



Radiation-Hard Scintillator Crystals and SiPM Array Readout for High-Energy Calorimetry

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CRYTUR





CRYTUR PRODUCTION PORTFOLIO

- Global No. 1 supplier of detection units for electron microscopy
- The largest European manufacturer of laser rods
- Leader in single-crystal phosphors for high power LED/LD
- Very strong in radiation detectors





Production and manufacturing of PWO at CRYTUR







Radiation hard scintillator





* Curtesy of Matthew Moulson(AIDA INNOVA WP8), INFN Frascati

EIC detectors



'n



PbWO4 crystals 20 x 20 x 200 mm3 for the Electron Endcap Electromagnetic Calorimeter (EEEMCAL) Density (g/cm³) 8.28 Hardness (Moh) 4 Refractive index 2.17 Melting point (°C) 1123 Crystal structure Tetragonal symmetric Hygroscopic No Wavelength max 420 emission (nm) Decay constant (ns) 5 - 15 Photon yield (ph/MeV) 15 - 25 Molière radius (cm) 2.0

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EEMCal:

- PWO crystals
- SiPM readout



Initial EEEMCAL design specifications



	Component	WBS	Length (cm)	Inner radius (cm)	Outer radius (cm)	Offset from center (cm)	Physical start (cm)	Physical end (cm)	Volume (m3)	Weight (kg)	Technolo gy	Notes	
EIC Geometry	LD EMCal	6.10.0 5	60	9	63	-174	-234	-174	0.73	4,738	PbWO4	Offset: measured from face nearest to interaction point Weight: estimated as 85% lead glass and 15% steel	
	Service gap		10			-320	-320	-330				Offset: measured from location nearest to interaction point	
OV. EEEN						 Coverage: -3.4 < eta < -1Rin=15cm, Rout=49cm Egamma: 					 Signal dynamics: 2V dynamic range ADC 14 bit Signal Rate: =<1 MHz/channel Digitization Gate: ~(100 - 200) ns Sampling Rate: 250 MHz 		
High magnetic field environment precludes use of PMTs						 Spatial Resolution: 1mm = 3mm/sqrt(E) Maximum Annual Dose at top luminosity: EM: ~3krad/year (30 Gy/year) 					 Data sparsification/feature extraction: Peak Integral Time Pedestal 		
						• Hadr	on: 10^10	n/cm2			• Nu	umber samples Ilse quality	

• Pileup detection and recovery

SiPM selection

Selection criteria to reach

High spectral resolution resolution

Fast signal

Wide dynamic range

Good response linearity:

- PDE
- Capacitance
- Fill factor
- Dark counts
- Size to fill 20 mm x 20 mm area

Possible candidates

- Hamamatsu S14160-3010
- Hamamatsu S14160-3015
- Hamamatsu S14160-6010
- Onsemi 60035
- Broadcom AFBR-S4N44C013 (discontinued)
- Broadcom AFBR-S4N44P014M









4x4 Array Hamamatsu S14160-3015

- 16 SiPMs cover 36% area of PWO side (2x2 cm²)
- PDE @420 nm = 30 % (V_{op} = V_{BR} + 4 V = 49 V) and 40% (V_{op} = V_{BR} + 9 V = 54 V)
- Dark count rate 700 kcps (typ.)
- VOP variation within reel \pm 0.1V (\pm 8% gain)
- Anode capacitance 530 pF

SiPM arrays are read out with double stage preamplifier developed by CRYTUR





3x3 PWO detector prototype









- Prototype: 3x3 PbWO₄ crystals produced by CRYTUR
- Single detector unit consists of 2x2x20 cm³ PWO covered with ERS reflecting film + Al foil
- each crystal coupled to 4x4 SiPM (Hamamatsu S14160-3015) array

Setups during Test Beams









Jefferson Lab Feb.2023

Mainz MAMI June 2023

Readout electronics



USB

RS4858 RS485A<

Soubor: procesor.kicad_sch

Power Supply

interface

- SiPM wiring optimized for good collection of fast signals
- Summation and fast preamplification
- SiPM Bias with temperature stabilization
- Additional amplification stage (adjustable gain and offset)
- **Power supplies**
- Settings stores on EEPROM
- Communication interface



Bias&EEPROM_DAC



Energy deposition in 9 cells

Energy resolution 5.8 GeV



80% of total energy is deposited in the central cell in agreement with simulations

Energy distribution measured in Mainz



Linearity response in Mainz



For 9 modules at 6 energies

Linearity : peak position vs beam energy







- CRYTUR has the technology to grow and process large PWO crystals
 with unmatched material quality
- First beam tests results with PWO/SiPM prototype 4x4 array of S14160-3015
 4.572 GeV and 5.797 GeV
 153.4 MeV, 205.9 MeV, 257.2 MeV, 307.3 MeV, 356.6 MeV, 419.6 MeV
- electronics' physical architecture is compact, modular, and scalable
- ✓ Further improvements will be investigated lower temperature (active cooling): low noise from SiPM and higher signal from PbWO₄
- Readout threshold optimization, the lower limit for the energy detection needs to be ~ 5MeV
- ✓ Better performance with 5x5 PbWO₄ crystal array, capturing full particle shower (better energy deposition and energy resolution)



Thank you for your attention!

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Č R Technology Agency of the Czech Republic

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