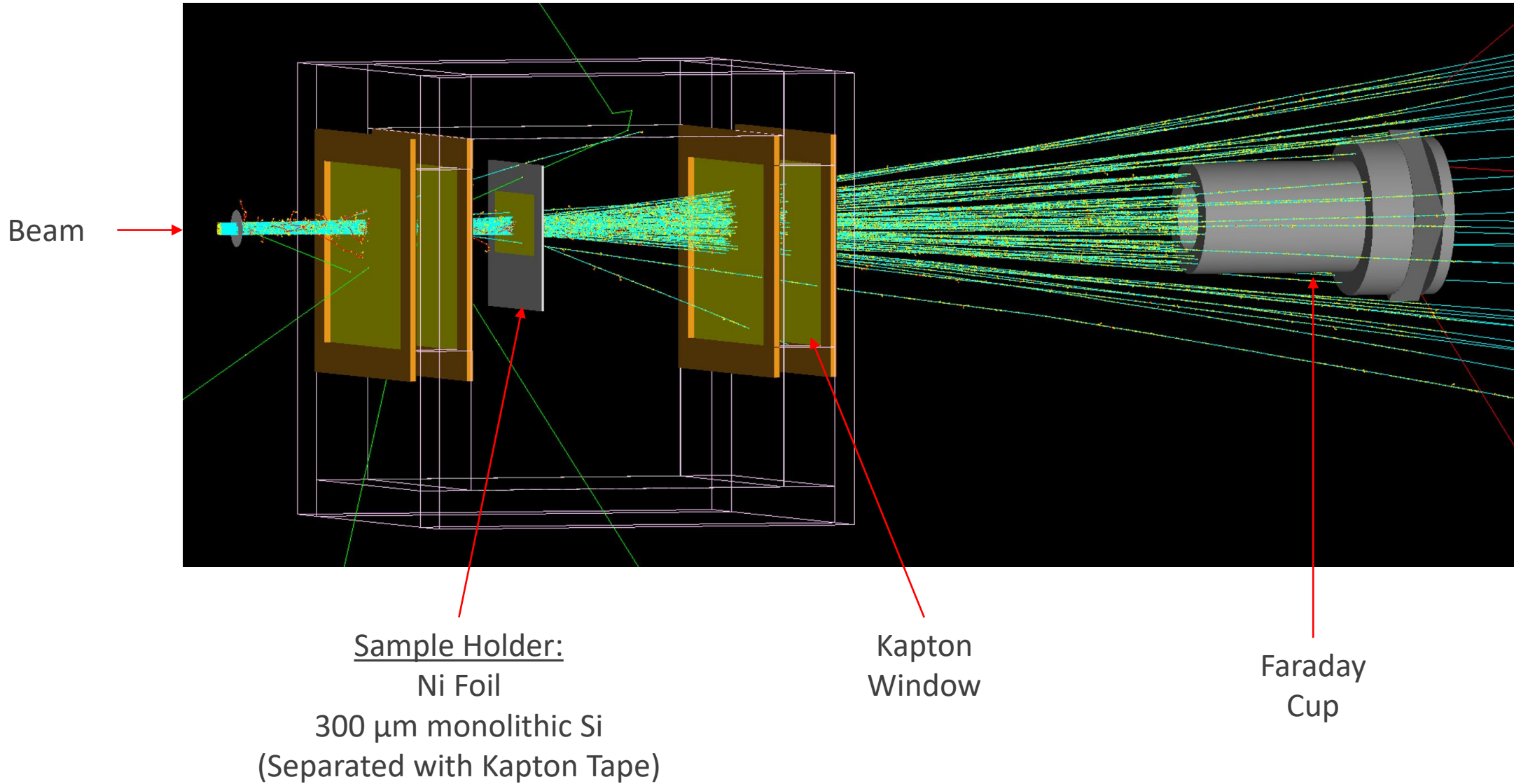
- Beam energy attenuation: understand the effects of upstream material on the proton energies before they hit the sample which would otherwise be difficult to compute analytically.
- Estimate the total ionising dose (TID) delivered to the samples.

2. Experimental Studies of Delivered Dose

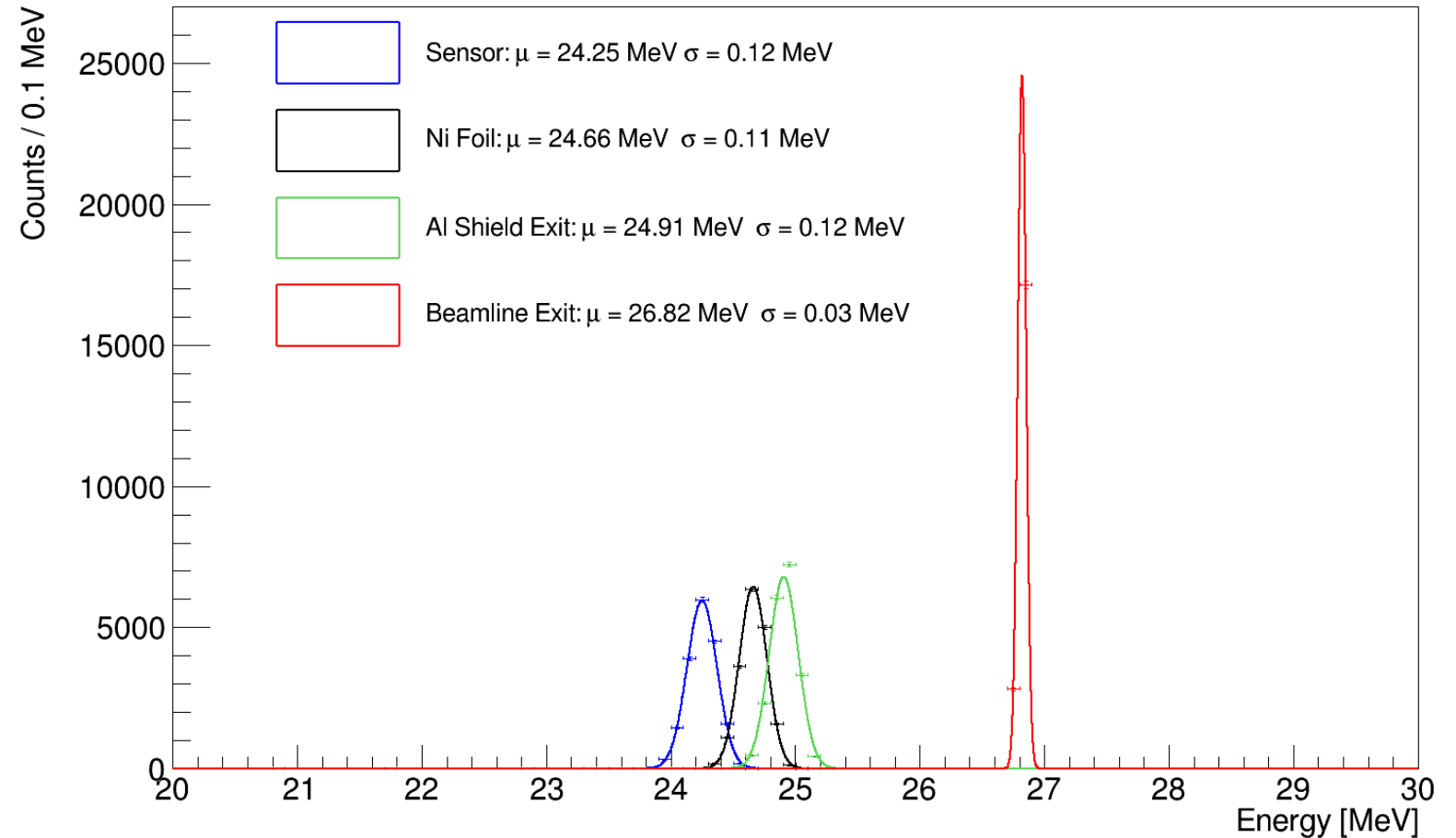
- Irradiations performed on silicon sensors to extract the hardness factor for different proton energies accessible at the facility.

Schematic of the Irradiation Line

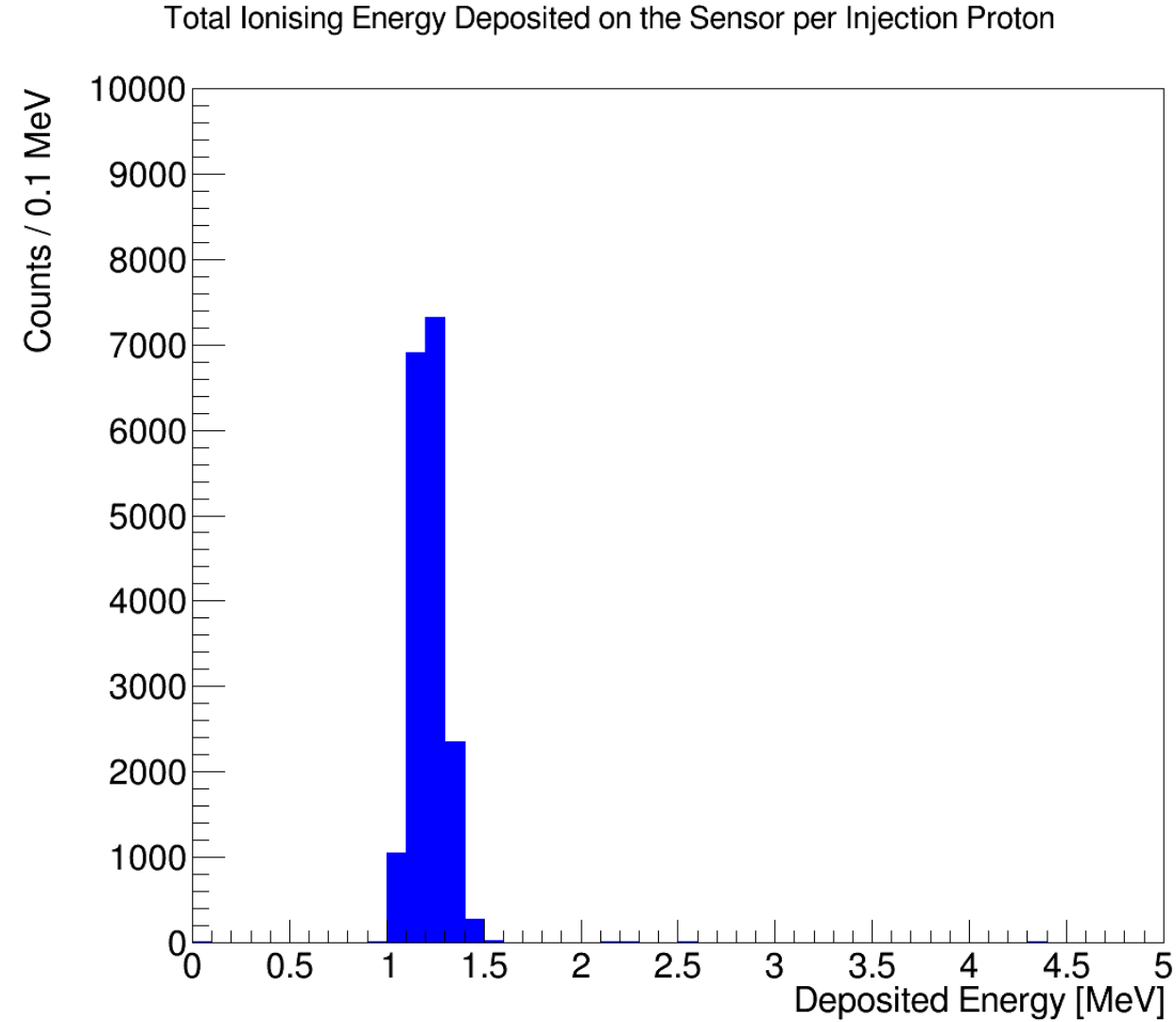




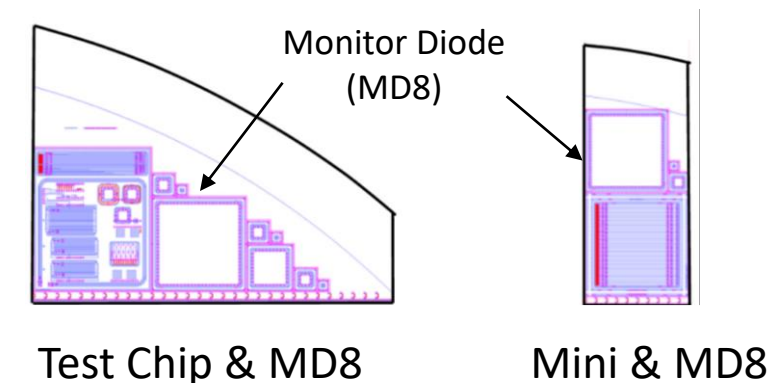
- Simulation of 20000 protons passing through setup.
- With an **injection energy of 27 MeV**, the average beam energy seen at the samples is **24.3 MeV** with a spread of **0.1 MeV**.
- The beam energy on the nickel foil, **24.7 ± 0.1 MeV**, is used as an input for the dosimetry calculation.
 - The cross-section for ^{57}Ni production is energy dependent.

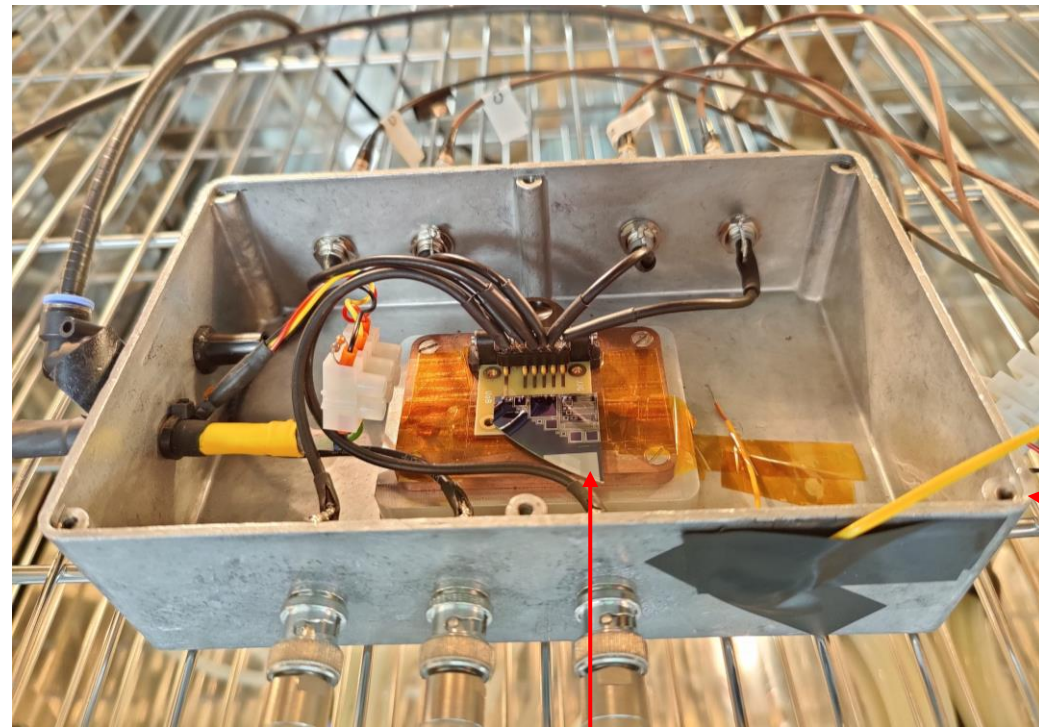


- Estimating the total ionising energy deposited by a 27 MeV proton (24.3 MeV at sample) in silicon.
- For the simulated silicon sensor:
 - $\frac{dE}{dx} = 16.95 \text{ MeV g}^{-1} \text{ cm}^2$ (for proton energy 25 MeV)
 - $t = 300 \times 10^{-4} \text{ cm}$
 - $\rho = 2.33 \text{ g cm}^{-3}$
 - $E_{\text{dep}} \sim 16.95 \cdot 300 \times 10^{-4} \cdot 2.33 = \underline{\underline{1.18 \text{ MeV}}}$
- From plot, $\langle E_{\text{dep}} \rangle \sim 1.2 \text{ MeV}$



- Past measurement of the 27 MeV hardness factor by Allport et al. [JINST 14 (2019) P12004] was performed using BPW34F photodiodes and FZ pad diodes → $\kappa = 2.11 \pm 0.49$
- Since then, the irradiation setup has been recommissioned, and the majority of the samples irradiated are n⁺-in-p silicon devices.
- Remeasure the hardness factor for the new setup using the commonly irradiated sensors.
- Monitor Diodes (MD8) on ATLAS ITk QA test chips and mini sensors were irradiated to various fluence points at both **20 MeV** and **27 MeV**.
- Samples were annealed before measurement at 60°C for 80 minutes as per the RD50 standard.
- IV Measurements were performed at temperatures around -20°C and RH < 10%.
- Hardness factor acquired from leakage current/fluence plots via extraction of the current-related damage factor (details in backup).
- Currents were normalised to 20°C for comparison to the 1 MeV n_{eq} current-related damage factor.
 - $\alpha_{\text{neq}} = 3.99 \times 10^{-17} \text{ A/cm}^2$





MD8 (ITk QA test chip on PCB)

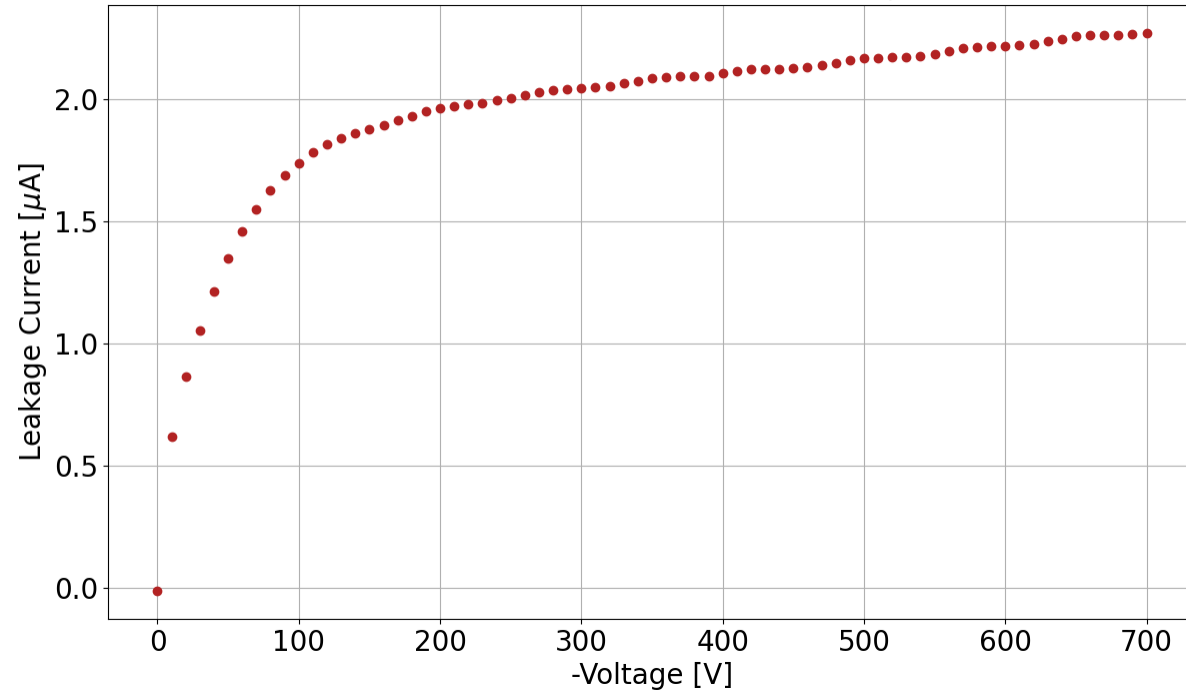
Climate Chamber



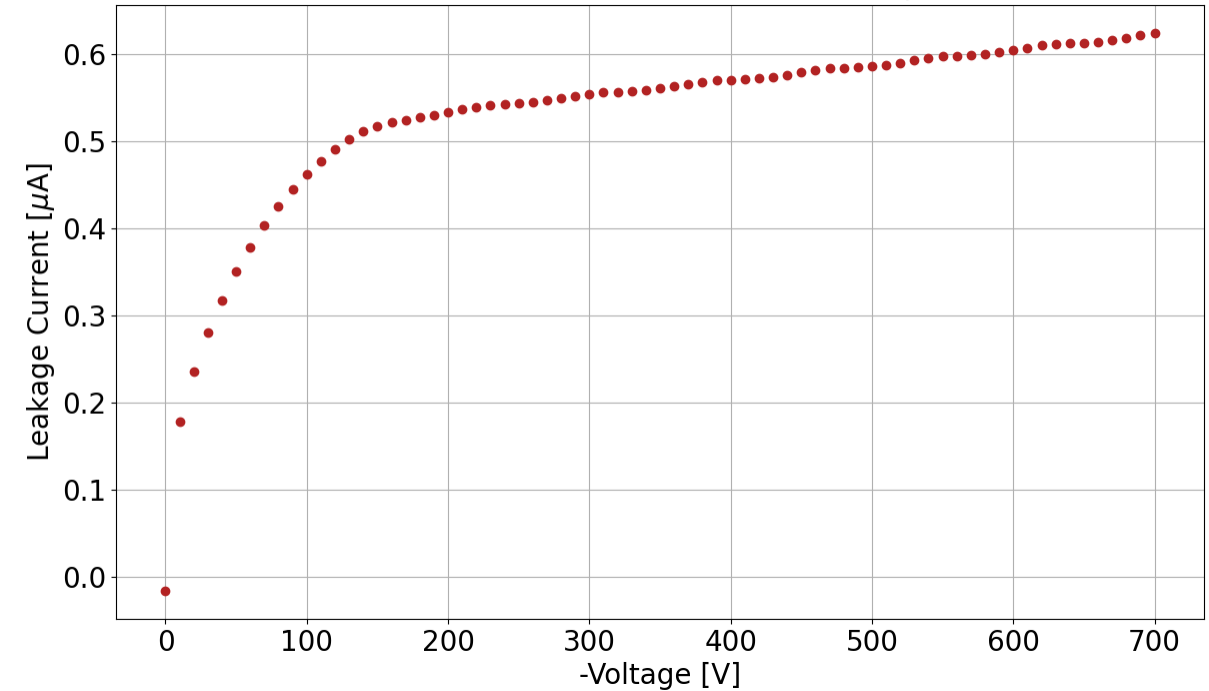
Keithley 6517b + 2410

Humidity and Temperature Monitor

TC&MD8 IV (20 MeV Irradiation, 0.73×10^{14} p/cm²)

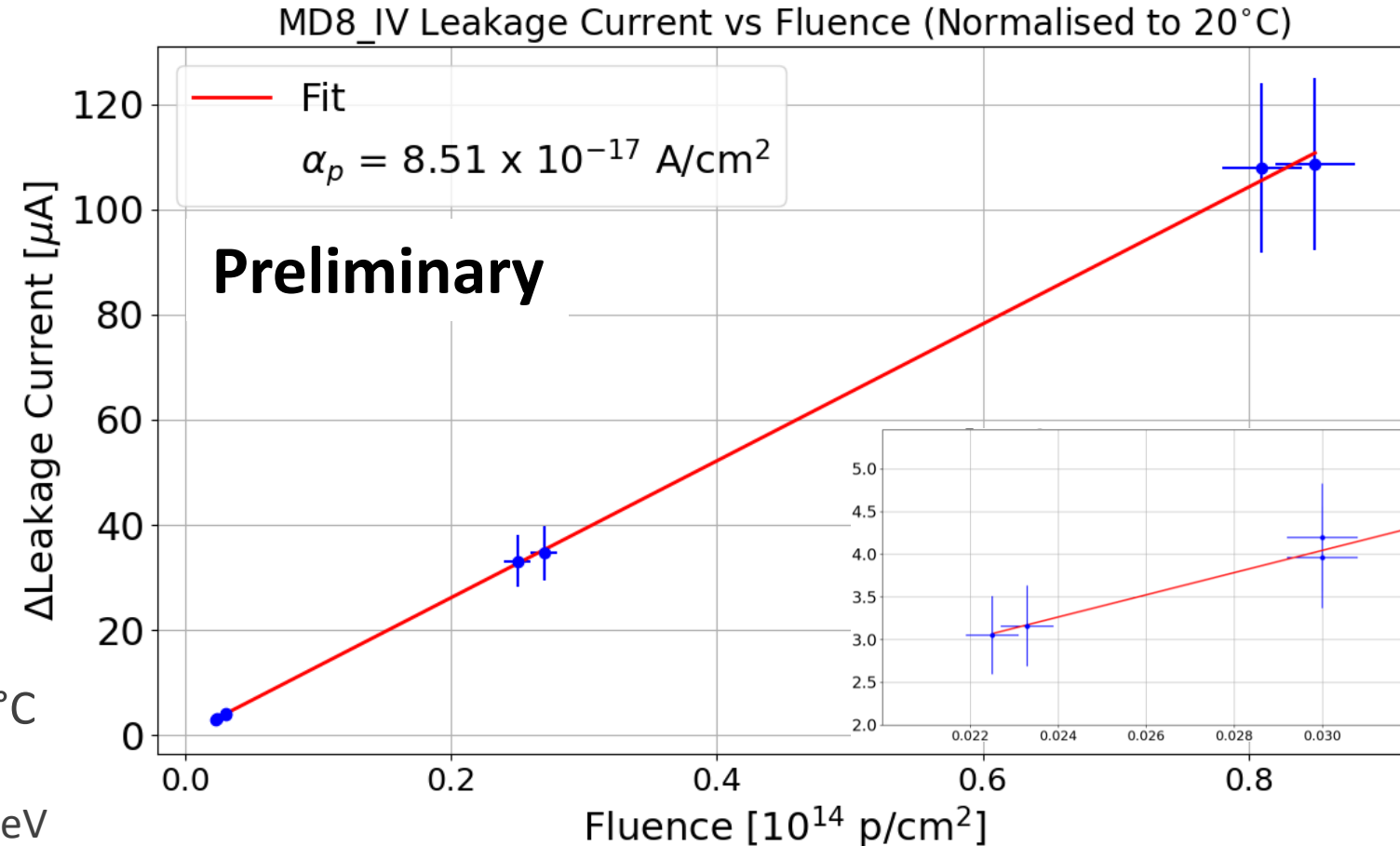


Mini&MD8 IV (27 MeV Irradiation, 2.73×10^{13} p/cm²)

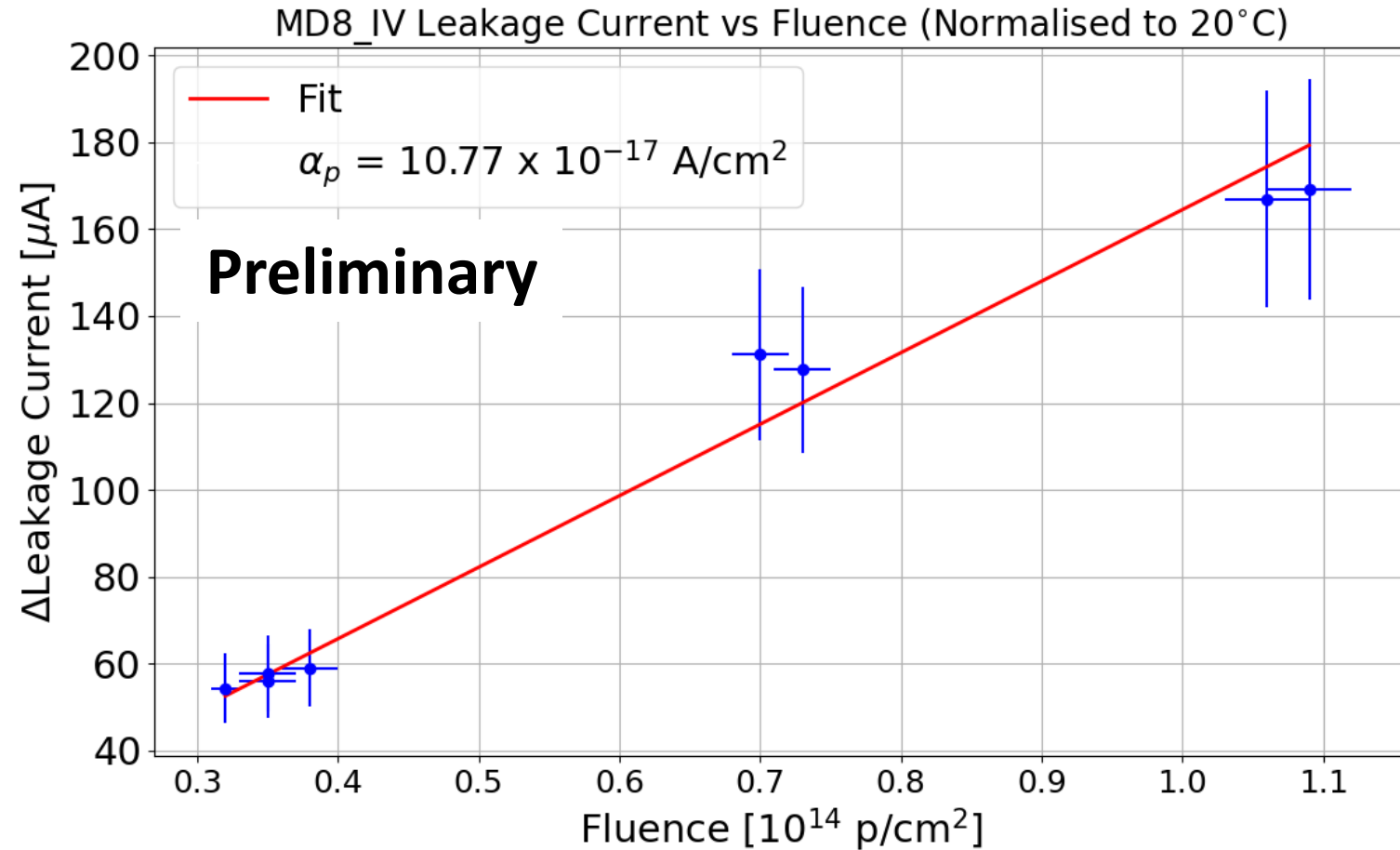


- MD8_IV leakage current IV measurement curves for a 20 MeV and 27 MeV irradiated sample.
- Leakage current for hardness factor extracted at $V_{\text{bias}} = -500$ V.
 - Expect that the diodes are fully depleted by this voltage.

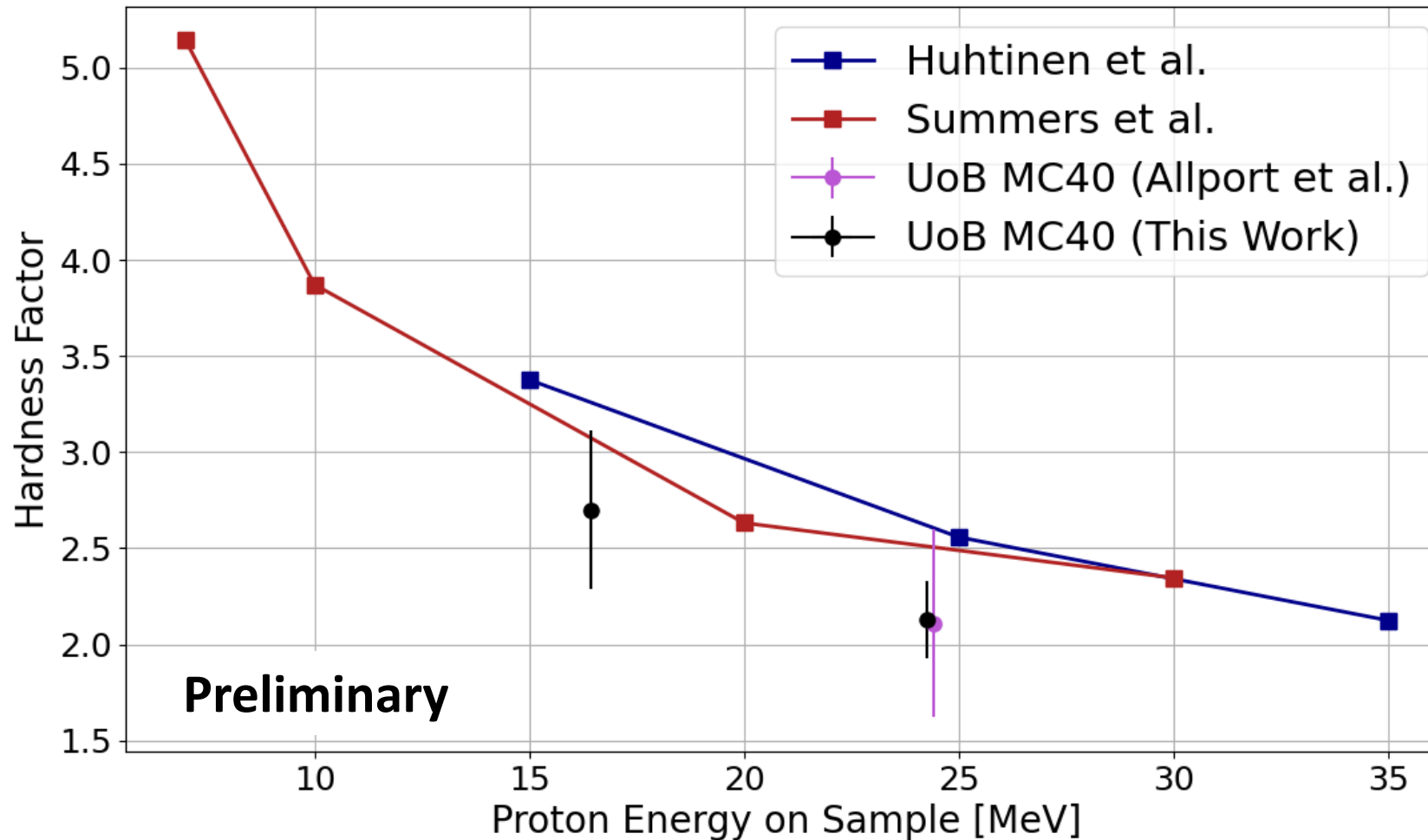
- 8 MD8s irradiated to fluences in the range 1.0×10^{12} protons/cm² to 1.0×10^{14} protons/cm².
- Hardness Factor: $\kappa = 2.13 \pm 0.20$
- Uncertainty on fluence $\sim 5\%$ from the ⁵⁷Ni dosimetry.
- Uncertainty on the current from a study of the precision of extrapolation of I from -20°C to 20°C.
 - Motivates $\sim 15\%$ uncertainty for an $E_a = 1.21$ eV [JINST 8 (2013) P10003]



- 8 MD8s irradiated to fluences in the range $(0.3 - 1.1) \times 10^{14}$ protons/cm².
- Hardness Factor: $\kappa = 2.70 \pm 0.41$
- Uncertainty on fluence $\sim 5\%$ from the ⁵⁷Ni dosimetry.
- Uncertainty on the current from a study of the precision of extrapolation of I from -20°C to 20°C.
 - Motivates $\sim 15\%$ uncertainty for an $E_a = 1.21$ eV [JINST 8 (2013) P10003]



- Results from the UoB MC40 investigation alongside the tabulated values from Huhtinen et al. [NIM A 335 (1993) 580] and Summers et al. [IEEE NS 40 (1993) 1372] – Values taken from the RD50 displacement damage factor [site](#).



- The University of Birmingham MC40 cyclotron facility is involved with detector R&D, being able to deliver a few $10^{15} n_{eq}/cm^2$ in one day.
- A detailed reconstruction of the irradiation setup has been performed in Geant4.
 - Beam energy at the Ni foil used for dosimetry calculations.
 - The simulated TID agrees with the theoretical value for a given proton energy.
- Preliminary hardness factor measurement using silicon monitor diodes at proton energies of 20 MeV and 27 MeV.
 - For 20 MeV: 2.70 ± 0.41
 - For 27 MeV: 2.13 ± 0.20
- Planned irradiation at the highest possible proton beam energy at the facility and measure another hardness factor.
- Aim to further investigate interplay between fluence and TID effects on silicon sensors.

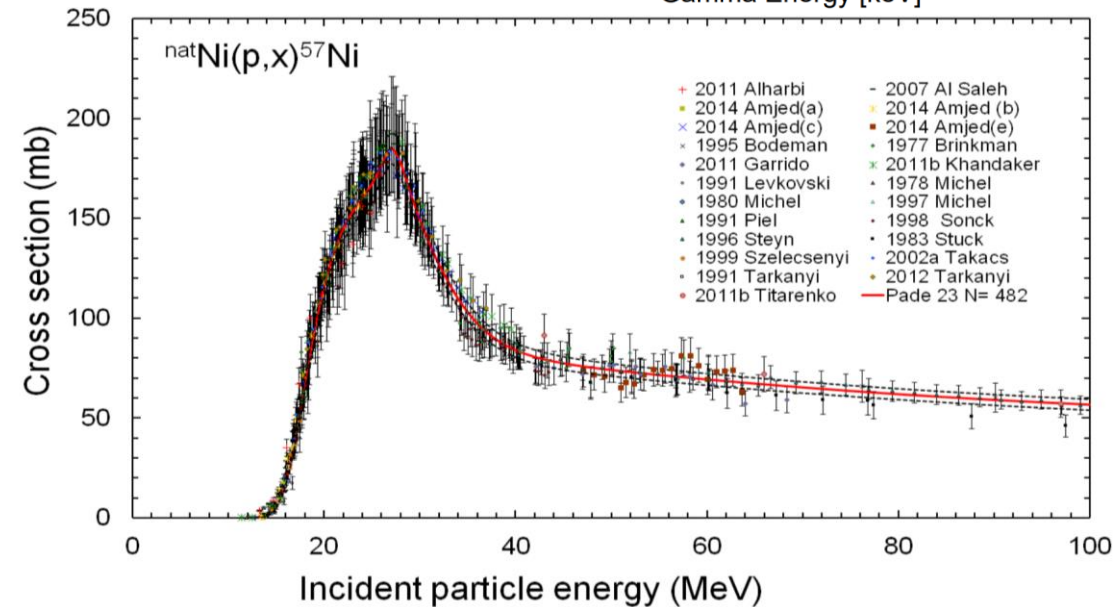
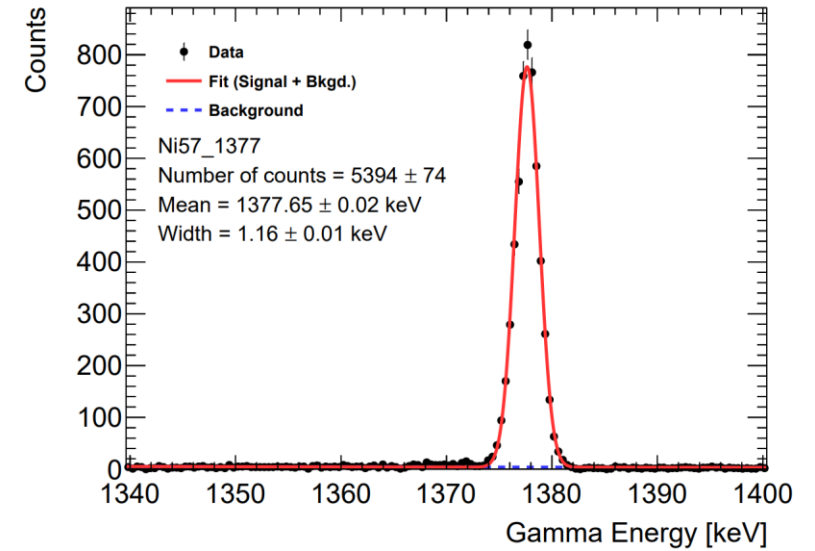


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Backup

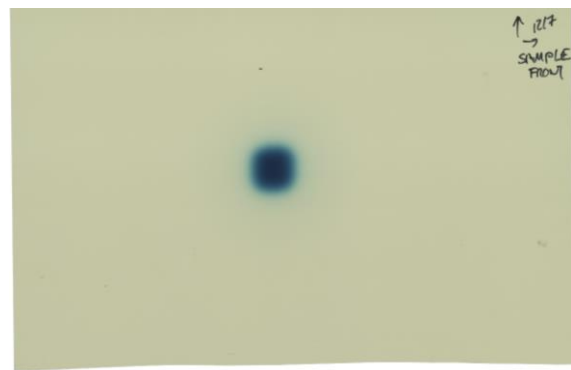
Dosimetry via Nickel Foil

- The proton dosimetry is performed using natural nickel foils.
- Several isotopes are produced, but main reaction of interest is ${}^{\text{nat}}\text{Ni}(p, x){}^{57}\text{Ni}$
- The ${}^{57}\text{Ni}$ undergoes γ -decay – activity measured using a calibrated high purity Ge detector.
 - Main characteristic peak is the **1377 keV** line.
- The peak intensity along with the ${}^{57}\text{Ni}$ production cross-section gives the number of protons incident on the foil, from which the **proton fluence** can then be acquired.

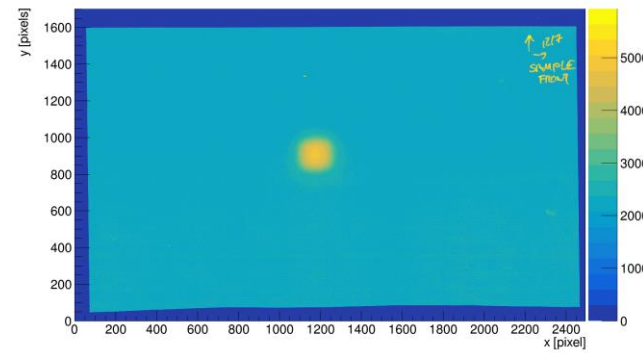
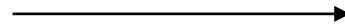


<https://www-nds.iaea.org/medical/nip57ni0.html>

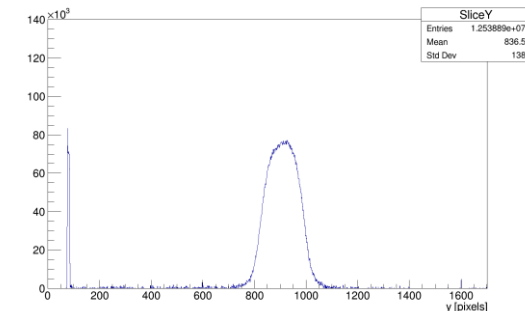
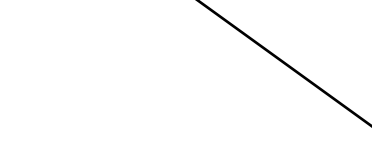
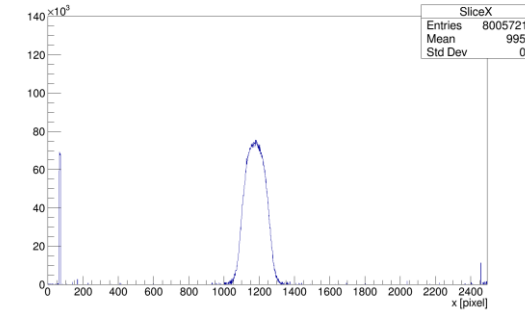
Gafchromic Film Validation



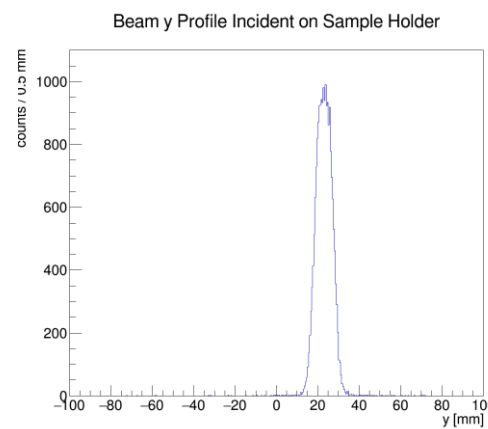
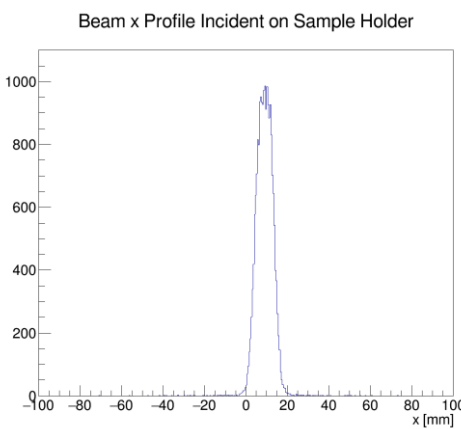
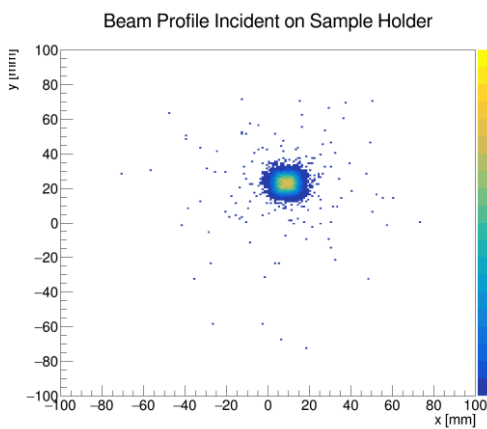
Acquire film



Convert to ROOT file



Project along x, y axis



Compare to simulated beam profile

- Work in progress – the set of Gafchromic film further upstream were too saturated

- Currents temperature scaled via: $I(T_R) = I(T) \cdot \left(\frac{T}{T_R}\right)^2 \cdot e^{-\frac{E_a}{2k_B}\left(\frac{1}{T_R} - \frac{1}{T}\right)}$
- The change in leakage current post-irradiation related by: $\Delta I = \alpha A w \phi$
 - A = active area of sensor (0.5095 cm² for the MD8s in this study)
 - w = width of depletion region (300 μm for fully depleted MD8s)
 - α = current-related damage factor after annealing for 80 min/60°C for currents scaled to +20°C.
- Hardness factor is given by $\kappa = \alpha/\alpha_{\text{neq}}$
- α_{neq} = current-related damage factor for 1 MeV n_{eq} after annealing for 80 min/60°C for currents scaled to +20°C.
 - $\alpha_{\text{neq}} = 3.99 \times 10^{-17}$ A/cm² [1]

[1] Radiation Damage in Silicon Particle Detectors – microscopic defects and macroscopic properties, M. Moll, PhD Thesis, University of Hamburg, 1999

Beam Energy at Various Points Along Irradiation Line (20 MeV Injection)

