



HFM
High Field Magnets

Update on Common Coil activities at CIEMAT

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Prototype magnet laboratory commissioning (I)

- Some problems with the building: air conditioning, roof leaks, space for winding machine.
- Procurement of small equipment in good progress.
- Call for tenders for reaction furnace and collaring press is ongoing.
- Production of coils for HL-LHC correctors is resumed in-house: important dedication of resources for two years.



Prototype magnet laboratory commissioning (II)

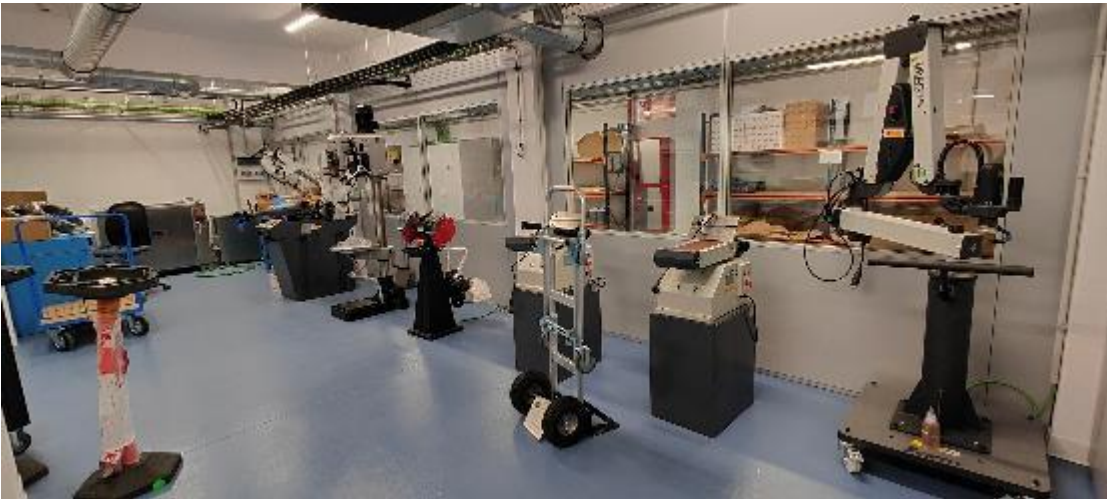


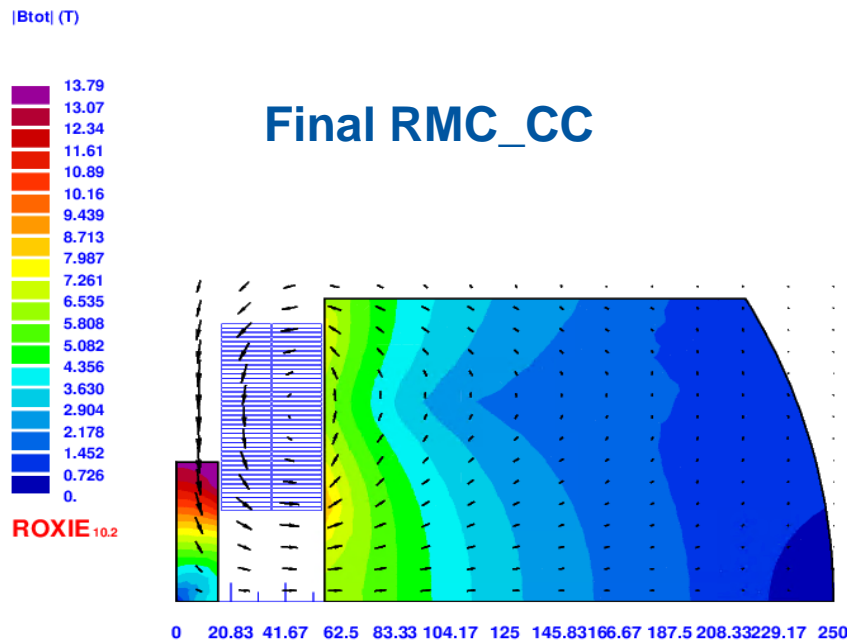
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ISAAC magnetic design to provide 14T

- **ISAAC**: Investigating Superconducting Assembly to Address Common coil mechanics
- Aperture decreased from 50 to **34 mm**
- Yoke very close to the coil (only 1.2 mm distance)
- Intra-beam distance tuned to decrease a^2
- Middle yoke has a strong influence despite its assembly could be not straightforward
- **Protection** is possible using a dump resistor according to first simulations: $R_{\text{dump}} = 45 \text{ m}\Omega$ yields a hotspot temperature of 286K and 900V voltage (adiabatic simulation)

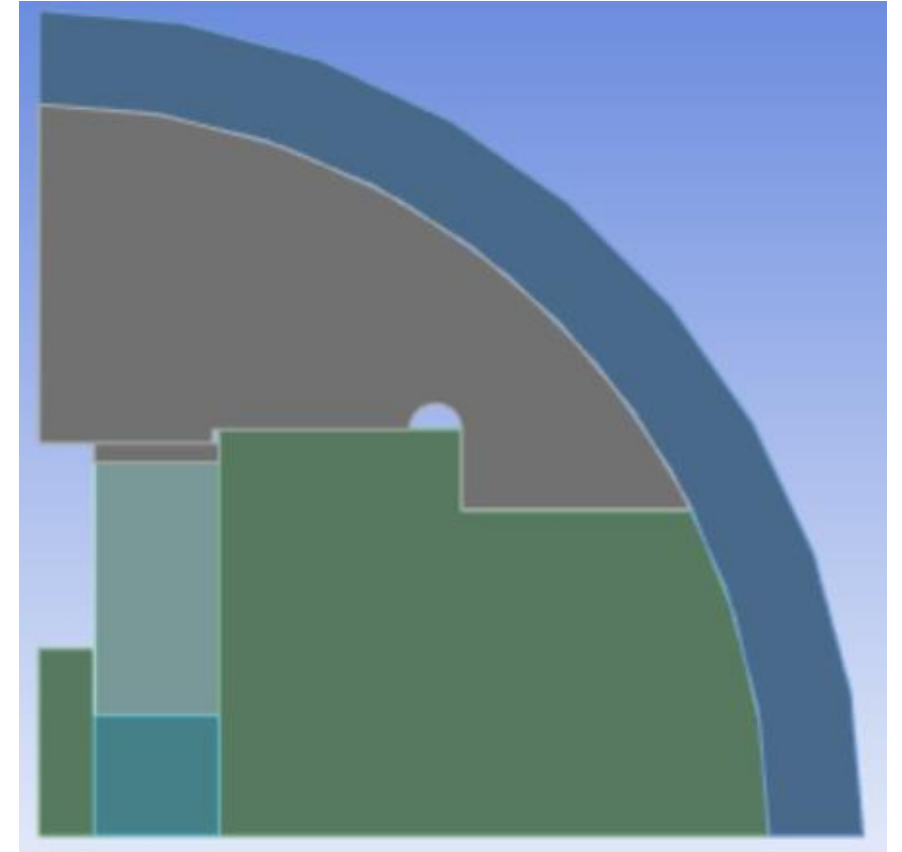


Design ID	Block	Final RMC	CC	CC	CC*	Units
Aperture	74	34	74	74	74	mm
Intra-beam dist.	-	150	152	252	252	mm
I_nom	14486	19083	21353	20460	20460	A
Yoke outer radius	246	250	246	246	246	mm
B	14	14	11.3	11.96	11.96	T
Peak field	16.16	14.8	14.27	14.51	14.51	T
Peak Field/B	1.154	1.0571	1.263	1.213	1.213	-
Load	99.99	99.99	100.2	100.36	100.36	%
Stored energy	1752	1038	1701	1733	1733	kJ/m
Static Self Induct.	16.7	5.7	7.46	8.28	8.28	mH/m
L*I	242	109	159	169	169	HA/m
Stray field (20 mm)	1.188	0.44	0.65	1.56	1.56	T
Sum Fx Q1	5.1	6.636	5.79	6.53	6.53	MN/m
Sum Fy Q1	-4.3	0.474	3.02	0.73	0.73	MN/m



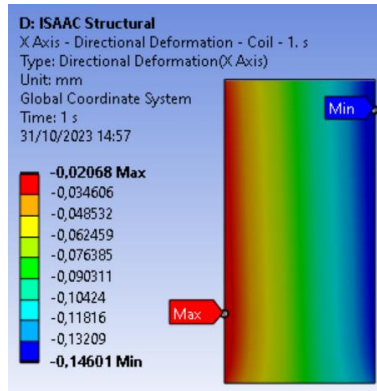
ISAAC mechanical design: stiff support structure

- Let's explore the use of yoke as **support structure**
- Upper part is made in **stainless steel**: it may help to contain the large Lorentz horizontal force
- **Aluminium shell** also contributes to hold the forces
- The coil would lose **contact** with this part during cooling down: it could move horizontally without friction
- Assembly with **bladder and keys** is not modeled yet
- Slight **preload** just to keep contact between parts

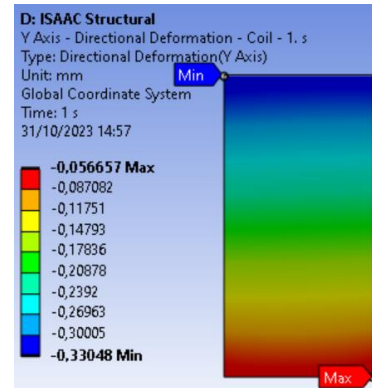


Mechanical design: coil displacement

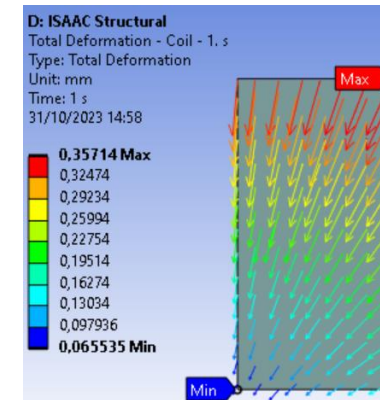
- Horizontal coil displacement below **0.5 mm**



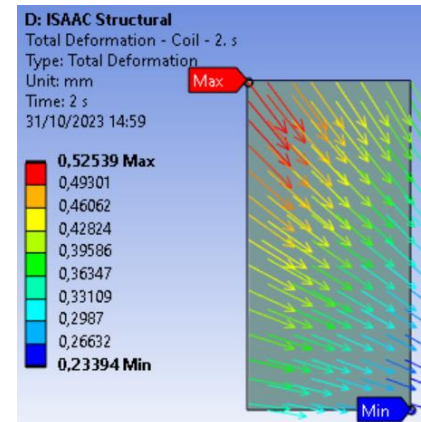
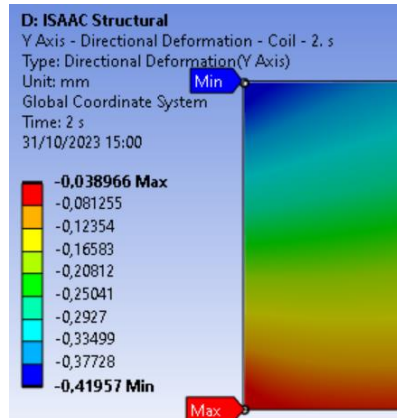
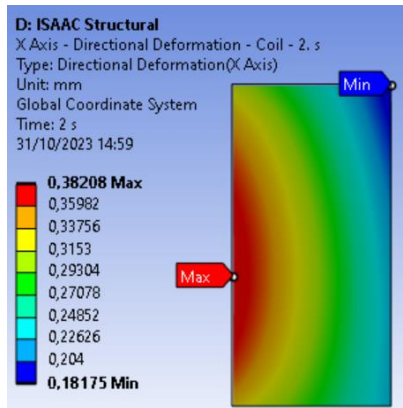
X displacement



Y displacement



Total displacement



Coil X (Cold)	
Inner	Outer
-0,021 mm	-0,146 mm

COOLING

Coil X (EM)	
Inner	Outer
0,4054 mm	0,3298 mm

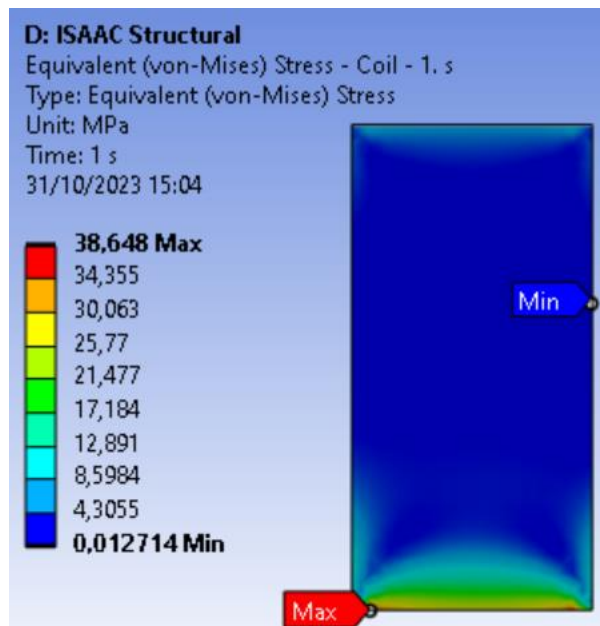
COOLING + EM

Coil X (Cold+EM)	
Inner	Outer
0,3848 mm	0,1838 mm

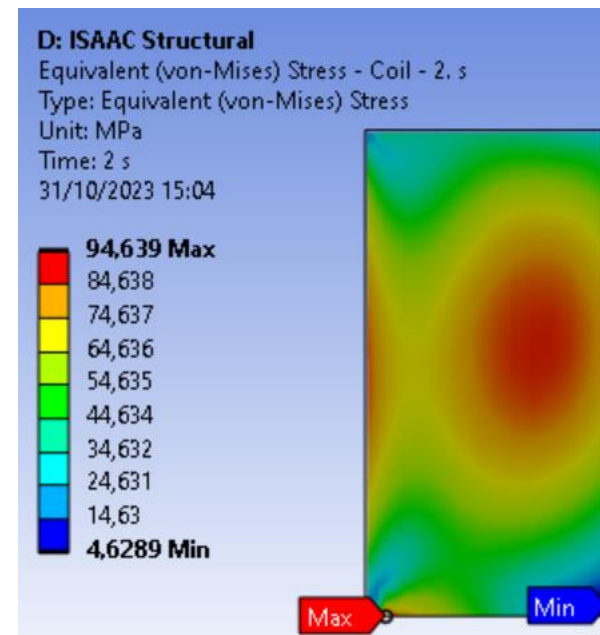


Mechanical design: stress distribution

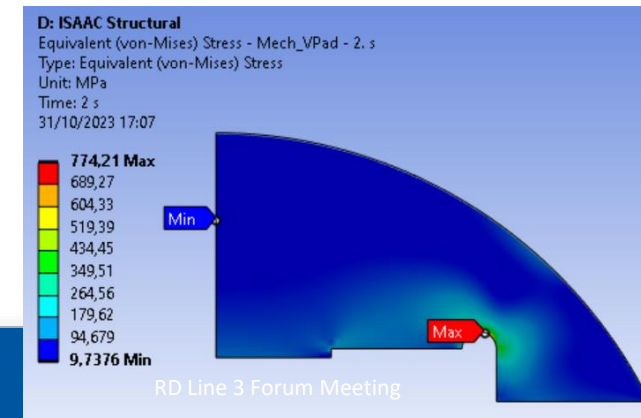
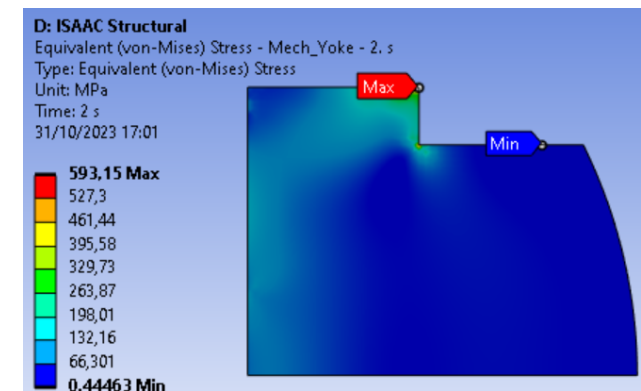
- Coil stress **below 95 MPa**!!
- No significant problems for the structural parts.
- Detailed design is ongoing.



COOLING



COOLING + EM



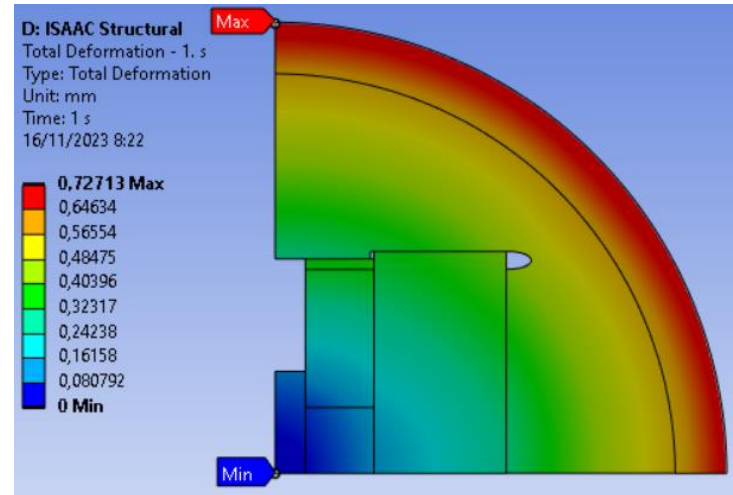
RD Line 3 Forum Meeting



ISAAC mechanical design optimization

- We are exploring different design options to minimize stresses and coil displacements.
- No final results yet.
- Next step is to adapt the geometry to the use of bladder and keys for assembly.

COOLING



COOLING + EM

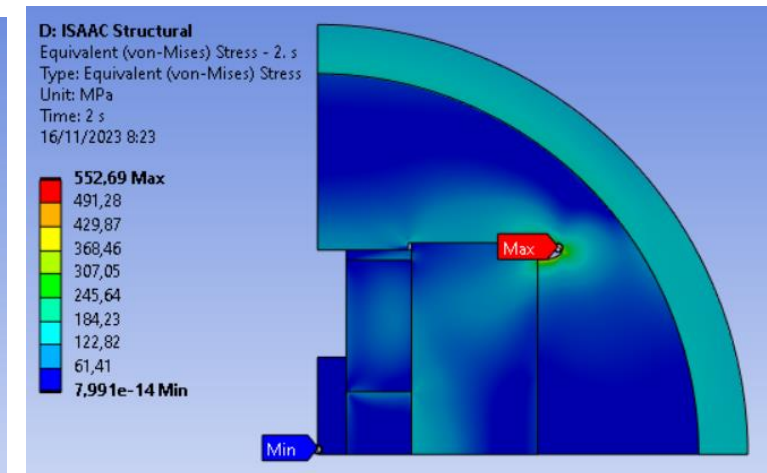
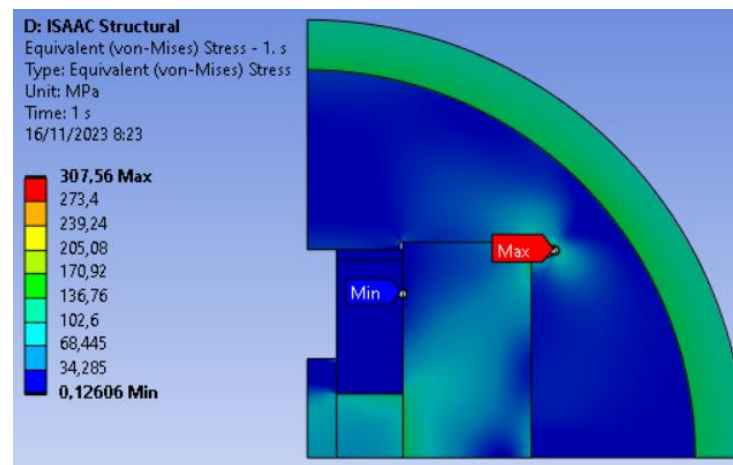
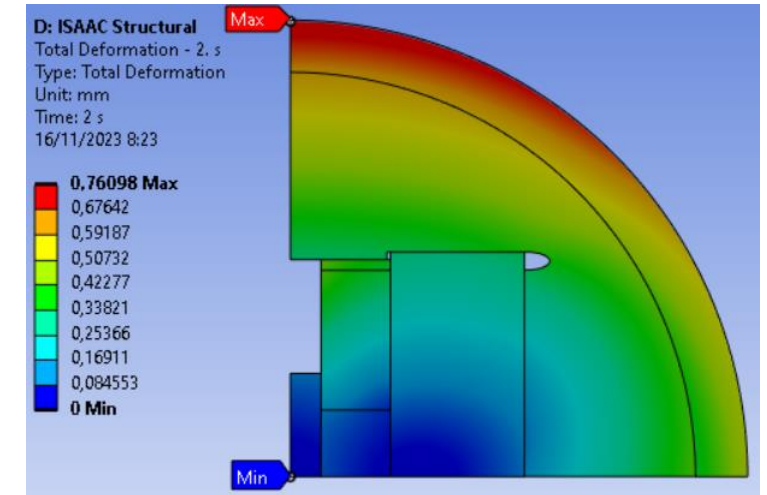


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14 T CC demonstrator: magnetic design

- Based on existing strands at CERN.
- Aiming at 14 T at 50 mm aperture, 2 m long.
- First choice is 1.1 mm strand for high field coil and 1 mm strand for low field coil.
- 1.1 mm strand is requested by CEA, PSI and CIEMAT.
- We are also exploring the use of NbTi for the low field coil.
- No final design yet.



Conclusions

- Progress on magnet laboratory commissioning, but long way still to finish. Full operation for the end of 2024.
- Detailed mechanical design of ISAAC model magnet is ongoing.
- Magnetic design of 14 T common coil demonstrator is ongoing to define the needs for 1.1 mm strand.

