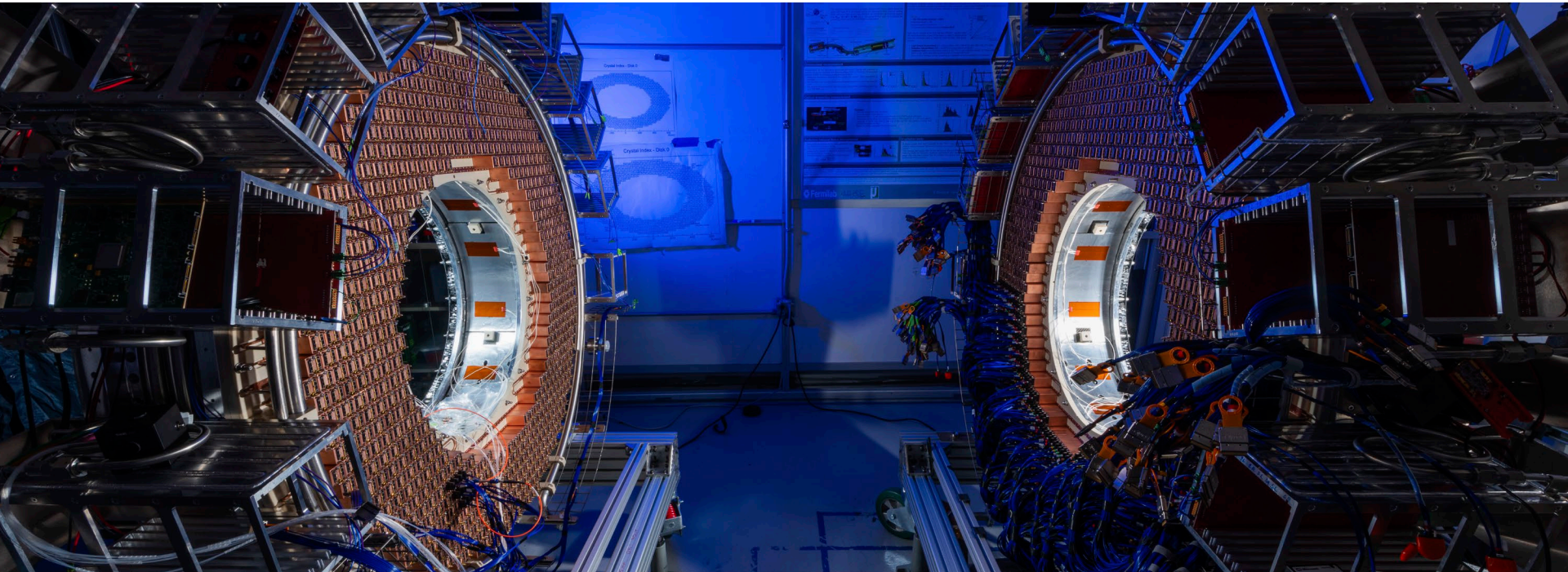
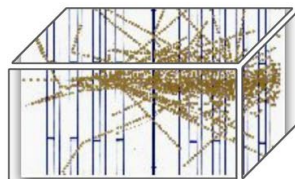


# The Mu2e Electromagnetic Calorimeter



**L. Morescalchi**  
**INFN Pisa, Italy**  
On behalf of the Mu2e calorimeter group



**CALOR 2024**  
**Tsukuba**

Mu2e searches for the muon to electron conversion in the field of an Aluminum nucleus.

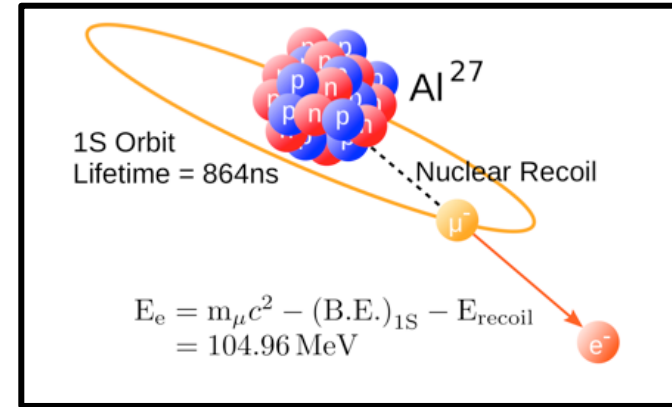
→ CLFV process strongly suppressed in Standard Model:  $BR \leq 10^{-52}$

→ Its observation is BSM physics → Goal:  $10^4$  improvement w.r.t. current sensitivity

With  $10^{18}$  muon stops  $\mu$ -e conversion in the presence of a nucleus

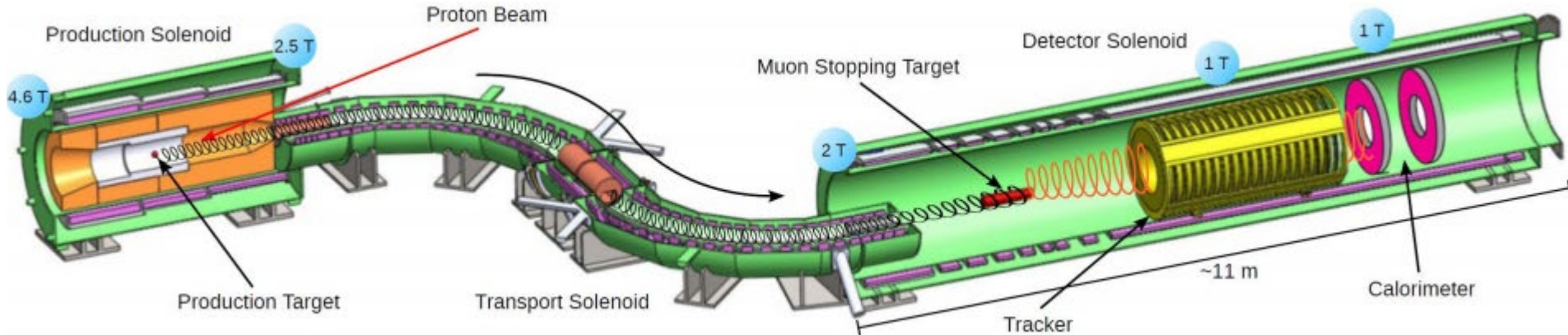
$$R_{\mu e} = \frac{\mu^- + N(A, Z) \rightarrow e^- + N(A, Z)}{\mu^- + N(A, Z) \rightarrow \nu_\mu + N(A, Z - 1)} < 8.4 \times 10^{-17}$$

Nuclear captures of muonic Al atoms



- × Low momentum pulsed muon beam stopped in Al target (10 GHz)
- × Muons trapped in orbit around the nucleus
- ×  $\mu N \rightarrow e N$  signature → **mono-energetic electron @ 105 MeV**

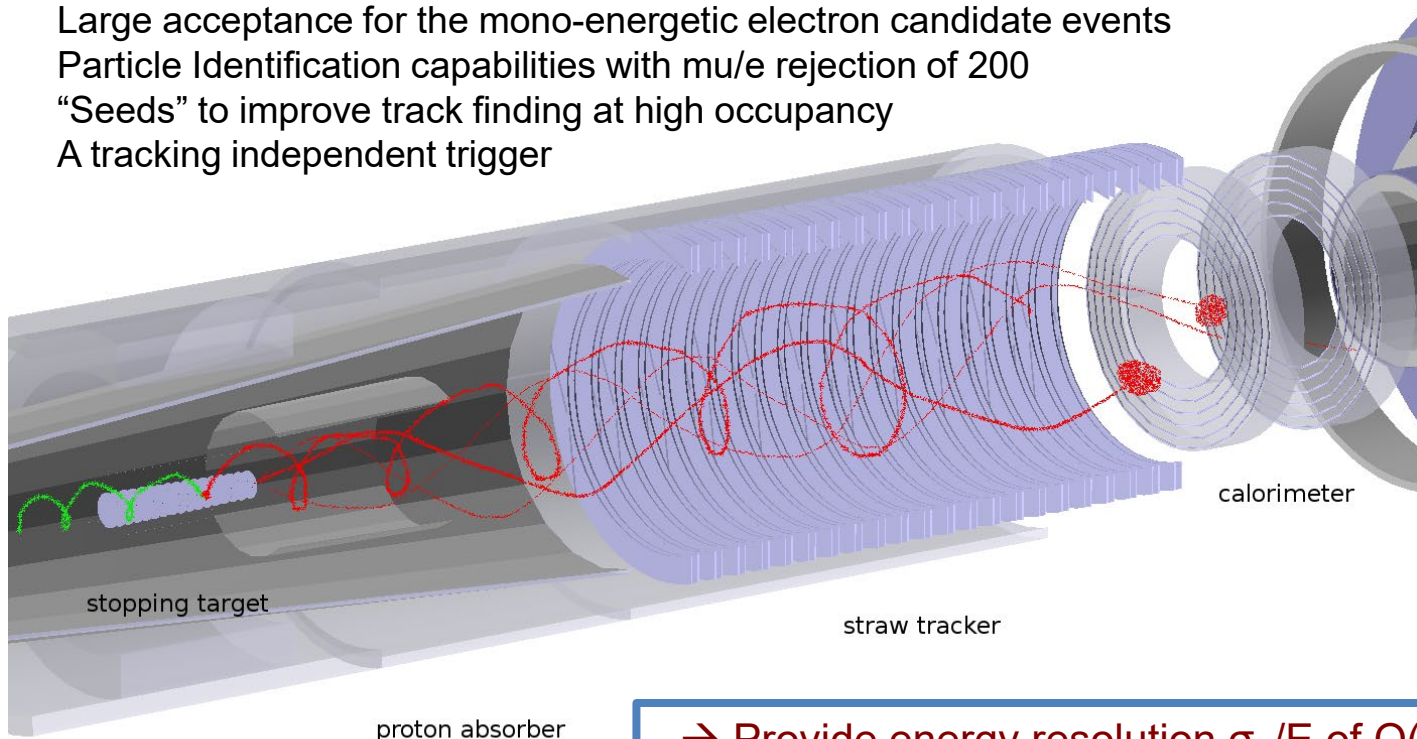
## Production & Transport Solenoids



## Detector Solenoid

For the  $\mu \rightarrow e$  conversion search, the calorimeter adds redundancy and complementary qualities with respect to the high precision tracking system

- Large acceptance for the mono-energetic electron candidate events
- Particle Identification capabilities with  $\mu/e$  rejection of 200
- “Seeds” to improve track finding at high occupancy
- A tracking independent trigger

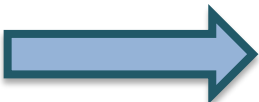


For 100 MeV electrons  
@ 50 degrees impact  
angle

- Provide energy resolution  $\sigma_E/E$  of  $O(< 10 \%)$
- Provide timing resolution  $\sigma(t) < 500$  ps
- Provide position resolution  $< 1$  cm
- **Work in vacuum @  $10^{-4}$  Torr and 1 T B-Field**
- **Survive the harsh radiation environment**

- Fast signal for Pileup and Timing:
  - $\tau$  of emission < 40 ns
  - Fast Digitization (WD) to disentangle signals in pileup
- Crystals with high Light Yield for timing/energy:
  - resolution  $\rightarrow$  LY(photosensors) > 20 pe/MeV
- 2 photo-sensors/preamps/crystal for redundancy:
  - reduce MTTF requirement  $\rightarrow$  1 million hours/SIPM
- Radiation Hardness (5 years of running with a safety factor 3):
  - Crystals should survive a TID of 90 krad and a fluence of  $3 \times 10^{12}$  n/cm<sup>2</sup>
  - Photo-sensors should survive 45 krad and a fluence of  $1.2 \times 10^{12}$  n\_1MeV/cm<sup>2</sup>
- The 1 T magnetic field + the small space suggests  $\rightarrow$  SiPMs

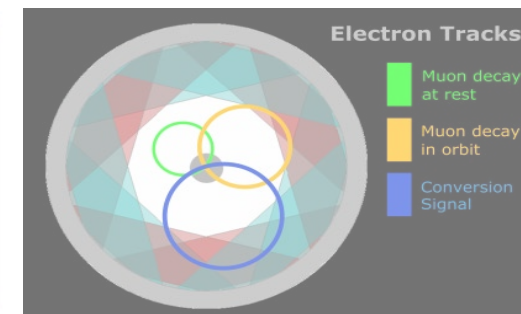
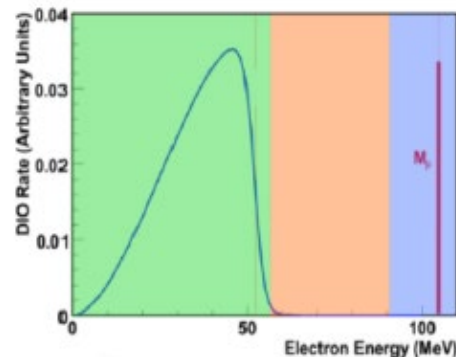
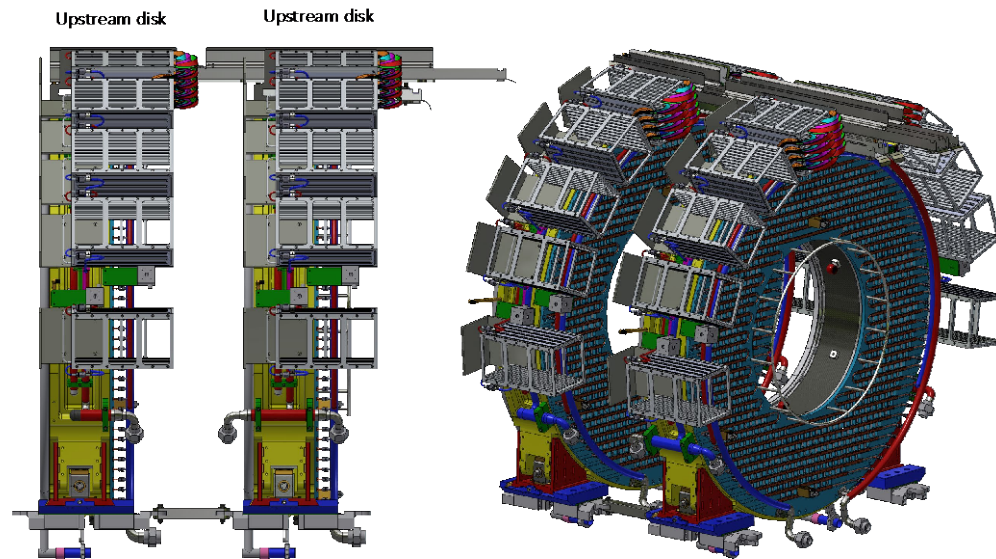


  
best compromise

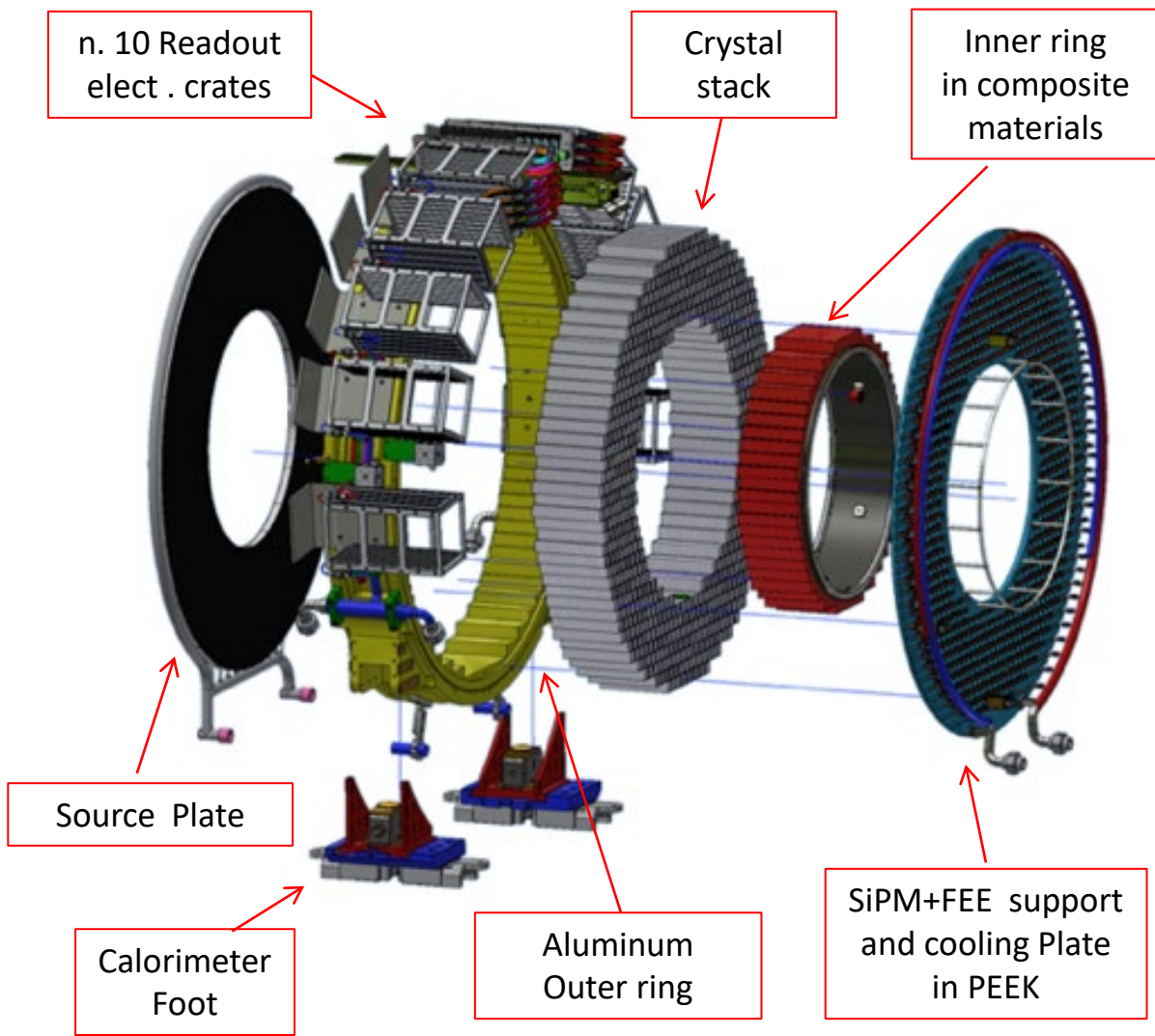
## Undoped CsI + UV-extended SiPMs

- |   |   |
|---|---|
| $\rightarrow$ It is radiation hard        | $\rightarrow$ 30 % PDE @ 310 nm                   |
| $\rightarrow$ It has a fast emission time | $\rightarrow$ New silicon resin window            |
| $\rightarrow$ Emits at 310 nm             | $\rightarrow$ TSV readout, Gain = 10 <sup>6</sup> |

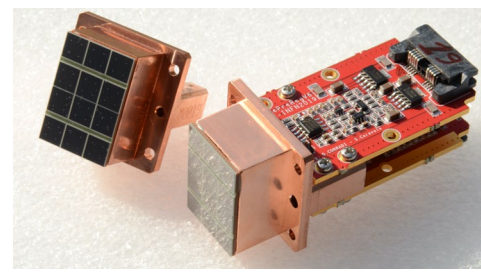
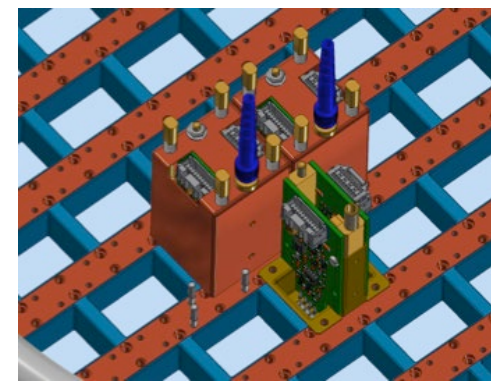
- ✓ Two annular disks, each one with 674 undoped CsI parallelepiped crystals with square faces:
  - ➔ Crystal dim ( $34 \times 34 \times 200 \text{ mm}^3$ )  $\sim 10 X_0$
  - ➔ Inner/Outer Radius = 374/660 mm
- ✓ Each crystal is read out by two large area UV extended Mu2e SiPM's ( $14 \times 20 \text{ mm}^2$ ) through a 2mm air gap
- ✓ SiPM glued on copper holders with FEE mounted on SiPM pins
- ✓ Digital electronics at 200 Msp/s located in near-by electronics crates
- ✓ Radioactive source (ala Babar) and laser system provide absolute calibration and monitoring capability



Operate with very high reliability in vacuum and radiation hard environment →  $-10 \text{ }^\circ\text{C}$  for SiPMs

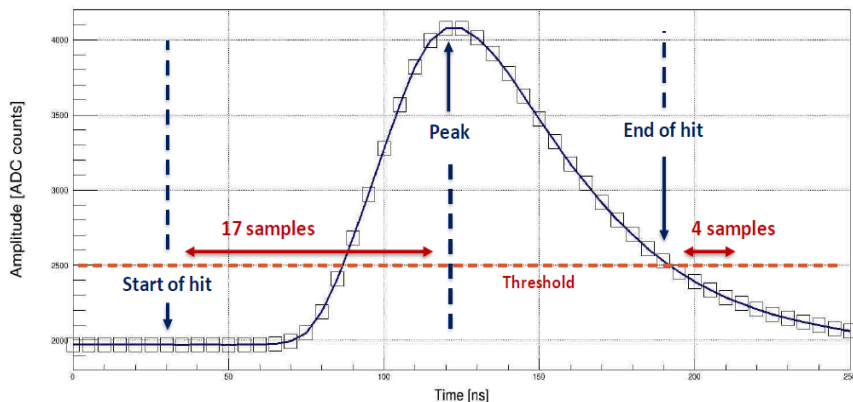
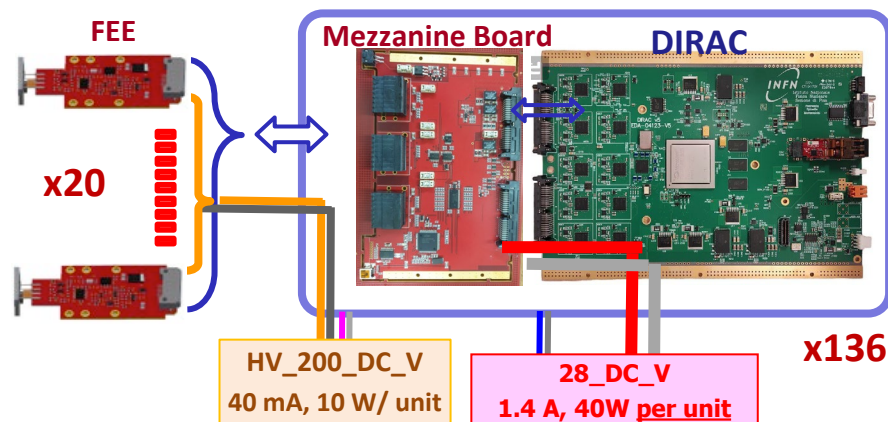


To reduce/handle the neutron induced leakage current,  $I_d$ , SiPMs should be cooled down ( $\times 2 I_d$  reduction/ $10^\circ\text{C}$ )  
**→ SiPM running temperature at  $-10^\circ\text{C}$ , Coolant at  $-20^\circ\text{C}$**



Readout Units = SiPM+FEE holder

- MZB → Control and set 20 channels HV, monitor current and temperature of photosensors
- A fast digitizer system is needed due to the high expected pileup and time resolution requirements
  - About **2700 channels, 136 boards**
  - Sampling frequency of **200 MHz**
  - ADC with **12 bits** resolution over 2 V
- Mechanical constraints → DAQ crates inside cryostat:
  - Limited space → **20 channels/board**
  - Limited access for maintenance → **Reliable design**
  - Close to stopping target → **Radiation hard electronics**
  - Vacuum → **Copper plate cooling**
- Polarfire Rad-tolerant FPGA from Microchip
- CERN VTRX for optical link readout



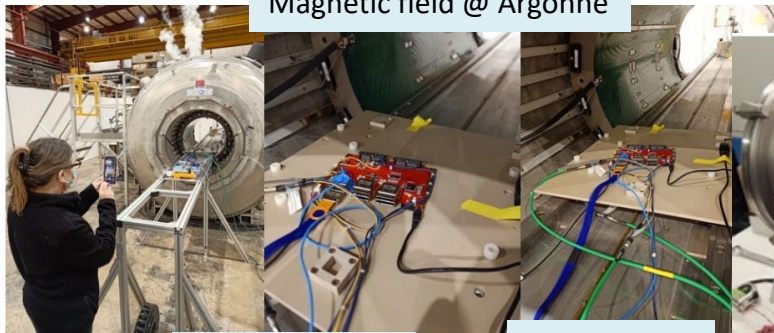
## Final QA/QC tests performed:

- Dose Test of components and boards OK
- B-Field test of DC-DC converters and boards OK
- Neutrons test for DD OK
- Proton test for SEL OK
- Thermal tests in vacuum with copper plate OK

TID @ ENEA Calliope



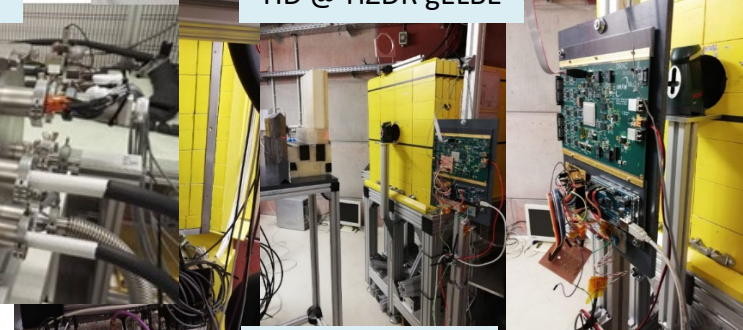
Magnetic field @ Argonne



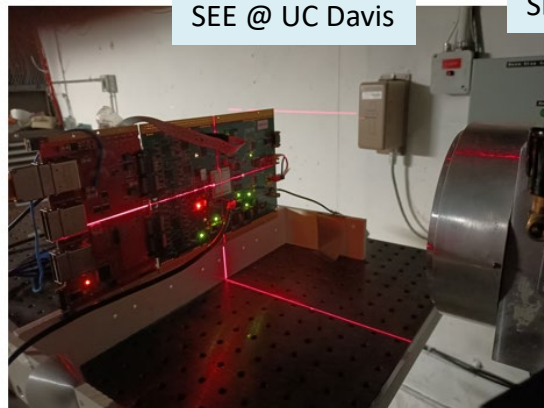
Thermalvaccum



TID @ HZDR gELBE



SEE @ UC Davis



SEE @ CNAO



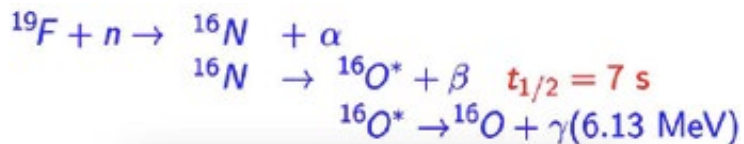
neutrons @ FNG



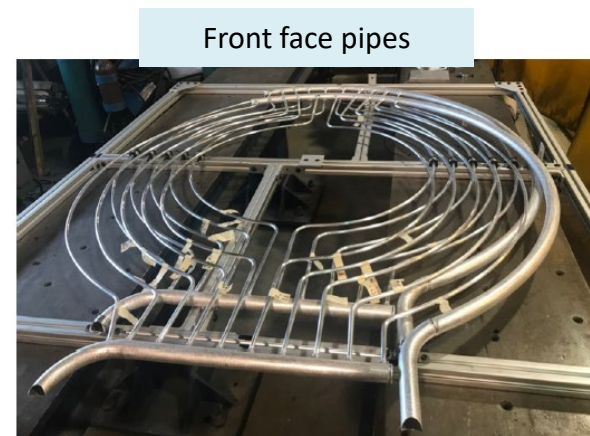
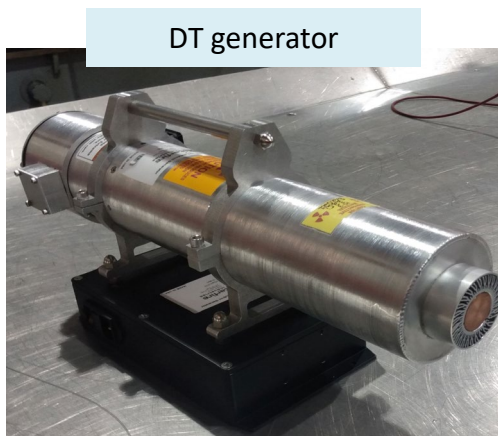
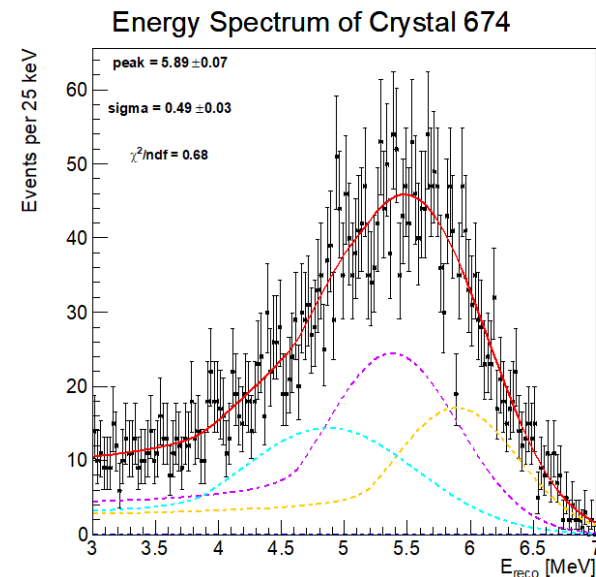


- ✓ Neutrons from a DT generator irradiate a fluorine rich fluid (Fluorinert) that is piped to the front face of the disks

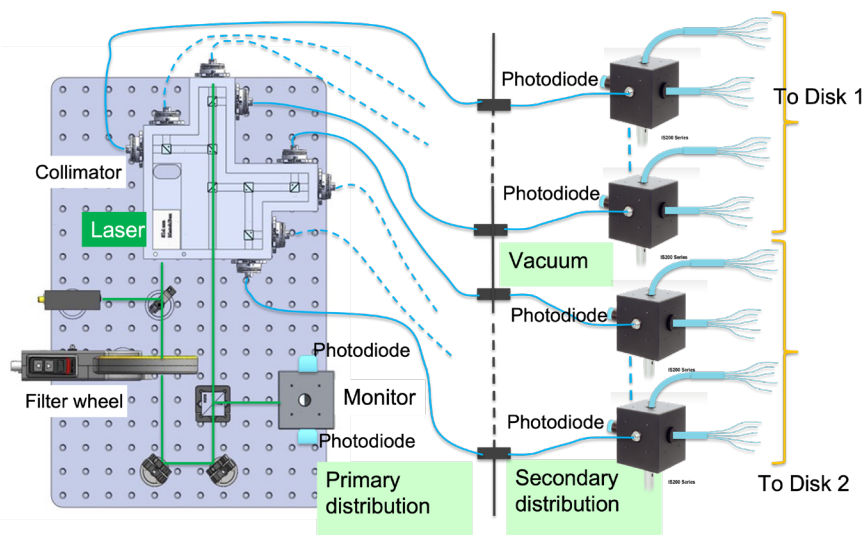
- ✓ The following reaction chain grants photons at 6.13 MeV



- ✓ The produced gamma's illuminate uniformly the crystals
- ✓ Few minutes of data taking calibrate each crystal at O(%)



Source DT generator installed in Mu2e hall in its "cave" and final shielding completed

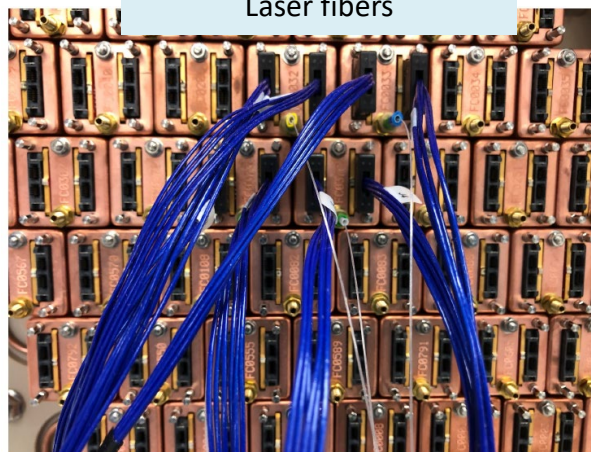


- ✓ A pulsed green laser illuminates all crystals through a distribution system based on optical fibers and integration spheres
- ✓ Monitor gain variation at level of 0.5%
- ✓ Determine T0's at level of 100 ps
- ✓ Stability at level of few %, monitored with PIN Diodes at laser source. Used at low rate in off-spill gates

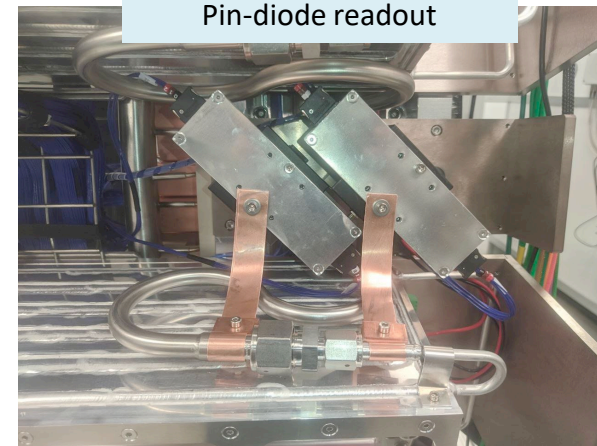
Laser distribution



Laser fibers

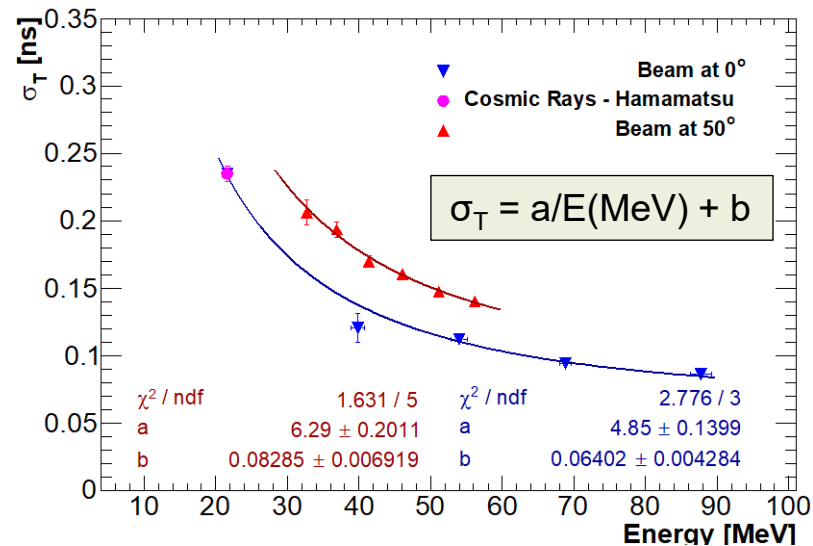
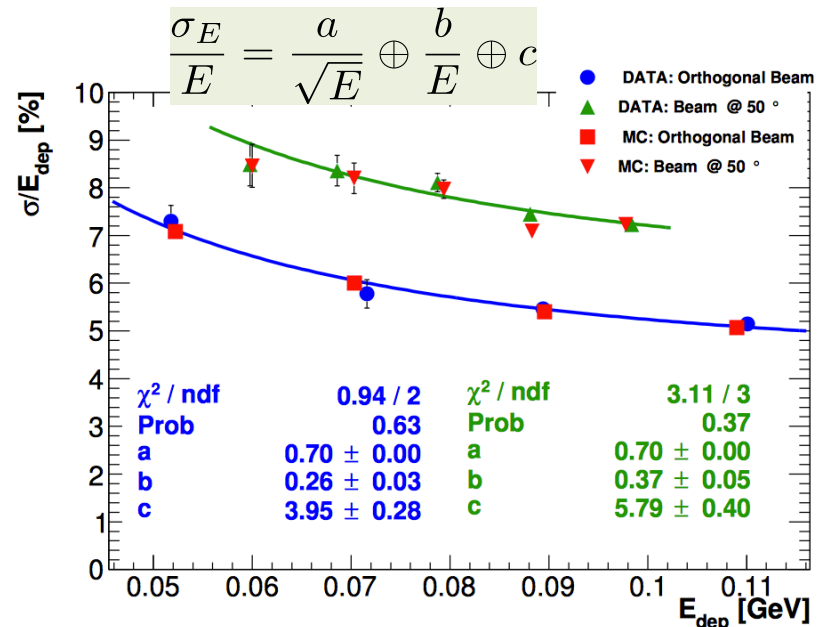
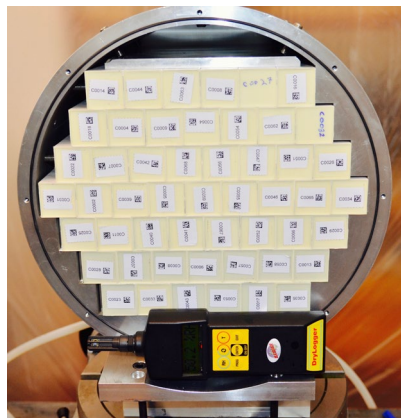
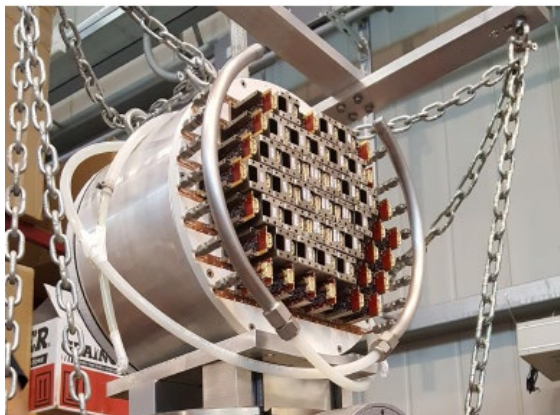
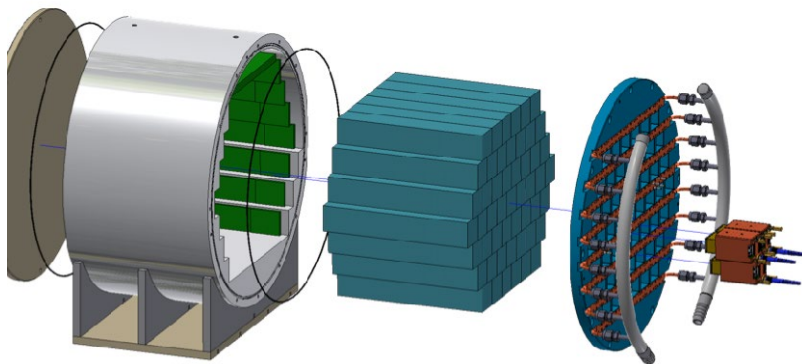


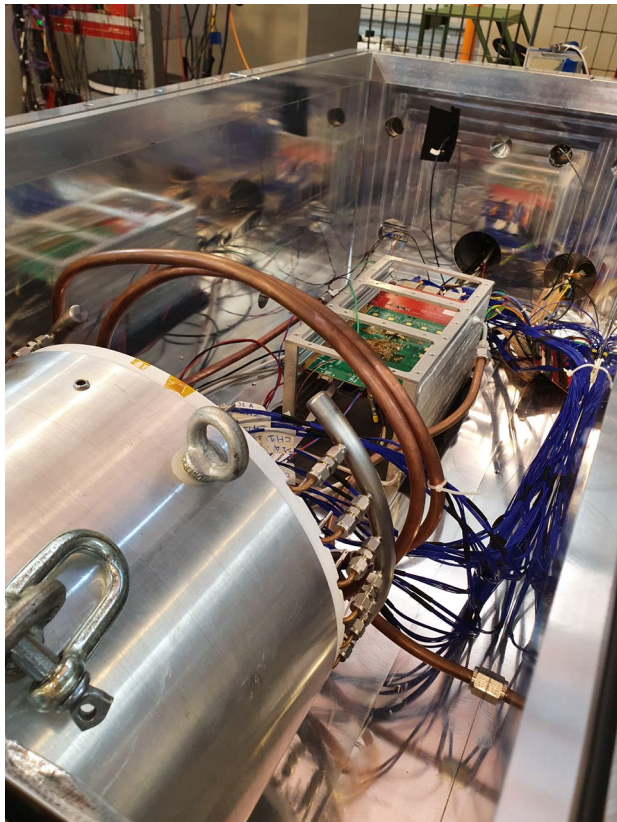
Laser - Diffusing spheres + Pin-diode readout



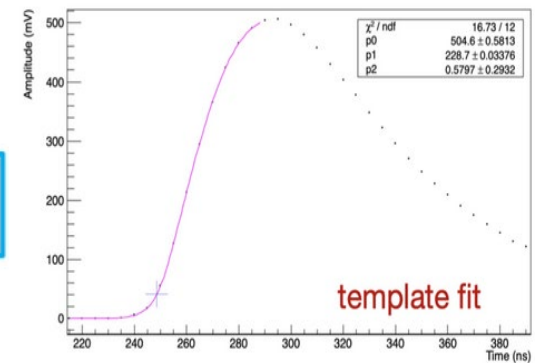
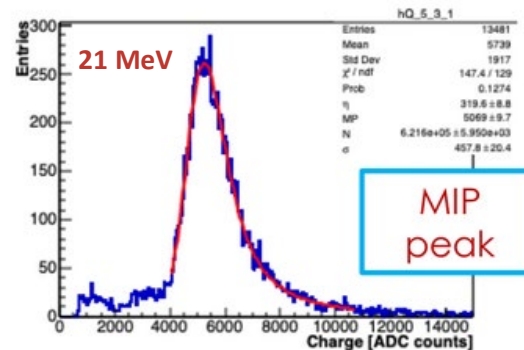
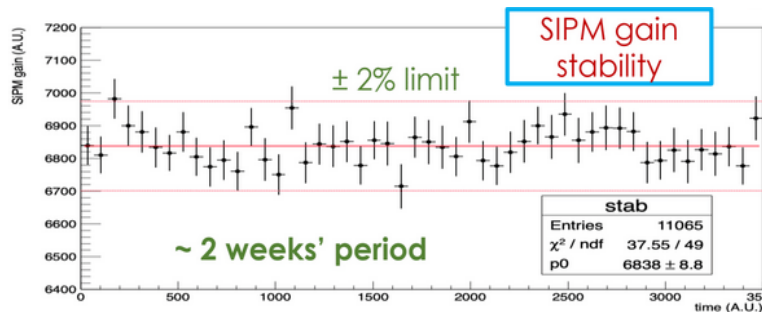
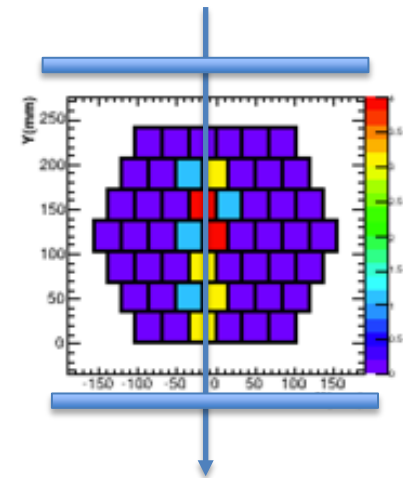
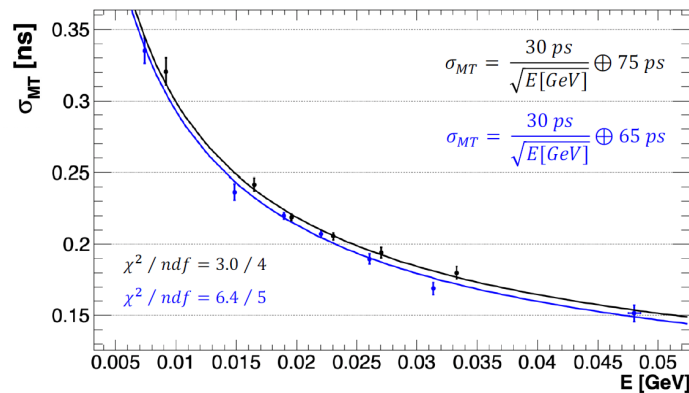
In-situ calibration with crossing MIPs, DIO's and other physics processes

- ✓ Large size calorimeter prototype , 51 CsI crystals, 102 SiPMs, tested with electron beam (50-110 MeV) and v2 version of electronics to measure energy and time resolutions.
- ✓ **Results fully satisfied our requirements**
- ✓ **Green light for Production of components**

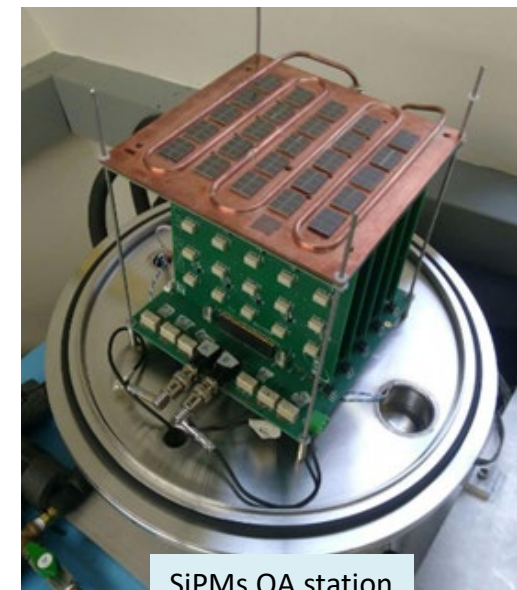




- MB+ DIRAC V2 boards used for full Vertical Slice Test (VST)
- **Data collected in vacuum, at low T and with irradiated sensors for 10 months**
- Stable operation and reconstruction: template + CFD
- Data taking of CR events triggered with external scintillators



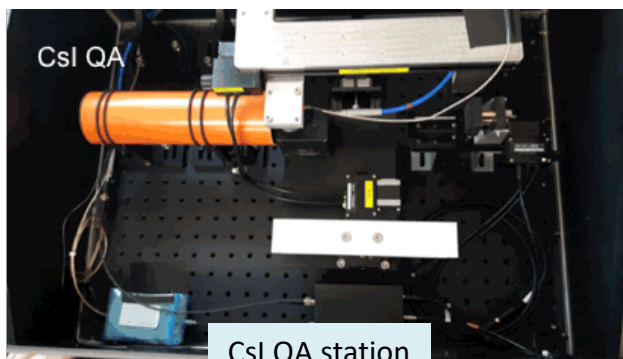
- ✓ **1500 Pure CsI Crystals** (SICCAS) all procured, optical response and dimensionally tested and Tyvek wrapped
- ✓ **4000 Hamamatsu SiPMs** all procured and tested (24k cells) for gain, Vb spread, Id spread, MTTF and irradiation
- ✓ **3300 rad-hard FEE** (800 lost due to Ukraine Russia war) and calibrated + integrated to SiPM
- ✓ Laser system parts produced
- ❑ **70 final Dirac and Mezzanine boards produced in April 2024, production of the other 80 expected for June 2024**
  - boards are being tested for burn-in, thermal cycles and functional readout test



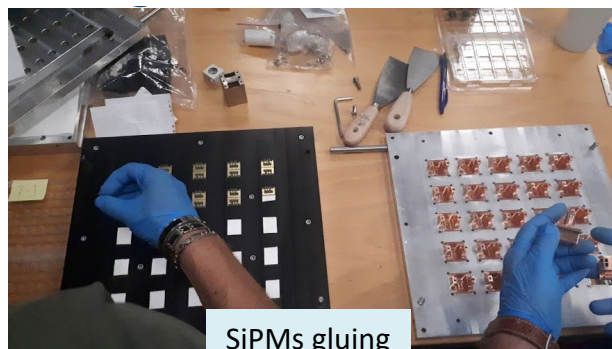
SiPMs QA station



FEE burn-in

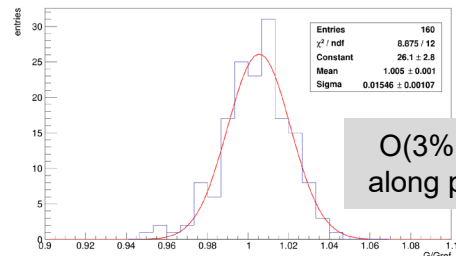
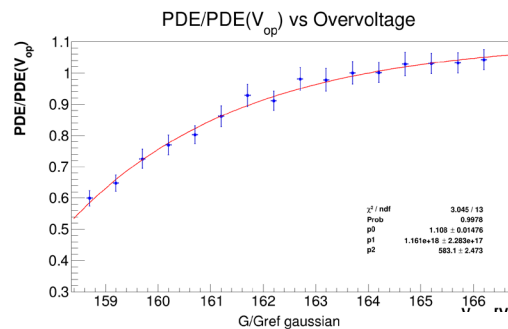
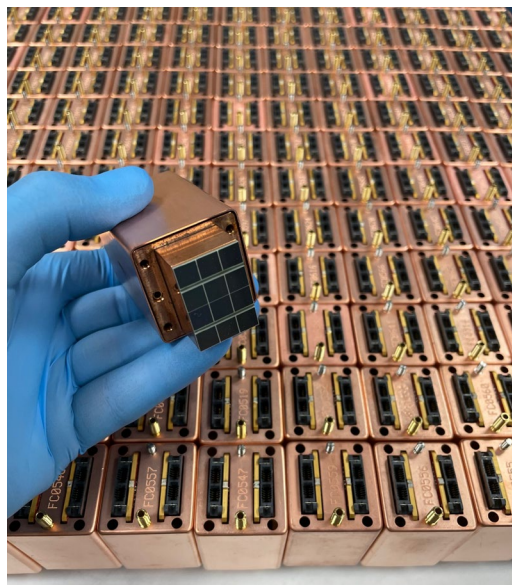
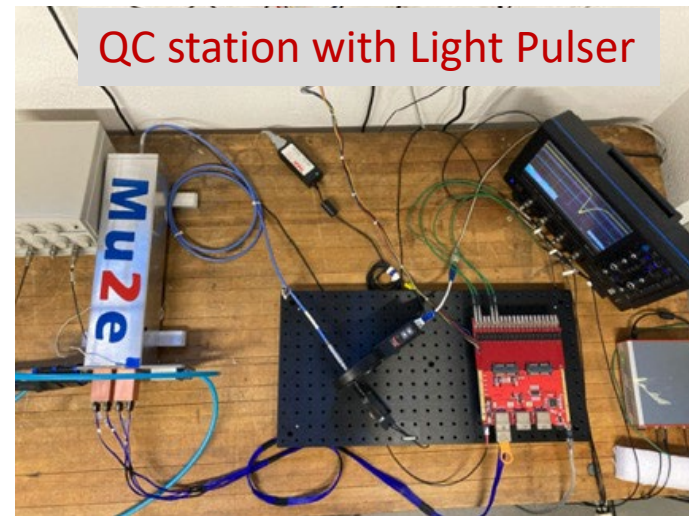
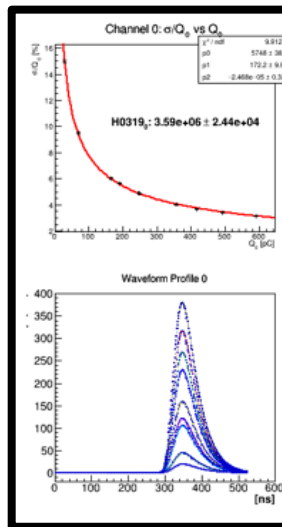
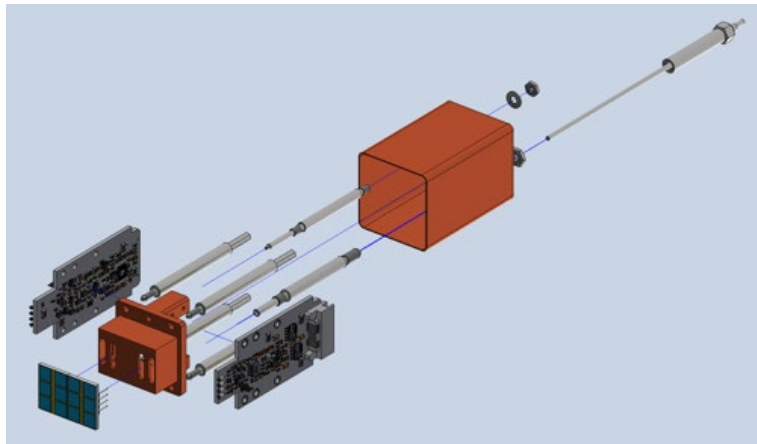


CsI QA station

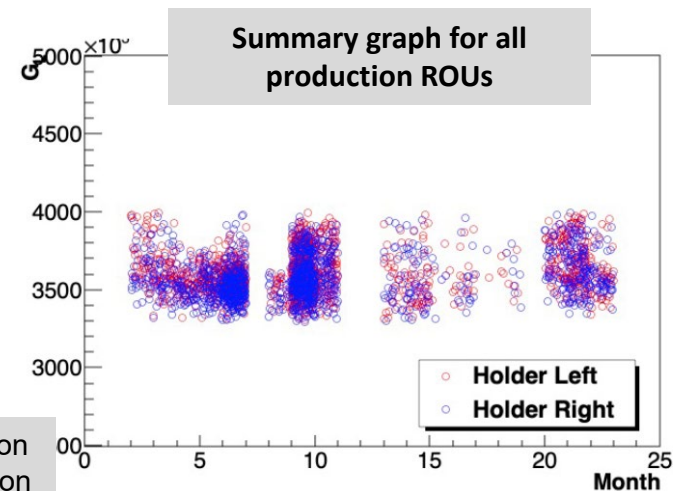


SiPMs gluing

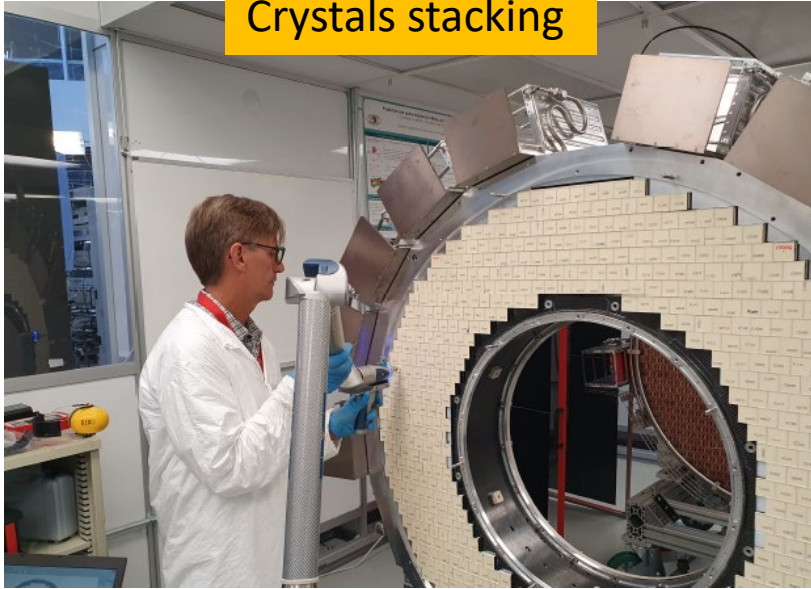
☐ All Holders + Faraday Cage (RO) assembled and tested



O(3%) variation along production



Crystals stacking



May 2023



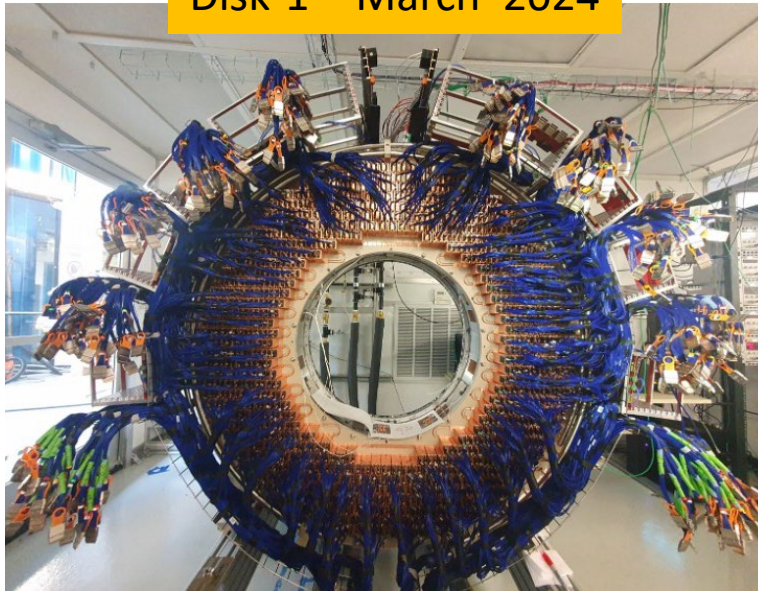
Disk-0 – Nov 2023



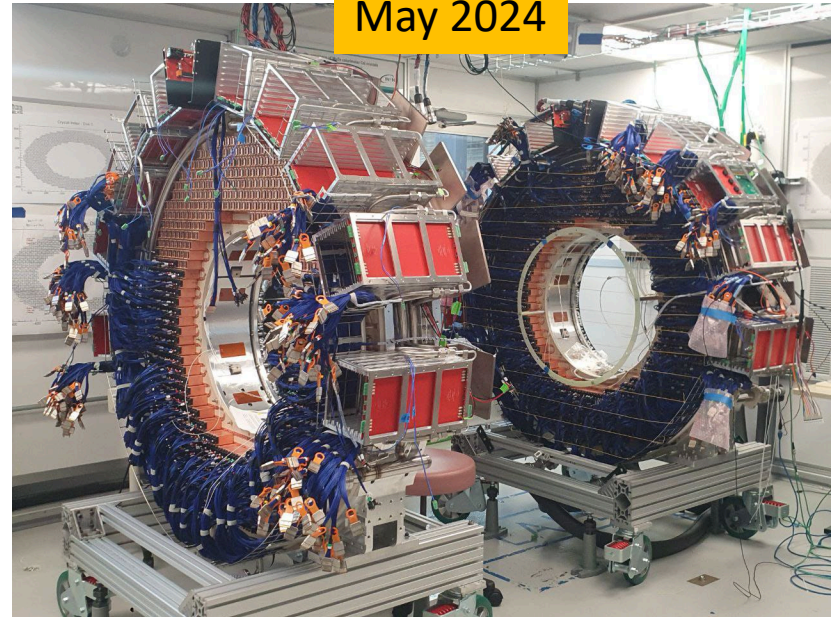
## All calorimeter mechanical parts built

- Disk-1 (Disk-0) mech structure assembled in June 22 (March 23)
- All crystals stacked on both disks
- CF plates with source tubing, Inner Rings installed
- Crates+FEE plates *installed and leak checked*
- Installation feet for rails at Fermilab (March 2023)

Disk-1 – March 2024



May 2024



For both disks, mechanics, analog electronics and power distribution is completed.  
Cable routing completed for Disk-1 and 2/3 for Disk-0

At Mu2e Hall:

- ✓ LV/HV power supplies installed
- ✓ Service cables in the south-side done
- ✓ Service cables in the north side in progress

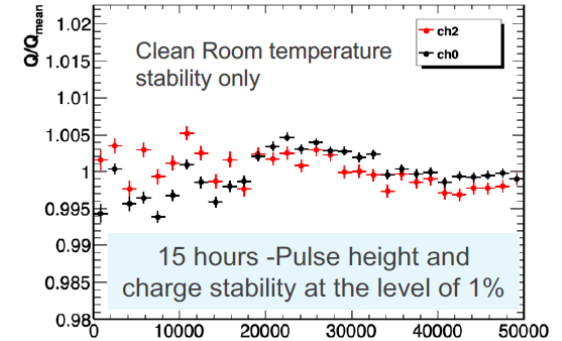
Mu2e hall – Feb 2024



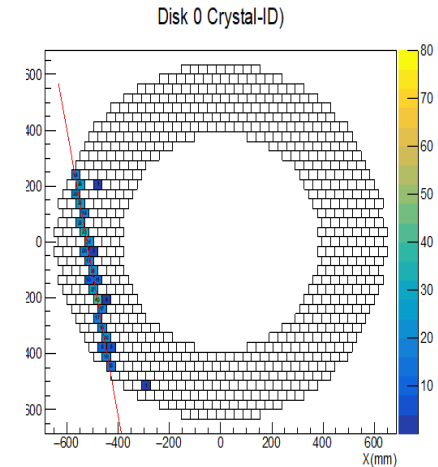
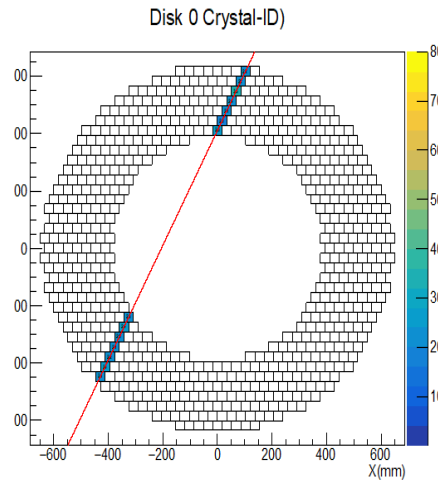


## Commissioning ½ disk at a time:

- 4 PC servers, 6 DTCs, MTP fibers and breakout fibers
- Readout of 36 boards, EVB + CR selection trigger
- Calibration with Laser + Cosmic Rays



- Cosmic-rays calibration can provide in 2-4 hours **energy calibration at 1% level and time alignment at 10 ps level**



- **Repeat simulation exercise and prove calo mapping and resolution**

- ❑ The Mu2e CsI+SiPM Calorimeter demonstrated excellent energy ( $< 10\%$ ) and timing ( $< 500$  ps) resolution @ 100 MeV as proven with electron beams
- ❑ *The most demanding request is to do all of the above in an evacuated region with 1 T axial field and in a rad-hard environment:*
  - SiPMs work well under neutron irradiation but need to be cooled down to  $-10\text{ }^{\circ}\text{C}$
  - Engineering of cooling and calorimeter mechanics is crucial
- ❑ **Production of mechanics, crystals, SiPMs , FEE and FEE-MZB cabling completed**
- ❑ **Successful VST carried out** with excellent results on timing and energy calibration
  - Production of Digital electronics advanced (1/2 MZB and DIRAC boards)
- ❑ **Final integration of the detector readout with the TDAQ system** underway to allow calorimeter commissioning by collecting CR data from  $\frac{1}{2}$  disk/time.
- ❑ Calibration source and laser system well advanced.
- ❑ **Installation and transportation plans are progressing well**
  - We plan to move the disks in the Mu2e building in fall 2024

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# Backup Slides

	<del>LYSO</del>	<del>BaF<sub>2</sub></del>	CsI
Radiation Length X <sub>0</sub> [cm]	1.14	2.03	1.86
Light Yield [% NaI(Tl)]	75	4/36	3.6
Decay Time[ns]	40	0.9/650	20
Photosensor	APD	R&D APD	SiPM
Wavelength [nm]	402	220/300	310

## LYSO

CDR

- Radiation hard, not hygroscopic
- Excellent LY
- Tau = 40ns
- Emits @ 420 nm,
- Easy to match to APD.
- High cost > 40\$/cc

## Barium Fluoride (BaF<sub>2</sub>)

BASELINE-TDR

- Radiation hard, not hygroscopic
- very fast (220 nm) scintillating light
- Larger slow component at 300 nm. should be suppress for high rate capability
- Photo-sensor should have extended UV sensitivity and be “solar”-blind
- Medium cost 10\$/cc

## CsI(pure)

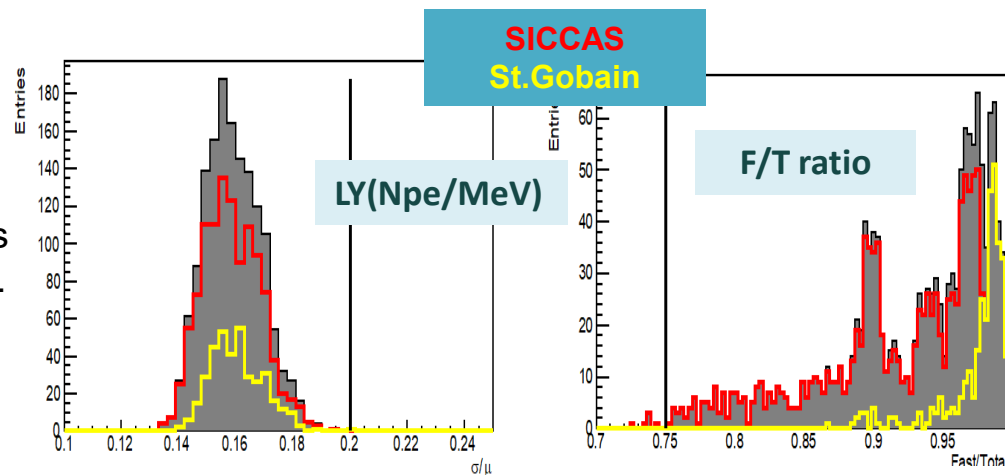
FINAL CHOICE

- Not too radiation hard
- Slightly hygroscopic
- 15-20 ns emission time
- Emits @ 320 nm.
- Comparable LY of fast component of BaF<sub>2</sub>.
- Cheap (6-8 \$/cc)

- ❑ Production of 1500 CsI crystals and 4000 Mu2e SiPMs started in 2018
- ❑ QA test at SIDET (FNAL) + irradiation tests at Caltech, HZDR, FNG, Calliope

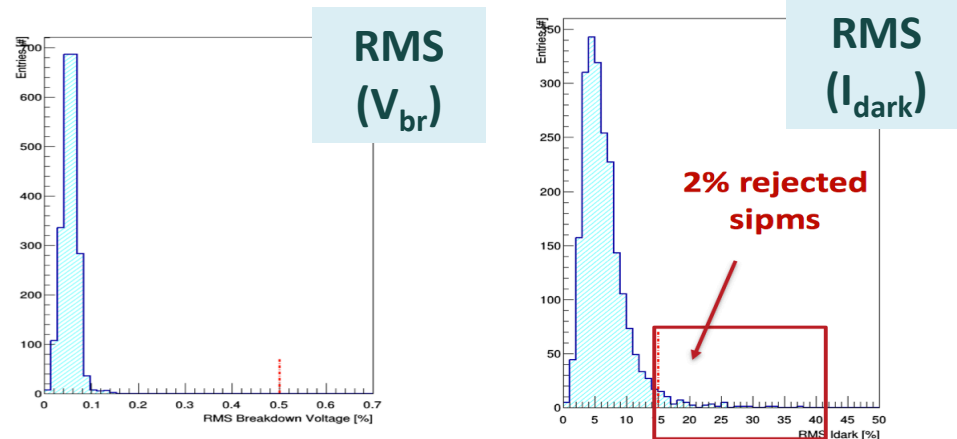
## Crystals

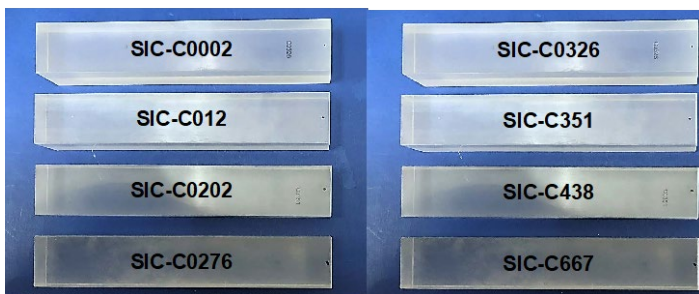
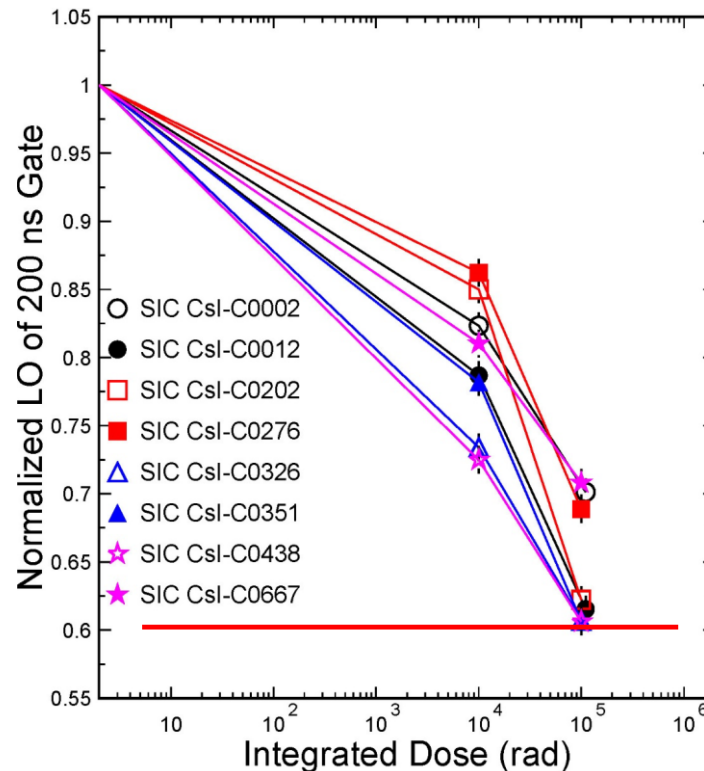
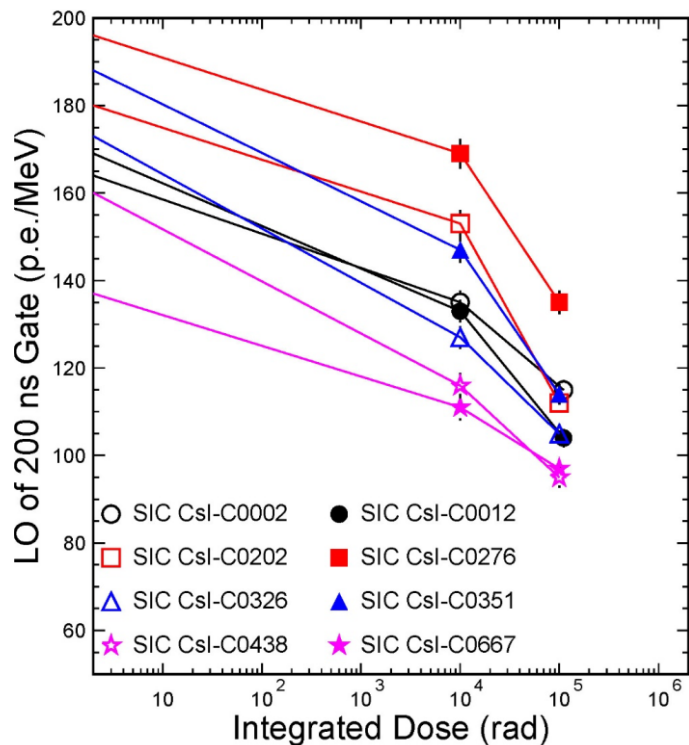
- ❑ Two producers (**SICCAS, St. Gobain**)
- ❑ QA of optical ( **LY, LRU, F/T, RIN**) and mechanical (**thickness, shape**) properties
  - ✓ St.Gobain failed to match our specs.
  - ✓ Final production back to SICCAS
- ❑ OK with irradiation tests
- ❑ 8 % specification failure



## SiPMs

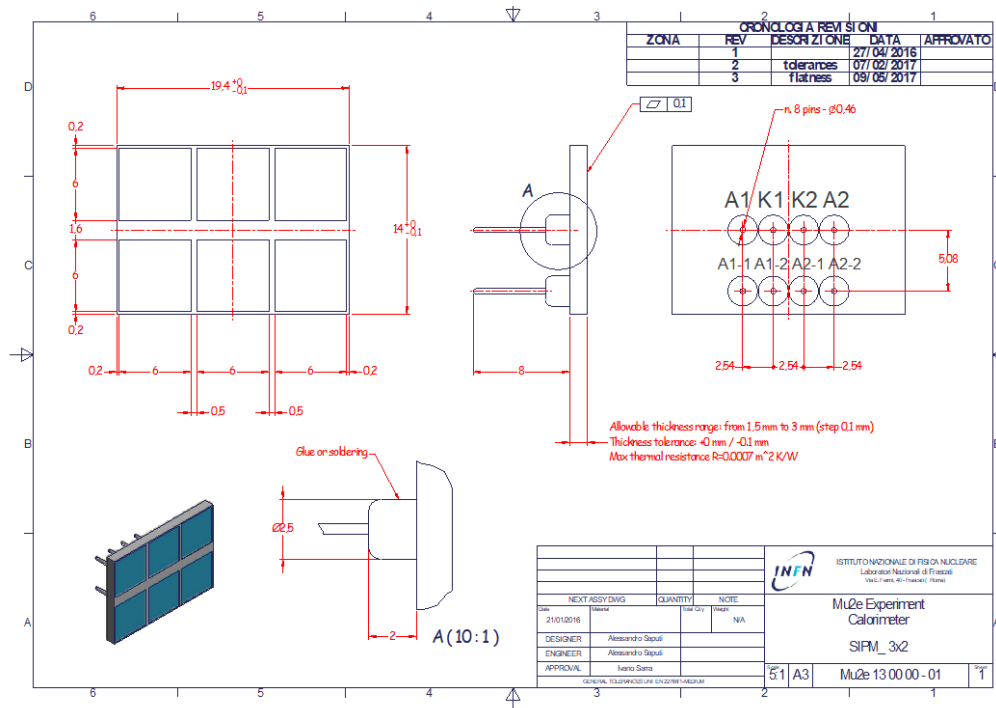
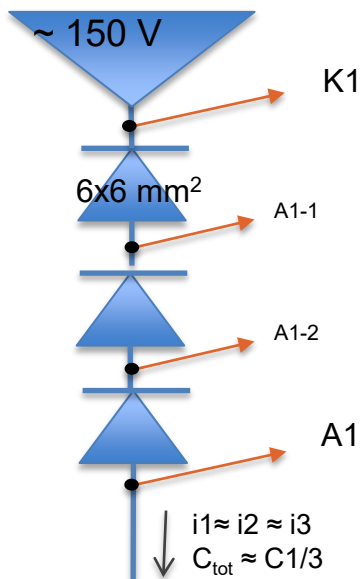
- ❑ Producer: **HAMAMATSU**
- ❑ All 6 cells/SiPM tested, measuring  $V_{br}$ ,  $I_{dark}$ , Gain x PDE
- ❑ Irradiation with  $\sim 1 \times 10^{12}$  neutrons/cm<sup>2</sup> and (MTTF) test on 5 SiPMs/batch

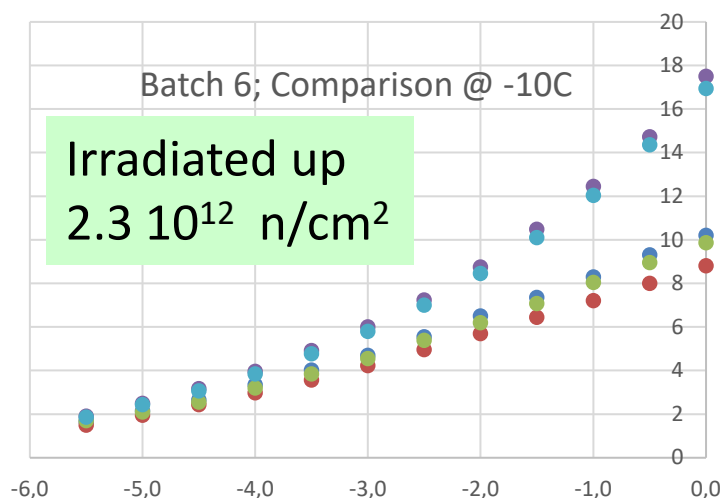
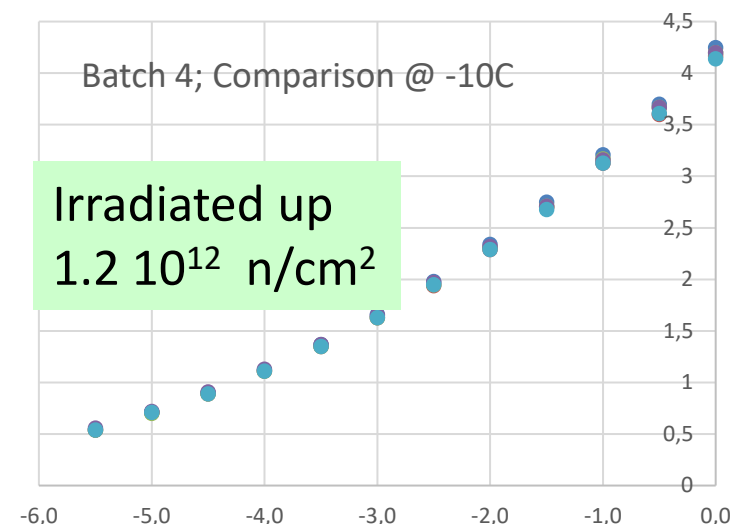
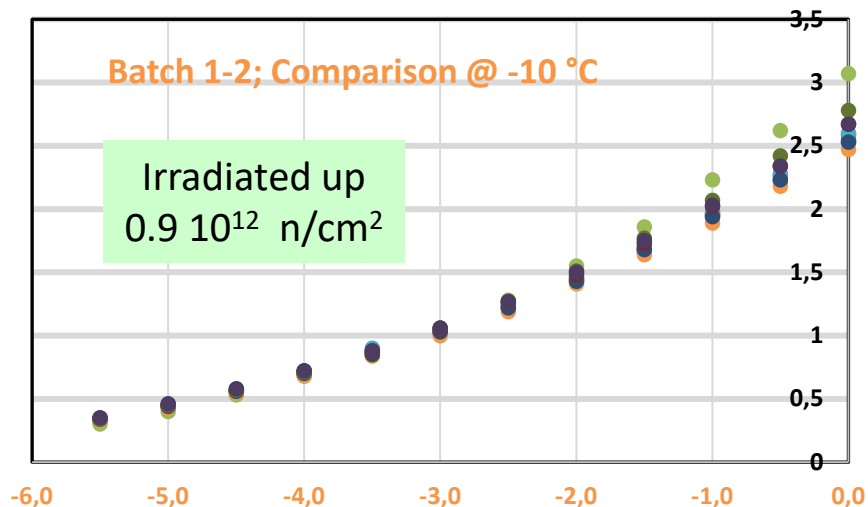




- 8 crystals measured;
- LY OK with requirements
- LRU,FT,Eres in specs
- No recovery observed with time

- 2 arrays of 3 6 x 6 mm<sup>2</sup> UV-extended SiPMs for a total active area of (12x18) mm<sup>2</sup>
- The series configuration reduces the overall capacity and allows to generate narrower signals

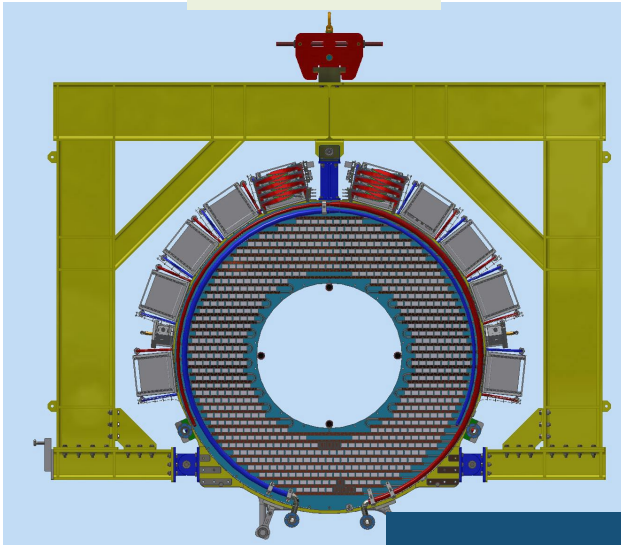




- 5 SiPMs/batch “passively” neutron irradiated @ Dresden
  - For Mu2e, the max n-flux in SiPM area is of around  $4 \cdot 10^{10} \text{ n/cm}^2$
  - Safety Factor  $3(\text{MC}) \times 5(\text{Years}) \times 2(\text{Prod}) = 1.2 \cdot 10^{12} \text{ n/cm}^2$
  - Max I-dark current for operation of 2 mA
- ➔ Requires cooling of -10 C, Lower operation overvoltage to  $V_{op} - 3V$  (for the MU2E series) , 20% of PDE relative loss



Lifting Tool



Transportation from Sidet to Mu2e hall

