

# The MAPP Outrigger Technical Proposal

#### Version 1.1

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#### Abstract

This is the Technical Proposal for the outrigger detector for the MAPP (moEDAL Apparatus for Penetrating Particles) detector being installed in UA83 for data taking during Run-3 and on. The outrigger is an auxiliary detector designed to greatly improve the acceptance of the Phase-1 MAPP detector (MAPP-1) for milli-charged particles with large fractional charges. The outriggers are four 6m scintillator planks, comprised of 60 cm x 30 cm x 5 cm scintillator slabs, deployed in a horizontal duct joining the UA83 tunnel to the beam tunnel in the vicinity of the MAPP detector.

## 1 Introduction

A major part of the MoEDAL Collaboration's physics program for LHC's Run-3 and beyond involves the installation of a new detector called MAPP (MoEDAL Apparatus for Penetrating Particles) [1, 2]. MAPP's purpose is to expand the physics reach of MoEDAL, that is focussed on the detection of Highly Ionizing Particle (HIP) avatars of new physics, to include the search for mini-charged particles<sup>1</sup> (mCPs) with charges as low as one thousandth the electron charge (e) and weakly interacting very long-lived particle (LLPs) messengers of new physics. Thus the MoEDAL and MAPP detectors operating together will be able to detect: HIPs, mCPs and LLPs.

The MAPP outrigger detector is an array of scintillator blocks arranged in planks placed in a duct (Duct-4) joining the UA83 tunnel and the beamline tunnel, in the vicinity of the MAPP detector, as shown in Fig. 1. Its purpose is to significantly increase MAPP's acceptance for feebly electromagnetically interacting particles with an effective charge greater than  $\sim 0.001e$ , where *e* is a single electric charge. This Technical Proposal describes the details of the design, construction and installation of the "Outrigger Detector."

 $<sup>^{1}</sup>$ We use the term mini-charged rather than milli-charged to denote the lightly ionizing particle as it does not imply that the charge is  $10^{-3}e$ 

## 2 The Outrigger Detectors for MAPP-1

The Phase-1 MAPP detector (MAPP-1) for LHC's Run-3 is currently being installed in UA83 tunnel some 100 m from the existing MoEDAL & LHCb detectors, to take data during LHC's Run-3. The MAPP-1 detector and its associated electronics rack has now been included in the overall LHC machine description as shown in Fig. 1. A drawing of the MAPP-1 detector is shown in Fig. 2. MAPP-1 is protected from Standard Model particles from interactions at IP8 by, on average, roughly 45m of rock and from cosmic rays by an overburden of approximately 110m of limestone.



(a)



(b)

**Fig. 1**: The deployment of the MAPP-mQP (MAPP-1) detector in UA83. The proposed Outrigger Detector (OD) deployment in Duct-4 is indicated.



**Fig. 2**: A drawing of the MAPP detector showing the main elements of the MAPP detector.

The MAPP Phase-1 detector is designed to the search for mCPs. It is made up of four collinear sections, with sensitive cross-sectional area of roughly 1.0  $m^2$ , each comprised of 100 (10 cm × 10 cm) plastic scintillator bars each 75cm long. Each bar is readout by one low-noise 3-inch PMT. The detector is arranged to point towards the IP. Thus, each through-going particle from the IP will encounter 3.0 m of scintillator and be registered by a coincidence of 4 PMTs. The 4-fold PMT coincidence essentially eliminates the background from "dark counts" in the PMTs. Additionally, the division of the detector into 4 bars virtually excludes all fake signal events arising from radiogenic backgrounds in the scintillator and PMTs. The MAPP-mCP "bar" detector is hermetically enclosed in a veto layer consisting of 1.25 cm thick scintillator plates read out by embedded scintillating fibre loops with a size of 25 cm x 25 cm.

## 3 Placement of the Outrigger Detectors

Initially, Duct-3 adjacent to the MAPP-1 detector was chosen for the deployment of MAPP-1's 4-plane Outrigger detector. Ducts-1 and -2 were already carrying cables and were incorporated into the infrastructure of the LHC machine. Subsequent discussions with the LHC machine group revealed that Duct 3 would be reserved for future machine requirements. However, MoEDAL-MAPP has been given the green light to use Duct-4 for the Outrigger on approval of the project. The situation with Duct-5 is uncertain at this stage. The relative positions of Ducts 3,4 and 5 are shown in Fig. 3.

The effect on the sensitivity of the Outrigger due to its placement in the Ducts is shown in Fig. 4. The physics process used to make this determination



Fig. 3: The deployment of the Outrigger Detectors adjacent to the MAPP-1 detector. Duct-3 has been reserved for machine use. Duct-4 is available to deploy Outrigger Detectors. The situation with Duct-5 is uncertain at this point

is Drell-Yan production of mCPs, where four scintillator planes are placed in a single duct. As expected and as shown in Fig. 4 the sensitivity is best for Duct-3 the most upstream Duct, very slightly worse for Duct-4, and slightly worse again for Duct-5. However, the actual duct chosen does not make a significant a difference to the sensitivity achieved with the Outrigger detector, as indicated in Fig. 4.



**Fig. 4**: The effect on sensitivity of the Outrigger Detectector for mCPs due to its position.

The fact that the increased distance of the Outrigger from IP8, owing to its deployment in the Duct-4, had little effect is because the increased distance is only  $\sim 10\%$  of its original placement distance in Duct-3. Also, the greater distance places the detector at slightly smaller angle to the beamline, allowing us to accrue some enhanced acceptance arising from the kinematics of the production process.

#### 3.1 Outrigger Detector Technology

The basic scintillator unit of the Outrigger Detector is shown in Fig. 5. It is comprised a block of acrylic scintillator (Bicron BC-412) of size 60 cm x 30 cm x 5 cm readout through a light guide by a single 3.5-inch low noise PMT (HZC Photonics XP82B2FNB)<sup>2</sup> This unit is assembled on a frame with another unit for insertion on a rail into the Duct that houses the Outrigger Detectors. This subdivision is chosen to facilitate manual handling. The units are held at an angle of  $45^{\circ}$  in order that the path length of particles from the IP in the scintillator is increased from 5cm to approximately 7 cm.

The scintillator detectors are installed as basic subunits, shown in Fig. 6 in Duct-4 joining the UA83 tunnel to the beam tunnel. The numbering of Ducts starts from the end of UA83 nearest to IP8. Four scintillator layers are inserted into Duct-4, as shown in Fig. 7. For example, a requirement for a gold-plated milli-charged particle candidate would be the coincidence of all 4 layers where the scintillator blocks responding would be those consistent with a track passing through the Outrigger Detectors.

Typically, a Minimum ionizing particle will lose around 1 to 2 MeV/cm in a good plastic scintillator and generate of the order of 10K to 20K photons per MeV lost. Consequently, this particle will deposit a comparatively large amount of light, of the order  $1.4 \times 10^5$  photons in each scintillator block through which the muon passes. Assuming a quantum efficiency of 25% for the detecting PMT and a 50% efficiency for the photon reaching the PMT We have estimated that the light collection efficiency, including the loss due to photo-cathode efficiency, is ~10%.

Roughly, a relativistic charged particle ionizes according to the square of its charge a particle with around  $10^{-2}e$  would give approximately 14 photons in each slab, giving us of the order of one (PE). Thus, using this very approximate calculation the blocks are limited to the measurement of mCPs with a charge ofo  $20^{-2}e$  and above. However, several other factors need to be taken in account including a detailed knowledge of the photon detection efficiency of each bar as well as factors that effect the particle by particle emission of scintillation light that depends on such factors as the charge, the velocity and Landau-Vavilov fluctuations [4] in energy loss. Indeed, at the limit of the sensitivity of the detector the most probable energy loss instead of the average energy loss is required.

A detailed simulation dealing with all of the above-mentioned details is required especially when for small enough values of fractional charge the

<sup>&</sup>lt;sup>2</sup>The HZC Photonics PMT is functionally the same as the HZC XP82B20D [3]



**Fig. 5**: The basic 5 cm thick plastic scintillator (Bicron 412) slab from which the Outrigger Detector is comprised is readout by a single 3.5-inch HZC Photonics (XP82B2FNB) PMT.



Fig. 6: The installation subunit of the outrigger detector.

expected number of photons produced per MCP passing through the detector is less than one, pushing the limitations of the outrigger detector. Such as simulation named SUMMA (Simulation of the UA83, MoEDAL, MAPP-mCP Arena) has been created and is under test.

## 3.2 HV, Readout, DAQ, Calibration and Trigger

The PMT used in the readout of the scintillator bars is a HZC Photonics P82B2FNB PMT Tube. The High Voltage divider will be resistive with an impedance of  $4M\Omega$  a maximum voltage of 2000V and a current of  $500\mu$  A. The photocathode will be at ground potential with positive high voltage applied to the anode. The signal will be capacitively coupled to the cable.



Fig. 7: The deployment of the Outrigger Detector in Duct-4. Note that in this depiction 2m of concrete shielding is shown. It has been recently determined that only one metre of iron shielding will be utilized allowing more detector to be installed.

The power supply will consist of a boost converter to convert from 48Vdc to 250V using a coupled inductor to reduce the maximum voltage seen by the controller. Several stages of a Cockcroft-Walton multiplier will then increase this up to 2000V. The boost converter will be controlled by a small inexpensive 6 pin microcontroller which can accept serial data and synchronization pulses from the DAQ The Front end is connected to the DAQ via an MCX connector. Power, signal and control will all be delivered via the same cable to reduce cabling costs. In this way we avoid HV cables and connectors as well as the related safety concerns

The technology for HV, readout, DAQ, calibration, and trigger used for the main MAPP-1 detector will also be used for the Outrigger Detector. However, the Outrigger will have its own software trigger and operate autonomously, although the data will use the same DAQ computers and data-path out of the cavern

A block diagram of the electronic readout and powering scheme for the MAPP and Outrigger Detectors is shown in Fig. 8. Each DAQ board will consist of 32 identical channels. The DAQ will connect to the front end via an MCX connector. A bias tee will couple the 48V dc supply to the signal line. Control signals for the high voltage power supply will also be coupled capacitively to the signal line. The amplifier will chain will include a programmable gain amplifier to allow tuning of the overall system gain, minimal shaping and an anti-alias filter. The ADC will consist of a Texas Instruments ADS4249 dual

channel amplifier running at 240MHz, and 14bit readout to an Intel (formally Altera) Cyclone IV FPGA via LVDS.

The FPGA will perform discrimination, coincidence and peak detection of the incoming signals, with inter-fpga communication via backplane B-LVDS. Events that pass both the software trigger and the veto will be passed for storage via Ethernet to the PC(s). The system will run synchronously to the LHC (bunch crossing) clock, The orbit clock will also be veto background events from non-colliding bunches and to synchronize health keeping events and switching regulator noise to the abort gap.

Normally the data will be transferred via 1 Gbit/s ethernet link to an external computer. There will also be a computer in UGC1 that will take data if there is a failure in the ethernet connection. The data will be sent via the onsite storage via the internet to analysis sites in Canada, UK, USA, Spain and Italy. The 19 readout boards will be housed directly underneath the MAPP-mQP detector, in the UGC1 gallery.



Fig. 8: A block diagram showing the basic electronics readout structure for the MAPP-mQP detector,

The data rate is expected to be on average less than 1 Hz from each of the 400 bars of the MAPP main detector with around another 200 channels from the veto detectors and radiator at maximum. There are 80 extra channels contributed by the Outrigger Detector, corresponding to the 80 scintillator blocks comprising the detector.

Conservatively assuming a rate of, on average, 1 Hz for each of the 680 channels involved, with 200 bits per channel (or PMT pulse) being read out, the total data rate is around 140 Kbits/sec. Our system can read out 4 million channels/s, 5900 times more capacity than needed. The data in the front-end readout electronics is pipe-lined, so that large fluctuations up in the data rate can be handled. Thus, these boards could be used for high luminosity LHC.

There will be a number of software triggers carried out by FPGAs housed in the readout system. The trigger philosophy is to widen the trigger as much as possible. Additionally, we aim to take minimum bias events at the rate of approximately 5% of the total data rate. Nevertheless, we expect the amount of data readout will be somewhat less than the maximum mentioned just above. Further, higher-level "triggers', will be applied offline to the raw data. We chose to adopt the philosophy of utilizing a very broad software trigger, rather than reading out the complete detector at each beam crossing since the flow of data through the various triggers enables us to monitor the physics response of our detector online.

An example of an important "software" trigger for MAPP-1 and the Outrigger Detectors, is the through going muon-trigger. In this case the muon would pass through all four scintillator blocks pointing at the IP as well as the photon tagging boards (that can also serve as VETO detectors) that sandwich the main scintillator detector sections. In the MAPP-1 case a basic muon trigger is formed from a coincidence of 4 contiguous scintillator sections.

In the case of the Outrigger Detector, the muon trigger is formed by a "hit" in each of the four scintillator layers where those hits are consistent with forming a collinear track. The efficiency trigger efficiency to be very near 100%.

#### 3.2.1 The Outrigger Detector Calibration System

Like the MAPP-1 detector the Outrigger Detector will be calibrated in two main ways. The first method utilizes an array of blue LED's emitting at the peak of the wavelength sensitivity of the scintillator slabs forming the Outrigger Detector. Each scintillator slab is equipped with a LED which is pulsed in such a way as to mimic the light deposited by particles with varying fractional charge, down to the level where only single photoelectrons are being detected by the PMTs.

The second calibration method employs the small flux of high-momentum muons from IP8. Characteristically, these muons will be minimum ionizing particles (MIPs). We can simulate the light emission of a fractionally charged particle by inserting a neutral density filter between the PMT and the scintillator slab. The transmittance of the filter would be chosen to reduce the amount of light entering the PMT from the muon by the same amount that a fractionally charged particle would have reduced ionization compared to a MIP. This "absolute" calibration is transferred to the LED system by comparison of the signal generated by the calibration LED in the PMT to the signal obtained when a neutral density filter is interposed.

We aim to have a small number of slabs equipped with filters during data taking in order to check the calibration over time using muons from the interaction point. The filters can be moved/removed manually during shutdowns. Calibration transfer studies will be carried out using neutral density filters corresponding to particles with several different mini-charges, down to a charge of 0.01e. We expect to be able to interpolate between these points to obtain an understanding of the calibration across the sensitive range, using the LEDs. The daily LED calibration will be performed with a number of different pulse times and voltages corresponding to particles with different ionizations.

## 4 Beam Induced Radiation Backgrounds in the MAPP-1 Region of the UA83 Tunnel

A prototype MAPP-mQP detector was deployed during 2018 in UGC1. Its main purpose was to enable us to estimate the data rate we would expect during RUN-3. The prototype was comprised of nine 10 cm x 10 cm x 120 cm scintillator bars deployed in a *horizontal* configuration in the UGC1 gallery. Each bar was read out at both ends by a PMT. A hit on a scintillator bar was counted if the PMTs at each end of the bar registered a coincident signal above the threshold. We observed that with beam-off each bar was hit at around a rate ~0.05 Hz. This rate was largely due to cosmic rays, despite the roughly 100m rock overburden. This level of cosmic background was consistent with our GEANT-4 based simulations. We expect this level of cosmic ray activity in the UA83 tunnel as it lies at approximately the same depth beneath the same rock overburden.

When the beam was turned on we observed the rate in the MAPP-mQP prototype bars increased by a factor of 4 to 5. According to the FLUKA studies presented in the above subsection on beam-induced radiation backgrounds in the MAPP-mCP region of the UA83 tunnel, the beam-induced backgrounds in the MAPP-mCP detector in UA83 should be considerably less than expected in UGC1, except in the regions where Ducts connect UA83 with the beam tunnel.

To study beam induced backgrounds more fully Francesco Cerutti and Alessia Ciccotelli of the Beam-Machine Interaction section of the CERN Engineering Department have performed a study of the beam induced backgrounds in the UA83 tunnel and the UGC1 gallery using the FLUKA Monte Carlo program, assuming an annual luminosity of 10 fb<sup>-1</sup> [5].

A critical issue is the effect of the radiation on the detector and on its electronic readout system. A key variable here is the dose which is shown in Fig. 9. As can be seen from Fig. 9 the dose received by the MAPP-mCP detector in its new position in the UA83 tunnel is estimated to be below 1mGy/year, a factor of 300 less than its initially proposed deployment in the UGC1 gallery.

Fig. 10 shows a map of the muon fluence component of beam-induced backgrounds expected at the UA83 ( $< 10^6 \text{ cm}^{-2}$ ) and UGC1 ( $\sim 3 \times 10^8 \text{ cm}^{-2}$ ) locations of the MAPP-mCP detector. We see a better than a 300 times reduction of the muon flux in the UA83 location compared to the UGC1 position.

Likewise the neutron flux ( $5 \times 10^7$ /year) and photon flux ( $10^8 \text{ cm}^{-2}$ /year) at the position of the MAPP-mCP detector in UA83 show at least a few hundred times reduction over MAPP-mCP's previously proposed position in the UGC1 gallery, as shown in Fig. 11 and Fig 12, respectively.



Fig. 9: The dose rate in the vicinity of MAPP-1. The top map shows the UGC1 gallery and the bottom map shows the UA83 tunnel.



Fig. 10: The muon fluence in the vicinity of MAPP-1. The top part of map shows the UGC1 gallery and the bottom map shows the UA83 tunnel.



Fig. 11: The neutron fluence in the vicinity of MAPP-1. The top part of the map shows the UGC1 gallery and the bottom map shows the UA83 tunnel.

### 4.1 Beam and Cosmic Backgrounds in the Vicinity of the Outrigger

In the region by the mouth of the Ducts in the UA83 tunnel, the beaminduced backgrounds rise substantially, since radiation can travel down the Ducts unimpeded. Thus, before we install the outrigger detectors in Duct-4 we will install shielding in the beam-tunnel side of the Duct.

As discussed previously we are required by the Machine Group to use Duct-4 and to use iron pieces rather than poured concrete as shielding. We worked



Fig. 12: The photon fluence in the vicinity of MAPP-1. The top part of the map shows the UGC1 gallery and the bottom map shows the UA83 tunnel.

with the Beam-Machine Interaction section of the CERN Engineering Department to assess the effect of the shielding using FLUKA simulations. In this estimate, we established that 1m of continuous iron shielding was equivalent to 2m of poured (continuous) concrete. The effect of Total Ionizing Dose (TID) of 1m of continuous iron shielding is shown in Fig. 13.



Fig. 13: The map of TID in the MAPP-1 region of UA83.

As can be seen from Fig. 13 the 1m of iron shielding substantially reduced the passage of radiation through Ducts 3 and 4, where the 1m of continuous iron shielding was deployed. This is despite the presence of TANb nearly adjacent to the mouth of Duct-4. Fig. 14 shows the effect of the shielding on the Thermal Neutron Flux (TNF).



Fig. 14: The map of the TNF in the MAPP-1 region of UA83.

The effect of the shielding on the fluences of High Energy Hadrons (HEH), thermal neutrons, Dose, photons and muons is shown in Fig. 15. In the plots depicted the 1m of continuous iron shielding is compared with 2m of poured concrete.

## 4.2 Cosmic Backgrounds

A prototype MAPP-mQP detector was deployed during 2018. Its main purpose was to enable us to estimate the data rate we would expect during RUN-3. The prototype was comprised of nine 10 cm x 10 cm x 120 cm scintillator bars deployed in a *horizontal* configuration in the UGC1 gallery. Each bar was readout at both ends by a PMT. A hit on a scintillator bar was counted if the PMTs at each end of the bar registered a coincident signal above threshold. We observed that with beam-off each bar was hit at around a rate  $\sim 0.05$  Hz. We assumed that this rate was largely due to cosmic rays, despite the roughly 100m rock overburden. This level of cosmic background was consistent with our GEANT-4 based simulations. We expect this level of cosmic ray activity in the UA83 tunnel as it lies at the same depth beneath the same rock overburden.

## 5 Construction and Installation of the Outrigger Detector and Extra Shielding

The detector will be constructed and tested at the University of Alberta and at the University of Alabama, although the detectors comprising the initial



Fig. 15: The effects of 1m of continuous iron shielding and 2m of poured concrete shielding on beam backgrounds in Ducts 3 & 4 in the MAPP-1 region.



**Fig. 16**: A plan view of the the PERFORMA ATC PLUS router and cutter manufactured by PRECIX, featuring a 4 ft x 8 ft bed .

deployment of detectors in 2024 will all be fabricated at the University of Alberta.

A main element of the construction schedule is the installation of a new machine tool to fabricate the scintillator blocks. A plan drawing of the machine, the PERFORMA ATC PLUS router and cutter manufactured by PRECIX, featuring a 4 ft x 8 ft bed is shown in Fig. 16. This machine is scheduled to be installed in the first half of December 2024.

If the outrigger project is approved the first elements to be installed in Duct-4 will be the support rails for the Outrigger detector, the cable trays and the iron shielding.

In the above-mentioned simulation of the protection afforded by iron and concrete shielding against beam backgrounds only continuous shielding was considered. As the Machine Group has ruled out the possibility of poured concrete we are limited to iron shielding. The iron shielding will be inserted into the duct in pieces. These pieces will be of different lateral sizes in order to pack the circular space of the duct as efficiently as practically possible. A diagram showing the packing scheme is shown in Fig. 18.

Although the shielding packing scheme is efficient it will be impossible to eradicate narrow holes between the shielding pieces. The effect of the non-uniform shielding will be studied by initially deploying one of two Outrigger Detector installation subunits worth of detectors plus neutron dosimeters attached to various thicknesses of High-Density Polyethylene (HDPE) to study

| MAPP Outrigger Project SI                  | chedule                        |              |         |        |      | Gaint Chart Tamplate® 2006-2018 by Vertaed2.com   | 400  |    |
|--|--------------------------------|--------------|---------|--------|------|---|--|----|
| AoEDAL Collaboration                       |                                |              |         |        |      | -   |  |    |
| Project Start Date 8-4<br>Project Lead J:  | -2023 (Friday)<br>ames Pinfold |              | Display | y Week | 19   | 4 Dec 2023<br>4 Dec 2023<br>4 1 5 1 6 1 7 1 6 1 6 1 7 1 1 1 0 1 6 2023<br>4 1 5 1 6 1 7 1 6 1 9 1 7 1 1 2 1 2 1 1 2 1 2 1 2 1 2 2 2 2 2 | State         State <th< th=""><th>24</th></th<> | 24 |
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| Scintillator machining (Main Prod. Duct-4  | Sun 1-07-24                    | Fri 1-26-24  | 20      | %0     | 15   |   |  | Г  |
| LED mounting (Main Prod. Duct4)            | Wed 1-24-24                    | Fri 2-02-24  | 10      | %0     | 80   |   |  |    |
| Scintillator + LG wrap (Main Prod. Duct-4) | Sun 1-28-24                    | Fri 2-16-24  | 20      | %0     | 15   |   |  |    |
| Support Frames                             |                                |              |         |        |      |   |  |    |
| Frame cutting (Main Prod. Duct 4)          | Wed 1-10-24                    | Sat 1-13-24  | 4       | %0     | 3    |   |  |    |
| Frame cutting (Main Prod. Duct 4)          | Mon 1-15-24                    | Thu 1-18-24  | 4       | %0     | 4    |   |  |    |
| Scintillator Machine Tool                  |                                |              |         |        |      |   |  |    |
| install large bed router                   | Thu 11-30-23                   | Tue 12-19-23 | 20      | %0     | 14   |   |  |    |
| PMTs                                       |                                |              |         |        |      |   |  |    |
| Fabricate PMT Housings                     | Mon 8-28-23                    | Wed 9-06-23  | 10      | 100%   | 80   |   |  |    |
| Fabricate PMT bases                        | Mon 8-28-23                    | Fri 9-08-23  | 12      | 100%   | 10   |   |  |    |
| Fabricate CW power supplies for bases      | Mon 8-28-23                    | Wed 9-06-23  | 10      | 100%   | 8    |   |  | 1  |
| Installation                               |                                |              |         |        |      |   |  |    |
| Instal 1m of shielding in Duct-4           | Mon 1-29-24                    | Tue 1-30-24  | 2       | %0     | 2    |   |  |    |
| Install rails in Shaft                     | Mon 1-22-24                    | Fri 1-26-24  | \$      | %0     | \$   |   |  |    |
| Instal Test Det.+ Rad. Det. In Duct 4.     | Mon 2-05-24                    | Tue 2-06-24  | 2       | %0     | 3    |   |  |    |
| Instal+cable main dtctr elmnts in Duct-4   | Wed 6-19-24                    | Sun 6-23-24  | 9       | %0     | 69   |   |  |    |
|  |                                |              |         |        |      |   |  |    |
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Fig. 18: The packing scheme for the 1m long iron elements constituting the shielding for the Outrigger detector in Duct-4.

the effectiveness of the shielding for data taking. After it has been shown that the shielding is adequate to enable efficient data taking, the full complement of detectors will be deployed.

The installation of this shielding was the topic of an Engineering Change Request: MAPP Outrigger detector installation in UA83-LHC tunnel link ducts at LHC Pt 8, submitted on the 19th of October 2023. This ECR, approved on November 1st 2023, is included in Appendix (A) [6]. If the MoEDAL-MAPP Outrigger Detector project is approved by the LHCC and CERN's Research Board, the installation of the iron shielding will go ahead in mid-January 2024. To enable ease of installation the shielding would be inserted from the beam-line tunnel side. The support rails and cable trays internal to the duct would be placed just before the shielding installation.

Here is an outline of the agreed installation schedule for the support rails, cable tray and shielding within Duct-4:

- Scaffolding will be installed on the LHC side W49:12/03-08/2023 (2 h)
- The team in charge of removing the air tightness plug on LHC side and the internal existing structure will work W50:12/10-15/2023 (2-3 days)
- The scan of the inside of the duct will take place end of W50 or W51 (1 h work)
- Duct-4 and region will be available for installation of our support rails and cable tray, internal to Duct-4, from W51:12/17-22/2023 till the end of W4:01/28/2024 (excluding Xmas break)
- The iron shielding will be laid W5:01/29/24 202/02/2024 (2 days)
- The air tightness plug will be re-installed in W6:02/5-11/2024 (0.5d)
- The scaffolding will be removed W6

Detectors can be inserted along the rail inside the duct, fully cabled. So we expect the installation of all additional detectors to be accomplished within a

day or two without the need to enter the duct. Thus, planned Technical Stops would adequately complete the task within the year. The scintillator detectors are installed as basic subunits, shown in Fig. 6. These units are inserted into Duct-4 along rails fixed on each side of the Duct. A total of 11 subunits (roughly 22 blocks wide) would be installed in Duct-4. The total area of plastic seen by particles from the IP as they impinge on Duct-4 is 21 x  $[30 \times 60^{\circ}Sin 45^{\circ}] = 2.7 \text{ m}^2$ , compared to ~ 1  $m^2$  for the MAPP-1 detector.

The readout of the PMTs as well as the calibration system will be cabled into into the main readout electronics readout rack of the MAPP detector as the Outrigger Detector installation subunits are installed. The electronics readout and calibration system is functionally the same as that of the MAPP-1 detector. The cables carrying LV power and signals to and from the PMTs are housed in the cable rack installed along the length of the Duct behind the scintillator blocks. Details of the installed detector are given in Fig. ?? and Fig. 7.

A Gantt chart showing the envisaged construction schedule is provided in Fig. 17. Note that all of the required power and readout electronics is now available.

The response of these detectors will be used to assess the efficacy of the shielding during the first weeks of data-taking in 2024. If the shielding is adequate, as we expect it to be, then we plan to install the remaining detectors in the first suitable Technical Stop. The modularization of the Outrigger Detector enables rapid installation, one Outrigger Detector installation unit at a time. We note that in 2023 there was 4 to 5 day TS at the end of June. This would be sufficient for us to complete the installation of the remaining detectors.

However, if it is determined the shielding needs some additional elements, we envisage it would be to reduce any flux of low energy neutrons propagating down the small channels between shielding elements, Our plan to deal with this eventuality would be to install HDPE layers between the Outrigger Detectors and the 1m iron plug, up to a thickness of 0.5 m. The exact thickness being determined from the neutron dosimeters installed with the test detectors. The installation of any additional shielding would take place in the YETS starting in 2024.

## 6 Safety Matters

The safety issues considered below arise from four sources, those to do with: the UA83 tunnel; the detector itself; and, detector operations. The approved Safety Derogation Request for the MAPP-1 detector which uses all the same detector elements as its Outrigger Detector is shown in Appendix (B) [7].

### 6.1 UA83 Tunnel and Detector Safety Issues

The UA83 tunnel is a full part of the LHC machine infrastructure with access via the PM85 lift directly to the floor of UA83. It is equipped with interlock access, smoke detector, fire alarms and forced ventilation.

The acrylic-based scintillator detector elements of the Outrigger are completely enclosed in the concrete Duct. in which they are housed. The total mass of plastic scintillator in Duct-4 is 400 kg. The safety sheets for acrylic plastic are included in Appendix (C).

The Outrigger Detectors are situated within Duct-4 that passes through the 8m thick concrete wall that separates the UA83 tunnel and the beam-line tunnel. Shielding is placed on the beamline tunnel side of Duct-4 to reduce beam backgrounds.. The remaining 7m of the Duct will be used to house the Outrigger Detector. Thus the Outrigger detectors are surrounded by metres of concrete, except for the opening into the UA83 tunnel. An aluminium flame shield will be placed across the mouth of the opening to completely isolate the detectors.

The MAPP/Outrigger detector electronics rack and MAPP detector will be monitored by an IR + Visible light digital camera placed in the vicinity of MAPP in the UA83 tunnel. The Outrigger detectors which do not obtrude into the UA83 tunnel itself are equipped with smoke and temperature detectors that are monitored in the same way as the MAPP-1 temperature sensors.

#### 6.1.1 Safety Issues Related to the Readout Electronics & HV

The readout electronics and power supplies are isolated and deployed up to 10m - 20m from the Outrigger Detectors in the electronics racks servicing the MAPP-1 detector. There are no HV cables or HV connectors as there is a "Cockcroft-Walton" type converter in the base of each PMT that converts LV power to HV power for the PMT. The power supplies are low voltage (24V), are current and temperature limited (turn off when current or temperature goes out of a predetermined range), and provide an alarm signal when current or voltage moves out of some predefined operating window. The MAPP-mQP and Outrigger detector electronics consume only 1800 watts of power.

All cabling is halogen-free according to the provisions in IS23<sup>3</sup>. The only other heat source in the UA83 gallery arises from the MAPP-mQP detector electronics and amounts to only 1400 watts.

### 6.2 Safety Issues Relating to Detector Installation

MAPP-1's outrigger detector is designed to be installed in situ from pieces weighing a maximum of approximately 20 kgs each, although most elements will weigh substantially less. Thus the whole Outrigger detector can be taken underground using the machine side elevator at IP8. We envisage that a maximum of four people will need to be present in the UA83 gallery for installation of the MAPP Phase-1 detector. MoEDAL-MAPP's installation personnel will, of course, be equipped with all the required safety gear and will operate according to the safety rules and guidelines described in the safety courses each team member will have taken and passed.

<sup>&</sup>lt;sup>3</sup>https://edms.cern.ch/document/335745/4

## 6.3 Safety Monitoring After Detector Installation

The MAPP-1 Outrigger detector is readout over ethernet through the same pathways as the MAPP-1 detector. It does not require a team to operate it during data taking. However, the detector must be monitored to ensure safe operation at all times. The safety systems that will be installed to ensure that the detector is operating safely are as follows:

- The power supplies are current limited. In addition, alarm conditions are defined that signal non-standard operating characteristics. The power supplies output and alarm conditions are monitored remotely with a feed supplied to the CERN Control Centre (CCC);
- Three temperature probes will be placed at the end, middle and entrance of Duct-4 housing the outrigger detector. Alarm conditions are defined that signal if any monitored temperature moves above normal ambient temperature in the UA83 tunnel. The temperature probe outputs and alarm conditions are monitored remotely with a feed supplied to the CCC.
- An IR camera will be installed on site to monitor the whole MAP-1 detector region. Again, the feed from the camera will be supplied to the CCC.

## 6.4 MoEDAL-MAPP Safety Organization

The MoEDAL-MAPP safety organization at CERN will be established before installation. It will consist of:

- An experimental Safety Officer (EXSO, formerly GLIMOS) as the point of contact for all experimental safety issues and communication with the EP Safety Office. The EXSO for MoEDAL for installation and the first year of running, will be the Technical Coordinator, Richard Soluk;
- Both the EXSO and the MoEDAL-MAPP Spokesperson will be available for urgent safety interventions required during the detector installation;
- All the activities of installation will be declared via IMPACT request [8] and analyzed via the usual work package analysis and VIC (Visite Inspection Commune) procedures ;
- The MoEDAL-MAPP safety files will be created on EP safety office EDMS and shared with the LHCb LEXGLIMOS.

## 6.5 Organization of Construction, Installation and Running of the Detector

The two bulleted lists below describe the basic organization of the construction and installation of the Phase-1 MAPP-mCP detector:

- Project Managers:
  - MoEDAL Spokesperson James Pinfold;
  - MoEDAL Technical Coordinator Richard Soluk;
  - Chief engineer Mitchel Baker;

- Chief electronics engineer +Trigger and DAQ coordinator -Paul Davis;
- CERN based administrator Veronique Wedlake;
- CERN based liaison with Machine Francois Butin;
- **EXSO(GLIMOS)** Richard Soluk;
- Radiation Safety Officer Richard Soluk

### • Installation Crew

- Richard Soluk Crew leader and responsible for mechanics installation;
- Paul Davis Readout electronics, power supplies and FPGA based trigger;
- Aditya Upreti General team member to assist in all aspects of installation;
- Emanuela Musumeci General team member to assist in all aspects of installation
- Michael Staelens General team member to assist in all aspects of installation
- Mitch Kelly General team member to assist in all aspects of installation
- Phd-student/Post Doctoral student 1 General team member to assist in all aspect of installation;
- Phd-student/Post Doctoral student 2 General team member to assist in all aspect of installation.

## 6.6 Staging and Temporary Storage Area

In order to facilitate the installation and operation of the Outrigger Detector the LHC machine side manager responsible for the allocation of surface space in the SBD building agreed that MoEDAL-MAPP Experiment can be temporarily attributed about 20 m<sup>2</sup> of surface space in SBD 2855, as indicated in the photograph in Fig. 19. This area will be used as buffer space for short-term storage of equipment before transport and installation underground, and for storing light tooling needed for assembly and installation. The zone will be cleared and fenced with mobile barriers and will be made available to the collaboration as of week-46 of 2021.

## 7 Maintenance and Operation of the Outrigger Detectors for MAPP-1' During Run-3

The MAPP-1 and Outrigger detector will be read out via ethernet during the run to large-scale onsite disk storage at CERN. The UA83 gallery is not accessible during LHC running periods. In the event of a failure or malfunction of theOutrigger Detector we will not be able to effect repair until we have a TS, ot a YETS in which access to the UA83 tunnel is possible. Typically, there are a few Technical Stops (TSs) within the year besides the YETS.



Fig. 19: The temporary staging area in SBD 2855.

We could continue running with the failure of a large fraction of the readout channels although understandably this would compromise the physics performance of the detector. In order to reduce the risk of shutdown of data taking during the run we have included in our electronics design a redundant power supply system and a redundant DAQ computer, to ensure robust operation of the overall detector.

In order to continue data taking in the event of a disruption of the ethernet connection the DAQ server will have 60TB of local disk storage. Data will be written to this disk until the ethernet connection is re-established. During normal running the data rate will be well below 0.5 TB/day allowing an extended period of running without the need to export data to remote storage. Initially, the fewest possible restriction will be applied to the trigger and the data rate will be limited by storage write speeds.

The MAPP detector is designed to be operated remotely and to shut down if any MAPP-1 or MAPP-1 Outrigger power supply draws more than a set maximum current. Nevertheless, the MAPP-1 and Outrigger detectors need to monitored 24/7 by personnel based on site primarily for safety purposes - as described in Subsection 6.4. This is achieved by having a team of at least two MoEDAL-MAPP physicists at CERN, full-time. So that at any time there is an on-call responsible while the machine is operating and during TSs. This team would be enhanced by an average of 0.5 FTE person, formed from MoEDAL-MAPP collaboration members who are visiting CERN and have the required safety training. For planned upgrades or maintenance during running periods, we will call on manpower resources described in Subsection 6.5.

### 7.1 The Outrigger Detector Control Centre

The base of operations of the MAPP detector is the MAPP Control Centre (MCC) in Bat. 17 R-007, the location of which is shown in Fig. 20. MAPP's CERN-based operators have access through their on-call cell phones to the monitoring and alarm system as well as simple controls that allow them to



Fig. 20: The location of the MAPP Control Room (Bat. 17 R-007).

turn off the power and alert the CCC. The on-call MAPP operator and the offduty operator as well as the Technical Coordinator and Spokesperson also are connected to this system at all times via cellphone. During the day the on-call MAPP-1 Outrigger operator will usually sit in the control room. During the evening and night, the on-call will be connected by cell phone to the MAPP-1 and Outrigger control and monitoring services. The on-call cell phone will be switched on at all times.

## 8 Funding Plans for the MoEDAL-MAPP Phase-1 Installation

The MAPP-1 Outrigger detector has been made possible by contributions of equipment from other experiments. First, a long-term loan of scintillator from EXO-200 and a long-term loan for surplus HZC PMTs acquired for an eventually unfunded astroparticle physics experiment. We will use the same experimental facilities utilized by MAPP-1, including: electronic readout, DAQ, calibration and safety systems. The funding needed for extra readout boards, PMT bases, LED calibration units and power supplies will; be provided from MoEDAL-MAPP M&O funds, MoEDAL-MAPP-1's NSERC Discovery Grant; and, contributions from the UofA DUP funds. CERN has agree to cover the cost of the material for, and installation of, the 1m of iron shielding in Duct-4.

In terms of manpower, our project electronics engineer, mechanical engineer and detector technologist are funded from our existing NSERC MRS grant. We have sufficient funds in hand to deploy the Outrigger detector (as described above) to take data in Run-3.

## 9 Physics Issues

In order to fully understand the sensitivity of the MoEDAL-MAPP detector to we are performing studies of a number of relevant physics benchmarks. Examples of initial benchmark studies are presented below. To complete these physics studies we need to fully and accurately simulate: the detector and its response; the passage of primary and secondary particles through the intervening infrastructure; and, the transport of cosmic ray particles through the 105 m overburden. The complete Simulation package UA83-MAPP-MoEDAL Arena (SUMMA) is discussed below.

## 9.1 The Full Simulation of the UA83, MoEDAL, MAPP-mCP Arena (SUMMA)

The previous version of SUMMA, with the MAPP-mCP detector deployed in the UGC1 region, was nearing completion in Spring of 2021 when the decision was made to move MAPP's location to the UA83 tunnel. The move required an extensive update to the SUMMA code to take into account the MAPP-mCP new final position 100m away (UA83) from the IP. Additionally, the modeling of the intervening infrastructure had to be completely redone. However, the existing cosmic ray simulation module of SUMMA did not require extensive updates.

The SUMMA simulation is derived from: the final CAD drawings of the MAPP-mCP detector; accurate CAD drawings of the machine infrastructure; and, the existing model of cosmic ray transport through the overburden. In all, the simulation involves over 2500 elements. The SUMMA code will be ready for use in mid-December 2021.

The Physics Processes included in SUMMA, are:

- Primary Interaction and secondary particles, factory lists :
  - FTFP\_Bert model of hadronic showers
  - $QGSP\_BERT\_HP$  for neutron fluxes
- Transportation and Decay;
- Electromagnetic Interactions.
  - Gamma conversion, Compton scattering, photo-electric effect for gammas;
  - Multiple scattering, ionization, bremsstrahlung for electrons and annihilation for a positron;
  - Multiple scattering, ionization, bremsstrahlung and pair production for muons;
  - Multiple scattering and ionization for other particles.
- Scintillation processes
  - Scintillation and Cerenkov for particles;
  - Absorption, Rayleigh scattering, Mie scattering and boundary processes for optical photons.

The SUMMA ionization energy loss calculation for milli-charged particles is partially based on the approach adopted in the References [9, 10].

#### 9.2 Mini-Charged Particles from Dark QED - a Physics Benchmark

An initial study of the sensitivity of the MAPP-1 Outrigger detector to mCPs is given in Fig. 21. We here consider a class of Feebly Interacting Particle (FIP) that has a mini-charge (mCP) as small as  $10^{-3}e$ , or lower. A common scenario is from a Dark Sector model where one considers a mCP coupled through a very light kinetically mixed dark photon [11][12]. Although the mCP does not carry SM electroweak quantum numbers it behaves as a particle with a tiny electric charge. The DY process provides the main production channel for GeV-range mCPs at the LHC. The sensitivity of the MAPP-mCP detector deployed at UA83 to mini-charged particles produced in this way is shown in Fig. 21.



Fig. 21: Direct bounds from accelerator-based searches and indirect bounds from the effective number of neutrinos from Planck are shown. The projected sensitivity for mCPs, for models with a massless dark photon, are presented for milliQan, MAPP-mCP and FORMOSA-1 at Run-3. The existing bounds given here are described in more detail in Ref [13, 14].

We consider here a class of Feebly Interacting Particle (FIP) that has a mini-charge (mCP) as small as  $10^{-3}e$ , or lower. A common scenario is from a Dark Sector model where one considers a mCP coupled through a very light kinetically mixed dark photon [11][12]. Although the mCP does not carry SM electroweak quantum numbers it behaves as a particle with a tiny electric charge. The DY process provides the main production channel for GeV-range

mCPs at the LHC. The sensitivity of the MAPP-mCP detector deployed at UA83 to mini-charged particles produced in this way is shown in Fig. 21.

Beside DY production, the channels included in our analysis, include the pair production of mini-charged particles from the decays of the  $\Upsilon$ ,  $J/\psi$ ,  $\psi(2S)$ ,  $\phi$ ,  $\rho$ , and  $\omega$  as well as Dalitz decays of the  $\pi^0$ ,  $\eta$ ,  $\eta'$ , and  $\omega$ .

It should be noted that in Fig. 21 the detector efficiency *has* been modelled for the MAPP-bar detector but not for the Outrigger [14]. Backgrounds have not been taken into account in both cases. We expect the limits that we can place on the DY production of mini-charged particle pairs to soften slightly when this is done, in the near future. As can be seen from Fig. 21, the MAPPmCP is highly competitive with other mCP search experiments, especially at high masses.

#### Backgrounds

A potential source of background mentioned previously is the dark count from the PMT. For the HZC-photonics, the dark count rate is typically 600 cps. Considering the mCP trigger, that consists of requiring an mCP signal in 4 collinear blocks in coincidence, with a trigger window of 25 ns and a beam crossing rate of 40 MHZ, we would expect a trigger rate due to the dark count rate in the PMTs, of roughly 0.003, in a data-taking year of  $1.5 \times 10^7$ s. MAPP-1 is protected from collision-related backgrounds by approximately 40m of rock and concrete and the vertical veto counters in front of each section of the MAPP-1 detector.

The MAPP-mCP detector is protected from cosmic ray backgrounds by a 105 m overburden. MilliQan, by comparison, is deployed near to the CMS detector at a depth of 73m. The MoEDAL-MAPP simulation group has assessed the cosmic ray background expected in the MAPP-mCP detector to be  $(4.04 \pm 0.06) \times 10^{-5}$  cm<sup>-2</sup> s<sup>-1</sup>. This amounts to about 2 muons/s incident of the top of the MAPP-mCP veto detector, with area ~ 4.5 m<sup>2</sup>. This rate is inconsistent with measurements taken in the UGC1 gallery in 2018. Considering the trigger requirement for mCPs and the high efficiency of the MAPP-mCP veto system the background from uncorrelated CR muons is expected to be negligible.

The most important source of background is thought to be due to cosmic ray events with high muon multiplicity where a number of muons penetrate underground together, This has been observed, for example, by the ALICE [15] TPC with effective CR muon detection area of 17m<sup>2</sup> and 28 m rock overburden, where the corresponding Fig.s for the MAPP-mCP detector at 4.4 m<sup>2</sup> and 105 m. The concern is that a number of particles could impinge on the detector together, increasing the probability of satisfying the mCP trigger conditions. However, the greater the multiplicity of muons impinging on the MAPP-mCP detector region, the greater the chance one of these muons would VETO the event. There are several additional factors that act to reduce this potential source of background;



Fig. 22: MAPP-1 sensitivity plot for detection of a light scalar boson mixing with the Higgs boson, with three hits expected. Bounds from the CODEXb experiment are included for comparison, adapted from Fig. 3 published in Ref [16]. The exclusion bounds are shown here from the CHARM experiment considered a 400 GeV proton beam and  $2.4 \times 10^{18}$  POT [17].

- The rate of these showers is very small compared to the rate of single uncorrelated particles given above. For example, the ALICE data shows over six orders of magnitude fall in the number of events with a multiplicity of 20 muons compared to just a few muons.
- In order for cosmic ray muons from above or below to reach a bar and give even a small mCP signal the charged CR particle would normally need to cross two VETO counters which have an efficiency better than 99.7% and "clip" a bar. This would need to happen four times in four contiguous bars within the trigger time window, without hits from other CR muons in the shower registering in the VETO system;
- The rate of horizontal cosmic rays is greatly suppressed compared to the downward flux. If horizontal cosmic ray muons do reach the MAPP detector they must pass through four vertical veto walls of thickness 2.5 cm that are placed in front of MAPP and between each MAPP section, and also the back wall of the cosmic ray VETO detector of thickness 1 cm, in order to satisfy the mCP trigger;
- Neutrons associated with the muon shower can evade the VETO system and cause, for example, a nuclear recoil that can give rise to a small signal in a bar. This would need to happen in four contiguous bars within

the trigger time window. At the same time, the accompanying charged particles in the shower would have to miss the VETO system.

As stated above in Section 2 we can monitor the VETO system, with collisionsoff and collisions-on, for any penetration of the VETO system. If necessary we can utilize the outer layer of scintillator bars in MAPP-mCP detector as an additional VETO system.

We can study non-beam-related background sources experimentally by running in the winter while the beam is off. In this way, we can directly register background events that mimic a signal. These runs can also be used to hone our estimates of non-beam-related backgrounds.

## 10 Future Work

Funding has been awarded by the US NSF funding body to supply additional outrigger detectors to instrument Duct-5 to further increase the acceptance of the MAPP-1 detector. The delivery dates of the scintillator and PMTs for these additional detectors are still to be exactly determined. If Duct-5 is not available for use we have a contingency plan to install them in the UA83 tunnel. This additional installation work would be the topic of a future LoI.

## 11 Conclusion

The MAPP-1 Outrigger Detector is designed to enhance the acceptance above a mCP mass of approximately 5  $\text{GeV}/\text{c}^2$  as shown in Fig. 21 for the standard benchmark process [11][12] of DY production of mCP pairs.

The MAPP-mCP detector and Outrigger are very competitive with the milliQan detector [18] that will also be deployed for Run-3 to cover a different pseudo-rapidity range. In the event mini-charged particles are discovered by MAPP-mCP and milliQan, a signal seen in two different detectors with their different systematics would provide the necessary confirmation of a discovery. Indeed, multiple experiments to verify important experimental findings have been adopted at LEP (ALEPH, DELPHI, L3 and OPAL) and at the LHC (ATLAS and CMS).

Although MAPP-1 is designed primarily to detect feebly ionizing particles such as mCPs, it also has some useful sensitivity for neutral LLPs, s shown in Fig. 22. It could in some circumstances, provide confirmation of a signal observed by FASER [19] or vice versa. We are currently investigating using the Outrigger Detectors to enhance the sensitivity of MAPP-1 to neutral LLPs. MAPP-2, the last detector we are planning to install as part of the MoEDAL-MAPP program is designed to search for LLPs in a globally competitive way. MAPP-2 will certainly greatly enhance MoEDAL-MAPPs sensitivity to neutral LLPs compared to MAPP-1, as shown in Fig. 22.

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## Appendix A

## ECR for Shielding Installation











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| 4. Installation  | schedule   |   |   |   |
| A tentative in   | stallation schedule is shown   | in Figure 6.  |   |   |
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| A MoEDAL (Distances HAR)   | 78 days Men 15 01 24 Thu 27 02 24  |   |   |   |
| UARS / MARS ACCENSION  | 0 days Men 15-01-24 Men 15-01 24   | 15,01   | -   |   |
| Opening of insulation  | 1 day Mon 15.01.24 Mon 15.01.24 EN-ALE   | Opening of ins  | diation   |   |
| Removal of sable tray.   | 1 day Tue 16.01.24 Tue 16.01.24 EN-66E   | Removal of cal  | ble tray  |   |
| Scan of doct 4   | / days Wed 17.01.24 The 18:01.24 BE-GEM  | Scan of duct  | 4   |   |
| Transport tooling installation   | 2 days Fri 19.01.24 Mon 22.01.24 EN-HE   | Transpor  | t tooling installation  |   |
| Shieking transport   | 1 day Tue 33,01.24 Tue 33,01.24 EN-HE  | Shieldin  | g transport   |   |
| Shielding installation   | 1 wk West 24.01.24 Tue 30.01.24 IN-HE  | Innin St  | hielding installation   |   |
| Clouing insulation   | 2 days Wed 13:01:24 Thu 03:02:24 EN-ACE  |   | Closing insulation  |   |
| Outrigger susports (UAX's slate)   | 1 mk Fri 03:07.24 Ths 08:07.24 MolEDAL   |   | Outrigger suppor  | rts (UA83 side)   |
| Cutrigger scinifilators (VA83 ade)   | 2 wks Fri 09,02.24 The 22,02.24 MoEDAL   |   | Outr  | igger scintillators (UAI  |
| 5. IMPACT ON<br>5.1 IMPACT ON U<br>Raw water:  | OTHER ITEMS  | 5   | 2   | _   |
| 5. IMPACT ON<br>5.1 IMPACT ON U<br>Raw water:  | OTHER ITEMS  | 5   |   |   |
| 5. IMPACT ON U<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;  | OTHER ITEMS TILITIES AND SERVICES No impact No impact  | 5   |   |   |
| 5. IMPACT ON U<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;<br>Compressed air:   | OTHER ITEMS TILITIES AND SERVICES No impact No impact No impact  | 5   |   |   |
| 5. IMPACT ON U 5.1 IMPACT ON U Raw water: Demineralized water; Compressed air: Electricity, cable pulling (power, signal, optical fibres):   | OTHER ITEMS TILITIES AND SERVICES No impact No impact No impact No impact No impact  | 5   |   |   |
| 5. IMPACT ON U<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;<br>Compressed air:<br>Electricity, cable pulling<br>(power, signal, optical<br>fibres):<br>DEC/DIC:  | OTHER ITEMS TILITIES AND SERVICES No impact  | 5   |   |   |
| 5. IMPACT ON U<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;<br>Compressed air:<br>Electricity, cable pulling<br>(power, signal, optical<br>fibres):<br>DEC/DIC:<br>Racks (name and<br>location):   | OTHER ITEMS TILITIES AND SERVICES No impact  | 5   |   |   |
| 5. IMPACT ON<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;<br>Compressed air:<br>Electricity, cable pulling<br>(power, signal, optical<br>fibres):<br>DEC/DIC:<br>Racks (name and<br>location):<br>Vacuum (bake outs,<br>sectorisation):  | OTHER ITEMS TILITIES AND SERVICES No impact  | 5   |   |   |
| 5. IMPACT ON<br>5.1 IMPACT ON U<br>Raw water:<br>Demineralized water;<br>Compressed air:<br>Electricity, cable pulling<br>(power, signal, optical<br>fibres):<br>DEC/DIC:<br>Racks (name and<br>location):<br>Vacuum (bake outs,<br>sectorisation):<br>Special transport/<br>handling:                     | OTHER ITEMS TILITIES AND SERVICES No impact Handling of outrigger element parts). The shielding element type.  | 5<br>Its will be dealt to<br>be handling will if  | with by the col<br>mostly depend  | laboration (lig<br>on the retained                                  |
| 5. IMPACT ON U S.1 IMPACT ON U Raw water: Demineralized water; Compressed air: Electricity, cable pulling (power, signal, optical fibres): DEC/DIC: Racks (name and location): Vacuum (bake outs, sectorisation): Special transport/ handling: Temporary storage of components:                            | OTHER ITEMS TILITIES AND SERVICES No impact No | 5<br>ats will be dealt<br>ts handling will <i>i</i>   | with by the col<br>mostly depend  | laboration (lig<br>on the retaine                                   |
| 5. IMPACT ON U S.1 IMPACT ON U Raw water: Demineralized water; Compressed air: Electricity, cable pulling (power, signal, optical fibres): DEC/DIC: Racks (name and location): Vacuum (bake outs, sectorisation): Special transport/ handling: Temporary storage of components: Alignment and positioning: | OTHER ITEMS TILITIES AND SERVICES No impact The shielding element type. No impact The shielding element type. The shielding el | 5<br>nts will be dealt<br>ts handling will <i>i</i><br>network already<br>quired prior to i | with by the col<br>mostly depend<br>I necessitate th<br>in place for MU | laboration (lig<br>on the retaine<br>ne involvemen<br>APP1 detector |

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|-------------------|---|
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|                      | Page 7 of 1  |
|----------------------|--|
| Controls:            | No impact  |
| GSM/WIFI networks:   | No impact  |
| Cryogenics:          | No impact  |
| Contractor(s):       | The intervention of some contractors may be needed for the installation of the<br>shielding. |
| Surface building(s): | No impact  |
| Integration:         | Integration drawings remain to be produced   |
| Networks:            | No impact  |

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#### 6. IMPACT ON COST, SCHEDULE AND PERFORMANCE

6.1 IMPACT ON COST

| Detailed breakdown of | Transport and handling      | S KCHF  |
|-----------------------|-----------------------------|---------|
| the change cost;      | Shielding procurement       | 9 kCHF  |
|                       | Survey / Alignment          | 4 kCHF  |
|                       | Preparation /finishing work | 4 kCHF  |
|                       | Total                       | 22 kCHF |
| Budget codes:         | TBC                         |         |

#### 6.2 IMPACT ON SCHEDULE

| Proposed installation<br>schedule:         | During YETS 23-24 for duct 05, then TBC   |  |  |  |  |
|--|---|--|--|--|--|
| Proposed test schedule<br>(if applicable): | Tests will have to be performed on all safety related systems. The schedule<br>will have to be detailed at a later stage.                                     |  |  |  |  |
| Estimated duration:                        | The shielding installation works are expected to extend over a 2-3 weeks<br>period. Other activities have a cumulated duration estimated to about 1<br>month. |  |  |  |  |
| Urgency:                                   | Moderate  |  |  |  |  |
| Flexibility of scheduling:                 | TED   |  |  |  |  |
| 6.3 IMPACT ON PE                           | RFORMANCE   |  |  |  |  |
| Mechanical aperture:                       | re: No impact   |  |  |  |  |

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|----|-------|-----|------|-----|----|
|    |       |     |      | _   |    |

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|---|------------------------------|--------------|
| Impedance:  | No impact                    |              |
| Optics/MADX                                       | No impact                    |              |
| Electron cloud<br>(NEG coating, solenoid)         | No impact                    |              |
| Insulation (enamelled<br>flange, grounding)       | No impact                    |              |
| Vacuum performance:                               | No impact                    |              |
| R2E impact on<br>performance and<br>availability: | No impact                    |              |
| Others:   |                              |              |

#### 7. IMPACT ON OPERATIONAL SAFETY

The creation of a new experimental area in UGC1 has a number of consequences on the operational safety, that are detailed in Annex 2.

#### 7.1 ÉLÉMENT(S) IMPORTANT(S) DE SECURITÉ

| Requirement | Yes   | No | Comments |
|-------------|-------|----|----------|
| EIS-Access  | -115. | ×  |          |
| EIS-Beam    |       | X  |          |
| EIS-Machine |       | X  |          |

#### 7.2 OTHER OPERATIONAL SAFETY ASPECTS

[This chapter aims at assessing the impact of the modification during operation and maintenance of the hardware on people safety, on the environment, including access, egress, circulation and evacuation.

It doesn't concern the installation of the hardware. Worksite safety is addressed in the next chapter,  $\!$ 

| What are the hazards<br>introduced by the<br>hardware?           | The MAPP-outrigger detector is standard assembly of equipment, each of<br>which are used already in many other places at CERN (scinbillators, photo<br>tubes etc). |
|--|--|
|  | A preliminary safety analysis has been performed and is available on EDMS<br>with number 2487833.  |
|  | The new hardware to be installed complies with CERN safety rules.  |
| Could the change affect<br>existing risk mitigation<br>measures? |  |
| What risk mitigation<br>measures have to be put                  |  |

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| in plane?  | Fage 9 01  |
|--|--|
| in Endron  |  |
| Safety documentation to<br>update after the<br>modification        | A safety file will have to be compiled for the MAPP Outrigger experiment.                  |
| Define the need for<br>training or information<br>after the change | The personnel intervening in UA83 gallery will need standard LHC tunnel<br>safety training |

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#### 8. WORKSITE SAFETY

[Refer to EDMS document: 1155899 - "Working on the CERN Site".]

#### 8.1 ORGANISATION

| Requirement   | Yes | No | Comments  |
|---|-----|----|---|
| IMPACT - VIC:   | x   | 1  | To be organized for the various WP's                                    |
| Operational radiation<br>protection<br>(surveys, DIMR): |     | ×  | No ALARA classification   |
| Radioactive storage of<br>material:                     |     | ×  | None  |
| Radioactive waste:                                      | X   |    | TBC if some parts of the ducts blocking material has to be<br>evacuated |
| Non-radioactive waste:                                  |     |    | None.   |
| Fire risk/permit (IS41)<br>(welding, grinding):         | - 1 | 12 | To be checked when WP's will be described and VIC's<br>organized.       |
| Alarms<br>deactivation/activation<br>(1537):            |     |    | Not needed  |
| Others:   | -   | 1  |   |

#### 8.2 REGULATORY INSPECTIONS AND TESTS

| Requirement                                 | Yes | No | Responsible<br>Group | Comments   |
|---|-----|----|----------------------|--|
| HSE inspection of<br>pressurised equipment: |     | ×  |                      |  |
| Pressure/leak tests:                        |     | x  |                      |  |
| HSE inspection of<br>electrical equipment:  | x   | T. |                      | The experiment will have to be inspected<br>before HV can be switched on |
| Electrical tests:                           |     | X. |                      |  |

| - <u>-</u>   | _         |      |   |             |   | Pag | e 10 of 1 |
|--|-----------|------|---|-------------|---|-----|-----------|
| Others:  | · · · · · |      |   |             |   |     |           |
| 8.3 PARTICULAR R                                       | ISKS      |      |   |             |   |     |           |
| Requirement  | Yes       | No   | Comments  |             |   |     |           |
| Hazardous substances<br>(chemicals, gas,<br>asbestos): |           | 8    |   |             |   |     | 14        |
| Work at height:  | x         |      | Installation of equipment in the ducts may require the usage<br>of scaffolding or PIR's |             |   |     |           |
| Confined space working:                                | 100       | X    |   |             |   |     |           |
| Voise:   |           | X    |   |             |   |     | 1.1       |
| Cryegenic risks:                                       |           | ×    |   |             |   |     |           |
| Industrial X-ray<br>(tirs radio):                      | -         | ×    |   |             |   |     |           |
| onizing radiation risks<br>(radioactive components);   |           | X    | (Traceability   | y by IREC.] |   |     |           |
| Others:  | -         |      |   |             |   |     | -         |
| activities:  | -         | DUNE | Late  | Comment     | 5 |     |           |
| surry out and accorded.                                |           | 1    | 1.2.2   |             |   |     | -         |
| Carry out tests:                                       |           |      |   |             |   |     |           |
| Jpdate layout drawings:                                | -         |      |   |             |   |     |           |
| Jpdate equipment drawing                               | gs:       |      |   |             |   |     |           |
| Jpdate layout database:                                |           |      | 1   |             |   |     |           |
| Jpdate naming database:                                |           |      | 1   |             |   |     |           |
| Jpdate optics (MADX)                                   | _         |      |   |             |   |     |           |
| Jpdate procedures for<br>maintenance and operatio      | ns        |      |   |             |   |     |           |
| Jpdate Safety File accord<br>EDMS document 1177755     | ng lo     |      | 1   |             |   |     |           |
| EDMS document <u>1177755</u> :<br>Others:              |           |      |   |             |   |     |           |
| Others:  |           | 1.0  |   |             |   |     |           |



## Appendix B

## Safety Derogation Request



DETAIL

Figure 1: The drawing of one of 12 HDPE support grids of the MARP-mOP detector

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The weight of the scintillator in each section is supported by an aluminium T-bar support structure and a 0.5 em aluminium plate that forms the base of each section. Additionally, each section is protected from the other by the lead-scintillator radiator plane that includes 2 x 1 mm of aluminium sheet and 5 x 2mm layers of lead. The active detector is completely encapsulated in VETO detectors comprised of 1 cm thick acrylic scintillator (Eljen-200 PVT based scintillator), with area roughly 30m<sup>2</sup>. The above arrangement is shown in Figure 2. The support structures and metal plate elements are shown in blue. The HDPS support grids and metal support structures are further emphasized in Figure 3.



Figure 2: The basic structures of the MAPP-mQP with the outer VETO layer and the support structures emphasized



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| mand Envicor  | na) Health & Sale<br>mneuial Protecto  | y<br>Linit  |  |
|---|--|---|--|
| High Density Polyethyle<br>(https://edms.cem.ch/u   | ene (HDPE)<br>I/file/2631839/1   | Recycled HDPE Ma  | erial Safety Data Sheet.pdf)   |
| Polyvinyl Toluene (PVT<br>https://edms.cern.ch/ul   | ()<br>/file/2631839/1/   | EJ-20D-SDS PVT Ma   | iterial Safety Data Sheet.pdf  |
| Cause and justification<br>PS is required for the o<br>Experiment   | of the gap:<br>peration of scir  | tillation detectors in or   | der to perform physics in MoEDAL   |
| <u>Quantity : (</u> kg or m <sup>3</sup> )<br>3,000 kgs of PS<br>HDPE 326kg<br>PVT 406kg  | Dimensions<br>PS: 10 x 10 x<br>HDPE: suppo<br>PVT: set of pl   | : <u>(</u> length, width, diame<br>75 cm / 100 units x 4<br>rt spacers gridsvarid<br>ates, 1cm thick, total S   | ter, thickness)<br>ius measures described in Figure 1<br>IOm <sup>2</sup>  |
| Low Voltage circuitry<br>Distance to the nearest<br>An uninterruptible powe   | t external power<br>er supply, part c<br>ous derogation  | red system.<br>If other LHC equipmer<br>requests for the equ  | nt, is at a distance ~1.5 m<br><b>Jipm ent/building/installation?</b>  |
| Not for this installation (A  | A previous derog   | ation has been made for   | MoEDAL in UX85 EDMS 893563)  |
| Are other other previo<br>Not for this installation (/<br>What are the alternati<br>The scintillators for the<br>propagation of fire. This<br>from HSE. This measu<br>measures.<br>The material properties<br>is possible.  | A previous derog<br>ves that have i<br>detector are ho<br>s mitigation is c<br>re is integral to<br>i of PS are requ   | ation has been made for<br>been investigated an<br>used within a flame-re<br>onsidered in the conte<br>the detector and does<br>ired for scintillator deb   | MoEDAL in UX85 EDMIS 893563).<br>d why were they not put into place ?<br>esistant metal casing, to prevent the<br>xt of the derogation request required<br>not require any external mitigation<br>ectors of this type, no other alternative        |
| Are unere other previo<br>Not for this installation (/<br>What are the alternati<br>The scintillators for the<br>propagation of fire. This<br>from HSE. This measui<br>measures,<br>The material properties<br>is possible.<br>Documents provided<br>(Mok of tag) here to enter | A previous derog<br>ves that have i<br>detector are ho<br>s mitigation is c<br>re is integral to<br>t of PS are requ<br>by the request<br>rex.                     | ation has been made for<br>been investigated an<br>used within a flame-re<br>ansidered in the conte<br>the detector and does<br>ired for scintillator deto<br>ber:  | MoEDAL in UX85 EDMIS 893563).<br>d why were they not put into place ?<br>sistant metal casing, to prevent the<br>xt of the derogation request required<br>not require any external mitigation<br>ectors of this type, no other alternative         |
| Are drive other previe<br>Not for this installation (/<br>What are the alternati<br>The scintillators for the<br>propagation of fire. This<br>from HSE. This measu<br>measures.<br>The material properties<br>is possible.<br>Documents provided<br>didd of tag here to enter   | A previous derog<br>ves that have i<br>detector are ho<br>s mitigation is c<br>re is integral to<br>c of PS are request<br>by the request<br>LEXI<br>APPLIC,<br>(a | ation has been made for<br>been investigated an<br>used within a flame-re<br>onsidered in the conte<br>the detector and does<br>ired for scintiliator detector<br>cor:<br>ABLE SAFETY D<br>single domain per derogation | MoEDAL in UX85 EDMIS 893563)<br>d why were they not put into place ?<br>sistant metal casing, to prevent the<br>st of the derogation request required<br>not require any external mitigation<br>ectors of this type, no other alternative<br>OMAIN |

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| SPECIALIST OPINION  |
|---|
| Specialist:<br>Fabio CORSANEGO HSE-OHS-IBJ onzthan Gulley HSE-OHS-PE  |
| Specialist opinion:   |
| Acceptable with the conditions agreed here below  |
| Compensatory measures defined in collaboration with the requestor:<br>sdfeguards: hardware/software interlocks<br>bower supplies are low voltage (24V), are current and temperature limited (turn off when current or<br>remperature goes out of range) and provide an alarm signal when current or voltage moves out of some-<br>predefined operating window.  |
| handover of alarms generated by the system  |
| <ol> <li>Three types of warning/alarm information will be provided to the CCC:</li> <li>The current/voltage and temperature readings/alarms from the power supplies,</li> <li>The hermatic metal flame shield is monitored by temperature sensors placed on the outside of<br/>the shield. The output of these temperature sensors will also be provided to the CCC,</li> <li>There is a plan (not yet confirmed) to monitor the detectors + electronics with an IR camera</li> </ol> |
| whose output is provided to the LLC.  |
| <ol> <li>The power supplies, readout electronics and other non MoEDAL live equipment present in UA83 are separated by a distance of 1.5 m from the detector,</li> <li>The only entities that use power in the detector volume are PMT bases. Power supplied to the bases i U and only storaged up to the bases.</li> </ol>  |
| 3) The detector volume is completely encased in a hermetic (sealed to exclude air movement) flame<br>shield. Cables enter the volume via a patch panel. Metal planes separate each of the four<br>compartments of the detector. A strong metal plate forms the base of the scintillator bar<br>compartments.  |
| Conditions for the validity of the derogation :   |
| Temporary derogation - expiry date : Click or concounter limited<br>Permanent derogation  |
| Description of the conditions for retaining validity:<br>Diservance of the conditions defined in this document  |
| Documents applicable to the reply:  |
| TRACEABILITY  |
| Reference and version EDMS : https://edms.cem.ch/document/2631839/1   |

#### STATUS OF THE DEROGATION

See EDMS

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# Appendix C

# Acrylic Safety Sheet

| Chemical Product and Co<br>ACRYLITE <sup>®</sup> FF Acr<br>Supplier:<br>A & C Plastics, Inc.<br>6135 Northdale<br>Houston, TX 77087-509<br>Product Information Num | ompany Identifica<br>ylic Sheet  | tion   |  |  |
|--|--|--|--|--|
| Chemical Product and C<br>ACRYLITE <sup>®</sup> FF Acr<br>Supplier:<br>A & O Plastics, Inc.<br>6135 Northdale<br>Houston, TX 77087-509<br>Product Information Num  | ompany Identifica<br>ylic Sheet  | tion   |  |  |
| ACRYLITE <sup>®</sup> FF Acr<br>Supplier:<br>A & C Plastics, Inc.<br>6135 Northdale<br>Houston, TX 77087-509<br>Product Information Nun                            | ylic Sheet   |  |  |  |
| Supplier:<br>A & C Plastics, Inc.<br>6135 Northdale<br>Houston, TX 77087-509<br>Product Information Nun  | 5  |  |  |  |
| A & C Plastics, Inc.<br>6135 Northdale<br>Houston, TX 77087-509<br>Product Information Nun   | 5  |  |  |  |
| Product Information Nun  |  |  |  |  |
| 24 Hour Emergency Nur  | nber<br>nber, CHEMTREC   | 1-207-490-424<br>1-800-424-930   | 2<br>0   |  |
| Wis a registered trademark   |  |  |  |  |
| Product Use: building glazi<br>decoration, Industrial Us   | ng, light advertising<br>e   | g, furniture, trade  | -fair booth design, d  | lisplays   |
| Composition/Information  | on Ingredients   |  | -  |  |
| This material is classified a  | s not hazardous un   | der OSHA regul   | ations.  |  |
| Ingredients<br>acrylic copolymer   |  |  | CAS Reg. No.<br>trade secret   | Weight %<br>100  |
| NJTSR # 56705700001-   | 6897 P   |  |  |  |
| See Section 8, Exposure  | Controls/Personal  | Protection   |  |  |
| Hazards Identification   |  |  |  |  |
| Emergency Overview   |  |  |  |  |
| Color: col<br>Appearance: sol<br>Odor: ode   | orless or colored<br>id in various forms<br>orless   |  |  |  |
| Under normal conditions<br>industrial hazards.   | of use, this produc  | t is not expected  | to create any unus   | ual  |
| Primary Routes of Exposure<br>Eye contact (If exposed)   | o chips)   |  |  |  |
| Potential Health Effects   |  |  |  |  |
| Inhalation<br>No hazard expected in n  | ormal use,   |  |  | a survey   |
| Eye Contact<br>No hazard expected in n<br>Material can cause the fo<br>- mechanical imitation  | ormal use.<br>bllowing:  |  |  | Service. It's what we delive   |
|  | 24 Hour Emergency Nur<br>% is a registered trademark<br>Product Use: building glazi<br>decoration, Industrial Us<br>Composition/Information<br>This material is classified a<br><u>Ingredients</u><br>acrylic copolymer<br>NJTSR # 56705700001-1<br>See Section 8, Exposure<br>Mazards Identification<br>Emergency Overview<br>Color: col<br>Appearance: soi<br>Odor: odd<br>Under normal conditions<br>industrial Health Effects<br>nhalation<br>No hazard expected in n<br>Seo Catact<br>No hazard expected in n<br>Material can cause the fe<br>- mechanical initiation | 24 Hour Emergency Number, CHEMTREC<br>® a regatered trademark<br>Product Use: building glazing, light advertising<br>decoration, Industrial Use<br>Composition/Information on Ingredients<br>This material is classified as not hazardous un<br><u>Ingredients</u><br>acrylic copolymer<br>NJTSR # 56705700001-5897 P<br>See Section 8, Exposure Controls/Personal<br>Hazards (dentification<br>Emergency Overview<br>Color: coloriess or colored<br>Appearance solid in various forms<br>Odor: odorless<br>Under normal conditions of use, this produc<br>industrial hazards.<br>Primary Routes of Exposure<br>Eye contact (If exposure to chips)<br>Potential Health Effects<br>nhalation<br>No hazard expected in normal use,<br>Sey Contact<br>No hazard expected in normal use,<br>Sey Contact<br>No hazard expected in normal use,<br>Material can cause the following:<br>- mechanical irritation | 24 Hour Emergency Number, CHEMTREC 1-800-424-930<br>% is a regulated trademark<br>Product Use: building glazing, light advertising, furniture, trade<br>decoration, Industrial Use<br>Composition/Information on Ingredients<br>This material is classified as not hazardous under OSHA regul<br>Ingredients<br>acrylic copolymer<br>NJTSR # 56705700001-8897 P<br>See Section 8, Exposure Controls/Personal Protection<br>Hazards Identification<br>Emergency Overview<br>Color: colorless or colored<br>Appearance: solid in various forms<br>Odor: odorless<br>Under normal conditions of use, this product is not expected<br>industrial hazards.<br>Primary Routes of Exposure<br>Eye contact (if exposed to chips)<br>Potential Health Effects<br>natation<br>No hazard expected in normal use.<br>Eye Contact<br>No hazard can cause the following:<br>- mechanical imitation | 24 Hour Emergency Number, CHEMTREC 1-800-424-9300 % is a registered trademark Product Use: building glazing, light advertising, furniture, trade-fair booth design, o decoration, Industrial Use Composition/Information on Ingredients This material is classified as not hazardous under OSHA regulations. Ingredients CAS Reg. No. acrylic copolymer CAS Reg. No. Trade secret NJTSR # 56705700001-6897 P See Section 8, Exposure Controls/Personal Protection Hazards Identification Emergency Overview Cofor: Colories Coorders Under normal conditions of use, this product is not expected to create any unusi industrial Health Effects Infaultion Primary Routes of Exposure Eye contact (if exposed to chips) Potential Health Effects Instant expected in normal use, Eye Contact No hazard expected in normal use, Matenal can cause the following: - mechanical imitation |

Skin Contact Material can cause the following: - cuts (when using cut sheets) Ingestion No hazard expected in normal use.

Potential Environmental Effects See SECTION 12, Ecological Information

#### 4. First Aid Measures

First Aid Procedures

#### Inhalation

No specific treatment is necessary since this material is not likely to be hazardous by inhalation Eye Contact

If mechanical irritation occurs flush eyes thoroughly with a large amount of water, consult a physician if irritation persists. (possible during machining processes)

Skin Contact No specific treatment is necessary since this material is not likely to be hazardous. Ingestion

Ingestion is not considered a potential route of exposure.

#### 5. Fire-Fighting Measures

| Flash point   | > 250 °C ( ASTM D1929-68 )<br>> 482 °F ( ASTM D1929-68 )                                |
|---|---|
| Autoignition Temperature  | > 400 °C ( ASTM D1929-68)<br>> 752 °F ( ASTM D1929-68 )                                 |
| Lower explosion limit   | not applicable  |
| Upper explosion limit   | not applicable  |
| OSHA Flammability Classification  | none  |
| Other Flammable Properties.<br>Use water spray to cool containers<br>Extinguishing Media<br>Use the following extinguishing me<br>water spray - foam - dry chemical - | exposed to fire.<br>edia when fighting fires involving this material:<br>carbon dioxide |

Fire Fighting Procedures As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.



Pail

6. Accidental Release Measures

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Procedures
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Collect material and place in a disposal container. Obey relevant local, state, provincial and federal laws and regulations. See Material Safety Data Sheet section 8, Exposure Controls/Personal Protection.

7. Handling and Storage

| Handling   |                                     |
|--|-------------------------------------|
| During thermal processing and/or machining local exhaust ver<br>necessary. | ntilation at processing machines is |
| Storage<br>Storage: dry.   |                                     |

8. Exposure Controls/Personal Protection

Exposure Limit Information

ACRYLIC COPOLYMER trade secret No Occupational Exposure Values established (ACGIH, OSHA, Canada and Mexico). Engineering Controls (Ventilation) If use operations generate dust, use adequate ventilation. Respiratory Protection A respiratory protection program meeting OS HA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. Eye Protection goggles for machining operations. Hand Protection protective gloves against mechanical risks Other Protective Equipment To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

9. Physical and Chemical Properties

 Appearance
 coloriess or colored

 Physical state
 solid in various forms

 Odor
 odorless

 Flash point
 >250°C (ASTM D1929-68 )

 pH-value
 not applicable



Pal pH-va

| Viscosity (dynamic)                      | not applicable              |
|--|-----------------------------|
| Specific gravity (water = 1)             | 1.19 g/cm3 at 20 °C / 68 °F |
| Vapor density (air = 1)                  | not applicable              |
| Vapor pressure                           | not applicable              |
| Softening Temperature                    | approx. 102 °C / 216 °F     |
| Boiling Temperature                      | not applicable              |
| Solubility in water                      | insoluble                   |
| n-Octanol/water partition<br>coefficient | not applicable              |
| Evaporation rate                         | not applicable              |
| Odor threshold                           | not available               |
| Further information                      | none                        |
| See Section 5, Fire Fighting Mea         | isures                      |

10. Stability and Reactivity

Stability

This product is stable under normal storage conditions.

- Conditions To Avoid This material is considered stable.

Incompatibility With Other Materials Oxidizing agents. No known incompatibility with other materials.

Hazardous Decomposition Products In case of thermal decomposition, combustible vapours are formed, which are initiating to eyes and respiratory system, mainly consisting of methyl methacrylate

Hazardous Polymerization

Product will not undergo polymerization.

11. Toxicological Information

Further information on Toxicology The product has not been tested toxicologically. When handled and used as directed the product will not cause hazardous effects to health according to studies on similar products and practical experience.

12. Ecological Information

Information on Elimination (Persistence and Degradability)

Ecotoxicological Effect

Further Information on Ecology The product has not been tested eco toxicologically. On the basis of the products consistency as well as its low water solubility a bio availability is unlikely Studies on products with similar composition confirm this assumption.

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#### 13. Disposal Considerations

Procedures Waste must be disposed of in accordance with federal, state and local regulations. Incineration is the preferred method. A & C Plastics encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste.

#### 14. Transport Information

Further information Not subject to the regulations on dangerous goods.

15. Regulatory Information

INVENTORY INFORMATION

| EINECS (EU)<br>TSCA (USA)<br>DSL (CDN) | listed or exempted<br>listed or exempted<br>listed or exempted |                              |                         |  |  |
|--|--|------------------------------|-------------------------|--|--|
| US FEDERAL REGULATORY IN               | FORMATION  |                              |                         |  |  |
| Component / CASRN                      | TPQ [lbs]  | CERCLARQ(ks)<br>(40CFR302.4) | SARA 302<br>List of EHS | 5ARA 313<br>(40(FRU72)                 | TSCA 12b                                     |
| NONE                                   |  |                              |                         |  |  |
| COMPONENT CLASSIFICATION               | NUNDER CLEAN AIR ACT   | SECTION 112                  |                         |  |  |
| Component / CASRN                      | Weig   | iht %                        | HAP                     | Đ                                      | AP   |
| NONE                                   |  |                              |                         |  |  |
| PRODUCT CLASSIFICATION U               | NDER SECTION 311/312 C   | F SARA (40CFF                | (370)                   |  |  |
| NONE                                   |  |                              |                         |  |  |
| US STATE REGULATORY INFO               | RMATION  |                              |                         |  |  |
| Component / CASRN                      | New Jersey<br>RTK  | Pennsylvania<br>RTK          | Masachoom<br>RIK        | California<br>Proposition 65<br>Canter | California<br>Propresidentés<br>Reproductive |
| 10.000                                 |  |                              |                         |  |  |

acrylic polymer / trade secret NO NO NO NO NO

This product contains (a) chemical(s) known to the State of California to cause cancer and birth defects or other reproductive harm.

Pell

#### CANADIAN REGULATION

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation and the MSDS contains all information required by the Controlled Products Regulations.

NPRL

This is a non-controlled product. WHMIS: NO

Component / CASRN

NONE

16. Other Information

|              | Health  | Flammability | Physical Hazard           |
|--------------|---|--------------|---------------------------|
| HMIS-Ratings | Q   | 1            | 0                         |
| NFPA-Ratings | ٥   | i.           | D                         |
|              | HMIS Hazard Ratings   | NFPA Haza    | rd Ratings                |
|              | Annis Hazard Katings<br>4 = severe<br>3 = serious<br>2 = moderate<br>1 = slight<br>0 = minimal<br>N = no rating for powders |              | e<br>ant<br>g for powders |

This MSDS was prepared in accordance with ANSI Z400.1-1998.

Places marked by || have been amended from the last version

Pain