

Linear colliders Sustainability studies for LCs Life Cycle Assessments

Steinar Stapnes

CLIC mini workshop 11.12.23 – hence focus on CLIC

From costs and power to sustainability and life cycle assessments

- 1. Reduce power/energy (hand in hand with cost optimisation)
- 2. Operation energy use means carbon -> use the minimum energy, of the right type and at the right time, compensate
- 3. Life Cycle Assessments



Power optimization – examples

Design Optimisation:

All projects aim to optimize – most often energy reach, luminosities and cost. Power is becoming at least as important, maybe even compromising ultimate performance for power saving.

Technical Developments:

Technical developments targeting reduced power consumptions at system level high efficiency klystrons and RF systems generally, RF cavity design and optimisation, magnets (traditional SC and HTS including cryo, and also permanents magnets).

Heat recovery:

Already implemented in point 8 for LHC Tunnel heat recovery study by ARUP in 2022, results interesting but ...





The designs of CLIC, including key performance parameters as accelerating gradients, pulse lengths, bunch-charges and luminosities, have been optimised for cost and power



Steinar Stapnes



A very important part of increasing the energy efficiency of a collider is reducing the beamsizes at the collision point.

This involved optimisation of every part of the machine, from injectors to damping rings to main linacs/rings to beam-delivery/interaction point.

and covers in terms of design and technologies:

beam-dynamics, steering and feedback, precise instrumentation, alignment, stability (passive/active), injection, extraction, precise magnets, vacuum, studies of ground vibrations and stray-field, temperature control and more.

This has been extensively developed and prototyped in CLIC, ILC, FEL linacs.

Beyond studies and HW developments, test in beam facilities as ATF2, FACET, light sources and FEL linacs are essential.





8-10 MW

Voltage, kV

Current, A

Frequency, GH

Peak power, MV

Sat. gain, dE

Efficiency, 9

field 1

Life time, hour

Solenoidal magnetic

RF circuit length, m

420

322

11.994

49

48

36.2

30,000

0.6

0.32

420

204

11.994

59

58

68 / KlyC

85 000

0.35/0.6

0.32

Total beam power, MW

Location: CERN Bldg: 112

154

90

11.994

8.1

58

30 000

0.4

0.127

E37113

Drivebeam klystron: The klystron efficiency (circles) and the peak RF power (squares) simulated for the CLIC TS MBK (solid lines) and measured for the Canon MBK E37503 (dashed lines) vs total beam power. See more later. Publication: https://ieeexplore.ieee.org/document/9115885

154

93

11.994

6.2

49

42

30 000

0.35

0.127

High Eff. Klystrons

L-band, X-band (for applications/collaborators and test-stands

High Efficiency implementations:

- New small X-band klystron recent successful prototype
- Large X-band with CPI
- L-band two stage, design done, prototype ٠ desirable





oltage, kV

urrent. A

Sat. gain, di

fficiency, %

field. T

Life time, hour:

olenoidal magnet

RF circuit length, m

eak power. M

Magnets also important in Higgs factories

1.5 TeV CLIC power Magnets second largest



ZEPTO (Zero Power Tuneable Optics) project is a collaboration between CERN and STFC Daresbury Laboratory to save power and costs by switching from resistive electromagnets to permanent magnets.

For CLIC the dominant power is in the drive-beam quadrupoles, successfully prototyped and tested as permanent (two different strengths) magnets, and also dipoles (in drivebeam turn arounds)







HTS magnets might be of interests in all circular and linear Higgs factories to reduce power.

Longitudinal gradient dipole magnet for the CLIC DR (CIEMAT)

doi:10.18429/JACoW-IPAC2018-MOPML048 CC-BY-3.0





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Running on renewables and when electricity is cheap



Two studies in 2017:

- Supply the annual electricity demand of the CLIC-380 by installing local wind and PV generators (this could be e.g. achieved by 330 MW-peak PV and 220 MW-peak wind generators) at a cost of slightly more than 10% of the CLIC 380 GeV cost.
 - Study done for 200 MW, in reality only ~110 MW are needed
- Self-sufficiency during all times can not be reached but 54% of the time CLIC could run independently from public electricity supply with the portfolio simulated.
 - Can one run an accelerator as CLIC in a mode where one turn "on" and "off" depending prices (fluctuating with weather, demand, availability etc) ?
 - Specify transition times (relatively fast for a LC) and the annual luminosity goal
 - Significant savings but the largest saving is the obvious one, not running in the winter.
 - Flexibility to adjust the power demand is expected to become increasingly important and in demand by energy companies.

More information (link)

(Regenerative) Power availability varies Linear accelerators have no stored beam -> ideal for flexible operation

Study by Fraunhofer institute considered running on renewables and participating in **demand side flexibility**



Main states
 Transition state
 Transition equal

rom X to Y) .g. 12: from 10 to 20

igure 1-1: Schematic representation of the fini

Power and energy

Typical power numbers for Higgs factories on the right – see also table on page above.

The CERN "standard" running scenario is shown below right, used to convert to annual energy needs.





Very uncertain but MTP assumes 120 MCHF/TWh beyond 2026.

With "standard" running scenario (on the right) every 100 MW corresponds to ~0.6 TWh annually, corresponding to ~75 MCHF annually (European costing)

Annual shutdown
 Commissioning
 Technical stops
 Machine development
 Fault induced stops
 Data taking

120

30

130



From energy to CO2 – in 2040-50



From: <u>https://app.electricitymaps.com/zone/FR</u> Contains also g/kWh per source

What is the carbon intensity of energy in ~2050 (operation):

- 50% nuclear and 50% renewable give ~10-15g/kWh
- France summer-months are today ~40g/kWh
- ILC has a green implementation concept including compensation and contracting renewable energy
- Reductions predicted (<u>LINK</u>)

Figure 6.14 ▷ Average CO₂ intensity of electricity generation for selected regions by scenario, 2020-2050



CO₂ intensity of electricity generation varies widely today, but all regions see a decline in future years and many have declared net zero emissions ambitions by around 2050



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Sustainable Construction – Life Cycle Assessment

For carbon emission the construction impact will be much earlier and might be more significant (also rare earths and many other issues etc):

- Construction: CE, materials, processing and assembly not easy to calculate
- Markets will push for reduced carbon, responsible purchasing crucial (see right) – construction costs likely to increase
 Decommissioning – how do we estimate impacts ?



Responsible purchasing – and understanding the impact on our supply chain, costs and potential for changes – will be essentials for future projects (CERN implementation information from E.Cennini)

Life Cycle Assessment

Comparative environmental footprint for future linear colliders CLIC and ILC

The International Workshop on Sustainability in Future Accelerators 2023 | 26/09/2023

ARUP: *Suzanne Evans, *Jin Sasaki, Ben Castle, Yung Loo, Heleni Pantelidou, Marin Tanaka CERN: John Osborne, Steinar Stapnes, Benno List, Liam Bromiley KEK: Nobuhiro Tenunuma, Akira Yamamoto, Tomoyuki Sanuki

(*presenters: suzanne.evans@arup.com, jin.sasaki@arup.com)

The report:

https://edms.cern.ch/ui/#!master/navigat or/document?D:101320218:101320218: subDocs

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System boundaries



Only B6 discussed in all the slides above, now discuss A1-A5 for the CE

Missing A1-A5 for accelerator, some surface installations, all maintenance and upgrades, all EoL activities

LCA Methodology

The LCA follows the ISO 14040/44 methodology.

The LCA has been carried out using the LCA tool Simapro 9.4.0.2 which uses Ecoinvent 3.8 database. The ReCiPe Midpoint (H) 2016 method has been used to estimate the environmental impacts across 18 impact categories – see table to the right.

Data for the CLIC and ILC LCA has been gathered from CERN and KEK respectively through drawings and reports, which feeds directly into the Life Cycle Inventory (LCI).

Data quality

Simapro 9.4.0.2 uses Ecoinvent 3.8 database, released in September 2021. Ecoinvent is widely recognised as the largest and most consistent LCI database. Ecoinvent validates the LCI data through ecoEditor software. Ecoinvent reviews the data through manual inspection from at least 3 experts prior to the storage of data in Ecoinvent database (Data quality guideline for the ecoinvent database version 3, 2013).

ReCiPe Midpoint (H) 2016 Impact Categories

Midpoint Impact Categories	Abbr.	Unit
Global warming	GWP	kg CO ₂ eq
Stratospheric ozone depletion	ODP	kg CFC-11 eq
lonizing radiation	IRP	kBq Co-60 eq
Fine particulate matter formation	PMFP	kg PM2.5 eq
Ozone formation, Human health	HOFP	kg NOx eq
Ozone formation, Terrestrial ecosystems	EOFP	kg NOx eq
Terrestrial acidification	TAP	$\mathrm{kg}~\mathrm{SO}_{2}~\mathrm{eq}$
Freshwater eutrophication	FEP	kg P eq
Marine eutrophication	MEP	kg N eq
Terrestrial ecotoxicity	TETP	kg 1,4-DCB
Freshwater ecotoxicity	FETP	kg 1,4-DCB
Marine ecotoxicity	METP	kg 1,4-DCB
Human carcinogenic toxicity	HTPc	kg 1,4-DCB
Human non-carcinogenic toxicity	HTPnc	kg 1,4-DCB
Land use	LOP	m ² a crop eq
Mineral resource scarcity	SOP	kg Cu eq
Fossil resource scarcity	FFP	kg oil eq
Water consumption	WCP	m ³

Reference: ReCiPe Midpoint (H) 2016

Midpoint Impact Categories	Abbr.	Unit	Environmental issue measured
Global warming	GWP	kg CO ₂ eq	Increased greenhouse gas emissions increases global mean temperature
Stratospheric ozone depletion	ODP	kg CFC-11 eq	Emissions of Ozone Depleting Substances (ODSs) increases UVB radiation
Ionizing radiation	IRP	kBq Co-60 eq	Anthropogenic emissions of radionuclides generated in the nuclear fuel cycle (mining, processing, waste disposal) as well as burning coal. Dispersion is modelled and exposure to population is measured.
Fine particulate matter formation	PMFP	kg PM2.5 eq	Air pollution that causes primary and secondary aerosols in atmosphere which has negative impact on human health. Fine particulate matter with a diameter of less than 2.5 µm (PM2.5) can cause human health problems.
Ozone formation, human health	HOFP	kg NO _x eq	Air pollutants formed as a result of photochemical reactions of NO_x and Non Methane Volatile Organic Compounds (NMVOCs). It is a health hazard for humans as can inflame airways and damage lungs.
Ozone formation, terrestrial ecosystems	EOFP	kg NO _x eq	Air pollutants formed as a result of photochemical reactions of NO _x and Non Methane Volatile Organic Compounds (NMVOCs). It has negative impact on vegetation including reduction of growth and seed production.
Terrestrial acidification	TAP	kg SO_2 eq	Acidification of soils predominately through transformation of air pollutants (NO _x , NH ₃ or SO ₂) to acids. A serious deviation from optimum acidity level is harmful for that kind of species, and is referred to as acidification.
Freshwater eutrophication	FEP	kg P eq	Discharge of nutrients into soil or freshwater bodies increasing nutrients levels (phosphorus and nitrogen), increasing plant and algae growth. Leads to relative loss of species.
Marine eutrophication	MEP	kg N eq	Discharge of plant nutrients from soil into marine systems increasing nutrients levels (phosphorus and nitrogen). It is assumed N is limiting nutrient in marine waters. Leads to marine ecosystem disturbance and disappearance.
Terrestrial ecotoxicity	TETP	kg 1,4-DCB	Pollutants that are toxic to land-dependent ecosystems.
Freshwater ecotoxicity	FETP	kg 1,4-DCB	Pollutants that are toxic to freshwater ecosystems.
Marine ecotoxicity	METP	kg 1,4-DCB	Pollutants that are toxic to marine ecosystems.
Human carcinogenic toxicity	HIPC	Kg 1,4-DCB	
Human non-carcinogenic toxicity	HTPnc	kg 1,4-DCB	Risk increase of non-cancer disease incidence.
Land use	LOP	m ² a crop eq	Relative loss of species due to local land use.
Mineral resource scarcity	SOP	kg Cu eq	Reduction of the global amount of non-renewable raw materials – minerals and metals.
Fossil resource scarcity	FFP	kg oil eq	Describes reduction of the global amount of non-renewable raw materials – fossil fuels.
Water consumption	WCP	m³	Mains, surface and groundwater consumption leading to reduction in freshwater availability, thus water shortage for irrigation, reduction in plant diversity and changed river discharge.

Reference: <u>ReCiPe Midpoint (H) 2016</u> 86



Linear Collider Options



Reference: CLIC Drive Beam tunnel cross section, 2018

Reference: CLIC Klystron tunnel cross section, 2018

Reference: Tohoku ILC Civil Engineering Plan, 2020

System	Sub-system	Components	Sub-components
CLIC Drive Beam & Klystron			
	Tunnels		
		Main accelerator tunnel and turnarounds	
			Primary Lining
			Permanent Lining
			Invert/shielding wall
	Shafts		
		9-18m dia.	
			Primary Lining
	•		Permanent Lining
	Caverns		
		BDS, UTRC, UTRA, BC2, DBD, service cavern, IR	
		cavern, detector and service nall	Primany Lining
			Primary Lining
II C 250GeV			Permanent Lining
	Tunnels		
	Tunnels	Main accelerator tunnel, loop sections at both ends.	
		damping ring tunnel, access tunnels, BDS beam	
		tunnels, widening sections, reversal pits, peripheral	
		tunnels, RTML tunnels, AT-DR and AT-DH tunnels	
			Primary Lining
			Permanent Lining
			Invert/shielding wall
	Shafts		
		Main (18m dia. 70m depth) and utility (10m dia. 70m depth)	
			Primary Lining
			Permanent Lining
	Caverns		
		Access Hall S/E/M Dome, HE Dome, Detector Hall	
			Primary Lining
			Permanent Lining

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2030 Baseline assumptions

LCA Mo	dules	CLIC Drive Beam	CLIC Klystron	ILC	
A1-A3	Materials		Concrete (CEMI) & Steel (80%	recycled)	
A4	Transport of materials to site	Concrete: Local by road (50km) Steel: European by road (1500km)		Concrete: Local by road (50km) Steel: National by road (300km)	
A5	Material wasted in construction	Concrete insitu: 5% Precast concrete: 1% Steel reinforcement: 5%			
A5	Transport of disposal materials off site	Concrete and steel recycling: 30km by road Concrete and steel landfill: 30km by road Spoil: 20km by road Assumed that 90% of EoL construction materials are recycled or repurposed and 10% is in landfill.			
A5	Construction process	Tunnel Boring Machine (TBM)		Drill & Blast	
A5	Electricity mix 2021/2022	Fossil: 12% Non-fossil: 88%		Fossil: 71% Non-fossil: 29%	





CLIC around 11km, ILC around 20 km

ILC 250GeV



A1-A3 Global Warming Potential (tCO₂e)



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A1-A5 GWP (tCO₂e)





CLIC Drive Beam 380GeV



A1-A5 ReCiPe 2016 Midpoint (H) Impact Categories

CLIC Drive Beam 380GeV | Relative contribution of each A1-A5 stage to total environmental impact



Desk Study

Prior to conducting the LCA, a desk study was undertaken to evaluate existing literature that had completed a LCA for tunnels. Key summaries and conclusions are identified below:

Rodriguez, R., Perez, F. (2021) Carbon foot print evaluation in tunnelling construction using conventional methods		Li, Q et al. (2013)	Huang, L. (2015)	Huang, L. (2014) Environmental impact of drill and blast tunnelling: life cycle assessment	
		CO_2 emissions during the construction of a large diameter tunnel with a slurry shield TBM	Life Cycle Assessment of Norwegian standard road tunnel		
	 1km road tunnel, 79.6m² cross section Location: Spain System boundaries: A1-A5 (incl. ventilation & lighting) Functional unit: kgCO₂e/m of tunnel LCIA methodology: Not specified Impact categories: GWP 	 6.78km tunnel, outside diameter 14.5m Location: China System boundaries: A3, A5 (incl. lighting and ventilation) Functional unit: kgCO₂ per ring LCIA methodology: Not specified Impact categories: GWP 	 3km road tunnel, 67m² cross section Location: Norway System boundaries: A1-A5 incl. ventilation and lighting Functional unit: tCO₂e/m of tunnel LCIA methodology: ReCiPe V1.06 Impact categories: GWP, ODP, HTP, POFP, PMFP, IRP, TAP, FEP, MEP, mEP, TAP, TAP, FEP, MEP, TAP, TAP, TAP, TAP, TAP, TAP, TAP, TA	 3km road tunnel, 67m² cross section Location: Norway System boundaries: A5 (D&B, loading and hauling, scaling) Functional unit: tCO₂e/m of tunnel LCIA methodology: ReCiPe V1.06 Impact categories: GWP, HTP, POFP, PMFP, TAP, TETP 	
	 Construction activities: D&B, uses fuel rates (electric and diesel), machinery required, RMR to calculate construction emissions. 	 Construction activities: TBM, estimated using national standard, literature research, field investigation, engineering experience and machinery data. 	 Construction activities: D&B, estimated using a cost database of Norwegian Public Road Administration (NPRA). 	Construction activities: D&B, estimated using a cost database of Norwegian University of Science and Technology (NTNU) Tunsim.	
	 Results: A1-A3: 85% (80% concrete, 5% steel), A4-A5: 15% (5% from loading and transportation and 10% from generating electricity) 	 Results: A3: 89.2%, A5: 10.8% (precast of segment, shield driving, segment erection, tunnel inner structures construction and auxiliary) 	 Results: A1-A3: 76%, A4: 15%, A5: 9%, GWP over 100 years: 13 tons CO₂e/m tunnel length 	 Results: 0.9tCO₂e/m tunnel length (D&B 29%, loading and hauling 36%, ventilation 31%). 	

Benchmarking Data from tunnel projects

Thames Tideway, UK Concept stage

The Thames Tideway project features segmentally lined TBM tunnels running under the river Thames. As part of the application for development consent an Energy and Carbon Footprint report was produced.

This reviewed:

- 25km, 6.5m-7.2m I.D Main Tunnel
- 1.1km 3m I.D & 4.6km and 5m I.D connection tunnel
- · Permanent above ground infrastructure



Railway Tunnel (Arup Internal Example) Concept stage

An internal A1-A5 carbon calculation was completed for a 9.75m diameter (O.D), 10km long rail tunnel. This exercise using IStructE, National Highways and BEIS Guidance.

Note: the A5 value was informed by overall project costs as opposed to a bottom-up approach evaluating plant usage.



Californian High-speed Rail System (CAHSR), USA Proposed scheme

49km of twin-bore 9m I.D New Austrian Tunnelling Method (NATM) tunnel

Estimation of lifecycle GHG emissions from

Note: Data is reported as CO₂ but is reasonable to compare against CO_2e .



Total A1-A5 GWP: 638,000 tCO2

n. c

Total A1-A5 GWP: 819,000 tCO₂e

Total A1-A5 GWP: 112,000 tCO2e

construction of a proposed high - speed rail tunnel.



CLIC Drive Beam 380GeV

Tunnels reduction opportunities

41% possible A1-A5 GWP reduction



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A1 Raw material supply

A2 Transport

A3 Manufacture A4 Transport to works

site

A5 Construction proces

Materials

Transport &

construction activities

Looking at the impact of the accelerator components

- Study to estimate the Green House Gas emissions from raw materials in CLIC 2-beam module, including waveguides and supports
- ~2.5t CO2-eq / m:
 -> about half of CO2 for tunnel
- Half of CO2 impact is steel for supports
 -> optimization potential
- Services (power, cabling, cooling, ventilation) not included
- Situation in magnet-heavy sections (e.g. turnarounds, bends, damping rings) may be different

CO2 impact of accelerator components is comparable to CO2 of main tunnel – to be studies but easily 5 kton/km

Note: Careful with material processed away, recycled or not ?



Material (incl. Scrap) GWP [kg CO2-eq]



Copper
 Stainless Steel = Mild Steel = Titanium = Aluminium



Wrap-up

A1-A5: Tunnel construction (ILC and CLIC DB dimensions) is around 6kton/km

- Add shafts, caverns , access tunnels, DR, etc + from 30 to 60%
- Add transports, power used in construction, etc + 25%
- = > ILC (20km) around 270 kton, CLIC (11 km) around 125 kton

Possible savings (but at a cost to be defined) of ~40% Adding accelerator components and injectors more consistently (possibly 50% increase – very early days)

Operation (in ~2050)

Nuclear 5g/kWh and re-newables (sun/wind/hydro) 20g/kWh – suitable for Europe, what is suitable as goal for Japan ? Can be higher with poor energy mix, can be lower with good contracting (good mix) Assume 50/50 mix => Energy use estimated for LCs 0.6-0.8 TWh annually, i.e. around 10 kton CO2

France in summer months are at ~40 g/kWh, a factor three better towards 2050 within reach ?

In Japan this is much harder, contracting on low carbon energy an important tool A green field site offers more flexibility for compensation (as in the green ILC approach)

Power nevertheless has huge cost impact, and secondary effects on CO2 (more material)



UN

2030

Breakthrough

Outcomes for

100% of projects due to be completed in 2030 or after are net zero carbon in operation

with at least **40% less** embodied carbon compared to current practice

2030 Breakthroughs UNFCCC

Towards Carbon Accounting with LCA



Concluding:

- Construction in the 2030'ies the most (time)critical carbon emission to address (A1-A5)
- LCA methodology is the way to go for sustainability studies, also for other parts (many missing) and other phases. Provides us with handles for optimisation.
 - Very good to see all the examples in this workshop of using or thinking about using this methodology
- Upgrades removing components and decommissioning likely other major CO2 sources
- All other factors to be considered, e.g. radiation, acidity, etc

Thanks: CLIC and ILC teams Benno List, Maxim Titov, Shin Michizono, Tomoyuki Sanuki, Nobuhiro Terunuma, Takayuki Saeki John Osborne, Liam Bromiley and the entire ARUP team Among them slides from Suzanne Evans ARUP talks at LCWS 2023 and yesterday ... many more





Power and energy



Power at 250-380 GeV in the 100-150 MW range for the projects above, reaching ~500 MW at 3 TeV for CLIC

With a running scenario on the right this corresponds to 0.6-0.8 TWh annually

CERN is currently consuming 1.2 – 1.3 TWh annually

CERN "standard" running scenario used to convert to annual energy use



Includes studies of overall designs optimisation to reduce power, SRF cavities (grad,Q), cryo efficiency, RF power system (klystrons, modulators, components), RF to beam efficiencies, permanent magnets, operation when power is abundant, heat recovery, nanobeam and more. Recent overview (LINK)

Sustainability: towards a Life Cycle Assessment (LCA) for LCs

LCA report for Civil Engineering: LINK





ILC 250GeV

888 Caverns

What is the carbon intensity of energy in ~2050 (operation):

- 50% nuclear and 50% renewable give ~10-15g/kWh
- France summer-months are today ~40g/kWh
- ILC has a green implementation concept including compensation and contracting renewable energy
- Reductions predicted (LINK)



CO2 intensity of electricity generation varies widely today, but all regions see a decline in future years and many have declared net zero emissions ambitions by around 2050

Recent C³ paper using the LCA "methodology", also including considerations for other projects, is also well worth studying: LINK Sustainability Strategy for the Cool Copper Collider

> Martin Breidenbach[®], Brendon Bullard[®], Emilio Alessandro Nanni⁰, Dimitrios Ntounis⁰, and Caterina Vernieri⁰ SLAC National Accelerator Laboratory, 2575 Sand Hill Road, Menlo Park, California 94025, USA & Stanford University, 450 Jane Stanford Way, Stanford, California 94305, USA

Around 11-12 kton/km main linac (CLIC DB and ILC)