# Follow-up of outstanding EN-IM support issues for BE-CEM

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Move a set of assets e.g. a crate and its modules from one parent position to another. i.e. in the case of expired functional positions or during dismantling.

- i. First step: "Dismantle Equipment" button to detach all assets from a Functional Position structure and place in a "buffer location"
- II. As a second step the same process could be applied when triggered by an action in Layout i.e. Expire of positions in Layout -> detach all assets and set positions "Hors Service" in InforEAM
  - Feedback from meeting (June 23):
    - Sonia to investigate the detachment part
    - Possibility to retrieve the old-new mapping from Layout for the re-attachment
    - Another option would be to link Assets to positions in Layout rather than EAM



# RQF1879050 (New ticket RQF2114328 – field created)

## **Expire Functional Positions in InforEAM from Layout**

- Prerequisite: Must detach any assets first and put in buffer, as per request #1
  - Feedback from last meeting (June 23):
    - A field has been reserved in EAM for the Expiry date
    - Need to retrieve expiry date from a view of matching FPs from Layout (data is already available to EAM)
    - TODO: Update field with nightly job
    - TODO: Inform users when position expired or about to expire



## Rename Functional Positions in InforEAM from Layout

- Feedback from last meeting (June 23):
  - Webservice exposed to Layout
  - Access to the function should be limited to layout admins
  - Action: In progress on the Layout-side
  - Ticket closed because implementation is fully on the layout side
  - Request remains in list because IM should follow up the original ticket



## **Generate part in InforEAM from Naming Interface**

- Feedback from last meeting (June 23):
  - Should be done via the PLM
  - On hold



**Add "Deprecated" status to Parts:** CCI Parts have 3 mutually exclusive states: Active, Deprecated or Out of Service

- "Tracking Method" drop-down list reconfigured for this usage
- Not an ideal solution:
  - "Out of Service" status is a checkbox and "Deprecated" is part of a drop-down list
  - The two fields could potentially contradict each other (even though HS overrides deprecated)
- We would have preferred one mutually exclusive status field
- If "Out of Service" overrides "Deprecated", then we can work with it remove from list



#### Add link to store in GIS in header bar of kiosk

- Feeback from last meeting (June 2023)
  - Quick to do and would benefit others
  - Will be added to a sprint in the near future



## **Update of CCI state Machines**

- Update state machines for CCI-ADM, MRO, MTA, IN, CR so that workflow is coherent and better defined
- Requires 3 new custom states:
  - In Acceptance Testing implemented
  - In Testing and Maintenance
  - Exchanged
- Requires possibility to move from "In store" to "Testing & Maintenance" and "Out of Service" (See request for user to choose a new status when issuing in <u>RQF2216482</u>)
- Requires EAM-light "Replace Equipment" tool to temporarily switch status of old asset to "Exchanged", before the new state selected by the user and fix <u>RQF2260564</u> (see next slide)



# RQF2255626 (cont)

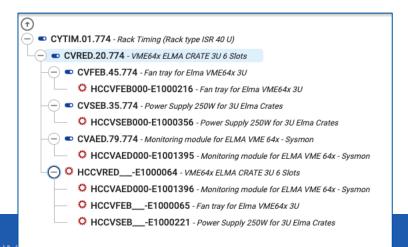
- Discussed with Goran the possibility to create a hidden "swap" WO and query events table rather than a state transition
- When checking out of store, assets still have to pass through I, even if the user choses a status
- We would need to filter out this data
- For testing parts in a store, could use "in store" testing approach items put in separate bins
- For acceptance testing could apply QA on reception procedure Goran to present in next meeting



## Assets still attached to positions after "Replace Equipment" action

- Tested "Replace equipment tool" after concerns from team members about feasibility of implementing "Exchanged" status (see <u>RQF2255626</u>)
- When replacing a hierarchy of assets, old assets are not detached from their secondary parent positions







## **Storing 2D array in EAM**

- Several use-cases where it would be useful to store a 2D data table i.e. calibrations or measurements (x vs y data)
- Data might be related to part or asset
- Inconvenient to store/extract data in Excel file in EDMS
- Yes, it is possible, but it requires a user-defined screen and addition to the upload utility
- Example calibration data provided 2/11/23



## **EAM** kiosk problem

- Could not return to assets to the store via kiosk: "Asset Invalid"
- Trying to return an asset that was already in the store
- Bug in the list of possible assets
- Developers to correct bug

