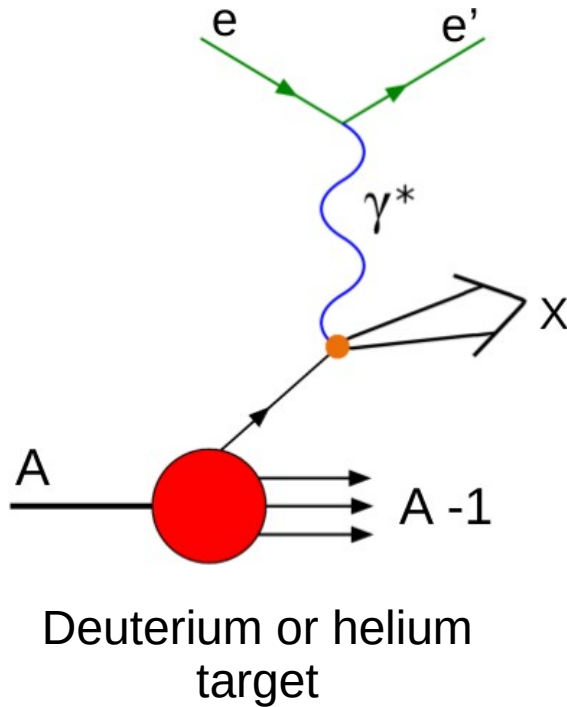


A photograph of a hyperbolic drift chamber. The image shows a dense grid of thin, parallel wires that appear to be illuminated from behind, creating a bright, glowing effect. The wires are arranged in a hyperbolic pattern, curving outwards as they extend. To the right, a green detector plane is visible, featuring a circular pattern of small, dark elements. The overall scene is set against a dark background, highlighting the intricate structure of the chamber.

# Mounting ALERT Hyperbolic Drift Chamber

**Gabriel Charles for**  
J. Bettane, L. Causse, C. Domingues-Goncalves,  
R. Dupré, T. Hourat, M. Imre, F. Jouve, B. Mathon,  
M-L. Mercier, S. Olmo



To avoid interaction of the recoil nucleus with fragments measure the recoil particle at high angle and low momentum

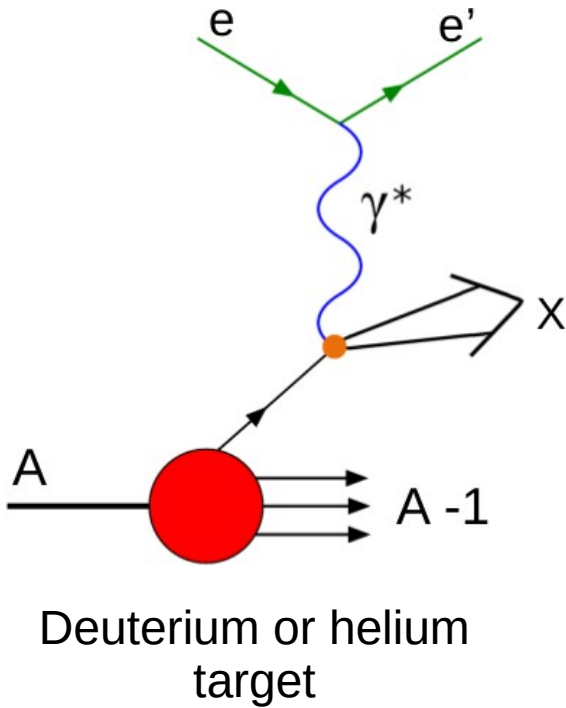
$$\Rightarrow p < 150 \text{ MeV}/c, \theta > 100^\circ$$

4n detection

Recoil nucleus can be :

proton, deuterium, tritium, helium 3, alpha  
 (p)      (1p,1n)      (1p,1n)      (2p, 1n)      (2p, 2n)

Detection of the electron and recoil nucleus



To avoid interaction of the recoil nucleus with fragments measure the recoil particle at high angle and low momentum

$$\Rightarrow p < 150 \text{ MeV}/c, \theta > 100^\circ$$

4n detection

**A**

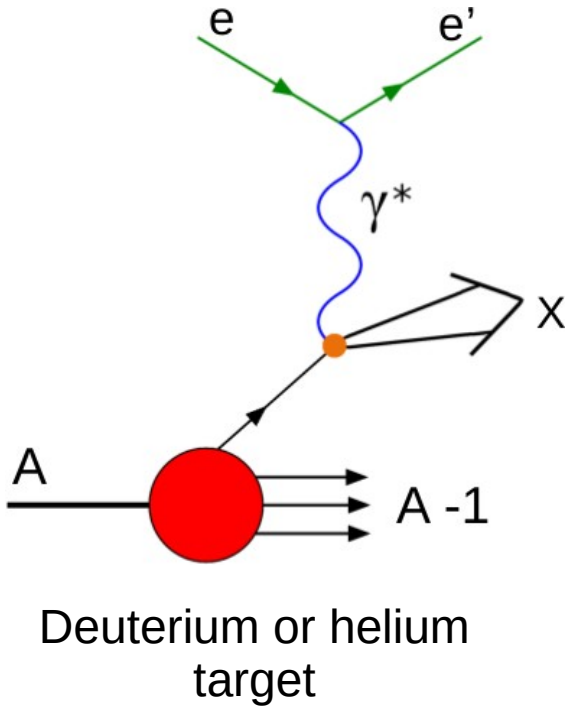
**Low Energy**

Recoil nucleus can be :

proton, deuterium, tritium, helium 3, alpha  
 (p) (1p,1n) (1p,1n) (2p, 1n) (2p, 2n)

Detection of the electron and recoil nucleus





To avoid interaction of the recoil nucleus with fragments measure the recoil particle at high angle and low momentum

$$\Rightarrow p < 150 \text{ MeV}/c, \theta > 100^\circ$$

4n detection

**A**

**Low Energy**

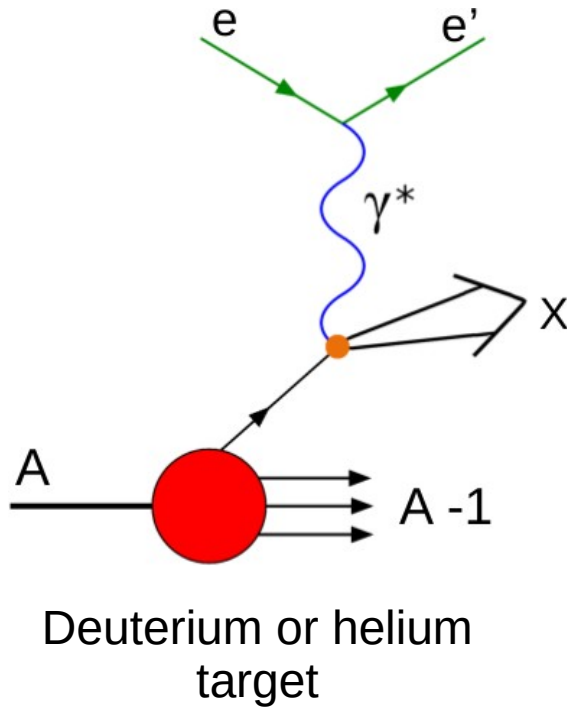
Recoil nucleus can be :

**Recoil**

proton, deuterium, tritium, helium 3, alpha  
 (p) (1p,1n) (1p,1n) (2p, 1n) (2p, 2n)

Detection of the electron and recoil nucleus





To avoid interaction of the recoil nucleus with fragments measure the recoil particle at high angle and low momentum

$$\Rightarrow p < 150 \text{ MeV}/c, \theta > 100^\circ$$

4n detection

Recoil nucleus can be :

proton, deuterium, tritium, helium 3, alpha  
 (p) (1p,1n) (1p,1n) (2p, 1n) (2p, 2n)

Detection of the electron and recoil nucleus

**A**

**Low Energy**

**Recoil**

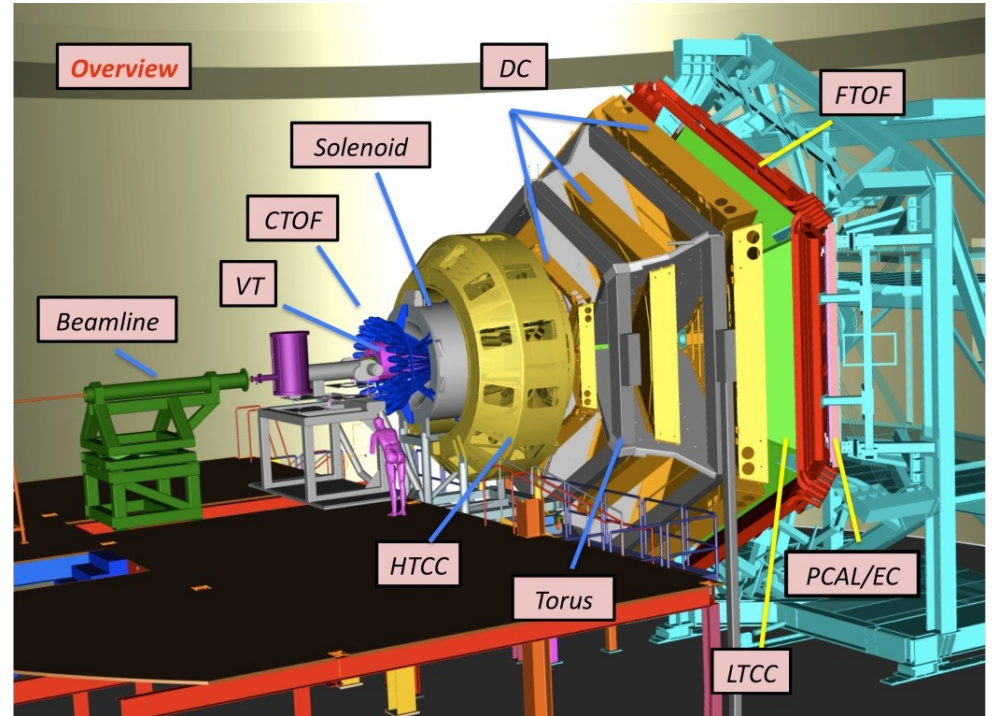
**Tracker**



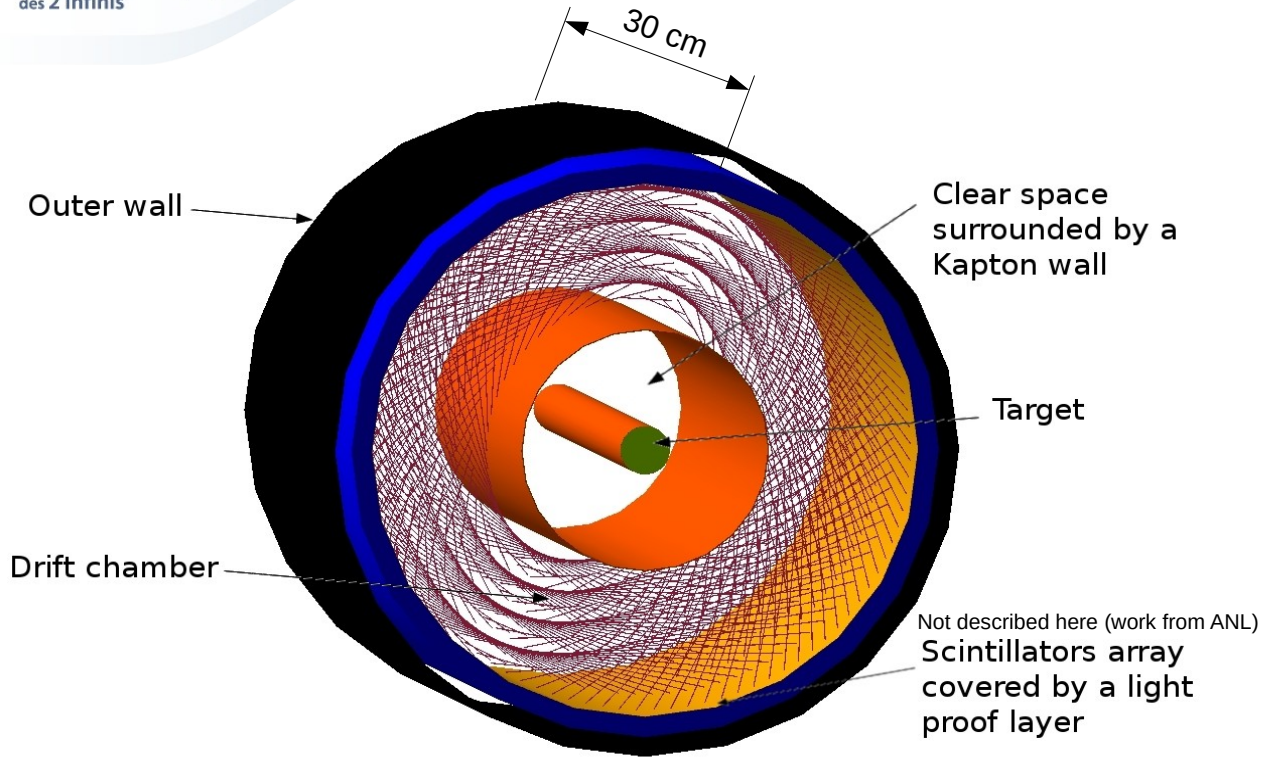
Hall B is perfect to reconstruct the electron. What about the recoil particle?

**=> a new central tracker is required**

## 12 GeV continuous electron beam

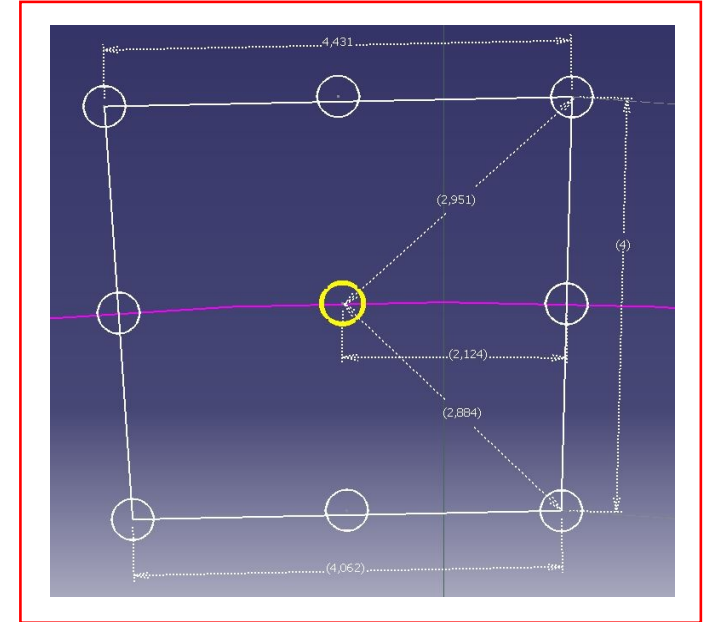


CLAS12 (Hall B)



Flying wires, no field wires

3000, 30 cm long wires, 30  $\mu\text{m}$  diameter, 23,9 wires/cm<sup>2</sup>



All wires grounded, except 576 readout with positive voltage



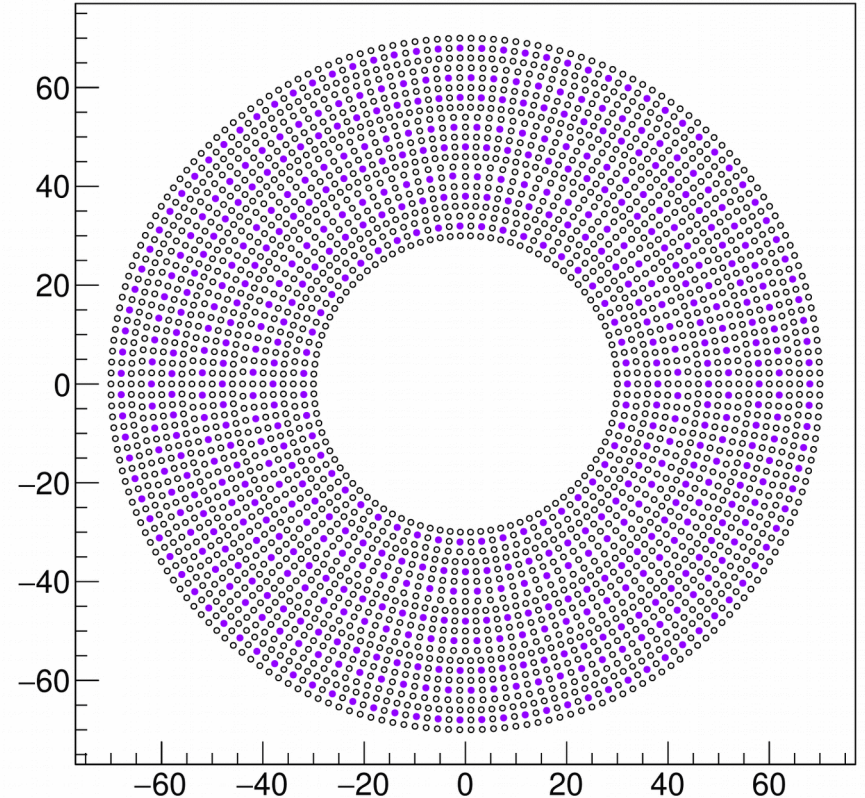
Only AlMg5 wires, no guard wires: all the structure is grounded

No ageing test: the detector will run 4 months with a maximum luminosity of 10 MHz (for the full volume)

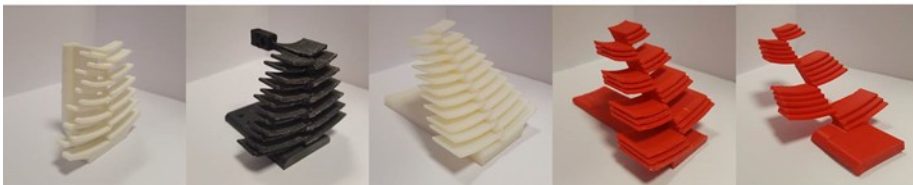
Choice of lightest gas : He/CO<sub>2</sub> (80/20)

Superlayer structure: 3-5-5-5-3

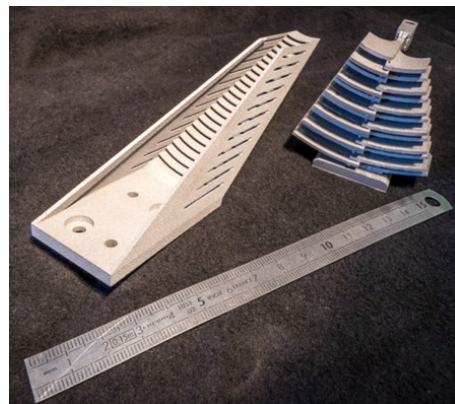
10° stereo angle



# Mechanics



Evolution of the design of plastic printing FDM

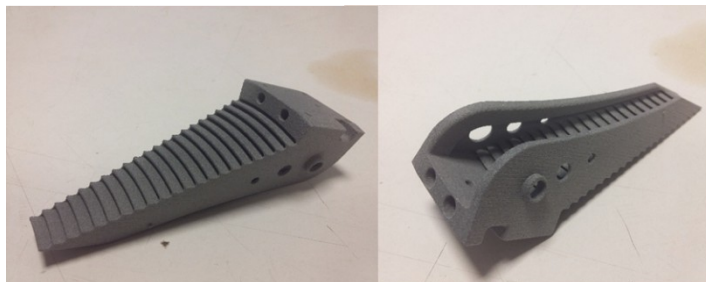


3D printing in Aluminum and Titanium

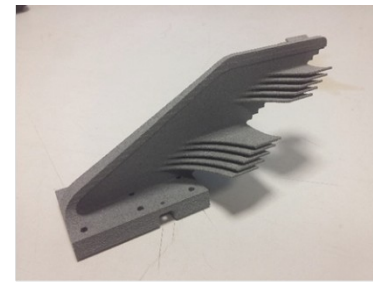
Slide from  
B. Mathon



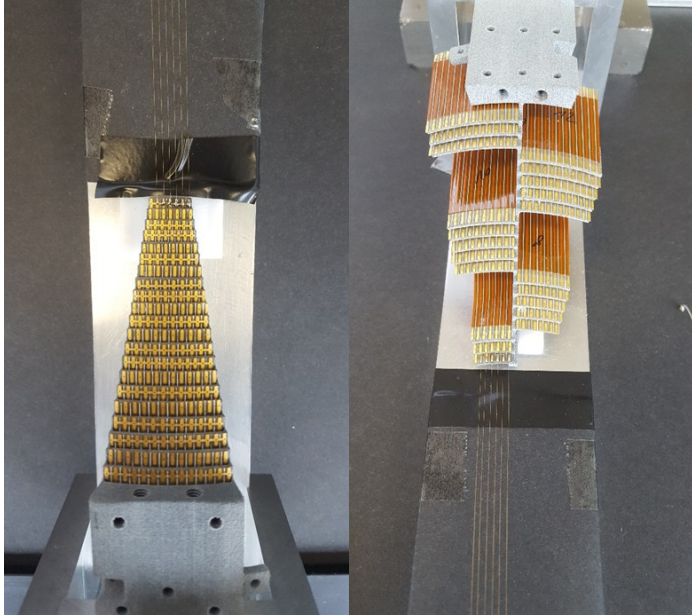
VisiJet M2 RWT with the printer  
ProJet MJP 2500 plus



Smoothering with Ultradur powder







Soldering tests from elements printed in Ultradur and respecting the stereo-angle

## Results:

Distortion or melting of the ABS during soldering.

Distortion of Ultradur too large due to the wire tension

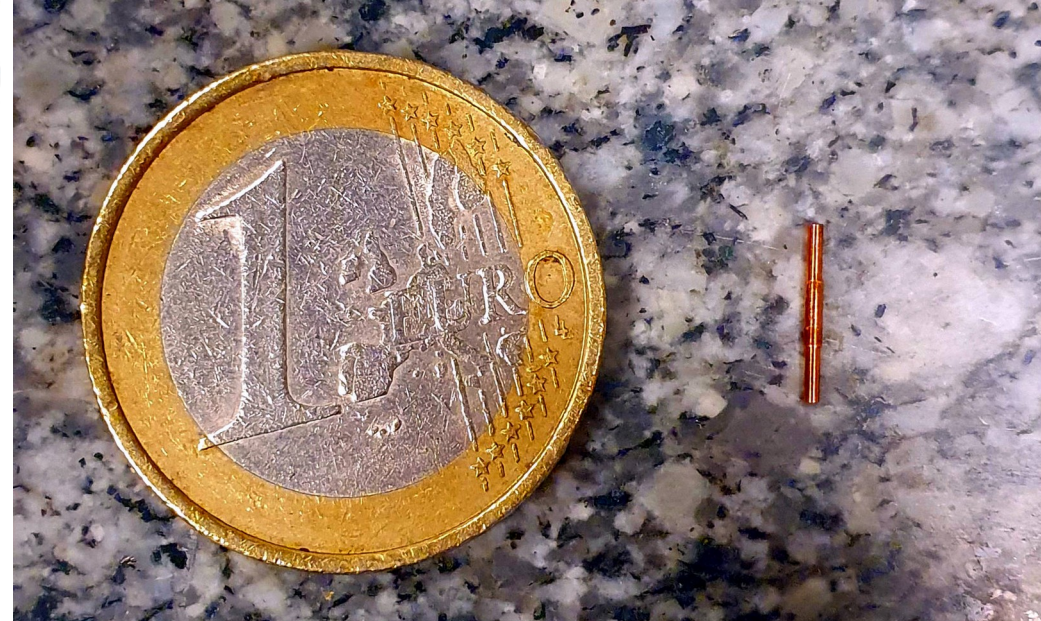
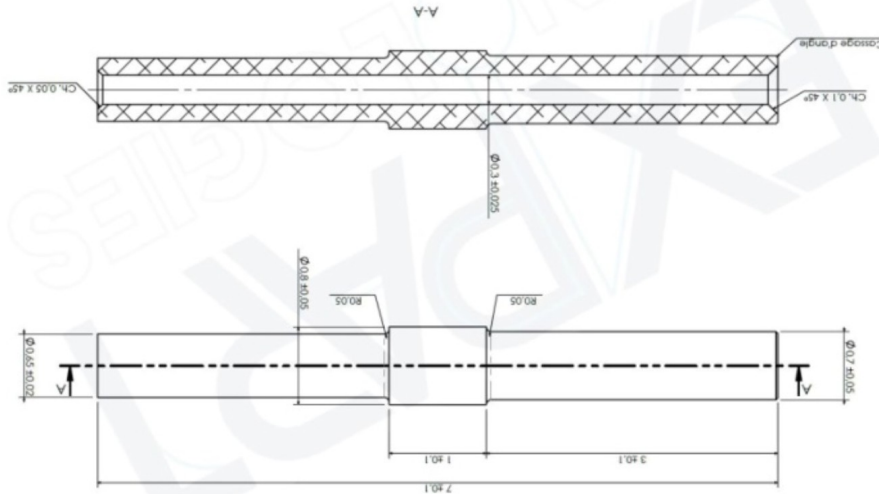
Each time a wire is added the previous one loosen

Not possible to use elements in metal as it requires insulation.

Hard to place precisely the Kapton

No prior knowledge get in touch with a team from Japan (Shoji Uno for Belle II) and from ILL

Slide from B. Mathon



Design our own feedthroughs:

- symmetrical to ease the mounting
- aluminum for the downstream part
- copper for the upstream part



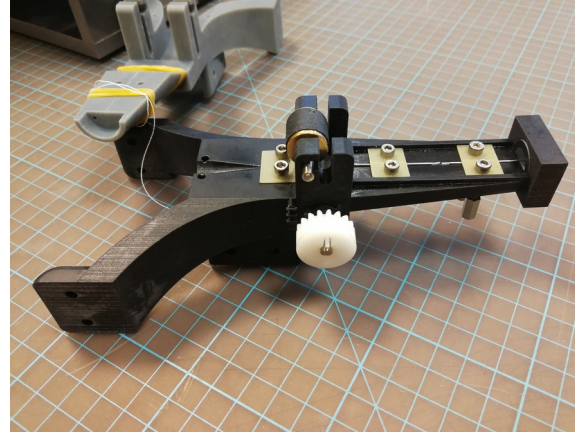
Clamp largely based on design from ILL





Clamp design based on data from ILL

Always close the same way (opens at the end of the hand closure)

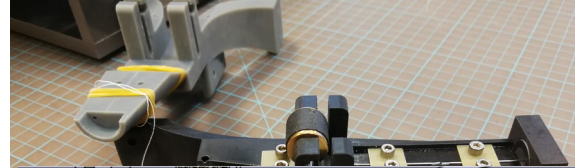


Insertion assist:  
many things to align  
to insert the wire, too  
long

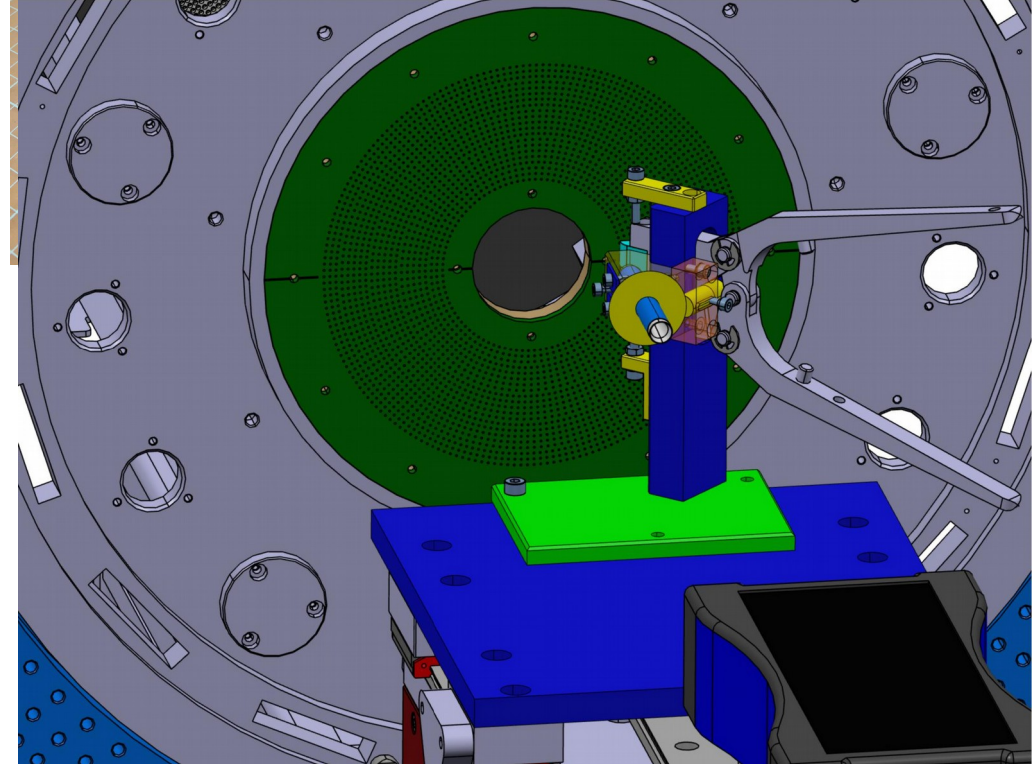


Clamp design based on data from ILL

Always close the same way (opens at the end of the hand closure)



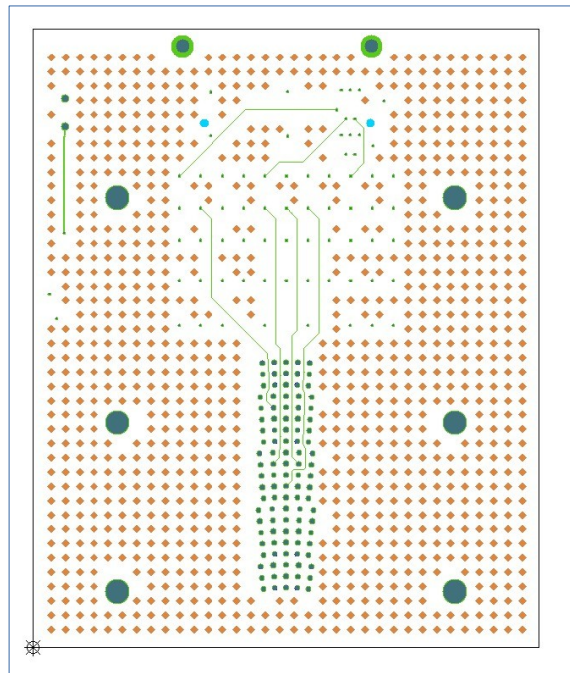
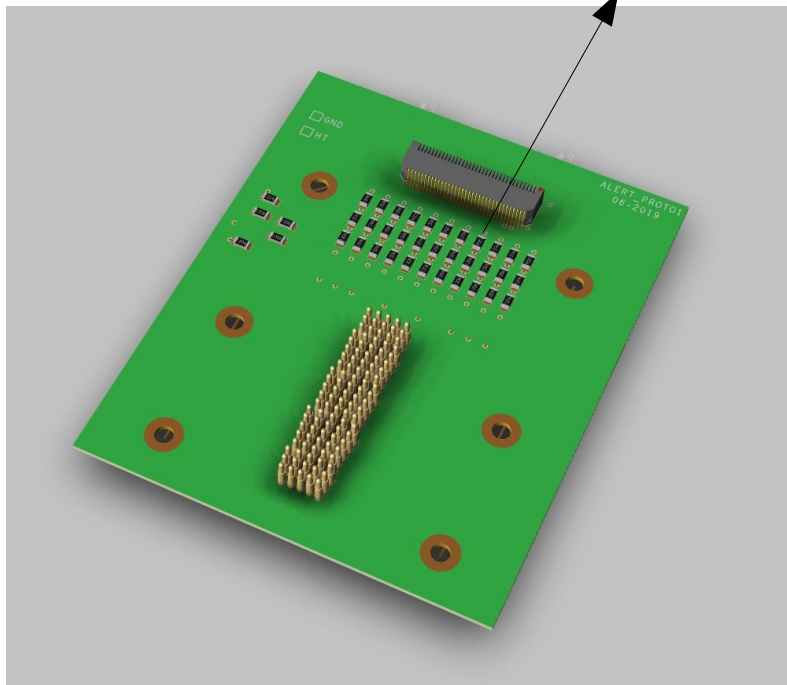
Insertion assist:  
many things to align  
to insert the wire, too



# Electronic boards



To DREAM electronics from CEA  
Saclay

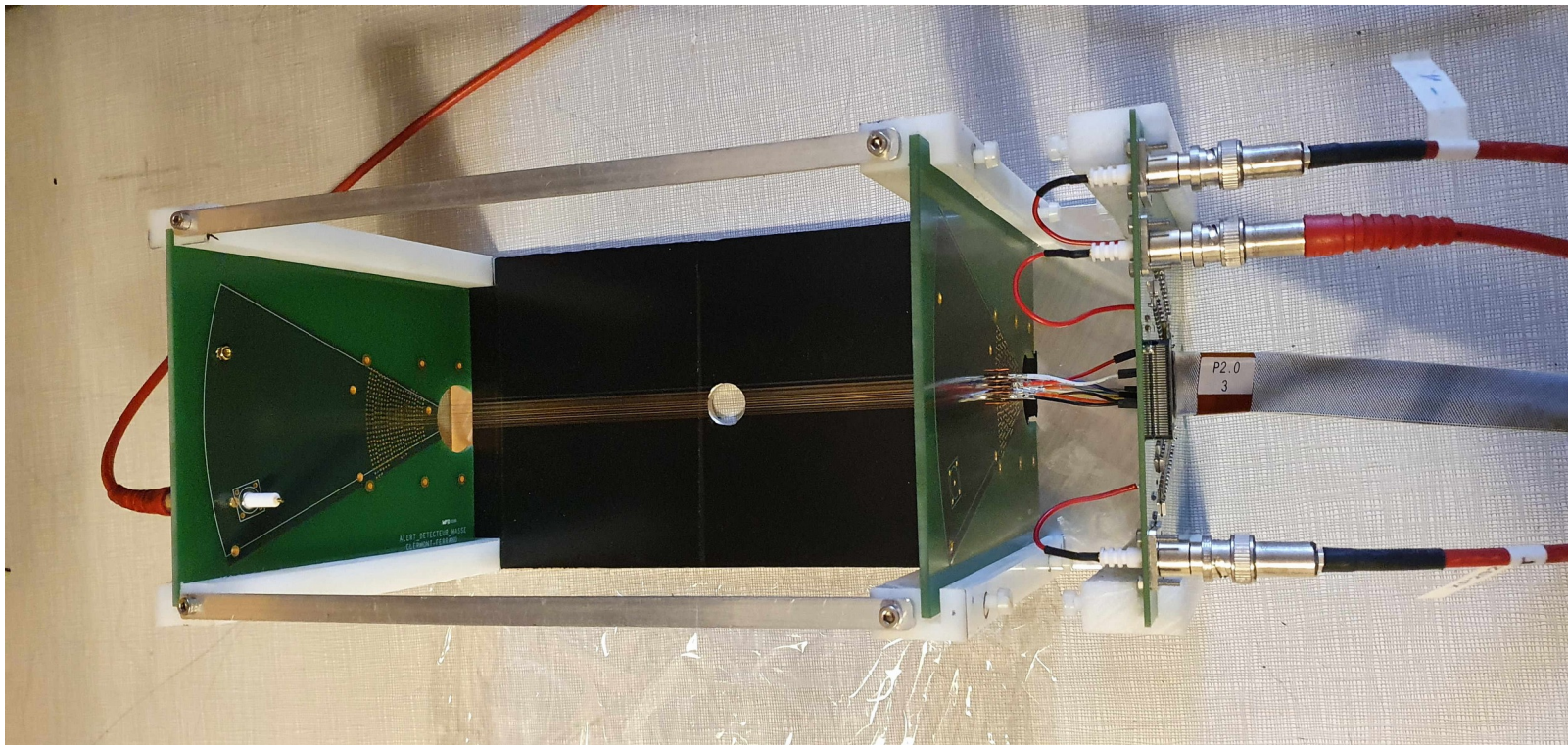


0.7 mm for 2 kV  
→ discussions with  
P. Boyer from Würth  
Elektronik France, some  
PCBs hold 30 kV/mm

**As soon as a slight  
pressure is put on the  
PCB, counting rate  
saturates (even just  
trying to screw it)**

6 layers PCB, decoupling elements as  
read channels are polarized (2000 V max)

Pins PCB is separated from readout PCB. Works fine, very stable and brought to test at ALTO facility (Orsay, France)

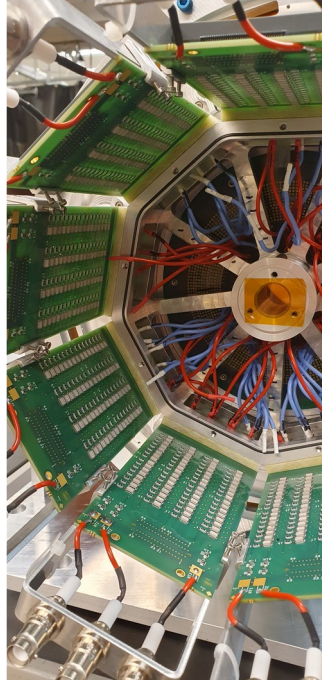
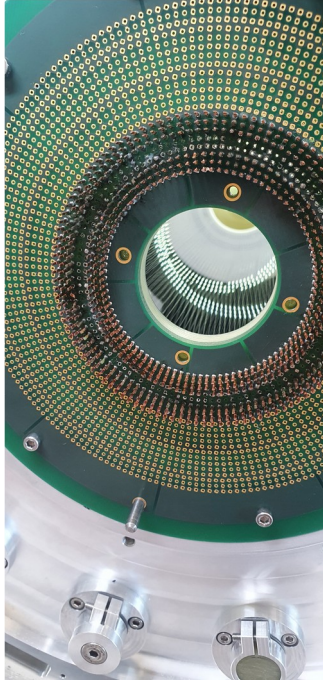


But seems impossible to connect all the jumper cables positionned this way



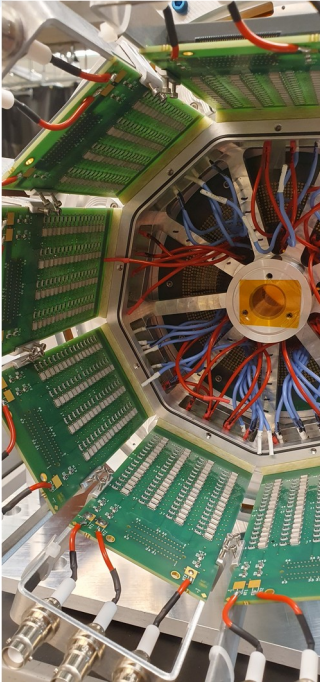
# Third prototype

800 wires mounted on a full size detector  
All AlMg5 wires (as planned for the final detector)



Some problems but no showstopper





Still seems impossible to connect all jumper cables

Problem with the quality of AlMg5 wire

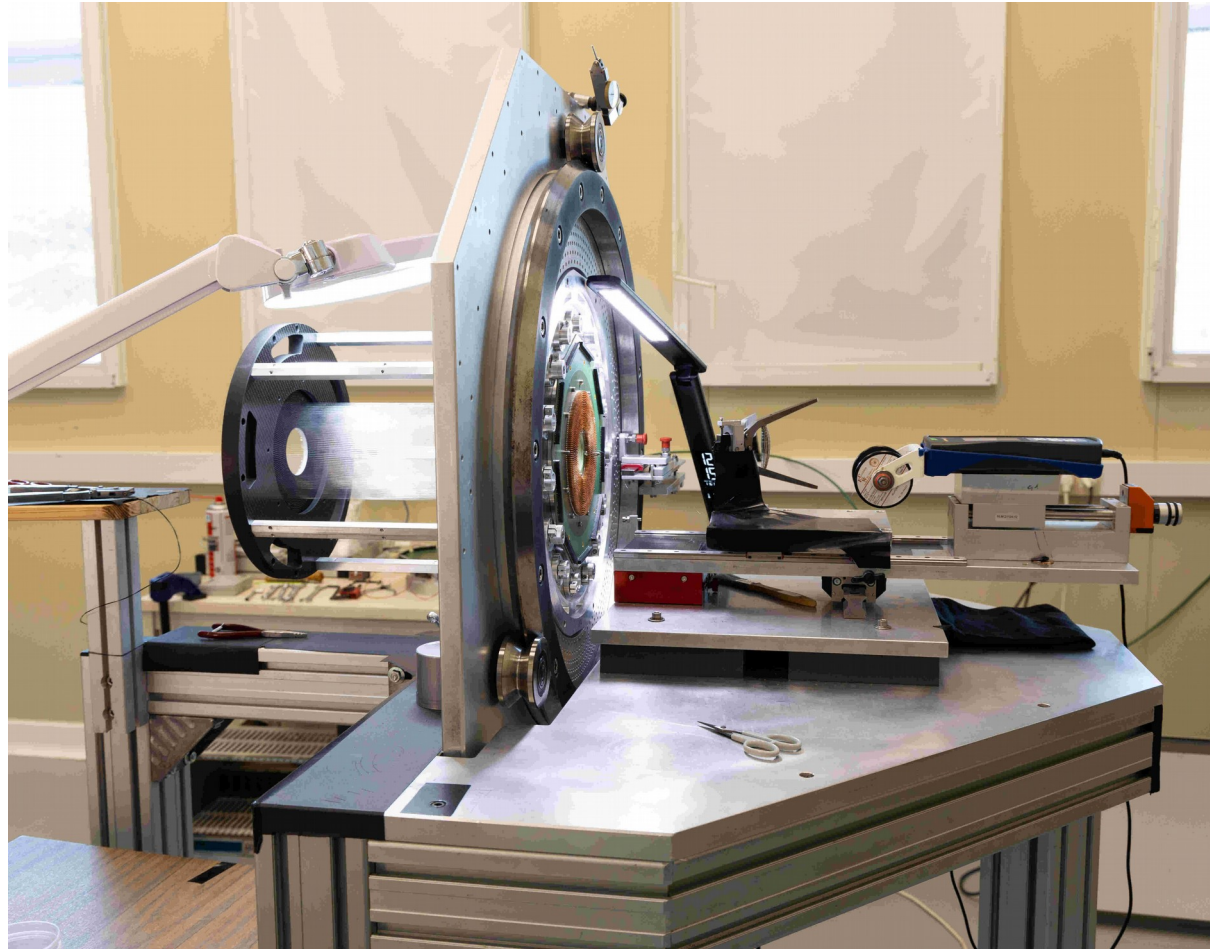
In the mean time, learn the source of the saturation of the electronics: humidity is guilty. **Clean the PCB, dry it, then insulate with the properb spray and it is stable even in humid conditions**

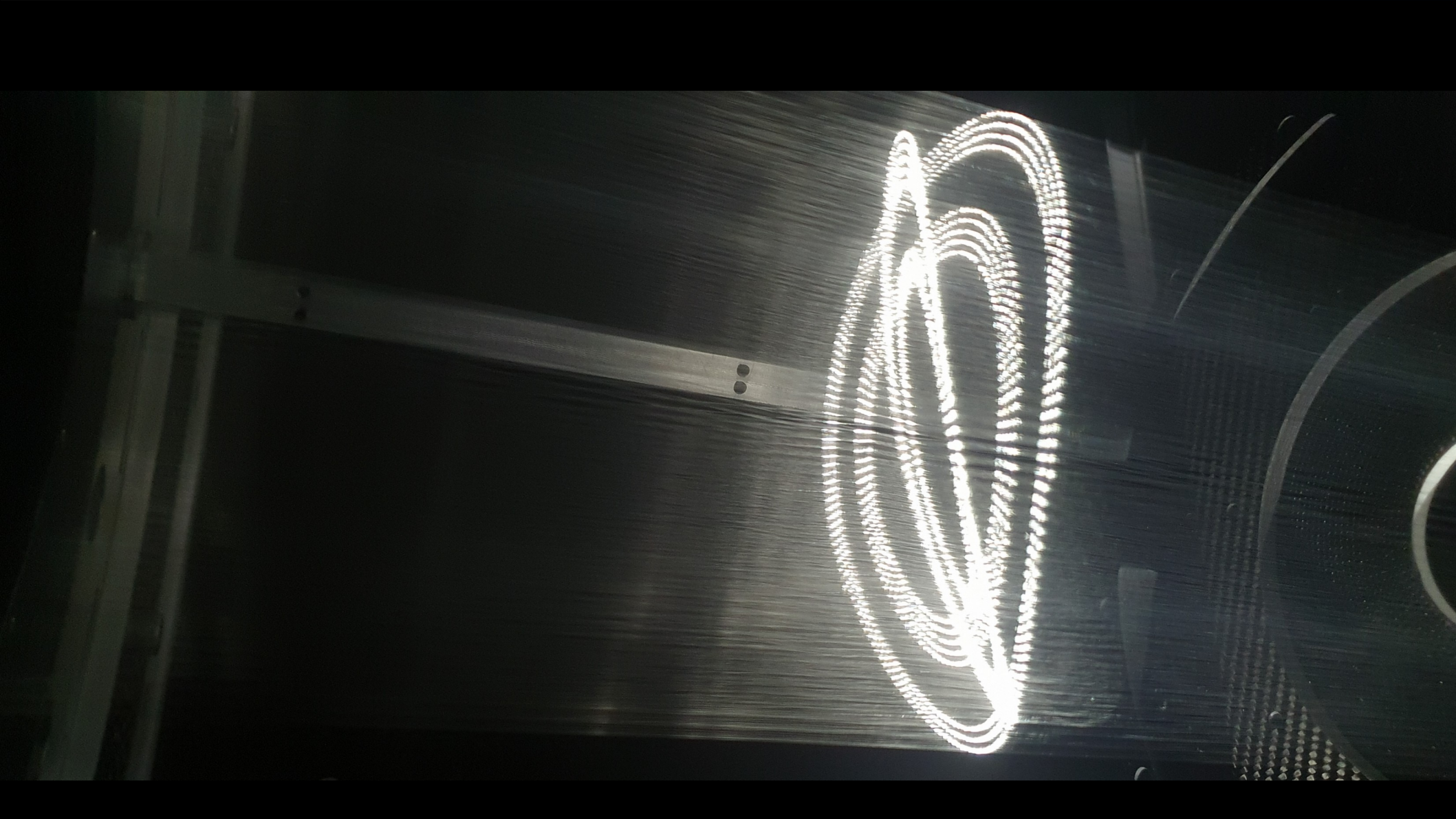
So... start a new design from the old design (after many tests on the previous prototypes of course)

# ALERT HDC



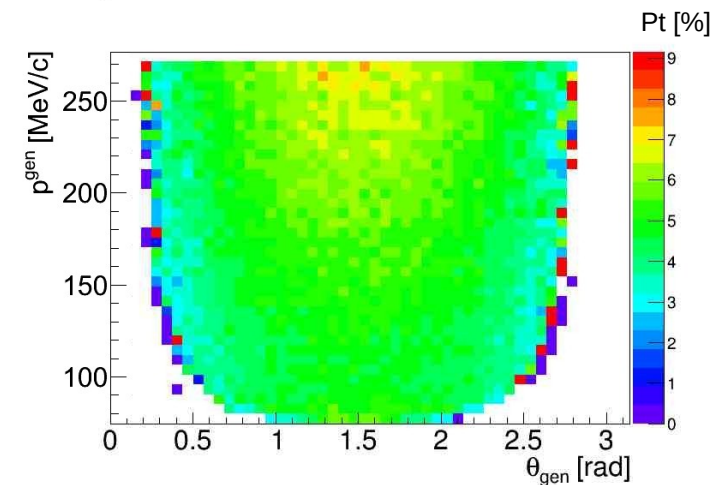
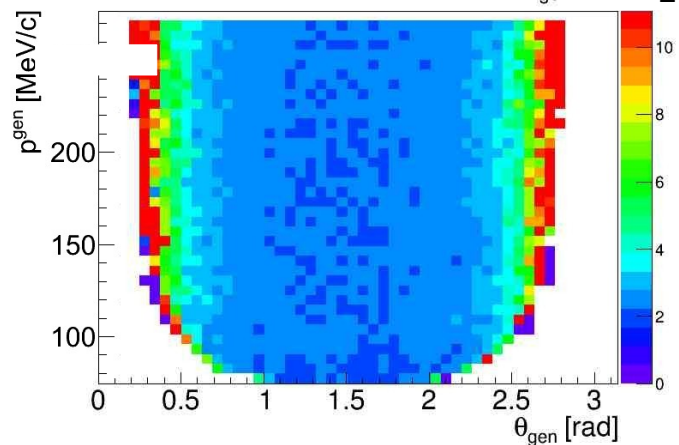
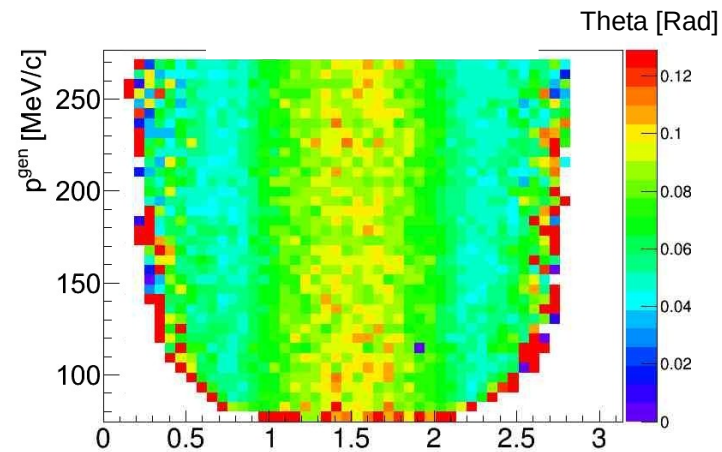
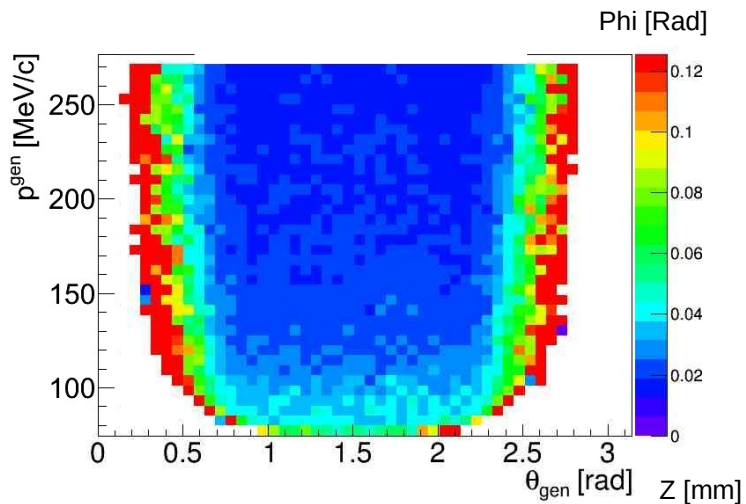






# Backup slides





Thomas P. O'Connor, Whitney R. Armstrong, Zein-Eddine Meziani *et. al*

