Warm Magnets

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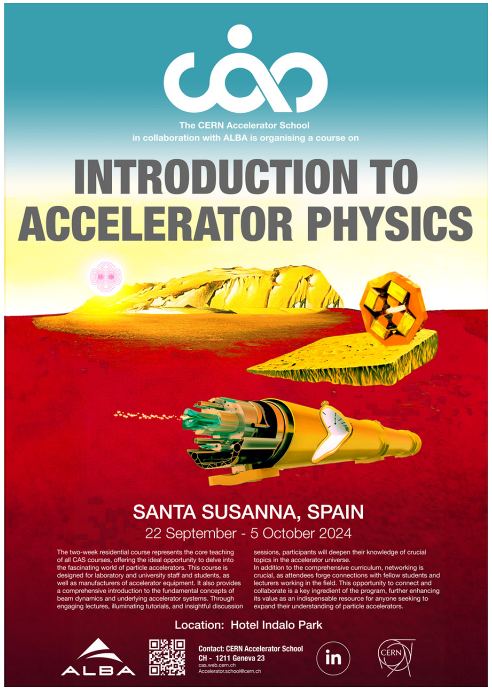

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Contents

- Introduction: magnetic field and warm magnet principles
- Field description and magnet types
- Practical magnet design & manufacturing
- Permanent magnets
- Examples of accelerator magnets from the early times until the present
- Literature on warm Magnets

Magnet types, technological view

We can also classify magnets based on their technology

electromagnet	permanent magnet
iron dominated	coil dominated
normal conducting (resistive)	superconducting

static	cycled / ramped slow pulsed	fast pulsed

Earth magnetic field

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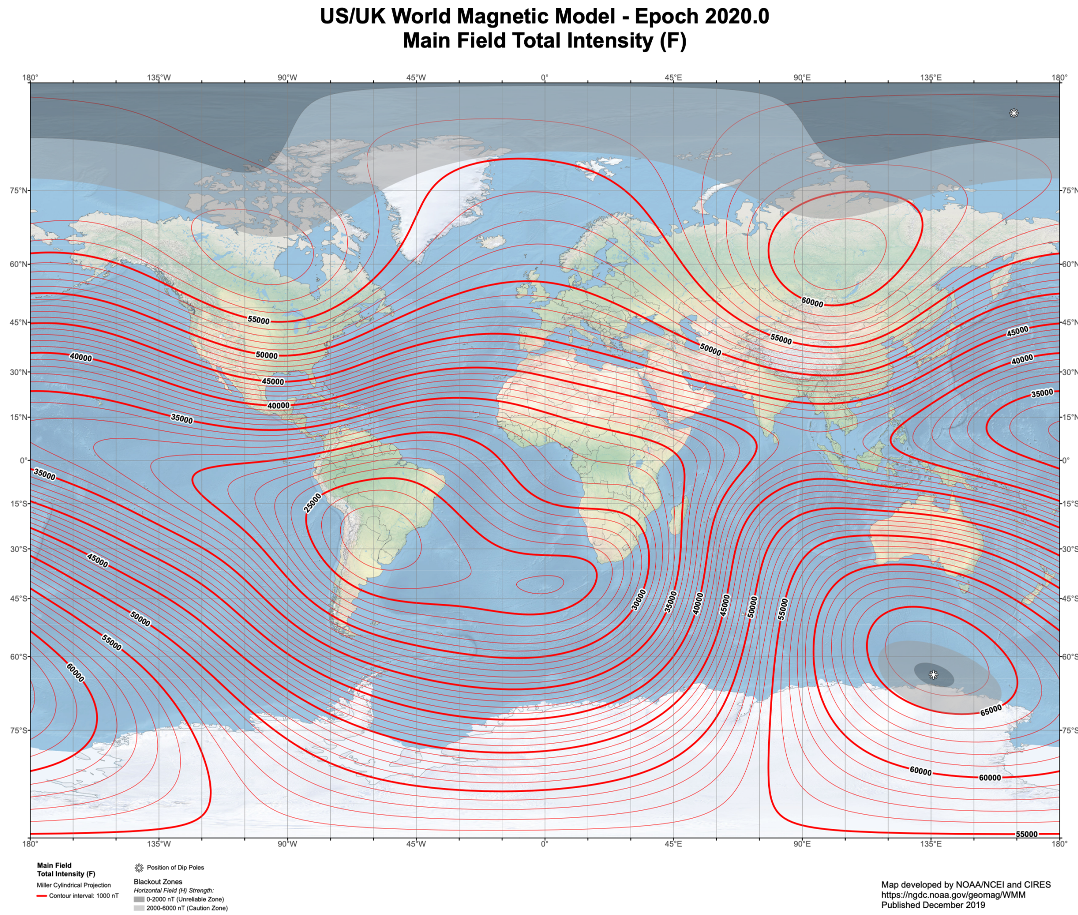
In Geneva, on 2/08/2023, the (estimated) flux density is

$|B| = 47814\ \text{nT} = 0.047814\ \text{mT} = 4.7814 \cdot 10^{-5}\ \text{T} \approx 0.5\ \text{Gauss}.$ $B_{horizontal} = 22311\ \text{nT}$



For comparison: 1.6 10^9 T in the ultraluminous pulsar in the Milky Way J0243.6+6124.
see: https://www.universetoday.com/ 17th July 2022

Maxwell equations

Macroscopic formulation aka 'Maxwell's equations in matter'

Integral form		Differential form
$\oint \vec{H} d\vec{s} = \int_A \left(\vec{J} + \frac{\partial \vec{D}}{\partial t} \right) d\vec{A}$	Ampere's law	$rot\,\vec{H} = \vec{J} + \frac{\partial \vec{D}}{\partial t}$
$\oint \vec{E} d\vec{s} = -\frac{\partial}{\partial t} \int_A \vec{B} d\vec{A}$	Faraday's equation	$rot\,\vec{E} = -\frac{\partial \vec{\boldsymbol{B}}}{\partial t}$
$\int_A \vec{B} d\vec{A} = 0$	Gauss's law for magnetism	$div\,\vec{B} = 0$
$\int_A \vec{D} d\vec{A} = \int_V \rho dV$	Gauss's law	$div\,\vec{D} = \rho$

With:

$$\vec{B} = \mu \vec{H} = \mu_0 \mu_{\mathbf{r}} \vec{H} = \mu_0 \left(\vec{H} + \vec{M} \right)$$

$$\vec{D} = \varepsilon \vec{E} = \varepsilon_0 \left(\vec{E} + \vec{P} \right)$$

$$\vec{J} = \kappa \vec{E} + J_{imp.}$$

H: magnetic field
B: flux density
E: electric field
D: displacement field
P: electric polarisation
J: current density

Magnetostatics

Let's have a closer look at the 3 equations that describe magnetostatics

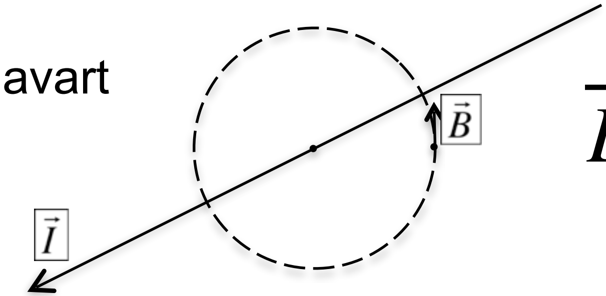
Gauss law of magnetism	(1)	div $\vec{B} = 0$	always holds
Ampere's law with no time dependencies	(2)	rot $\vec{H} = \vec{J}$	holds for magnetostatics
Relation between $\vec{H}$ field and the flux density $\vec{B}$	(3)	$\vec{B} = \mu_0 \mu_r \vec{H}$	holds for linear materials

Magnetic fields

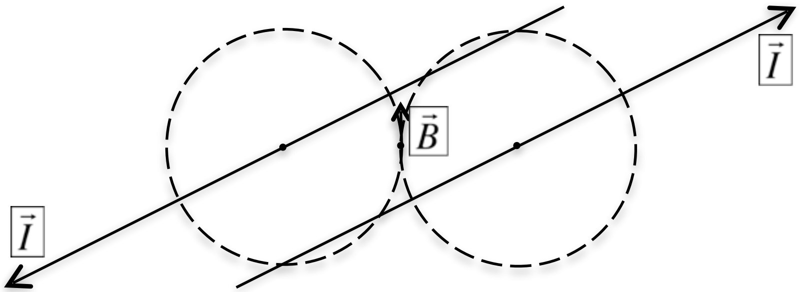
From Ampere's law with no time dependencies (Integral form)

$$\oint_c \overrightarrow{B}\,\overrightarrow{\mathrm{d}l} = \mu_0 I_{encl}$$

We can derive the law of Biot and Savart



$$\overrightarrow{B} = \frac{\mu_0 I}{2\pi r} \cdot \hat{\varphi}$$



If you wanted to make a B = 1.5 T magnet with just two infinitely thin wires placed at 100 mm distance in air one needs :
I = 187500 A

- To get reasonable fields (B > 1 T) one needs large currents
- Moreover, the field homogeneity will be poor

Iron dominated magnets

With the help of an iron yoke we can get fields with less current

$$\oint_c \vec{H}\,\vec{\mathrm{d}l} = NI$$

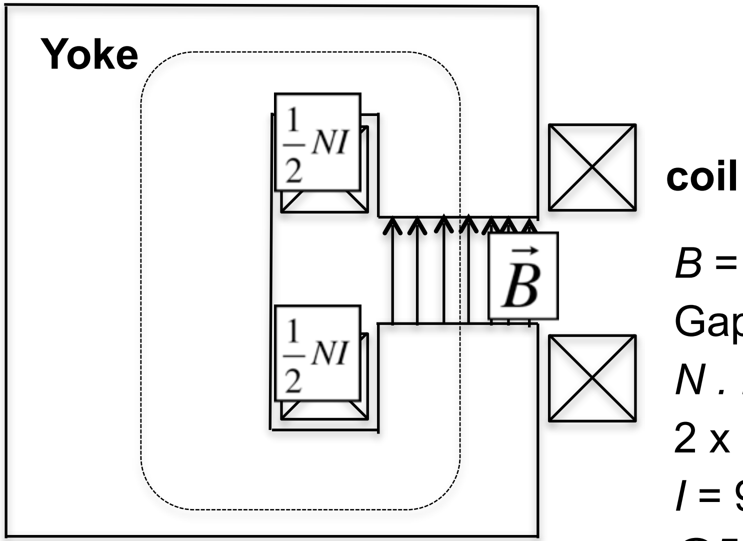
$$N \cdot I = H_{\text{iron}} \cdot l_{\text{iron}} + H_{\text{air gap}} \cdot l_{\text{air gap}}$$

$$N \cdot I = \frac{B}{\mu_0 \mu_r} \cdot l_{\text{iron}} + \frac{B}{\mu_0} \cdot l_{\text{air gap}}$$

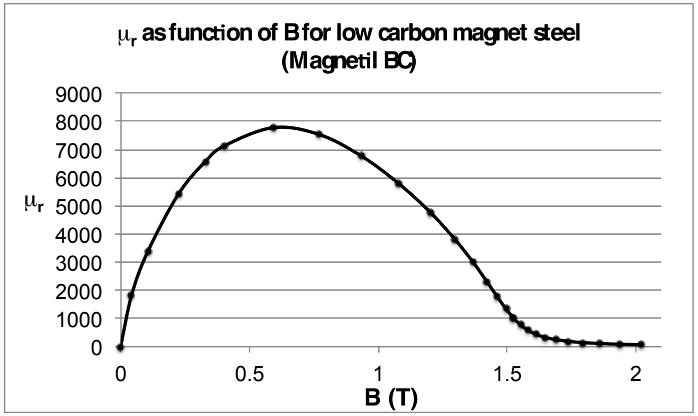
Example: C shaped dipole for accelerators

$$N \cdot I = \frac{B}{\mu_0} \cdot l_{\text{air gap}}$$

This is valid as $\mu_r >> 1$ in the iron : limited to B < 2 T



B = 1.5 T
Gap = 50 mm
N . I = 59683 A
2 x 30 turn coil
I = 994 A
@5 A/mm², 200 mm²
14 x 14 mm Cu

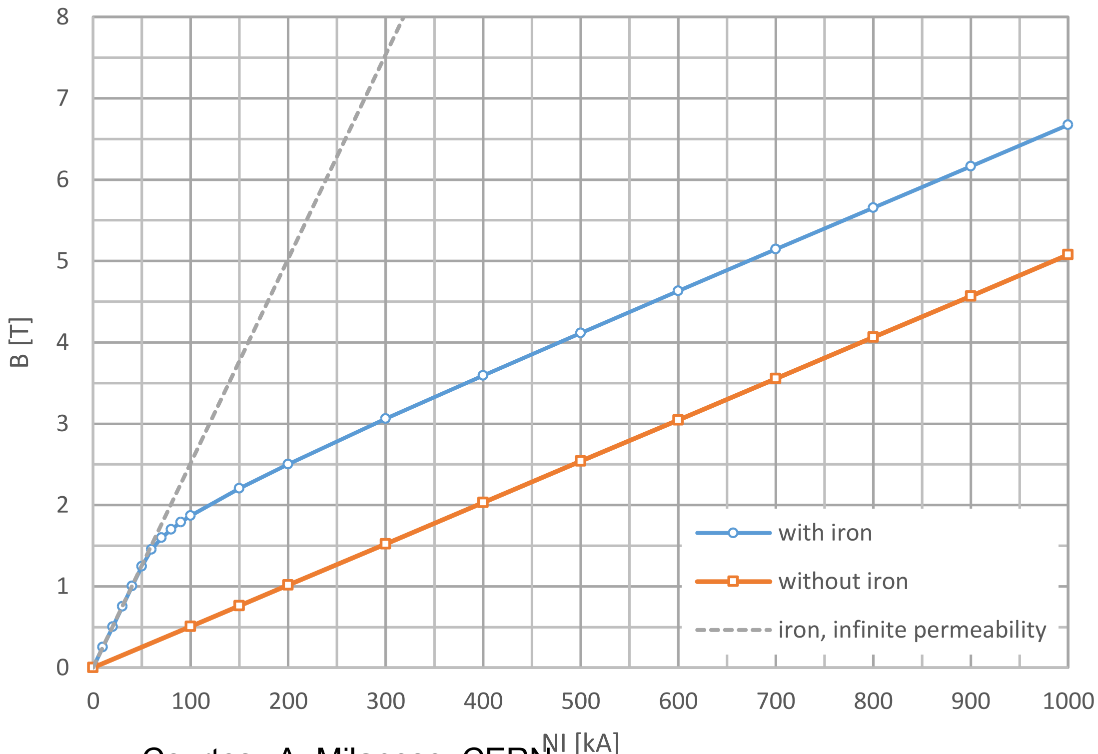


Comparison : iron magnet and air coil

Imagine a magnet with a 50 mm vertical gap (horizontal width ~100 mm)
Iron magnet wrt to an air coil:

- Up to 1.5 T we get ~6 times the field
- Between 1.5 T and 2 T the gain flattens of : the iron saturates
- Above 2 T the slope is like for an air-coil: currents become too large to use resistive coils

These two curves are the transfer functions – B field vs. current – for the two cases



Courtesy A. Milanese, CERN

Magnetic field quality: multipole description

$$B_y(z) + iB_x(z) = 10^{-4} B_1 \sum_{n=1}^{\infty} (b_n + ia_n) \left(\frac{x+iy}{R_{ref}} \right)^{n-1}$$

with:

$z = x + iy,$

B_x and B_y the flux density components in the x and y direction,

R_{ref} the radius of the reference circle,

B_1 the dipole field component at the reference circle,

b_n the normal nth multipole component,

a_n the skew nth multipole component.

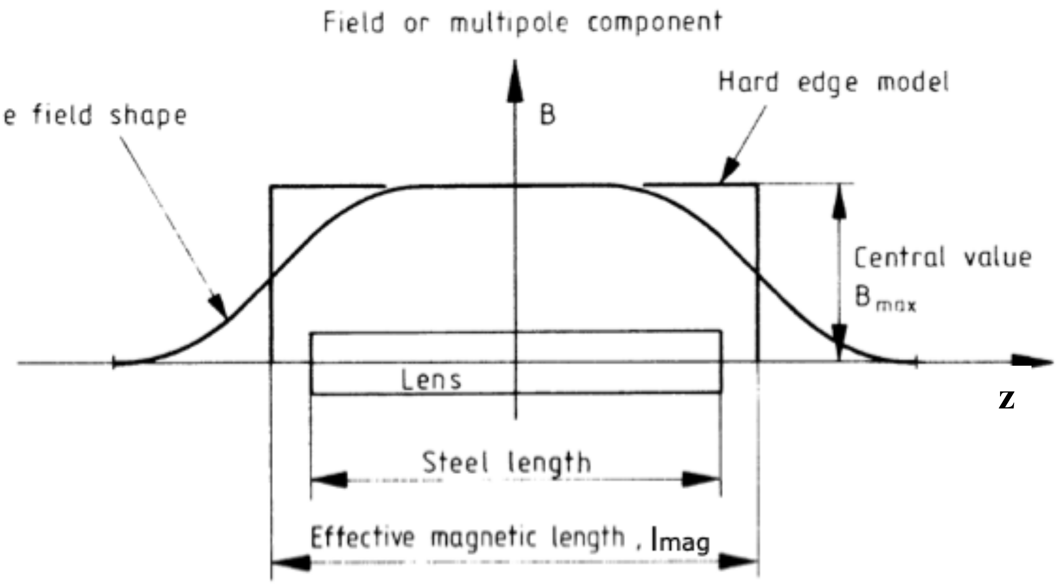
The "wanted" b_n or a_n is equal to 1

In a ring-shaped accelerator, where the beam does multiple passes, one typically demands :

$$a_n,\ b_n \leq 1 \text{ unit } 10^{-4}$$

Magnetic Length

In 3D, the longitudinal dimension of the magnet is described by a magnetic length



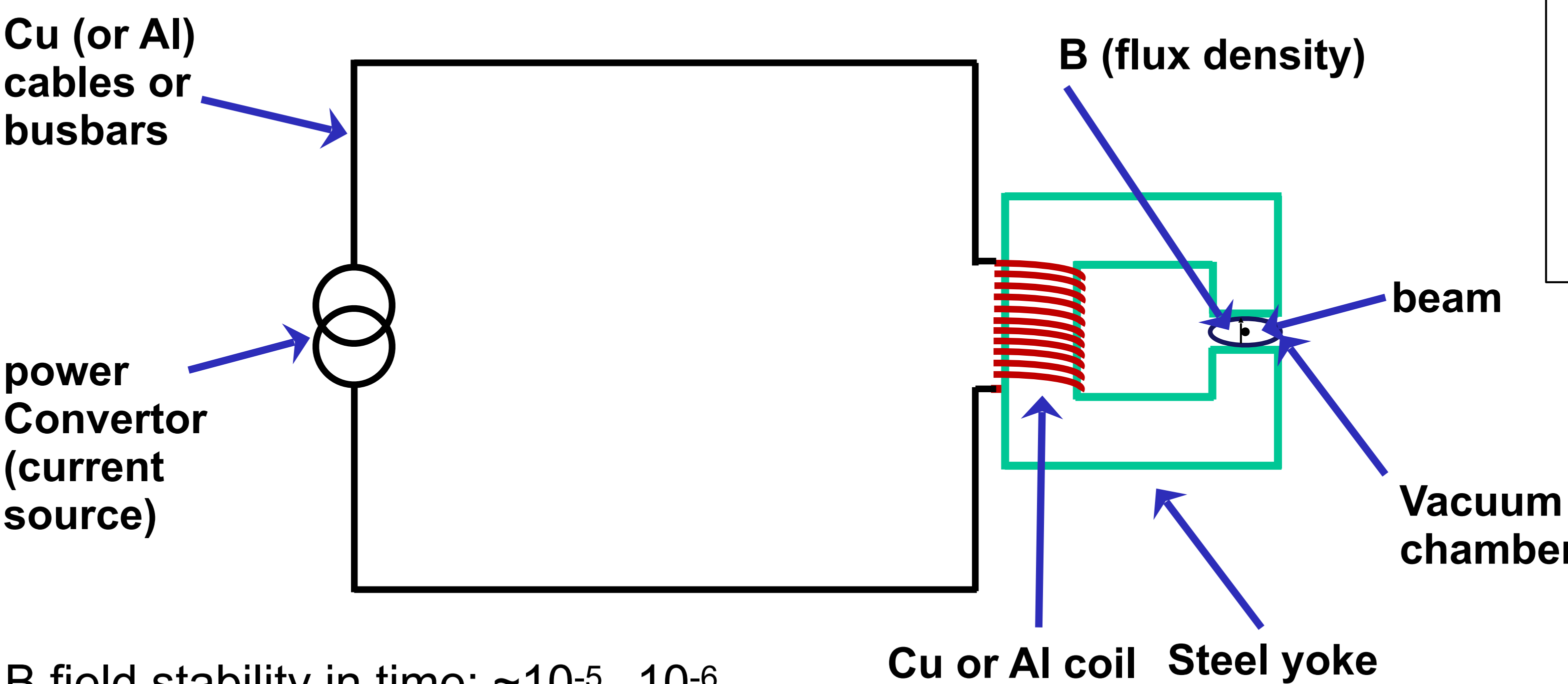
Courtesy A. Milanese, CERN

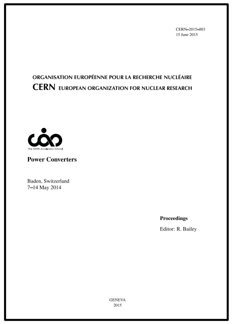
$$l_{mag} B_0 = \int_{-\infty}^{\infty} B(z) dz$$

magnetic length L_{mag} as a first approximation:

- For dipoles $L_{mag} = L_{yoke} + d$ d = pole distance
- For quadrupoles: $L_{mag} = L_{yoke} + r$ r = radius of the inscribed circle between the 4 poles

Magnets in an accelerator: power convertor and circuit





- B field stability in time: ~10^{-5} - 10^{-6}
- Typical R of a magnet ~20mΩ - 60mΩ
- Typical L of a magnet ~20mH – 200mH
- Powering cable (for 500A): Cu 250 mm^2 (Cu: 17 nΩ.m) R = 70 μΩ/m, for 200m: R= 13mΩ
- Take a typical rise time 1s

Then the Power Convertor has to Supply : 0-500 A with a stability of a few ppm.

Voltage up to 40 V (resistive)

And 100 V (inductive)

Safety

When building, manipulating, testing and using magnets in accelerators a number of safety considerations have to be observed.

Magnets have safety issues with:

1. magnetic field
2. currents
3. voltage
4. induction: can cause high voltages
5. temperature
6. magnetic forces
7. magnet weight
8. liquid pressures

International and local laboratory safety standards have to be observed.

The documentation is to be read before starting anything !

for 1) at CERN see:

https://edms.cern.ch/ui/file/2974732/LAST_RELEASED/GSI-NIR-1_EN.pdf

Common sense to be always used (cowboys stay away)

Types of magnetic fields for accelerators

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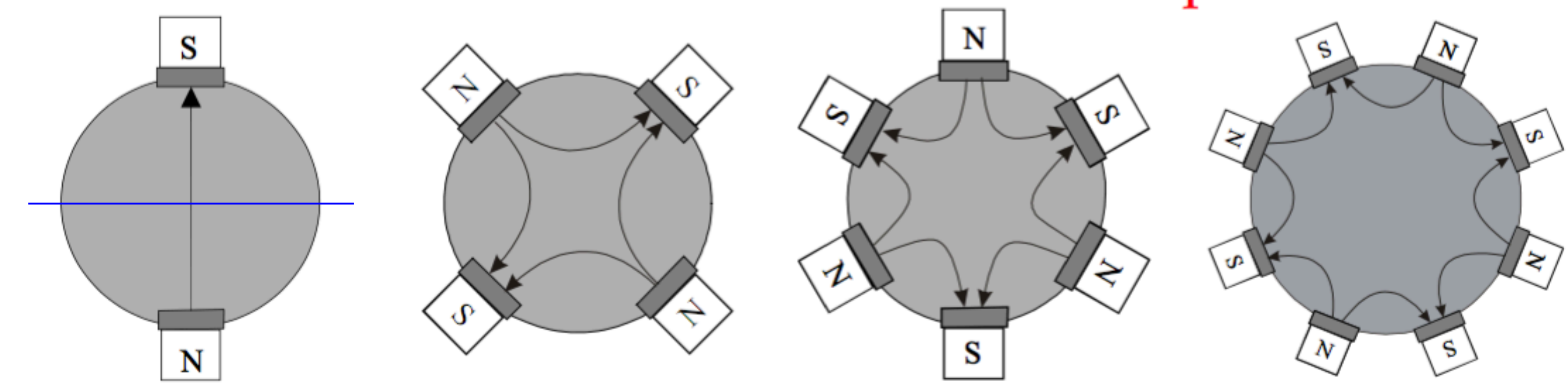
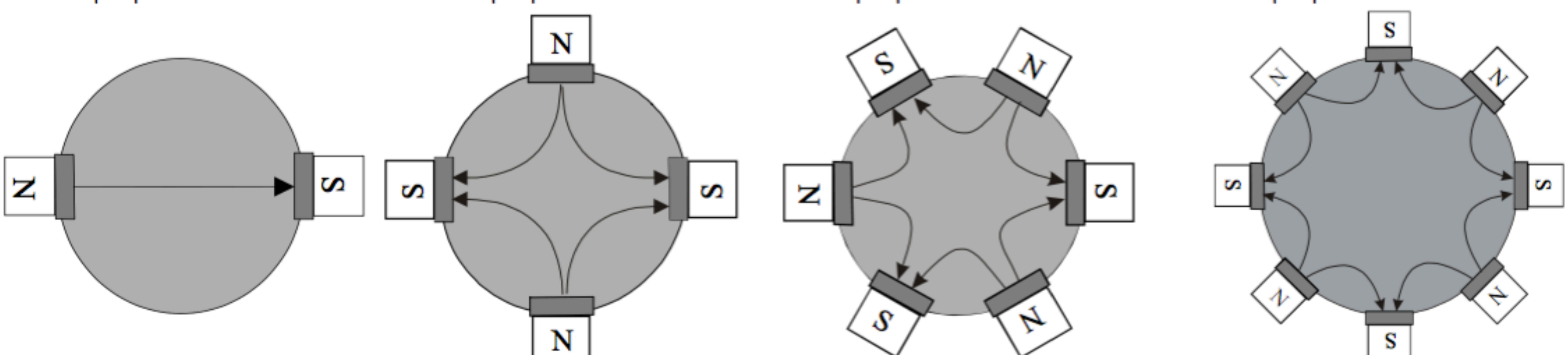
NORMAL : vertical field on mid-plane



Dipole	Quadrupole	Sextupole	Octupole
$\lvert B \rvert = const$	$\lvert B \rvert = G \cdot r$	$\lvert B \rvert = 1/2 \cdot B'' \cdot r^2$	$\lvert B \rvert = 1/6 \cdot B''' \cdot r^3$

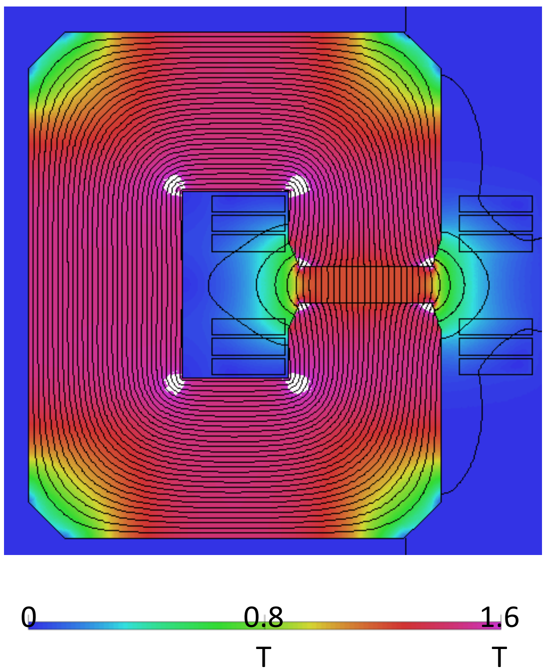


Courtesy D. Tommasini, CERN

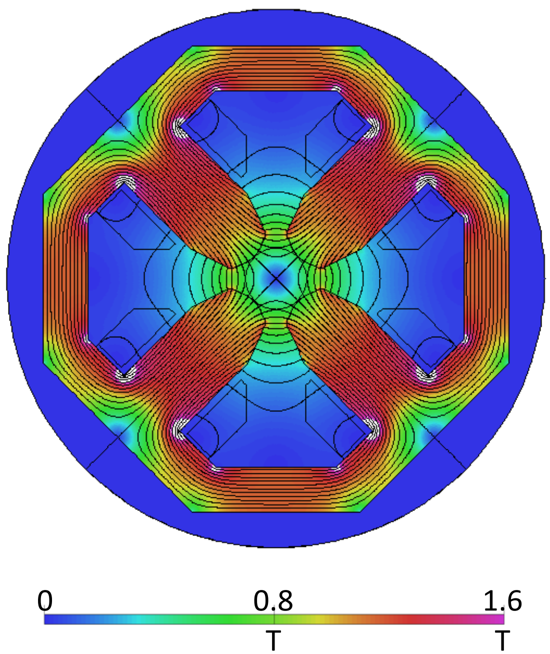
SKEW : horizontal field on mid-plane

fluxlines in magnets

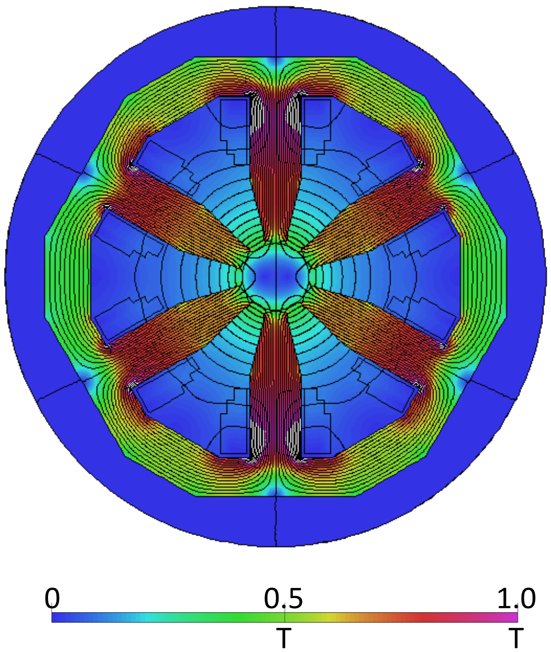
Dipole



Quadrupole



sextupole



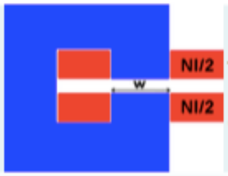
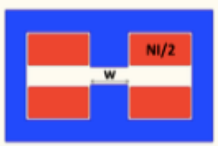
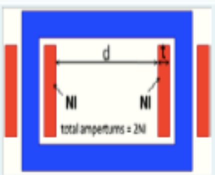
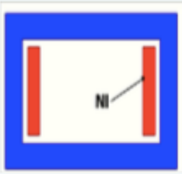
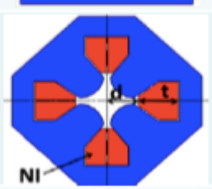
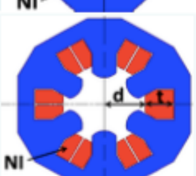
Symmetry and allowed harmonics

In a fully symmetric magnet certain field harmonics are natural.

Magnet type	**Allowed harmonics b_n**
n=1 Dipole	n=3,5,7,...
n=2 Quadrupole	n=6,10,14
n=3 Sextupole	n=9,15,21
n=4 Octupole	n=12,20,28

Non-symmetric designs and fabrication errors give rise to non allowed harmonics: b_n with n other than listed above and a_n with any n

Basic magnet types

Magnet		Pole shape	Transfer function	Inductance (H)
	w : pole width g : vertical gap	parallel	$B=\mu_0 NI/g$	$L=\mu_0 N^2 A/g$ $A \approx (w+1.2\cdot g)\cdot(l+g)$
	w : pole width g : vertical gap	parallel	$B=\mu_0 NI/g$	$L=\mu_0 N^2 A/g$ $A \approx (w+1.2\cdot g)\cdot(l+g)$
	w : pole width g : pole gap t : coil width	parallel	$B=\mu_0 NI/g$	$L=2\mu_0 N^2 A/g$ $A \approx (d+2/3t)\cdot(l+g)$
	w : pole width g : pole gap t : coil width	parallel	$B=\mu_0 NI/g$	$L=\mu_0 N^2 A/g$ $A \approx (d+2/3t)\cdot(l+g)$
	R : aperture radius d : coil distance t : coil width	$2xy=R^2$	$B(r)=G\cdot r$ $G=2\mu_0 NI/R^2$	$L=8\mu_0 N^2 A/R$ $A \approx (d+1/3t)\cdot(l+2/3R)$
	R : aperture radius d : coil distance t : coil width	$3x^2y-y^3=R^3$	$B(r)=S\cdot r^2=\frac{1}{2}B''\cdot r^2$ $S=3\mu_0 NI/R^3$	$L=20\mu_0 N^2 A/R$ $A \approx (d+1/3t)\cdot(l+1/2R)$

Courtesy D. Tommasini, CERN

Practical magnet design & manufacturing

Steps in the process:

1. Specification
2. Conceptual design
3. Detailed design
   1. Yoke: yoke size, pole shape, FE model optimization
   2. Coils: cross-section, geometry, cooling
   3. Raw material choice
   4. Yoke ends, coil ends design
4. Yoke manufacturing, tolerances, alignment, structure
5. Coil manufacturing, insulation, impregnation type
6. Magnetic field measurements

Specification

Before you start designing you need to get from the accelerator designers:

- B(T) or G (T/m) (higher orders: G_3(T/m²), etc)
- Magnet type: C-type, H-type, DC (slow ramp) or AC (fast ramp)
- Aperture:
  - Dipole : "good field region" → air-gap height and width
  - Quads and higher order: "good field region" → aperture inscribed circle
- Magnetic length and estimated real length
- Current range of the power convertor (and the voltage range: watch out for the cables)
- Field quality:

$$dipole: \frac{\Delta B}{B}(ref\ volume), \quad quadrupole: \frac{\Delta G}{G}(reference\ circle)$$

$$or \qquad b_n,\ a_n \quad for\ n = 1,2,3,4,5,\ldots$$

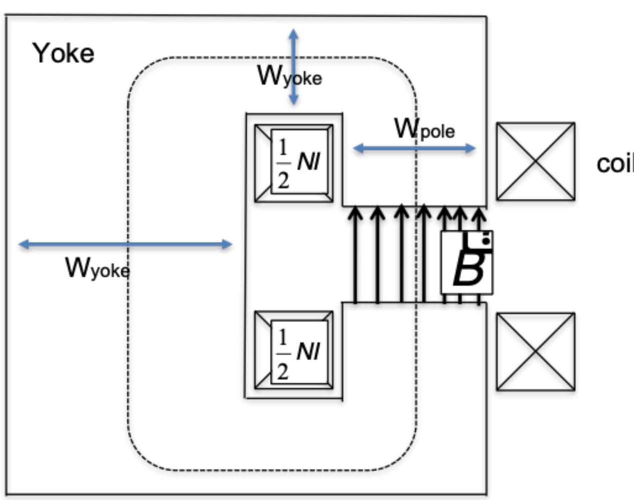
- Cooling type: air, water (P_{max} , Δp_{max} and Q_{max} (l/min))
- Jacks and Alignment features
- Vacuum chamber to be used → fixations, bake-out specifics

These need careful negotiations and often iterations after the conceptual (and detailed) design, and the result will probably be a compromise.

Conceptual design

- From *B* and *l* you get *NI* (A)

$$NI = \frac{l_{airgap} B}{\mu_0}$$

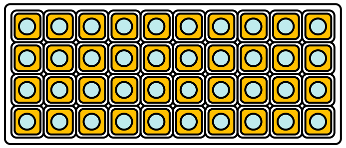


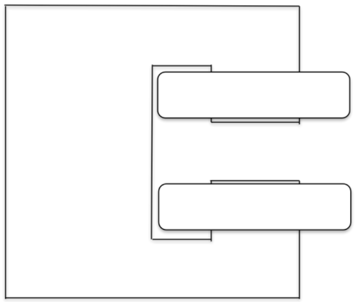
- *From NI* (A) and the power convertor I_{max} you get *N*
- Then you decide on a coil X-section using:

$$j_{coil} = 5\,\frac{A}{mm^2}\ \ for\ water\ cooled$$

$$or\ j_{coil} = 1\,\frac{A}{mm^2}\ \ for\ air\ cooled$$

- This defines the coil cavity in the yoke (you add 0.5 mm insulation around each conductor and 1 mm ground insulation around the coil) and select the best fitting rectangular





- You can the draw the draft X-section using:

$$W_{yoke} = W_{pole}\frac{B}{B_{sat}} \quad with \quad 1.5\,T < B_{sat} < 2\,T$$

- Decide on the coil ends: racetrack, bedstead
- You now have the rough magnet cross section and envelope

Power generated

Power generated by coil

- DC: from the length of the conductor $N \cdot L_{turn}$, the cross-section σ and the specific resistivity ρ of the material one gets the spent Power in the coil

$$P/l\left[W/m\right] = \frac{\rho}{S}\, I^2 \quad with: \qquad \begin{array}{l} \rho_{Cu} = 1.72(1+0.0039(T-20))10^{-8}\Omega m \\ \rho_{Al} = 2.65(1+0.0039(T-20))10^{-8}\Omega m \end{array}$$

For AC: take the average I^2 for the duty cycle

Power losses due to hysteresis in the yoke: (Steinmetz law up to 1.5 T)

$$P\left[W/kg\right] = \eta f B^{1.6}\ with\ \eta = 0.01\ to\ 0.1, \quad \eta_{Si\ steel} \approx 0.02$$

Power losses due to eddy currents in the yoke

$$P\left[W/kg\right] = 0.05\left(d_{lam.}\frac{f}{10}B_{av}\right)^2$$

with $d_{lam.}$ the lamination thickness in mm, B_{av} *the average flux density*

Courtesy D. Tommasini, CERN

Cooling circuit parameters

Aim: to design $d_{cooling}$, P_{water}[bar], ΔP[bar], Q[l/min]

- Choose a desired ΔT (20ºC or 30ºC depending on the $T_{cooling\ water}$)
- with the heat capacity of water (4.186 kJ/kgºC) we now know the required water flow rate: Q(l/min)
- The cooling water needs to be in moderately turbulent regime (with laminar flow the flow speed is zero on the wall !): *Reynolds* > 2000

$$R_e = \frac{dv}{\upsilon} \sim 140\ d[mm]\ v\left[m/s\right]\ \ for\ T_{water} \sim 40°C$$

- A good approximation for the pressure drop in smooth pipes can be derived from the Blasius law, giving:

$$\Delta P\left[bar\right] = 60\ L[m]\ \frac{Q\left[l/min\right]^{1.75}}{d[mm]^{4.75}}$$

Courtesy D. Tommasini, CERN

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Theoretical pole shapes

The ideal poles for dipole, quadrupole, sextupole, etc. are lines of constant scalar potential

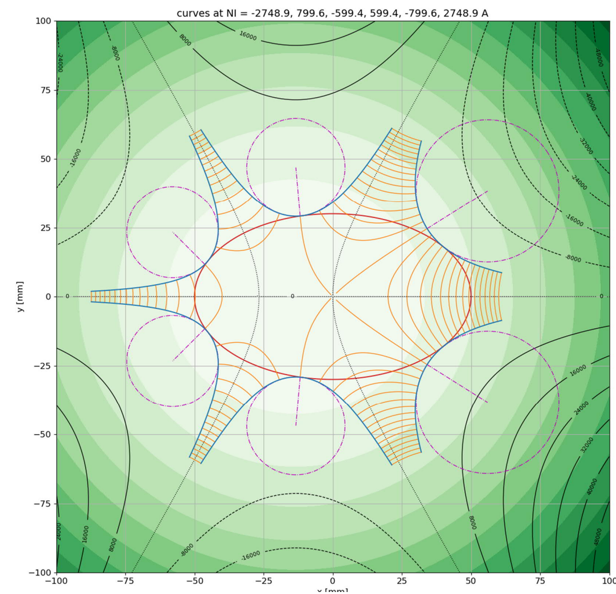
Dipole	$y = \pm h/2$	straight line
quadrupole	$2xy = \pm r^2$	hyperbola
sextupole	$3x^2y - y^3 = \pm r^3$	

To calculate pole shapes of pure and combined function magnet poles a convenient new code exist, the note describing the method and the Python code can be found on:

A. Milanese, CERN, ”Tracking magnetic equipotential curves for general combinations of multipolar fields" : https://edms.cern.ch/document/2792136/1

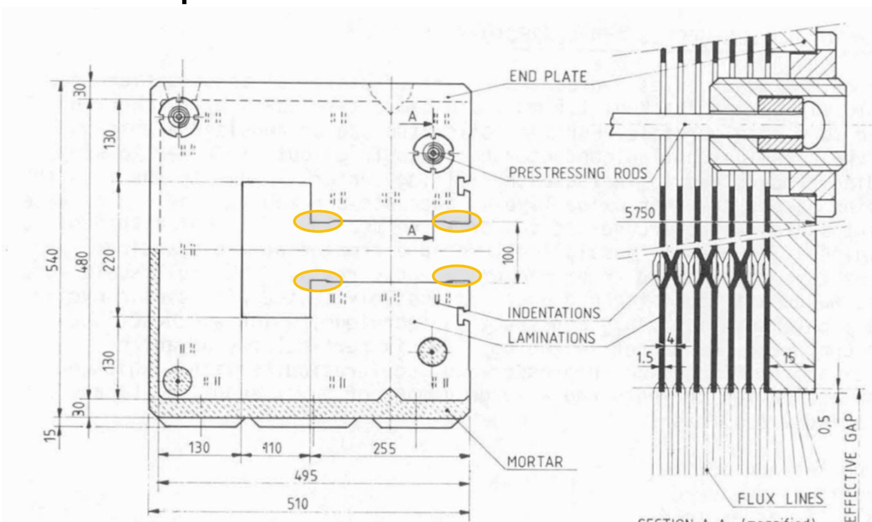
example of combined quadrupole-sextupole

4.7 Quadrupole B’ = 2 T/m + Sextupole B’’ = 150 T/m², tangent poles

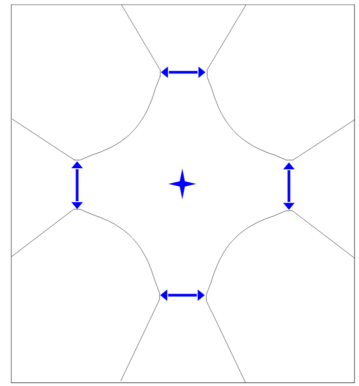


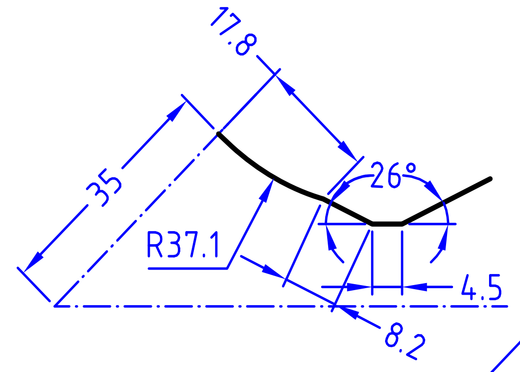
Practical pole shapes: shims and alignment features

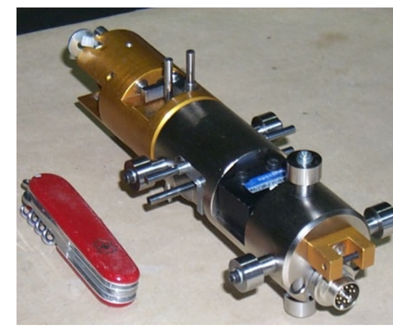
- Dipole example: below a lamination of the LEP main bending magnets, with the pole shims well visible



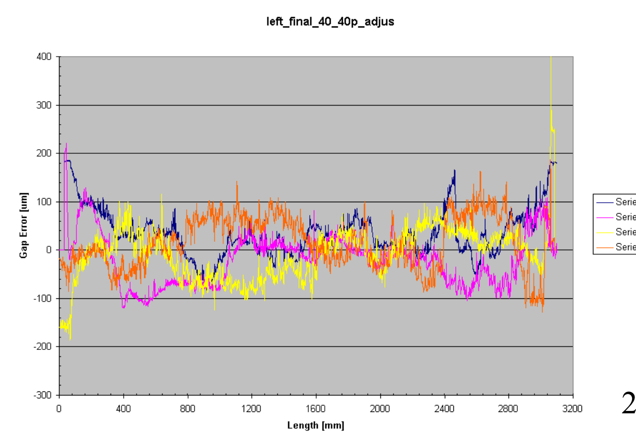
from: LEP design report







- Quadrupoles: at the edge of the pole one can put a combination a shim and alignment feature (examples: LHC-MQW, SESAME quads, etc)
- This then also allows to measure the pole distances : special instrumentation can be made for this



Finite Element electromagnetic models

- Aim of the electromagnetic FE models:
  - The exact shape of the yoke needs to be designed
    - Optimise field quality: adjust pole shape, minimise high saturation zones
    - Minimise the total steel amount (magnet weight, raw material cost)
  - Calculate the field: needed for the optics and dynamic aperture modelling
    - transfer function $B_{xsection}(I)$, $\int B dl$, magnetic length
    - multipoles (in the centre of the magnet and integrated) b_n and a_n

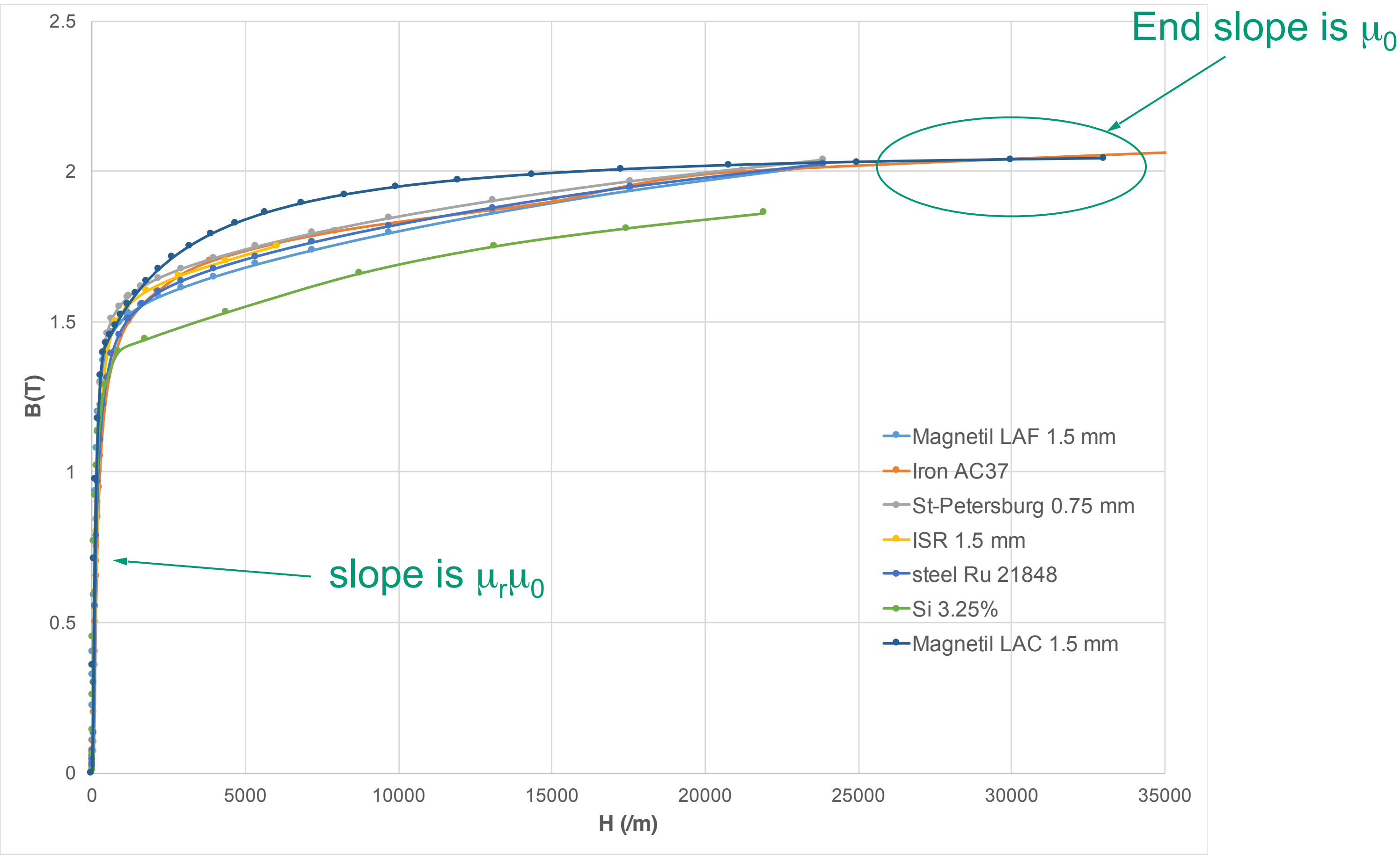
- Some Electromagnetic FE software packages that are often used:
  - Opera from Cobham: 2D and 3D commercial software see: http://operafea.com/
  - "Good old" Poisson, 2D: now distributed by LANL-LAACG see: http://laacg.lanl.gov/laacg/services/download_sf.phtml contact: jbillen@lanl.gov
  - ROXIE (CERN) 2D and 3D, specialised for accelerator magnets; single fee license for labs & universities see: ttps://espace.cern.ch/roxie/default.aspx
  - ANSYS Maxwell: 2D and 3D commercial software see: http://www.ansys.com/Products/Electronics/ANSYS-Maxwell
  - RAT (Little Beast Engineering) : 3D magnetic field solver for any coil geometry, see: https://www.littlebeastengineering.com/

FE models: steel curves

You can use a close 'generic' B(H) curve for a first cut design

You HAVE to use a measured, and smoothed, curve to properly calculate $B_{xsection}(I)$, $\int Bdl$, b_n and a_n

As illustration the curves for several types of steel:



Yoke shape, pole shape: FE model optimisation

Use symmetry and the thus appropriate boundary conditions to model only ¼th (dipoles, quadrupoles) or even 1/6th sextupoles.

Meshing needs attention in the detailed areas like poles, slits, etc

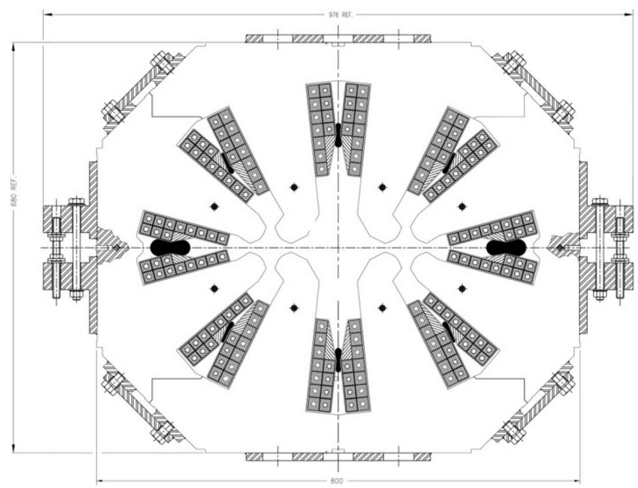
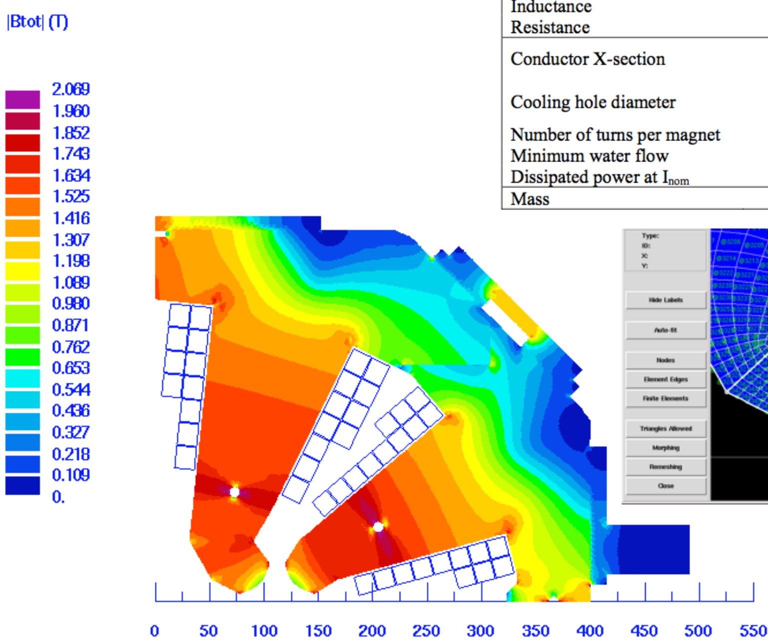
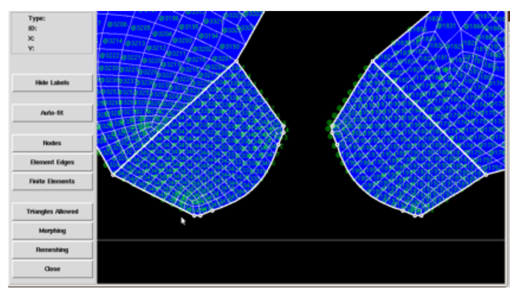


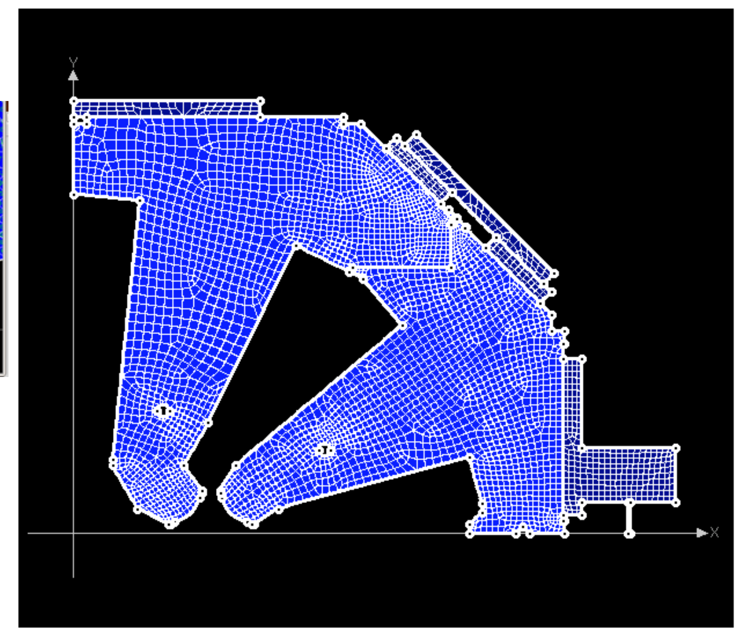
Table 8.6: Main parameters of the MQW normal conducting quadrupole magn

Magnet type	MQWA	MQWB
Magnetic length	3.1 m	
Beam separation	224 mm	
Aperture diameter	46 mm	
Operating temperature	< 65° C	
Nominal gradient	35 T/m	30 T/m
Nominal current	710 A	600 A
Inductance	28 mH	
Resistance	37 mΩ	
Conductor X-section	20.5 x 18.0 mm² inner poles 17.0 x 17.0 mm² outer poles	
Cooling hole diameter	7 mm inner poles, 8 mm outer poles	
Number of turns per magnet	8 x 11	
Minimum water flow	28 l/min	
Dissipated power at I_{nom}	19 kW	14 kW
Mass	11700 kg	



BEMFEM ★ ROXIE 10.1





Yoke manufacturing

- Yokes are nearly always laminated to reduce eddy currents during ramping
- Laminations can be coated with an inorganic (oxidation, phosphating, Carlite) or organic (epoxy) layer to increase the resistance
- Magnetic properties: depend on chemical composition + temperature and mechanical history
- Important parameters: coercive field H_c and the saturation induction.
  - H_c has an impact on the remnant field at low current
    - H_c < 80 A/m typical
    - H_c < 20 A/m for magnets ranging down also to low field B < 0.05 T
  - low carbon steel (C content < 0.006%) is best for higher fields B > 1 T
- Yoke laminations can be glued together (small to medium size magnets), bolted or welded into stacks

Field Strength [A/m]	Minimum Induction [T]
40	0.20
60	0.50
120	0.95
500	1.4
1 200	1.5
2 500	1.62
5 000	1.71
10 000	1.81
24 000	2.00

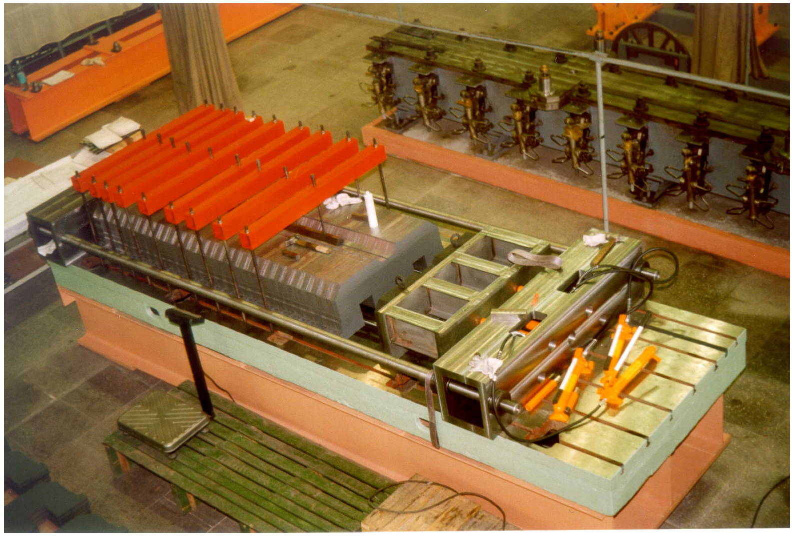
Example specification for 1.5 mm thick oxide coated steel for the LHC warm separation magnets, B_{max}= 1.53 T

Field Strength H [A/m]	Minimum Induction B [T]
100	0.07
300	1.05
500	1.35
1000	1.50
2500	1.62
5000	1.72
10000	1.82

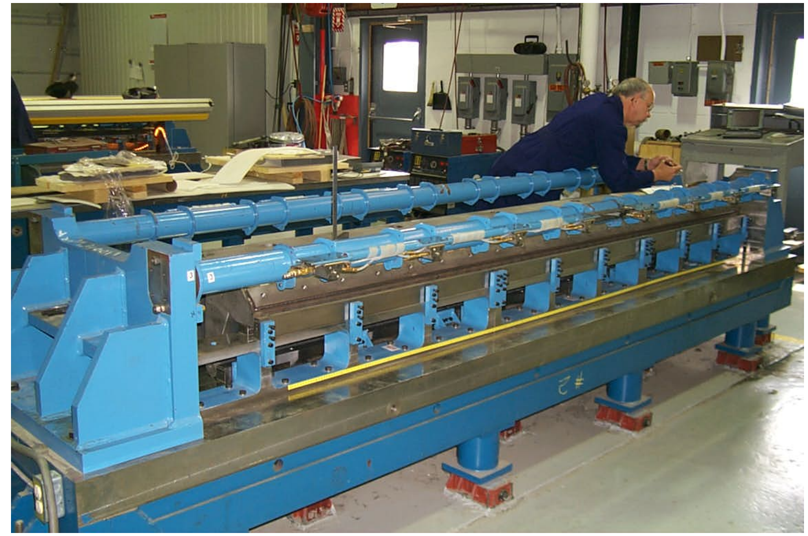
Example specification for 0.5 mm thick epoxy coated steel for LHC transfer line corrector magnet B_{max}=0.3 T

Yoke manufacturing

Stacking an MBW dipole yoke stack



Stacking an MQW quadrupole yoke stack

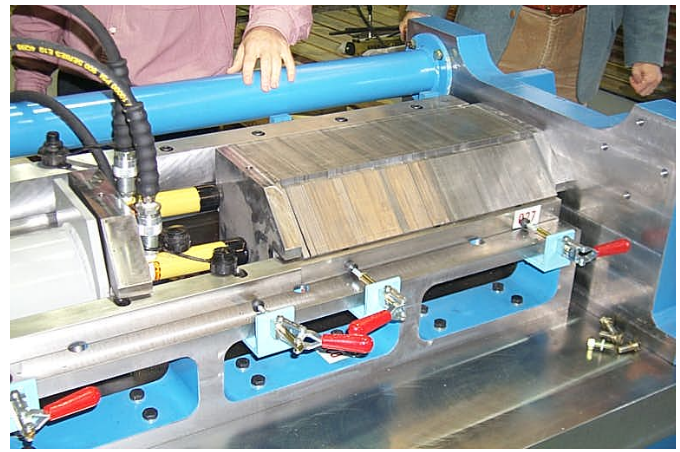


MQW yoke assembly

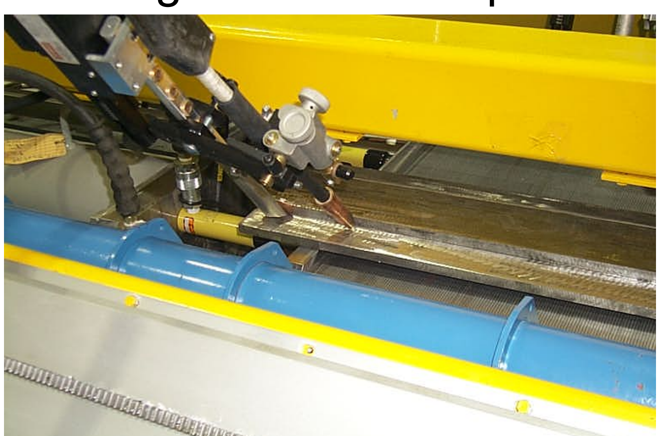
Yoke stack manufacturing

Double aperture LHC quadrupole MQW

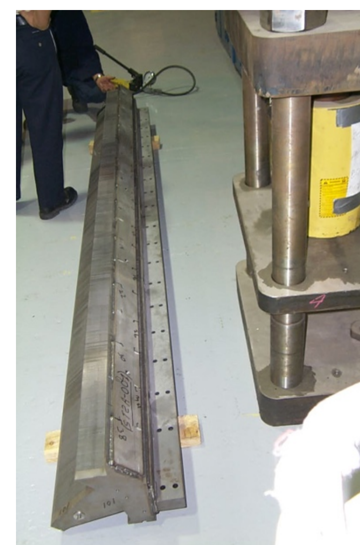
Stacking on a precision table



Welding the structural plates



Finished stack



Yokes: holding a laminated stack together

- Yokes are either
  - Glued ,   using epoxy coated laminations
  - Welded, full length plates are welded on the outside
  - Compressed by tie rods in holes

  or a combination of all these
- To be able to keep the yoke (or yoke stack) stable you probably need end plates (can range from ± 1 cm to 5 cm depending on the size)
- The end plates have pole chamfers and often carry end shims

Glued yoke (MCIA LHC TL)

Welded stack

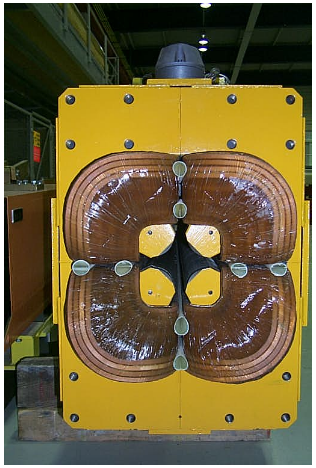
Tie rod

Coil manufacturing, insulation, impregnation type

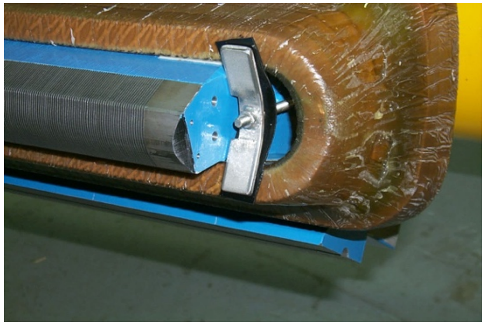
- Winding Cu conductors is an well established technique
- When the Cu conductor is thick it is best to use “dead soft” Cu (T treatment)
- Insulation of the coil
  - Glass fibre – epoxy impregnated
    - Individual conductor 0.5 mm glass fibre, 0.25 mm tape wound half lapped
    - Impregnated with radiation resistant epoxy, total glass volume ratio >50%
  - For thin conductors: Cu enamel coated, possibly epoxy impregnated afterwards

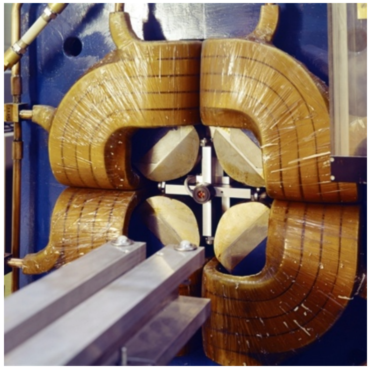
Coil ends

For dipoles some main types are racetrack of bedstead



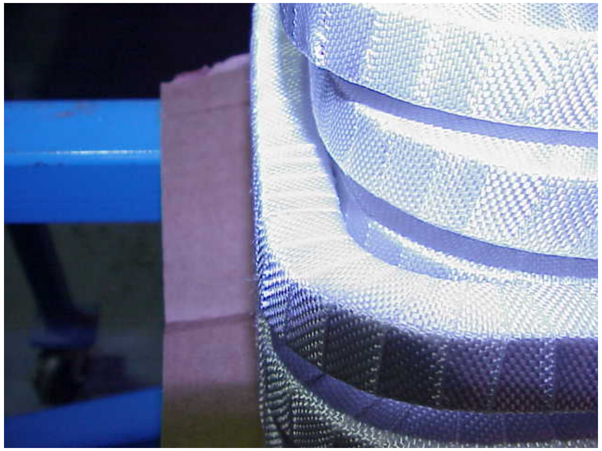
Quadrupoles





Coil manufacturing

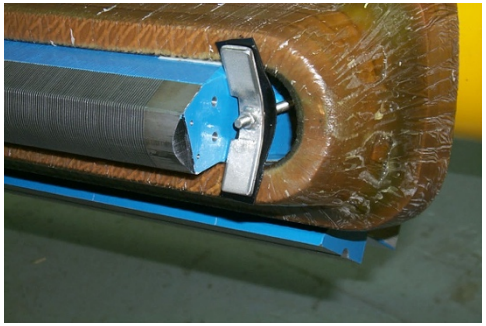
MQW Glass fibre tape wrapping.



Winding the hollow Cu conductor

Coil manufacturing

Mounted coil



coil electrical test (under water !)

Dipoles racetrack coil

MBXW Coil winding

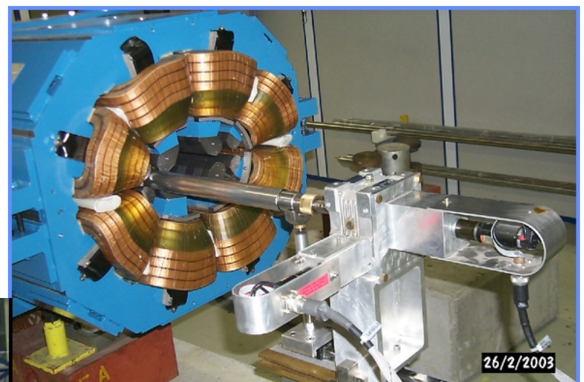
Finished MBXW coil

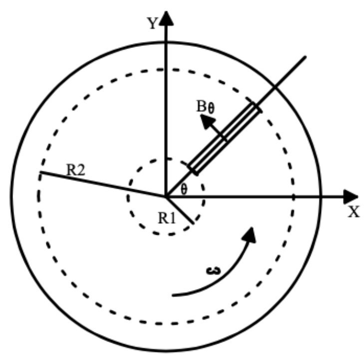
Magnetic field measurements

Several Magnetic Measurements techniques can be applied, e.g.:

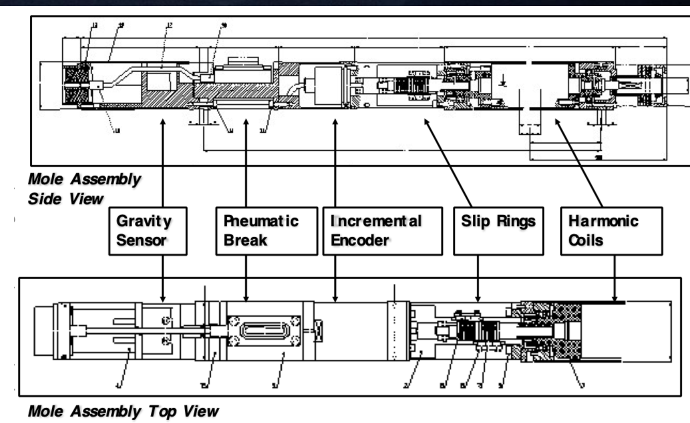
- Rotating coils: multipoles and integrated field or gradient in all magnets
- Stretched wire: magnetic centre and integrated gradient for $n > 1$ magnets
- Hall probes: field map
- Pickup coils: field on a current ramp

- Example below : MQW : double aperture quadrupole for the LHC.



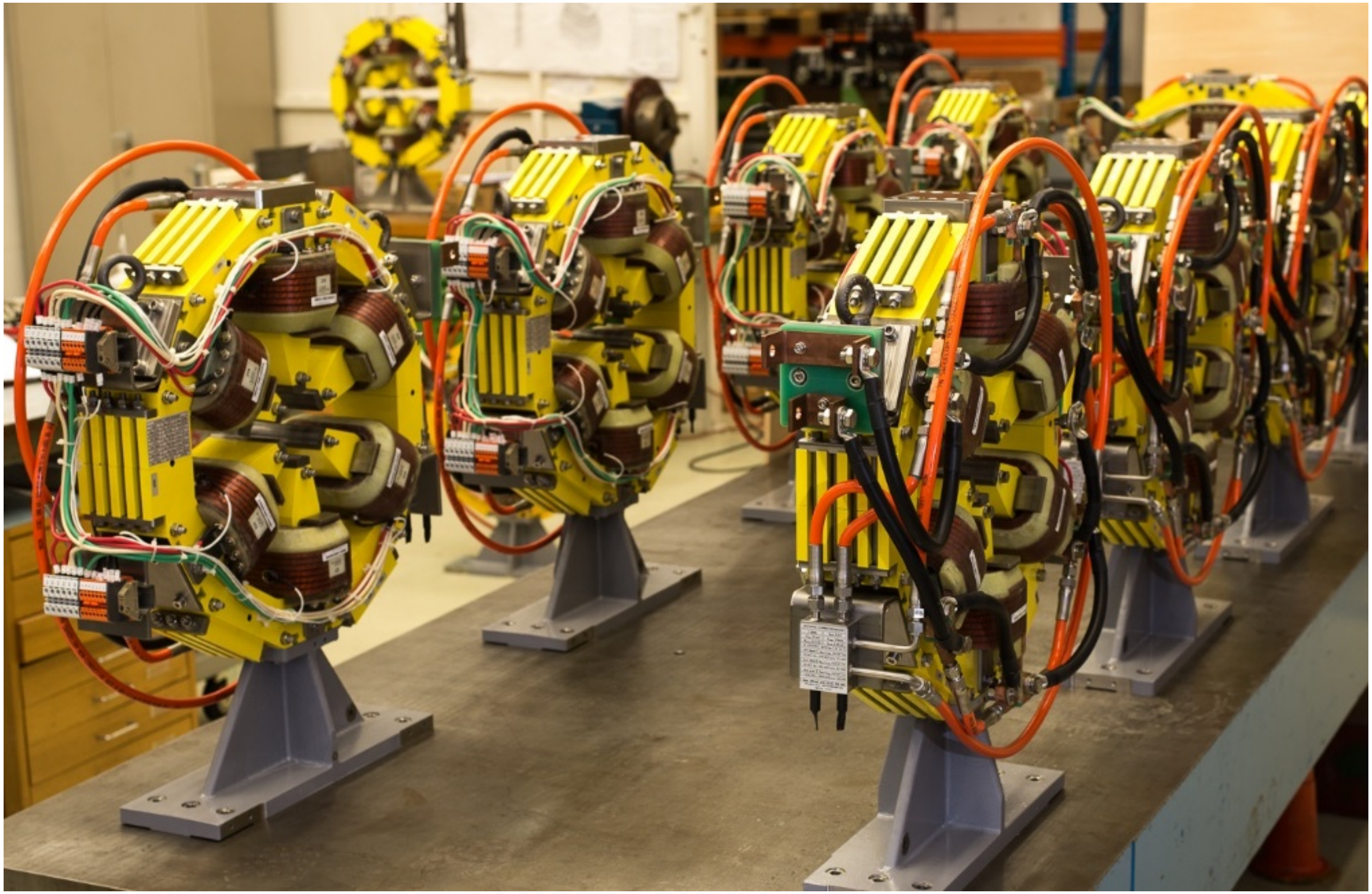


Rotating radial coil



Sextupoles

- These are sextupoles (with embedded correctors) of the main ring of the SESAME light source

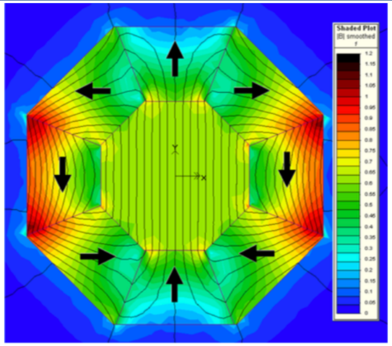


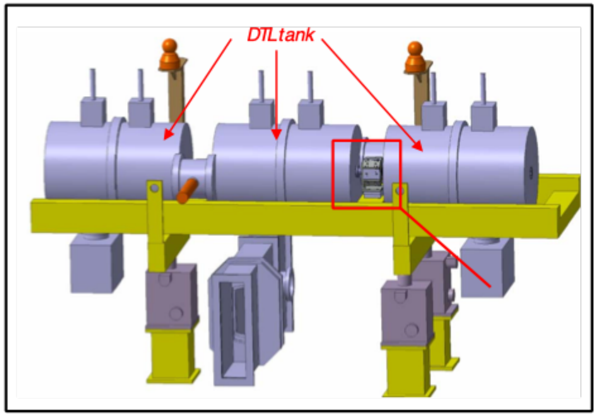
Courtesy A. Milanese, CERN

Permanent magnets

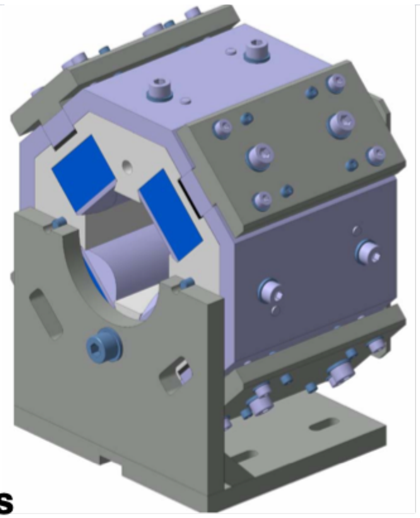
Remark: The field calculation of a PM follows a similar logic as for a resistive magnet (slide 9) using the path integral of Ampere's law supplemented with the magnetic flux conservation in the yoke. This can be found in Ref[5], section 4.5 page 138

Linac4 @ CERN permanent magnets , quadrupoles





Pictured : Cell-Coupled Drift Tube Linac module.



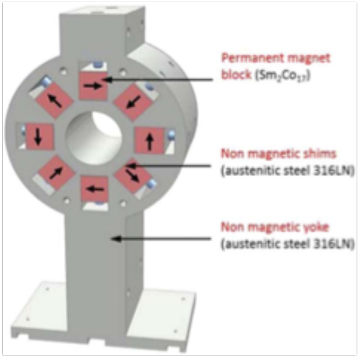
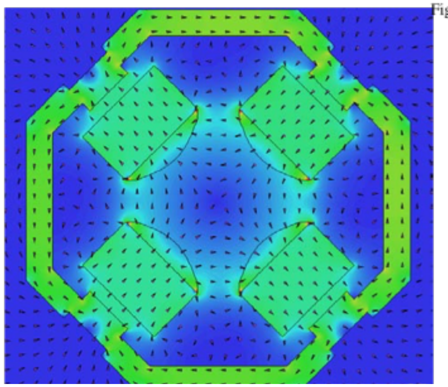
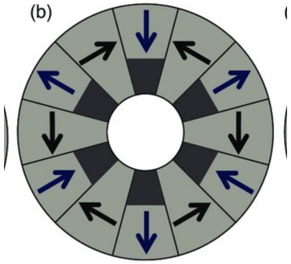


Fig. 1. Schematic layout of the Linac4 permanent-magnet quadrupole.

- **Permanent magnet because of space between DTL tanks**
- **Sm_2Co_{17} permanent magnets**
- **Integrated gradient of 1.3 to 1.6 Tesla**
- **15 magnets**
- **Magnet length 0.100 m**
- **Field quality/amplitude tuning blocks**





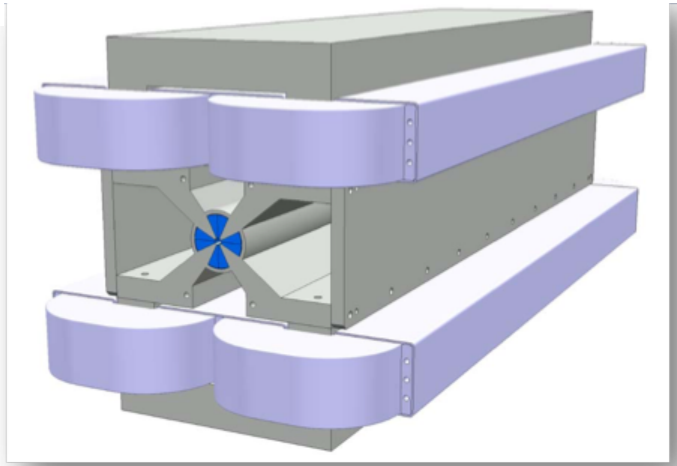
Sextupole Hallback Array

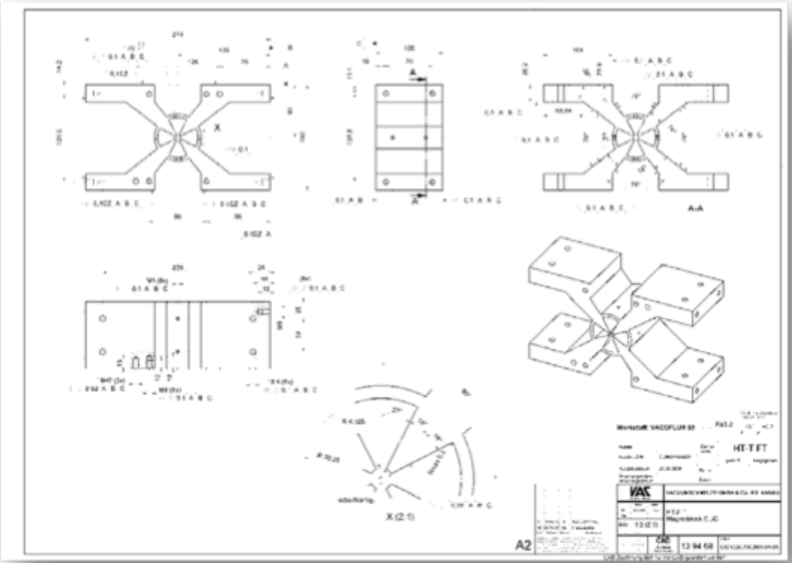
Courtesy D. Tommasini, CERN

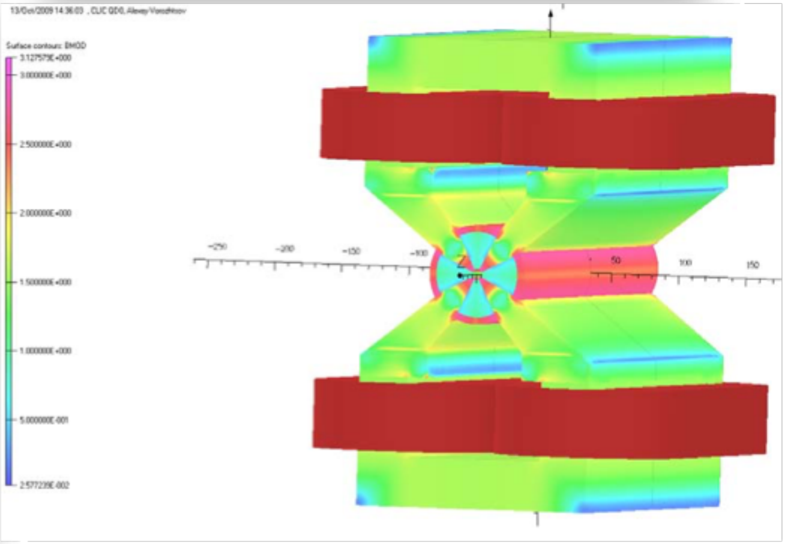
Hybrid magnets

CLIC final focus,

***Gradient*: > 530 T/m**
***Aperture Ø*: 8.25 mm**
***Tunability*: 10-100%**







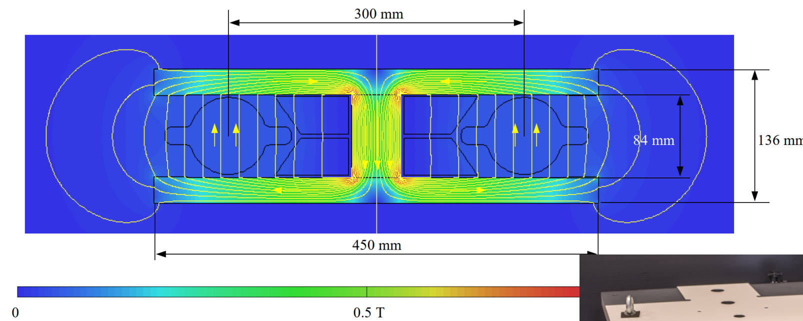
Courtesy M. Modena, D. Tommasini, CERN

Magnet designs for FCC-ee

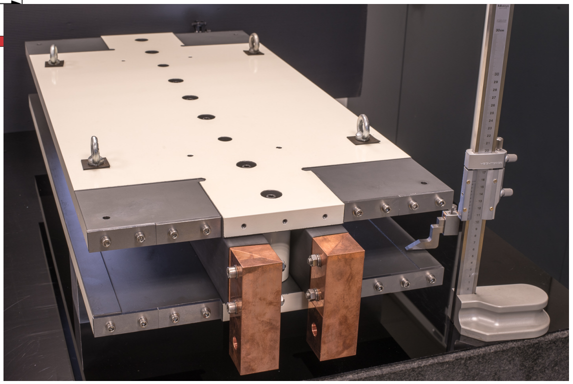
Twin aperture dipole

Table 3.1: Parameters of the main bending magnets.

Strength, 45.6 GeV to 182.5 GeV	mT	14.1 to 56.6
Magnetic length	m	21.94 / 23.94
Number of units per ring		2900
Aperture (horizontal × vertical)	mm	130× 84
Good field region (GFR) in horizontal plane	mm	±10
Field quality in GFR (not counting quadrupole term)	10^{-4}	≈1
Central field	mT	57
Expected b_2 at 10 mm	10^{-4}	≈3
Expected higher order harmonics at 10 mm	10^{-4}	<1
Maximum operating current	kA	1.9
Maximum current density	A/mm^2	0.79
Number of busbars per side		2
Resistance per unit length (twin magnet)	μΩ/m	22.7
Maximum power per unit length (twin magnet)	W/m	164
Maximum total power, 81.0 km (interconnections included)	MW	13.3
Inter-beam distance	mm	300
Iron mass per unit length	kg/m	219
Aluminium mass per unit length	kg/m	19.9



1 m model magnet

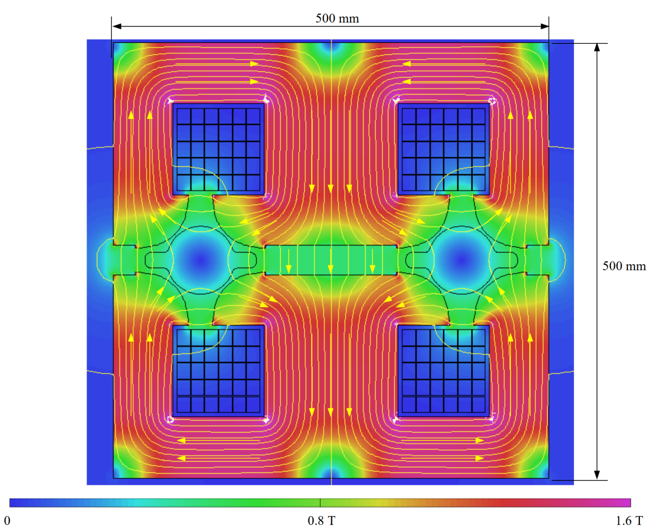


from: FCC-ee CDR: Eur. Phys. J. Special Topics 228, 261–623 (2019), A. Milanese at al

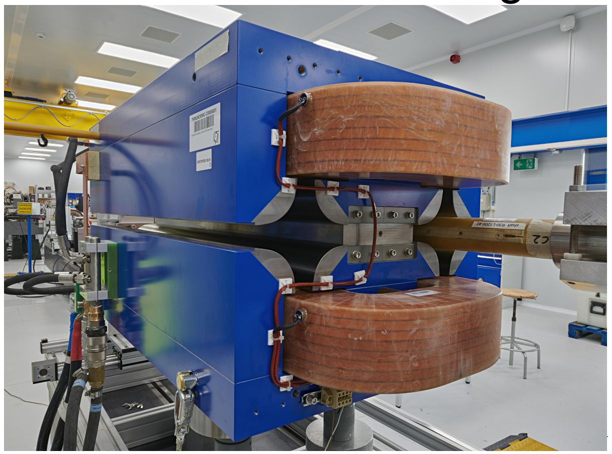
Twin aperture quadrupole

Table 3.2: Parameters of the main quadrupole magnets.

Maximum gradient	T/m	10.0
Magnetic length	m	3.1
Number of twin units per ring		290(
Aperture diameter	mm	84
Radius for good field region	mm	10
Field quality in GFR (not counting dip. term)	10^{-4}	≈1
Maximum operating current	A	474
Maximum current density	A/mm^2	2.1
Number of turns		2×3(
Resistance per twin magnet	mΩ	33.3
Inductance per twin magnet	mH	81
Maximum power per twin magnet	kW	7.4
Maximum power, 2900 units (with 5% cable losses)	MW	22.6
Iron mass per magnet	kg	440(
Copper mass per magnet (two coils)	kg	820



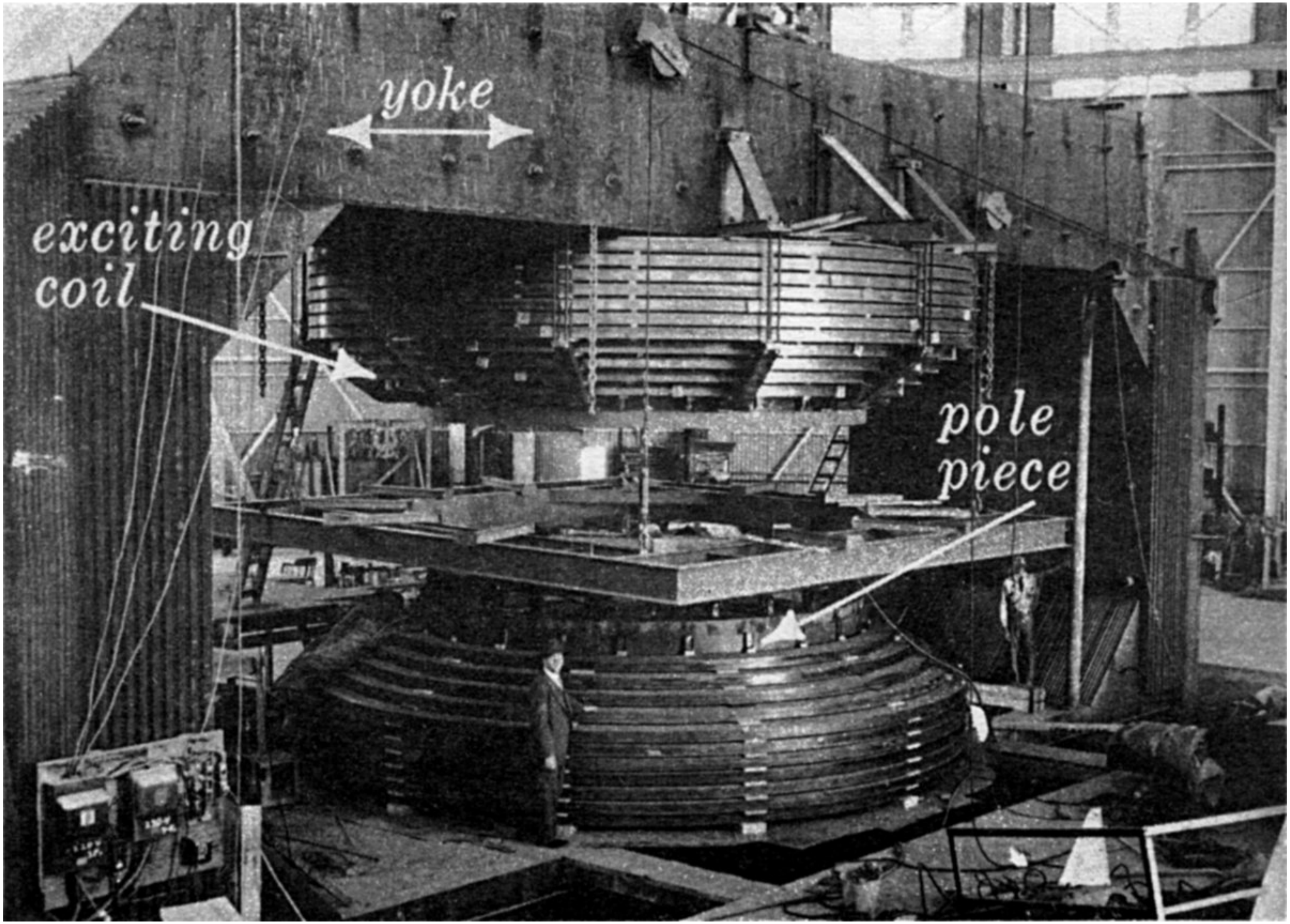
1 m model magnet



Examples;

Some history, some modern regular magnets and some special cases

The 184'' (4.7 m) cyclotron at Berkeley (1942)



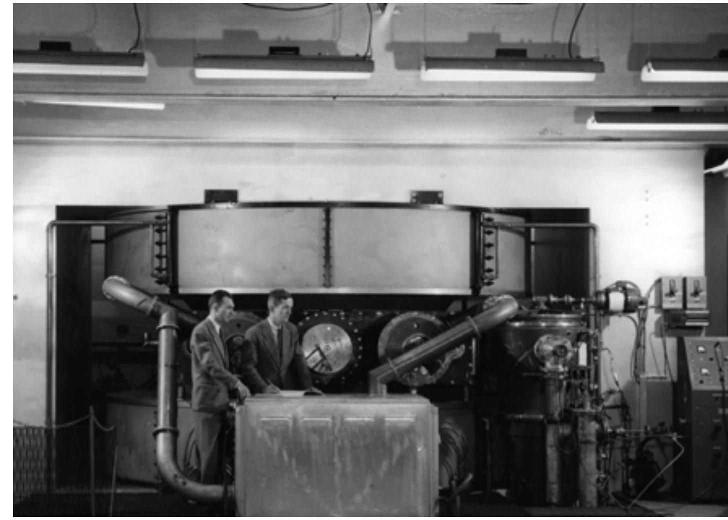
Courtesy A. Milanese, CERN

B=1.6 T

Cyclotrons

PSI= 590 MeV proton 1974

B_{peak}=2 T

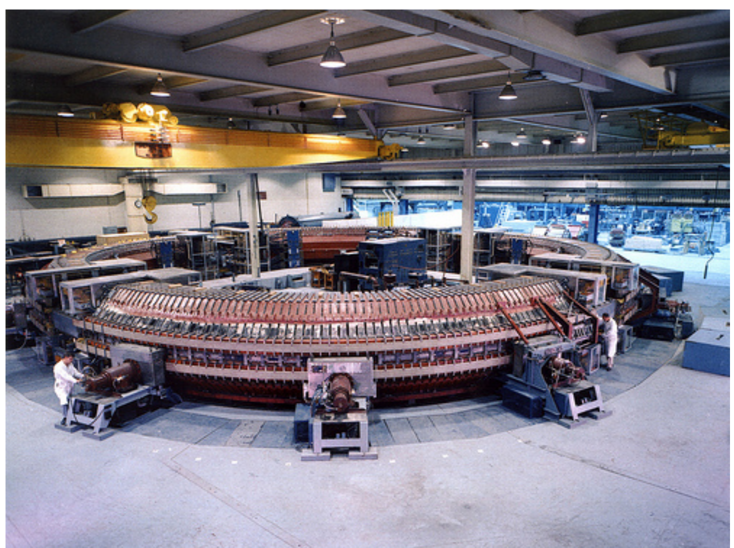


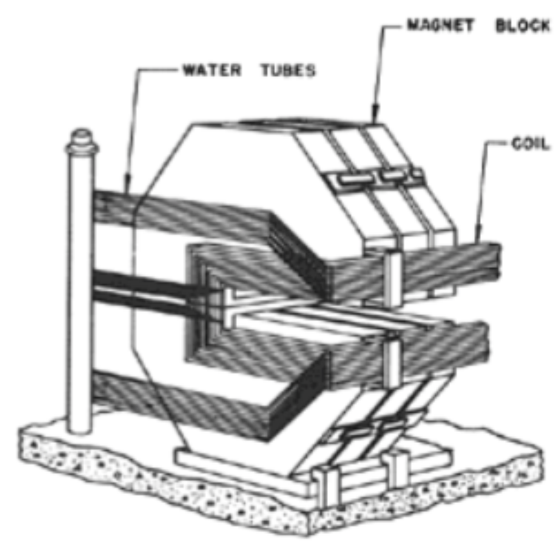
Harvard 1948 picture: CERN courier

Some early magnets (early 1950-ies)

Bevatron
(Berkeley)
1954, 6.2 GeV
B=1.55T

Cosmotron
(Brookhaven)
1953, 3.3 GeV
B=1.4T
Aperture:
20 cm x 60 cm





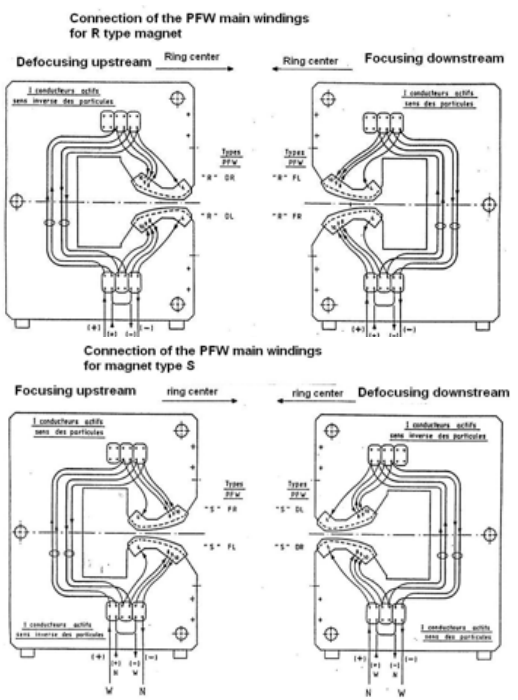
PS combined function dipole

Magnetic field:

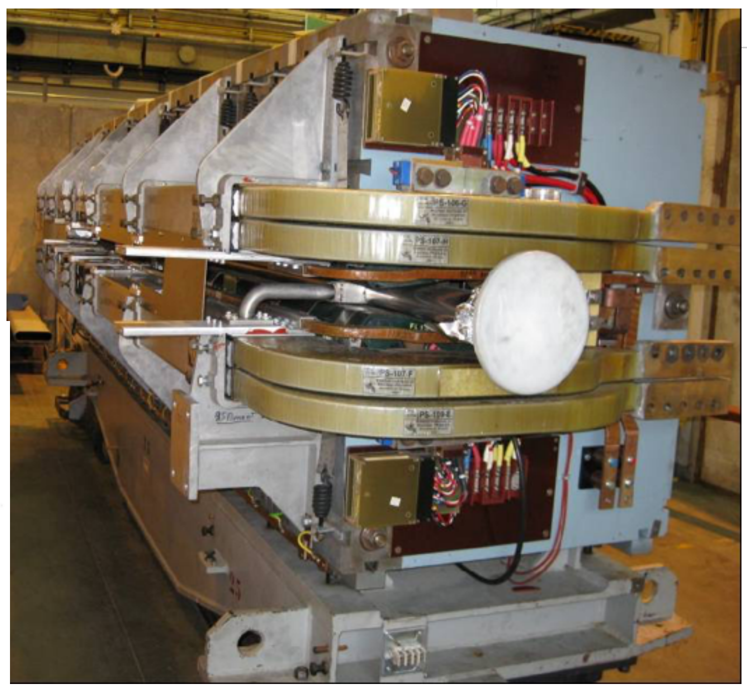
at injection	147 G
for 24.3 GeV	1.2 T
maximum	1.4 T
Weight of one magnet unit	38 t

Gradient @1.2 T : 5 T/m

Equipped with pole-face windings for higher order corrections



Water cooled Al race-track coils



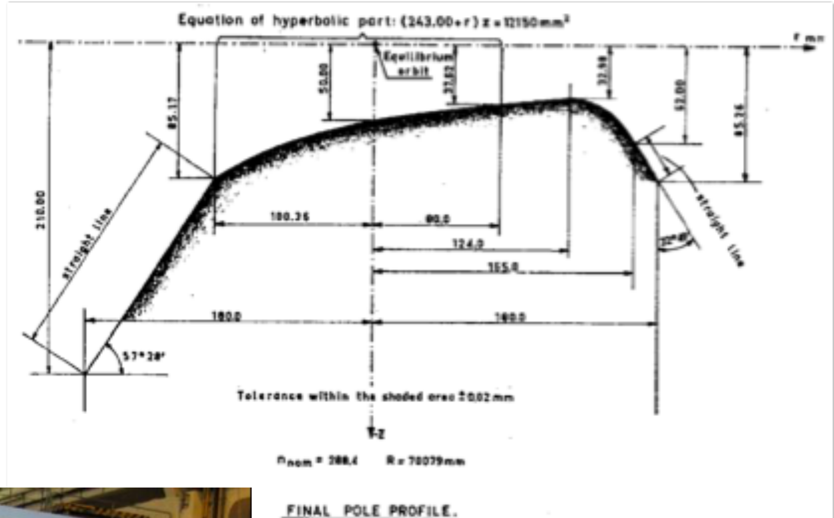


Fig. 9: Final pole profile.

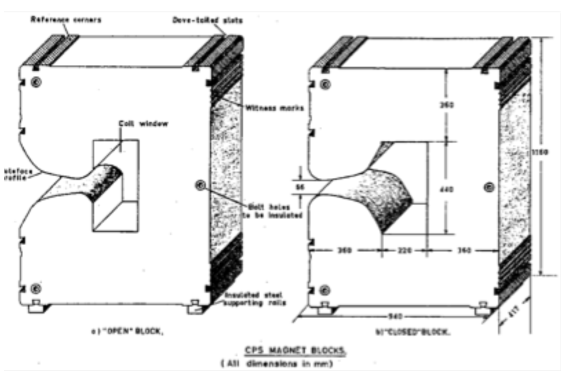


Fig. 12: Final form of the magnet blocks.

Courtesy D. Tommasini, CERN

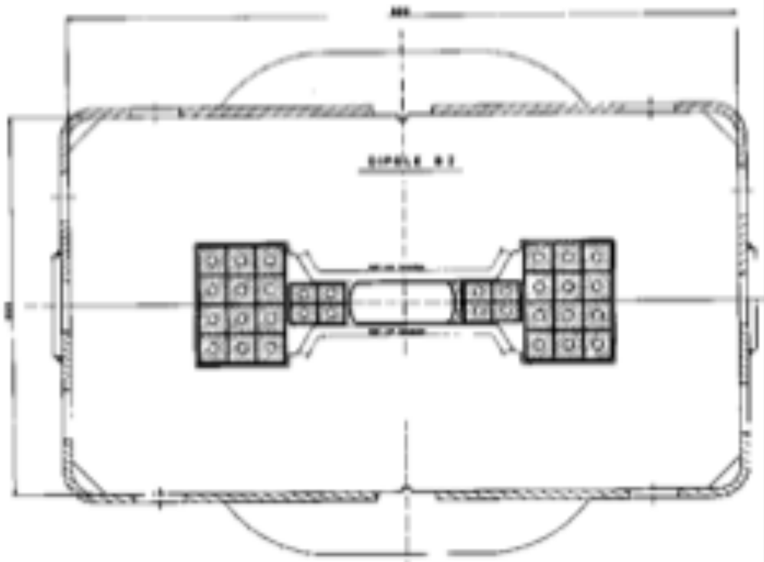
CPS booster

4 accelerator rings in a common yoke. (increase total beam intensity by 4 in presence of space charge limitation at low energy): B=1.48 T @ 2 GeV

Was originally designed for 0.8 GeV !

Courtesy D. Tommasini, CERN

dipole magnet : SPS dipole



H magnet type MBB

B = 2.05 T

Coil : 16 turns

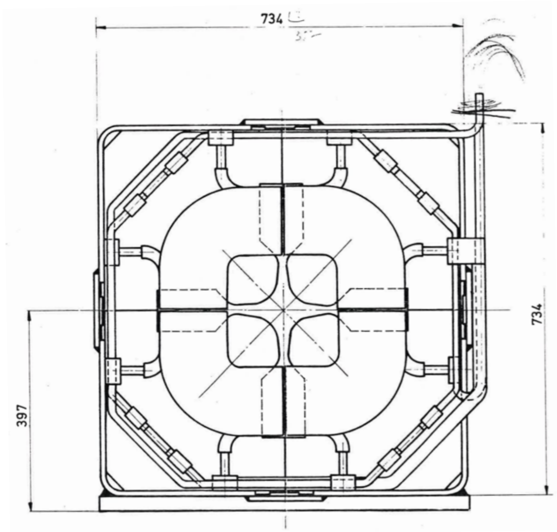
I_{max} = 4900 A

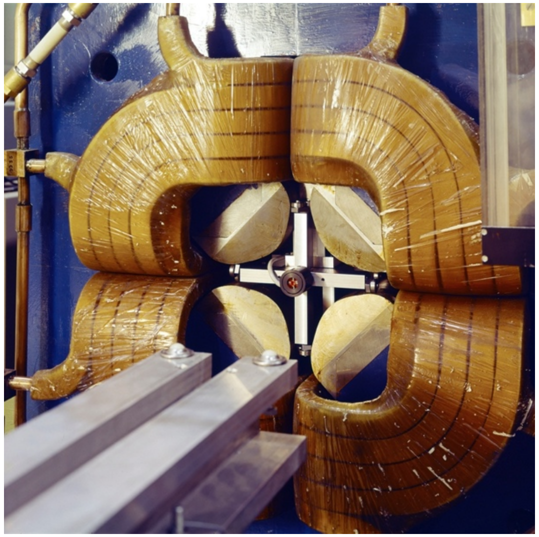
Aperture = 52 × 92 mm^2

L = 6.26 m

Weight = 17 t

Quadrupole magnet : SPS quadrupole





type MQ

G = 20.7 T/m

Coil : 16 turns

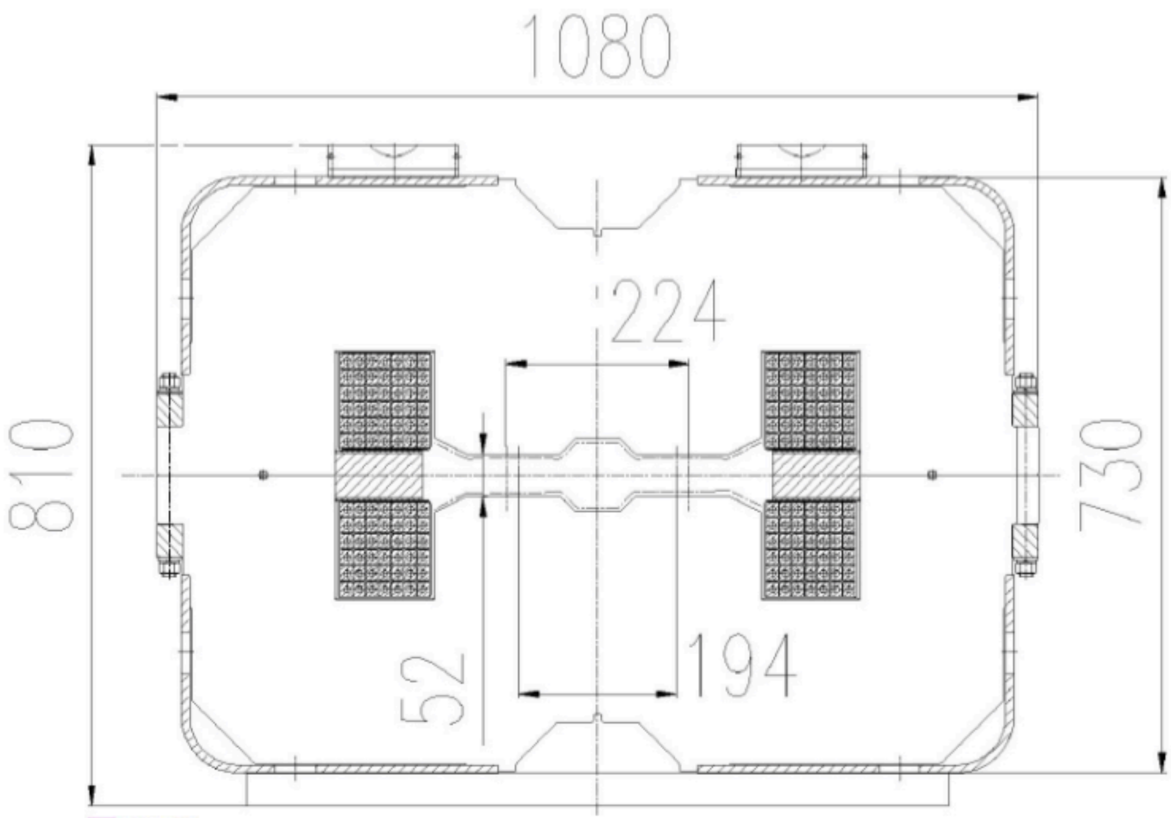
I_{max} = 1938 A

Aperture inscribed radius = 44 mm

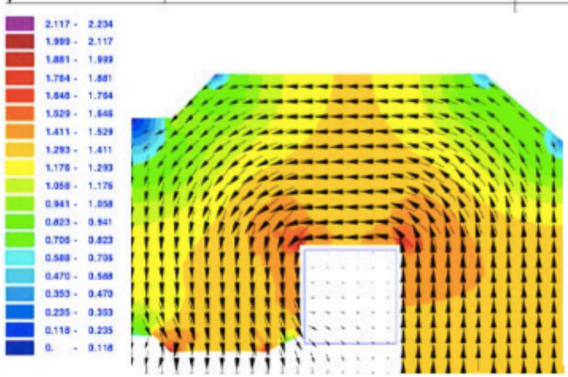
L_{coil} = 3.2 m

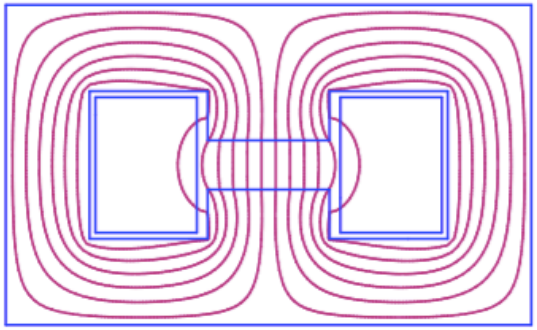
Weight = 8.4 t

MBW LHC warm separation dipole (1)

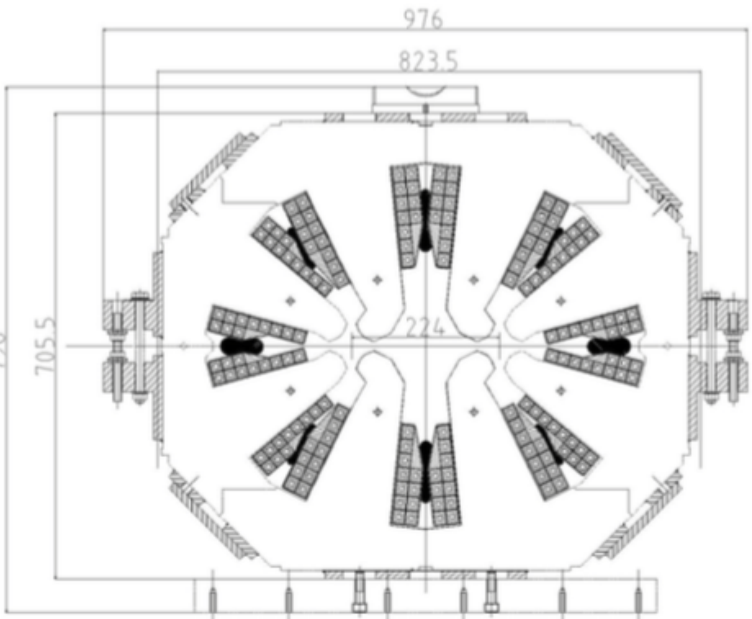


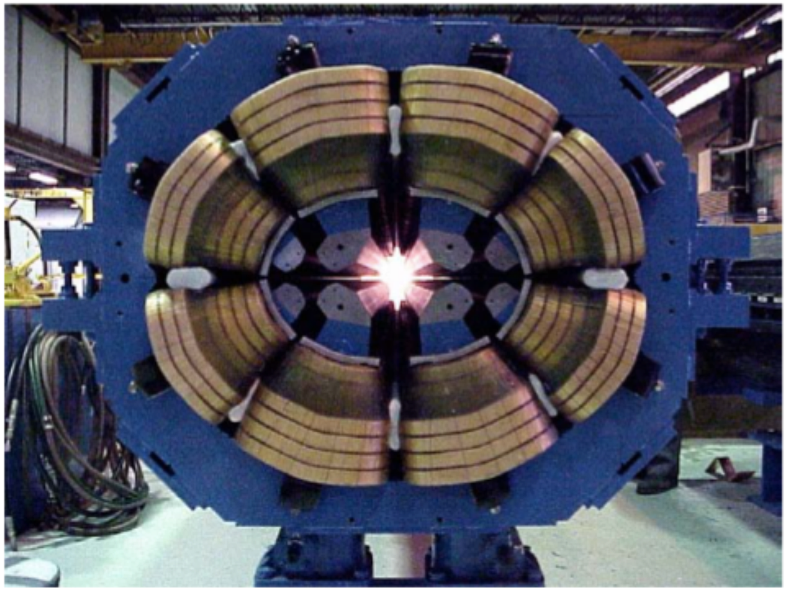
Parameter	Value
Aperture	52 mm
Nominal field	1.42 T
Magnetic length	3.4 m
Weight	18 t
Water flow	19 l/min
Power	29 kW





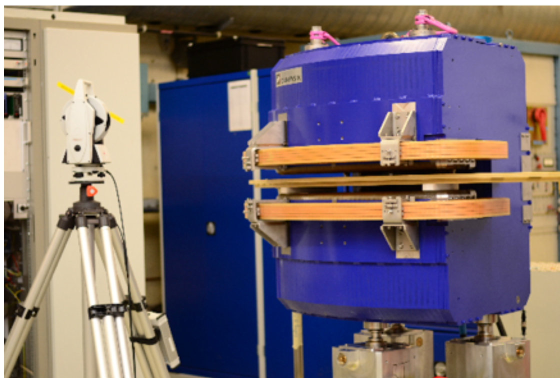
MQW: LHC warm double aperture quadrupole



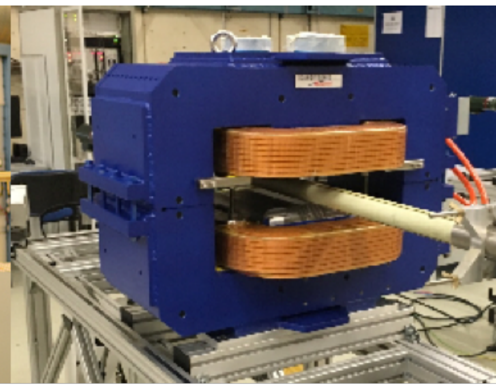


Elena, antiproton decelerator

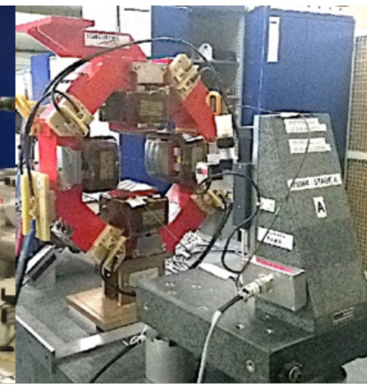
- .



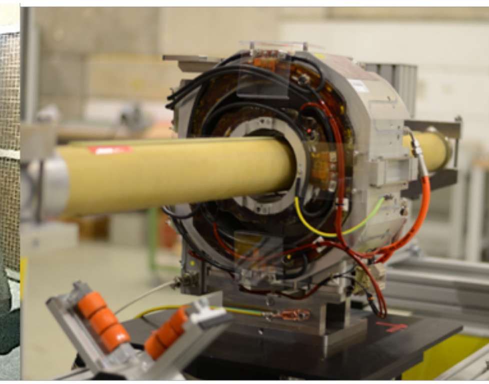
Ring dipoles 8/8



TL dipoles 3/3

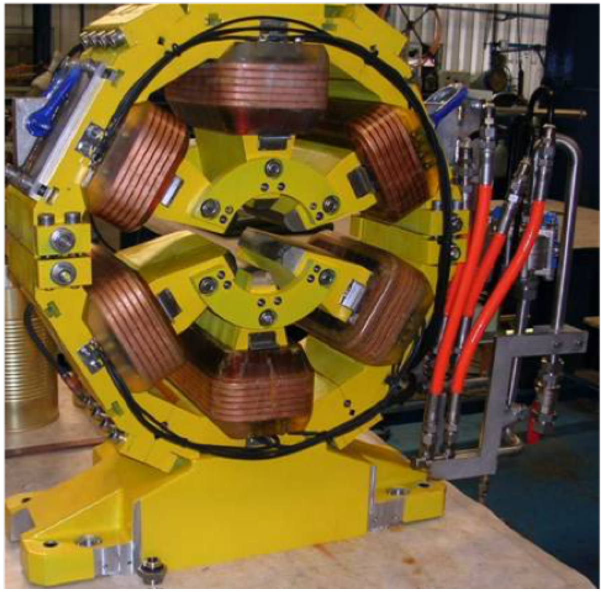


Skew quads 3/3



HV correctors 3/14

Soleil, synchrotron light-source



Courtesy A. Dael, CEA

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  4. S. Russenschuck, Field computation for accelerator magnets : analytical and numerical methods for electromagnetic design and optimization / Weinheim : Wiley, 2010. - 757 p.
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