

Experiments in DIY TCAD

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project supervised by Dr. Dan Weatherill

About me

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Agenda

1. Motivation
2. Development
3. Theory
4. Implementation
5. Further work
6. Integration with other software

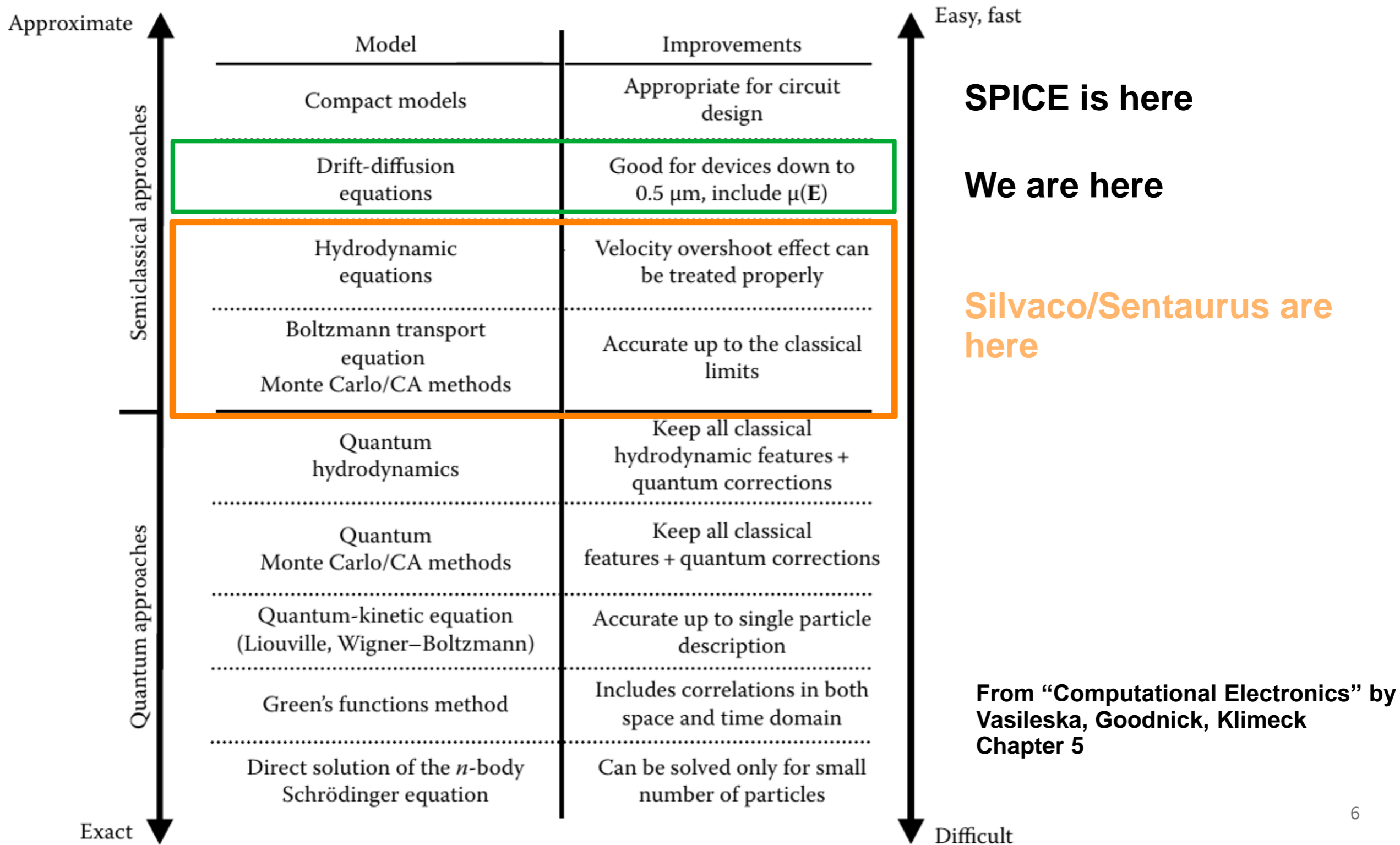
Computational Project

- It is worth 17% of the 3rd year grade
- There are around 10 computational projects allocated each year

- This project was supervised by Dr. Dan Weatherill and Prof. Ian Shipsey from the OPMD group
- **The aim:** implement a simulation to calculate the shape of a stored cloud of electrons confined in a CCD potential well

Motivation

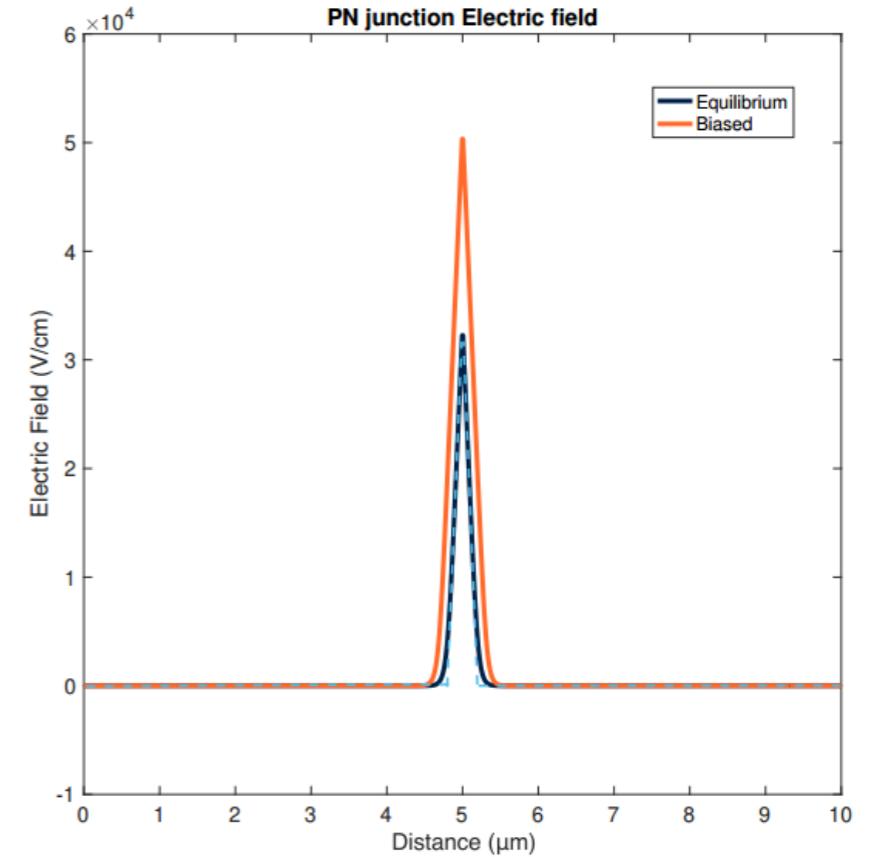
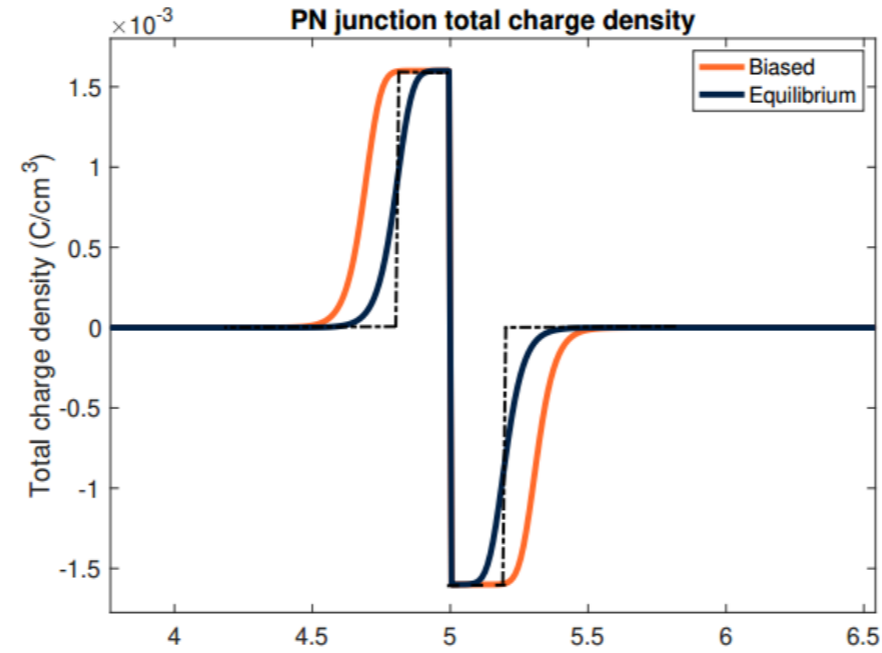
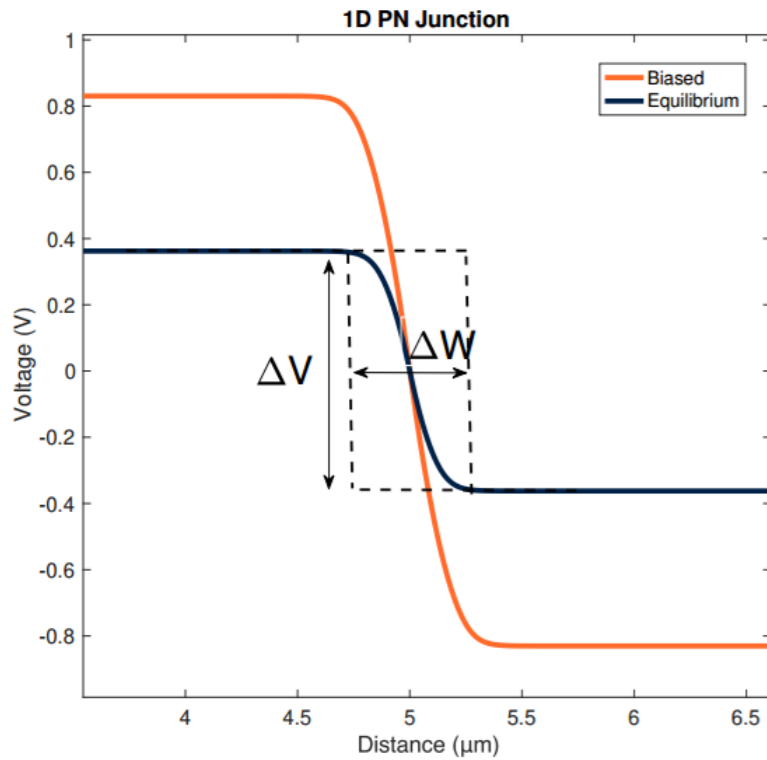
- Develop a fully open source TCAD-like simulator
- Drift-diffusion equations model
- Use the 3D Finite Volume Method
- Calculating the E-field structure from doping & geometry



Development

- (2019/20) – Guo-Zheng “Theo” Yoong & Taavet Kalda first implementations of pn junction
- (2020/21) – Mac Zhou & Xihan Deng – performance improvements, addition of mobility & recombination models
- (2021/22) – Megan Evans –first “CCD charge packet” simulation
- (2022/23) – Tevz Lotric – comparisons against commercial and analytic models from 1D simulator
- (2023/24) – Andrei Taropa – rewrite in c++ using the DUNE numerics framework. Our first inherently 2D devices simulated!

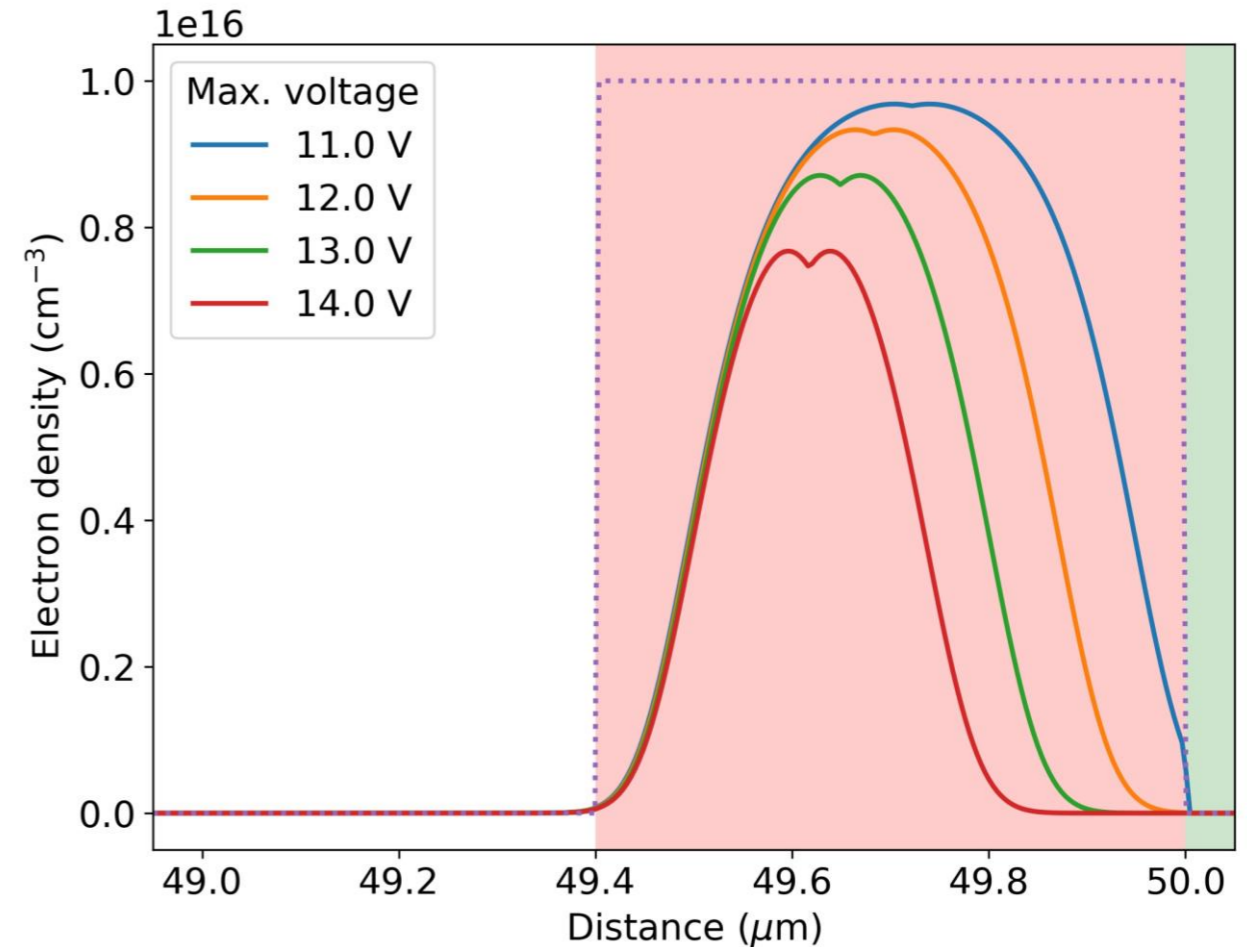
Results on pn junction simulation



Images from Mac Zhou (2020)

Charge Packet Shapes

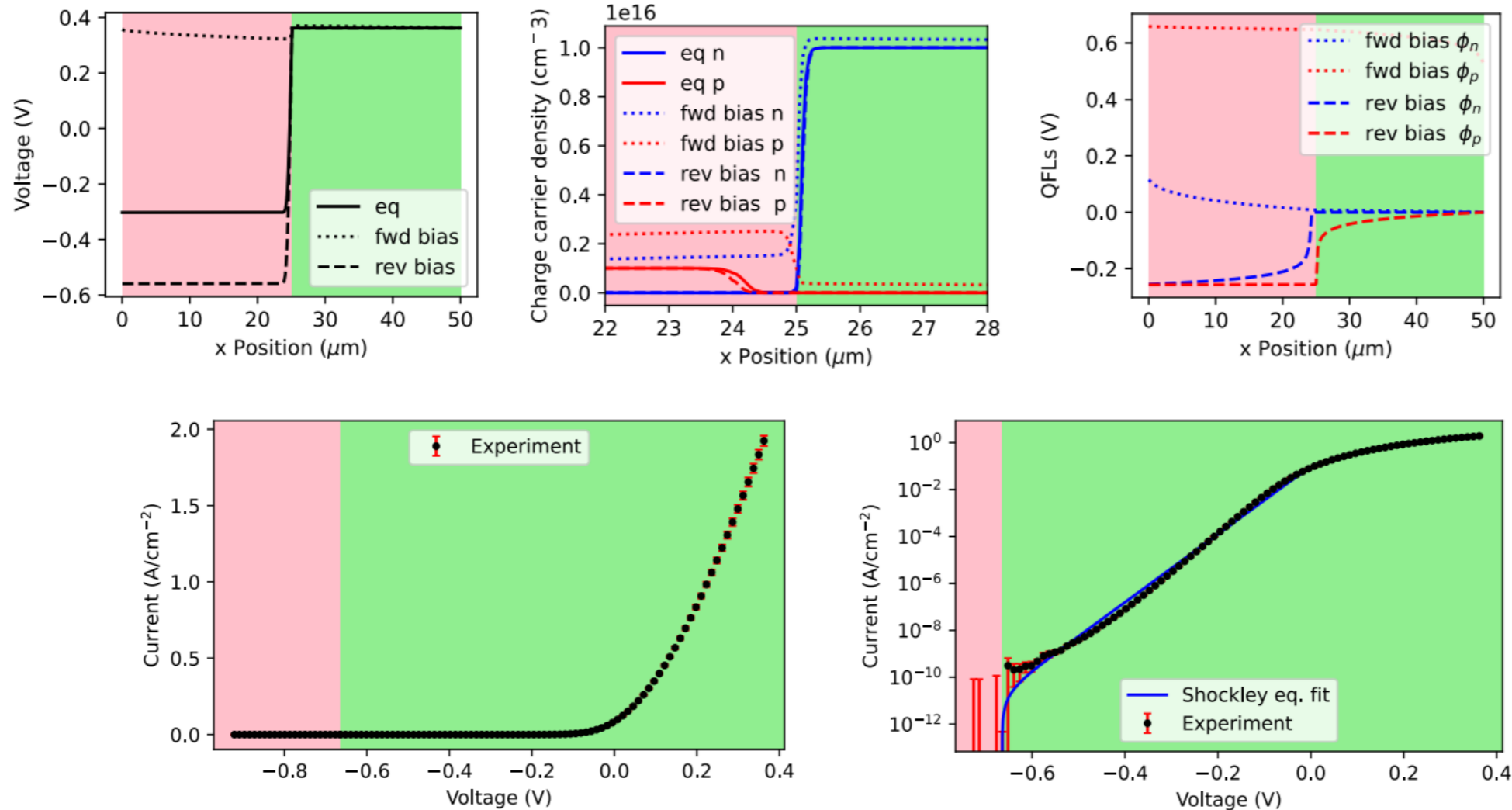
Top: A (1D) charge packet shape simulation in a CCD buried channel with an insulator on top



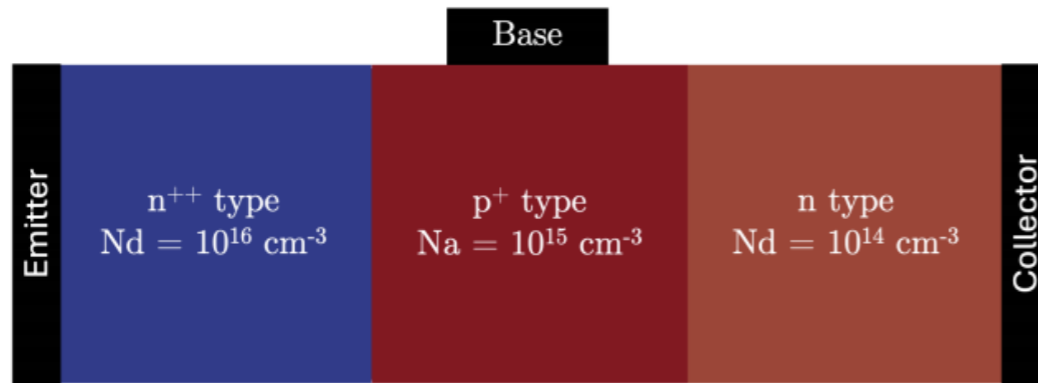
Images from Tevz Lotric (2022/23)

C++ simulations of diodes

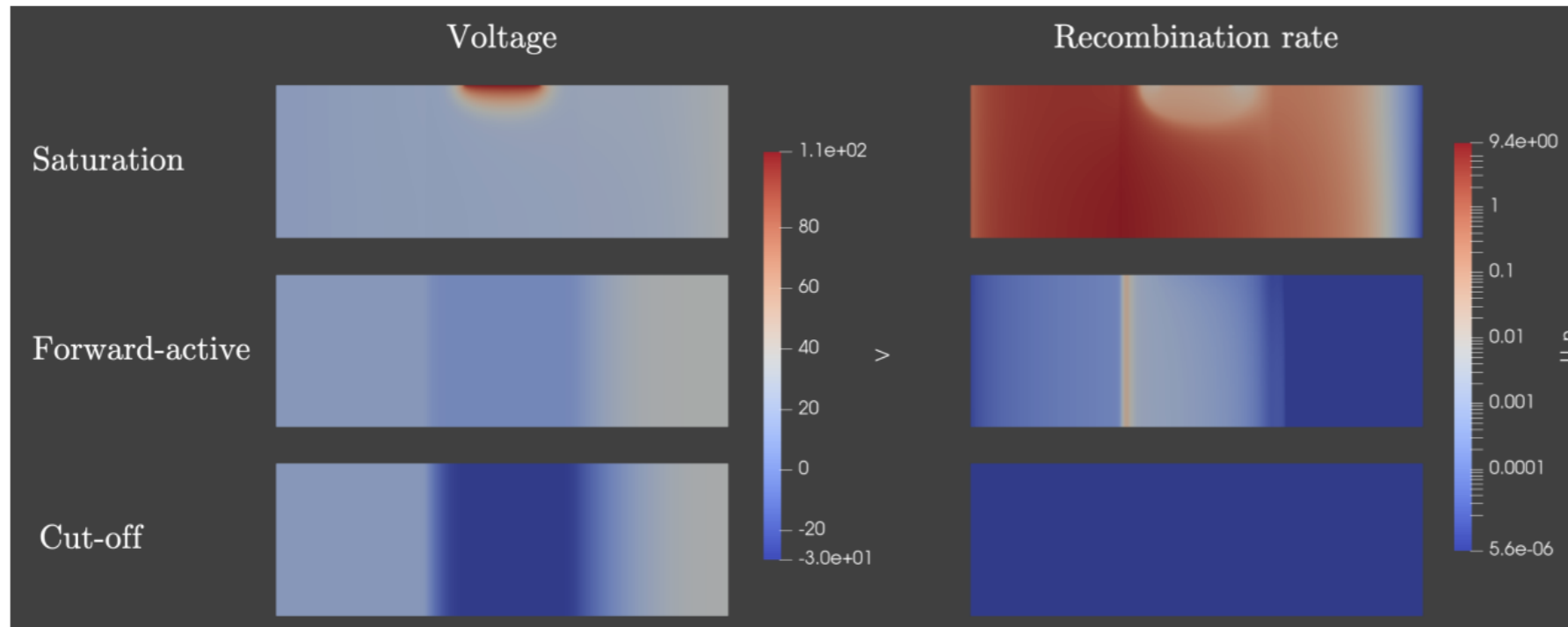
At this point, we can simulate diode structures routinely!
But this is the first time we had it working in the new C++ code!



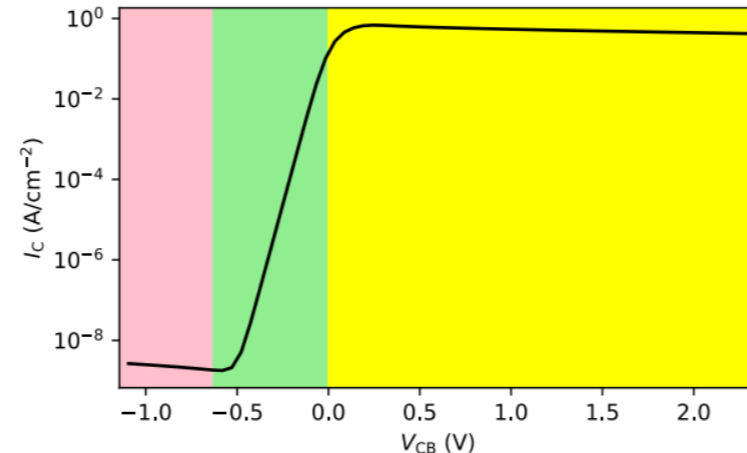
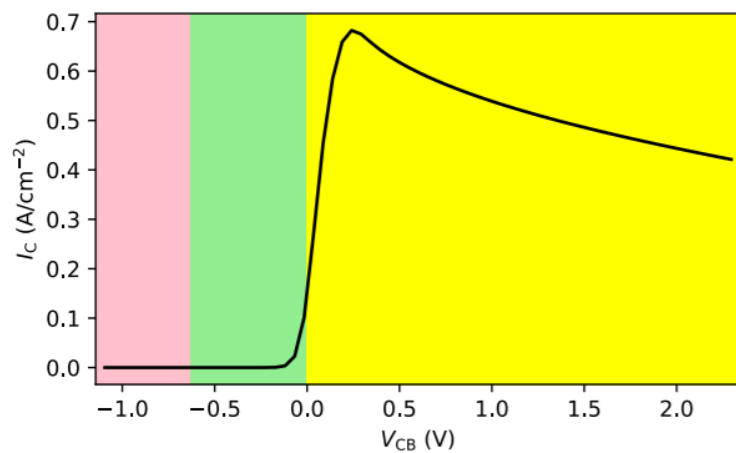
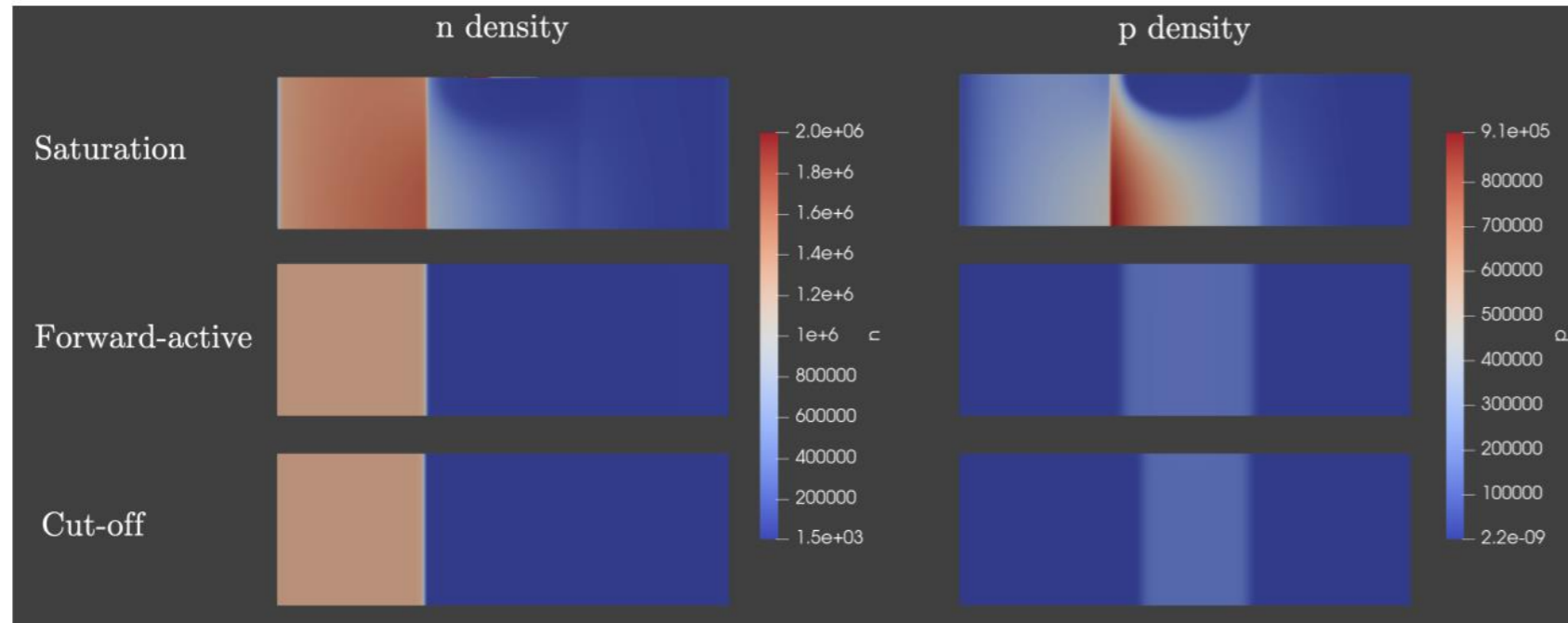
2D Device Simulation



An NPN BJT cannot be properly simulated in 1D because the base contact needs to be in the 2nd dimension.



2D Device simulation #2



Extracted transistor characteristics (note we can't yet set constant currents at boundaries, so these don't look "quite" textbook)

Theory #1 - Poisson's equation

- We start with Poisson's equation, where we assume that the medium has a uniform permittivity ϵ_r :

$$\nabla^2 V = -\frac{q}{\epsilon_r \epsilon_0} (p - n + N_D^+ - N_A^-)$$

p = hole density

n = electron density

N_D = donor doping

N_A = acceptor doping

V = Voltage

q = electron charge

Theory #2 – System of equations

- Poisson's equation:

$$\nabla^2 V = -\frac{q}{\epsilon_r \epsilon_0} (p - n + N_D^+ - N_A^-)$$

- Charge continuity equations:

$$\frac{\partial n}{\partial t} = 0 = \frac{1}{q} \nabla \cdot \mathbf{J}_n + U_n$$

$$\frac{\partial p}{\partial t} = 0 = -\frac{1}{q} \nabla \cdot \mathbf{J}_p + U_p$$

- Current given by the drift diffusion equation:

$$\mathbf{J}_n = qn\mu_n \mathbf{E} + qD_n \nabla n$$

$$\mathbf{J}_p = qp\mu_p \mathbf{E} - qD_p \nabla p$$

p = hole density
n = electron density
 N_D = donor doping
 N_A = acceptor doping
V = Voltage
q = electron charge

\mathbf{J} = current density
U = recombination rate

μ = mobility
D = diffusivity
 \mathbf{E} = electric field

Theory #3 – Boltzmann approximation

- We can write the electron and hole number densities in terms of Quasi-Fermi levels ϕ_n and ϕ_p :

$$n = n_i \exp\left(\frac{q(V - \phi_n)}{k_B T}\right) \qquad p = n_i \exp\left(\frac{q(\phi_p - V)}{k_B T}\right)$$

- N.B. these are the Boltzmann approximated densities. You can use Fermi-Dirac instead, which changes the exponential to a more complicated integral, but conceptually similar

Theory #4 – Scale factors

- It is also useful to scale voltage quantities:

$$\bar{V} = \frac{qV}{k_B T}$$

$$\bar{\phi}_n = \frac{q\phi_n}{k_B T}$$

$$\bar{\phi}_p = \frac{q\phi_p}{k_B T}$$

- We also scale the lengths:

$$L_D = \sqrt{\frac{\epsilon_r \epsilon_0 k_B T}{q^2 N_{\max}}}$$

Theory #5 – Solving Poisson’s equation

- Solving Poisson’s equation:

$$\bar{\nabla}^2 \bar{V} = \frac{n_i}{N_{\max}} \left(\exp(\bar{V} - \bar{\phi}_n) - \exp(\bar{\phi}_p - \bar{V}) - \frac{C}{n_i} \right)$$

- We use “Gummel’s method”:

$$\bar{V}_{\text{new}} = \delta \bar{V} + V_{\text{old}}$$

Taylor expand:

$$\exp \pm \delta \bar{V} \approx 1 \pm \delta \bar{V}$$

- After substituting into Poisson’s equation:

$$\frac{d^2 \bar{V}_{\text{new}}}{d\tilde{x}^2} = \frac{n_i}{N_{\max}} \underbrace{\left(\exp(\bar{V}_{\text{old}} - \bar{\phi}_n) - \exp(\bar{\phi}_p - \bar{V}_{\text{old}}) - \frac{C}{n_i} \right)}_A + \frac{n_i}{N_{\max}} \delta \bar{V} \underbrace{\left(\exp(\bar{V}_{\text{old}} - \bar{\phi}_n) + \exp(\bar{\phi}_p - \bar{V}_{\text{old}}) \right)}_B$$

Theory #6 - Solving Poisson's equation

- ... substituting into Poisson's equation:

$$\frac{d^2 \bar{V}_{\text{new}}}{d\tilde{x}^2} = \frac{n_i}{N_{\text{max}}} \underbrace{\left(\exp(\bar{V}_{\text{old}} - \bar{\phi}_n) - \exp(\bar{\phi}_p - \bar{V}_{\text{old}}) - \frac{C}{n_i} \right)}_A + \frac{n_i}{N_{\text{max}}} \delta \bar{V} \underbrace{\left(\exp(\bar{V}_{\text{old}} - \bar{\phi}_n) + \exp(\bar{\phi}_p - \bar{V}_{\text{old}}) \right)}_B$$

- And after some rearrangement:

$$(\bar{\nabla}^2 - B) \bar{V}_{\text{new}} = A - \frac{C}{N_{\text{max}}} - \bar{V}_{\text{old}} B$$

- This solves the voltage

Theory #7 – Einstein approximation

- For current we use the Einstein approximation:

$$\mu k_B T = Dq$$

- ... to obtain a simplified form for current density:

$$\mathbf{J}_n = -qn\mu_n \nabla \phi_n$$

- However, we are interested in the current at the cell's boundary and since we already use a linear approximation for V , using another linear approximation to interpolate n at the cell boundaries is going to lead to a very rapid numerical instability. This is because n depends on V exponentially. The optimal solution for the interpolation problem is given by the Scharfetter-Gummel Discretization

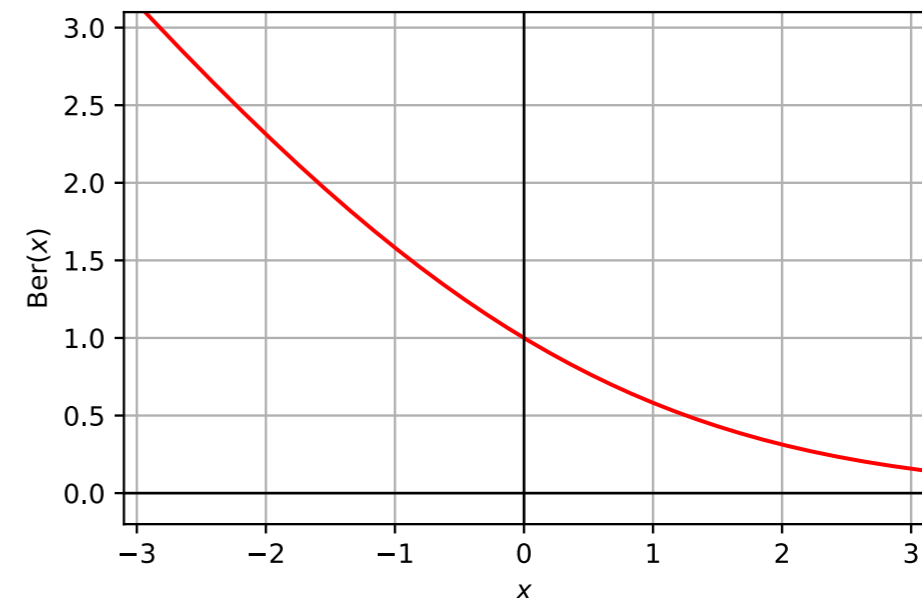
Theory #8 - Scharfetter-Gummel Discretization

- Scharfetter-Gummel Discretization for electrons:

$$\mathbf{J}_n^{\text{mid}} = \frac{D^{\text{mid}} q}{dL_D} (\text{Ber}(\bar{V}^{\text{out}} - \bar{V}^{\text{in}}) n^{\text{out}} - \text{Ber}(\bar{V}^{\text{in}} - \bar{V}^{\text{out}}) n^{\text{in}})$$

- Where we use the Bernoulli function:

$$\text{Ber}(x) = \frac{x}{e^x - 1}$$



Theory #9 - Finite volume method

- Using the divergence theorem:

$$\int_{\mathcal{V}} f(\mathbf{r}) d\mathcal{V} = \int_{\mathcal{V}} \nabla \cdot \Phi d\mathcal{V} = \int_S \Phi \cdot d\mathbf{S} \quad \Rightarrow \quad \sum_{\text{faces}} \Phi \cdot \mathbf{S} = \mathcal{V} f(\mathbf{r})$$

- We discretize the equation for voltage:

$$\sum_{\text{faces}} (V_{\text{new}}^{\text{out}} - \bar{V}_{\text{new}}^{\text{in}}) \frac{S}{d} - \mathcal{V} B \bar{V}_{\text{new}}^{\text{in}} = \mathcal{V} \left(A - \frac{C}{N_{\text{max}}} - \bar{V}_{\text{old}} B \right)$$

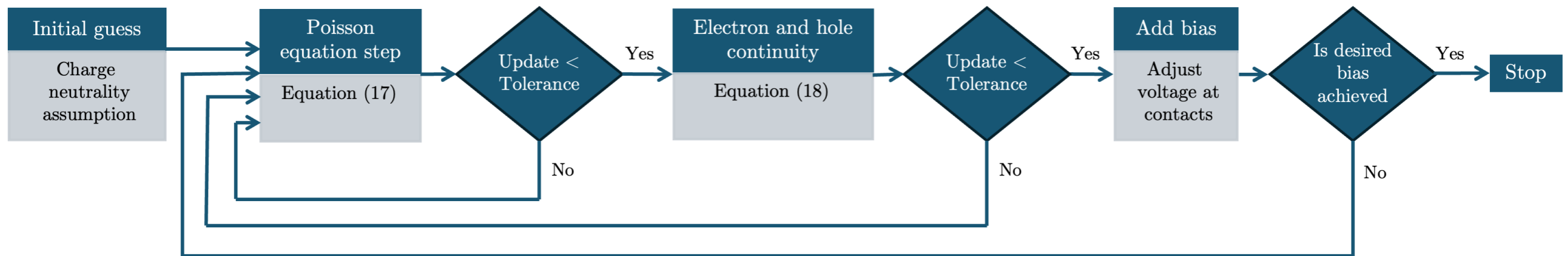
- and for current continuity:

$$\sum_{\text{faces}} \mathbf{J}_n^{\text{mid}} \cdot \mathbf{S} = -U_n q \mathcal{V}$$

$$\sum_{\text{faces}} \mathbf{J}_p^{\text{mid}} \cdot \mathbf{S} = U_p q \mathcal{V}$$

Implementation - Gummel Iteration scheme

- For the initial guess we assume charge neutrality, which gives an analytical solution for the voltage.



- Solution is in the form (V, n, p)
- We need to adjust biasing of the simulated device in small steps, otherwise the solution will no longer converge

Implementation – discretization 1D

- 1D – easy:
$$(\bar{\nabla}^2 - B) \bar{V}_{\text{new}} = A - \frac{C}{N_{\text{max}}} - \bar{V}_{\text{old}} B$$

- We calculate the second order derivative as follows:

$$f''(\mathbf{x}_i) = \frac{1}{h^2} \begin{pmatrix} \dots & \dots & \dots & \dots & \dots & \dots & \dots \\ \dots & 1 & -2 & 1 & 0 & 0 & \dots \\ \dots & 0 & 1 & -2 & 1 & 0 & \dots \\ \dots & 0 & 0 & 1 & -2 & 1 & \dots \\ \dots & \dots & \dots & \dots & \dots & \dots & \dots \end{pmatrix} \begin{pmatrix} \uparrow \\ x_{j-1} \\ x_j \\ x_{j+1} \\ \downarrow \end{pmatrix}$$

- The matrix only has non-zero elements next to the diagonal
- Note: we use sparse matrices

Implementation – DUNE Numerics

- DUNE, the Distributed and Unified Numerics Environment is a modular toolbox for solving partial differential equations (PDEs) with grid-based methods. It supports the easy implementation of methods like Finite Elements (FE), Finite Volumes (FV), and also Finite Differences (FD). (<https://www.dune-project.org>)



Distributed and Unified Numerics Environment

Implementation – discretization 3D

- Dune provides an easy way to find neighboring cells:

```
1 for(const auto& elem: elements(view))
2 {
3     for(const auto& isect: intersections(view,elem))
4     {
5         if(isect.boundary())
6         {
7             // code goes here
8         }
9         if(isect.neighbor())
10        {
11            // code goes here
12        }
13    }
14 }
```

- The index of any element can be easily retrieved using the mapper concept:

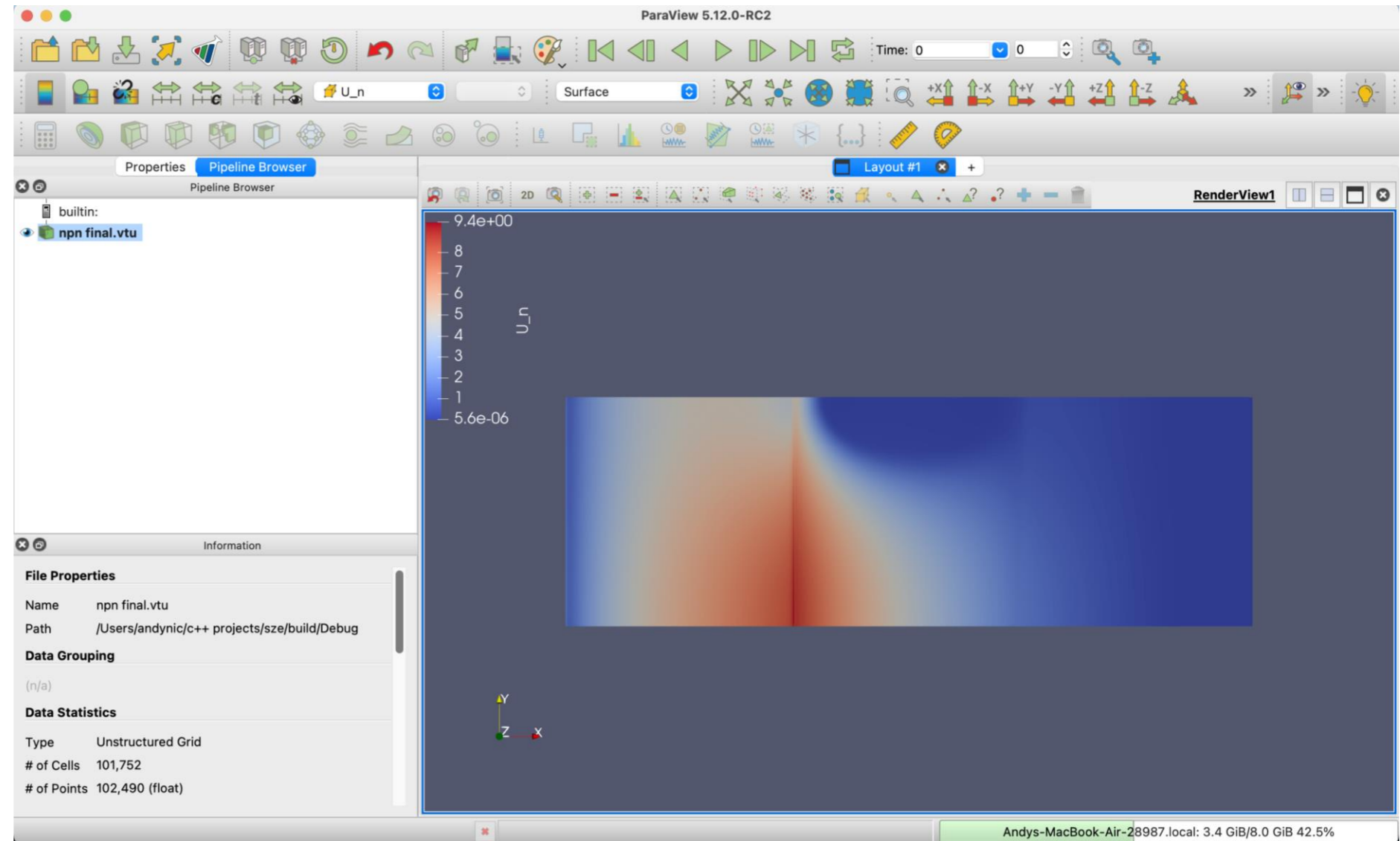
```
mapper.index(elem)
```

Implementation – benefits of using DUNE

- Implementation is the same for any number of dimensions
- Implementation is independent of grid geometry
 - this allows us to use cells of variable sizes in the future
- Data output in the format of the visualization toolkit (vtk)
- BiCGSTABSolver from the Iterative Solvers Template Library
 - Can run in parallel

ParaView

- Open source



Implementation - summary

- Simulate using the drift-diffusion model
 - good tradeoff between performance and accuracy
- Using C++
 - a lot faster since it is a compiled language
 - DUNE library
- Abstract implementation
 - we use templated classes that work with different data types
 - the implementation is independent from the grid's geometry and the number of dimensions
 - the mobility and recombination physics models used by the simulation can be easily changed

Further work

- Port mobility & recombination models over to new code
- Implement insulating boundary conditions properly in 2D
- Parallelize (this should be easy due to the DUNE architecture)
- Compare with commercial simulators
- 3D
- Implement Newton iterations, and a “smart” heuristic for when to switch implementation strategies

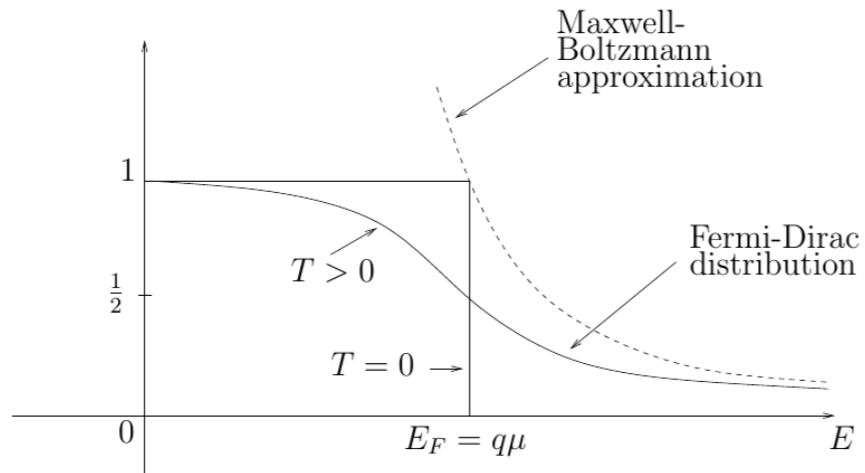
Further work

There are 3 bits of “physics” we might want to add into our simulation (before going to more advanced equations entirely)

Mobility models – allowing mobility to vary with field and other quantities adds a lot more realism to drift-diffusion simulations

Recombination / generation – including SRH trapping, impact ionization, zener breakdown etc.

Thermodynamics – swap Boltzmann out for Fermi-Dirac, this is a lot more accurate in some temperature regimes



$$\mu_n(E) = \mu_{n0} \left[1 + \left(\frac{\mu_{n0} E}{V_{sat}^n} \right)^{\beta_n} \right]^{-\frac{1}{\beta_n}}$$

$$\mu_p(E) = \mu_{p0} \left[1 + \left(\frac{\mu_{p0} E}{V_{sat}^p} \right)^{\beta_p} \right]^{-\frac{1}{\beta_p}}$$

Xihan Deng & Yichen “Mac” Zhou
Implemented several mobility and recombination models
For our 1D python simulation in 2020/2021

Integration with other software

- Simulator calculates the E-field structure from doping & geometry
- Can be used to provide field structure for Allpix Squared

Thank you!

Dr. Dan Weatherill

Prof. Ian Shipsey

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