"HIGHEST": REBCO Coatings for High-Gradient RF Applications

Sergio Calatroni, on behalf of the Collaboration.











Outline

- HTS cavities at low gradient, in a strong magnetic field
 - The present: FCC beam screens and RADES axion detectors

- HTS cavities at high-gradient
 - The goal of the new iFAST collaboration CERN KIT ICMAB

- HTS cavities in both high-gradient and strong magnetic field
 - o The future?



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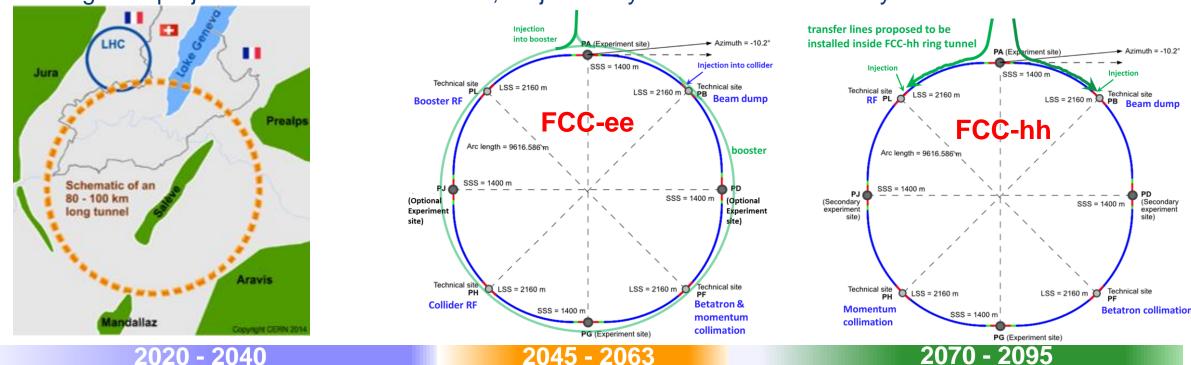


FCC integrated program



comprehensive long-term program maximizing physics opportunities

- stage 1: FCC-ee (Z, W, H, tt) as Higgs factory, electroweak & top factory at highest luminosities
- stage 2: FCC-hh (~100 TeV) as natural continuation at energy frontier, pp & AA collisions; e-h option
- highly synergetic and complementary programme boosting the physics reach of both colliders (e.g. model-independent measurements of the Higgs couplings at FCC-hh thanks to input from FCC-ee; and FCC-hh as "energy upgrade" of FCC-ee)
- common civil engineering and technical infrastructures, building on and reusing CERN's existing infrastructure
- FCC integrated project allows the start of a new, major facility at CERN within a few years of the end of HL-LHC

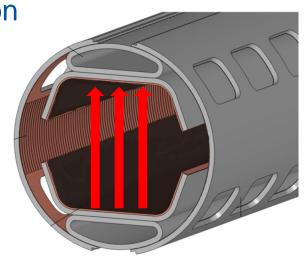


From M. Benedikt, FCC Study leader



HTS for the FCC-hh beam screen

- FCC-hh, a proposed 100 TeV p-p collider at CERN, with 16 T dipoles operated at 1.9 K
- A beam screen held at 50 K, to protect the dipoles from synchrotron radiation ~30 W/m/beam (LHC < 0.2 W/m)
- HTS materials instead of copper in the FCC-hh beam screen, to improve beam stability (-> impedance) at 50 K
- Bunched particle beams produces RF fields, up to ~1 GHz
- Extremely challenging requirements:
 - HTS must operate at 50 K and 16 T
 - Critical fields Hc₂, H_{irr} >> 16T
 - $J_c > 25 \text{ kA/cm}^2 (2.5 \times 10^8 \text{ A/m}^2)$
 - Surface resistance R_s better than for copper
- Compatible with accelerator environment
 - Minimize dipole field distortion due to persistent currents
 - UHV compatible, low SEY, lifecycle assessment, etc...



16 Tesla!

Calatroni, IEEE TAS 26, 3500204 (2016) Calatroni et al, SuST 30, 075002 (2017)

Two material choices

Manufacture the screen using REBCO tapes soldered to the screen

Coat the inside of the screen with TI-1223 films







d'Altes Energies





Barcelona Institute of Science and Technolog

















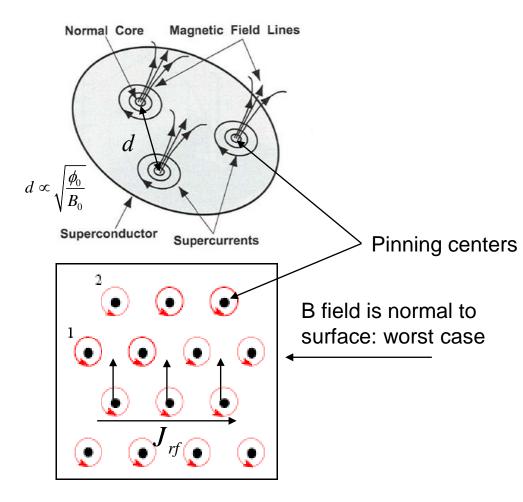








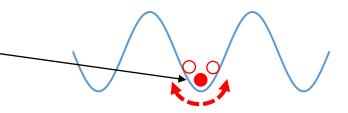
Some theory background: fluxon motion in RF



Gittleman and Rosenblum: Phys Rev. Lett. 16, 734 (1966)
Calatroni and Vaglio, IEEE Trans. Appl. Supercond. 27 (2017) 3500506
Coffey, Clem PRL 67, 386 (1991)
Brandt PRL 67 2219 (1991)
Silva et al, PRB 78, 094503 (2008)

The motion of the rigid fluxon lattice behaves as a harmonic damped oscillator (neglecting thermal creep)

$$m\ddot{x} + \eta \dot{x} + kx = J_{rf}\phi_{O}$$



$$\eta = \frac{\phi_o B_{c2}}{\rho_n} \qquad k = \frac{2\pi J_c \phi_0}{d} \qquad \omega_o$$

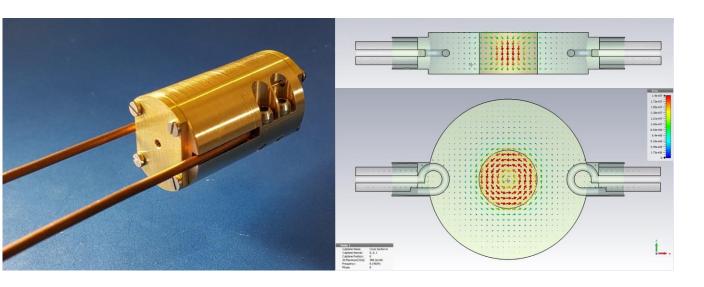
The "depinning frequency"

$$f_o(B_o) = \frac{\omega_o(B_o)}{2\pi} = \frac{\rho_n \sqrt{B_o} J_c(B_o)}{\sqrt{\varphi_o} B_{c2}}$$

Surface resistance

$$R_f = \frac{\rho_n}{2\lambda} \frac{B_o}{B_{c2}} \frac{f^2}{f_0^2}$$

Validation of RF performance (UPC - ICMAB)



In house developed 8.05 GHz cavity resonator compatible with 25mm bore 9 T magnet at ICMAB

REBCO CCs outperform Cu at 50K and up to 9T R_s is microstructure dependent

Puig et al, SuST 32, 094006 (2019)



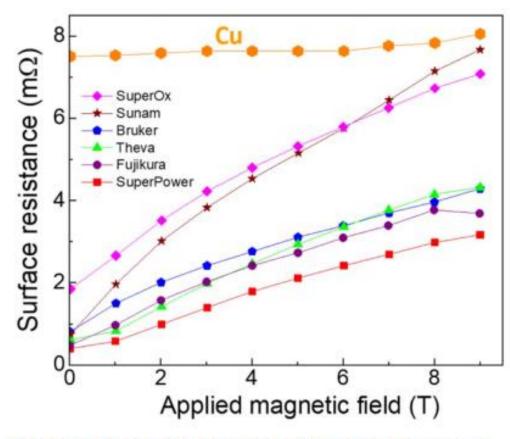
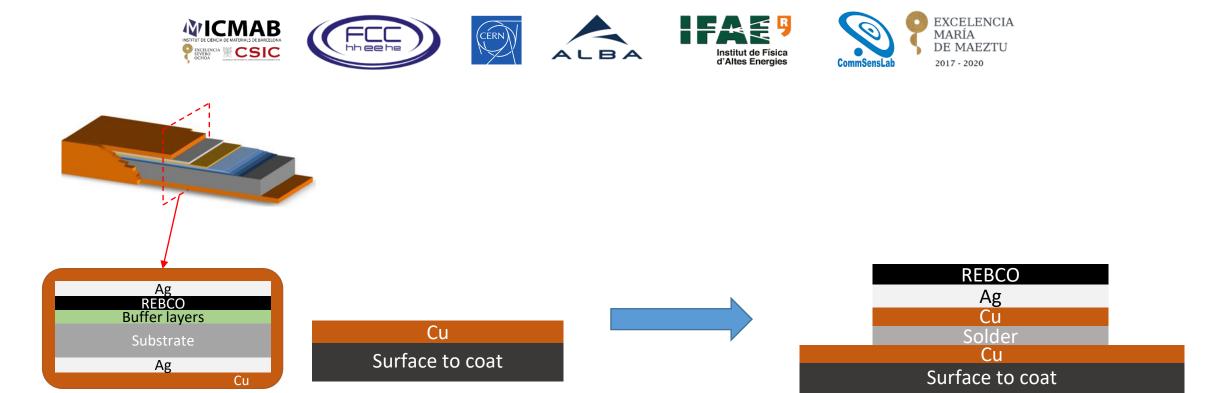


Figure 3. Magnetic field dependence of the surface resistance at 8 GHz and 50 K. Up to 9 T, CCs' R_s outperforms that of copper.

Surface currents equivalent to 0.1 MV/m of a typical accelerating cavity



HTS coated conductor soldering and delamination



N. Lamas et al., to be published



Developed in the context of FCC-hh impedance reduction by coating the beam screen with HTS tapes





Development of soldering technology

Solder HTS tapes

Pb₆₀Sn₃₈Cu₂ REBCO Top surface

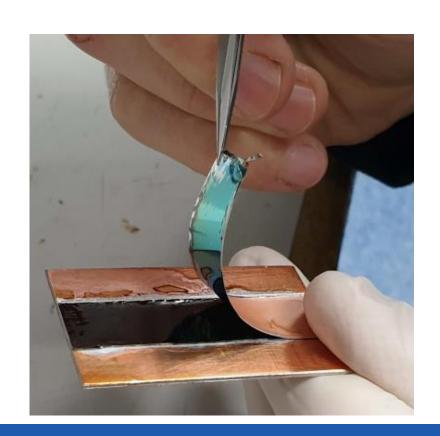
Cu

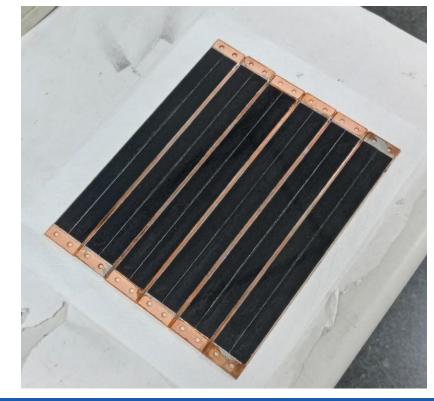
FCC beamscreen

Solders based on Sn / Pb / Cu / Bi & In temperatures < 220°C



2x80 km of beam screens to be coated with HTS





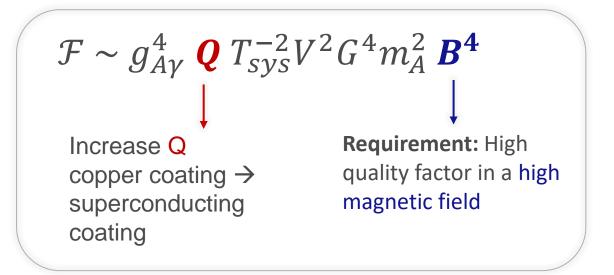
HTS for axion searches

Motivation: microwave photon

Axion
haloscope

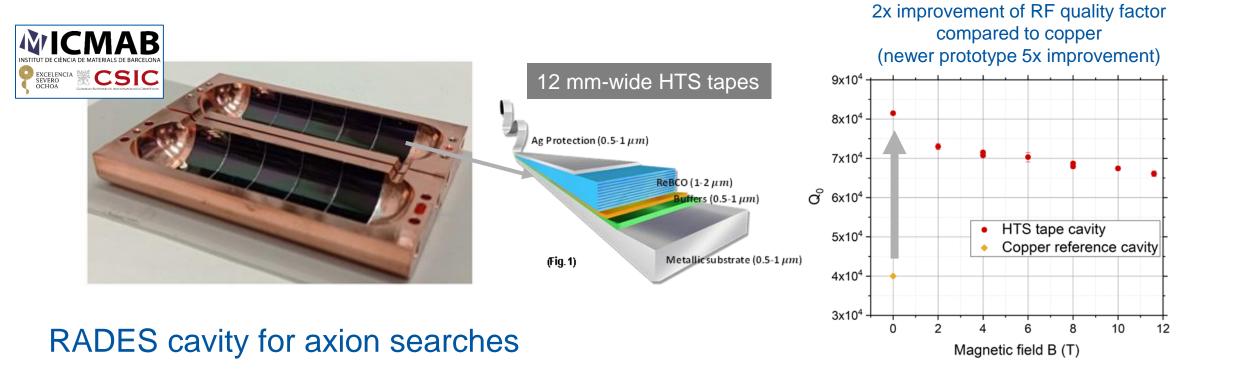
Axion

external B field



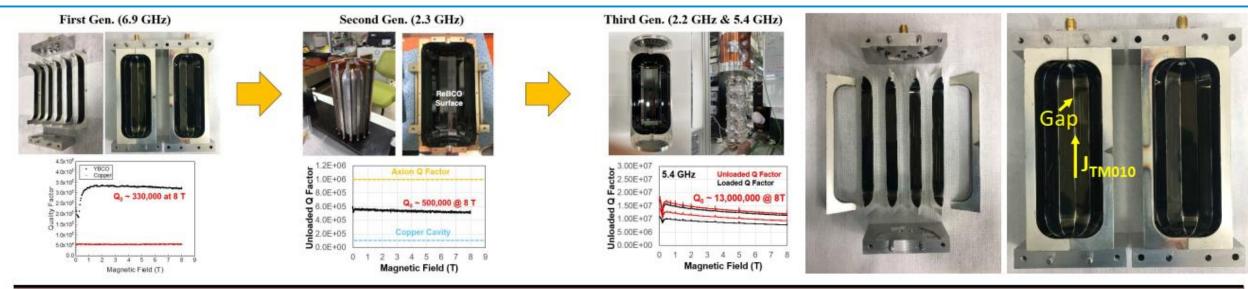
First real cavity, f≈9 GHz

 We have developed a technology for applying 2D HTS tapes to 3D RF "RADES" cavities demonstrating the potential of HTS for RF applications J. Golm et al., IEEE TAS, Vol. 32, No. 4, (2022) 1500605





Other results from CAPP



Gen	Tape	f (GHz)	n _{gap}	Q (0 T)	Q (8 T)	Q_{gap}		Experiment
1	YBCO	6.9	12	0.22 M	0.33 M			Prototype
2	GdBCO	2.3	32	0.60 M	0.50 M	3.5x10)-5 <u>Ω</u>	Axion Haloscope
3-0	GdBCO	2.2x10 ⁻⁵ Ω	12	1.1 M	1.2 M	Jan		Prototype
3-1	EuBCO+APC	2.3	34	5.0 M	3.5 M N	10 M Polygonal Structure	Axi	on Quark Nugget Search
3-2	EuBCO+APC	5.4	14	20 M	13 M	w/ N Gaps		Axion Haloscope
4	EuBCO+APC	1.5	?	?	?		Axio	n Haloscope (CAPP-MAX)



18TH PATRAS WORKSHOP

From: D. Ahn, CAPP. More info at Patras Workshop

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The European Strategy for Particle Physics High-priority future initiatives



A. An electron-positron Higgs factory is the highest-priority next collider. For the longer term, the European particle physics community has the ambition to operate a proton-proton collider at the highest achievable energy. Accomplishing these compelling goals will require innovation and cutting-edge technology:

 the particle physics community should ramp up its R&D effort focused on advanced accelerator technologies, in particular that for high-field superconducting magnets, including high-temperature superconductors;

• Europe, together with its international partners, should investigate the technical and financial feasibility of a future hadron collider at CERN with a centre-of-mass energy of at least 100 TeV and with an electron-positron Higgs and electroweak factory as a possible first stage. Such a feasibility study of the colliders and related infrastructure should be established as a global endeavour and be completed on the timescale of the next Strategy update.

The timely realisation of the electron-positron International Linear Collider (ILC) in Japan would be compatible with this strategy and, in that case, the European particle physics community would wish to collaborate.

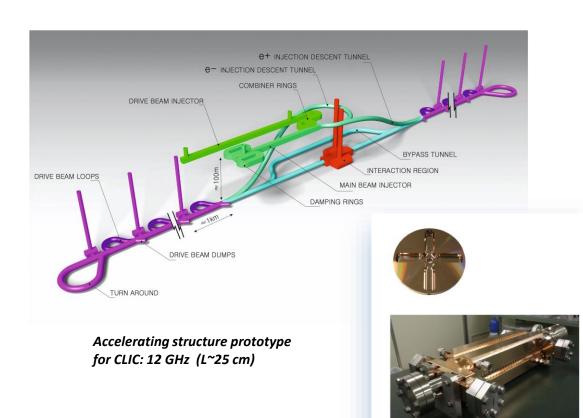
B. Innovative accelerator technology underpins the physics reach of high-energy and high-intensity colliders. It is also a powerful driver for many accelerator-based fields of science and industry. The technologies under consideration include high-field magnets, high-temperature superconductors, plasma wakefield acceleration and other high-gradient accelerating structures, bright muon beams, energy recovery linacs.

The European particle physics community must intensify accelerator R&D and sustain it with adequate resources. A roadmap should prioritise the technology, taking into account synergies with international partners and other communities such as photon and neutron sources, fusion energy and industry. Deliverables for this decade should be defined in a timely fashion and coordinated among CERN and national laboratories and institutes.

FCC-ee

ILC

CLIC, etc.



The CLIC accelerator studies are mature:

- Optimised design for cost and power
- Many tests in CTF3, FELs, light-sources and test-stands
- Technical developments of "all" key elements

From: Steinar Stapnes

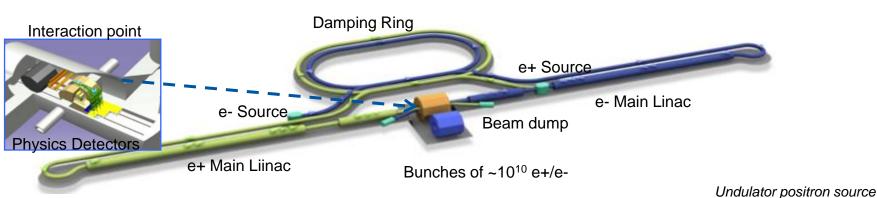
- Timeline: Electron-positron linear collider at CERN for the era beyond HL-LHC
- Compact: Novel and unique two-beam accelerating technique with highgradient room temperature RF cavities (~20'500 structures at 380 GeV),
 ~11km in its initial phase
- Expandable: Staged programme with collision energies from 380 GeV (Higgs/top) up to 3 TeV (Energy Frontier)

 CDR in 2012 with focus on 3 TeV. Updated project overview documents in 2018 (Project Implementation Plan) with focus 380 GeV for Higgs and top.



The ILC250 accelerator facility

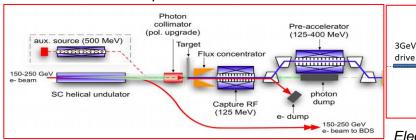
Recent talks: <u>eeFACT-I1</u> and <u>eeFACTI2</u>

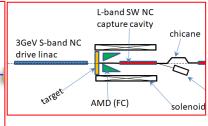


Creating particles

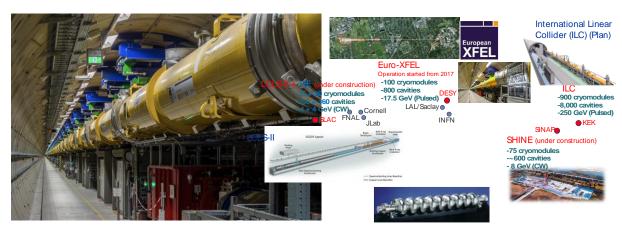
- Sources
- polarized elections/positrons
- High quality beam Damping ring
 - low emittance beams
- Acceleration
 Main linac
 - superconducting radio frequency (SRF)
- Collide them Final focus
 - nano-meter beams
- Go to
 Beam dumps

From: Steinar Stapnes





Electron driven positron source

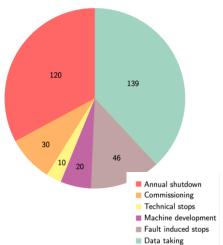


Power and energy: LHC and future machines

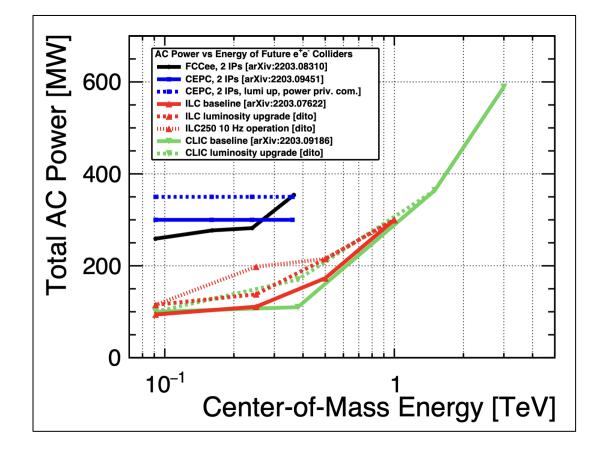


Very uncertain but MTP assumes 120 MCHF/TWh beyond 2026.

With "standard" running scenario (on the right) every 100 MW corresponds to ~0.6 TWh annually, corresponding to ~75 MCHF annually.



From: Steinar Stapnes



Linear collider studies predict roughly similar power consumption for equivalent machines (ILC vs CLIC)

How can SC and NC have the same power consumption?

Linear collider RF systems fall in two categories



SC niobium, Q₀≈10¹⁰, 35 MV/m, CW



NC copper, Q₀≈10⁴, 100 MV/m, pulsed

- Despite the ~10⁶ difference in quality factor (~10³ considering cryo efficiency), pulsing at low duty factor allows reducing the average consumption for NC accelerating structures down to the SC level which cannot be effectively be pulsed
- In our study, we want ultimately to verify whether HTS in pulsed RF mode allows a further power gain compared to both Nb and Cu

New kid on the blocks: the C3 study @ SLAC is based on cryogenically cooled copper, to increase gradient and save on RF power

A potential advantage could come from combining the advantage of higher gradients at lower temperatures, with the higher Q factor of HTS coatings -> energy efficiency

TABLE I. Summary of the accelerating parameters of the distributed-coupling accelerating structure at 300 and 77 K. The peak fields are calculated for an average accelerating gradient of $100~{\rm MV/m}$.

Parameter	300 K	77 K
Frequency (GHz)	11.402	11.438
Q_0	10000	22500
$Q_{\rm ext}$	10000	10000
Shunt impedance $(M\Omega/m)$	155	349
Peak surface E (MV/m)	250	250
Peak surface H (MA/m)	0.575	0.575
Steady state rf power (MW)	17	9
Iris diameter (mm)	2.6	2.6
Length (cm)	26	26

Cryoplant efficiency (Carnot + engineering)

SRF temperature	Ratio W _{300K} /W _{cryo}				
77 K	13				
50 K	20				
4.2 K	230				
1.9 K	920				

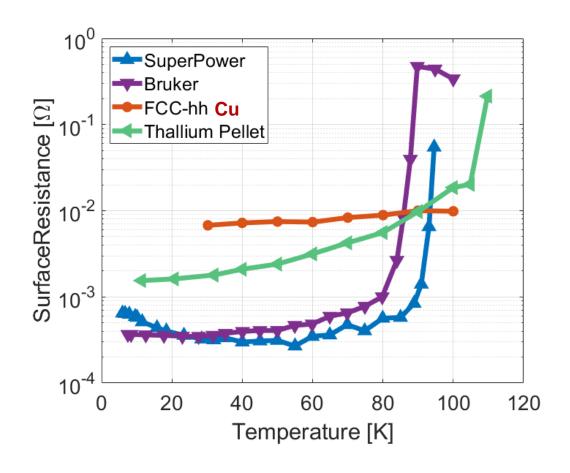
Thanks to T. Koettig, CERN

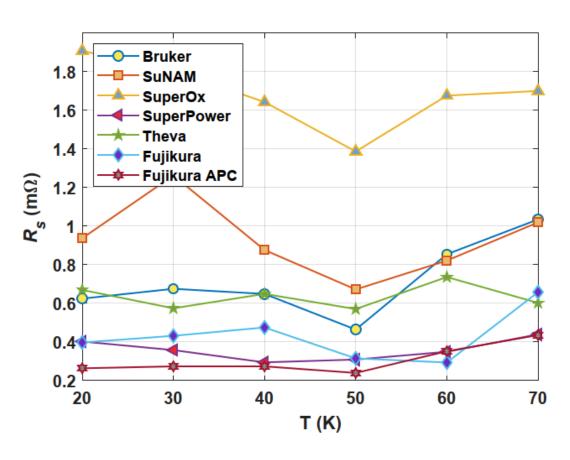
E. Nanni et al., PRAB 24, 093201 (2021)

A factor 10÷20 improvement in Q factor compared to copper could pave the way for energy savings

Low-power measurements

An improvement larger than x10 compared to copper (Rs=8m Ω) has been measured on samples of tapes (8 GHz) at low RF power

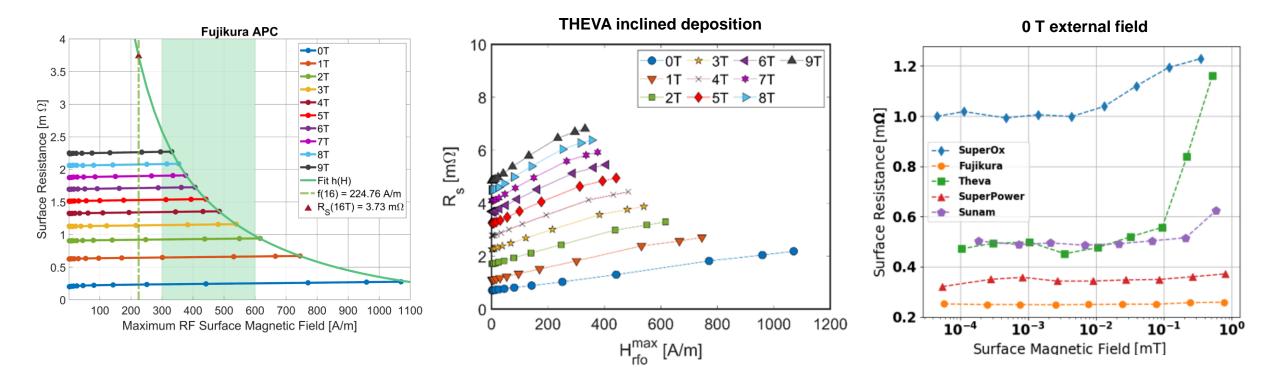




Adapted from Romanov et al, Sci. Rep. (2020) 10:12325



Testing at higher RF power



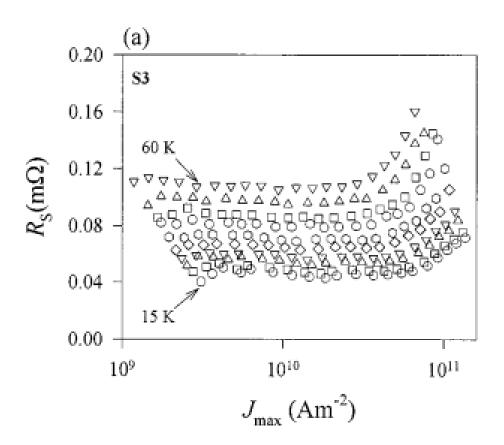
HTS coated conductors at 8 GHz (dielectric resonator) and 50 K

Patrick Krkotic, PhD dissertation, UPC Barcelona 2022



Literature review

 There are very few measurements on HTS at high RF currents (mostly microstrip resonators). But physics is proven.



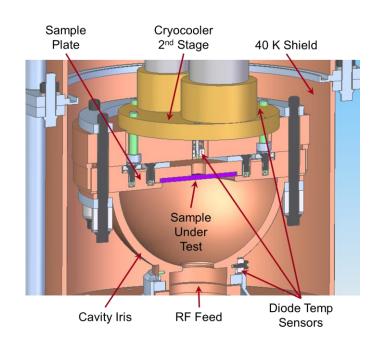
~10¹¹ A/m² RF current (microstrip resonator, 200 µm, 350 nm thick, 8 GHz)

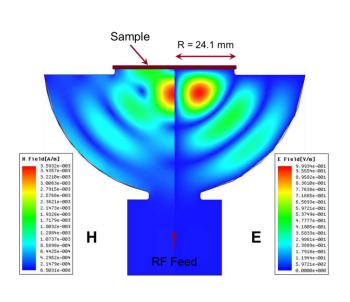
Powell et al. Journal of Applied Physics 86, 2137 (1999)

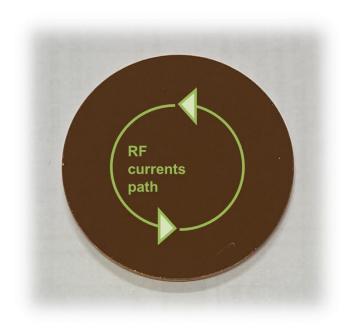
For 1 µm thickness this is equivalent to 10^5 A/m ($\cong 0.1$ T $\cong 25$ MV/m) Entering the "high-gradient" range

High-gradient testing at SLAC – supported by I.FAST IIF

- "Mushroom" cavity. Can achieve H_{peak} of about 360 mT 2.9x10⁵ A/m (equivalent to ~80 MV/m in a standard accelerating cavity) using 50 MW XL-4 Klystron at 11.4 GHz.
- Zero E-field on the sample
- Maximum H-field on the sample
- Sample accounts for ⅓ of total cavity loss





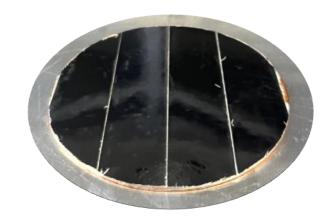


Goal: demonstrate high-gradient pulsed operation of HTS, at cryo-temperatures

First results at SLAC, at low gradient

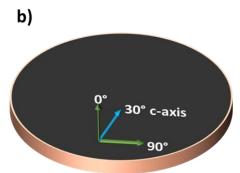
Two HTS measurements, after calibration measurements with Cu and Nb

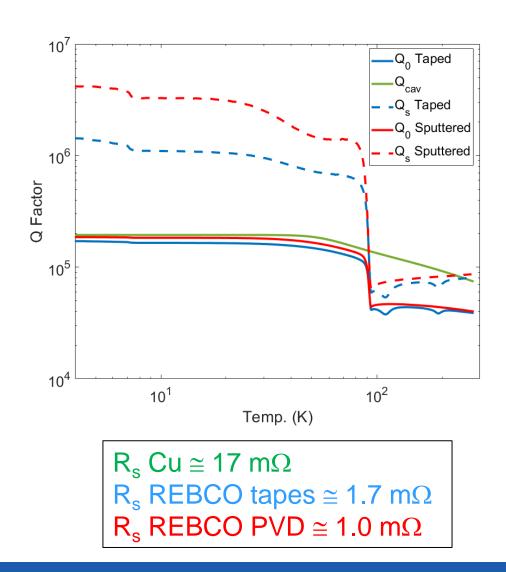
Soldered REBCO-CCs on copper (Fujikura by CSIC-ICMAB)



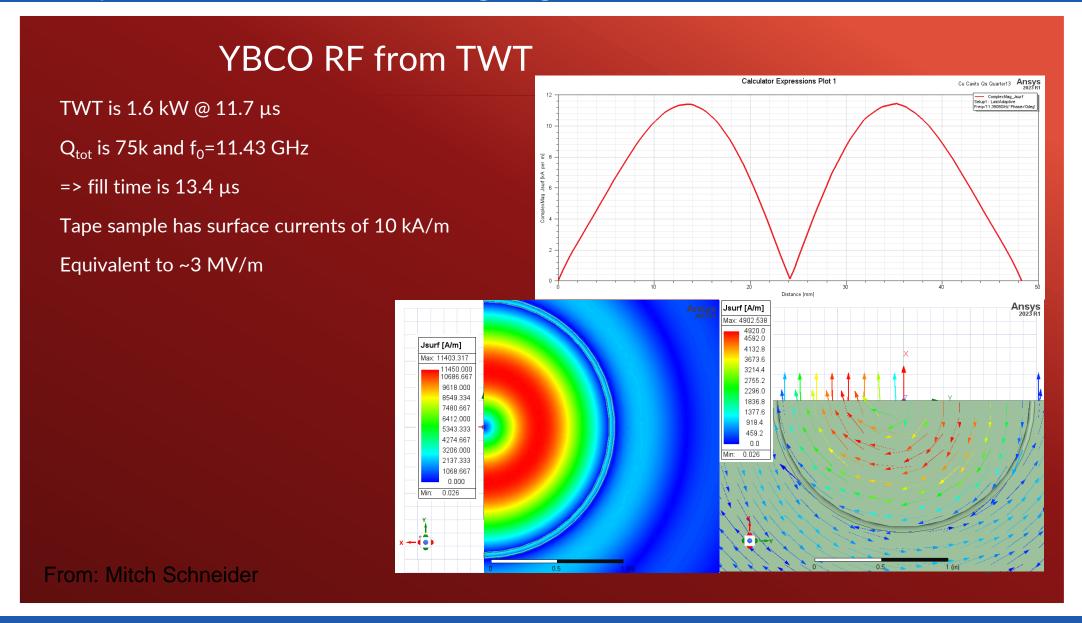
Directly grown REBCO on MgO on copper (CERACO)







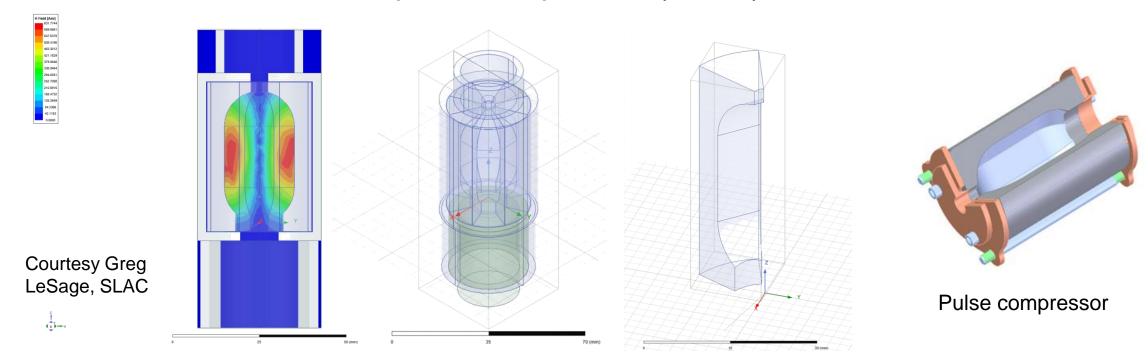
Preliminary SLAC results at high-gradient





First device validation – supported by I.FAST Innovation Fund

- Next goals: develop large-size tapes (50 mm wide) in collaboration with KCT, to be first tested on discs at SLAC. Two-years plan funded by IIF
- (Ideally: REBCO coating directly on 3D objects)
- Device validation: X-band pulse compressor (SLAC) as first "real" RF device

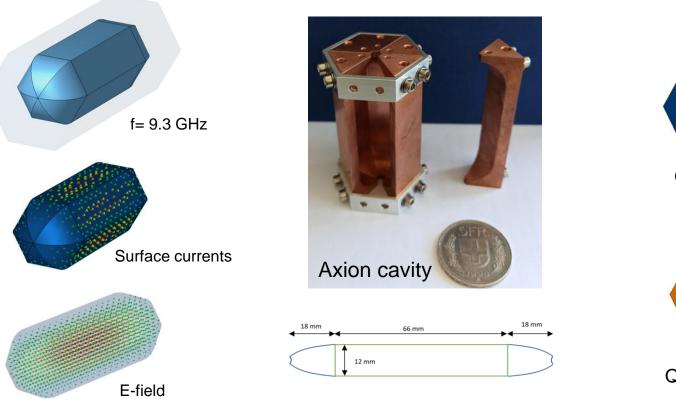


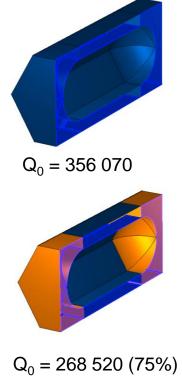
Coating will be performed by CSIC-ICMAB



Axion cavity as earlier demonstrator

- Approach being validated also for axion detection cavities in RADES collaboration having a similar geometry
- Copper body manufactured at Mainz University, adapted to 12 mm wide coated conductors, coated by CSIC-ICMAB







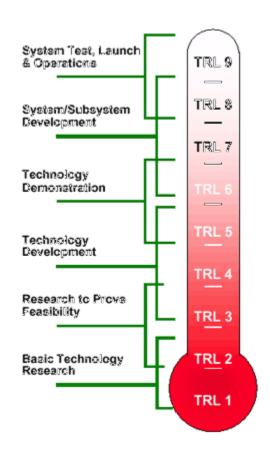
Work plan from 4/2023 to 4/2025

	Q1	Q2	Q3	Q4	Q5	Q6	Q7	Q8
WP 1 (CERN)								
Coordination activities								
Samples and substrates procurement		M1						
RF low power characterization of segmented cavities (small tapes)					D1			
Final report								D2
WP 2 (KCT)								
Design and fabrication of sample holder system				M1				
HTS coating of large samples								D1
WP3 (CSIC-ICMAB)								
Coating on discs and segmented cavities for benchmarking (small tapes)				D1				
Measurement of superconducting properties of large size tapes								D2
SLAC supporting partner								
RF high power characterization of 3D coated HTS discs in their mushroom cavity								



Industrial application prospect

- At the end of this study, we aim at consolidating TRL4.
- Prototype pulse compressor with SLAC will demonstrate TRL6.
 - Timescale: 2-3 years after completion of this study
 - Need a further round of funding
 - This will include the design, fabrication and coating, and its validation in a high-power RF bench test bench.
- Future accelerator projects will drive achieving further TRLs and drive commercialization.
 - Industry will be involved for construction of devices
 - Other companies may be involved for hardware manufacturing





Addressing the European Green Deal



- New-generation collider linacs are expected to use hundreds of MW of electricity
- > Energy savings from HTS are in line with current policies of societal impact minimization



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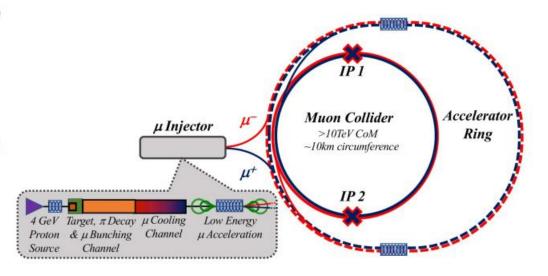


Muon Collider





- Muon collider → potential short cut to the energy frontier
 - Multi-TeV collisions in next generation facility
 - Combine precision potential of e⁺e⁻ with discovery potential of pp
 - High-flux, TeV-scale neutrino beams for nuclear & BSM physics
- Bright muon beams are required
 - Protons onto a target to make pions
 - Pions are captured and decay to muons
 - Muon beam is cooled to get to high brightness
- Cooling time must be competitive with muon lifetime
 - Ionisation cooling

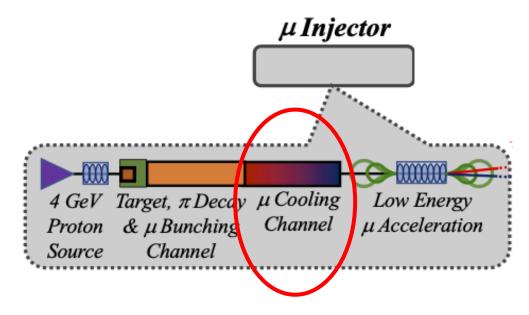


Muons/bunch	N	10^{12}	2.2
Repetition rate	f_r	$_{ m Hz}$	5
Beam power	P_{coll}	MW	5.3
RMS longitudinal emittance	ε_{\parallel}	eVs	0.025
Norm. RMS transverse emittance	$\varepsilon_{\perp}^{"}$	μm	25

From: Chris Rogers

Muon collider

 Muon cooling system requires RF cavities operating at high-gradient AND in a strong magnetic field.



- Normal conducting copper, possibly cryo: <u>baseline option</u>
- A dream: High-Temperature Superconductors?

USA P5 process

https://www.usparticlephysics.org/2023-p5-report/index.html

Recommendation 2c:

c. An off-shore Higgs factory, realized in collaboration with international partners, in order to reveal the secrets of the Higgs boson. The current designs of FCC-ee and ILC meet our scientific requirements. The US should actively engage in feasibility and design studies. Once a specific project is deemed feasible and well-defined (see also Recommendation 6), the US should aim for a contribution at funding levels commensurate to that of the US involvement in the LHC and HL-LHC, while maintaining a healthy US on-shore program in particle physics (section 3.2).

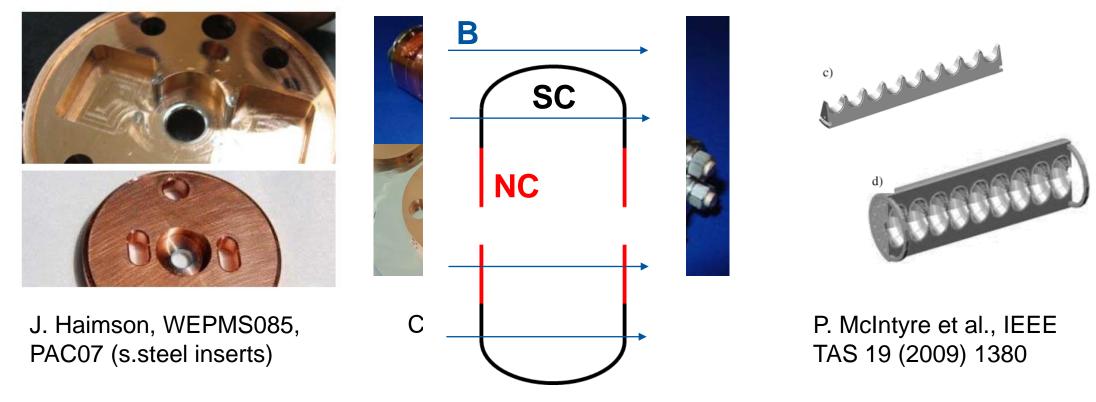
Recommendation 4a:

a. Support vigorous R&D toward a cost-effective 10 TeV pCM collider based on proton, muon, or possible wakefield technologies, including an evaluation of options for US siting of such a machine, with a goal of being ready to build major test facilities and demonstrator facilities within the next 10 years (sections 3.2, 5.1, 6.5 and Recommendation 6).



Possible practical implementation of HTS tape-coated cavities

How could a future cavity look like? Bimetallic cavities



Joints at low-current regions are standard practice even in SRF cavities (ie QWRs)

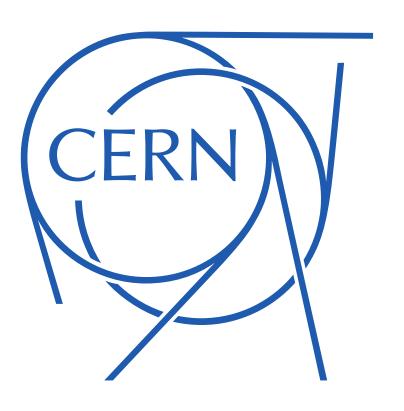
Segmentation at zero-current region is possible, see device being designed at SLAC



Final remarks

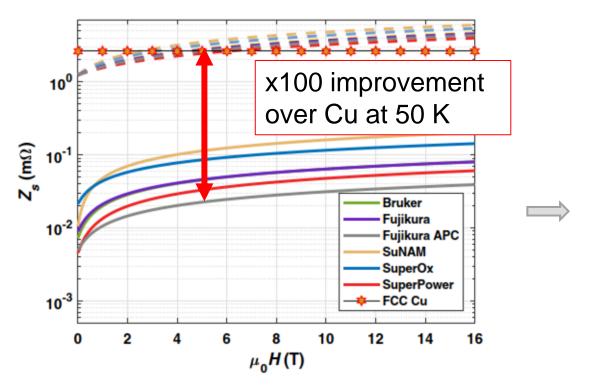
- No data exist for HTS at high-gradient (either samples or cavities): experiments needed
- Fabrication technologies for real cavities must be developed: wider soldered tapes (iFAST collaboration "HIGHEST"), and perhaps eventually develop a direct HTS coating technique on copper
- Overall energy efficiency would have to be studied, considering: operating temperature, cryo-efficiency, possible Q-factor, pulsed operation





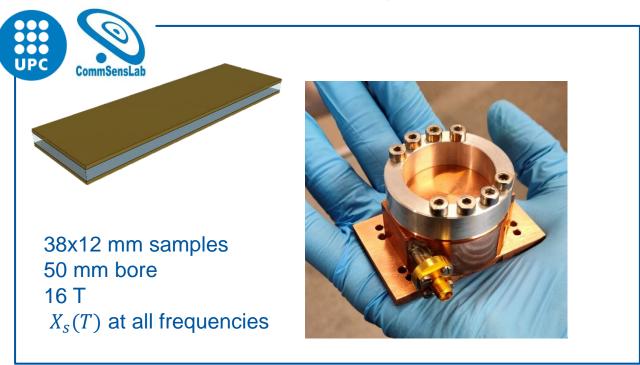
Scaling to lower frequency

REBCO scaled to 1 GHz at 50 K



Romanov et al, SciRep 10:12325 (2020)

For HTS Rs scales as f^2 For Cu Rs scales as $f^{1/2}$ A parallel-plate resonator is being commissioned to test samples at ~1 GHz



Will demonstrate real experimental frequency scaling on samples



Surface impedance: the key

 τ Risetime of beam instabilities

$$\frac{1}{\tau} \propto -\text{Im}|\Delta\omega| \propto \frac{I_b M}{EL} \text{Re}(Z_T)$$

$$Re(Z_T) \ni \frac{R c}{\pi b^3 f} R_S = \frac{R c}{\pi b^3 f} \sqrt{\rho \mu_o \pi f}$$

 Z_T Transverse impedance (property of the beam)

 R_S Surface resistance (property of the surface)

 τ : instabilities rise-time

 $\Delta\omega$: betatron tune-shift

I_b: bunch current

M: number of bunches

E: beam energy

L: bunch length

R: accelerator radius

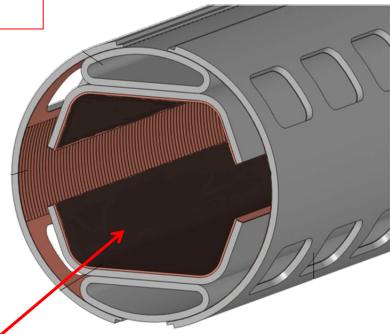
c: speed of light

b: vacuum chamber radius

f: wakefields frequency

ρ: electrical resistivity

What could be better than copper at 50 K?



High-Temperature Superconductors (HTS) 8 km footprint for 250/550 GeV CoM \Rightarrow 70/120 MeV/m

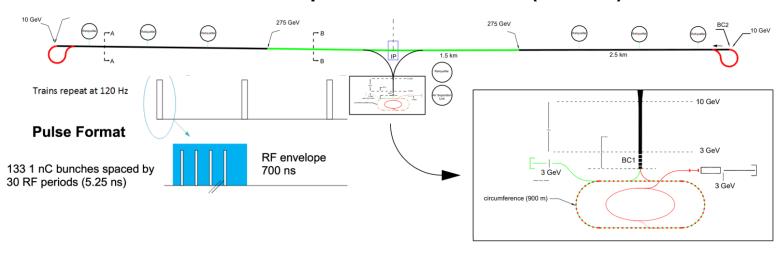
Large portions of accelerator complex compatible between LC technologies

- Beam delivery / IP modified from ILC (1.5 km for 550 GeV CoM), compatible w/ ILC-like detector
- Damping rings and injectors to be optimized with CLIC as baseline
- Cryogenically cooled 77 K (liquid nitrogen)

\mathbb{C}_3	Pa	rar	ne	te	rs
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• . a. a						
Collider	C^3	C_3				
CM Energy [GeV]	250	550				
Luminosity $[x10^{34}]$	1.3	2.4				
Gradient [MeV/m]	70	120				
Effective Gradient [MeV/m]	63	108				
Length [km]	8	8				
Num. Bunches per Train	133	75				
Train Rep. Rate [Hz]	120	120				
Bunch Spacing [ns]	5.26	3.5				
Bunch Charge [nC]	1	1				
Crossing Angle [rad]	0.014	0.014				
Site Power [MW]	~ 150	~175				
Design Maturity	pre-CDR	pre-CDR				

C³ - 8 km Footprint for 250/550 GeV (to scale)



Cooling allows for increase in accelerating gradient, and savings in RF power infrastructure

From: Emilio Nanni



Flux pinnining

Typical SRF accelerator cavities are made of niobium







Limited or no magnetic shielding

- Effect of external magnetic field on SRF accelerating cavities is mostly due to flux pinning, weak pinning in bulk Nb and strong in Nb/Cu
- Earth magnetic field should not be an issue for HTS (to be verified)

Literature review - II

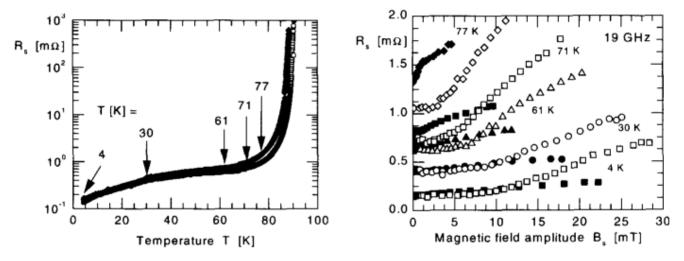


Fig. 4.1. Temperature dependence at 19 GHz (*left part*) of the surface resistance a $\varnothing 2''$ laser-ablated film (*diamonds*, "L49", [23]) and a $\varnothing 1''$ DC-sputtered film (*circles*, "S145", [24]). The *right part* displays the field dependences $R_s(B_s)$ of both films at the temperatures indicated by *arrows* in the left part. *Filled (open) symbols* refer to the laser-ablated (sputtered) films.

- T. Kaiser: Dissertation, University of Wuppertal, Report WUB-DIS 98-13 (1998).
- 24. T. Bollmeier, W. Biegel, B. Schey, B. Stritzker, W. Diete, T. Kaiser, G. Müller:

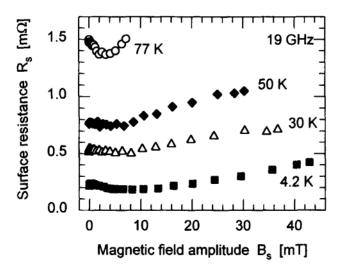
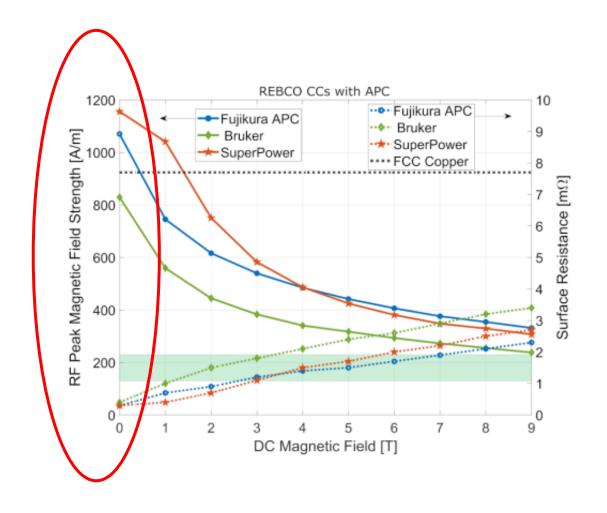
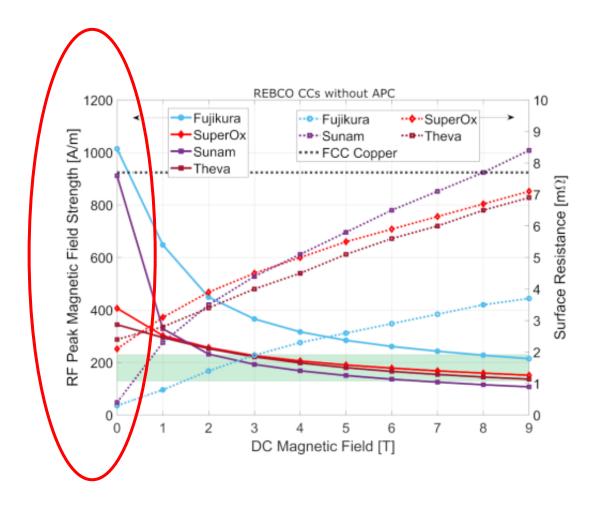


Fig. 4.31. Anomalous microwave field dependences $R_{\rm s}(B_{\rm s})$ at 19 GHz for the two DC-sputtered films S178 ($T=77\,{\rm K},\ circles$) and S373 ($T=4.2\,{\rm K}\ (squares),\ 30\,{\rm K}\ (triangles)$ and 50 K (diamonds)) [23].

From: M. Hein, "High-Temperature-Superconductor Thin Films at Microwave Frequencies" (Springer Tracts in Modern Physics, 155)

HTS tape at 8 GHz (dielectric resonator) and 50 K





Patrick Krkotic, PhD dissertation, UPC Barcelona 2022



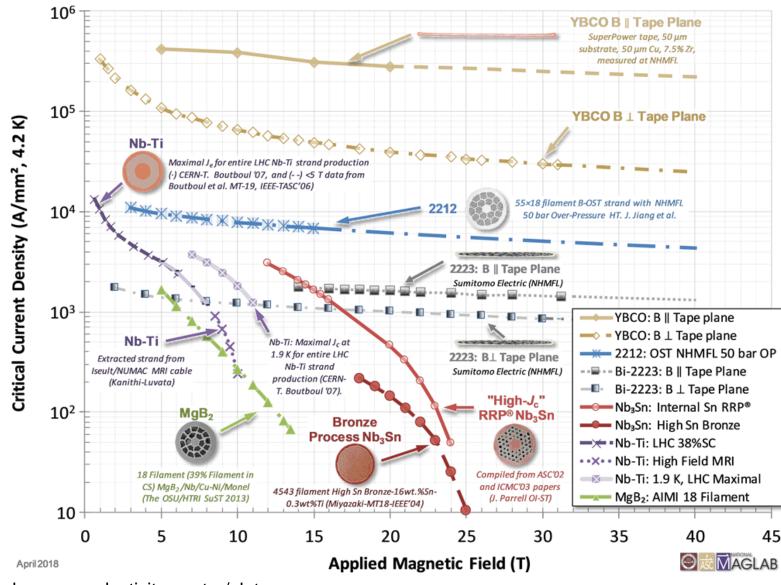
Zoo of superconductors

J_c may vary of orders of magnitude.
H_{c2} has much smaller variation.

YBCO most promising candidate

NbTi – NbTiN possible candidates at B < 10T

 Nb_3Sn for B < 15 T

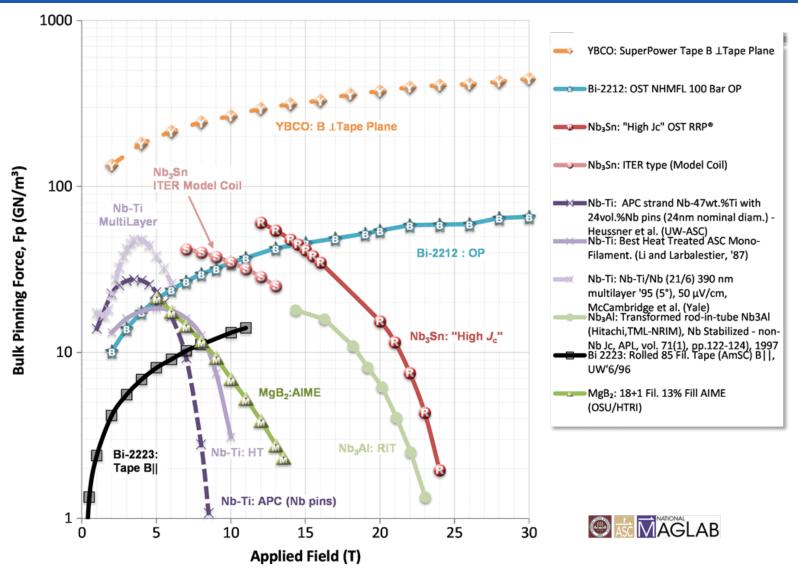


https://nationalmaglab.org/magnet-development/applied-superconductivity-center/plots



Zoo of superconductors

Pinning force

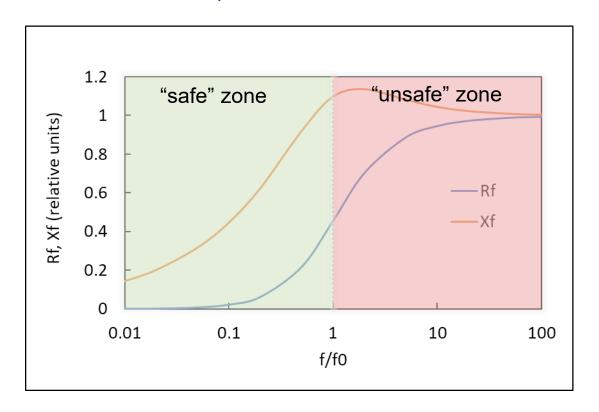


https://nationalmaglab.org/magnet-development/applied-superconductivity-center/plots



Effect of magnetic field: fluxon losses in RF

Surface resistance, reactance due to vortex motion



Case
$$f < f_o$$

$$R_{f} = \frac{\rho_{n}}{2\lambda} \frac{B_{o}}{B_{c2}} \frac{f^{2}}{f_{0}^{2}} \qquad B_{0} \square B_{c2}$$

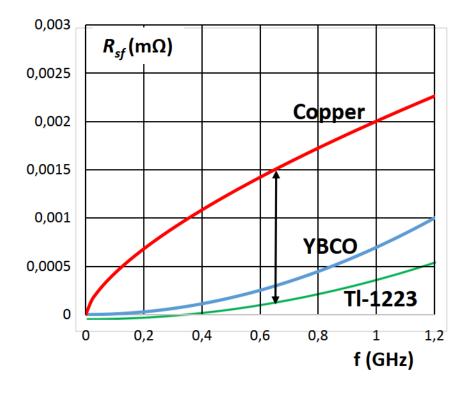
$$R_{f} = \frac{R_{n}}{\sqrt{2}} \sqrt{\frac{B_{o}}{B_{c2}}} \left(\frac{f}{f_{0}}\right)^{3/2} \qquad B_{0} \square B_{c2}$$

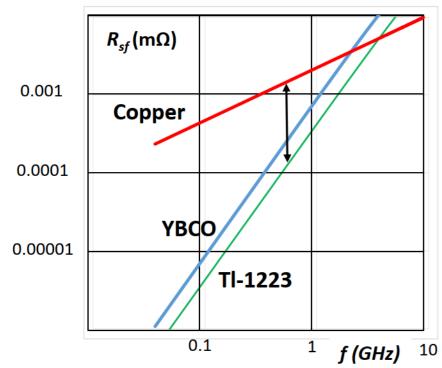
$$f_o(B_o) = \frac{\omega_o(B_o)}{2\pi} = \frac{\rho_n \sqrt{B_o} J_c(B_o)}{\sqrt{\varphi_o} B_{c2}}$$

To maximize f_0 and minimize fluxon losses we need high J_c materials

Predicted surface resistance of HTS in 16 T field

YBCO	T _c =92K	T=50K	B ₀ =16T	$J_c(50,16)=7.5\times10^9$ Am ⁻²	$B_{c2}(50)=40T$	ρ_n =60μ Ω cm	$f_0 = 10GHz$
TI-1223	T _c =125K	T=50K	B ₀ =16T	$J_c(50,16)=1x10^{10}Am^{-2}$	$B_{c2}(50)=80T$	ρ_n =80μΩcm	$f_0 = 14GHz$

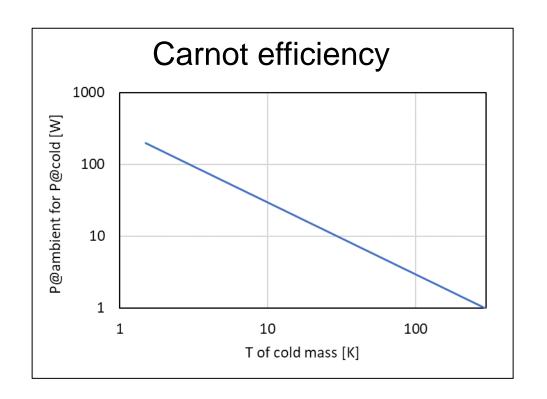


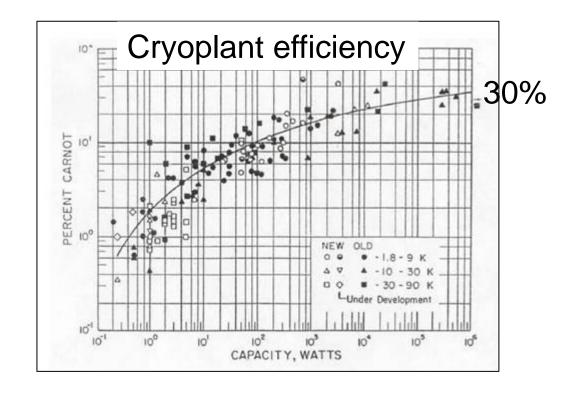


For HTS the Rs scales as f^2

For Cu the Rs scales as $f^{1/2}$

Cryogenic losses: SRF aimed at energy saving compared to NRF





Power consumption for 1 W @ 77 K	13 W
Power consumption for 1 W @ 20 K	50 W
Power consumption for 1 W @ 4.2 K	230 W
Power consumption for 1 W @ 1.9 K	920 W

Thanks to T. Koettig, CERN



HTS coating technologies

	BRUKER	F Fujikura	MANUZ	SuperOx	SuperPower's	THEVA
ReBa ₂ Cu ₃ O ₇	Y	Gd Eu	Gd	Gd Y	{ Y,Gd }	Gd
Thickness [µm]	1.6	1.8 2.5	1.6	0.9 3.0	1.5	3.0
Nano-inclusion	$BaZrO_3$	none BaHfO ₃	none	none Y_2O_3	$BaZrO_3$	none
Technology	PLD	PLD	RCE	PLD	MOVCD	EB-PVD
Substrate	Stainless Steel	Hastelloy C276	Hastelloy C276	Hastelloy C276	Hastelloy C276	Hastelloy C276
Thickness [µm]	100	75 50	100	60 40	50	100
Stabilizer [µm]	e.p. 25	lam. 75	e.p 20	e.p. 10	e.p 20	e.p. 20
$T_C[K]$	85	94 92	94	94	91	92

Patrick Krkotic, PhD dissertation, UPC Barcelona 2022