## **Recent development of the Barrel EMCal for the ePIC**

The 4th EIC-Asia Workshop

#### July 2<sup>nd</sup> 2024

Jeongsu Bok (Pusan National University)

### **Detectors for ePIC**



### **EIC Calorimeter requirements**

#### • EIC Yellow Report requirements for Barrel EM Calorimeter

- Detection of electrons/photons to measure energy and position
- Require moderate energy resolution  $(7 10)\%/\sqrt{E} \oplus (1 3)\%$
- Require electron-pion separation up to 10<sup>4</sup> at low momenta in combination with other detectors
- Discriminate between  $\pi^0$  decays and single  $\gamma$  up to ~10 GeV
- Low energy photon reconstruction ~100 MeV







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### **Barrel Imaging Calorimeter: Overview**



- Energy resolution: Primarily from Pb/SciFi layers (+ Imaging pixels energy information)
- Position resolution: Primarily from Imaging layers (+ 2-side Pb/SciFi readout and radial segmentation)

### **Detector Structure: Imaging Layer**



- Length: 432.5 cm
- Radius: ~ 80 cm radius 115
- Structure: 48 sectors
- -1.71 < η < 1.31</li>



#### Imaging Layer (Silicon Pixel)

- Module Several AstroPix chips daisy-chained together on Flex PCB
- Length ~16 cm, Width ~2 cm
- Gaps < 200 µm
- Structure: ~ 8 chips/module



 AstroPix tracking layers to capture 3D image of shower development

### **Imaging Layer: AstroPix**

- Imaging layers based on AstroPix sensors
  - Developed for AMEGO-X NASA mission
  - CMOS sensor based on ATLASpix3 (arXiv:2109.13409)
- Key features:
  - Very low power dissipation
  - 500 μm pixel size
  - Time resolution ~3.25 ns

#### AstroPix chip R&D:

- v1 (4.5×4.5 mm2, 200 μm pixel)
   Early prototype
- v2 (1×1 cm<sup>2</sup>, 250 μm pixel)
  - Tested with  $\gamma,\,\beta$  sources, and 120 GeV proton beam
- v3 (2×2 cm<sup>2</sup>, 500 μm pixel, quad chip)
  - Ongoing bench and beam test
  - Main prototyping with this chip version
- v4 (1×1 cm<sup>2</sup>, 500 μm pixel)
  - better noise/threshold performance
- v5 (1.87x1.96 cm<sup>2</sup>, 500 μm pixel)
  - Final production version for BIC



#### v3 carrier board



#### arXiv:2208.04990 [astro-ph.IM]

#### Targeted AstroPix performance goals

Pixel size	$500\mu m  imes 500\mu m$
Power usage	$< 1 \mathrm{~mW/cm^2}$
Energy resolution	10% @ 60  keV (based on the noise floor of 5 keV)
Dynamic range	$\sim 700~{ m keV}$
Passive material	<5% on the active area of Si
Time resolution	25 ns
Si Thickness	$500\mu m$

#### Total number of 2x2 cm<sup>2</sup> chips: 249,600 ~100 m<sup>2</sup>

### **Detector Structure: Pb/SciFi Layer**



- Length: 432.5 cm
- Radius: ~ 80 cm radius 115
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#### Pb/SciFi Layer

- 2-sided SiPM readout
- Lightguides on sector sides
  - inner surface ~2×2 cm<sup>2</sup>
  - output face 1.3×1.3 cm<sup>2</sup>
- 12 layers x 5 cells x 2 sides x 48 sectors
  - = 5760 channels



GlueX Pb/SciFi sampling calorimeter

### **BIC Performance**



- Separation of electrons from background in Deep Inelastic Scattering processes
  - Method: E/p cut (Pb/ScFi) + Neural Network using 3D position and energy info from imaging layers
- Discriminate between  $\pi^0$  decays and single  $\gamma$  from DVCS, identification
  - Precise position resolution allows for excellent separation of  $\gamma/\pi^0$  based on 3D shower profile
  - Separation of two  $\gamma$  from  $\pi^0$  well above required 10 GeV

#### **Beam Test at FTBF**



June 2024 AstroPix + BabyBcal 120 GeV proton beam at Fermilab







### **BIC: Schedule**



# **BIC activity in Korea**

### Korean institutions for the BIC



### **Korean institutions for the BIC: Silicon**



#### **Expertise in Silicon Detector R&D**

#### Silicon trackers for ALICE

Mass chip test and module production for ALICE ITS2 Continue in ITS3 and ALICE3



23 of ALPIDE Chips in Tray

13

### **Korean institutions for the BIC: Calorimeter**



Silicon layers with AstroPix  $500x500 \ \mu m^2$  pixel size











Testbeam with various module types: 2022 (CERN SPS), 2023 (CERN PS), 2024 (CERN SPS)

#### **Dual-Readout Calorimeter**

#### **Expertise in Calorimeter** Dual-Readout Calorimeter

Scintillating + Cherenkov Fiber



### **BIC in Korea: Silicon**



#### **Testbench with AstroPix**

- Built a testbench and performed a basic operation with charge injection



#### **Testbeam with ALPIDE telescope**

- 6 ALPIDE layers for reference tracks: Excellent tracking with position resolution of 5um
- DUT (AstroPix v3 or v4):
   Position resolution and hit efficiency

#### Chip test

- Initial discussion with C-ON Tech and NOTICE
- Based on the design files of the single-chip carrier board of AstroPix v3, a probe card design begins
- Plan to make a probe card for AstroPix chip as the exact dimension of ITS2 ALPIDE to utilize the probe station
- Plan for wafer-level chip test for the BIC AstroPix





Probe card for ALPIDE

### **BIC in Korea: Pb/SciFi**



#### **Fiber Attenuation Measurement**

Single and double cladding Developing automated process



Measured Attenuation length

#### **Prototype Pb/SciFi production**

A similar design to the GlueX prototype Under development of processing Pb layers Prototype can be used for further developing read-out box and testing with silicon layers









### **BIC in Korea: Pb/SciFi**



### **BIC in Korea: Prototype Beamtest**



August									
W 31		CW 32		CW 33		CW 3			
	Week 31		Week 32		Week 33		w		



- Beamtest at PS T10 is scheduled in August 7~14<sup>th</sup>
  - AstroPix & Pb/SciFi + PMT, SiPM readout
- Looking for another opportunity in Fall
  - Starting from 32x12x12 cm<sup>3</sup>
  - Eventually, 32x36x36 cm<sup>3</sup> to contain enough fraction of shower



GEANT4 for this prototype



### **BIC in Korea: Simulation**

#### Simulation development for TDR

Detailed geometry implementation and performance study e.g., realistic silicon module, sampling fraction, material scan, light guide...



Material scan and overlap check





photon





Geometry implementation

Optical photon simulation in DRC

### Summary

#### **Barrel Imaging Calorimeter**





#### Recent Activity in Korea









Attenuation length

Chip test preparation

Simulation

Beamtest in Aug.

- Barrel Electromagnetic Calorimeter is an important detector for ePIC
  - Imaging layer with AstroPix sensor and Pb/SciFi layer
- Performance of the Barrel Imaging Calorimeter fulfill the requirement
  - Electron-pion separation, pion/gamma reconstruction, energy resolution
- Korean instutions are actively participating in the BIC R&D.
  - 8 Korean institutions and 10 faculties
  - Expertise in ALICE silicon pixel, Dual Readout Calorimeter
  - Recent activity and Plan: silicon chip test and module assembly, Pb/SciFi R&D, Detector simulation

### **Thank You!**

### **Backup slides**

### Chip Test Machine (ALICE ITS2, ALICIA)







- Dummy AstroPix chips with bonding pads
- With a new tray, the operation of the chip handler can be customized for AstroPix
- Wafer-level chips can be also used for the wafer probe later

### **Probecard for AstroPix**



Probecard for ALPIDE



- Initial version for AstroPix v3: a simple version for the carrier card only
- Considering the same dimension as the ITS2 probe card to utilize the ALICIA machine for the initial test
- GECCO and FPGA development boards can be connected with flexible cables

### Wafer Testing for ALICE ITS3

