

# ITk Pixel outer endcap cooling system: BabyDEMO test summary

## OEC Integration Workshop - Frascati

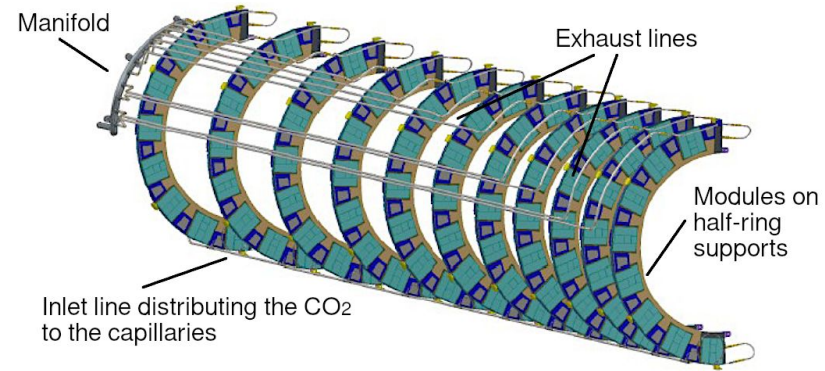
January 31st, 2024

Alex Bitadze, Attilio Andreazza, **Sonia Carrà**, Andrea Capsoni, Simone Coelli,  
Lidia Dell'Asta, Danilo Giugni, Paul Kemp-Russell, Fabrizio Sabatini,  
Ennio Viscione, Daniele Viganò



# Pixel outer endcap specification

- Detector working temperature: -35 C
- PP1 temperature: -40 C
- **Total pressure drop: 10 bar**
- **Layer 2, 3 and 4** with increasing thermal load, and progressive larger CO<sub>2</sub> flow



Layer	Evaporator on each layer	Power/evap. [W]	Flow/evaporator [g/s]	Total flow [g/s]
4	9	304	3.04	30.4
3	8	257	2.57	23.1
2	11	187	1.87	22.4

- **Capillary with ID 0.6 mm**
- **Exhaust line have different ID: 3 mm in L2 and L3, 4 mm in L4**

# Measurements at BabyDEMO

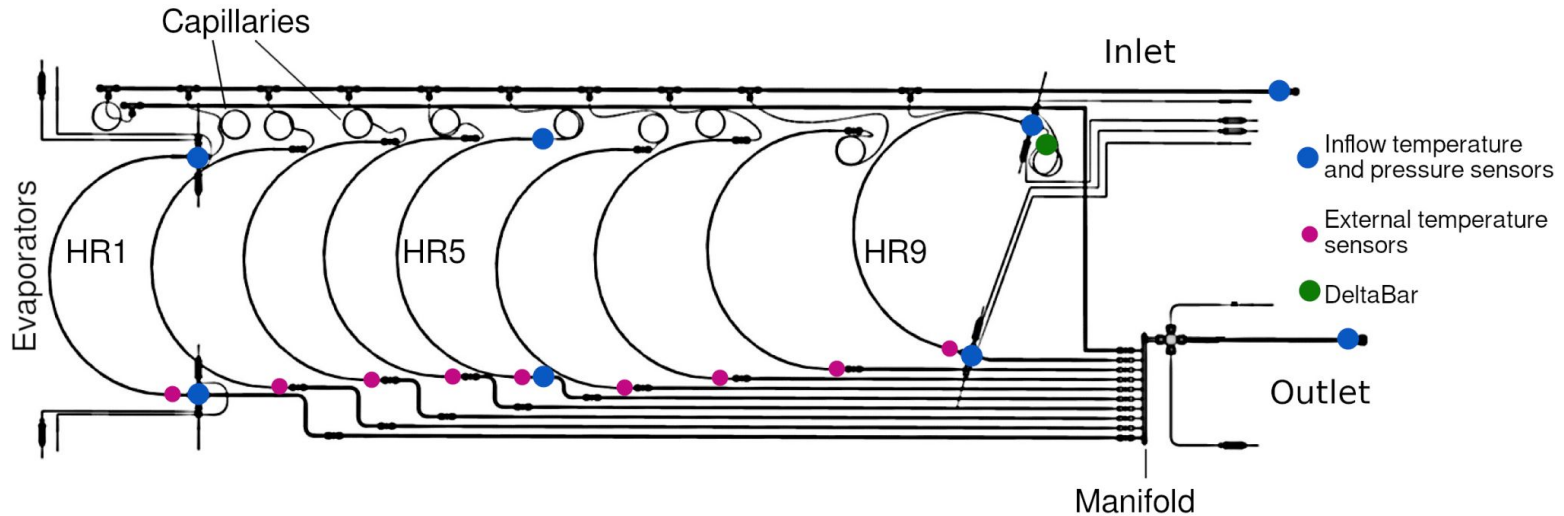
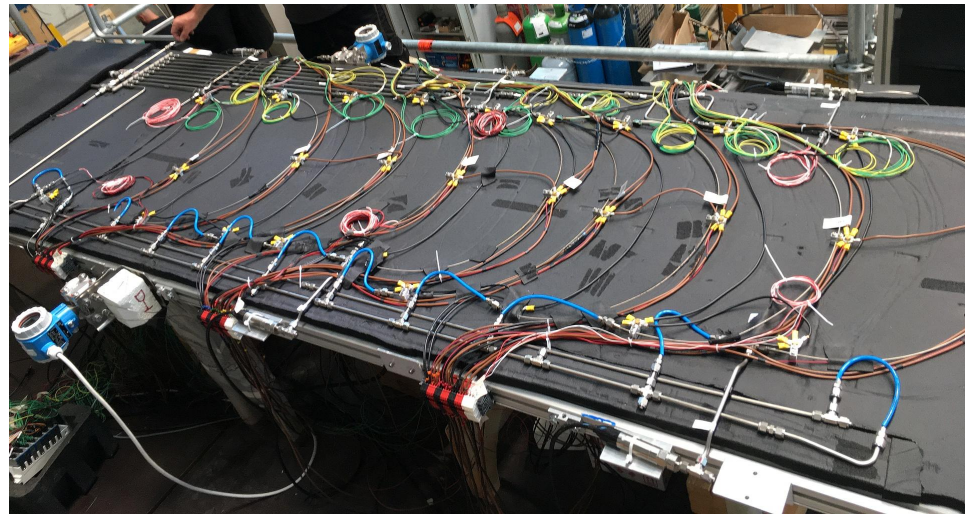
Many thanks to Joao Noite  
for his support!

Collecting the presentations  
on EDMS:  
[AT2-IP-EN-0046](#)

- June and July 2022, **full Layer 4 mockup**
  - many different test conditions:
    - capillaries with different ID
    - flow: nominal 30 g/s, scan from 10 g/s to 40 g/s
    - T setpoint: nominal -40 C, -35 C, -20 C, 0 C
    - thermal load: nominal 300 W/evaporator, no power, nominal +20% (400W/evaporator)
  - links to previous presentation: [design](#) - [preliminary results](#) - [ITk week presentation](#) - [dry-out study](#)
- November 2023, **one loop mockup for Layer 2 and Layer 3**
  - many different test conditions:
    - T setpoint: nominal -40 C, -20 C, 0 C, +15 C
    - flow, Layer 2: nominal 1.8 g/s, 1.4 g/s, 2.2 g/s; Layer 3: nominal 2.6 g/s, 2 g/s, 3 g/s
    - thermal load, Layer 2: nominal 187 W, no power, nominal +20% (224 W);  
Layer 3: nominal 257 W, no power, nominal +20% (308 W)
  - link to [preliminary study with TRACI](#) - BD summary at [ITk cooling meeting](#)
- **Presenting just a selection of the results at nominal working conditions**

# Setup for Layer 4

- **Full Layer 4, flat mockup**
- **Exhaust line pipe with ID 4.55 mm**  
(4 mm in final detector) due to availability at the time
- **Capillary with ID 0.6 mm**, sizing done at BabyDEMO (90 cm gives 9.33 bar)



# Result for Layer 4 [1]

## Data at nominal conditions:

- total flow is 30 g/s
- PP1 T -40 C
- reporting  $\Delta P$  both at nominal power and power +20%

Length of exhaust lines in the Layer 4 prototype:

- $L_{\text{exh}}$  HR1 = 236 cm
- $L_{\text{exh}}$  HR5 = 147 cm
- $L_{\text{exh}}$  HR9 = 35 cm

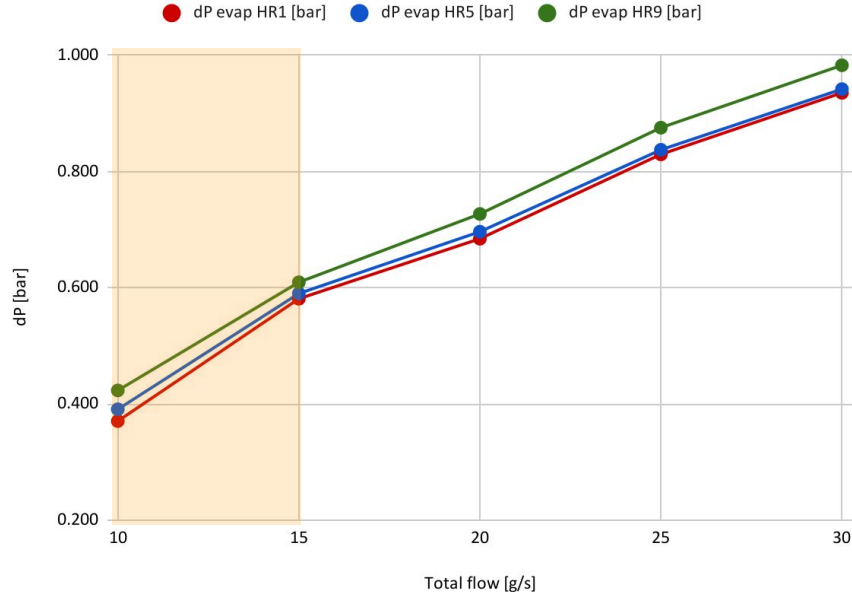
	300 W/evaporator $\Delta P$ [bar]	400 W/evaporator $\Delta P$ [bar]
<b>Capillary [HR9]</b>	9.33	9.31
<b>Evaporator [HR1]</b>	0.81	1.04
<b>Evaporator [HR5]</b>	0.82	1.04
<b>Evaporator [HR9]</b>	0.85	1.12
<b>Exh. line + manifold [HR1]</b>	0.49	0.50
<b>Exh. line + manifold [HR5]</b>	0.40	0.37
<b>Exh. line + manifold [HR9]</b>	0.41	0.36

Capillary to be size to reach 10 bar total  $\Delta P$

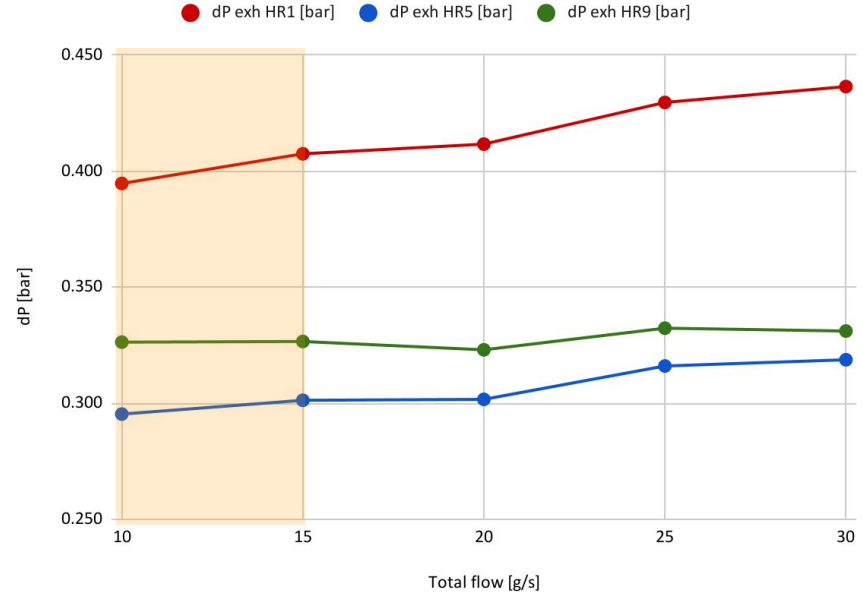
# Result for Layer 4 [2]

Pressure drop in evaporators (left) and exhaust lines + manifold (right) for decreasing CO<sub>2</sub> flow.  
Total flow range from 30 g/s (nominal) to 10 g/s, PP1 T -40 C and 300 W/evaporator  
Dry-out condition for flow below 15 g/s

dP vs CO2 flow - Layer 4 evaporators

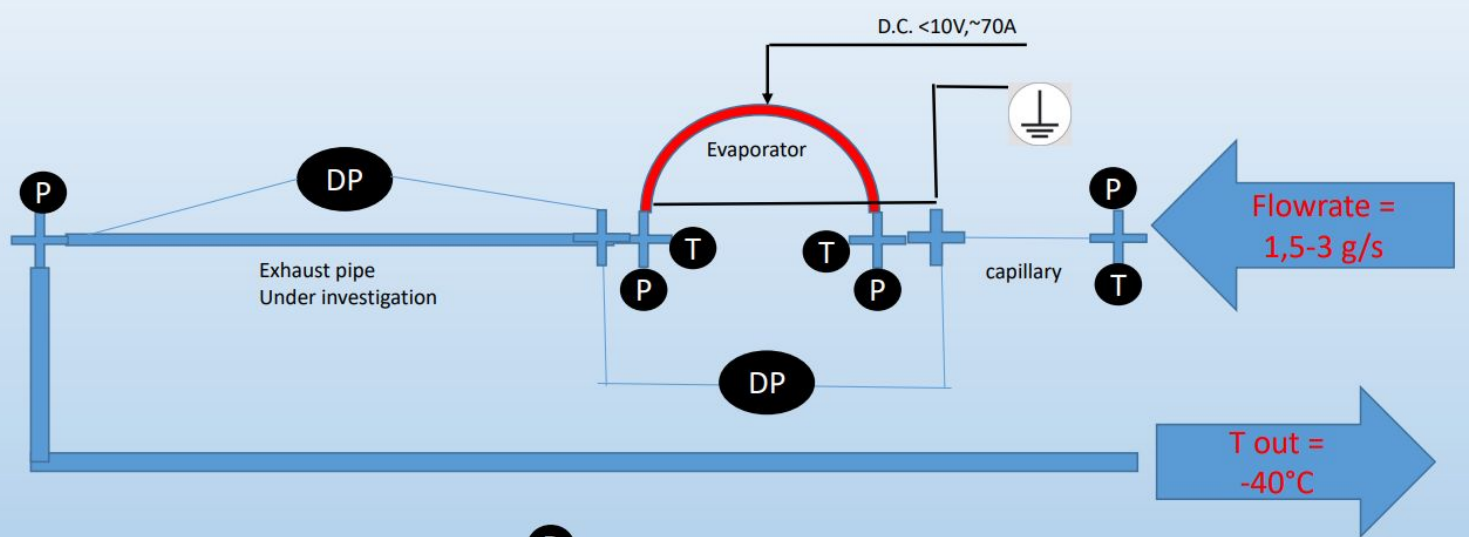
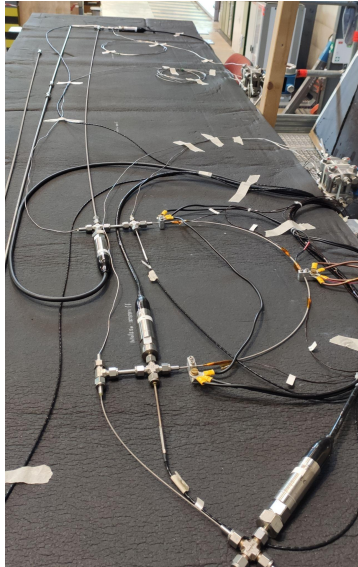


dP vs CO2 flow - Layer 4 exhaust + manifold



# Setup for Layer 2 and Layer 3

- **One loop only**, same set up Layer 2 and Layer 3 but different evaporator and capillary length
- All pipe ID as foreseen in the final detector design



Exhaust pipes  
Under investigation:  
ID3mm/OD4mm

- P** Inflow EPSAS pressure transmitters,  $\pm 32$  mbar
- T** Inflow temperature: PT100 (4 wire) with 1.5 mm tip
- DP** DeltaBar ENDRES+HAUSER PMD75 +/- 500mbar  
DeltaBar ENDRES+HAUSER PMD75 +/- 16bar



# Results for Layer 2

## Result at nominal conditions:

- flow  $1.8 \pm 0.1$  g/s
- CO<sub>2</sub> set point -40C

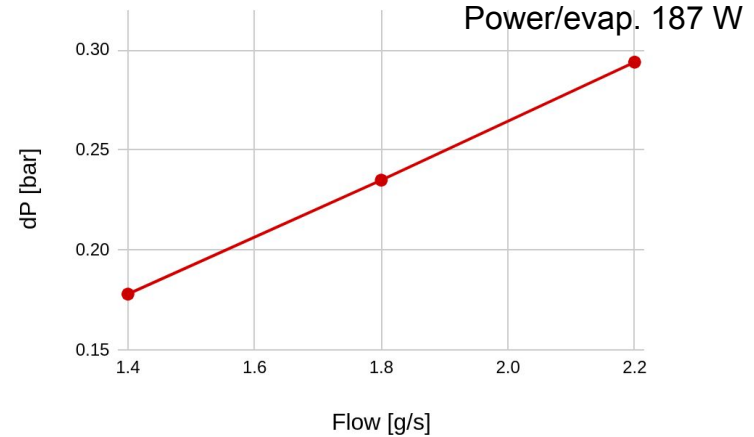
Capillary length: 55 cm

	187 W/evaporator $\Delta P$ [bar]	224 W/evaporator $\Delta P$ [bar]
<b>Capillary</b>	5.62	5.58
<b>Evaporator</b>	0.235	0.277
<b>Exhaust line</b>	0.145	0.172

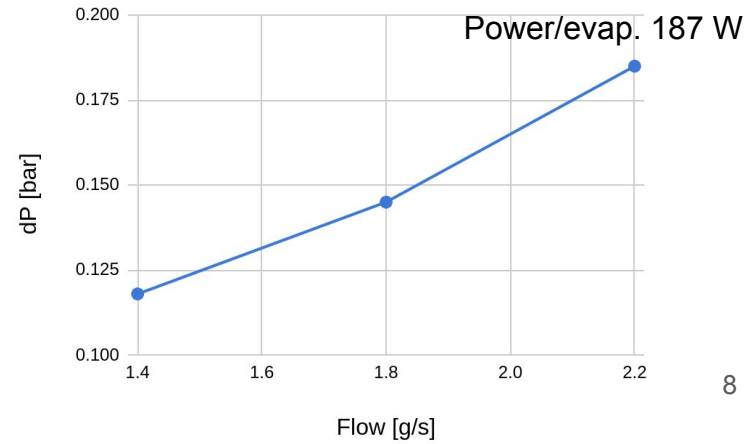
Capillary to be size to reach 10 bar total  $\Delta P$

## Pressure drop as function of the flow

dP vs CO<sub>2</sub> flow - Layer 2 evaporator



dP vs CO<sub>2</sub> flow - Layer 2 exhaust line





# Results for Layer 3

## Result at nominal conditions:

- flow  $2.6 \pm 0.1$  g/s
- CO<sub>2</sub> set point -40C

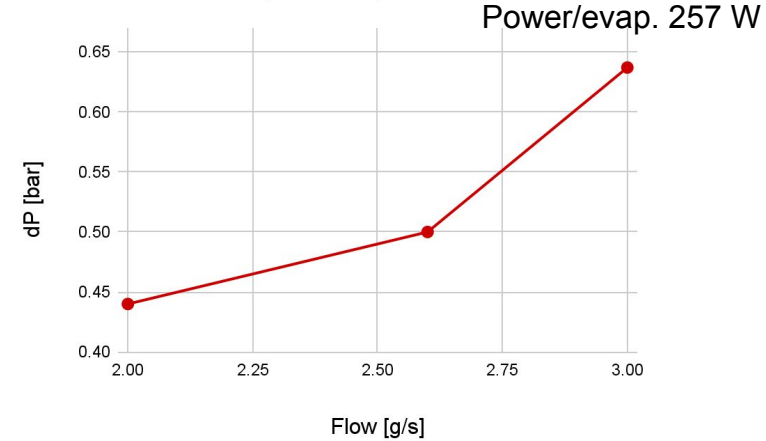
Capillary length: 29 cm

	257 W/evaporator $\Delta P$ [bar]	308 W/evaporator $\Delta P$ [bar]
Capillary	7.14	6.89
Evaporator	0.50	0.60
Exhaust line	0.267	0.327

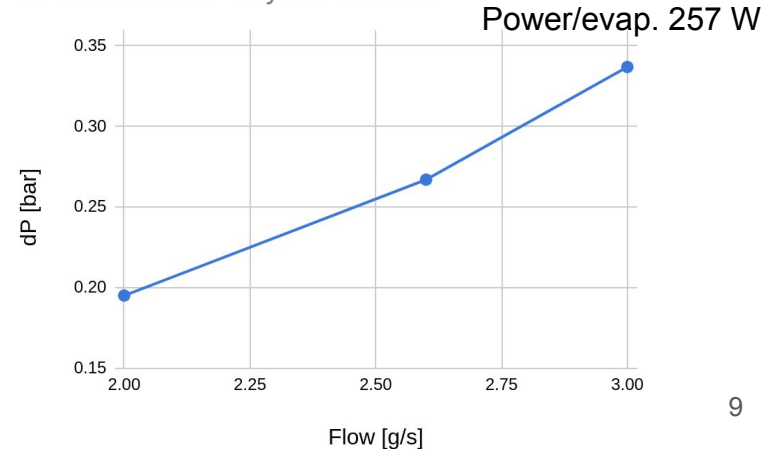
Capillary to be size to reach 10 bar total  $\Delta P$

## Pressure drop as function of the flow

dP vs CO<sub>2</sub> flow - Layer 3 evaporator



dP vs CO<sub>2</sub> flow - Layer 3 exhaust



# Conclusions

- **Full Layer 4 prototype** measurement at BD:
  - proving the stability of the system in all working condition
  - first sizing of the capillary, ID 0.6 mm chosen over ID 0.8 mm in order to provide reasonable length for all the layers
- **One loop Layer 2 and Layer 3** measurement at BD:
  - detailed study of the exhaust lines, ID3mm/OD4mm proven to be suitable for both the layers
- **Pressure drop:**
  - target is to reach **10 bar of total pressure drop** in each Layer and capillaries to be sized accordingly
  - full set of measurements, compared with FLUDY simulation, allows to estimate proper capillary sizing for all the layers  
→ discussed in the next talk by Lidia Dell'Asta

# Summary of the pressure drop measurements

Pressure drop and capillary sizing will be discussed in detail in the talk by Lidia Dell'Asta

Nominal power

	Evaporator $\Delta P$ [bar]	Longest exhaust line $\Delta P$ [bar]	Manifold $\Delta P$ [bar]
Layer 2	0.235	0.145	0.45 → estimated
Layer 3	0.50	0.267	0.45 → estimated
Layer 4	0.83 → average of three evaporators	0.08 → estimated from data and simulations comparison	0.45 → estimated from data and simulations comparison

Power +20%

	Evaporator $\Delta P$ [bar]	Longest exhaust line $\Delta P$ [bar]	Manifold $\Delta P$ [bar]
Layer 2	0.277	0.172	0.44 → estimated
Layer 3	0.60	0.327	0.44 → estimated
Layer 4	1.07 → average of three evaporators	0.12 → estimated from data and simulations comparison	0.44 → estimated from data and simulations comparison

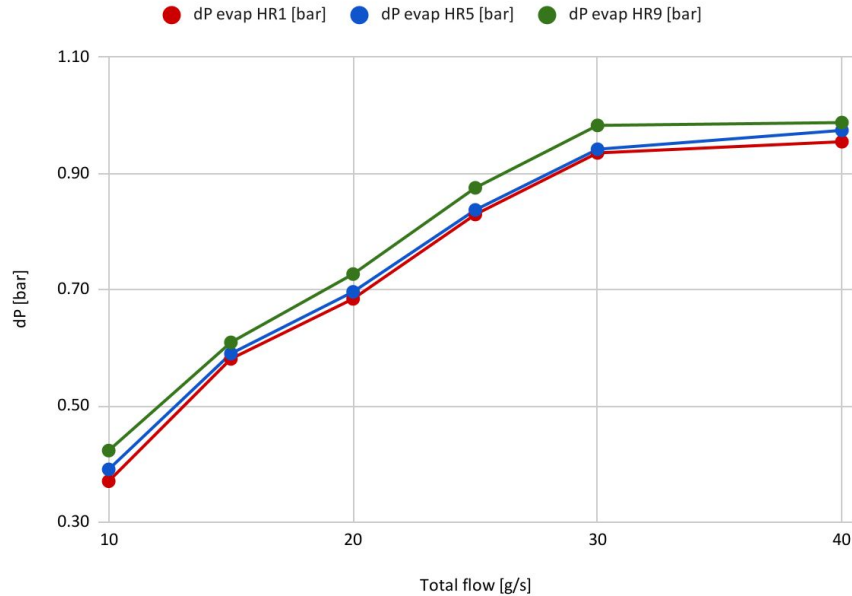
# Backup

Additional material: Layer 4  $\Delta P$  vs flow

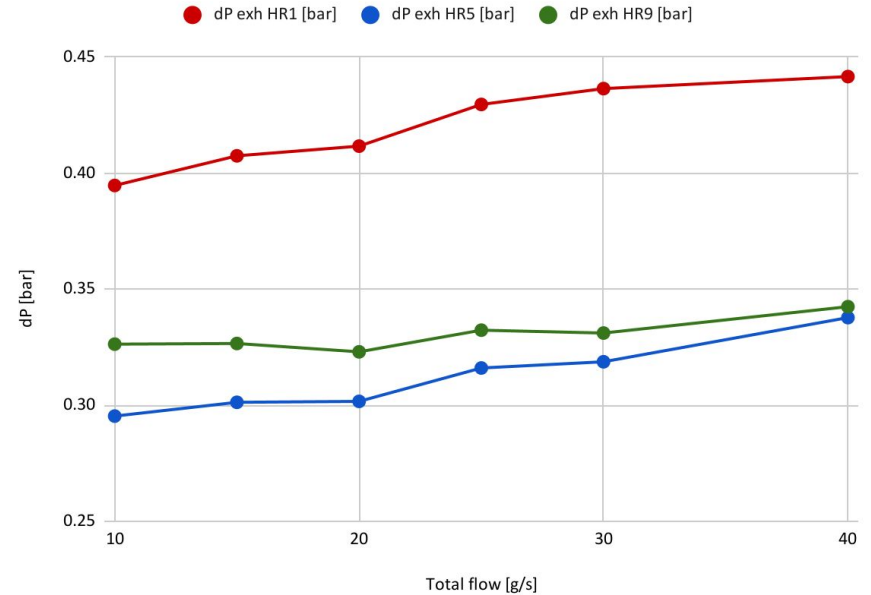
# Layer 4 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -40 \text{ C}$

Compare to the slide in the main body, a point at 40 g/s from a different data taking day is also added.

dP vs CO2 flow - Layer 4 evaporators [300 W/HR]



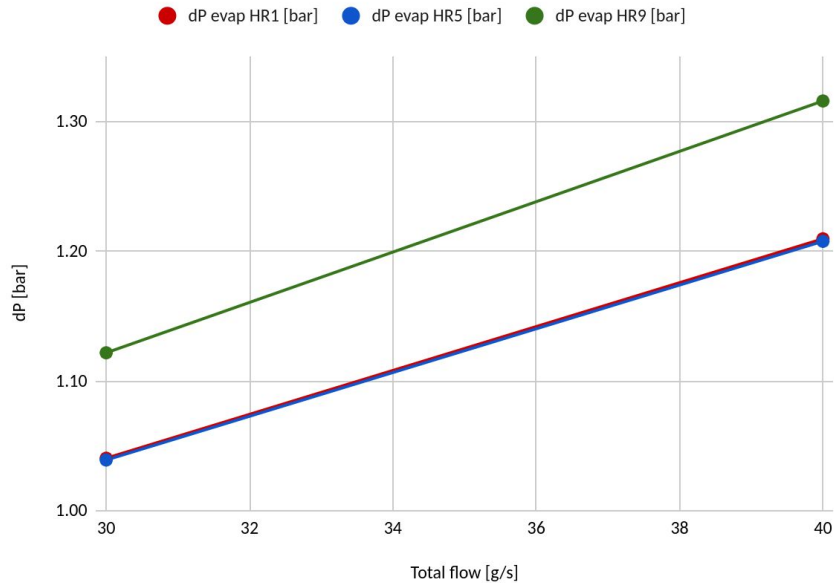
dP vs CO2 flow - Layer 4 exhaust + manifold [300 W/HR]



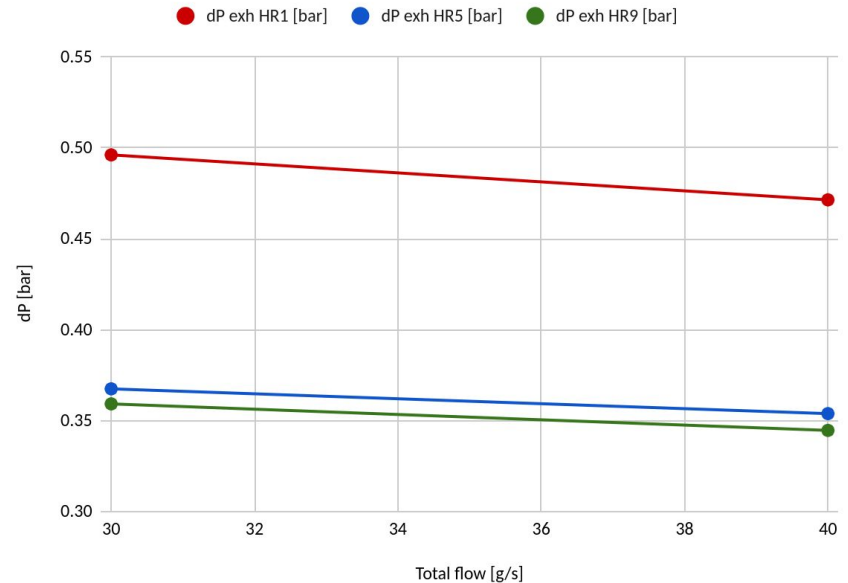
# Layer 4 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -40 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 4 evaporators [400W/HR]



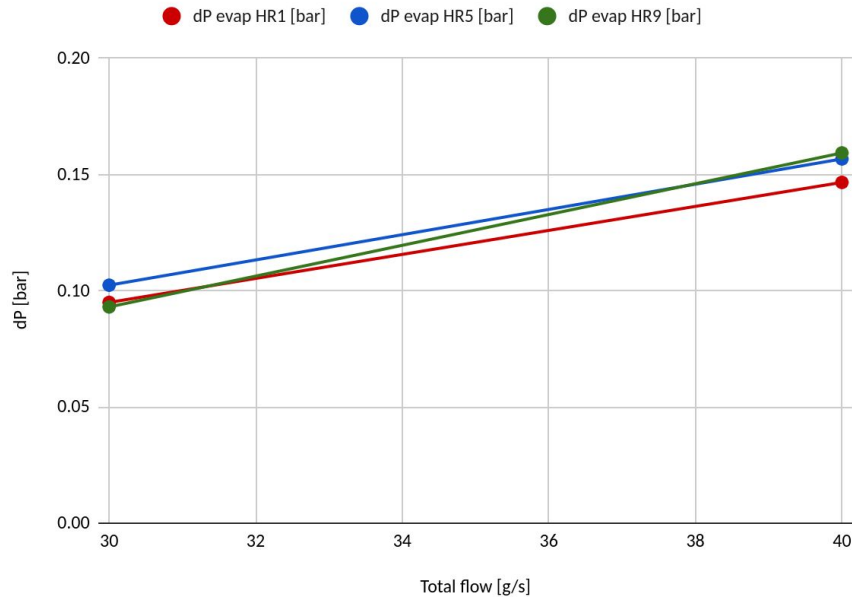
dP vs CO2 flow - Layer 4 exhaust + manifold [400W/HR]



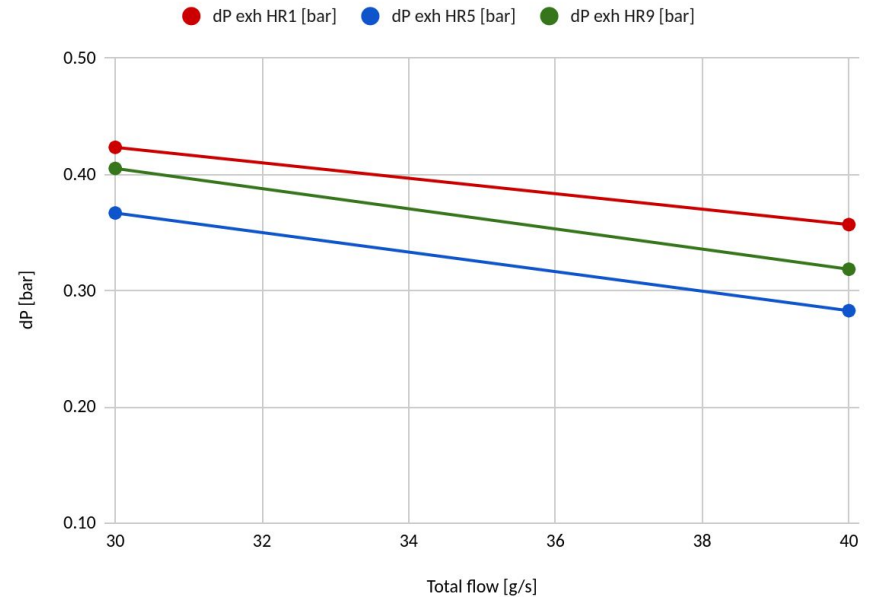
# Layer 4 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -40 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 4 evaporators [no power]



dP vs CO2 flow - Layer 4 exhaust + manifold [no power]

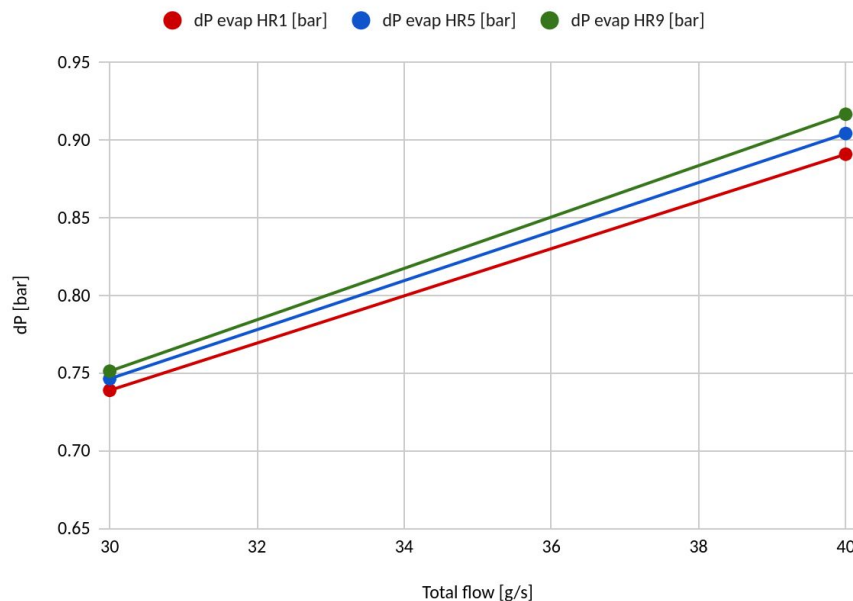




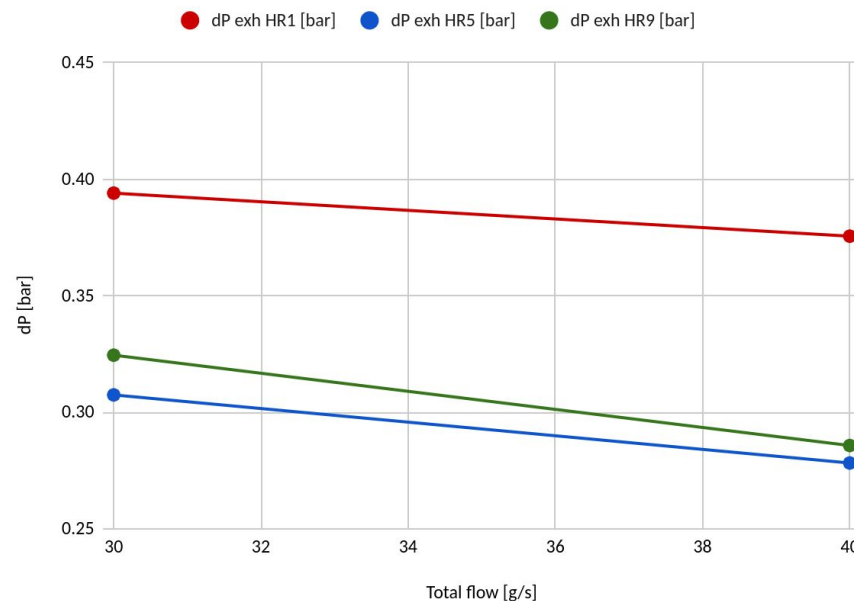
# Layer 4 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -35 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 4 exhaust + manifold [300 W/HR]



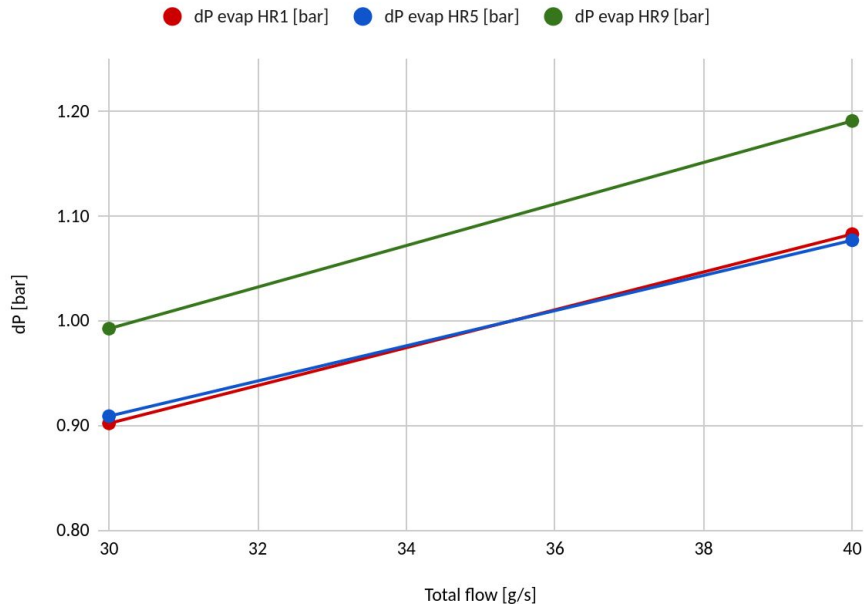
dP vs CO2 flow - Layer 4 evaporators [300 W/HR]



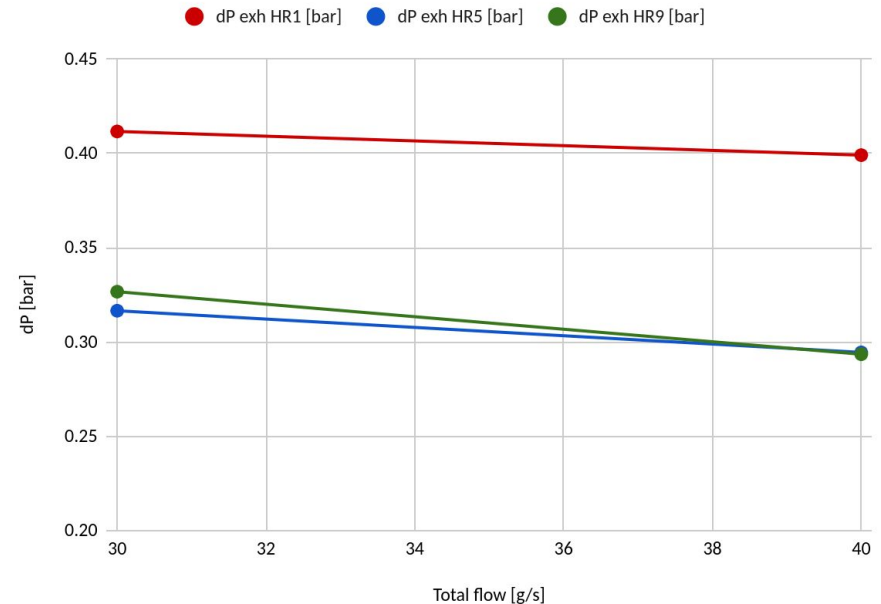
# Layer 4 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -35 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 4 evaporators [400 W/HR]



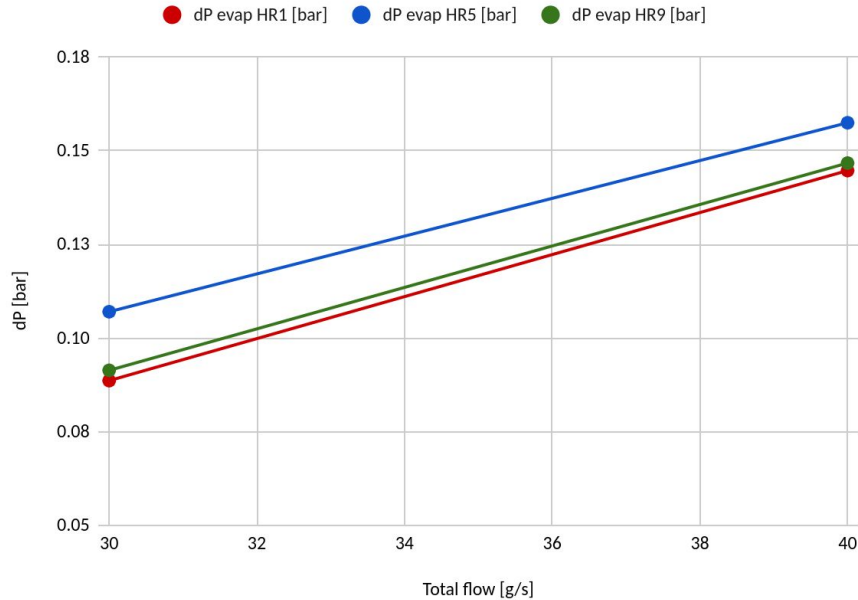
dP vs CO2 flow - Layer 4 exhaust + manifold [400 W/HR]



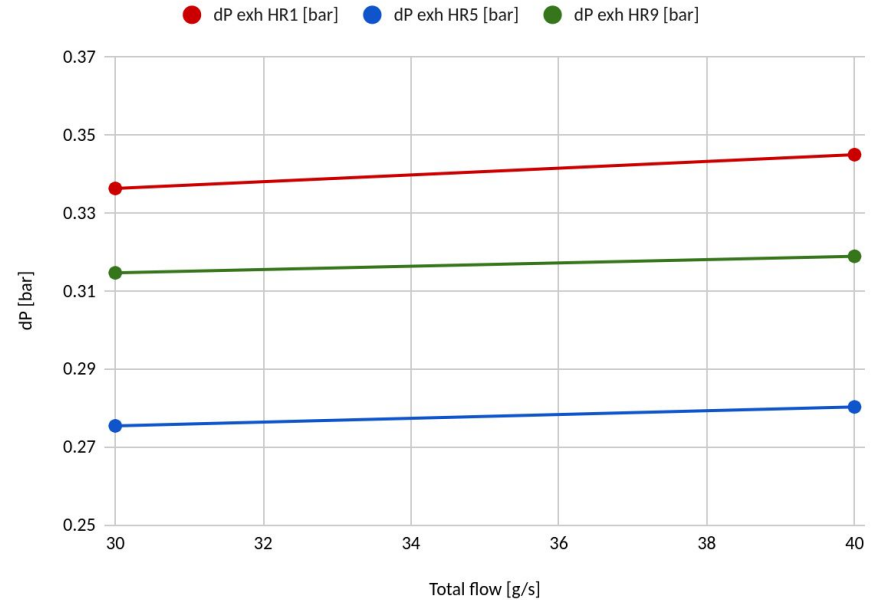
# Layer 4 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -35 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 4 evaporators [no power]



dP vs CO2 flow - Layer 4 exhaust + manifold [no power]

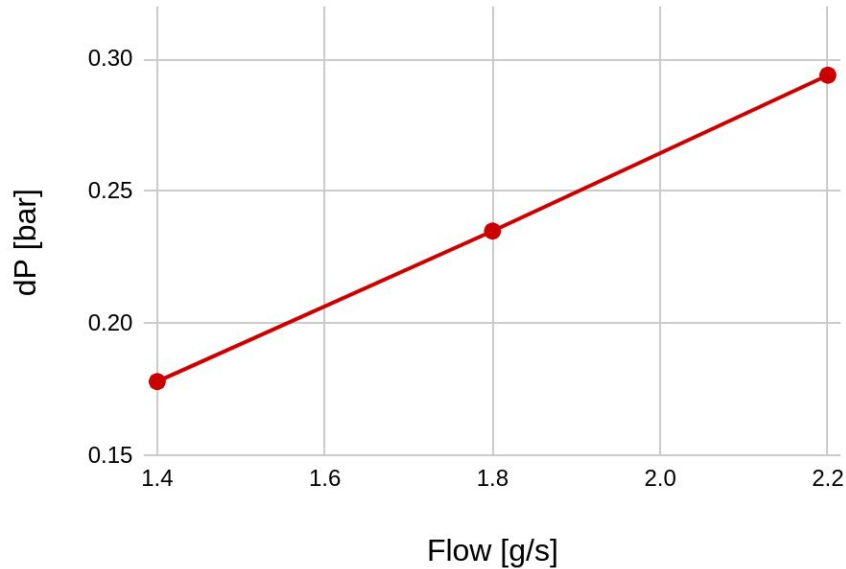


Additional material: Layer 2  $\Delta P$  vs flow

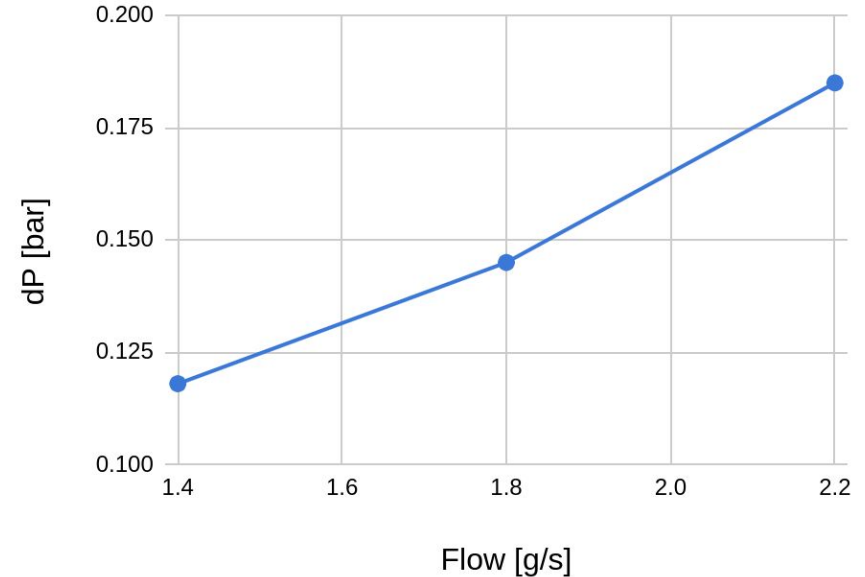
# Layer 2 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -40 \text{ C}$

Same plots shown in slide 8, reporting them for easier comparison

dP vs CO2 flow - Layer 2 evaporator

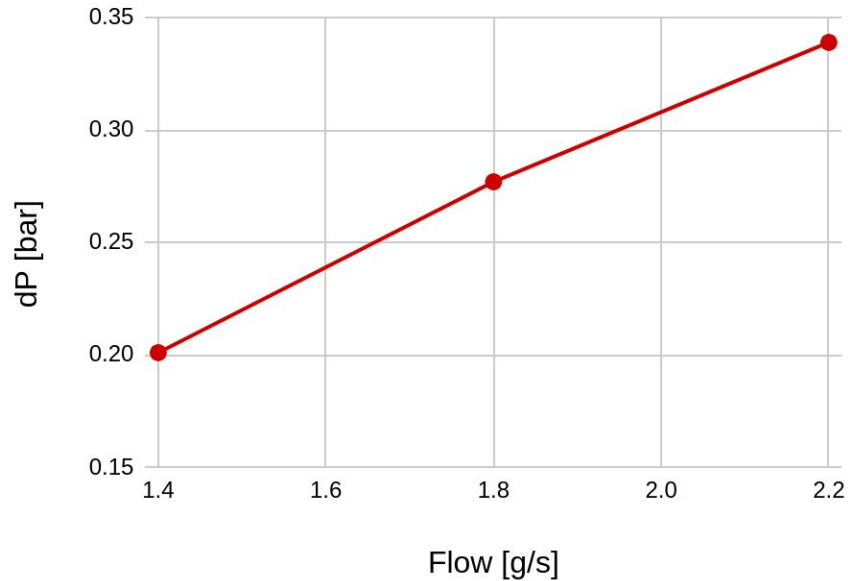


dP vs CO2 flow - Layer 2 exhaust line

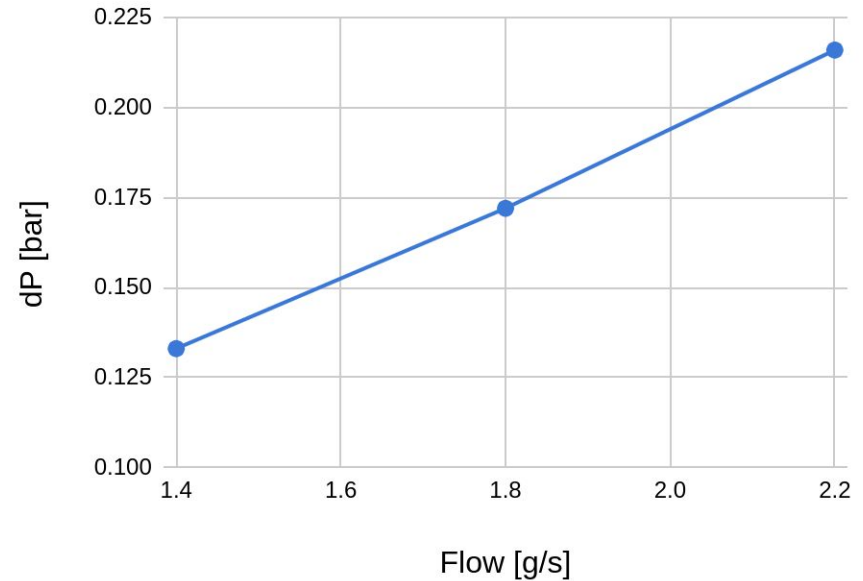


# Layer 2 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -40 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [224 W]

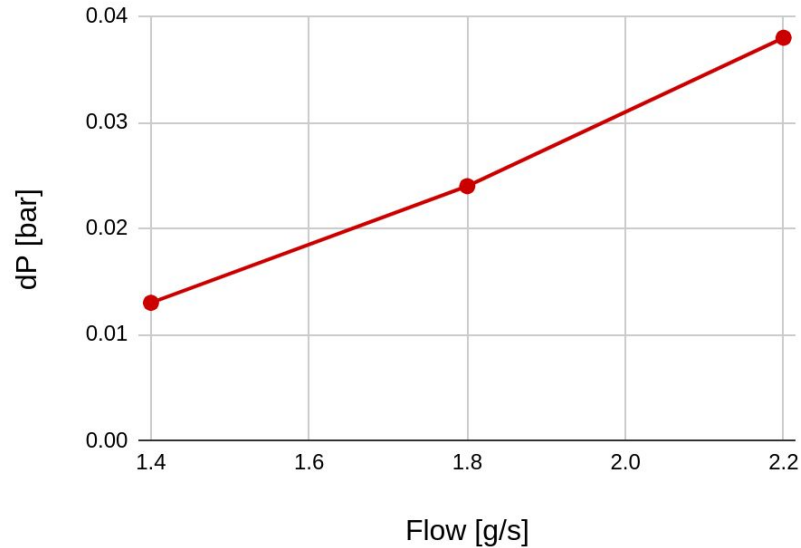


dP vs CO2 flow - Layer 2 exhaust line [224 W]

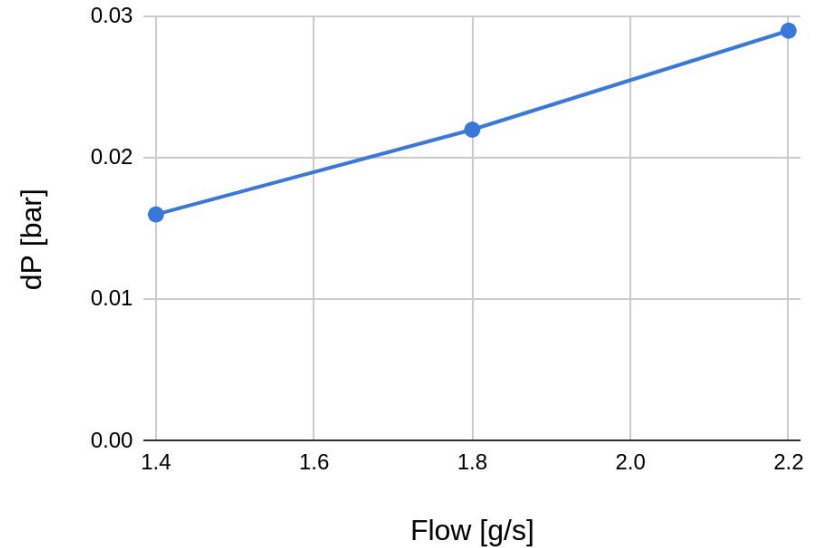


# Layer 2 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -40 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [0 W]

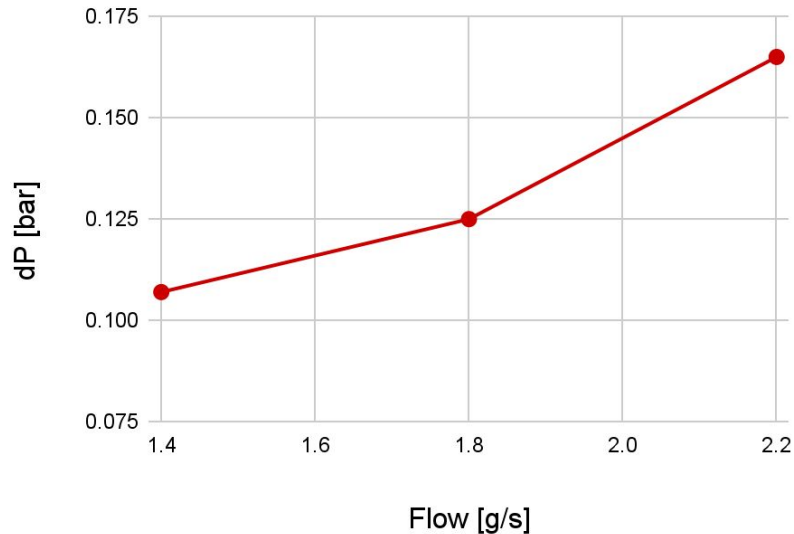


dP vs CO2 flow - Layer 2 exhaust line [0 W]

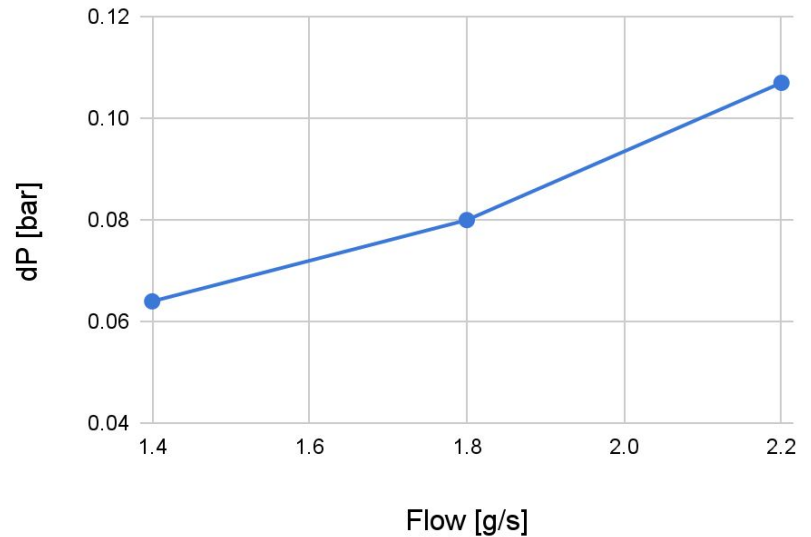


# Layer 2 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -20 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [187 W]



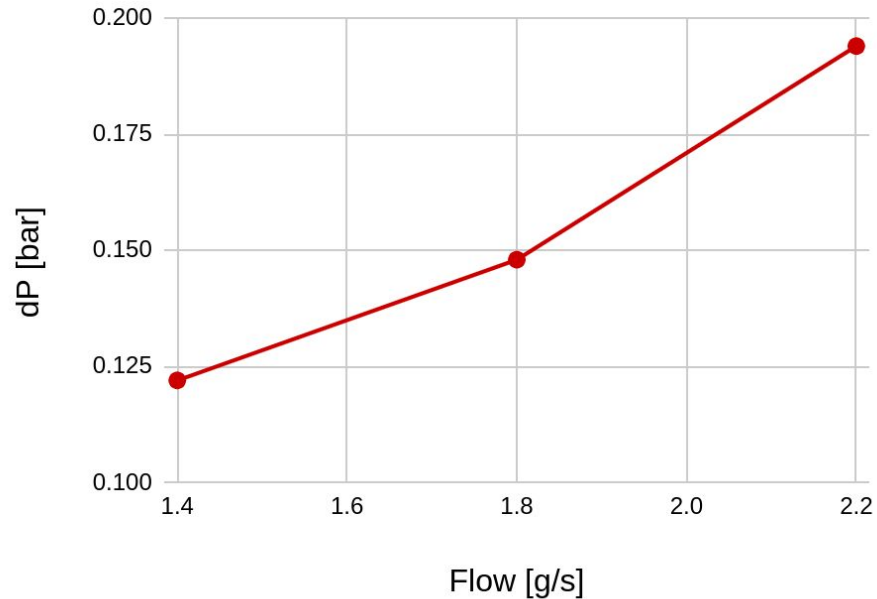
dP vs CO2 flow - Layer 2 exhaust line [187 W]



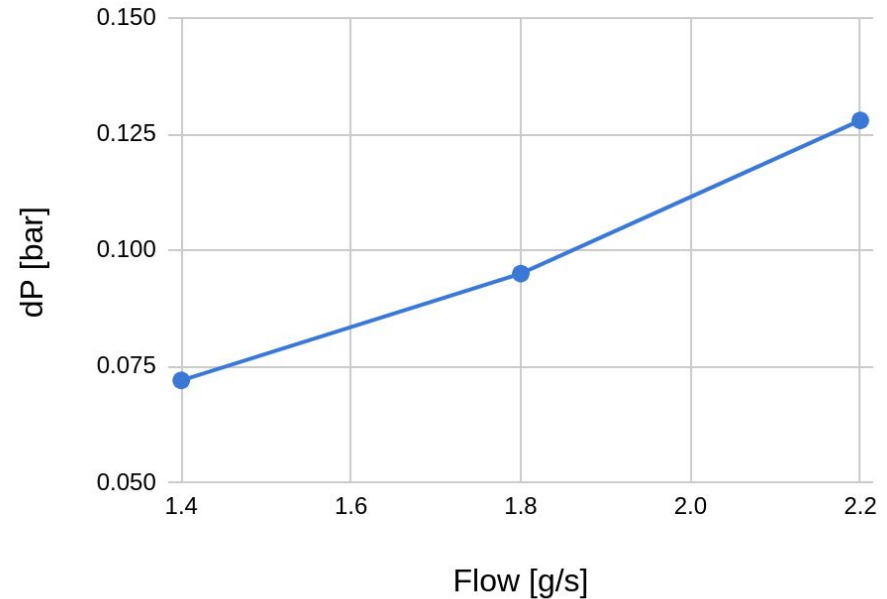


# Layer 2 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -20 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [224 W]

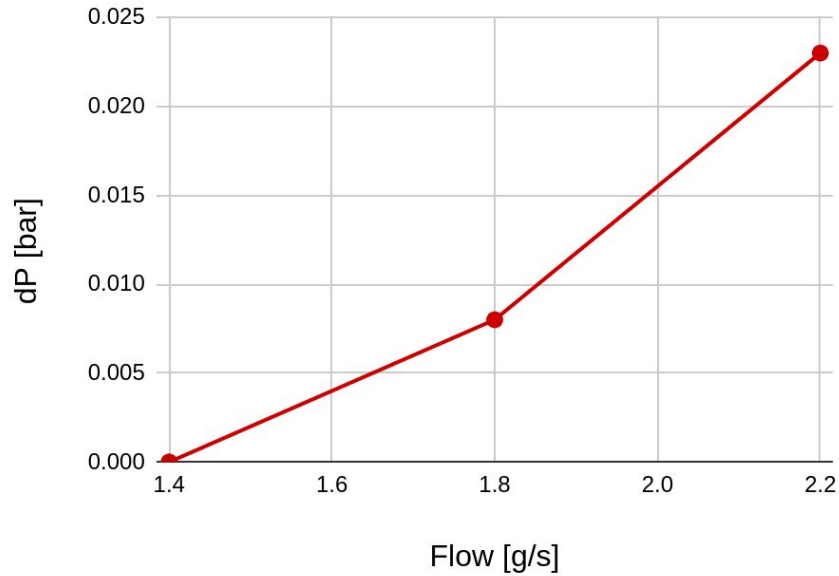


dP vs CO2 flow - Layer 2 exhaust line [224 W]

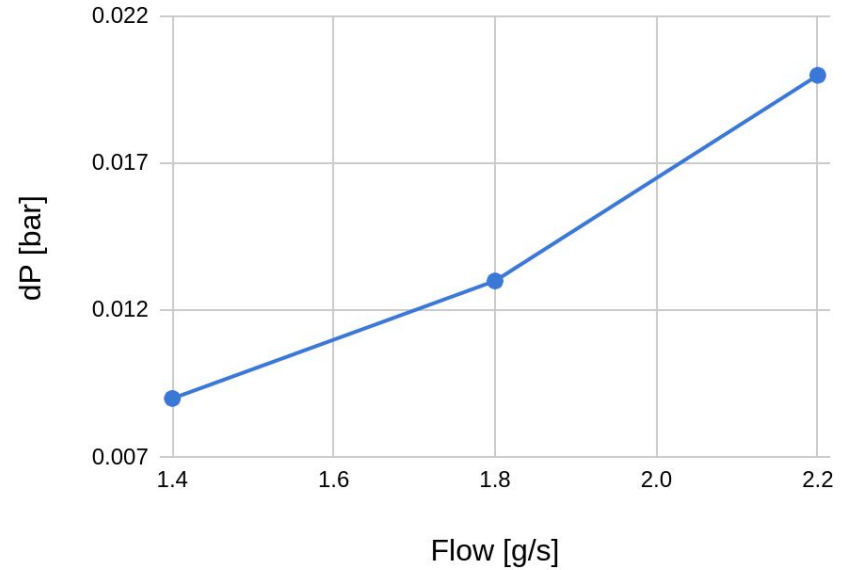


# Layer 2 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -20 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [0 W]

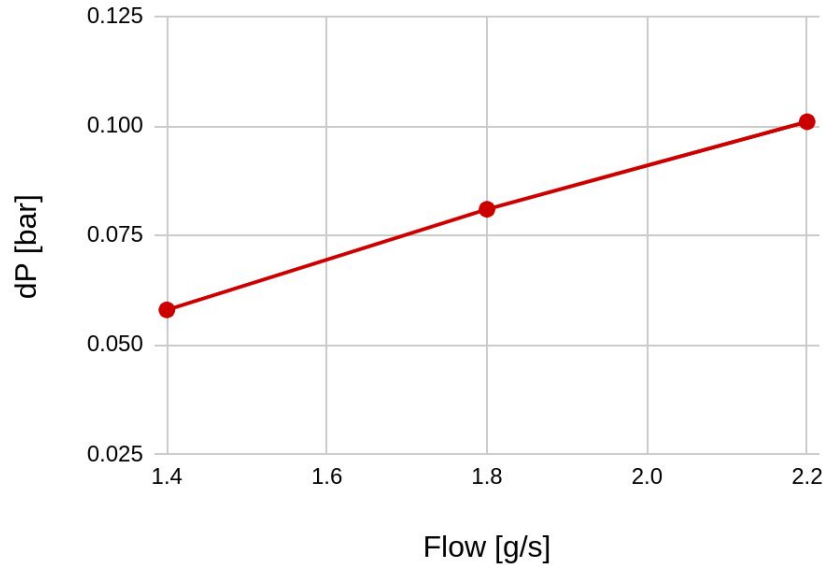


dP vs CO2 flow - Layer 2 exhaust line [0 W]

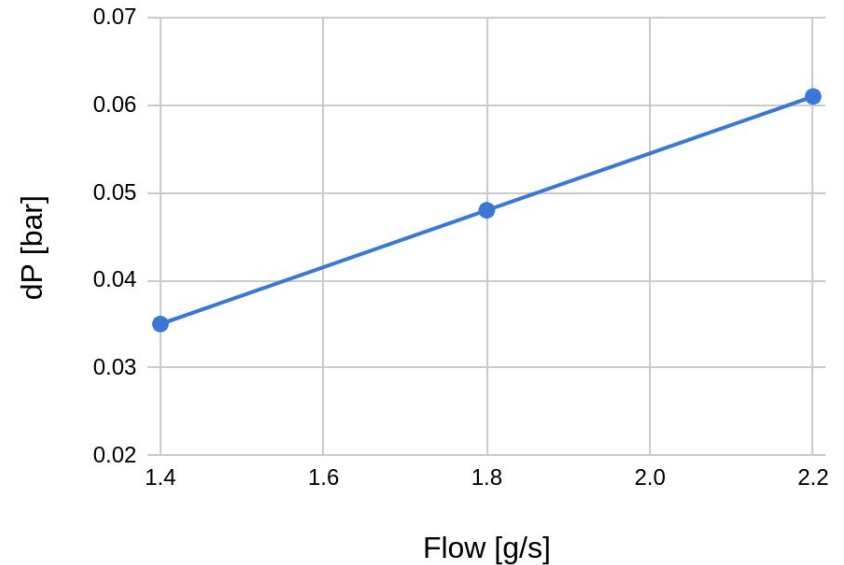


# Layer 2 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = 0 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [187 W]

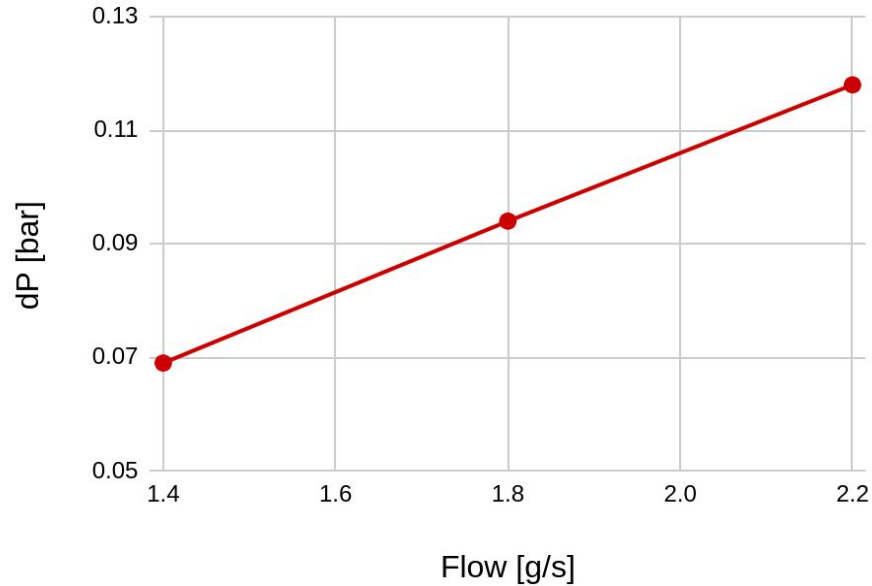


dP vs CO2 flow - Layer 2 exhaust line [187 W]

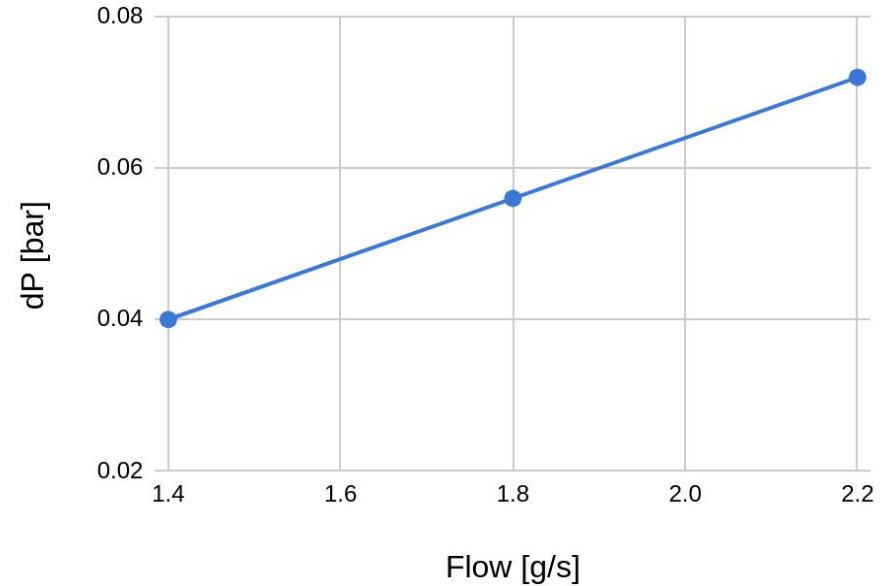


# Layer 2 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = 0 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [224 W]

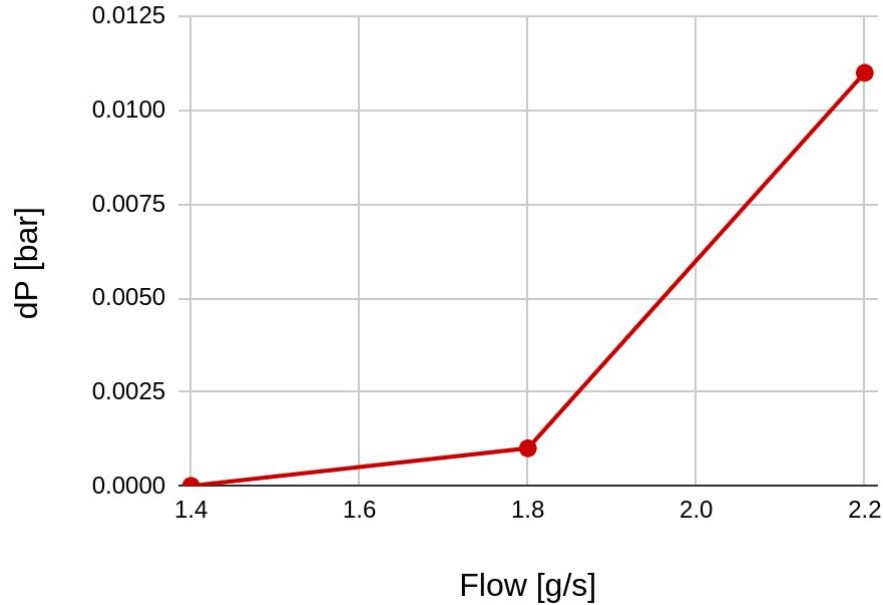


dP vs CO2 flow - Layer 2 exhaust line [224 W]

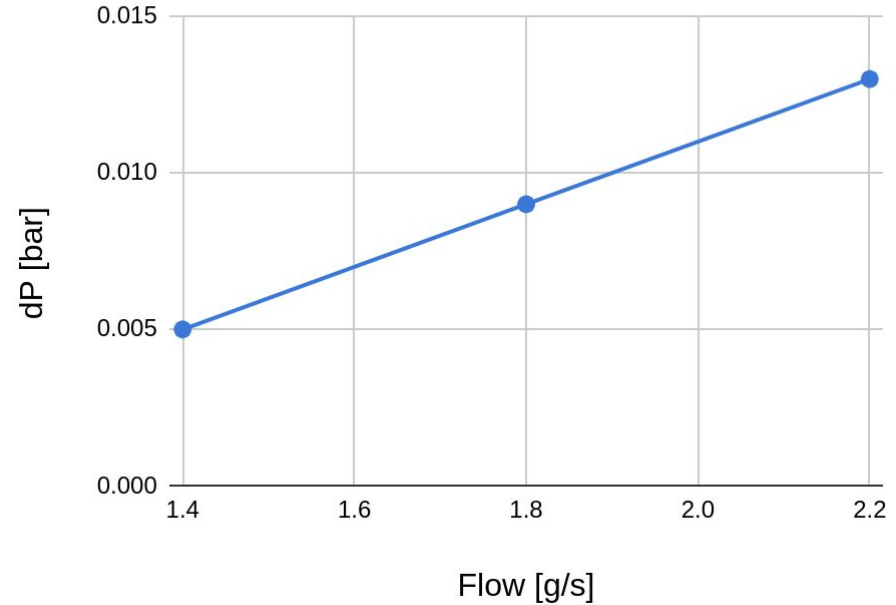


# Layer 2 - $\Delta P$ vs flow with no power, $T_{\text{set}} = 0 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [0 W]

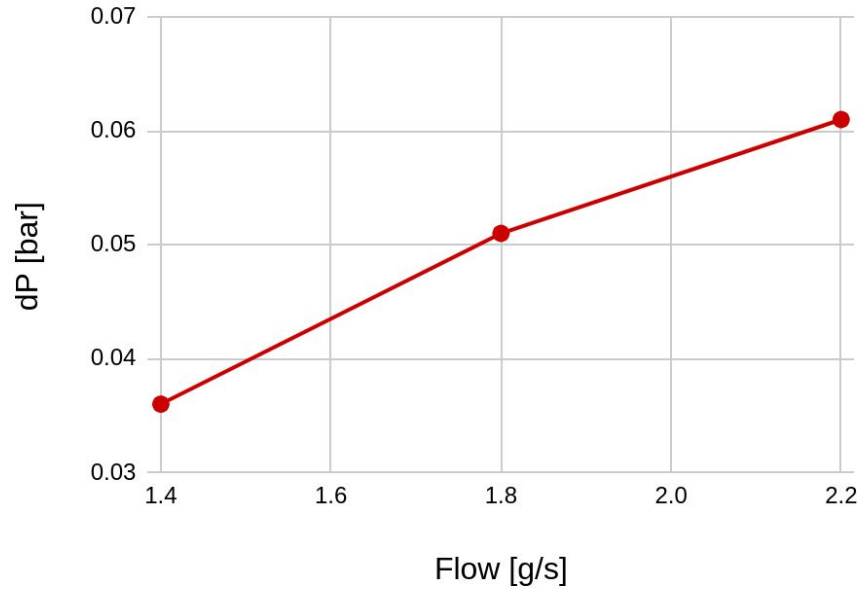


dP vs CO2 flow - Layer 2 exhaust line [0 W]

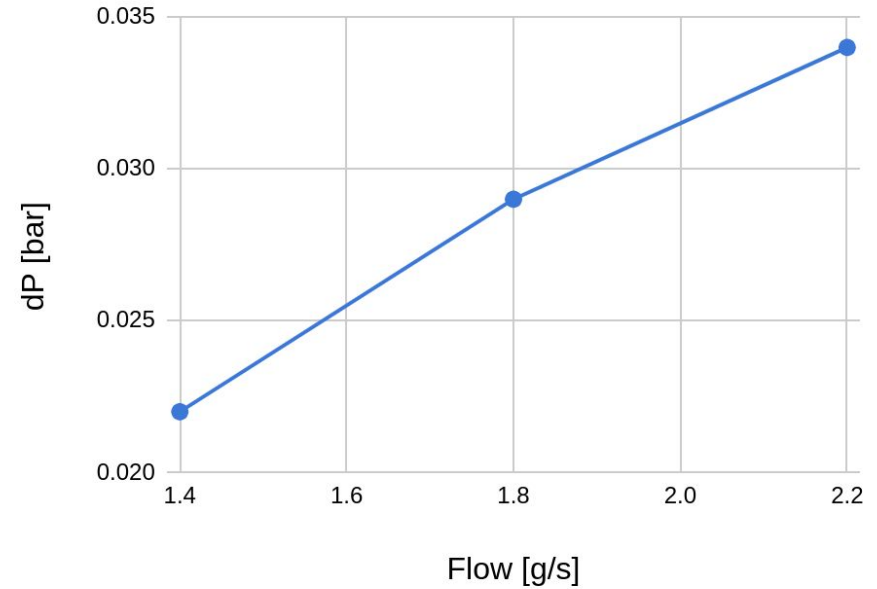


# Layer 2 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = 15 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [187 W]

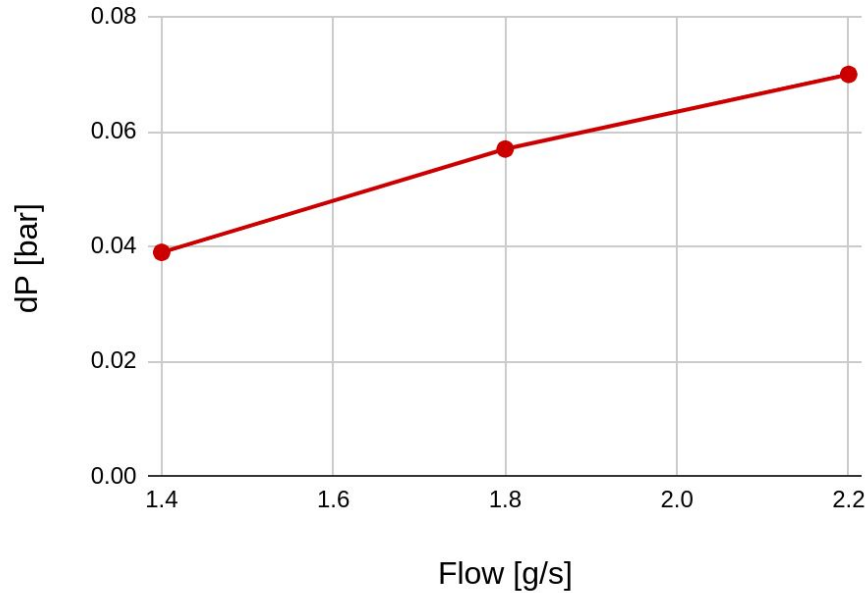


dP vs CO2 flow - Layer 2 exhaust line [187 W]

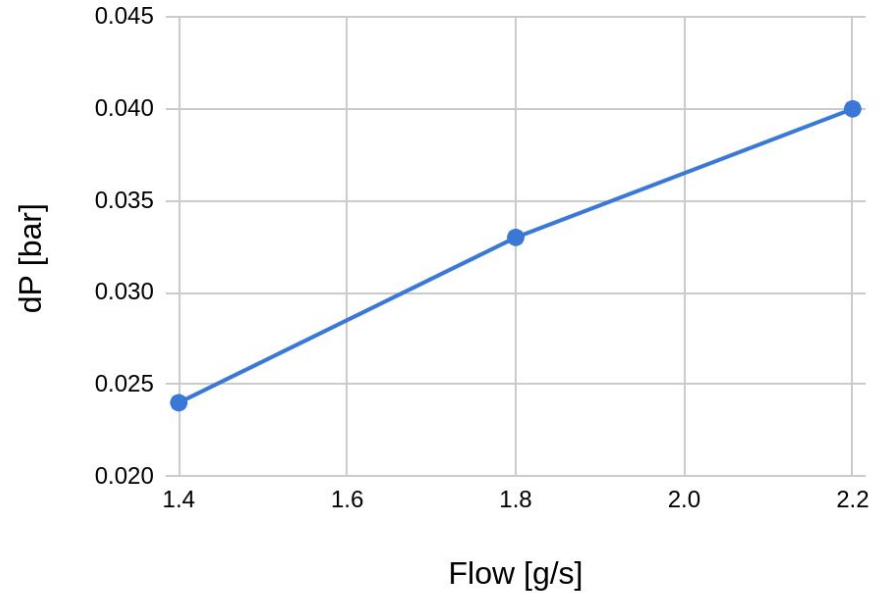


# Layer 2 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = 15 \text{ C}$

dP vs CO2 flow - Layer 2 evaporator [224 W]



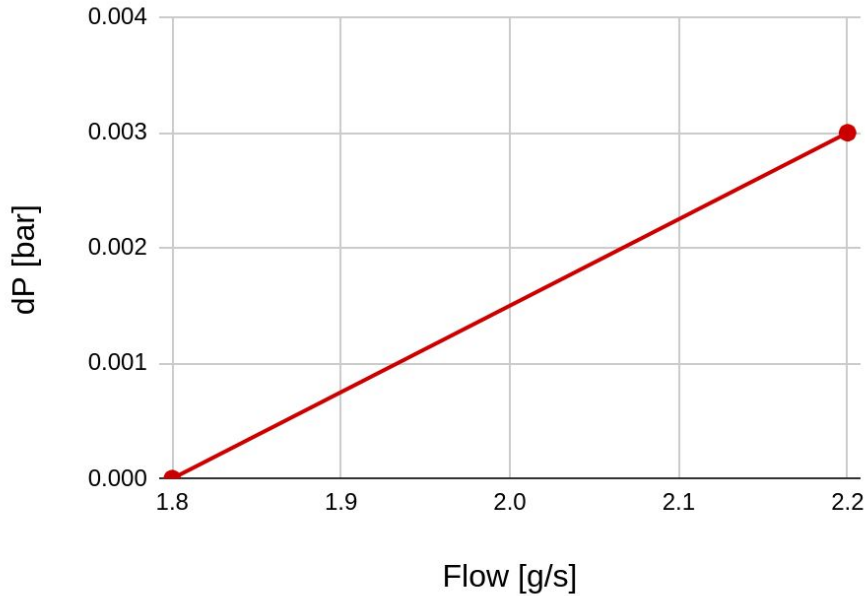
dP vs CO2 flow - Layer 2 exhaust line [224 W]



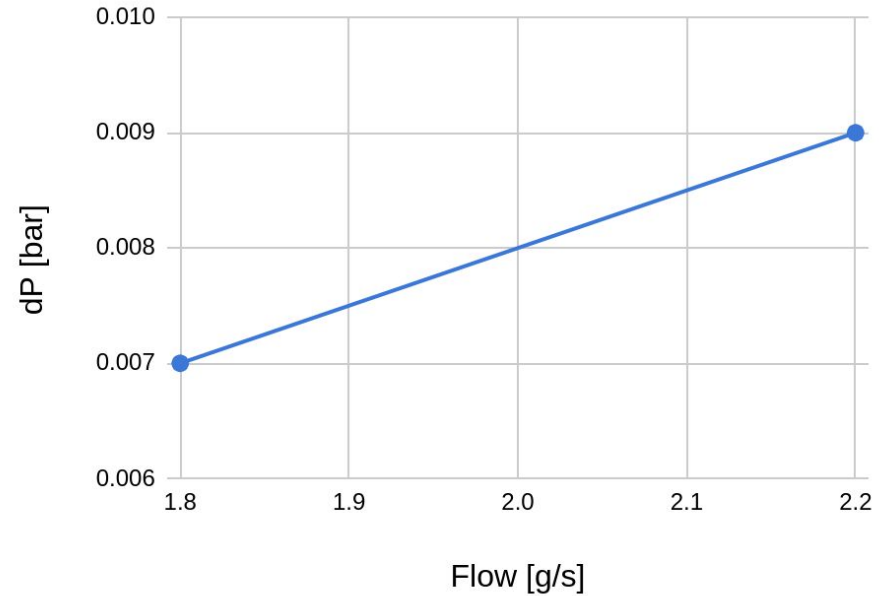
# Layer 2 - $\Delta P$ vs flow with no power, $T_{\text{set}} = 15 \text{ C}$

Only two flow points available for this configuration.

dP vs CO2 flow - Layer 2 evaporator [0 W]



dP vs CO2 flow - Layer 2 exhaust line [0 W]



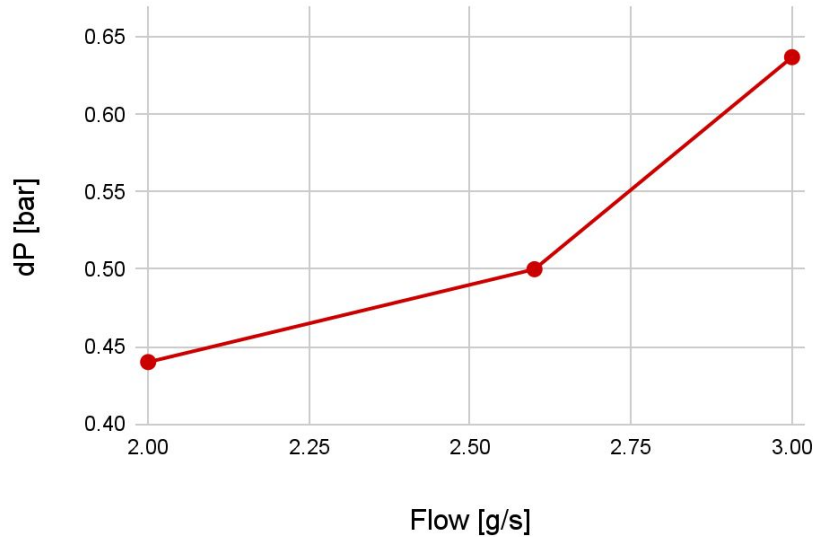


Additional material: Layer 3  $\Delta P$  vs flow

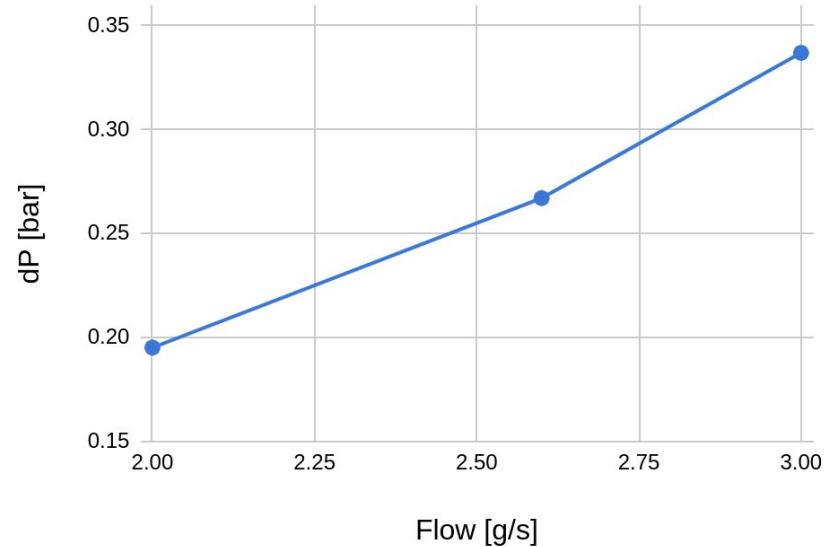
# Layer 3 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -40 \text{ C}$

Same plots shown in slide 9, reporting them for easier comparison.

dP vs CO2 flow - Layer 3 evaporator

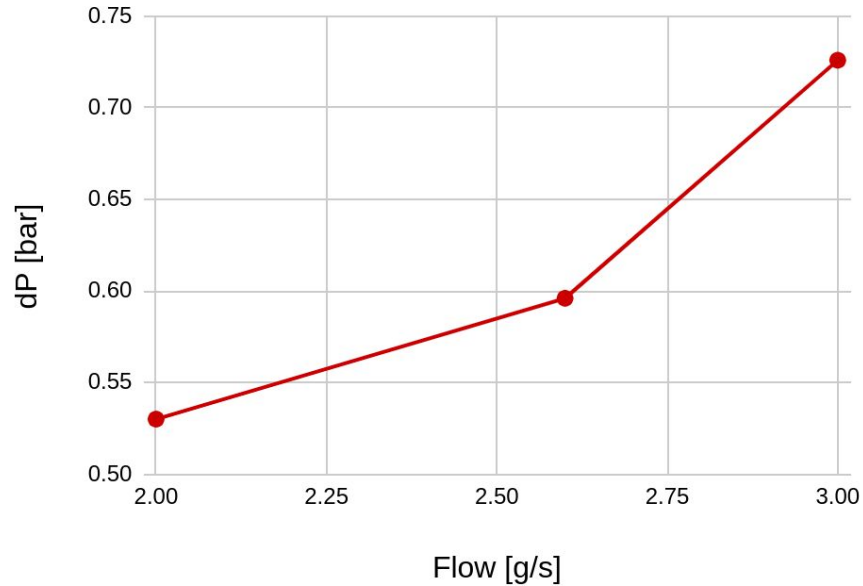


dP vs CO2 flow - Layer 3 exhaust

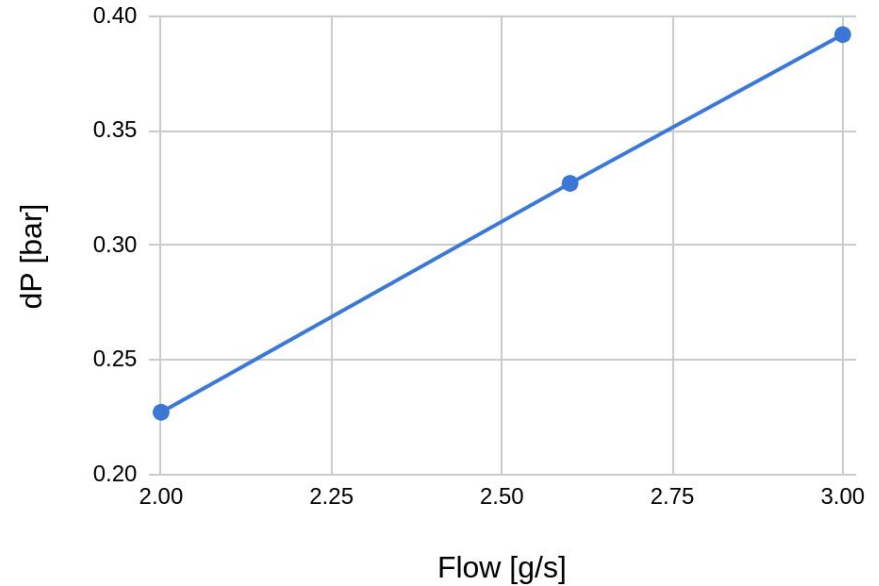


# Layer 3 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -40 \text{ C}$

dP vs CO2 flow - Layer 3 evaporator [308 W]



dP vs CO2 flow - Layer 3 exhaust [308 W]



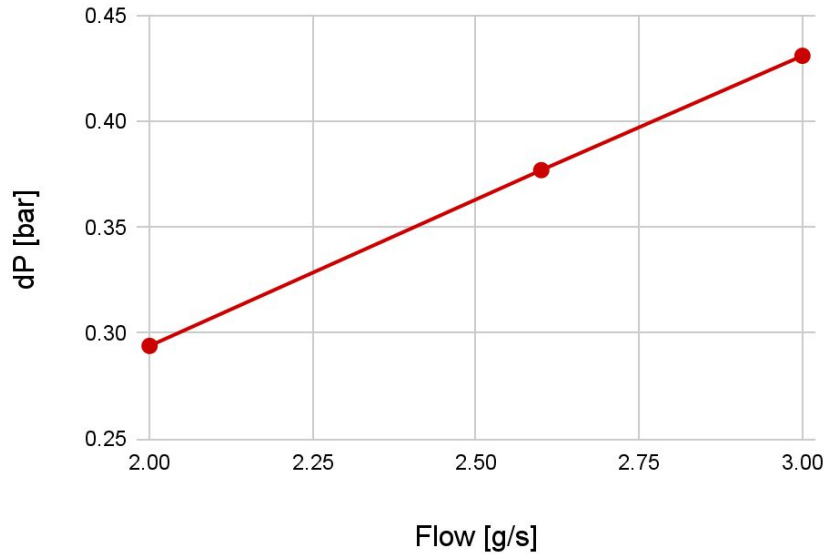
# Layer 3 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -40 \text{ C}$

Note that the flow scan is not available with no power in this configuration, so the pressure drop for the  $2.6 \pm 0.1 \text{ g/s}$  flow are reported

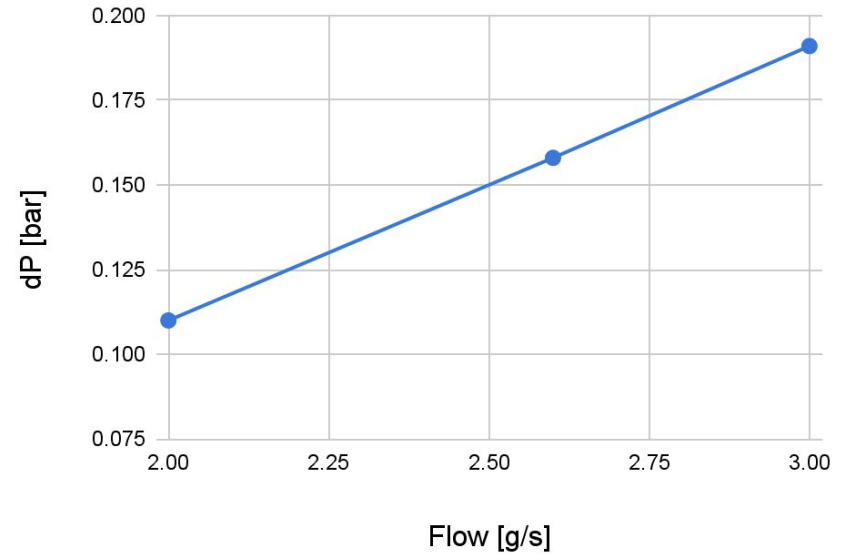
	<b>Pressure drop [bar]</b>
<b>Capillary</b>	7.64
<b>Evaporator</b>	0.101
<b>Exhaust line</b>	0.013

# Layer 3 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = -20\text{ C}$

dP vs CO2 flow - Layer 3 evaporator [257 W]

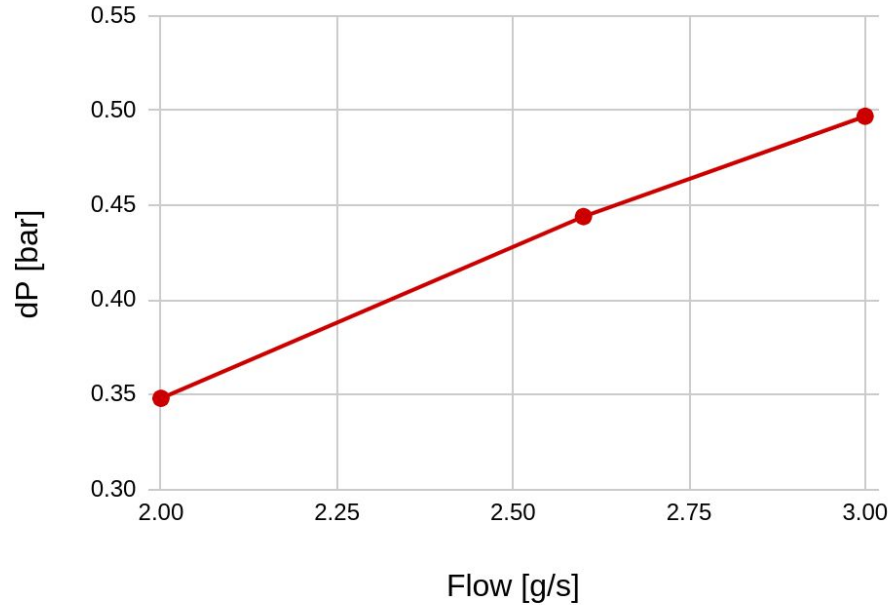


dP vs CO2 flow - Layer 3 exhaust [257 W]

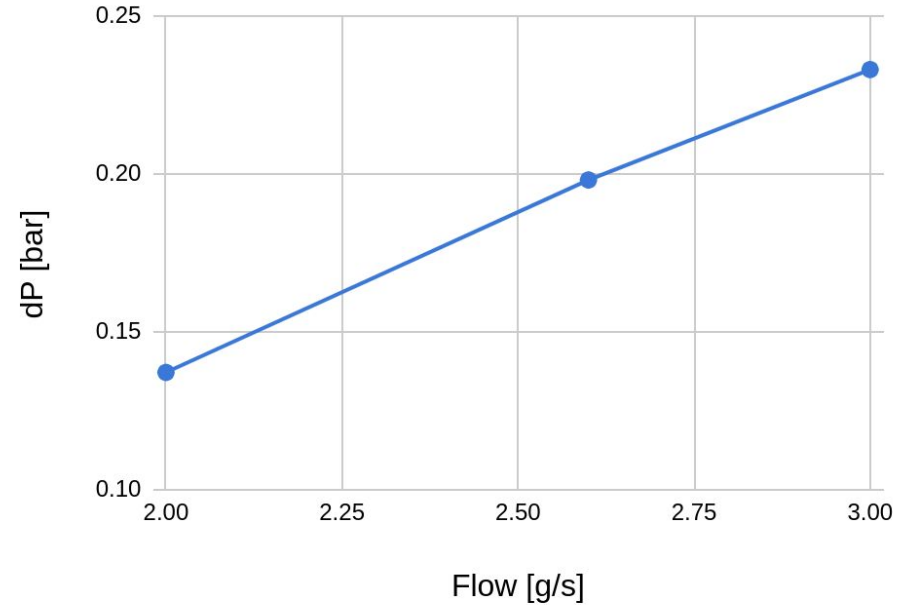


# Layer 3 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = -20 \text{ C}$

dP vs CO2 flow - Layer 3 evaporator [308 W]



dP vs CO2 flow - Layer 3 exhaust [308 W]



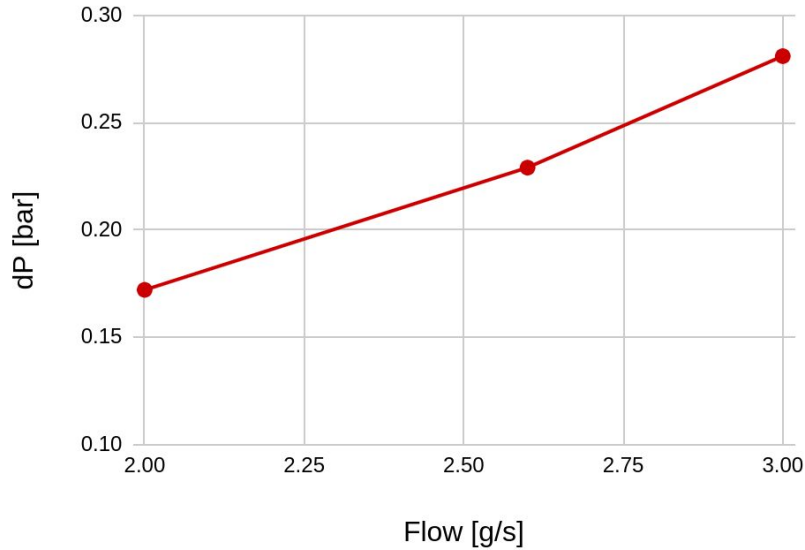
# Layer 3 - $\Delta P$ vs flow with no power, $T_{\text{set}} = -20 \text{ C}$

Note that the flow scan is not available with no power in this configuration, so the pressure drop for the  $2.6 \pm 0.1 \text{ g/s}$  flow are reported

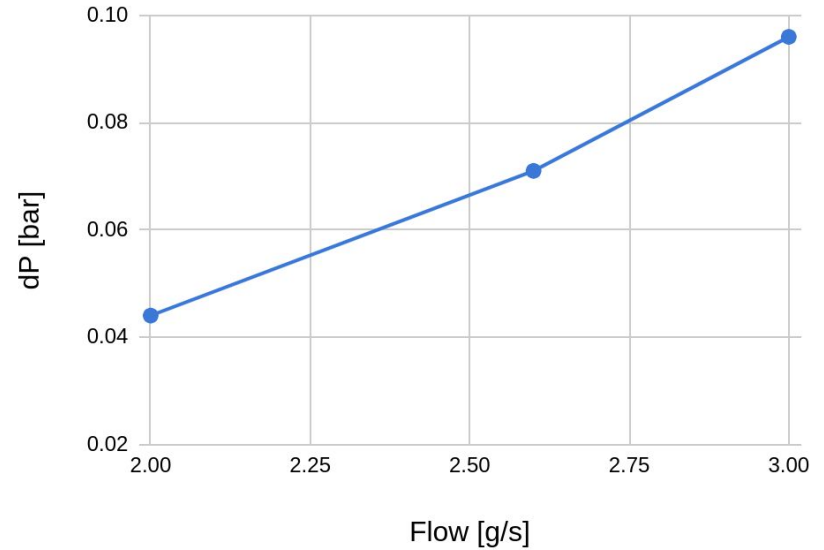
	<b>Pressure drop [bar]</b>
<b>Capillary</b>	7.49
<b>Evaporator</b>	0.071
<b>Exhaust line</b>	0.001

# Layer 3 - $\Delta P$ vs flow at nom. power, $T_{\text{set}} = 0 \text{ C}$

dP vs CO2 flow - Layer 3 evaporator [257 W]



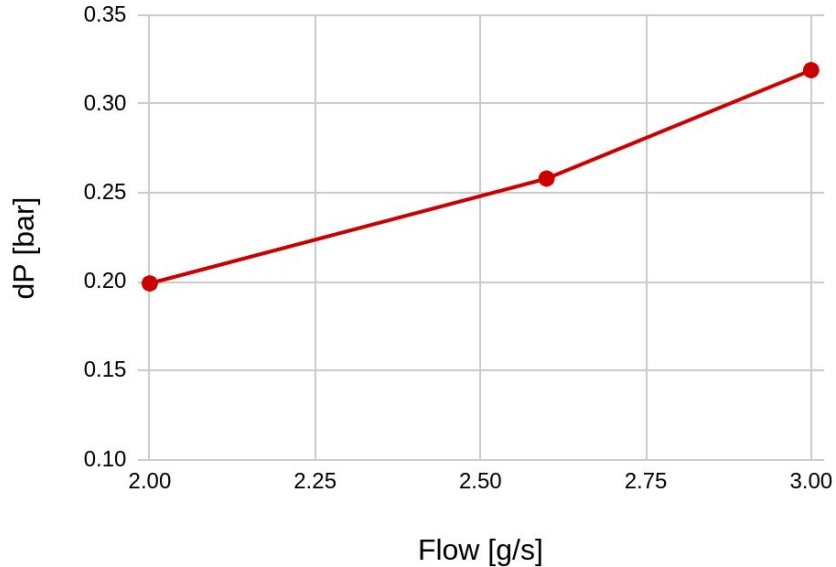
dP vs CO2 flow - Layer 3 exhaust [257 W]



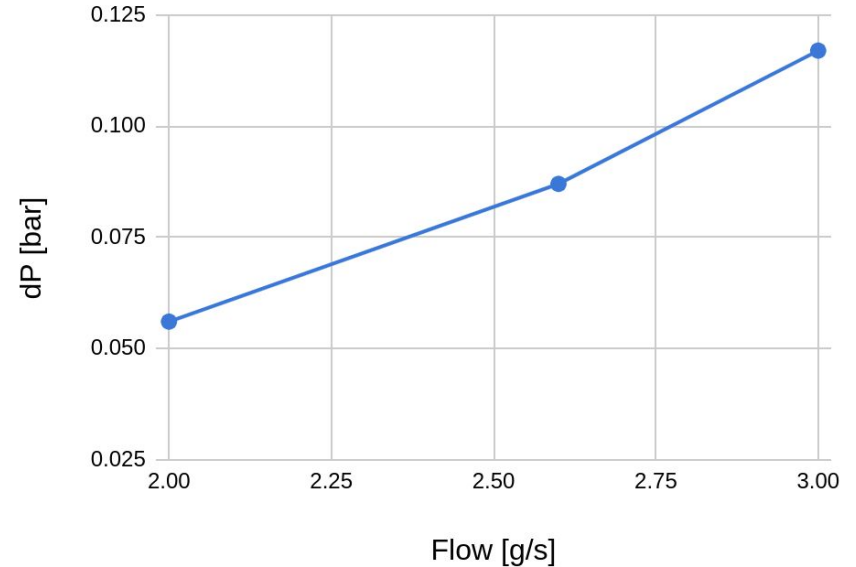


# Layer 3 - $\Delta P$ vs flow at power +20%, $T_{\text{set}} = 0 \text{ C}$

dP vs CO2 flow - Layer 3 evaporator [308 W]



dP vs CO2 flow - Layer 3 exhaust [308 W]



# Layer 3 - $\Delta P$ at $T_{\text{set}} = 15 \text{ C}$

Flow scan is not available at this temperature, showing the pressure drop for the nominal flow  $2.6 \pm 0.1 \text{ g/s}$  with nominal power and power +20%

	Pressure drop [bar]	
	257 W	308 W
<b>Capillary</b>	8.42	8.37
<b>Evaporator</b>	0.165	0.171
<b>Exhaust line</b>	0.036	0.039