

P1

Safety on J-PARC Neutrino beam line

Yoshikazu Yamada (KEK, IPNS)

Talk at EUROnu workshop on June 9, 2011

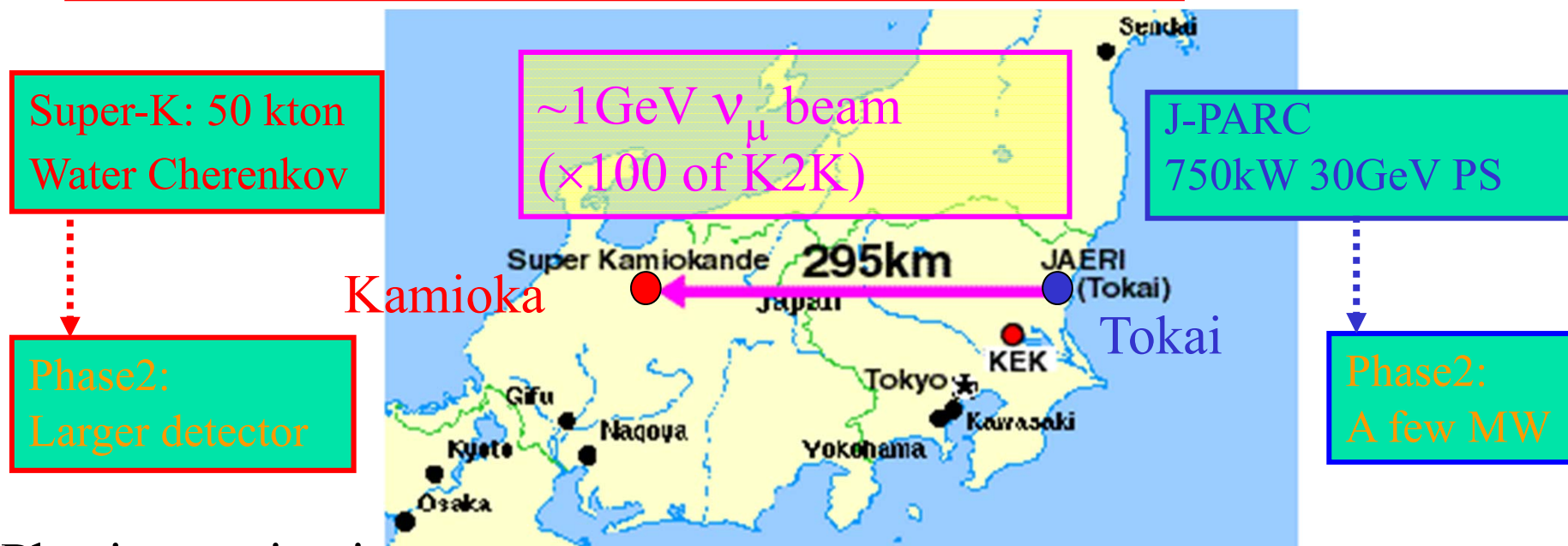
Contents

- Introduction
- Radiation safety
- Primary beam line
- Secondary beam line
- Radioactivity in water and air
- Summary

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T2K experiment

Long baseline neutrino oscillation experiment from Tokai to Kamioka.

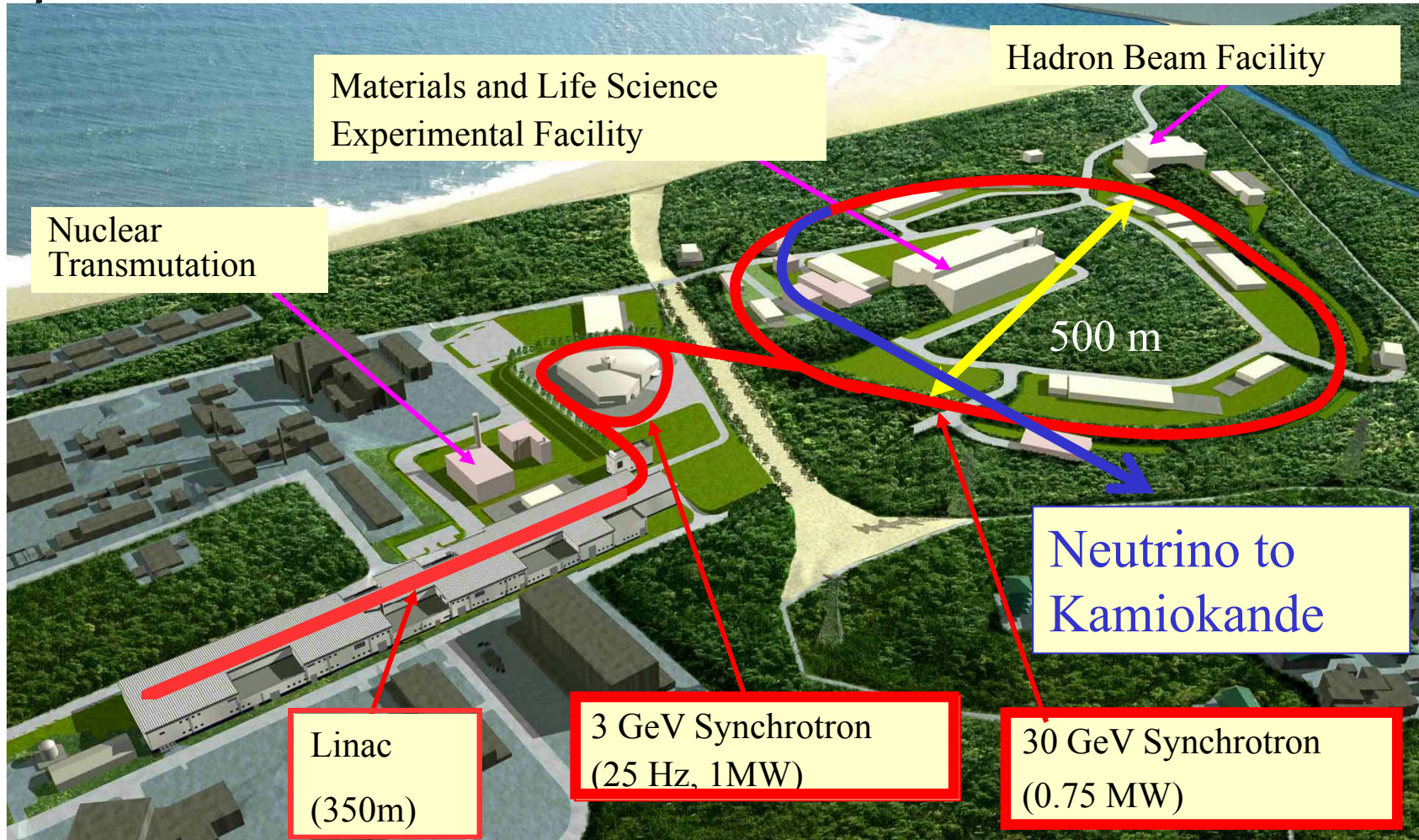


Physics motivations

- Discovery of $\nu_\mu \rightarrow \nu_e$ appearance
- Precise meas. of disappearance $\nu_\mu \rightarrow \nu_x$
- Discovery of CP violation (Phase2)



J-PARC



J-PARC = Japan Proton Accelerator Research Complex

Joint Project by KEK and JAEA(Japan Atomic Energy Agency)

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J-PARC in Google

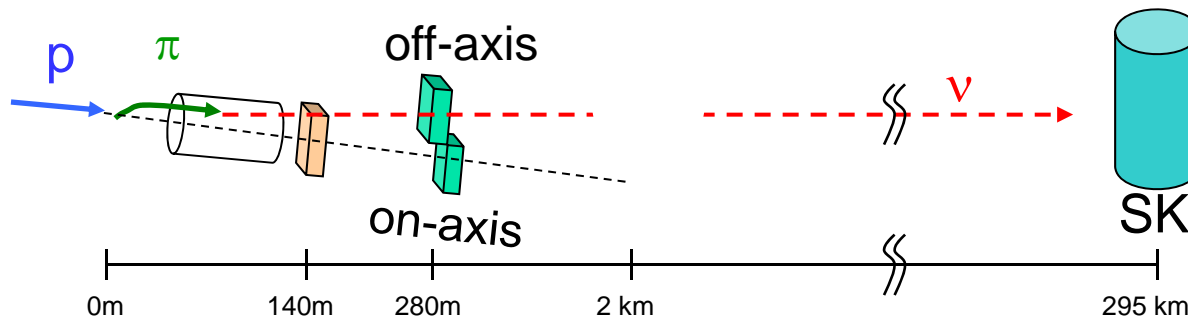
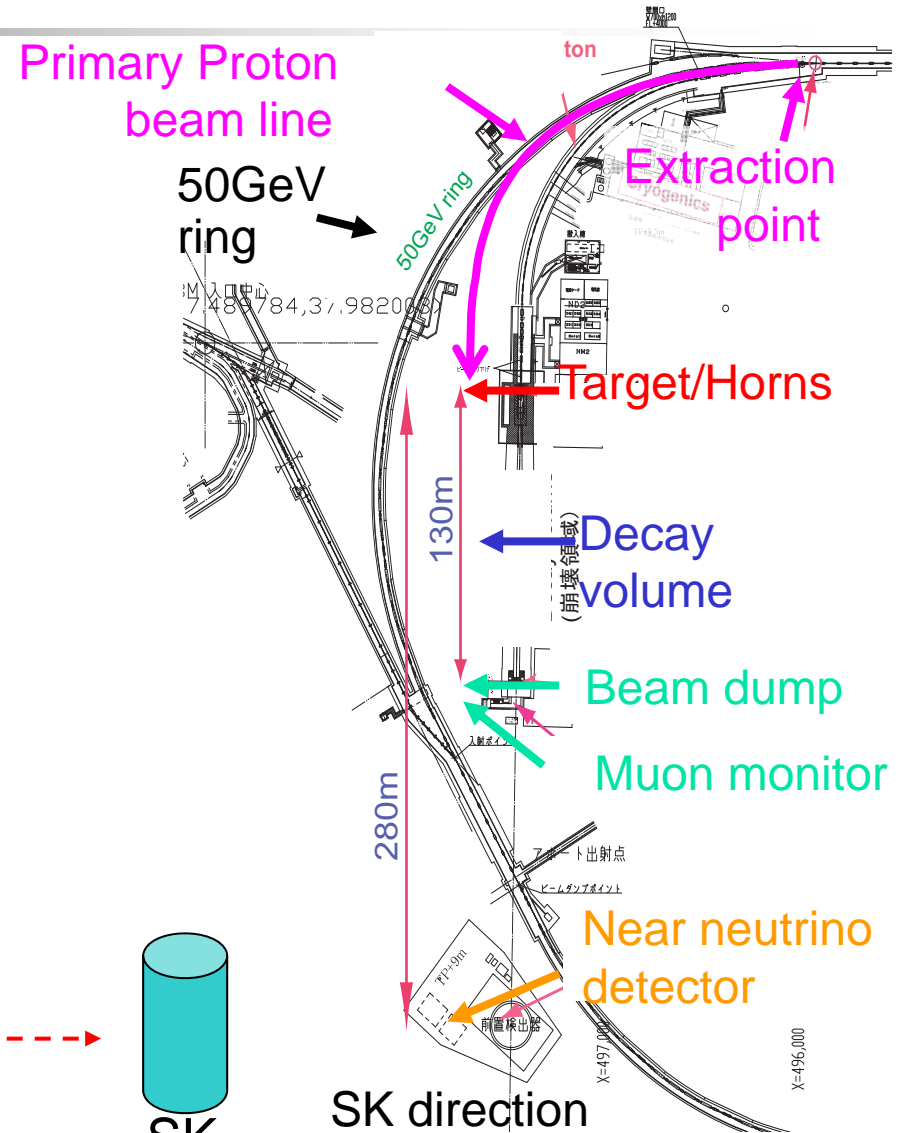


P5

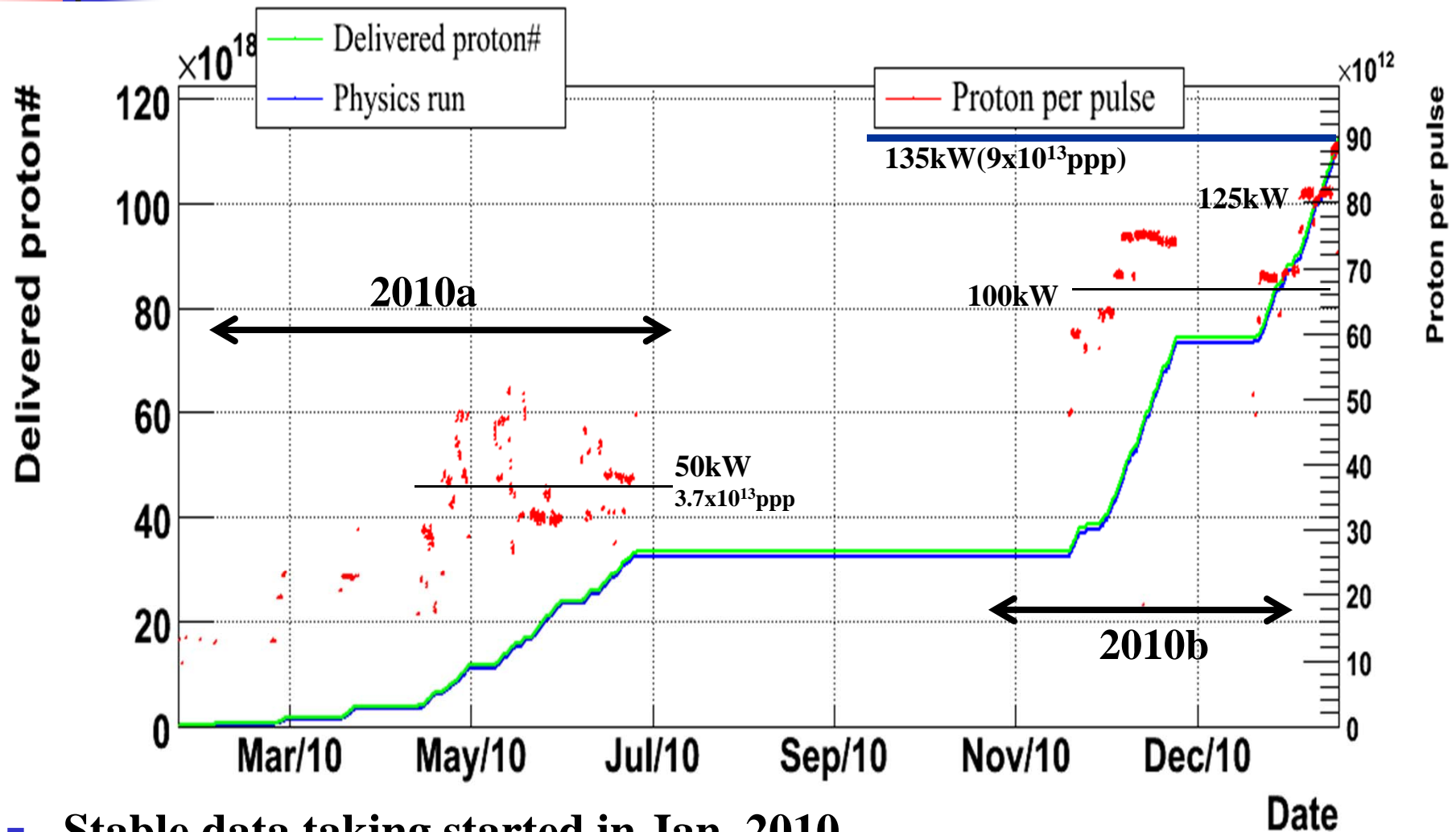
Neutrino facility

Components

- ▶ Primary proton beam line
 - ▶ Target/Horns
 - ▶ Decay volume
 - ▶ Beam dump
 - ▶ Muon monitor
 - ▶ Near neutrino detector (280m)
- Secondary Beam Line



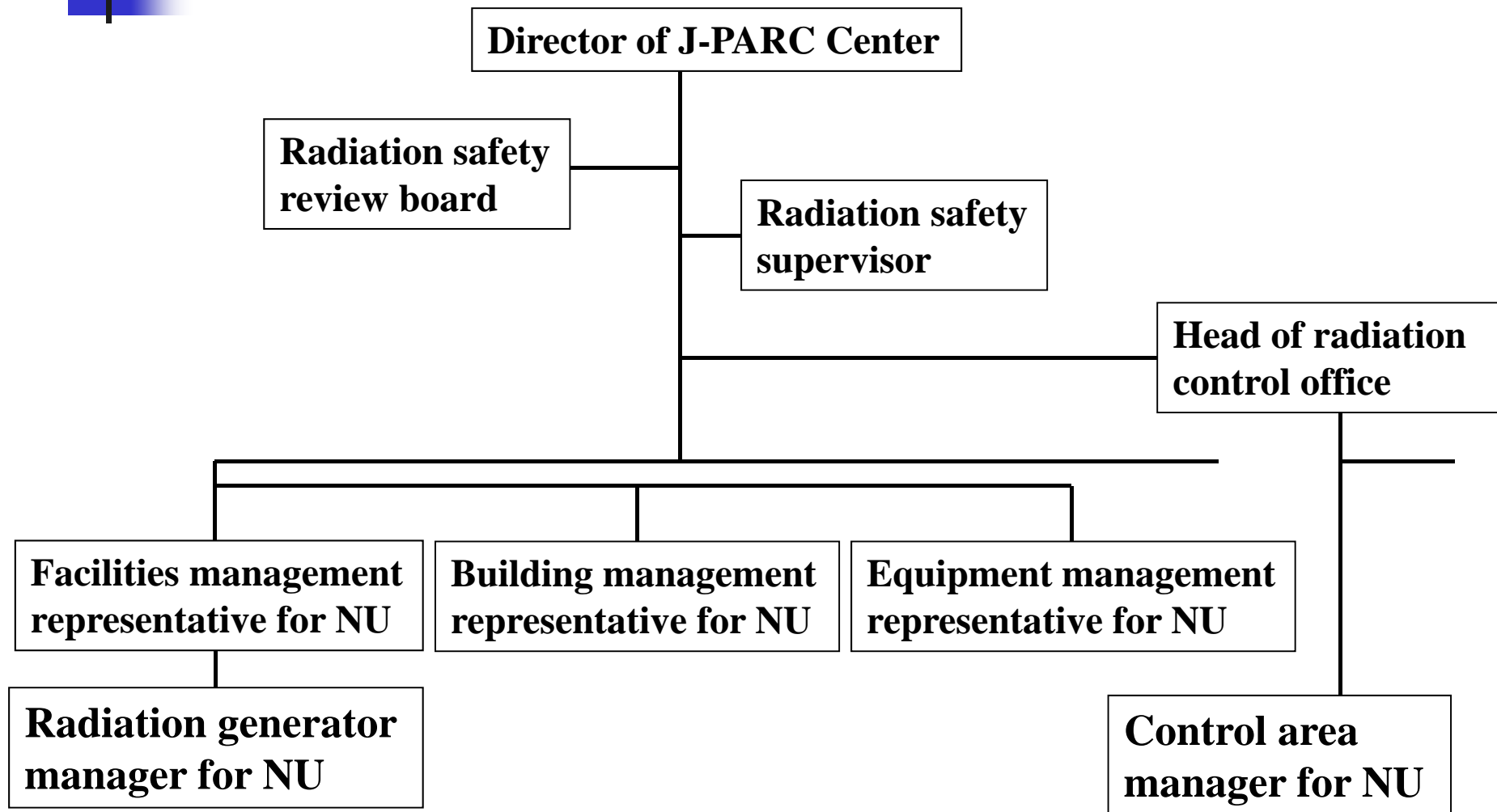
Data taking status



- Stable data taking started in Jan. 2010
- **~135kW** stable operation achieved (Feb 14, 2011~)
- **1.2×10^{20} p's** ($59 \text{kW} \times 10^7 \text{s}$) delivered (Feb.21, 2011)

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Organization for radiation safety



Y. Yamada
yoshikazu.yamada@kek.jp

M. Hagiwara
masayuki.hagiwara@kek.jp

Regulations on radiation

Radiation level, () = J-PARC design rule

- Boundary of radiation control area: $<0.5\mu\text{Sv/h}$ ($<0.25\mu\text{Sv/h}$)
- Accessible area for radiation worker: $<25\mu\text{Sv/h}$ ($<12.5\mu\text{Sv/h}$)
- (Boundary between building and underground soil: $<5\text{mSv/h}$)

Radioactivity in disposed water

- ^3H : $<60\text{ Bq/cm}^3$
- ^7Be : $<30\text{ Bq/cm}^3$
- ^{22}Na : $<0.3\text{ Bq/cm}^3$

Radioactivity in exhausted air through a stack

- ^3H : $<5\text{ mBq/cm}^3$ in three months average
- ^{41}Ar : $<0.5\text{ mBq/cm}^3$ in three months average

Radiation control area

Second class radiation control area

- No radioactivity in air, in water, on surface of floor or apparatus
- Radiation level is higher than limit during beam operation
- Entrance is controlled by ID card reader
- Control rooms, electricity rooms, cryogenic machine rooms, outside yards for non-radioactive cooling water, etc.

First class radiation control area

- Radioactivity in air, in water and on surface of floor or apparatus
- Radioactivity on person/article is checked by gate monitor at entrance.
- Personal dose is monitored/alarmed by Alarm Personal Dosimeter.
- Beam tunnel, Target Station, Beam Dump, Machine rooms, etc.

Interlock area (underground beam area)

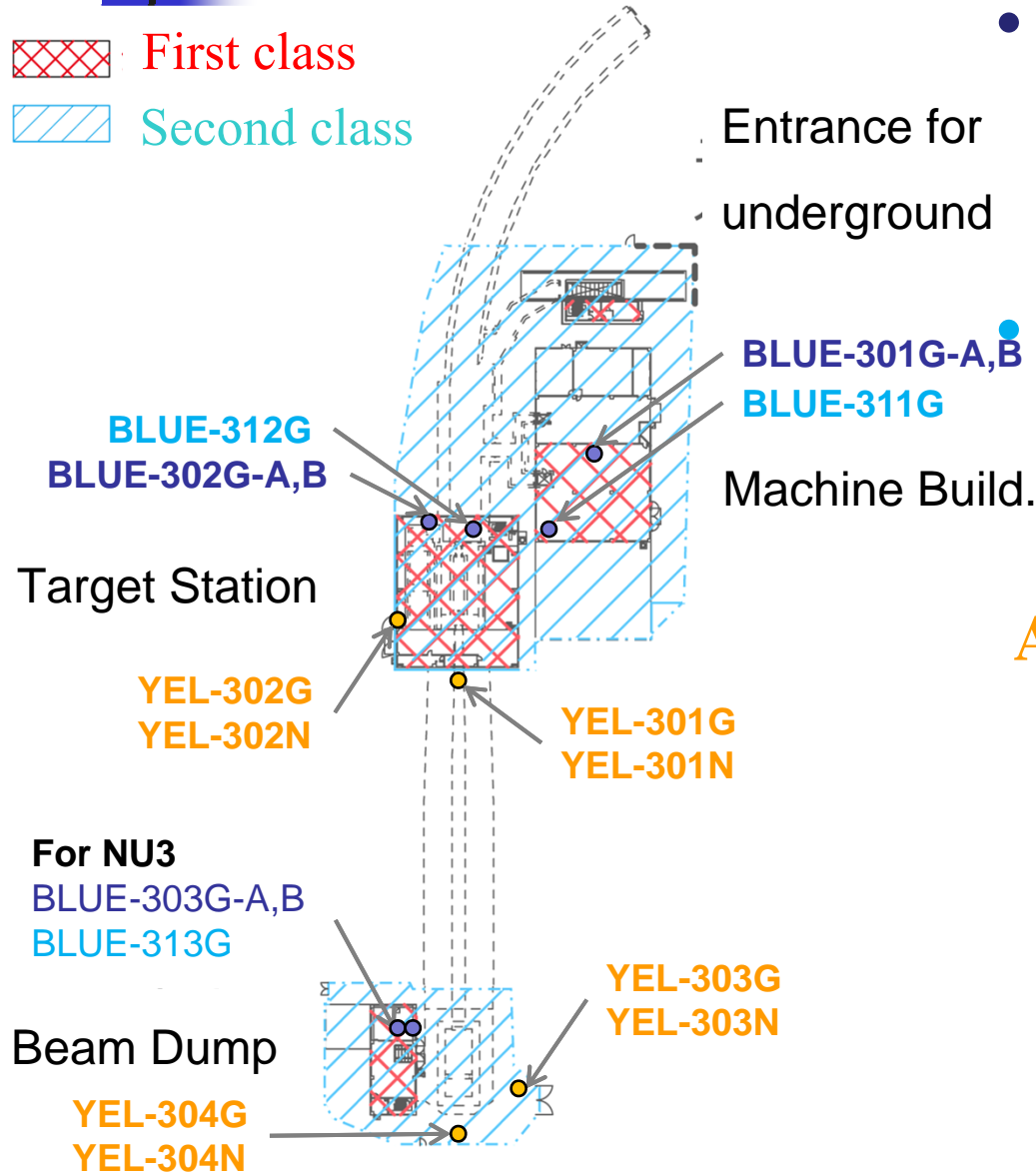
- Beam is controlled by Personal Protection System (PPS)
- Entrance is controlled by personal key

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Monitors for radiation control

▨ First class

▨ Second class



• Exhaust air monitor for stack

- (BLUE-30*G)
- NaI(Tl) detector
- ^{40}Ar in air < 0.5 mBq/cc

• Air monitor for underground

- (BLUE-31*G)
- NaI(Tl) detector

• Area monitor for γ/n

- (YEL-*G,N)
- Gamma: Ionization chamber
- Neutron: ^3He proportional chamber with moderator
- outer area < 0.5 $\mu\text{Sv/h}$

Personal Protection System (PPS)

Beam can be injected to NU beam line

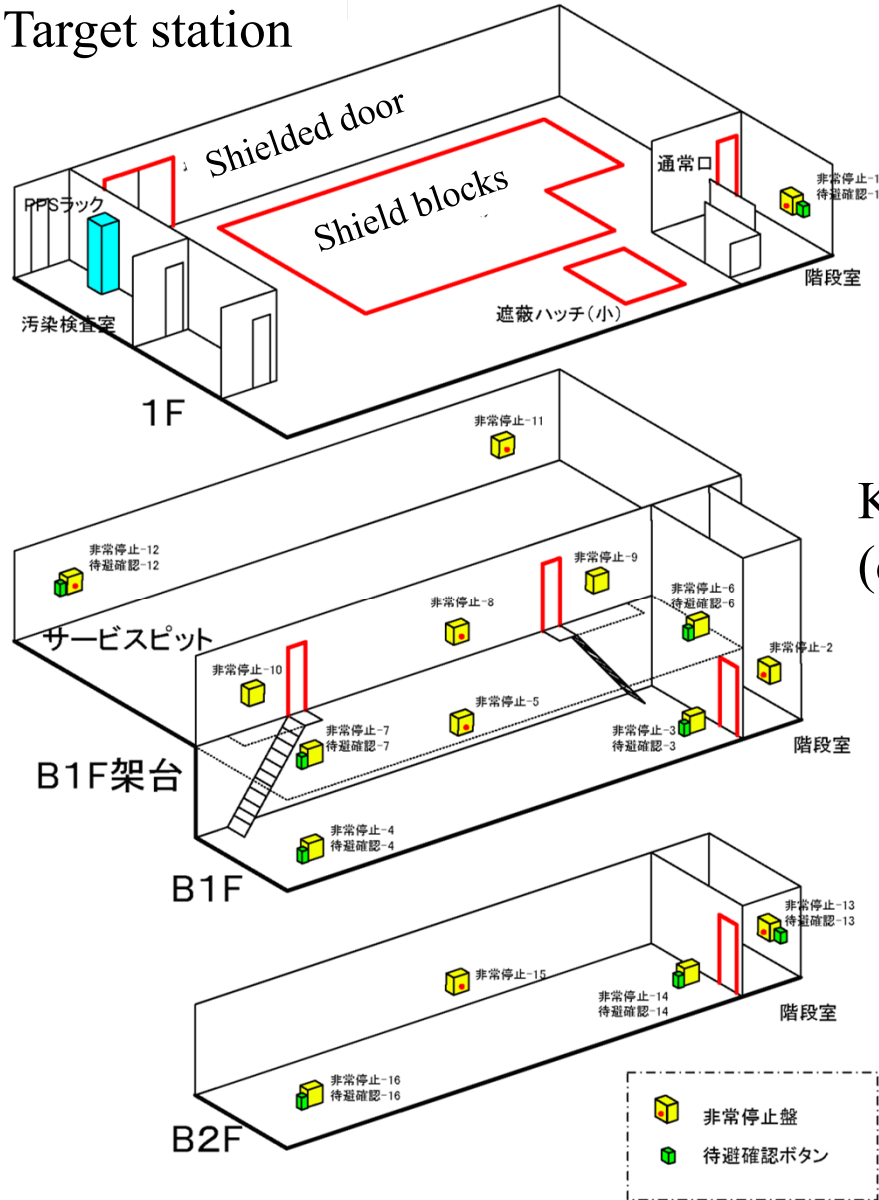
if all of following conditions is satisfied:

- all ventilation systems for beam area are stopped,
- all shield blocks and doors are set at closed position,
- all safety magnets are in beam operation status,
- all beam plugs are in beam operation status,
- all doors to beam area are closed,
- all personal keys of door are returned,
- all of emergency beam-stop alarm are off.

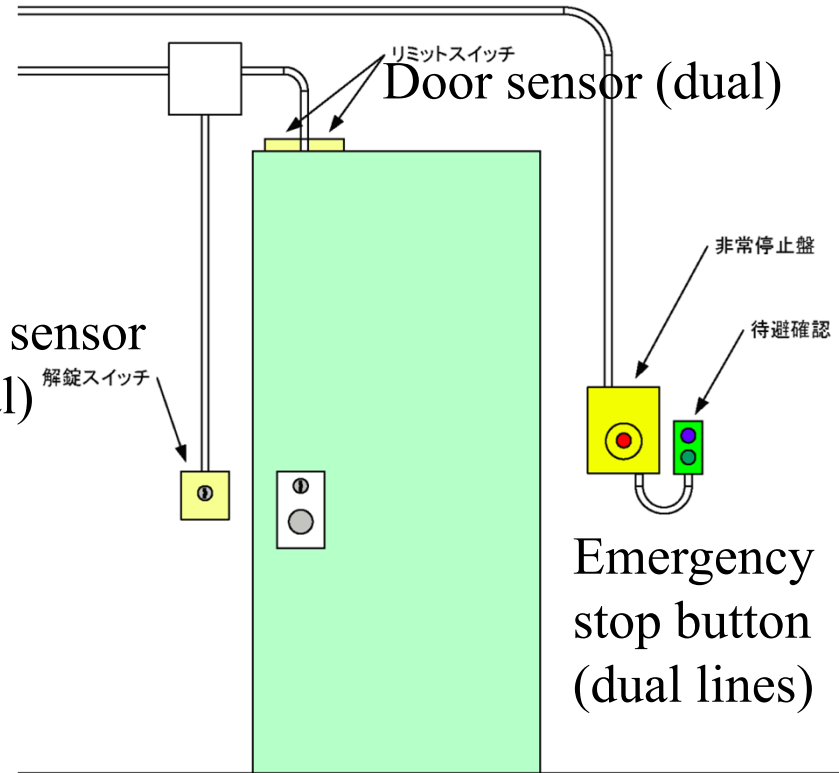
All sensors/signals are duplicated.

P12 Personal Protection System (PPS)

Target station

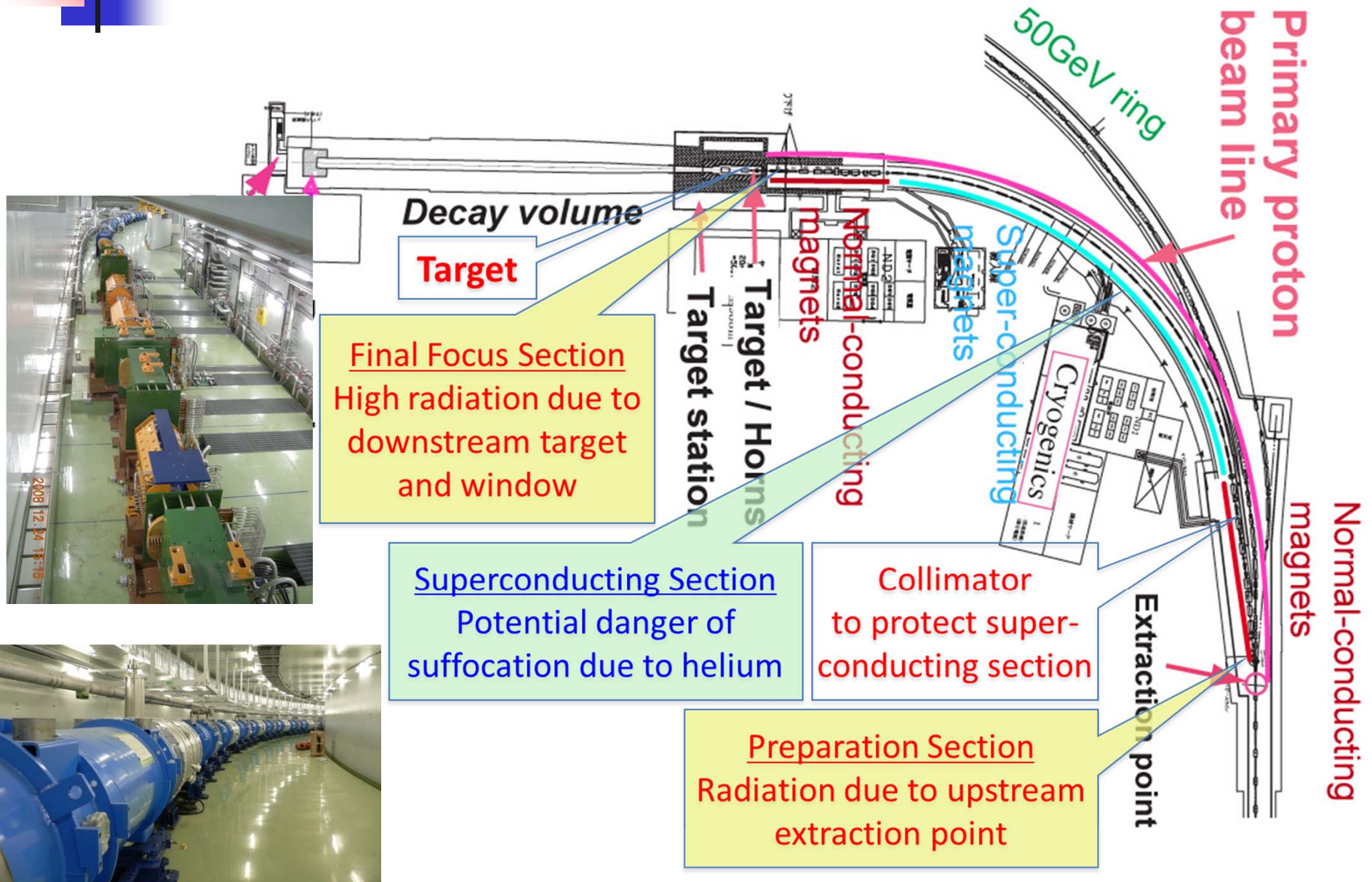


Key sensor (dual)



Door to the interlock area

Primary Beam Line



Protection against beam hit

If high-intensity beam directly hits beam-line equipment due to magnet trip or mis-operation, it will destroy the equipment and may results in dangerous accident.

- Catastrophic vacuum leak
- Massive quench of superconducting coils

In order to prevent such incidents,

- Beam monitors and fast beam abort
- Beam collimators

are being implemented in accordance with beam intensity increase.

Safety for superconducting magnet

i) After the CERN accident, design re-examination was done:

- electric and heat connections, mechanical anchors, etc.
- enlargement of exhaust line and relief valve done.
- externally reviewed, and verified design validity.

ii) Danger of He-gas leakage into the tunnel

- All the He gas is designed to flow back to the helium tank in case of quench. Full quench tested and confirmed.
- If helium line in the vacuum vessel breaks and vacuum vessel pressure rises higher than atmospheric pressure, helium gas flows into an exhaust line which exhaust the helium gas to the outside world (with radiation level monitored).
- If pressure is still too high even after the outside exhaust, relief valve opens to outlet the helium into the tunnel.
- Oxygen monitors and alarms distributed along the tunnel.

Semi-remote operation of flanges

Expected radio-activation at a few meter

Location	At present [$\mu\text{Sv/h}$]	Eventually [$\mu\text{Sv/h}$]
The most-downstream part, several meters upstream of the production target	2000	10~20 mSv/h
Upstream part close to the beam extraction point	~50	a few x100
Other normal part	several	a few x 10

Legal limit of personal exposure = $300\mu\text{Sv/day}$, 1mSv/week
--> Semi-remote flange connection/disconnection mechanism
and flange mover system are (partially) installed.

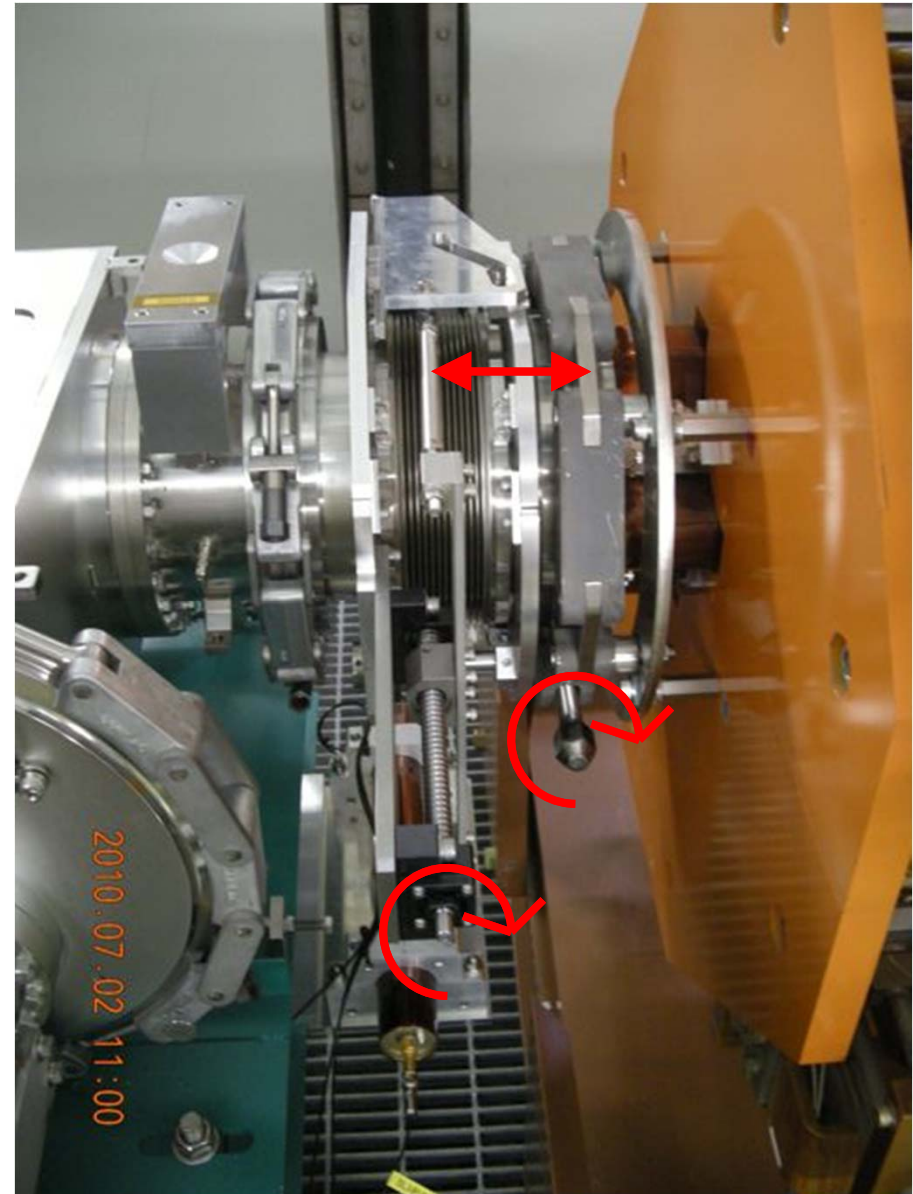
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Semi-remote operation of flanges

Operation

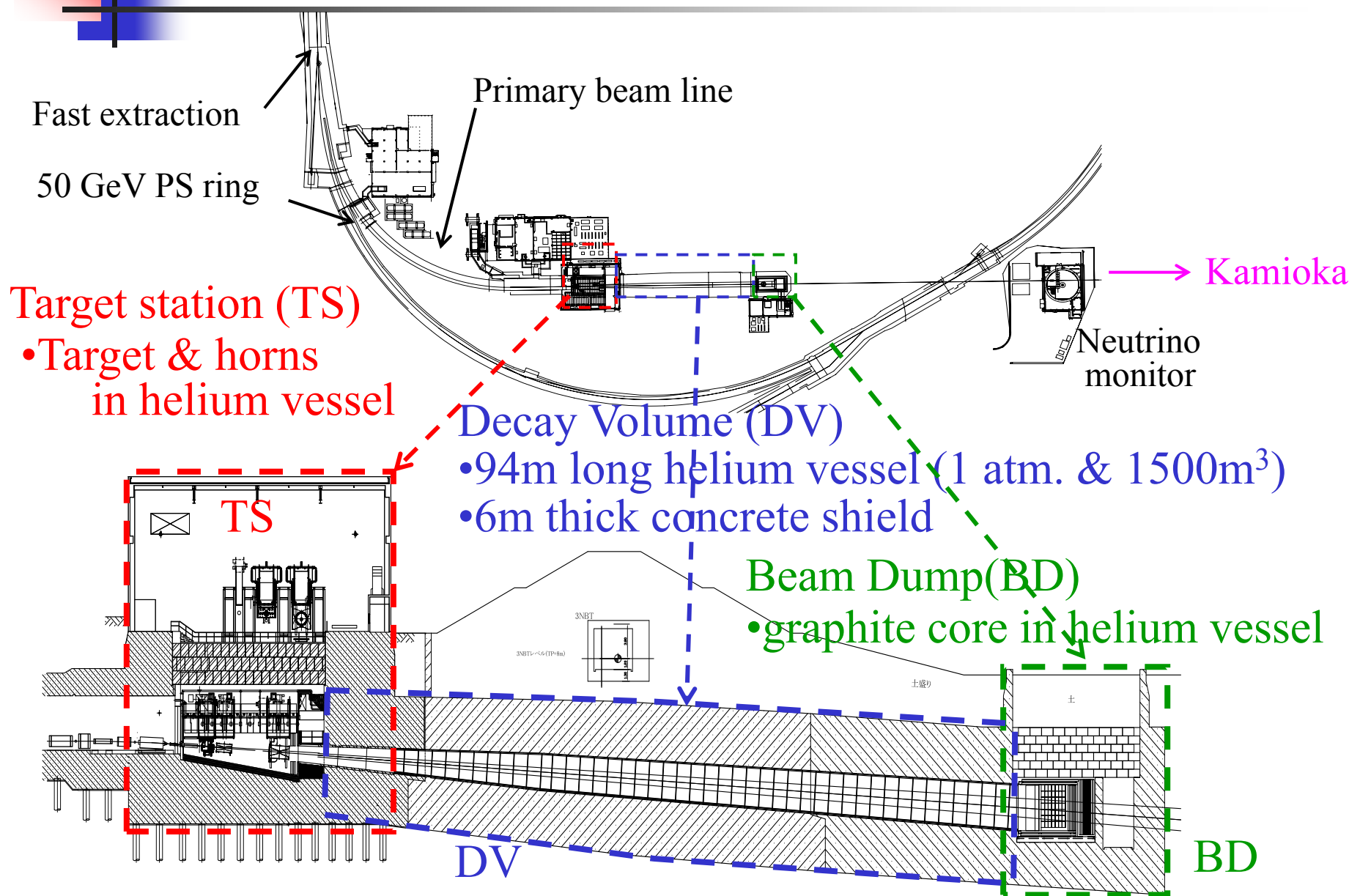
from a few-meters distance

- Stay-on chain clamp releasable by turning a bolt from distance
- Flange moving back-and-forth by turning a bolt from distance
- removal/installation of gaskets should be done hands-on



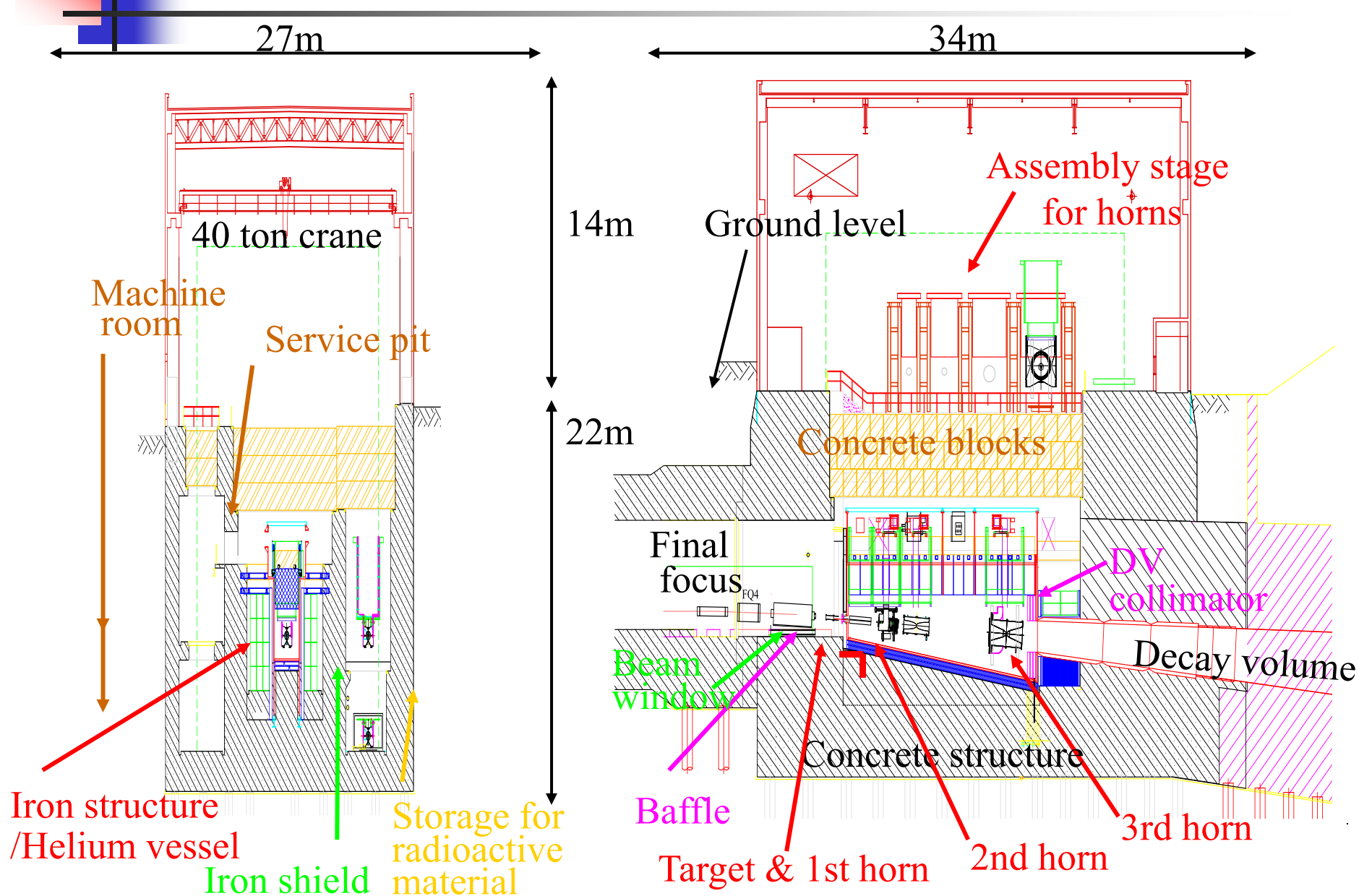
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Secondary Beam Line



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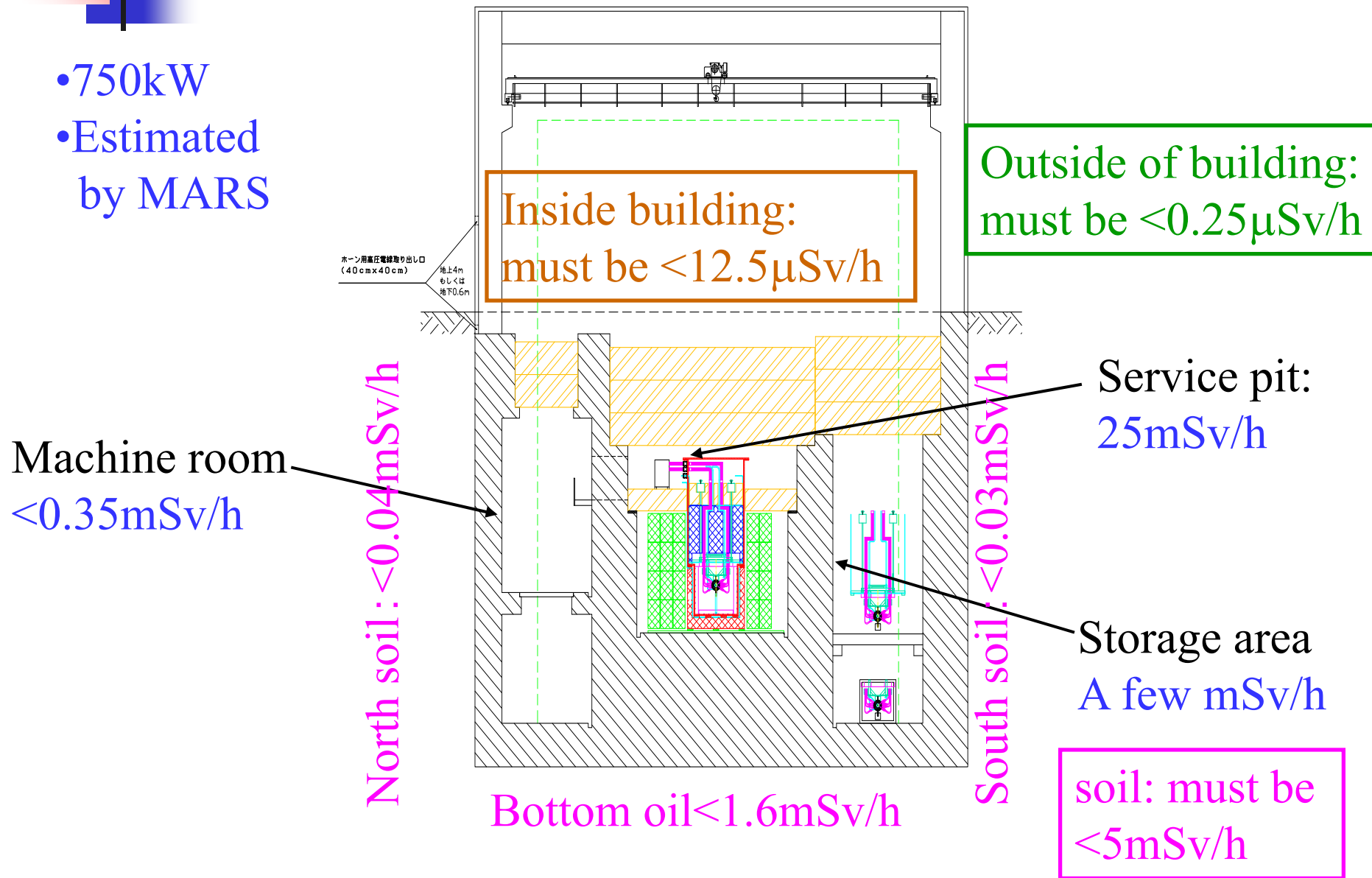
Target station (TS)



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Radiation dose in beam operation

- 750kW
- Estimated by MARS



Machine room
<math>< 0.35 \text{mSv/h}</math>

North soil : <math>< 0.04 \text{mSv/h}</math>

Bottom oil <math>< 1.6 \text{mSv/h}</math>

South soil : <math>< 0.03 \text{mSv/h}</math>

soil: must be
<math>< 5 \text{mSv/h}</math>

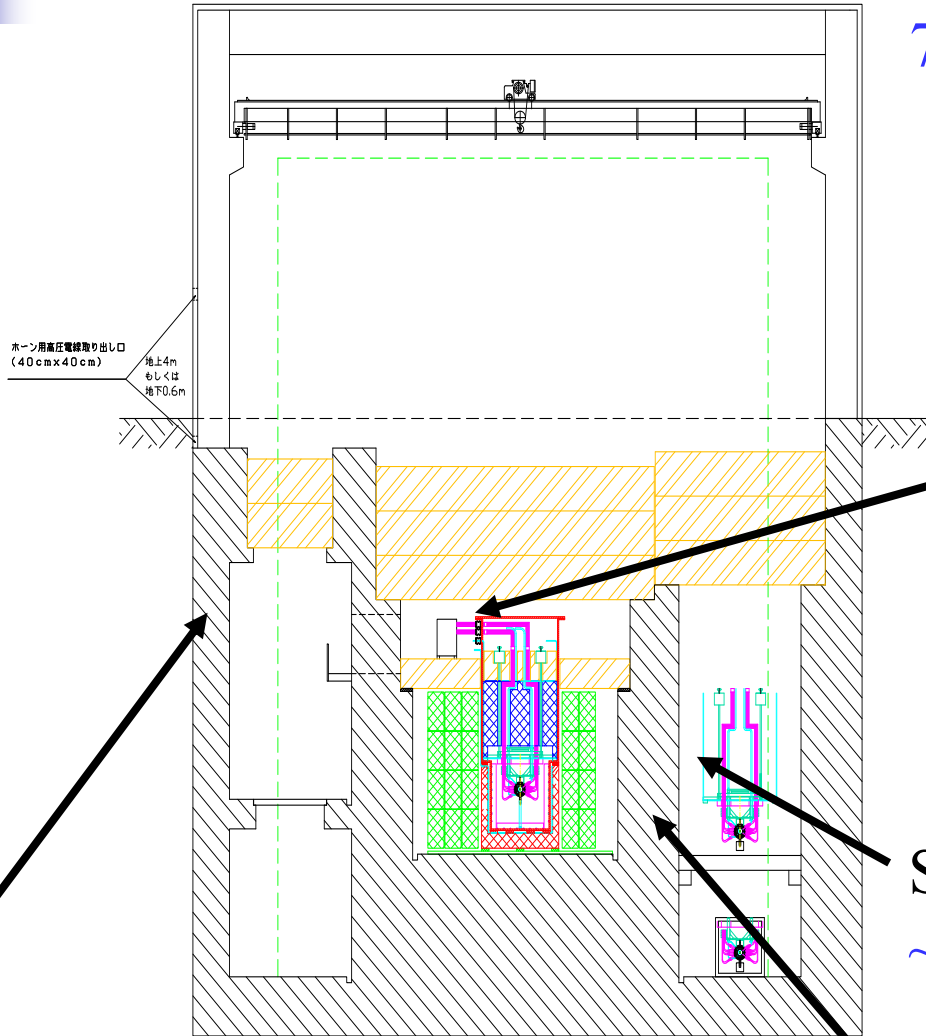
P21 Radiation level in beam operation



- unit is $\mu\text{Sv/h}$
- 50kW beam
- <12.5 @ 750kW
- Improved by additional shields (sorry for no figure)

Residual dose

750kW x 30 days operation
and
one day cooling
(by MARS)



Service pit:

~2 $\mu\text{Sv/h}$

(0.2 $\mu\text{Sv/h}$ @ 67kW x 120d
& 90d cooling)

Storage area

~0.1 $\mu\text{Sv/h}$

Maintenance area

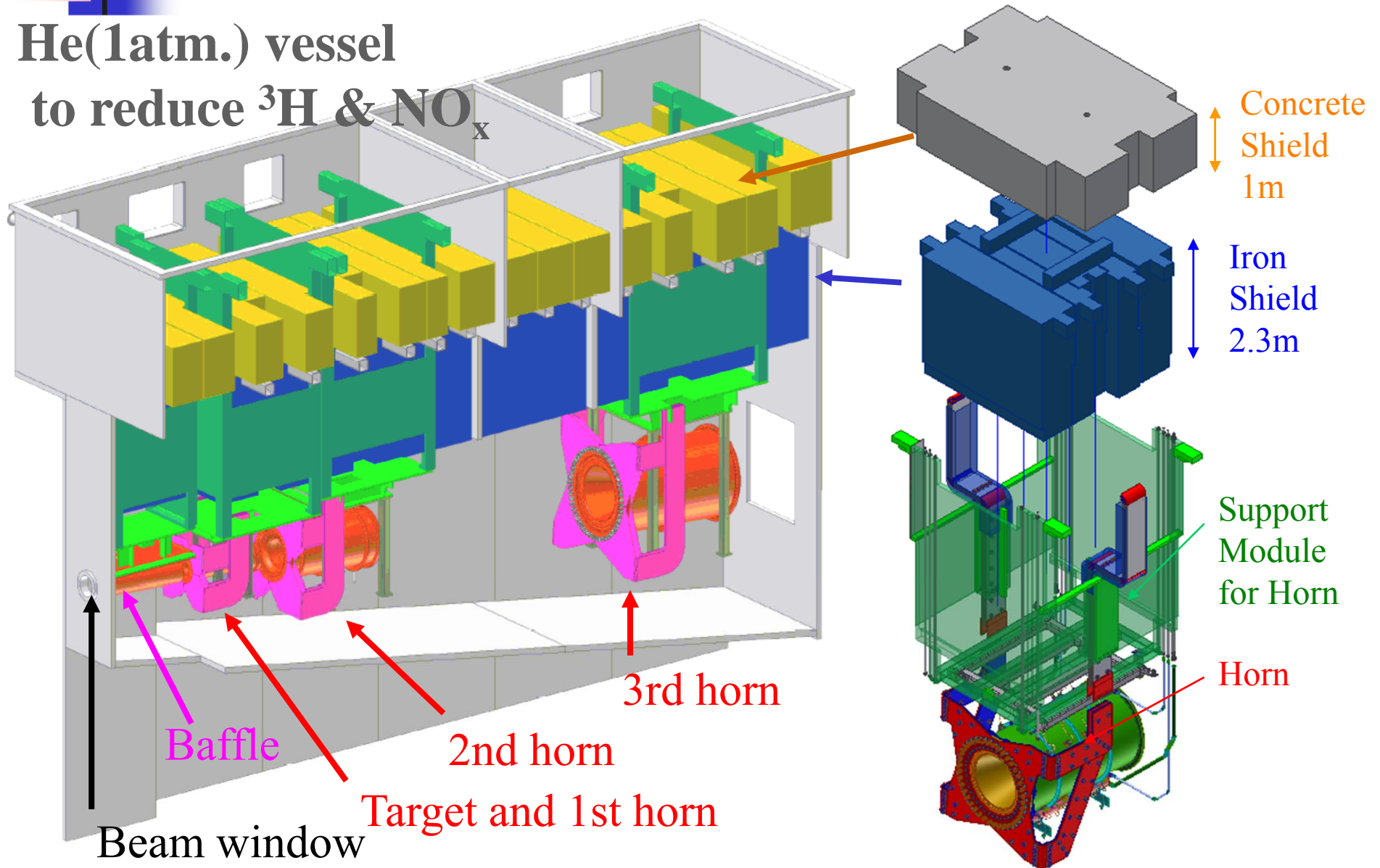
~0.02 $\mu\text{Sv/h}$

Machine room

~0.03 $\mu\text{Sv/h}$

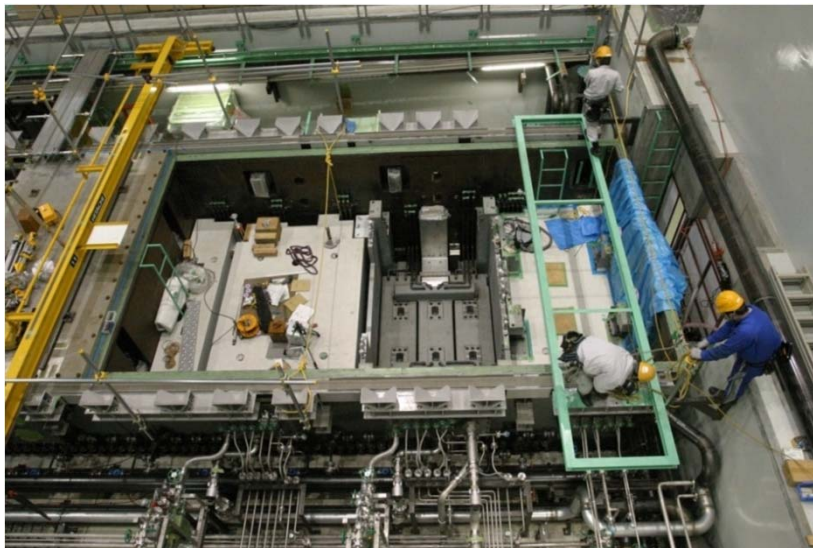
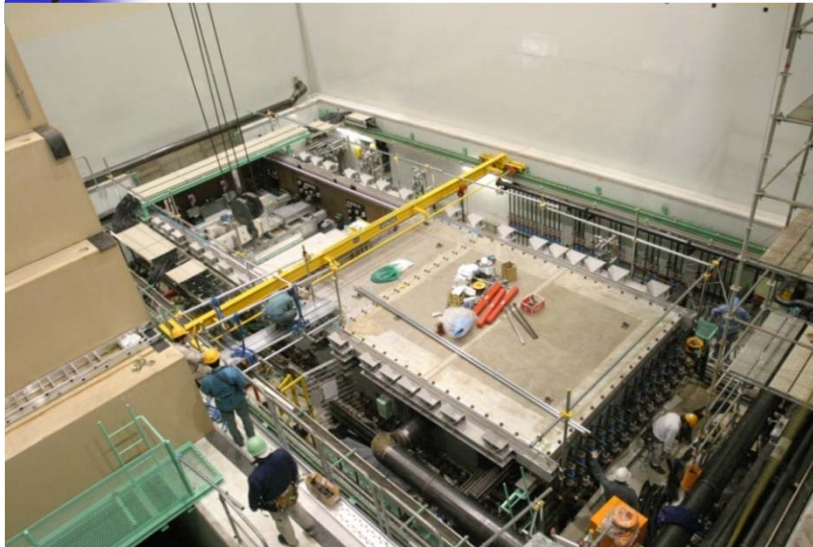
Target area

He(1atm.) vessel
to reduce ^3H & NO_x



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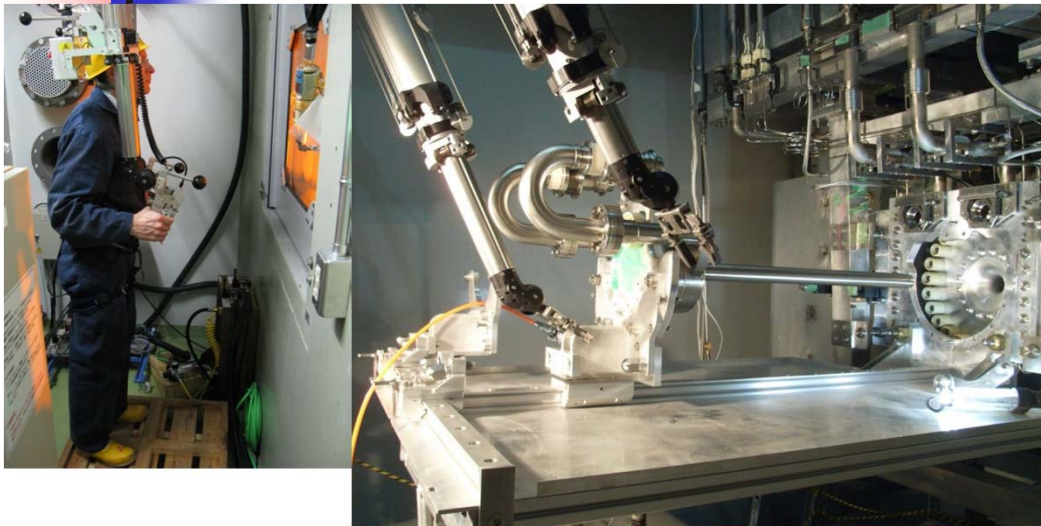
Helium vessel and 1st horn



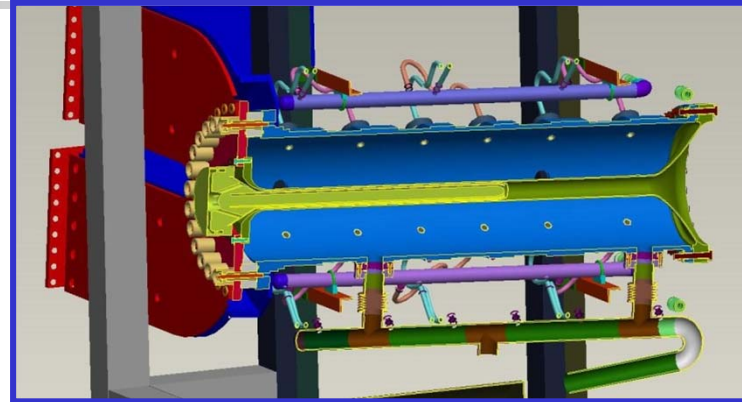
Horn is suspended by support module

He vessel around 1st horn

Target and first horn



Target extracted from horn



Target: 26mm- ϕ x 900mm-L graphite



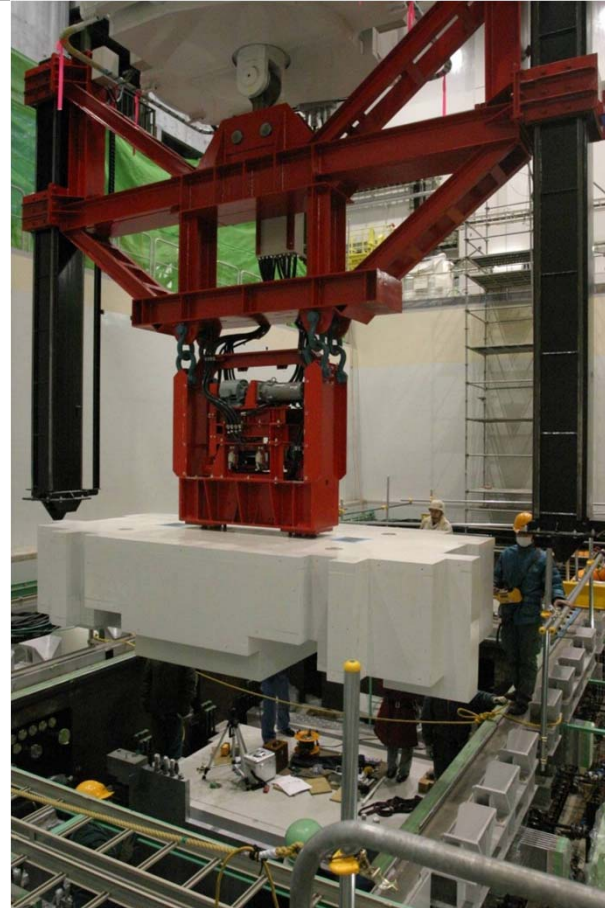
Down-stream side of 1st horn



Iron and Concrete shields



2.2m-t inner iron shields
remotely installed
by crane into
horn support module



1m-t inner concrete shields
H₂O around surface of concrete
may be reason of additional ³H
Production in He vessel.

P27 | Final monitor of FF & Beam window

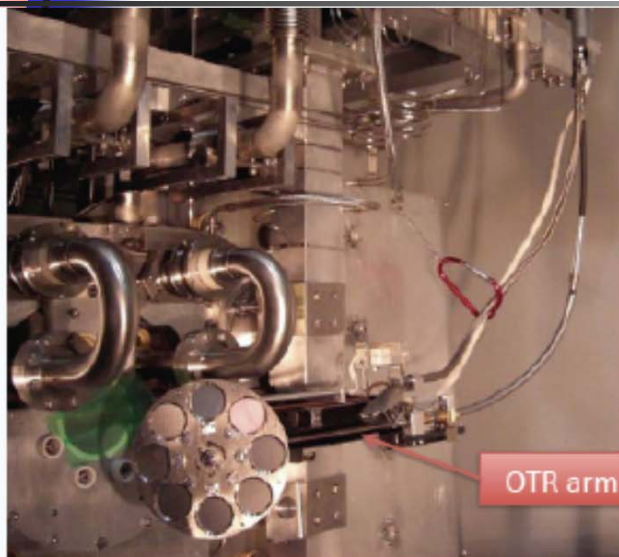


Beam monitors in between
FF section and TS He vessel

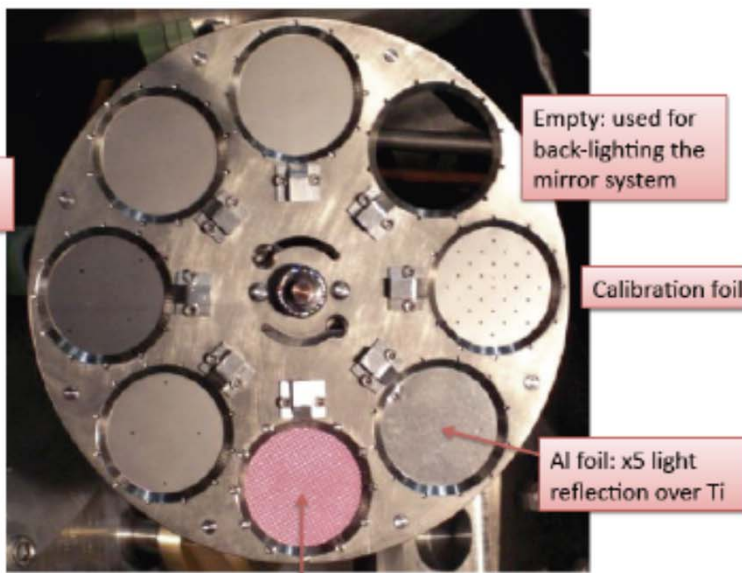


The Ti-alloy beam window
cooled by He gas

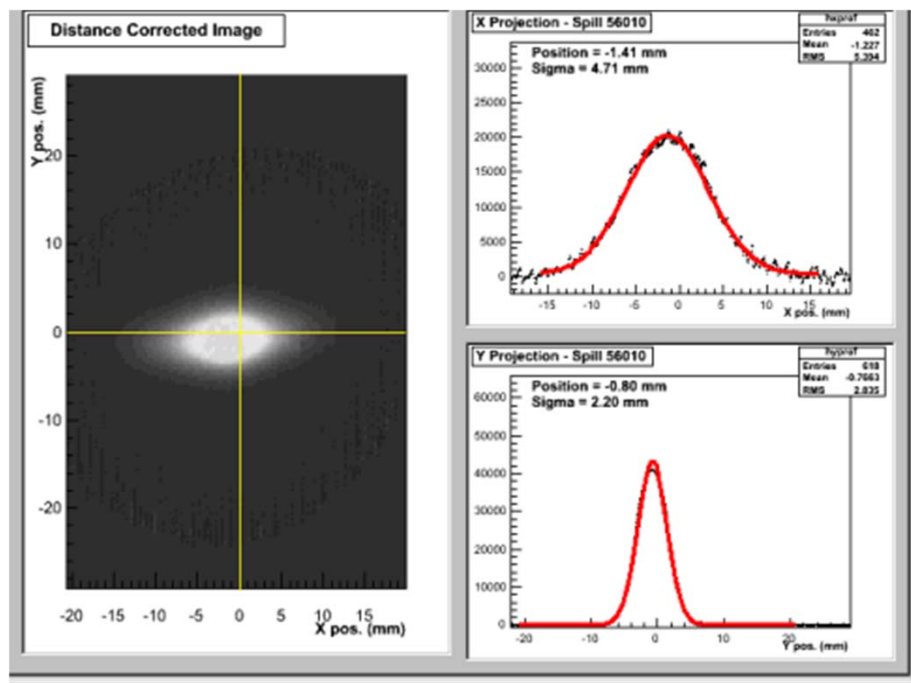
P28 | Beam monitor near target: OTR



- Optical Transition Radiation detector
- Profile monitor just in front of target
- Made by Canadian group

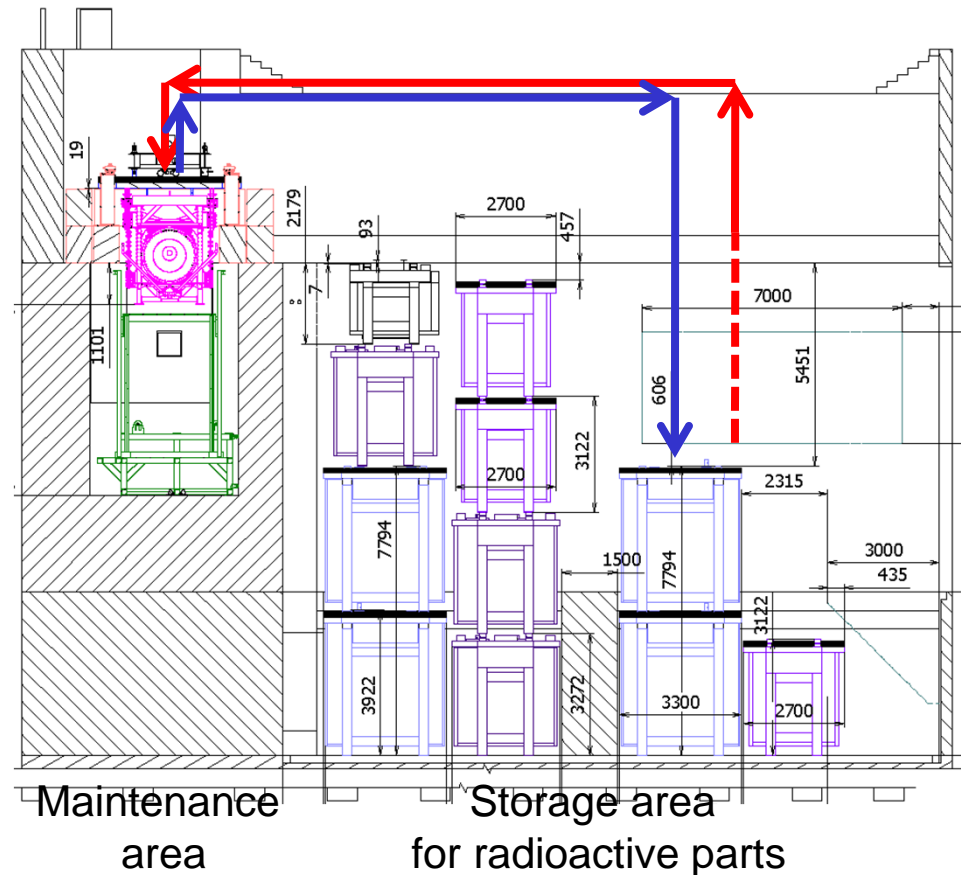
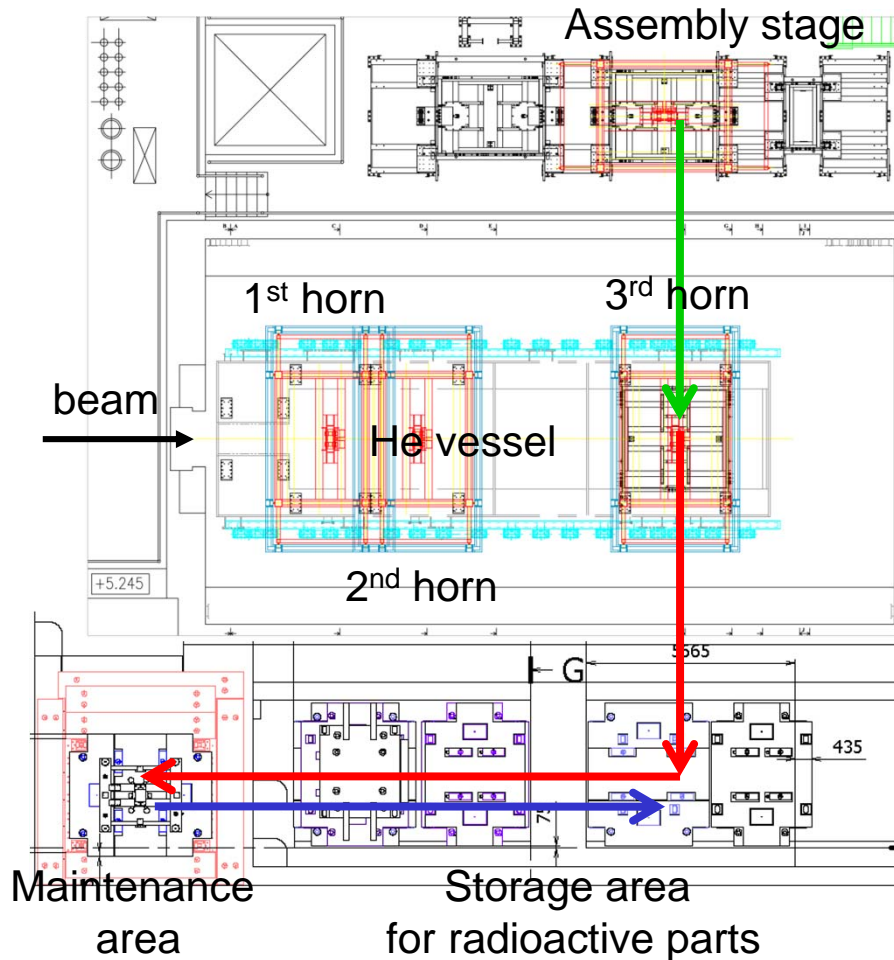


Fluorescent ceramic foil 100 microns thick, enclosed in stainless steel mesh (front) and Al foil (back)

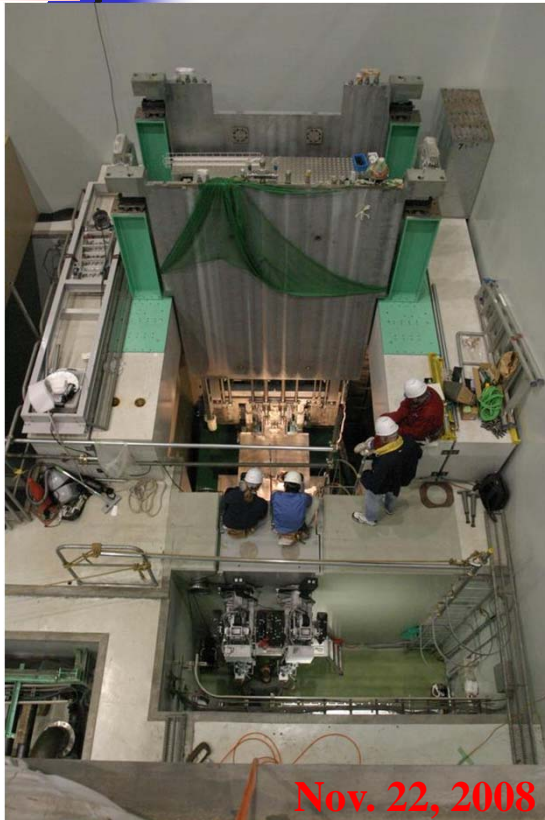


P29 Remote exchange of 1st-Horn in 2011

- Old horn is moved from He vessel to maintenance area.
- Horn is disconnected from support module and moved into cask in storage area.
- New horn/support module are connected on assembly stage and set into He vessel.

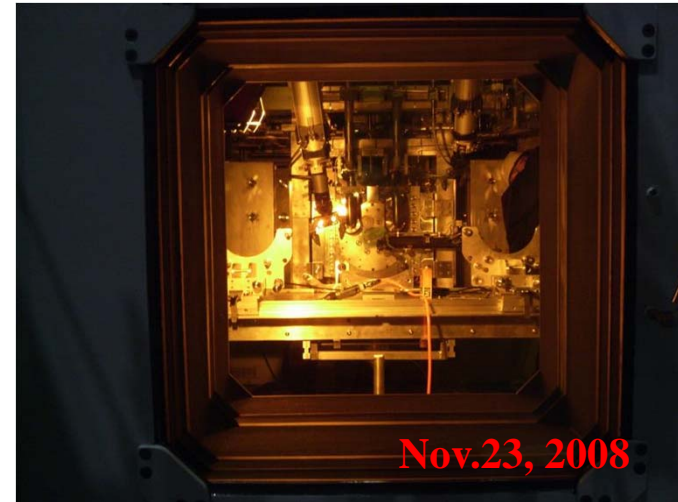


Maintenance Area

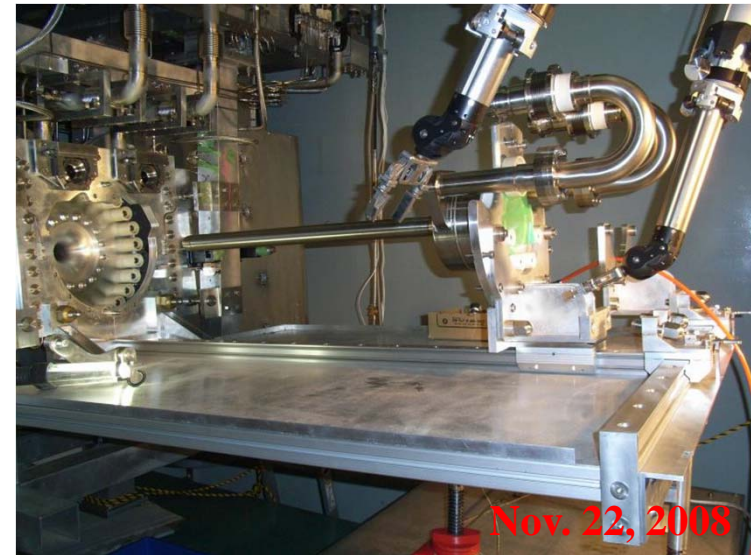


Maintenance area

- Target & horns will be activated up to $\sim 15\text{Sv/h}$ after 3 years 750kW operation
- Horn is remotely removed from support
- Target can be remotely removed from horn



Lead glass window from TRIUMF



Target exchanger from RAL

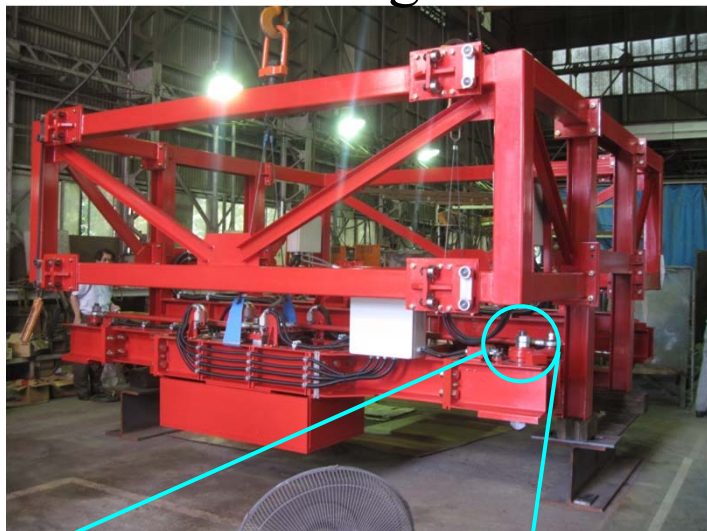
P31

Remote installation of Horn

How to sling the horn → **Twist-lock system**

How to set the horn on requested position → **Guide cell**

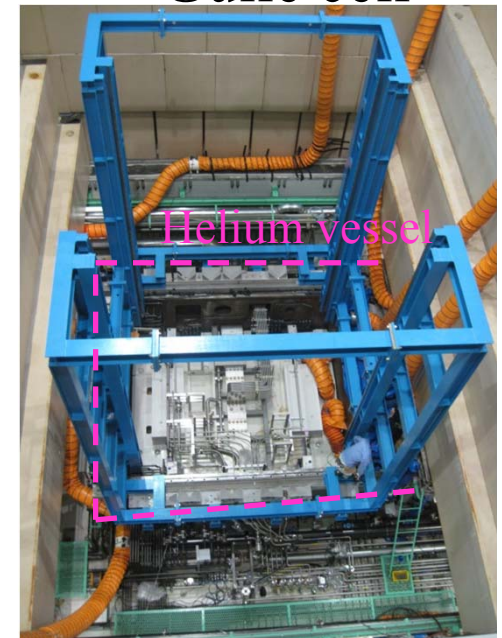
Horn handling machine



Twist-lock pin



Guide cell

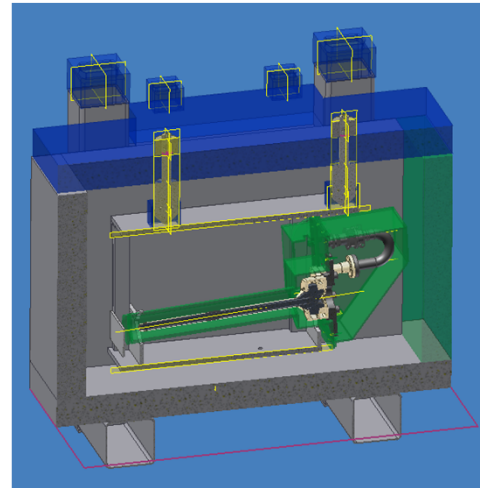


Crane

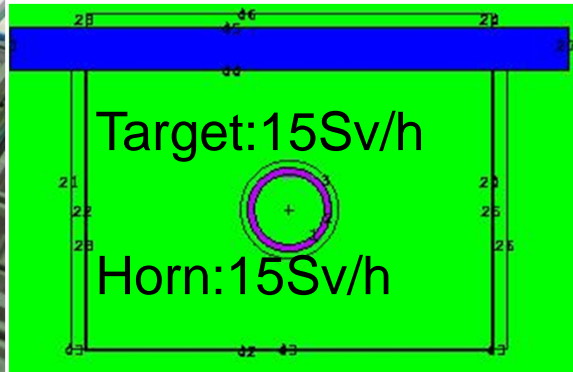
P32

Casket

Casket for horn



$5\mu\text{Sv/h}$ (10cm-t)



0.3mSv/h (10cm-t)

Casket for target

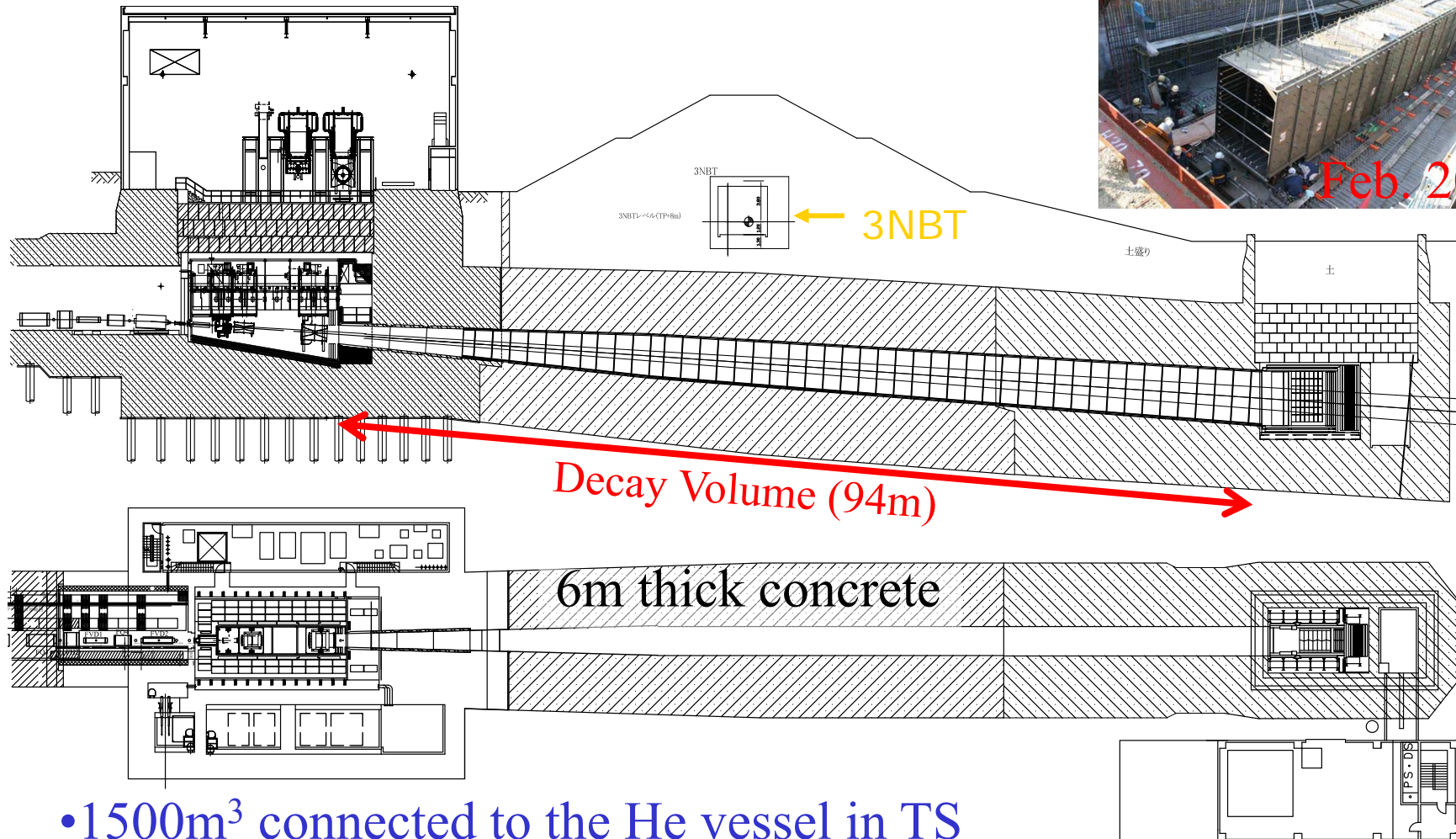


After 3-years 750kw
operation and
3-month cooling

Nine horn-casks can be stocked in Target Station.

Decay Volume (DV)

- 94m-long iron helium vessel cooled by water



- 1500m³ connected to the He vessel in TS
- Evacuated (up to 100Pa) before filling 1-atm. He gas

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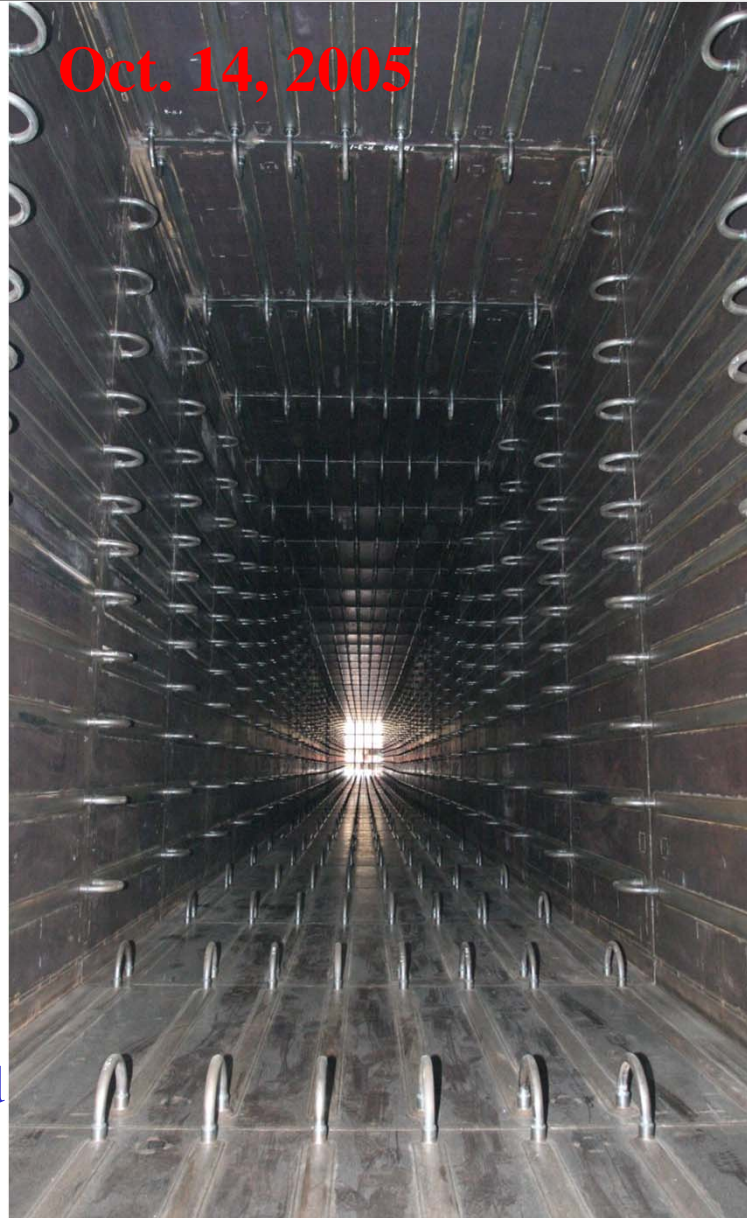
DV: Iron tunnel cooled by water

Sep. 9, 2005



All cooling channels connected by 1080 U-shape pipes.

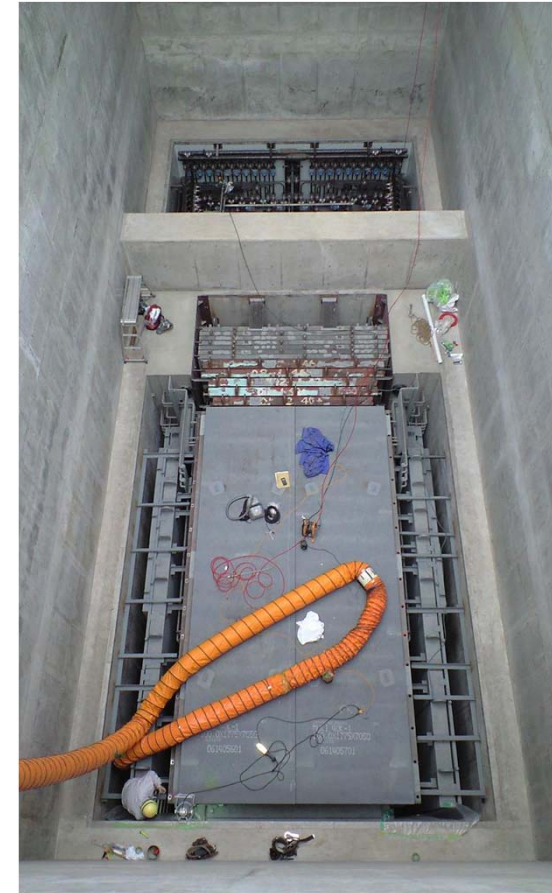
Oct. 14, 2005



- 3m-W, 4~5m-H
- 16mm thick iron plates cooled by water channels inside

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Beam Dump (BD)



- Core consists of $7 \times 2 \times 7 = 98$ graphite blocks
- Each block is cooled by side aluminum module cooled by water
- 170°C at 750kW operation

Expected/unexpected radioactivity

■ Radioactivity as expected

- Radiation level in TS
- Residual dose in TS
- ^3H production in cooling water
- ^3H production in He gas

■ Unexpected:

- Leak of thermal neutrons from gap of concrete shields
- ^7Be adhesion in cooling system
- Leak of radioactive air from underground
- Additional HTO gas in He vessel after evacuations
- ^{22}Na from underground water at Muon-pit
- Too much drain water into DP-tanks from air conditioners
- More strict limit on ^7Be and ^{22}Na by local government

Energy deposit and cooling

	750kW	4MW	Cooling method
Helium vessel	173 kW	922 kW	Water
Inner iron shield	29 kW	155 kW	Water
Bottom iron shield	12 kW	65 kW	Air
Side iron shield	25 kW	131 kW	Air (Add water-cooled plates at 4MW run)
DV collimator (inside)	85 kW	454 kW	Water
DV collimator (outside)	10 kW	53 kW	Air
Decay Volume (upstream)	128 kW	680 kW	Water
Total	462 kW	2460 kW	

- Components in the helium vessel are cooled by water and kept less than 60 °C.
- Outer components are cooled by air.

Cooling system in TS

- Three stages to avoid radioactivity outside

- Primary water

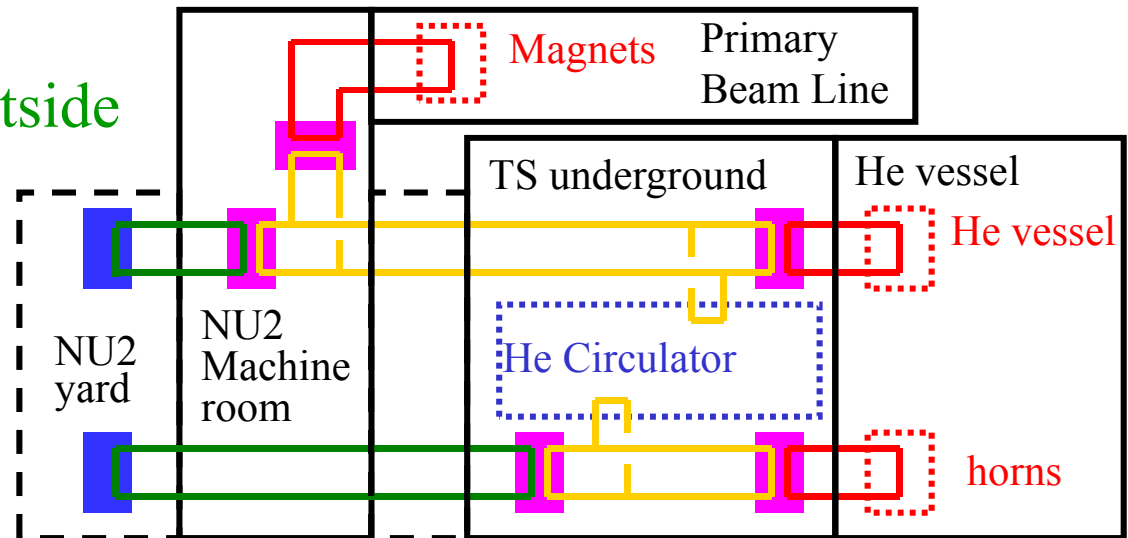
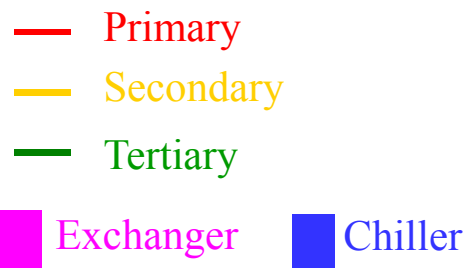
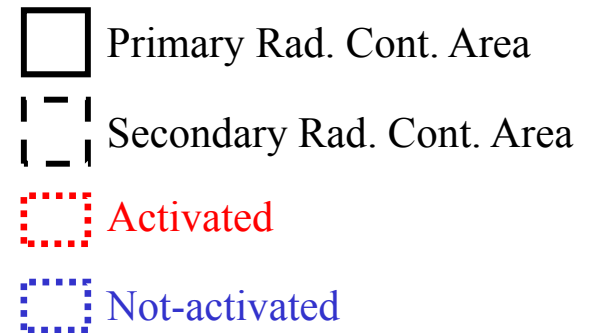
Apparatus in underground area
Activated

- Secondary water

Machine rooms
Almost not-activated

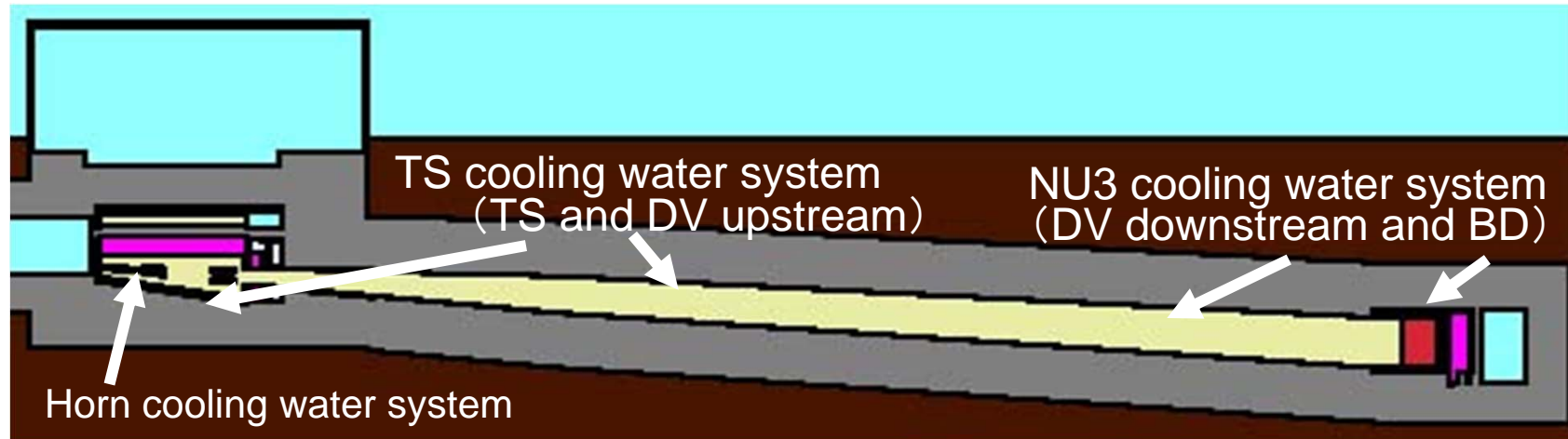
- Tertiary water

Machine room and outside
Not-activated



Radioactivity in water

Three independent cooling water systems



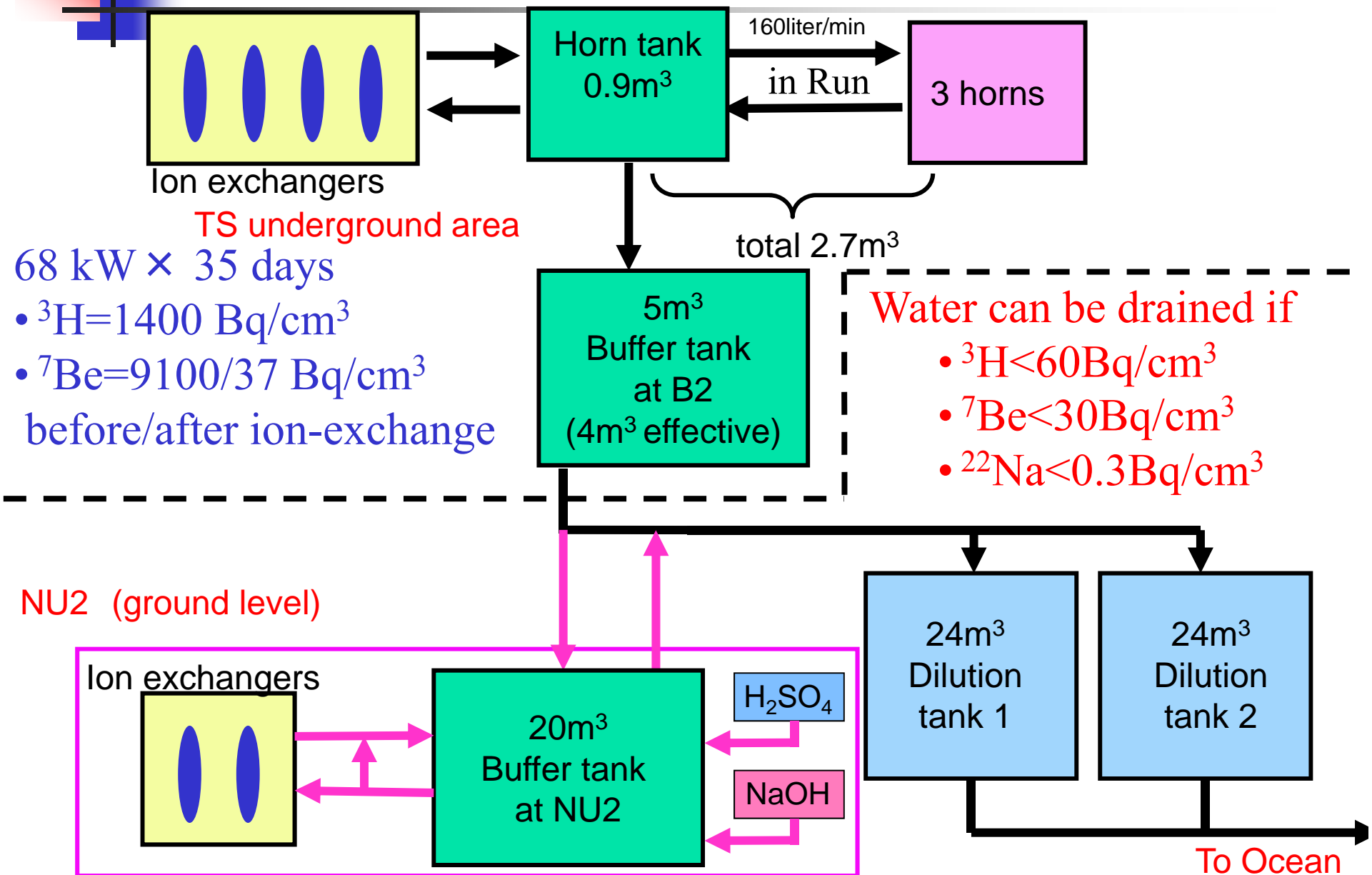
750kW × 120d	Volume (m ³)	³ H(GBq)		⁷ Be(GBq)	
		data	Calc.	data	Calc.
(1)Horn	2.7	146	180	935	2159
(2)TS	7.8	195	165	48	1975
(3)BD	10.0	49	36	24	428
Total	20.5	390	381	834	4562

⁷Be

- adheres to tubes, filters & heat-exchangers.
- reduced by ion-exchanger to 1%

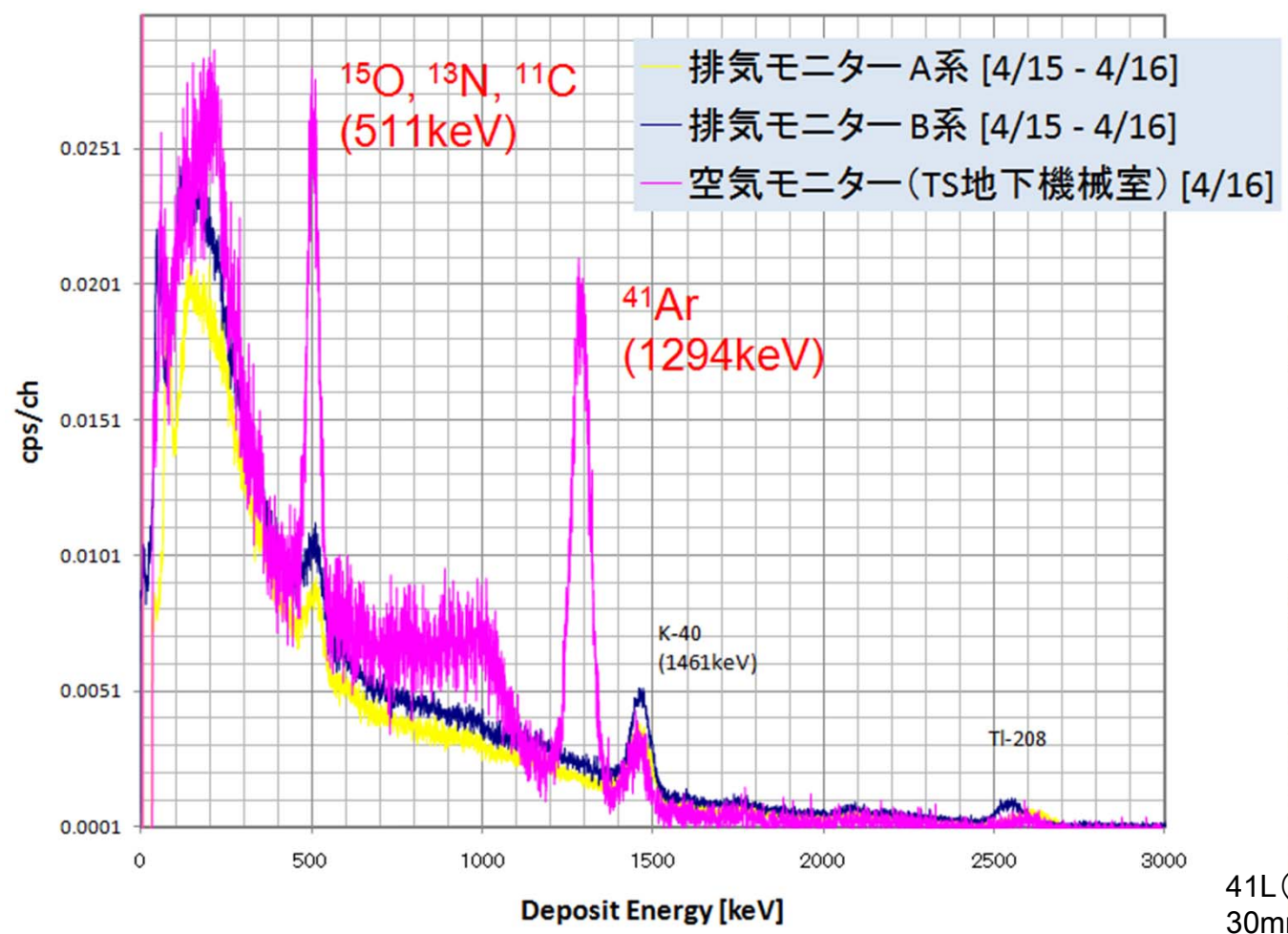
P40

Disposal of Horn water

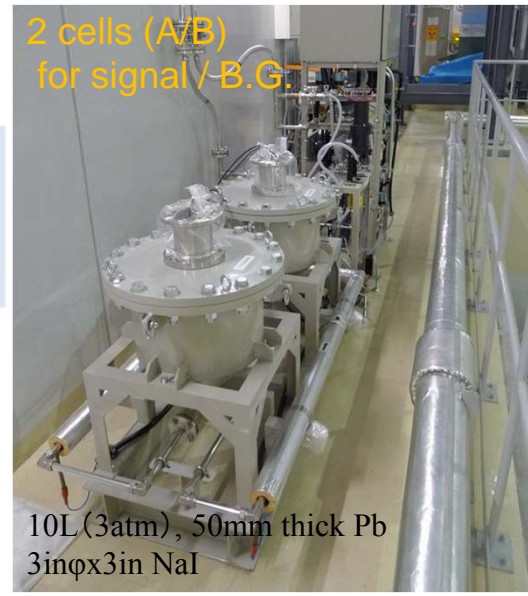


Radioactivity in underground air

Radioactivity in underground air



Exhaust air monitor



Air monitor for underground

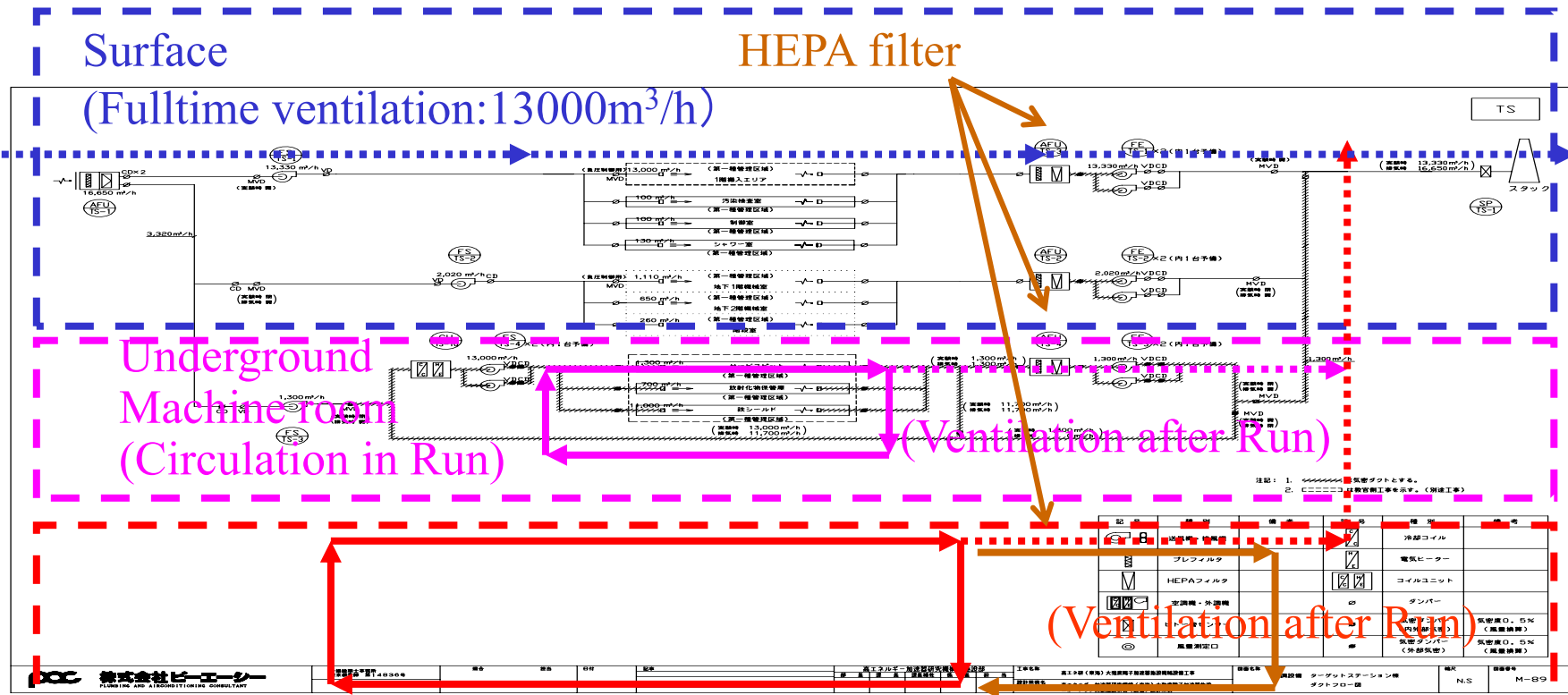


Ventilation in TS

•Regulation in exhausted air : ${}^3\text{H} < 5\text{mBq}/\text{cm}^3$, ${}^{41}\text{Ar} < 0.5\text{mBq}/\text{cm}^3$

Outlet

Inlet



Service pit, Iron shields, Storage
(Circulation in RUN)

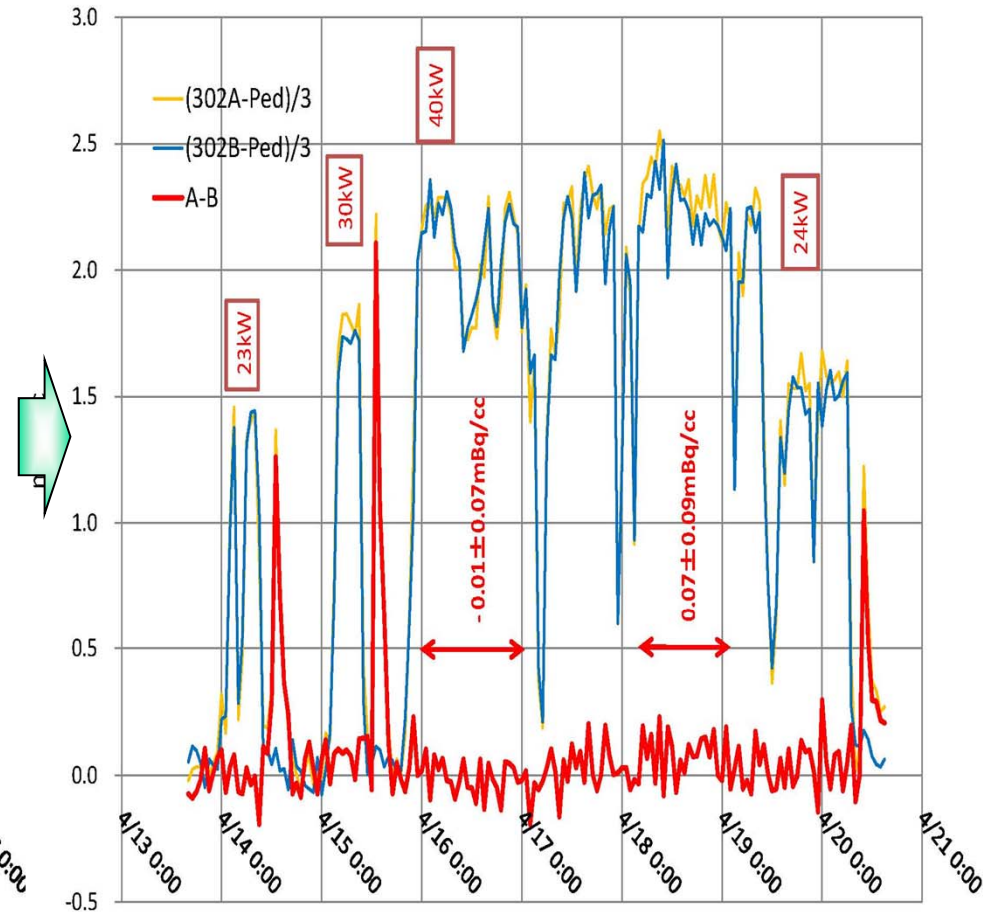
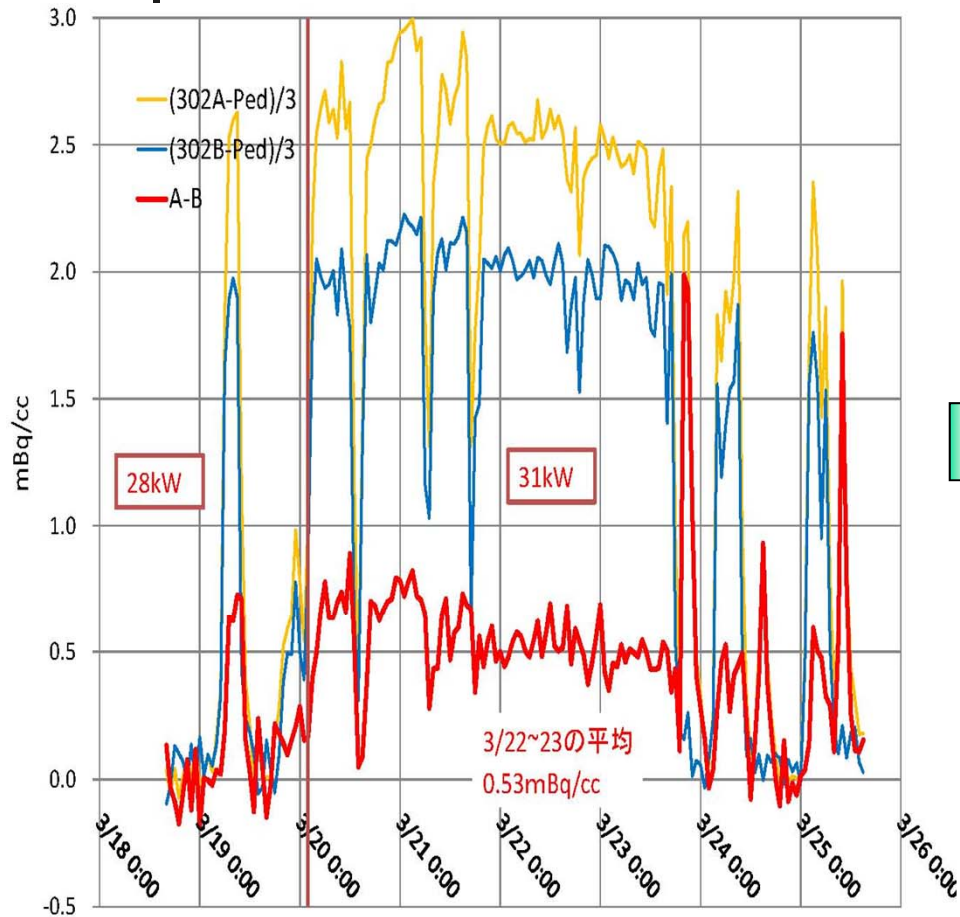
HEPA filter (1/10)

P43 Leak of ^{41}Ar from underground

- Radioactive air was leaked from TS and BD.
- Radioactivity in the air at stack exceeded the limit ($< 0.5\text{mBq/cc}$).
 - Air-tightening for cable hole, door (TS,BD)
 - New air-tightened Dumpers (TS,BD)
 - Cover whole surface of concrete blocks (TS)



Reduction of ^{41}Ar by sheets



- Radioactivity was improved by covering shield blocks with sheets
- 0.5mBq/cc (=limit) at 250kW will still remain.
- Air tight sheets will be installed.

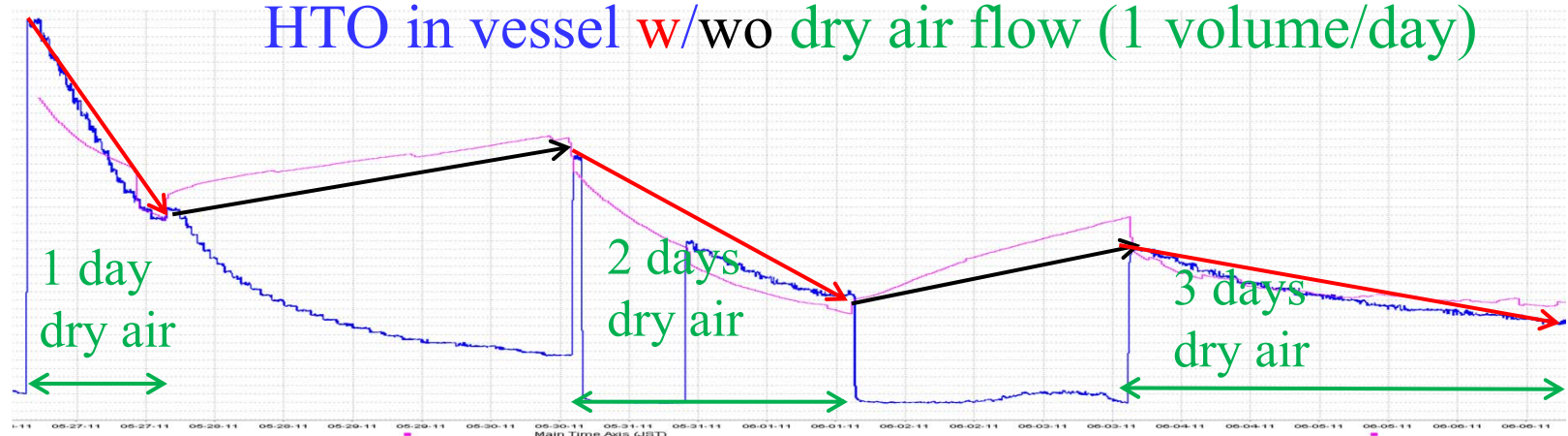
Unexpected ^3H in He vessel

- Run from Nov. 2010 to Mar. 2011: 52kW \times 120 days
- Expected $^3\text{H}=\text{T}$ form He gas in He vessel : 0.42 Bq/cc
- Measured HTO : ~ 1.0 Bq/cc
- Unexpected part may come from H_2O in He vessel (humidity 100%)
 - same level even after an evacuation/air-charge of He vessel
 - being reduced by flowing dry air through He vessel.
 - causes a few mBq/cc ^3H at 1st floor of Target Station when the lid is opened, though exhaust limit is 5 mBq/cc.

1.3 Bq/cc

HTO in vessel w/wo dry air flow (1 volume/day)

0 Bq/cc



Summary

- Neutrino Beam Line of J-PARC was designed considering:
 - Radiation level and residual dose
 - Remote maintenance of activated apparatus
 - Radioactivity and disposal scenario for cooling water and air
 - Personal Protection System
- Remote exchange of 1st horn is planned in this summer.
- Observed radioactivity is almost as expected except for
 - Leak of ^{41}Ar from underground area
 - Additional production of ^3H in He vessel