

Life cycle assessment of linear colliders and future opportunities

SCE technical seminar

Sustainability seminar | 24/11/2023

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Infrastructure
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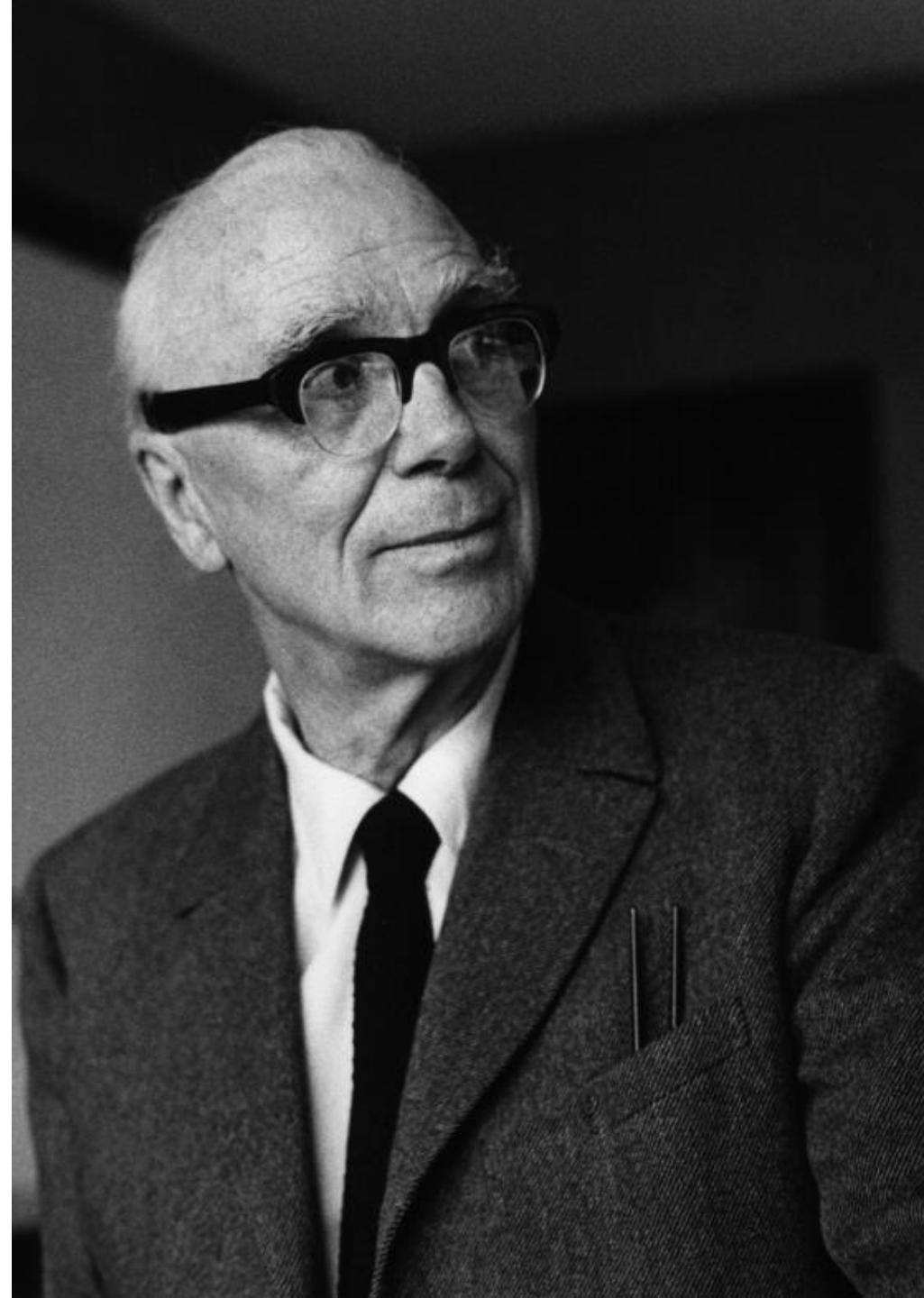
Suzanne Evans
Civil and sustainability
engineer

ARUP

We shape a better world

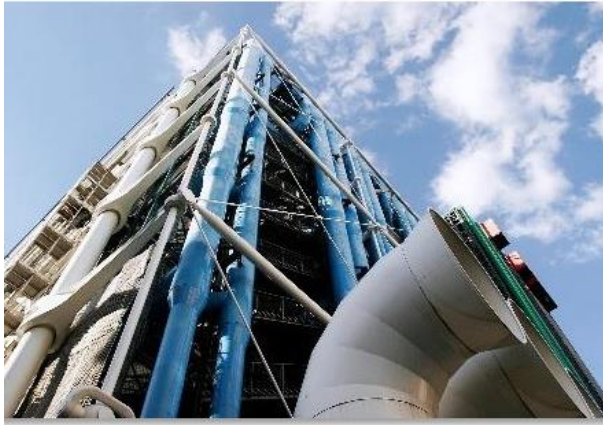
Independent firm of designers, engineers, technical specialists

Established by Ove Arup	1946
Current members	15,000+
Office locations	94
Countries with offices	34
Regions	5
Countries with projects	134





Jan Valach
Associate Director
Arup Zurich, Switzerland



Pompidou Centre

Paris, France

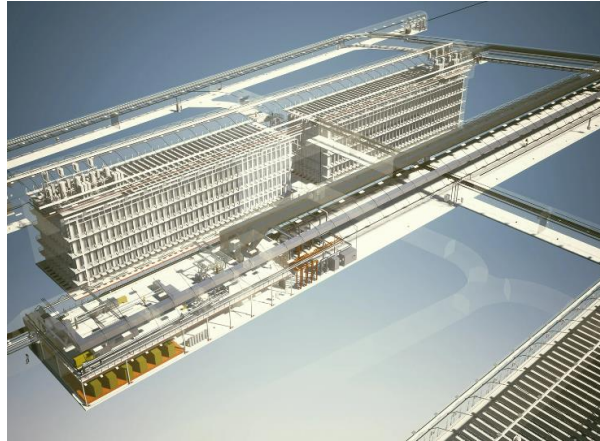


Sydney Opera House

Sydney, Australia

LBNF

South Dakota, USA



Swiss National
Supercomputing Centre

Lugano, Switzerland



COP26

Glasgow, UK



The Earthshot Prize

Global Alliance

Science Gateway

Structural Engineering



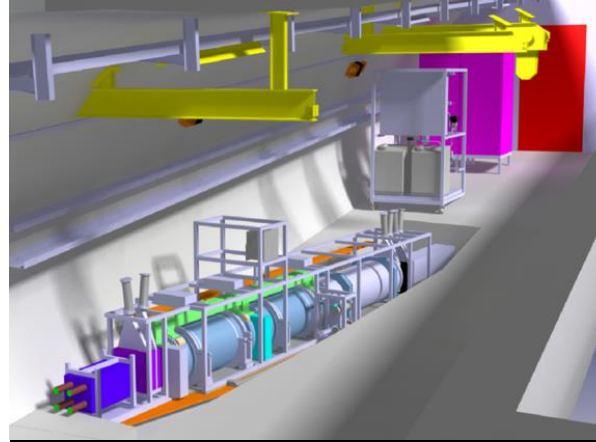
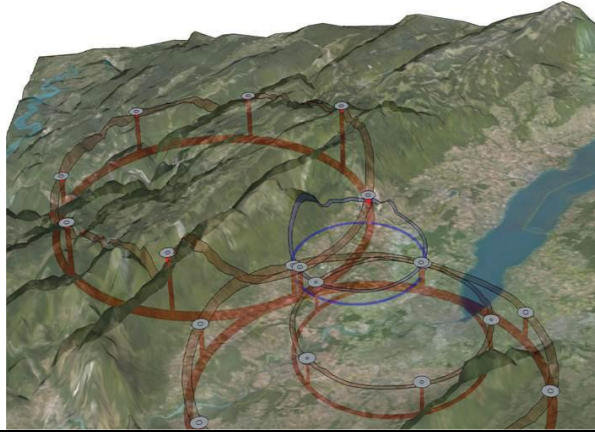
Hi-Lumi LHC

Independent Engineer



FCC

Engineering Feasibility,
optioneering, EIS GIS

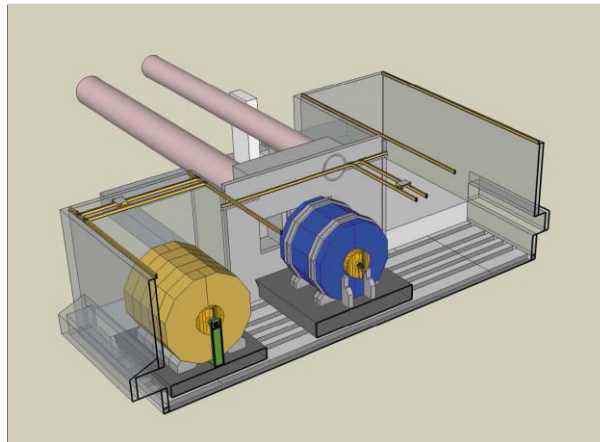


Physics Beyond Colliders

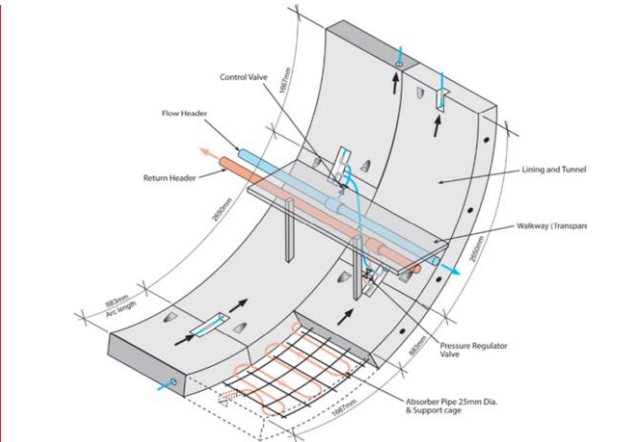
FASER, BDF, FPF, TAM

CLIC/ILC

Engineering Feasibility



Energy Tunnels



Purpose of seminar

Knowledge sharing of linear collider **life cycle assessments** and to explore the ambition for **decarbonisation of CERN** and possible interventions towards **net zero by 2050**

What is Decarbonisation to CERN?

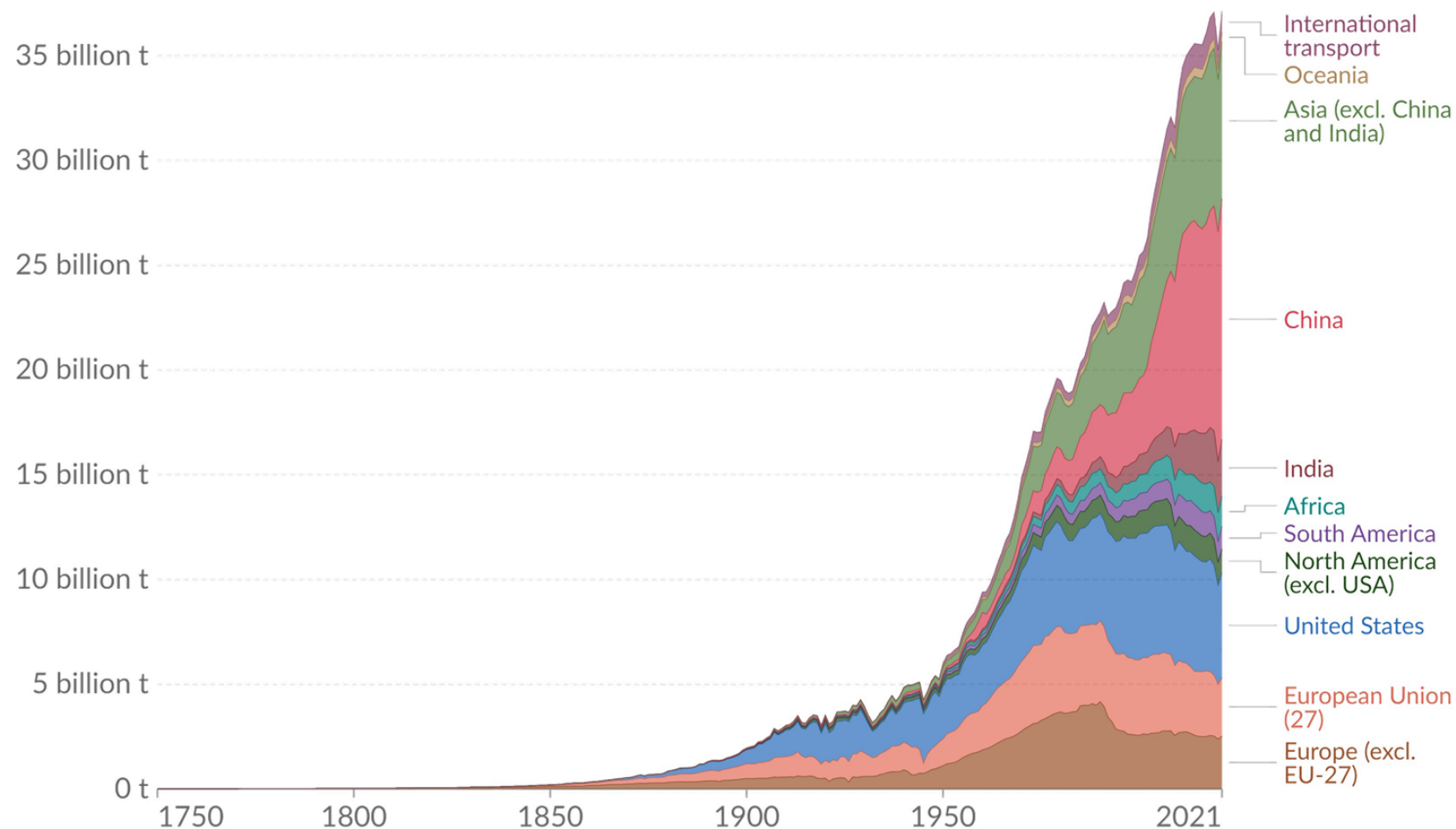
Waiting for responses ...



Decarbonisation context

To limit global warming to 1.5°C (relative to 1900), the estimated remaining carbon budget from the beginning of 2020 is **< 300 billion t** https://www.ipcc.ch/report/ar6/wg1/downloads/report/IPCC_AR6_WGI_SPM_final.pdf

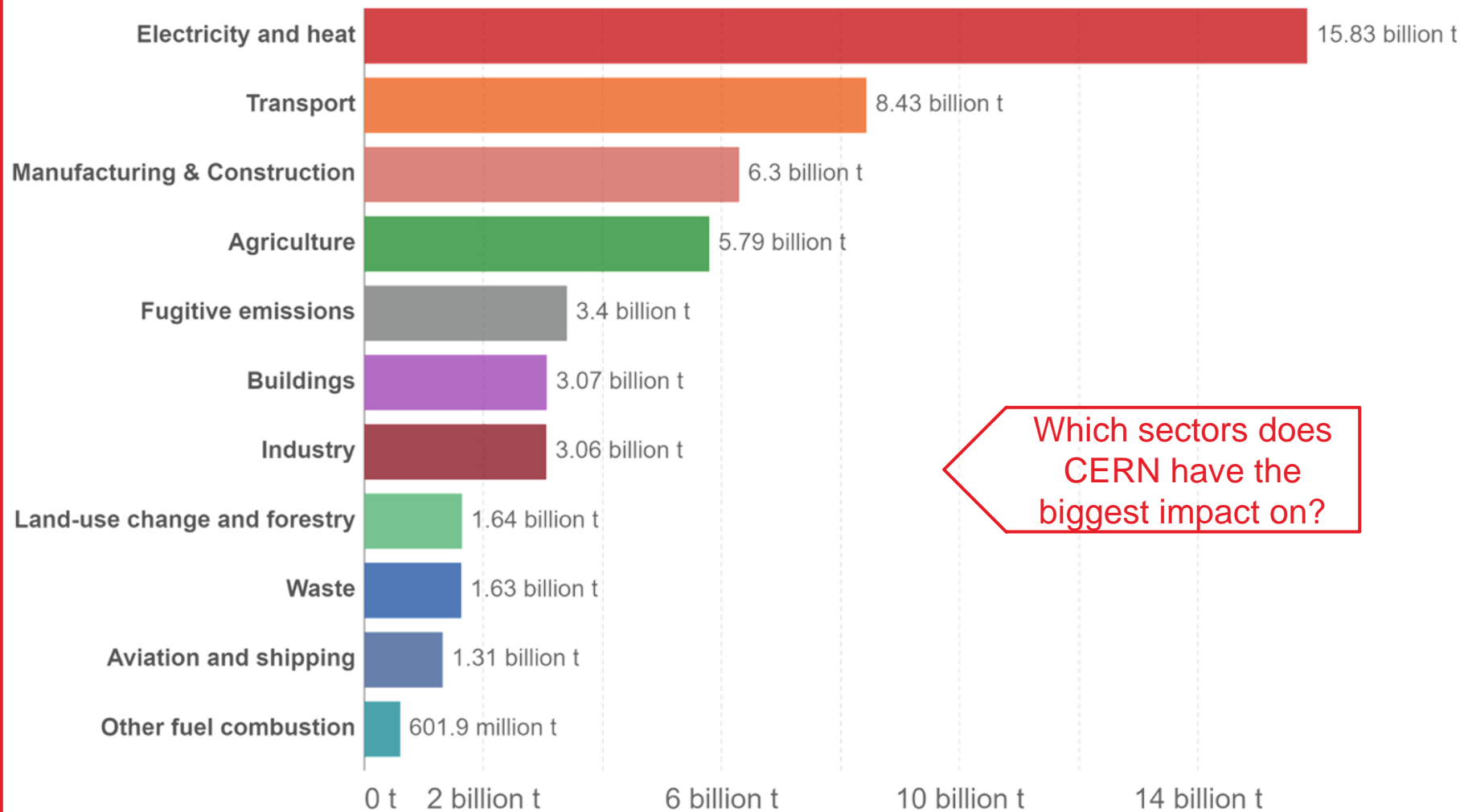
Global GHG Emissions (tCO₂e)



Data source: Global Carbon Budget (2022)

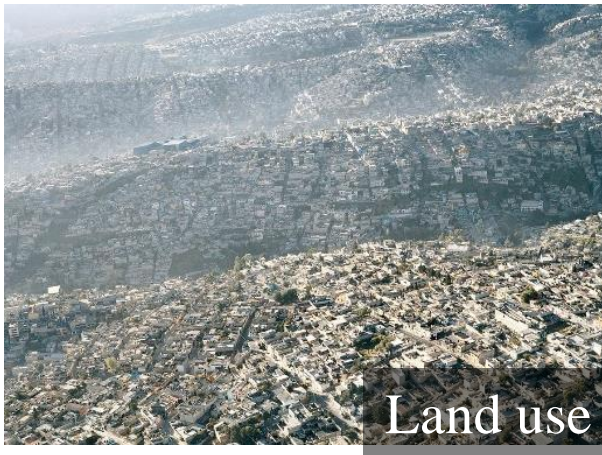
[OurWorldInData.org/co2-and-greenhouse-gas-emissions](https://www.ourworldindata.org/co2-and-greenhouse-gas-emissions) | CC BY

Global GHG Emissions (tCO₂e)

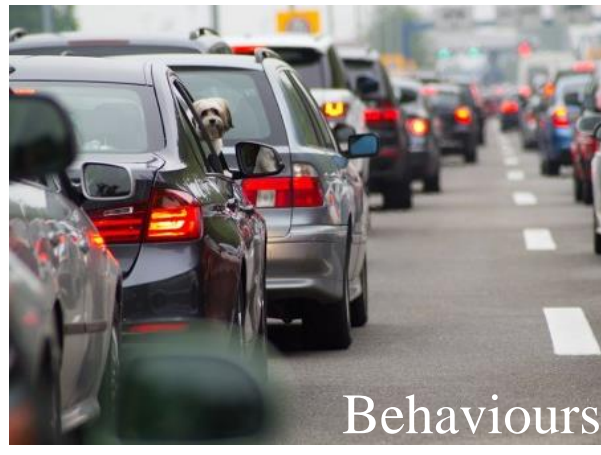


Which sectors does CERN have the biggest impact on?

Our World in Data based on Climate Analysis Indicators Tool (CAIT) 2019



Land use



Behaviours



Consumption

Where is the carbon?



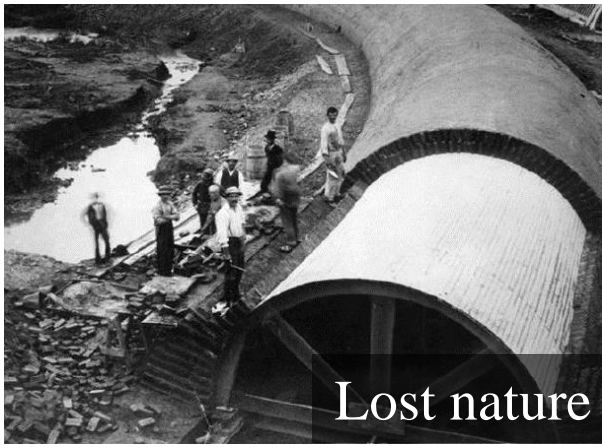
Construction



Distribution



Heating



Lost nature



Paving

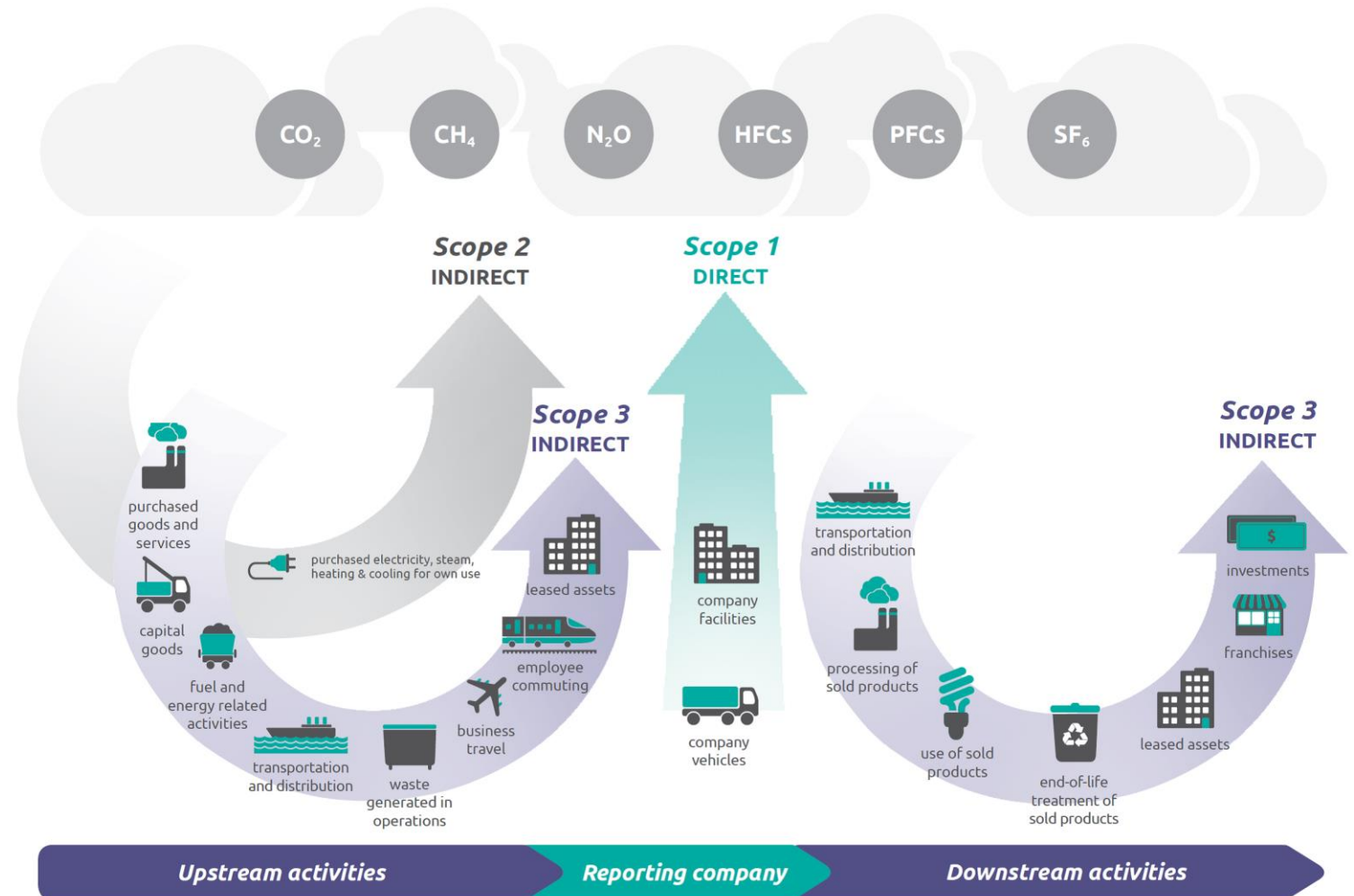


Capacity

Scope 1, 2 and 3 emissions

Corporate reporting of carbon

- CERN reports scope 1 and 2 since 2017
- Downstream scope 3 since 2019
- No reporting of upstream scope 3 (construction activities)



Source: [WRI/WBCSD Corporate Value Chain \(Scope 3\) Accounting and Reporting Standard \(PDF\)](#), page 5.

UN Breakthrough Outcomes for 2030

Built environment

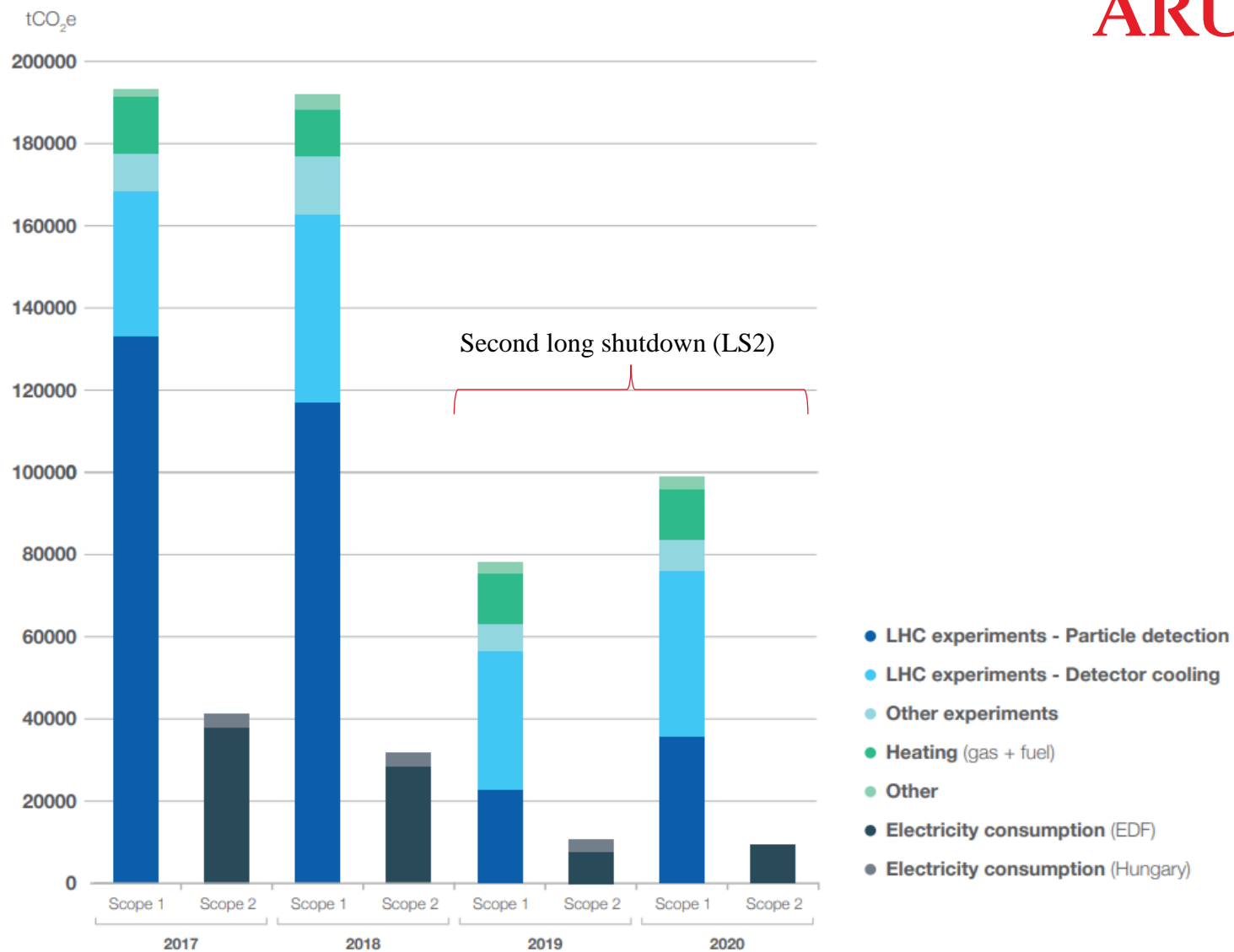
100% of projects due to be completed in **2030** or after are **net zero carbon in operation** with at least **40% less** embodied carbon compared to current practice

2030 Breakthroughs UNFCCC

CERN target

Reduce scope 1 emissions by **28%** by end of **2024**
(baseline year 2018)

CERN GHG Emissions (tCO₂e)



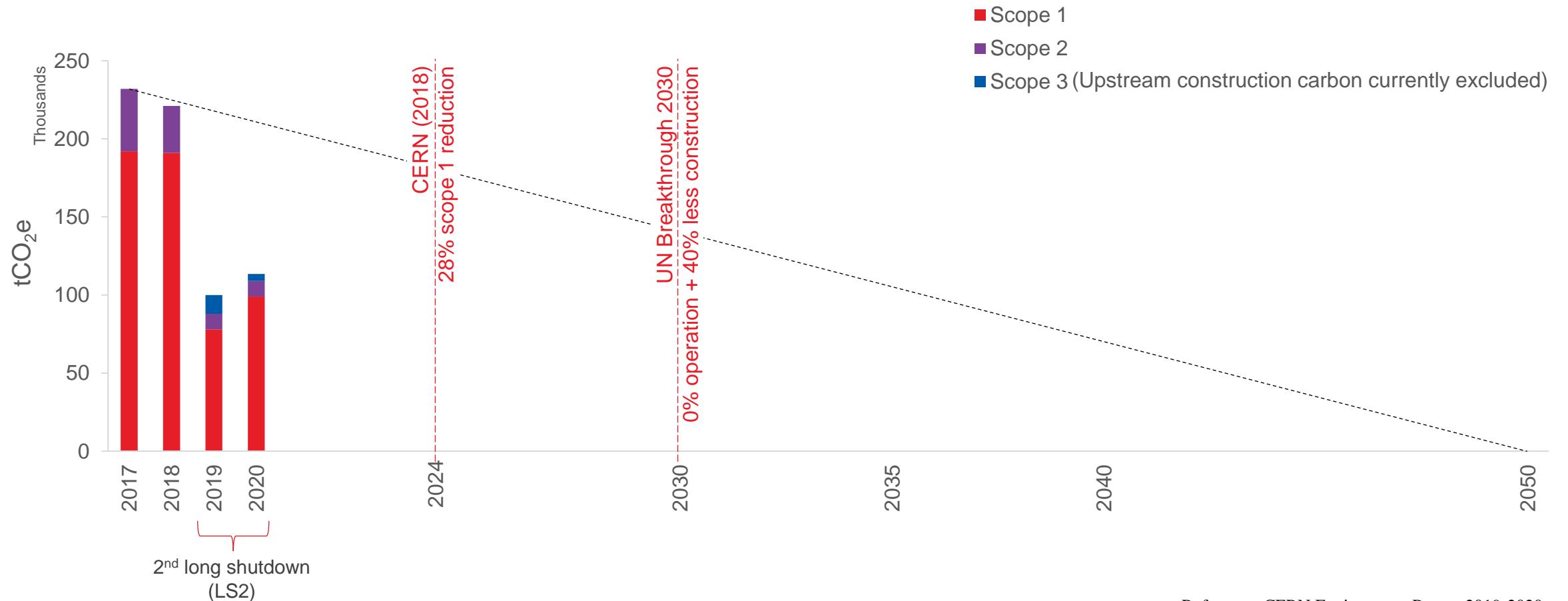
CERN SCOPE 1 AND SCOPE 2 EMISSIONS FOR 2017-2020 BY CATEGORY.

Other includes air conditioning, electrical insulation, emergency generators and CERN vehicle fleet fuel consumption. Emission factors for electricity: EDF Bilan des émissions de GES 2002-2020 for EDF and Bilan Carbone® V8 for Hungary.

Reference: CERN Environment Report 2019-2020

What is required for net zero 2050?

Future decarbonisation of CERN



Reference: CERN Environment Report 2019-2020

Life cycle assessment of CLIC and ILC

ARUP: Suzanne Evans, Yung Loo, Heleni Pantelidou, Ben Castle, Jin Sasaki

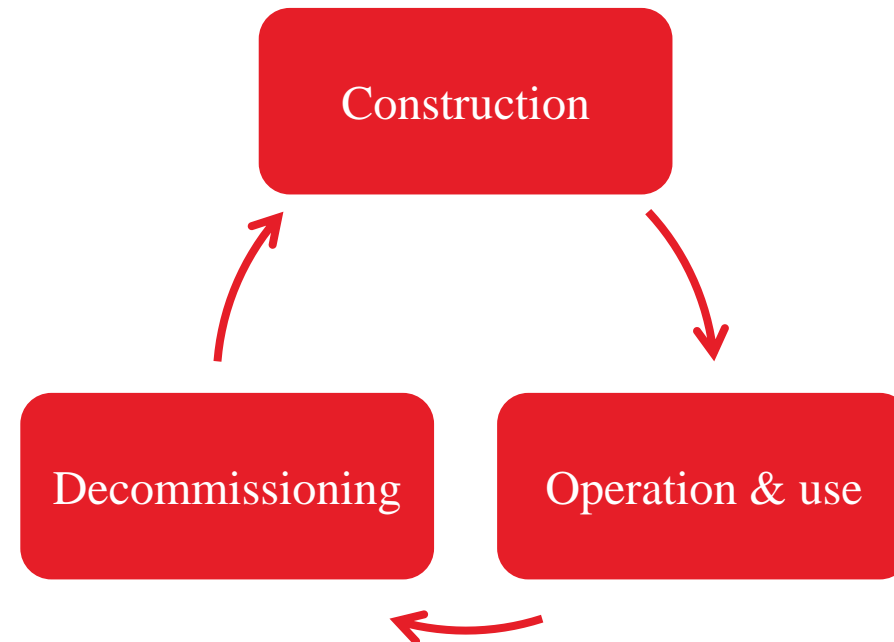
CERN: John Osborne, Steinar Stapnes, Liam Bromiley

DESY: Benno List

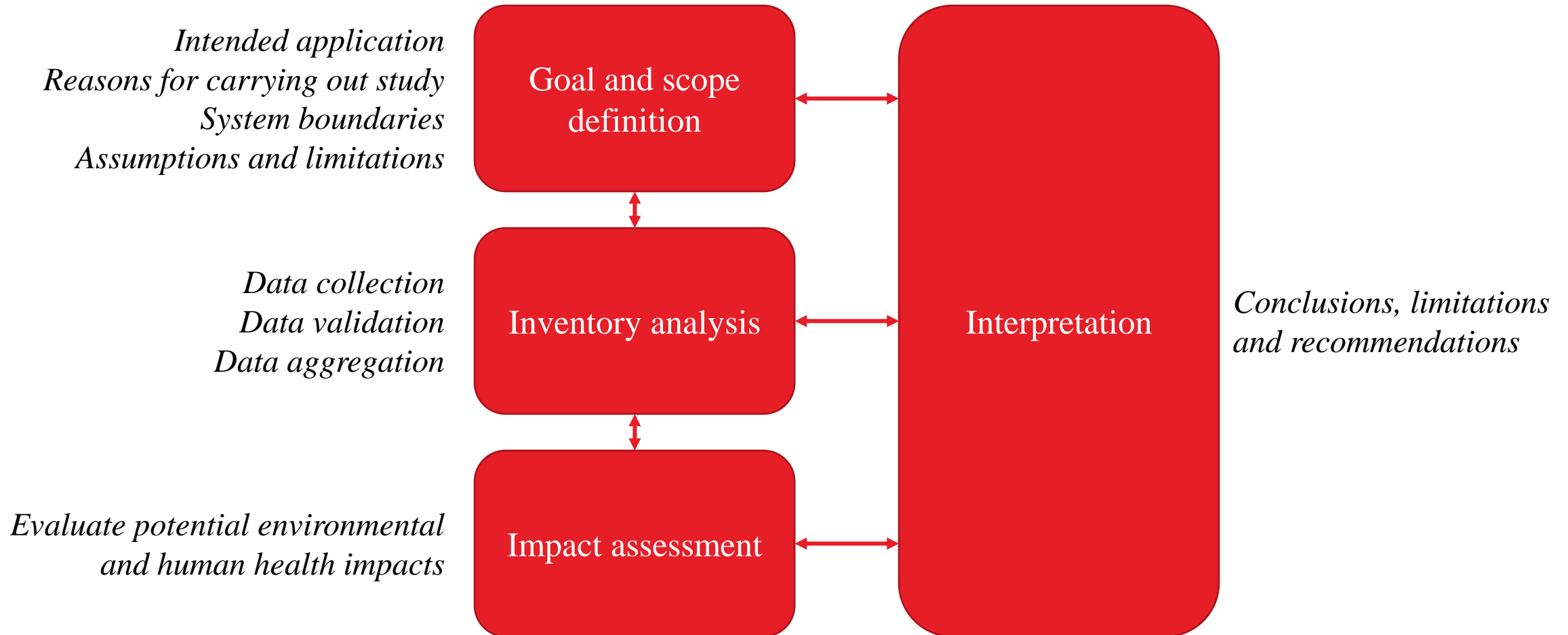
KEK: Nobuhiro Terunuma, Akira Yamamoto, Tomoyuki Sanuki

Life cycle assessment

A life cycle assessment systematically **assesses the environmental impact** of a product or asset throughout its **life cycle**



Life cycle assessment



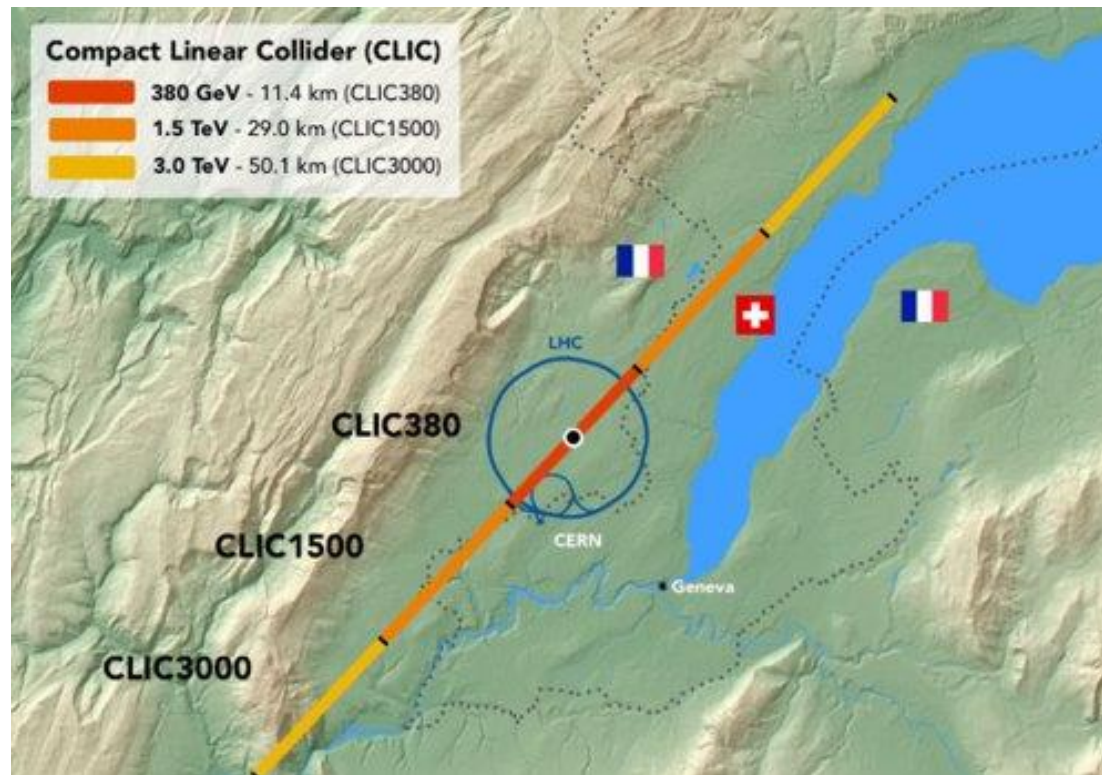
ISO 14040:2006

Linear collider options

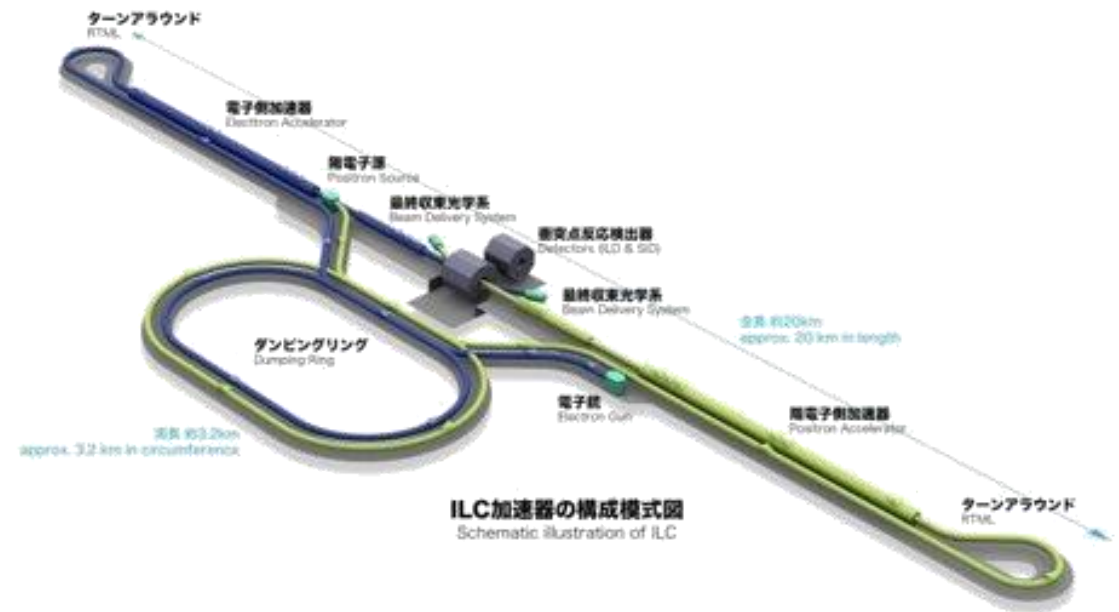
Compact Linear Collider (CLIC)

a) Drive Beam

b) Klystron



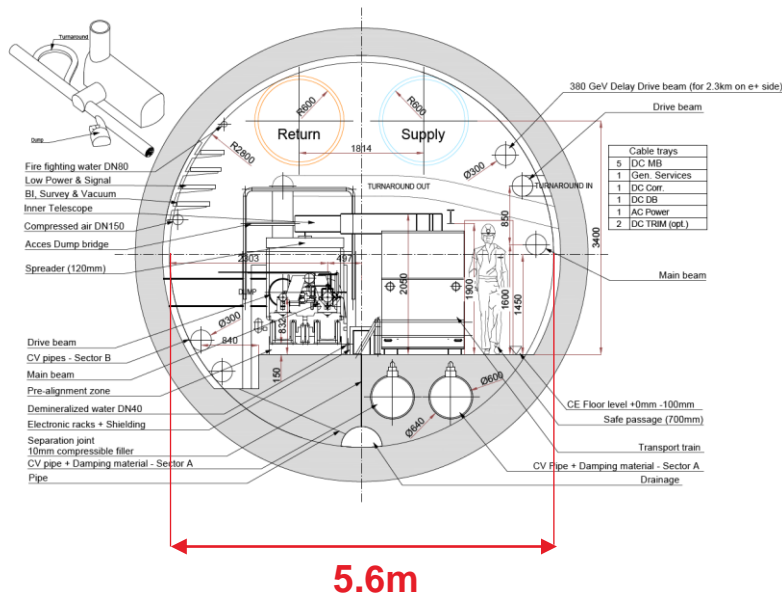
International Linear Collider (ILC)



Linear collider options

CLIC Drive Beam

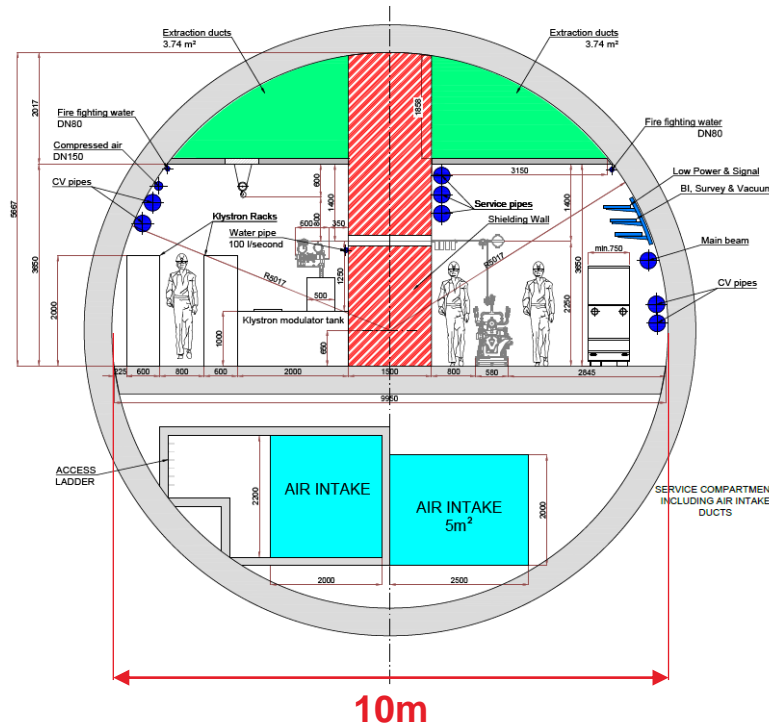
5.6m internal dia. Geneva.
(380GeV, 1.5TeV, 3TeV)



Reference: CLIC Drive Beam tunnel cross section, 2018

CLIC Klystron

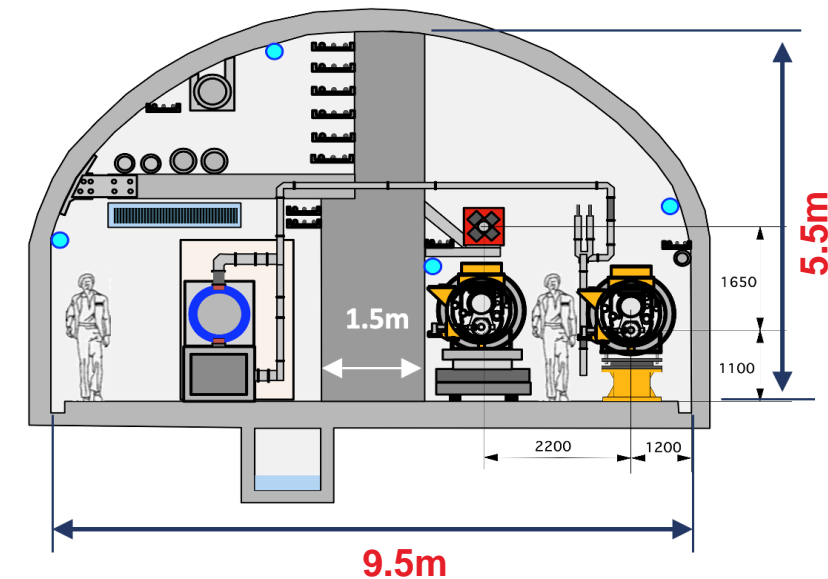
10m internal dia. Geneva.
(380GeV)



Reference: CLIC Klystron tunnel cross section, 2018

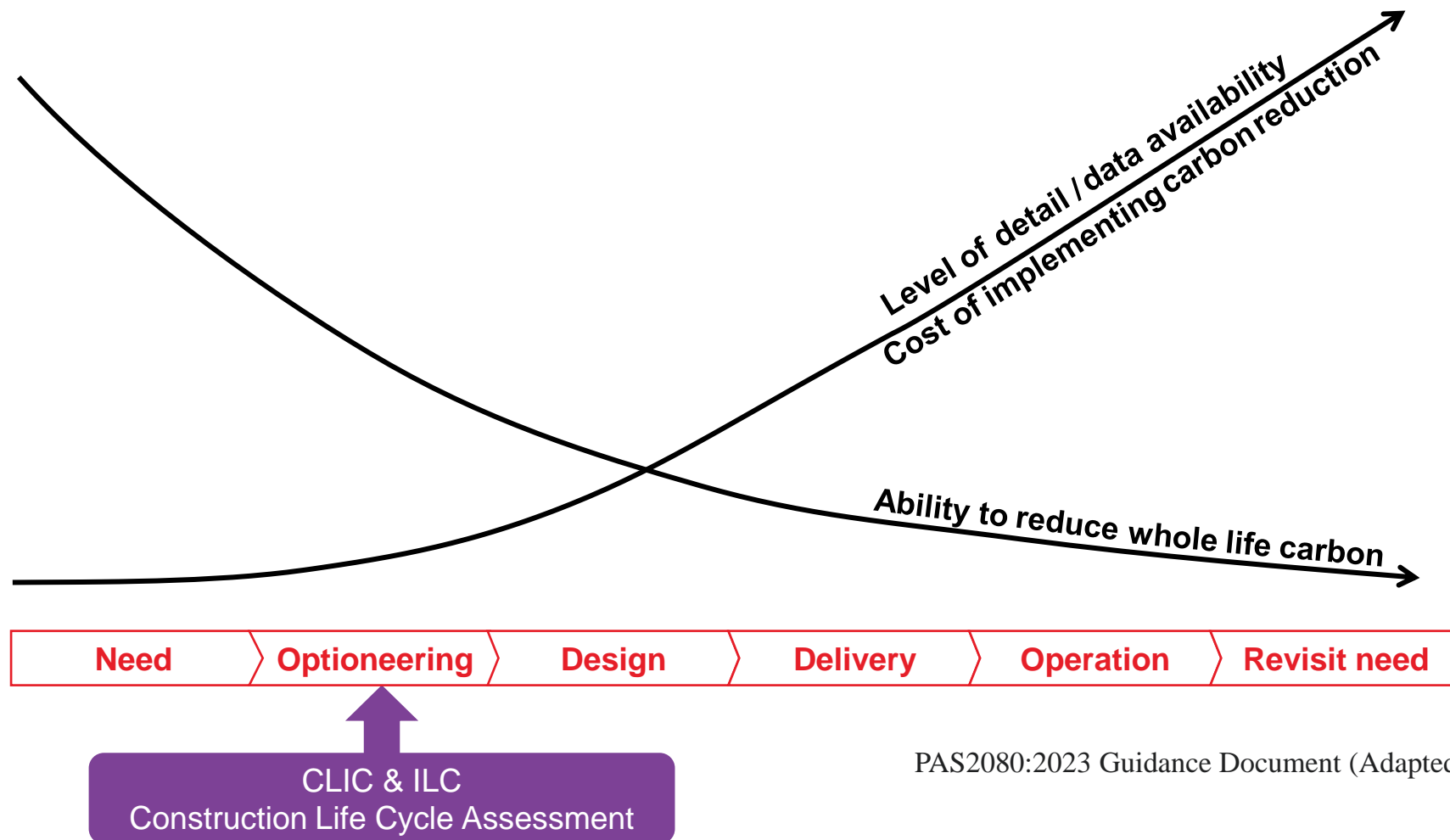
ILC

Arched 9.5m span. Tohoku region, Japan.
(250GeV)



Reference: Tohoku ILC Civil Engineering Plan, 2020

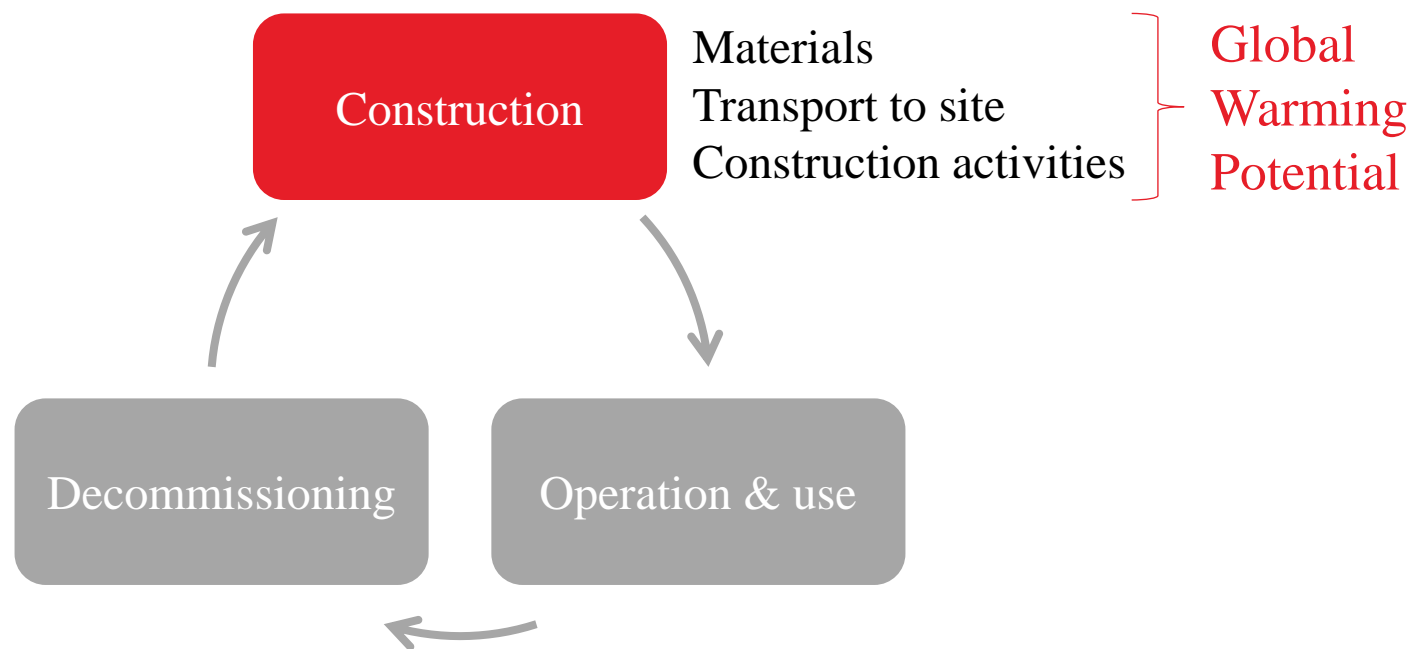
Early stage Influence



PAS2080:2023 Guidance Document (Adapted)

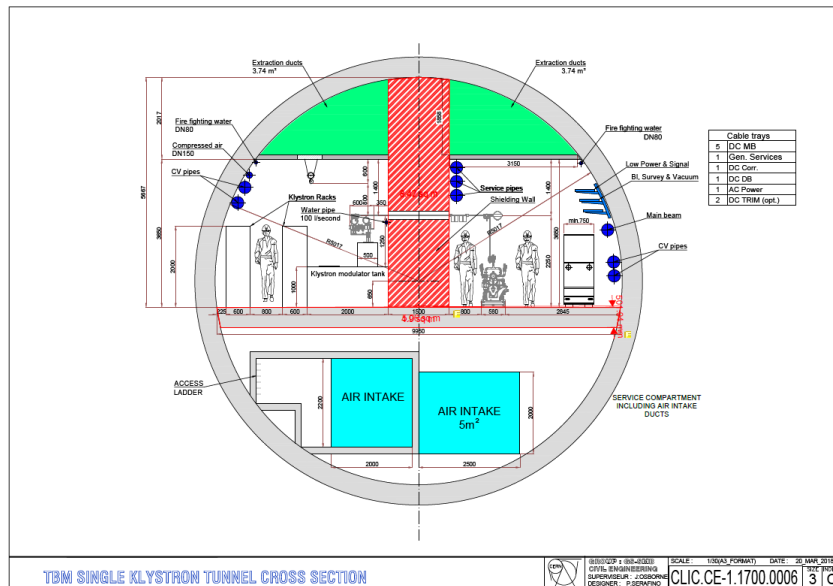
Goal and scope

Evaluate the **construction environmental impacts** of the 3 proposed linear collider options, identifying **hotspots** and potential **reduction opportunities**



Inventory analysis

- Data collected through design reports and drawings
- Assumptions provided by CERN and KEK in absence of information



Specification	5.6m TBM tunnel	10m TBM tunnel	3m beam turnaround	Caverns	Drive beam dump caverns	9m shafts	18 m shafts	12 m shafts
Precast concrete thickness, mm	300	450	-	-	-	-	-	-
Precast concrete compressive strength, MPa	50	50	-	-	-	-	-	-
Grout lining thickness, mm	100	150	-	-	-	-	-	-
Steel fibre density per vol. concrete, kg/m ³	35	35	-	-	-	-	-	-
Rebar density, kg/m ³	80	80	-	-	-	-	-	-
Shotcrete thickness, mm	-	-	200	400	200	300	500	400
Shotcrete compressive strength, MPa	-	-	30	30	30	30	30	30
Shotcrete rebar density per vol. concrete, kg/m ³	-	-	60	55	55	20	50	50
Rock bolting length (grid layout), m	-	-	2.5m (3 x 3 m)	10m (3 x 3 m)	10m (3 x 3 m)	7m (3 x 3 m)	7m (3 x 3 m)	7m (3 x 3 m)
In-situ concrete lining thickness, mm	-	-	200	110	45	300	600	500
In-situ compressive strength, MPa	-	-	40	40	40	40	40	40
In-situ rebar density per vol. concrete, kg/m ³	-	-	100	120	120	60	130	110

Data Hierarchy

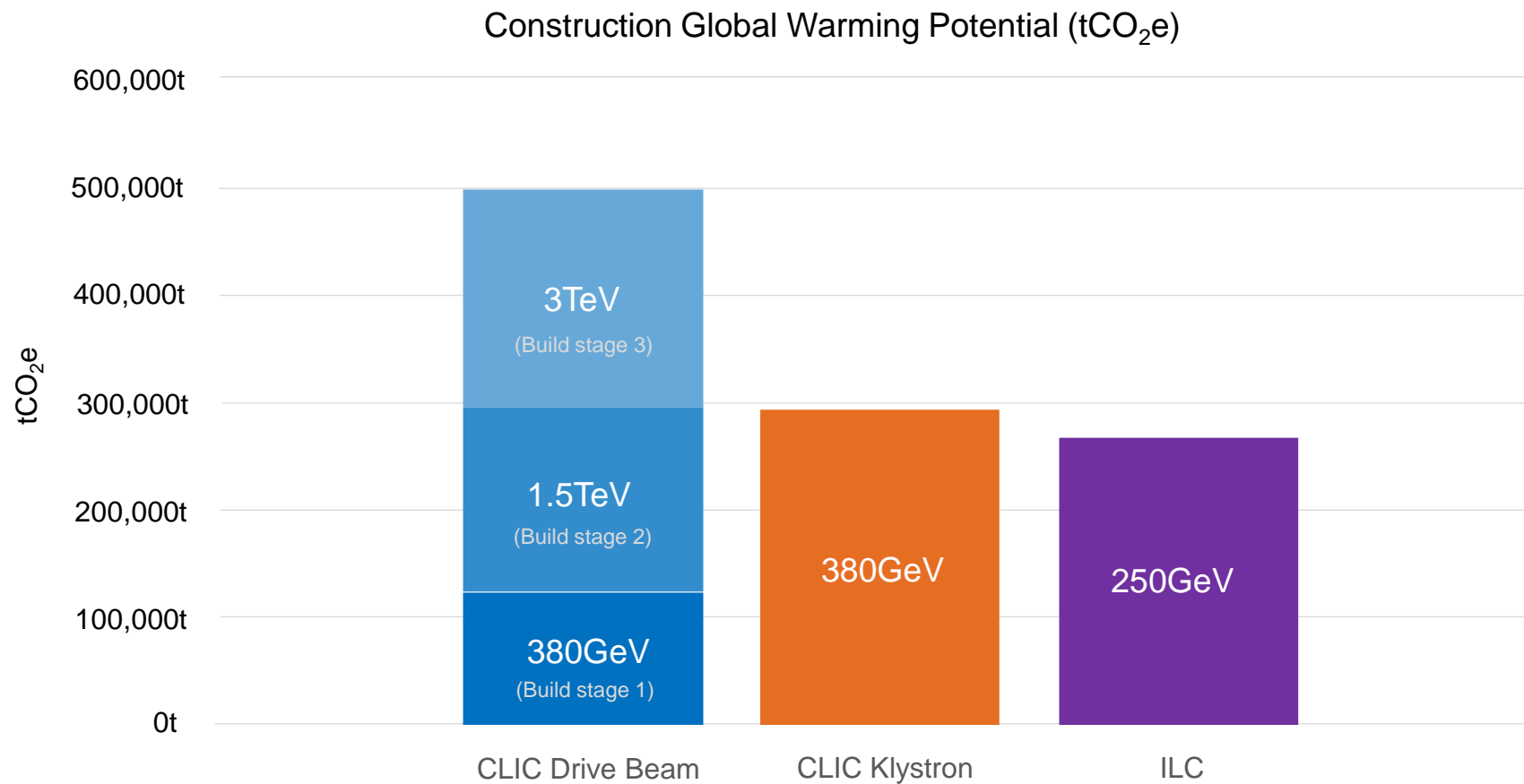
System	Sub-system	Components	Sub-components
CLIC Drive Beam 380GeV	Tunnels	Main accelerator tunnel	Primary Lining
			Permanent Lining
		Turnarounds	Invert
	Shafts	9-18m dia.	Primary Lining
			Permanent Lining
Caverns	BDS, UTRC, UTRA, BC2, DBD, service cavern, IR cavern, detector and service hall	Primary Lining	
		Permanent Lining	

2030 Baseline assumptions

Construction LCA		CLIC Drive Beam	CLIC Klystron	ILC
Materials		Concrete (CEMI) & Steel (80% recycled)		
Transport of materials to site		Concrete: Local by road (50km) Steel: European by road (1500km)		Concrete: Local by road (50km) Steel: National by road (300km)
Construction activities	Material wasted in construction	Concrete insitu: 5% Precast concrete: 1% Steel reinforcement: 5%		
	Transport of disposal materials off site	Concrete and steel recycling: 30km by road Concrete and steel landfill: 30km by road Spoil: 20km by road <i>Assumed that 90% of EoL construction materials are recycled or repurposed and 10% is in landfill.</i>		
	Construction process	Tunnel Boring Machine (TBM)		Drill & Blast* *Explosives excluded due to lack of data
	Electricity mix 2021/2022	Fossil: 12% Non-fossil: 88%		Fossil: 71% Non-fossil: 29%

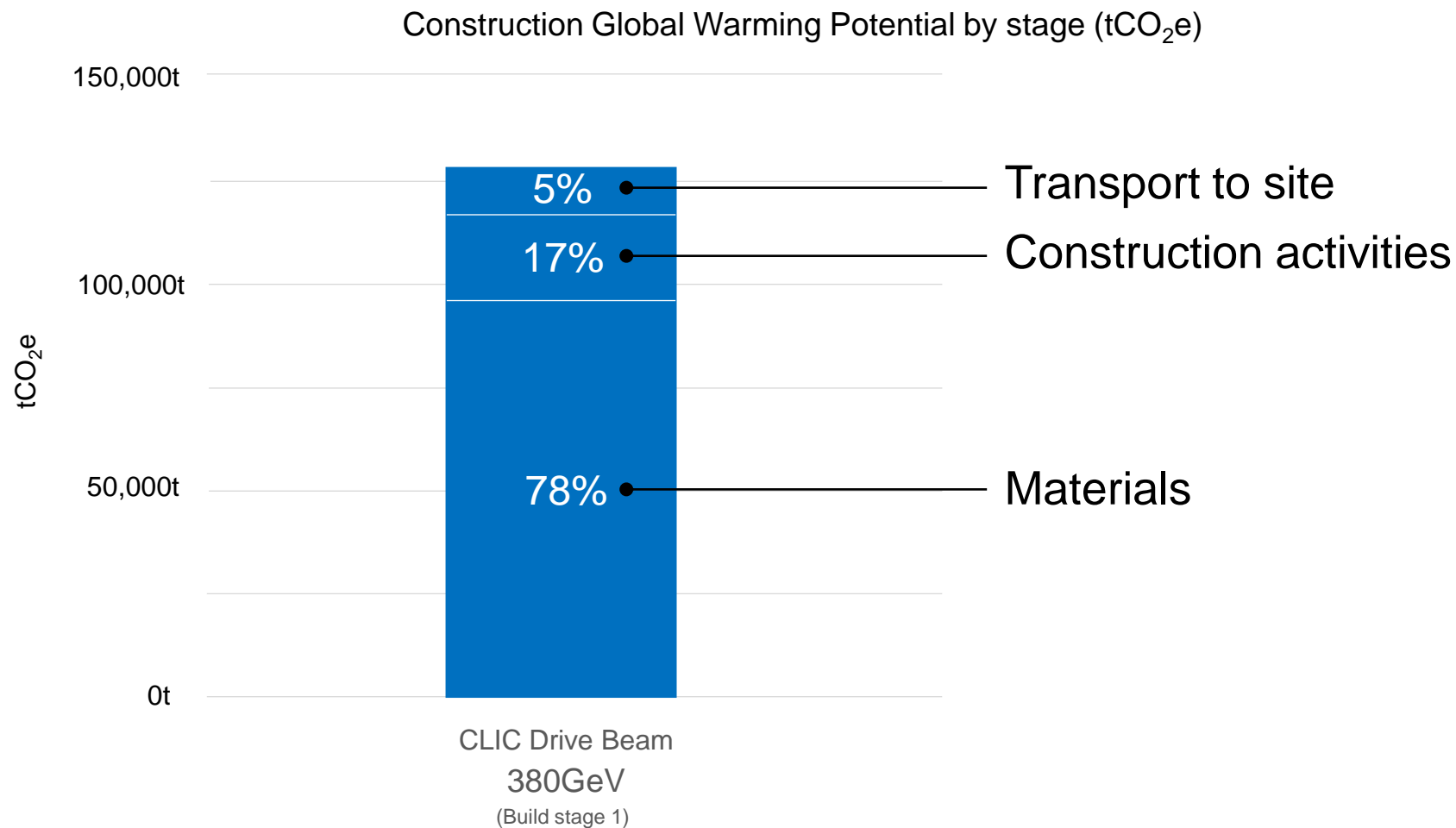
Impact assessment

CLIC & ILC



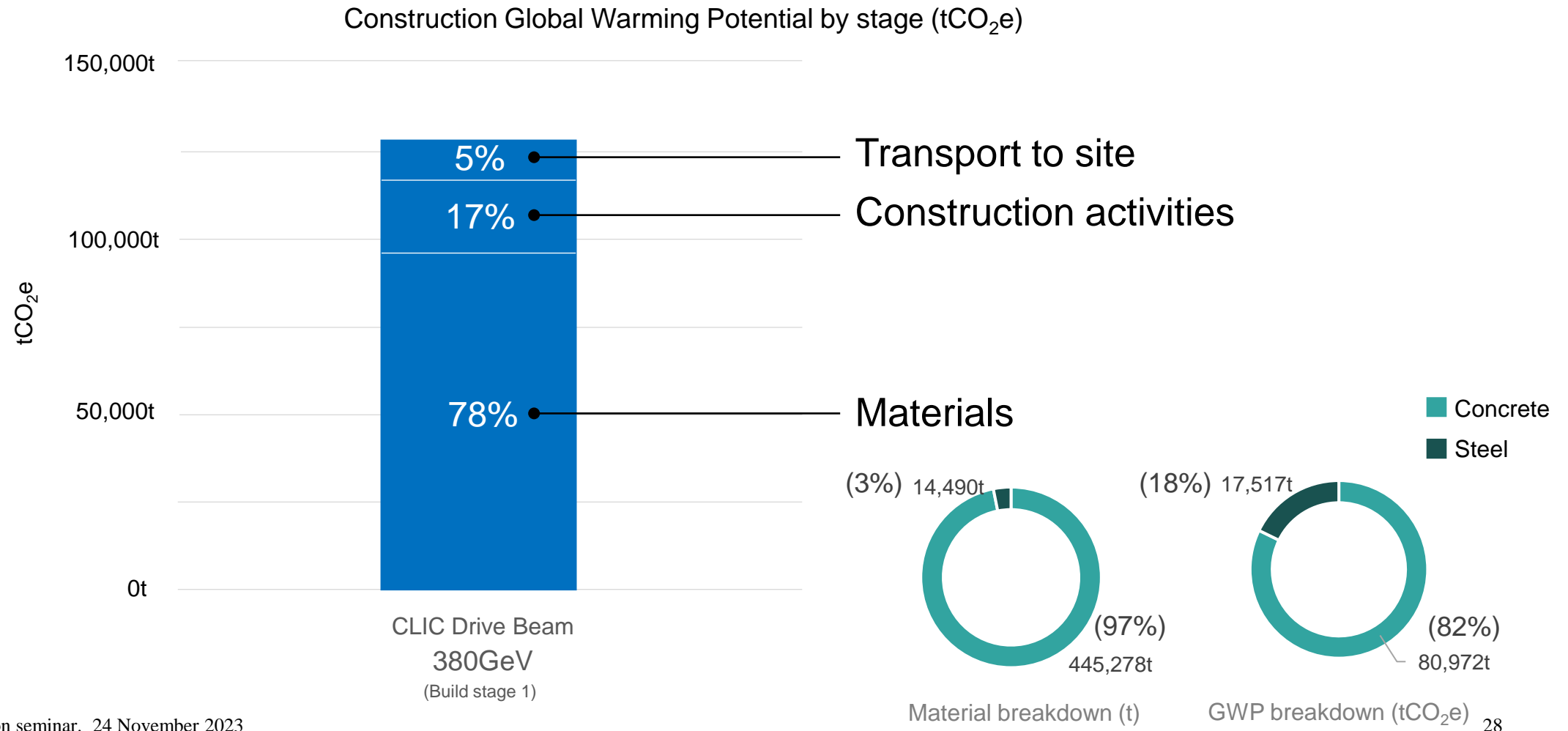
Impact assessment

CLIC Drive Beam 380GeV



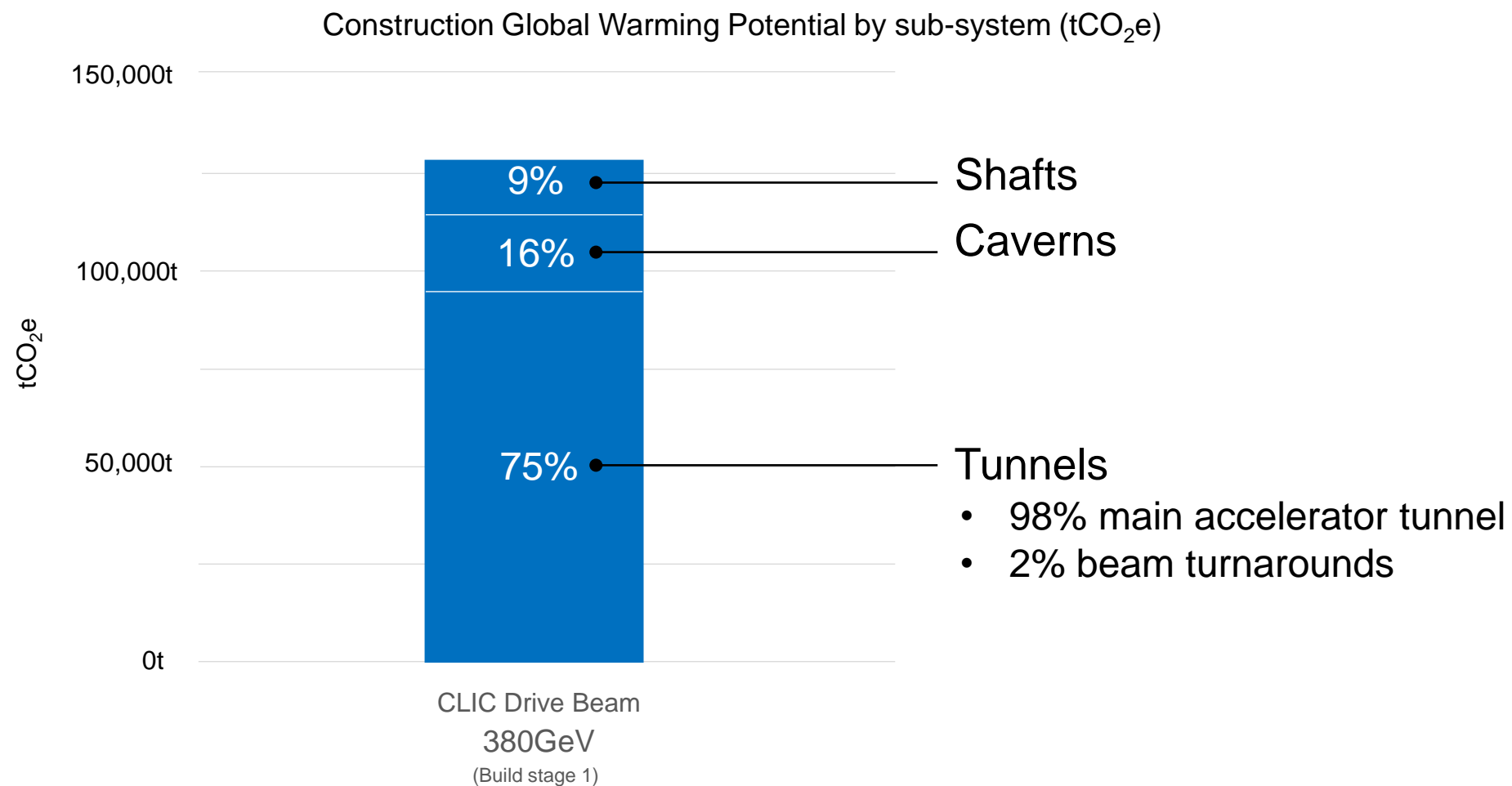
Impact assessment

CLIC Drive Beam 380GeV



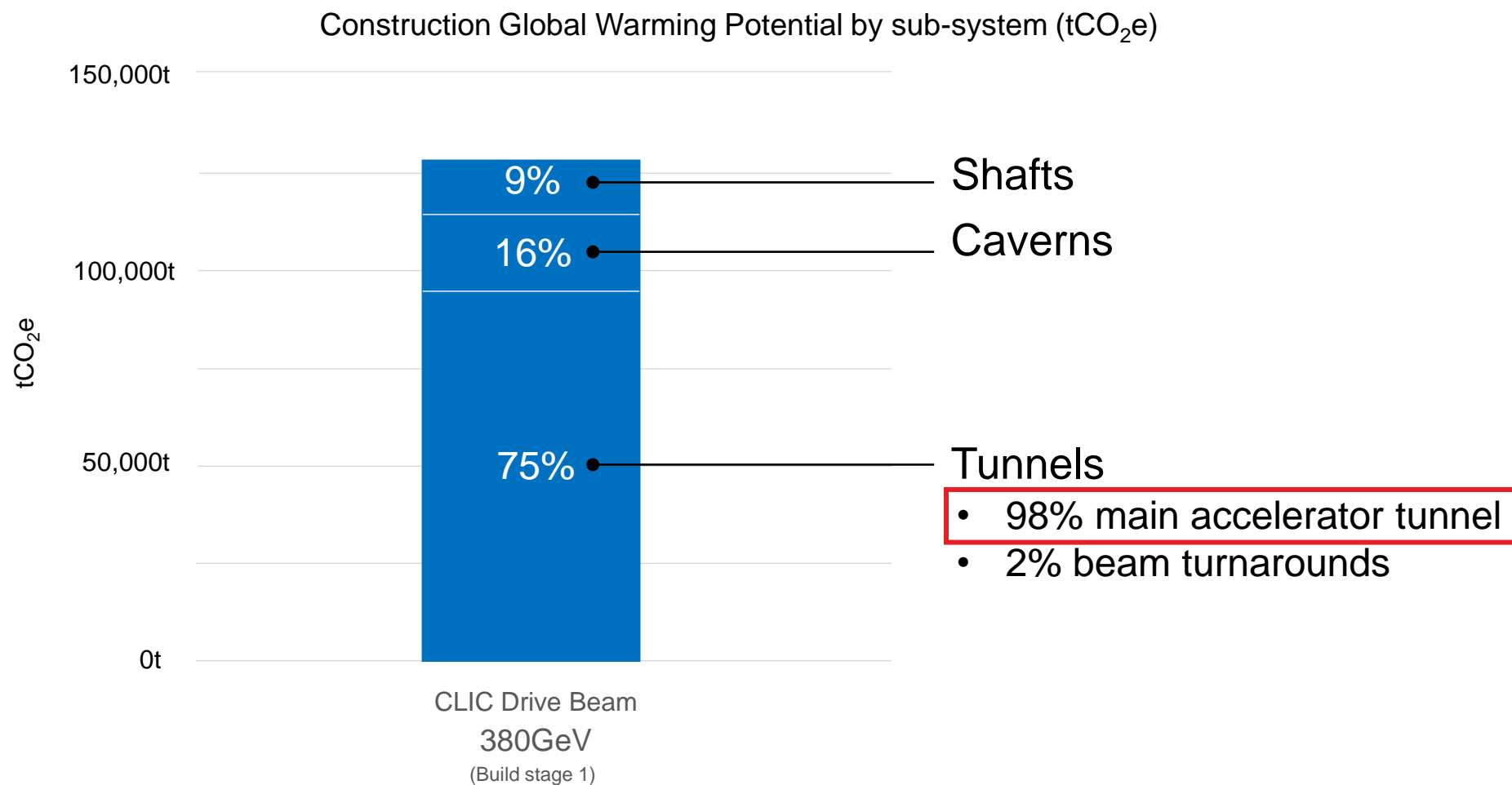
Impact assessment

CLIC Drive Beam 380GeV



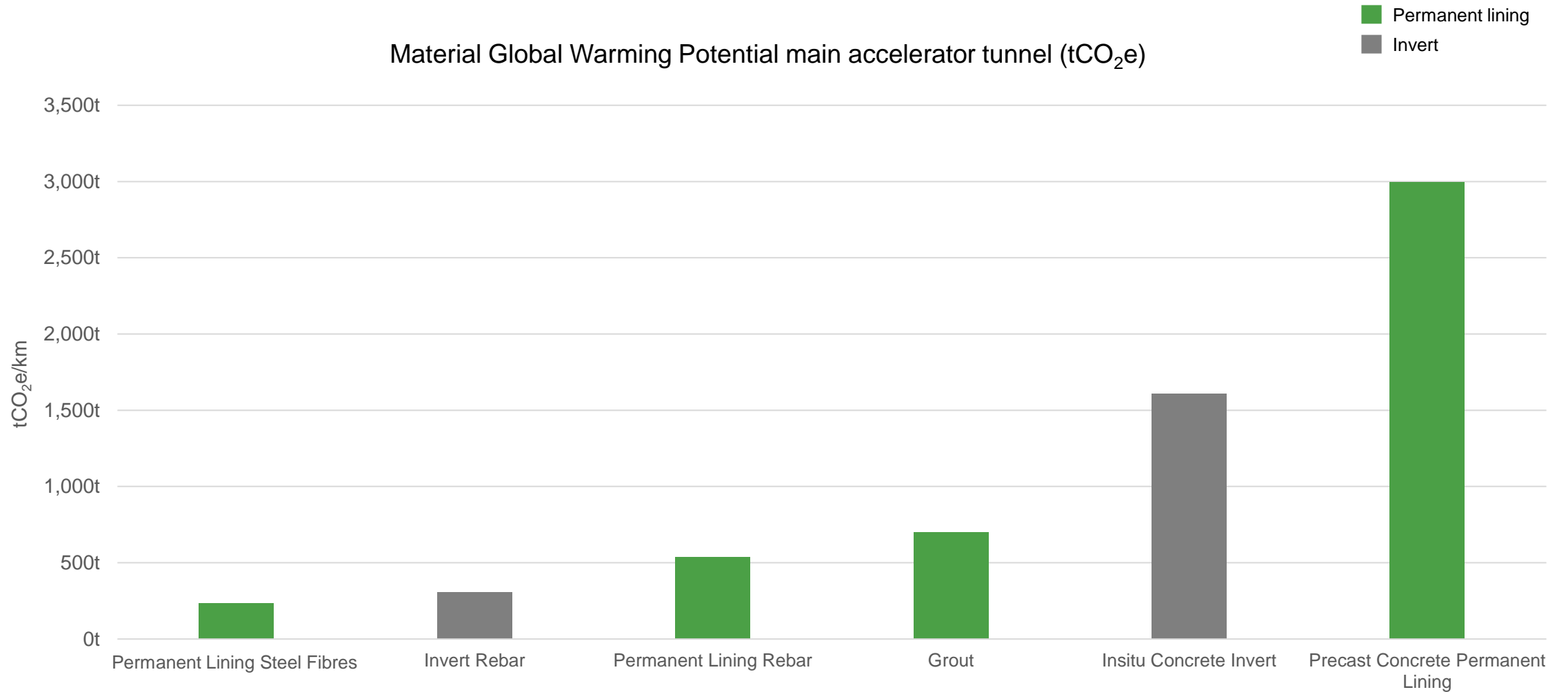
Impact assessment

CLIC Drive Beam 380GeV



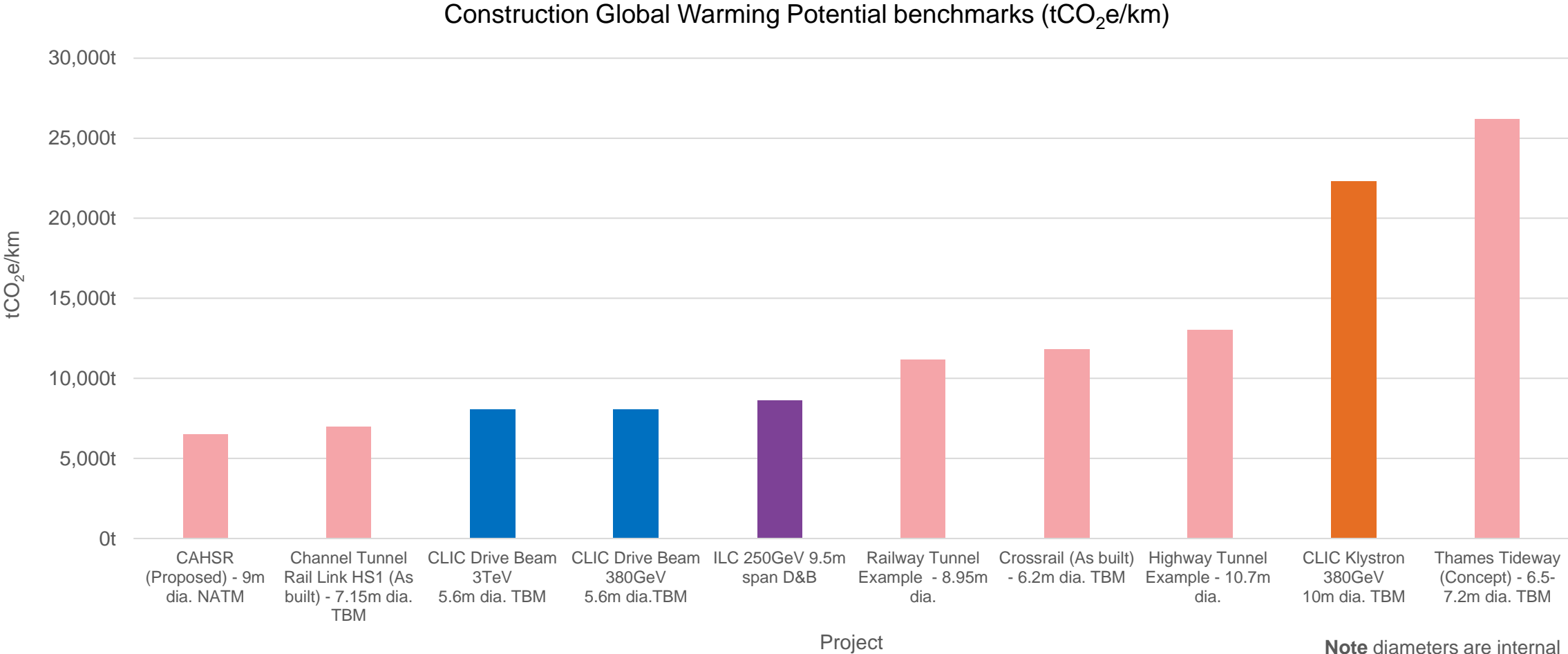
Hotspots

CLIC Drive Beam 380GeV main accelerator tunnel



Benchmarks

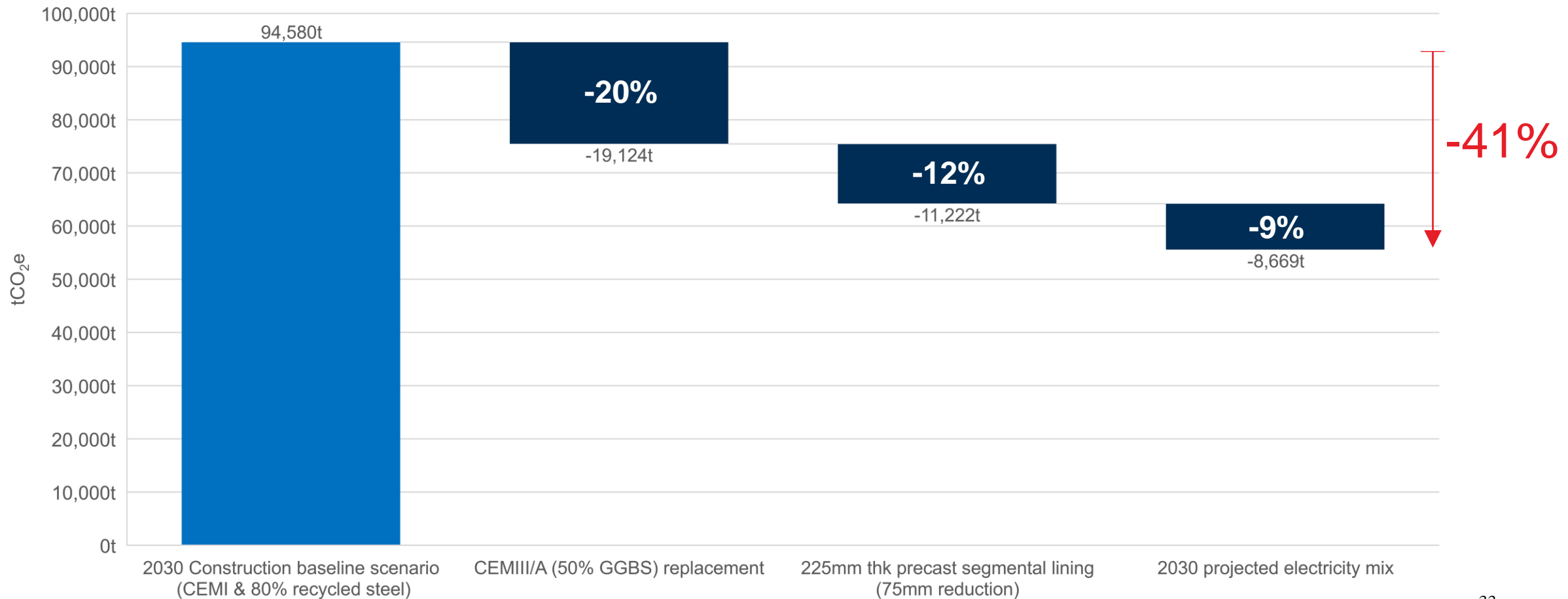
CLIC & ILC main accelerator tunnel



Reduction opportunities

CLIC Drive Beam 380GeV tunnels

Construction GWP possible reduction opportunities (tCO₂e)



Reduction opportunities

What else?

- Partially replacing Portland cement (CEMI)
- Totally replacing Portland cement with “Portland cement-free”
- Carbon sequestering in concrete
- Plant fibres
- Rubber tyre steel fibres
- & more...

Construction and operation carbon

CLIC Drive Beam

Operational estimates provided by CERN. Based on a projected electricity mix in 2050 (50% nuclear, 50% renewables).

380GeV

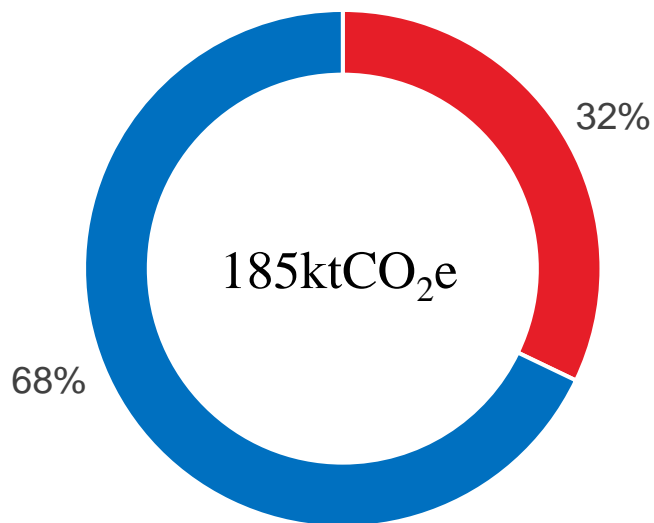
Construction GWP is equivalent to 1.7 decades of running accelerator

1.5TeV

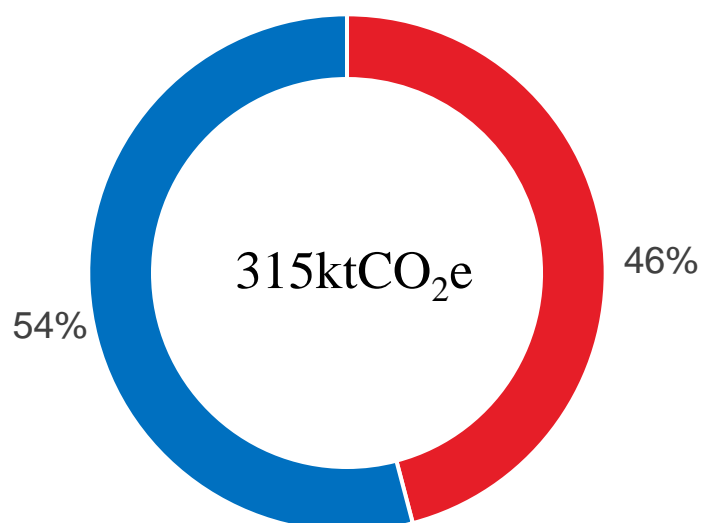
Construction GWP is equivalent to 0.8 decades of running accelerator

3TeV

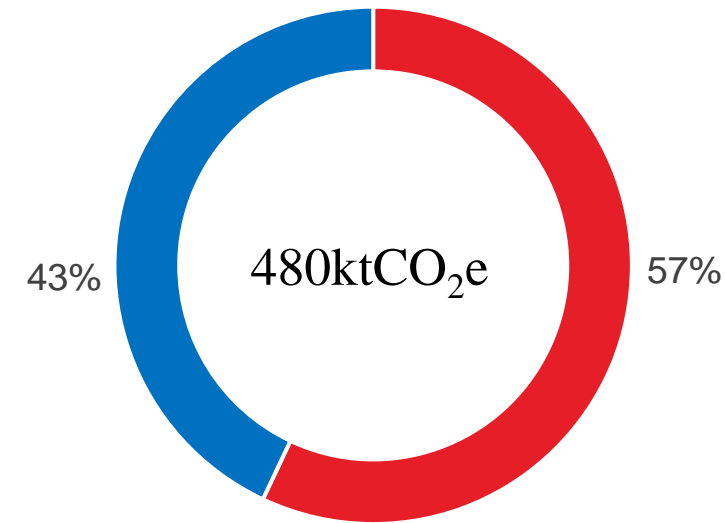
Construction GWP is equivalent to 0.6 decades of running accelerator



■ A1-A5 Construction (tunnel: 11.47km)
 ■ Operation over 8 years



■ A1-A5 Construction (tunnel: 17.56km)
 ■ Operation over 7 years



■ A1-A5 Construction (tunnel: 21.08km)
 ■ Operation over 8 years

Learning points

- Establish baseline and consistent methodology for LCA
- Design changes e.g. replace the shielding wall with excavated fill in casing
- Design optimisation e.g. reduce lining thickness
- Alternative materials e.g. low carbon concrete and steel technologies
- Influencing operational/whole life carbon?
- Carbon quantification integrated into project development
- Managing carbon is integral to decision making

Parametric LCA Tool

CLIC Klystron 380GeV
 Suzanne Evans
 suzanne.evans@arup.com

Grout

- Grout thickness: 0.15m
- Grout material: Concrete | 20MPa | CEMI ...

Permanent lining

- Internal diameter of p...: 10
- Lining thickness: 0.45
- Concrete material: Concrete | 50MPa | CEMI ...
- Rebar material: Steel | Reinforcing steel | ...
- Steel rebar density [kg/m3]: 80
- Steel fibre material: Steel | Reinforcing steel | ...
- Steel fibre density [kg/m3]: 35

Beam slab

- Beam slab thickness [m]: 0.5
- Concrete material: [dropdown]

Reset Submit Calculation

See CLIC Klystron 380GeV Model
 Output
 model

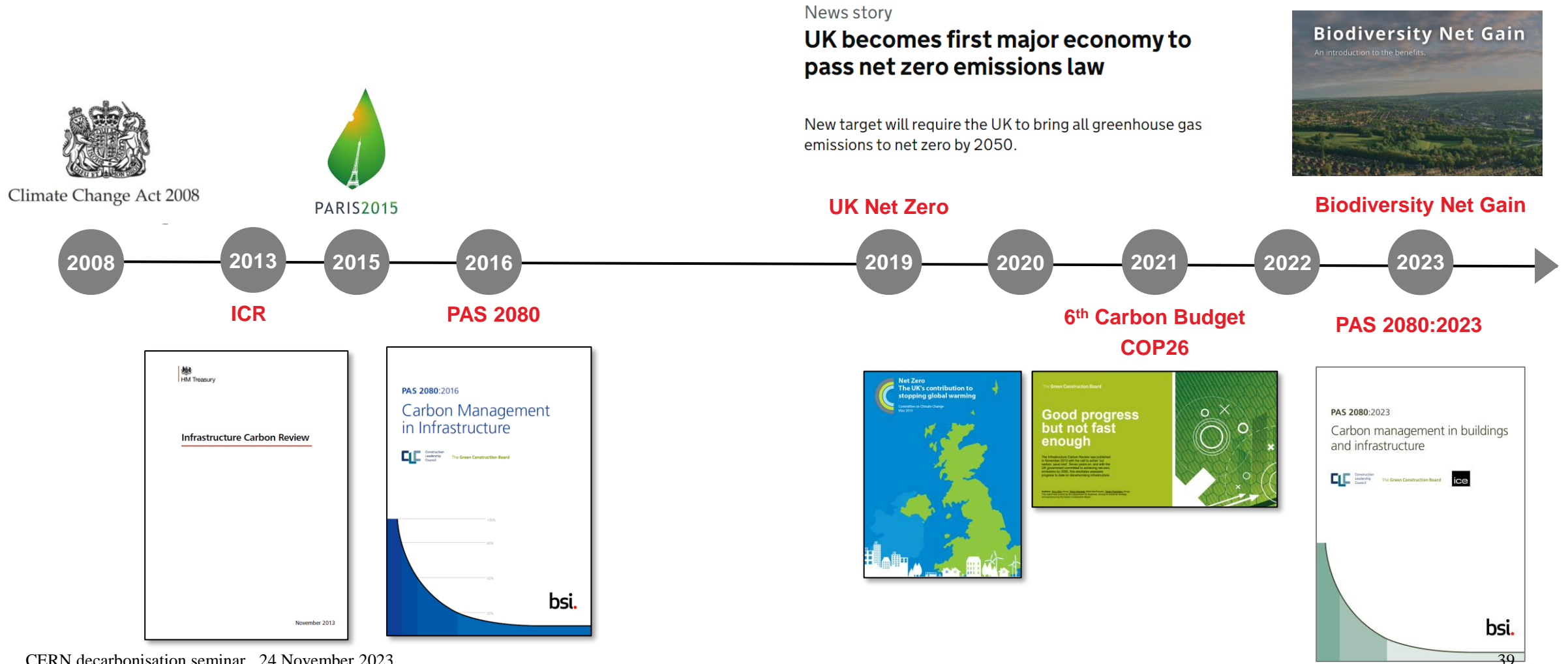
A1-A3 Global Warming Potential (GWP) per km of main linac tunnel
 Output
 Length of main linac tunnel: 11470 m
 A1-A3 GWP tCO2e/km: 17751 tCO...

A1-A5 GWP (tCO2e) – Tunnels, shafts & caverns
 Output

Category	GWP (tCO2e)	Percentage
A1-A3	228888	79%
A4	13732	5%
A5w	18074	6%
A5a	28821	10%
Total A1-A5	289510	

What is carbon quantification for? Managing to reduce whole life carbon

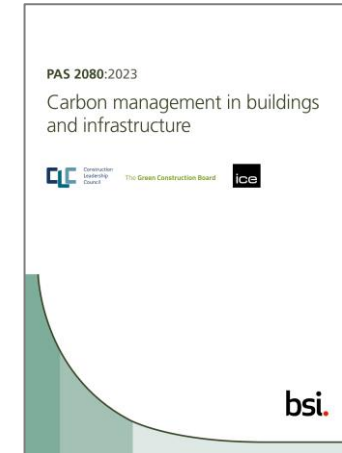
Policy timeline – UK



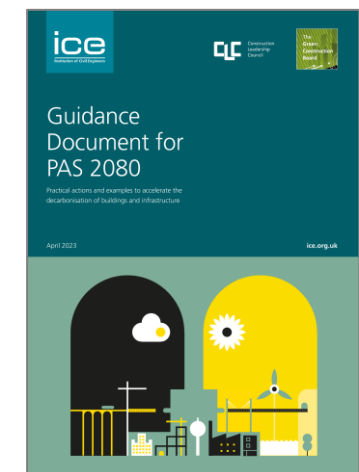
What is it?

PAS2080:2023 Carbon management in buildings and infrastructure

- Managing to reduce whole life carbon
- Consistency in framing emissions under the control and influence of the value chain
- Integrating carbon into decision-making



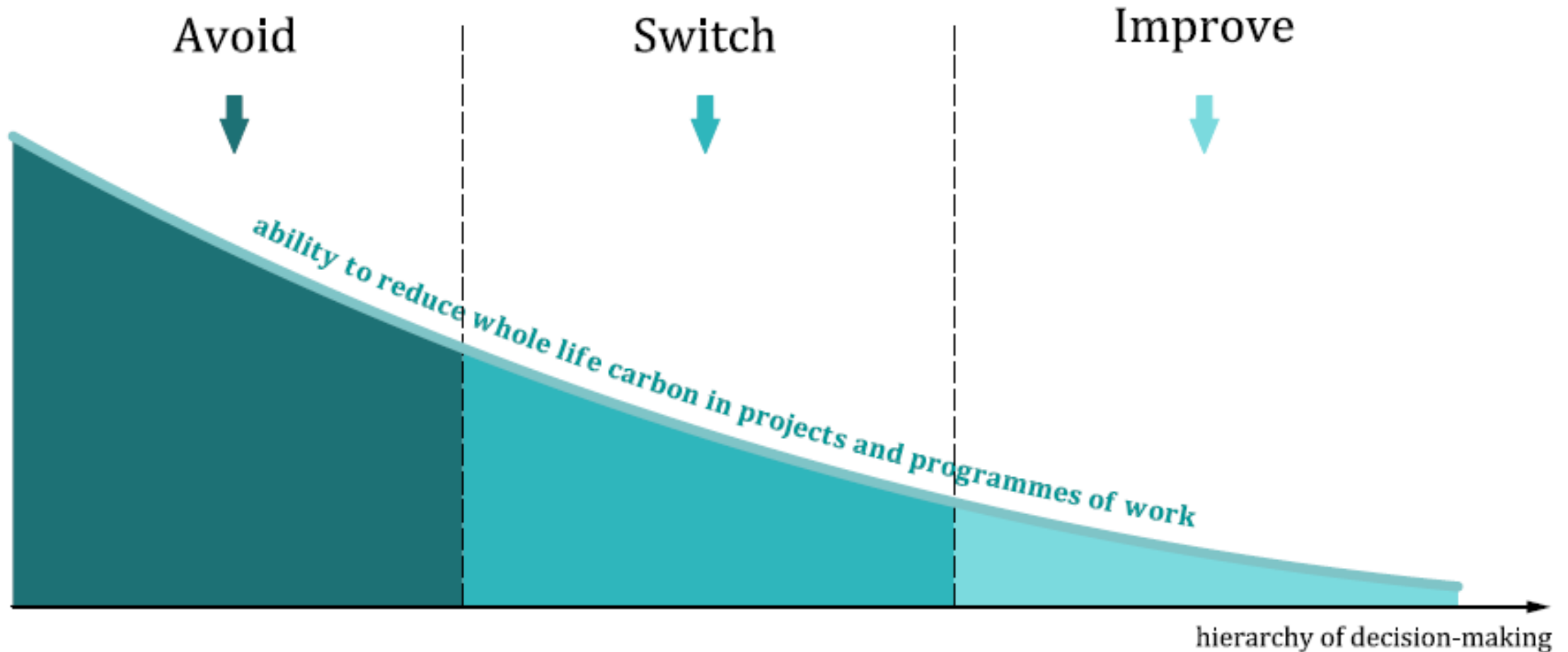
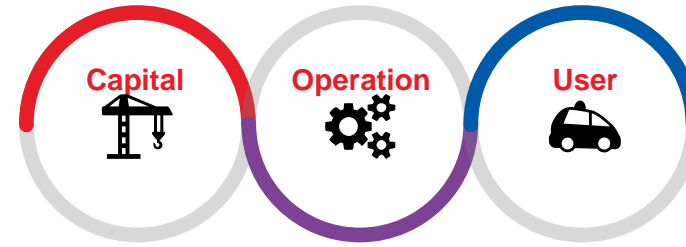
<https://www.bsigroup.com/en-GB/standards/pas-2080/>



<https://www.ice.org.uk/engineering-resources/briefing-sheets/guidance-document-pas2080>

Carbon hierarchy

Prioritise meaningful decarbonisation



Previous work

Research community and carbon:

- UKRI - operational carbon support wave 3
- UKRI - facilitating workshop wave 4
- STFC – Scoping a decarbonisation implementation plan



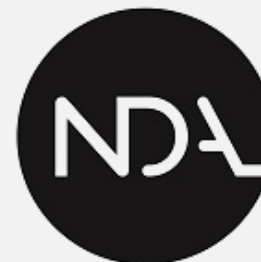
UK Research and Innovation



Science and Technology Facilities Council



Department for Transport



Carbon reduction examples

Ground energy potential

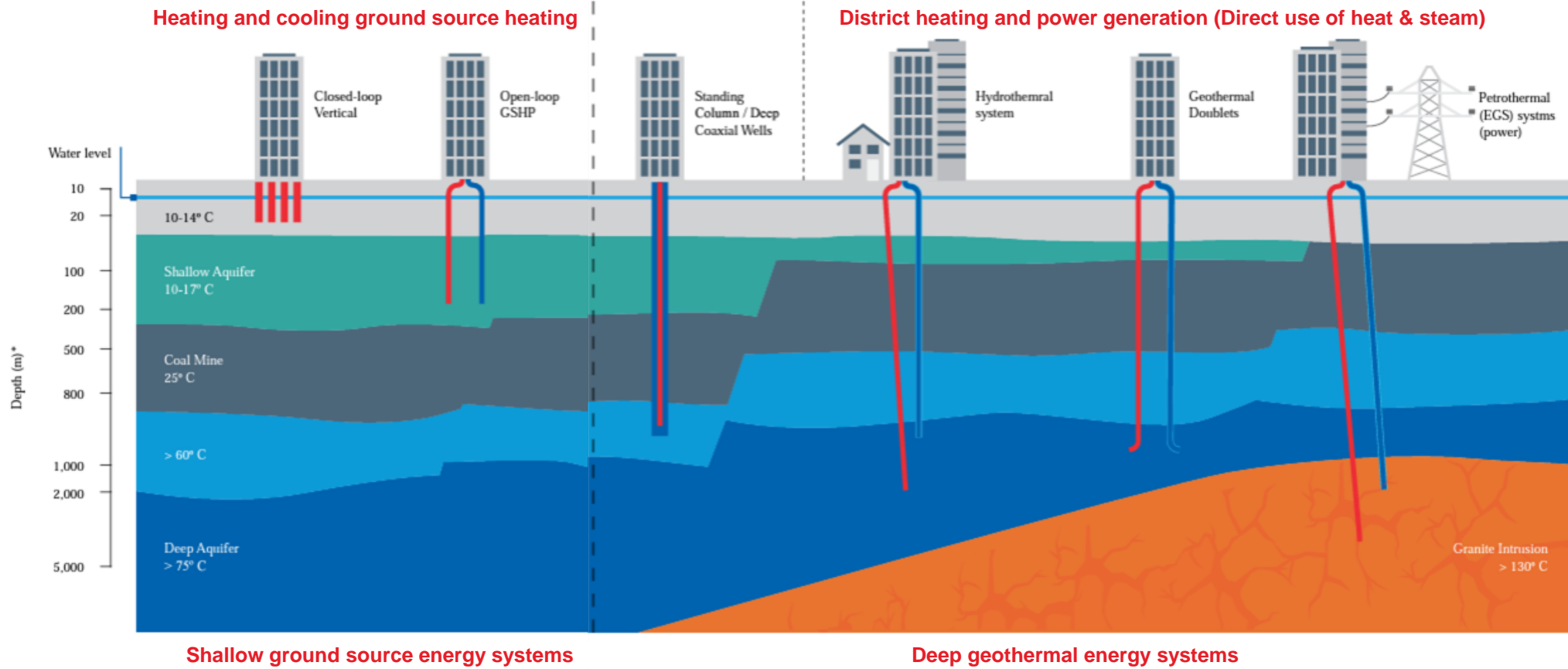
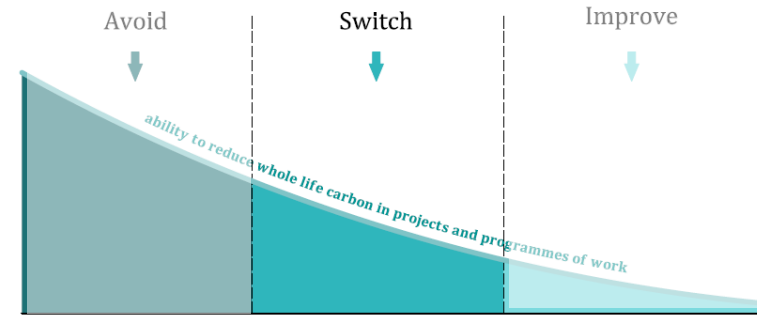
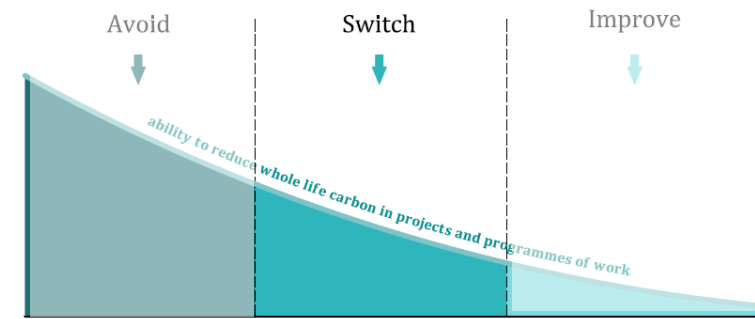


Illustration of geothermal project types, modified from British Geological Survey UKRI 2021

Concrete technologies

Global availability of GGBS is constrained



- Global production of **Portland Cement clinker** is **10 × GGBS** production.
- GGBS is a limited and constrained resource that is almost fully utilised globally.
- Locally increasing GGBS use is unlikely to decrease global emissions.
- Alternative options exist for reducing emissions in concrete.



The efficient use
of GGBS in reducing
global emissions

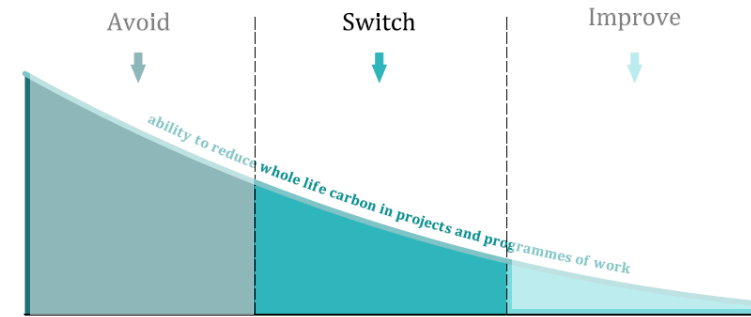
An appraisal of the global availability of
ground granulated blast furnace slag

September 2023

<https://www.istructe.org/resources/guidance/efficient-use-of-ggbs-in-reducing-global-emissions/>

Concrete technologies

Indicative performance of alternatives to Portland cement

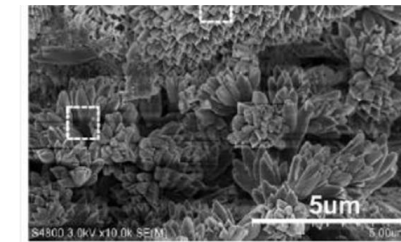


Property	Partial cement replacement									Total replacement		Carbon process
	GGBS	FA	SF	MK	NP	CNP	EMC	LS	LC ³	AAMs	ANPC [#]	CCure
Embodied carbon	↓	↓	↓	~↓	↓	~↓	↓/~↓	↓	~↓	↓/~↓	↓/~↓	~~↓
Fresh properties	~↑	~↑	~↓	~↓	~↓	~↓	U	↑*/↓**	~↓	→	U	~↓
Strength (early)	~↓	~↓	~↑	~↑	~↓	~↓	~↓	~↓	U	U	~↓	~↑
Strength (long-term)	~↑	~↑	~↑	~↑	~↑	~↑	~↑	~↓	→	→	→	~↑
E-modulus	→	→	→	→	U	U	U	→	U	~↓	U	U
Shrinkage	~↑/~→	~↑/~→	↑	~↓/~→	U	U	U	~↓	U	~↑	U	~↑
Creep	~↑/~→	~↑/~→	~↓	~↓/~→	U	U	U	U	U	~↑	U	U
Durability -chlorides	↑	↑	↑	~↑	~↑	~↑	~↑	~↑	~↑	~↑	U	→
Durability-carbonation	↑*/↓**	↑*/↓**	~↑/~→	~↓	U	U	U	~↓	~↑	~↑	U	U
Durability (ASR, DEF.)	↑	↑	↑	↑	↑	↑	~↑	↑	~↑	U	U	U
Standardisation	G	G	G	M	M	M	L	L	L	L	L	L
Availability	M	M	M	M	G	M	L	G	L	L	L	L
Cost	→	→	~↑	~↑	~↓	~↑	~↑	↓	→	~↑	U	~↑



bioMASON

Biocement that grows with natural microorganisms in ambient temperatures



Concretene

Cement innovation with graphene as an additive



Spoil to resource

Calcined clay arisings for use as Supplementary Cementitious Material (SCM)



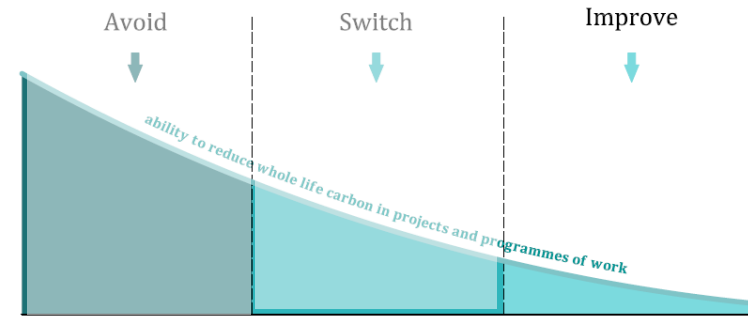
CarbonCure

Cement innovation where carbon is injected to accelerate curing

GGBS = Ground granulated blastfurnace slag; FA = Fly ash; SF = silica fume; MK = metakaolin; NP = natural pozzolan; CNP = calcined natural pozzolan; EMC = energetically-modified cement; LS = limestone; LC3 = LC3 cement; AAMs = alkali-activated materials; ANPC = alternative non-Portland cements #; CCure = Carbon Cure
 “G”, “M”, “L” and “U” are used for good, moderate, low and unknown, respectively

Turning spoil into resource

Calcined clay for cementitious material aggregates or bricks!



ARUP

HS2

How HS2 waste clay could be conjured into concrete to cut emissions

Engineers want to set up giant oven at HS2 boring sites to create calcined clay mix for use in foundations and platforms



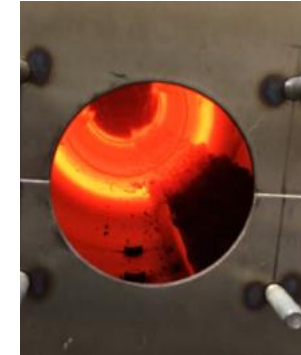
Roger Harrabin

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Thu 12 Oct 2023 12.01 BST



A tunnel boring machine at the HS2 site near Old Oak Common in west London. Photograph: Jonathan Brady/PA



Expansion of London's raw clays, residence time: 8 minutes with 0.5% of oil additive (particle density kg/m³)

Temp.	1-PVE wall - Euston area 10 - 15m	2-PVE wall - Euston area 15-20m	3-Euston station 18.8 - 20.3m	4-Euston station 14.5 - 16m	5-Euston station 16 - 17.5m	6-West Ruislip trial pits 2.9 - 3.2m	7-West Ruislip trial pits 2.7 - 3m
1 140 °C	277	277	597	449	645	649	818
1 160 °C	245	240	528	399	585	515	772
1 180 °C	246	244	408	343	509	380	699
1 200 °C	248	275	334	280	401	270	708

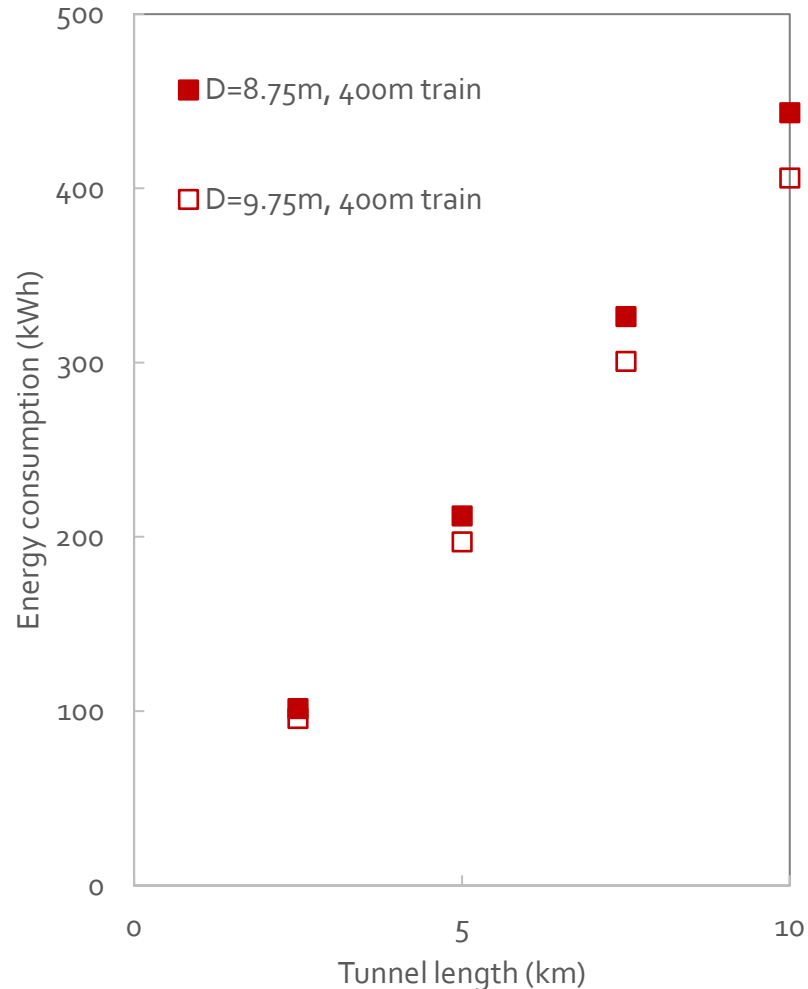
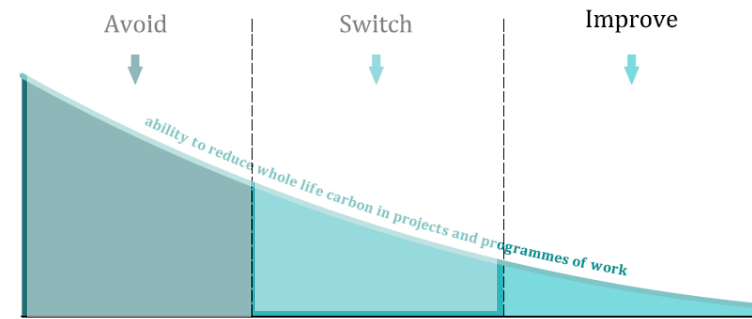


<https://www.theguardian.com/uk-news/2023/oct/12/how-hs2-waste-clay-could-be-conjured-into-concrete-to-cut-emissions?ref=biztoc.com>

<https://learninglegacy.hs2.org.uk/document/transformation-of-london-clay-into-construction-resources-supplementary-cementitious-material-and-lightweight-aggregate/>

Capital v whole life carbon

Balance between capital carbon investment and operational savings



Railway Engineering-2017 railwayengineering.com doi: 10.25084/raileng.2017.0124

DESIGNING TUNNELS FOR WHOLE LIFE VALUE

H. Pantelidou, S. Stephenson, J. Alexander, R. Sturt

Conclusions

Conclusions

- Ambitious decarbonisation targets
- Carbon management to help meet targets
- Managing whole life carbon