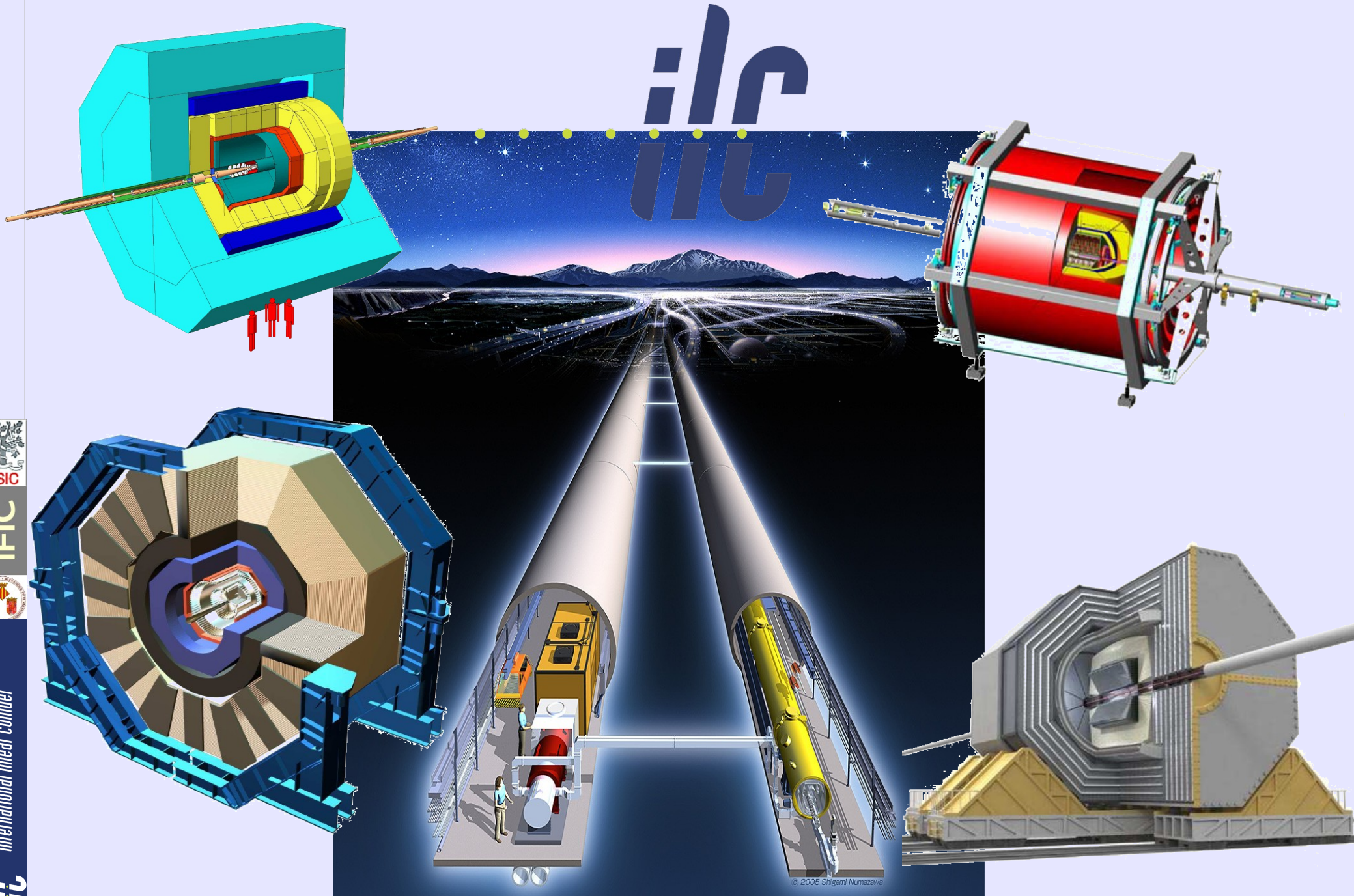


# Tracking and alignment at the ILC



CSIC  
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ILC

# ***Tracking and alignment at the ILC***

Marcel Vos, IFIC, U. Valencia/CSIC

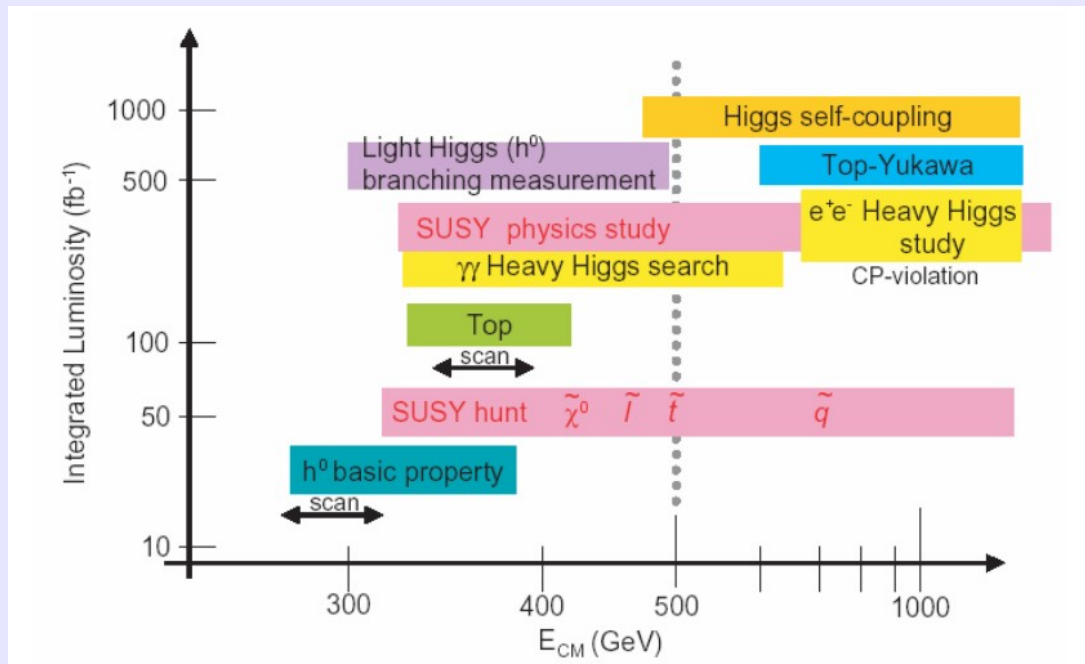
- ✓ Some goals
- ✓ Some philosophy
- ✓ Important requirements
- ✓ The “benign” environment
- ✓ The technology – ILC detector R & D
- ✓ The detector concepts
- ✓ The alignment challenge



# The Goals

## Much has been said about the complementarity of LHC and ILC physics interplay of the LHC and the ILC.

- LHC/LC Study Group ([G. Weiglein et al.](#)). Phys.Rept.426:47-358,2006
- the Linear collider physics resource book for Snowmass 2001 hep-ex/0106055 (part 1), hep-ex/0106056 (part 2), hep-ex/0106057 (part 3), and hep-ex/0106058 (part 4)
- the GLC report:



# The goal : precision EW physics

## Precision EW or signal of strong EWSB?

Unconstrained kinematics needs **high resolution** cal to discriminate  $WW\nu\nu$ ,  $WZ\nu\nu$ , and  $ZZ\nu\nu$  events.

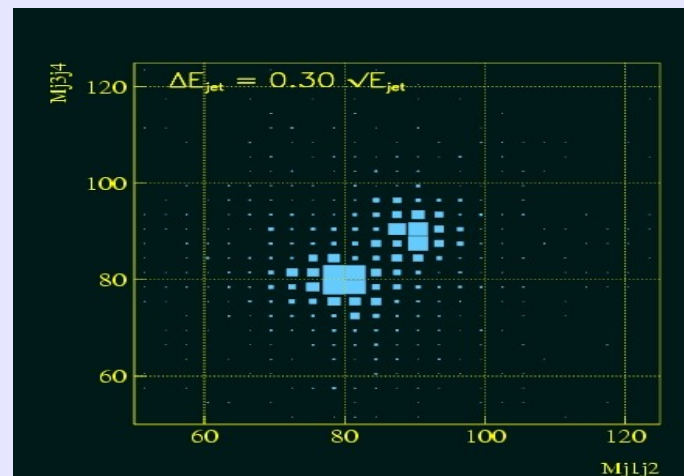
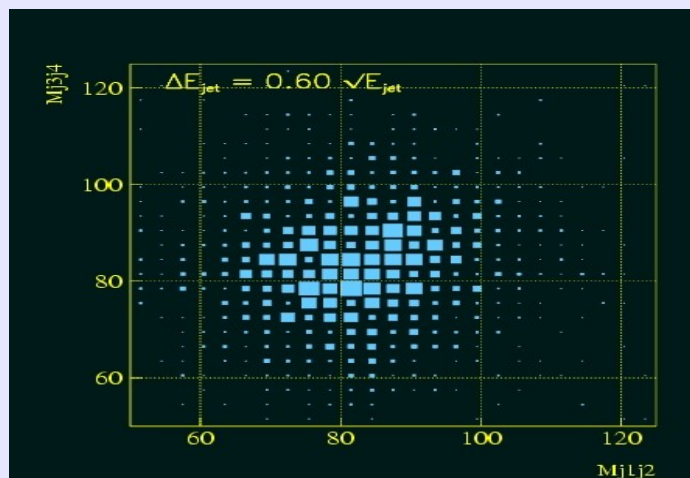
$$e^+e^- \rightarrow WW\nu\bar{\nu}, e^+e^- \rightarrow ZZ\nu\bar{\nu}$$

## Measure Higgs Self Coupling $\lambda_{hh}$

Tiny (0.2 fb @ 500 GeV) signal on large multi-jet backgrounds is only visible with **high resolution**

$$60\% \sqrt{E}$$

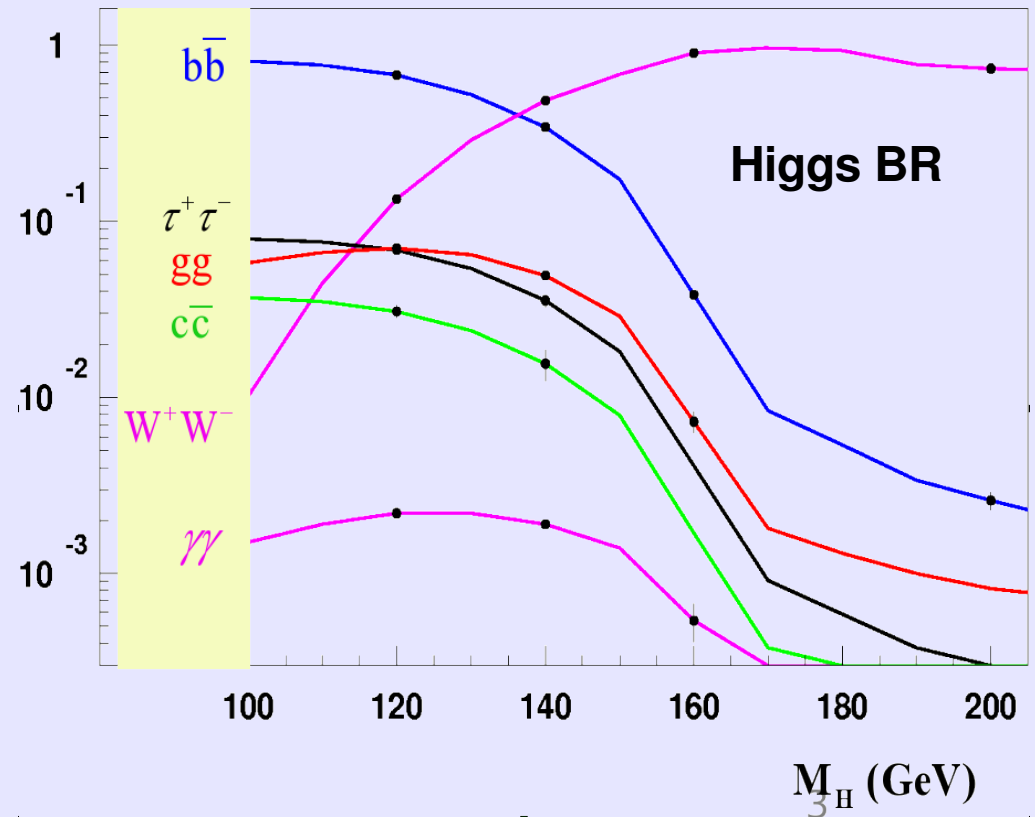
$$30\% \sqrt{E}$$



# The goal: study Higgs properties

## ✓ Study Higgs couplings.

Measurement of higgs branching fractions requires excellent flavour tagging (in particular b/c separation)



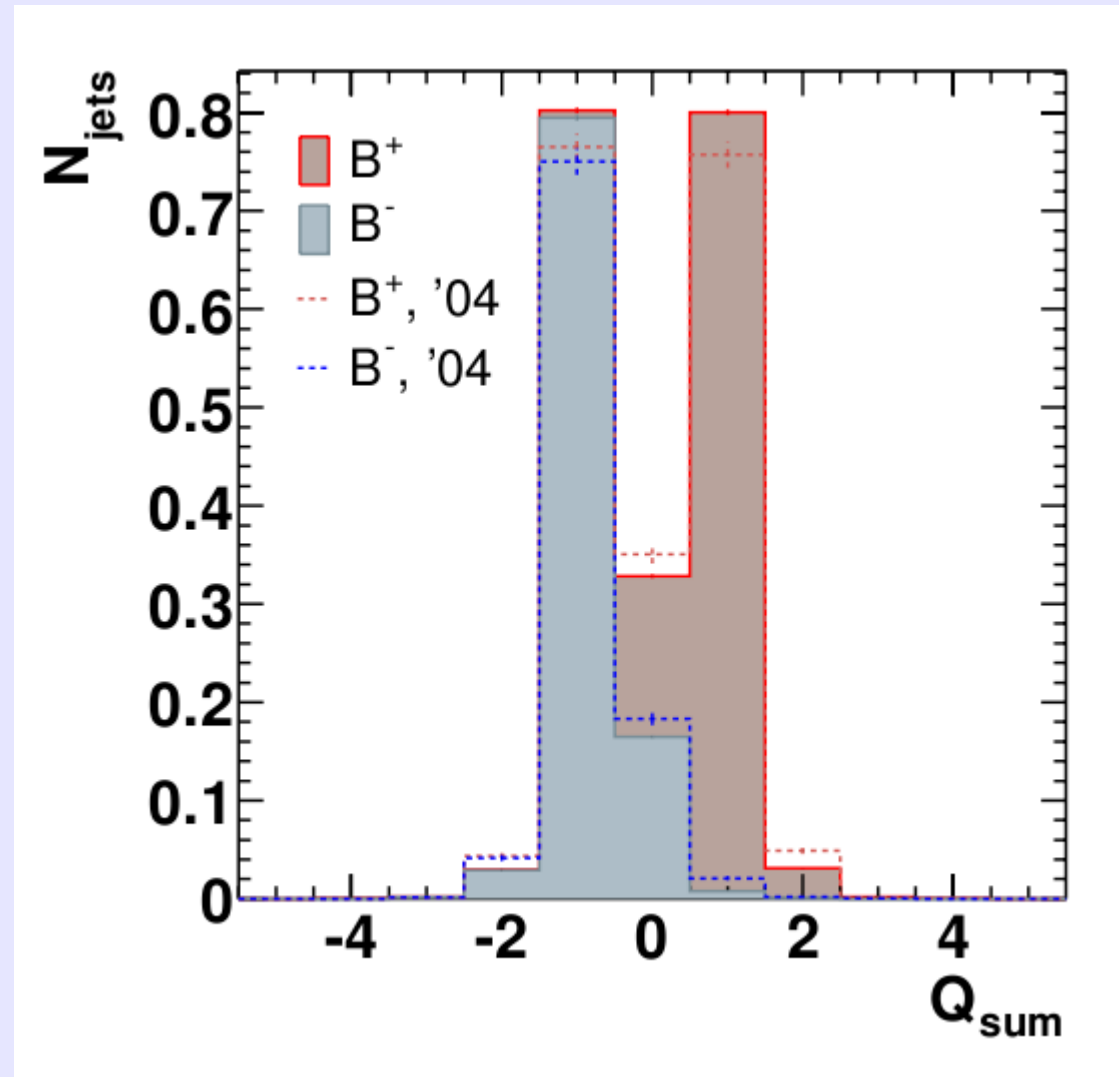
	Higgs Mass (GeV)				
	115	120	140	160	200
$\Delta B_{bb}/B_{bb}$	$\pm 0.015$	$\pm 0.016$	$\pm 0.018$	$\pm 0.020$	$\pm 0.090$
$\Delta B_{WW}/B_{WW}$	$\pm 0.024$	$\pm 0.020$	$\pm 0.018$	$\pm 0.010$	$\pm 0.025$
$\Delta B_{gg}/B_{gg}$	$\pm 0.021$	$\pm 0.023$	$\pm 0.035$	$\pm 0.146$	
$\Delta B_{\gamma\gamma}/B_{\gamma\gamma}$	$\pm 0.055$	$\pm 0.054$	$\pm 0.062$	$\pm 0.237$	
$\Delta \Gamma_{tot}/\Gamma_{tot}$	$\pm 0.035$	$\pm 0.034$	$\pm 0.036$	$\pm 0.020$	$\pm 0.050$

Estimated precision for Higgs BR combining results from a 350 GeV and a 1 TeV linear collider, T. Barklow, Les Houches 2003, hep-ph/0406152



# The goal: precision measurements

- ✓ **Vertex charge** (challenging since it demands correct track association even for very low momentum)
  - ✦ Top polarization,
  - ✦ W helicity,
  - ✦ qqbar asymmetries



Vertex charge measurement

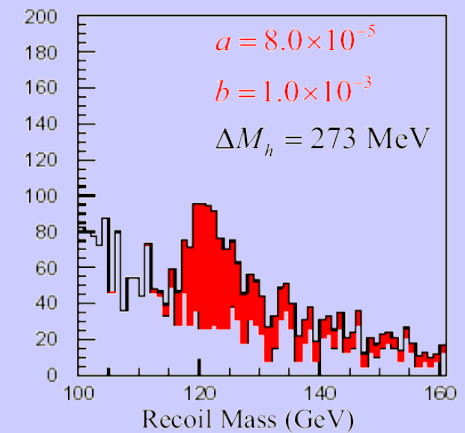
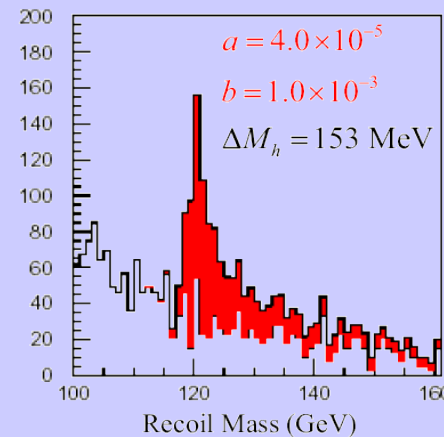
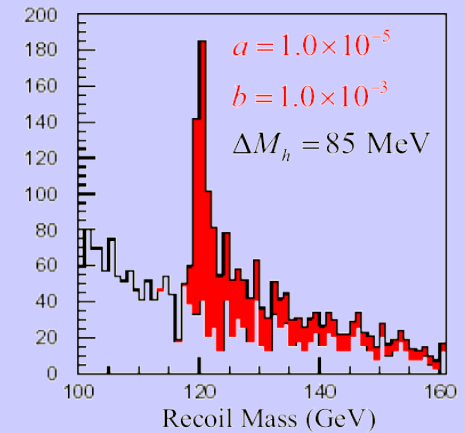
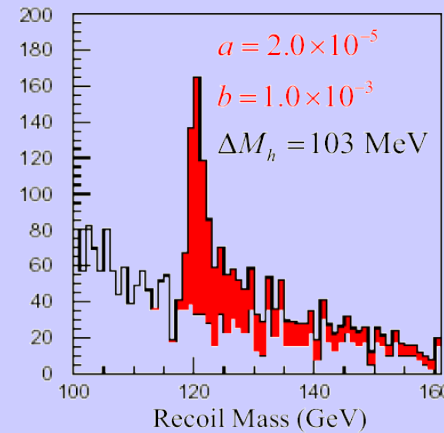
S. Hillert for the LCFI collaboration,  
2005 International Linear Collider  
Workshop - Stanford, U.S.A.



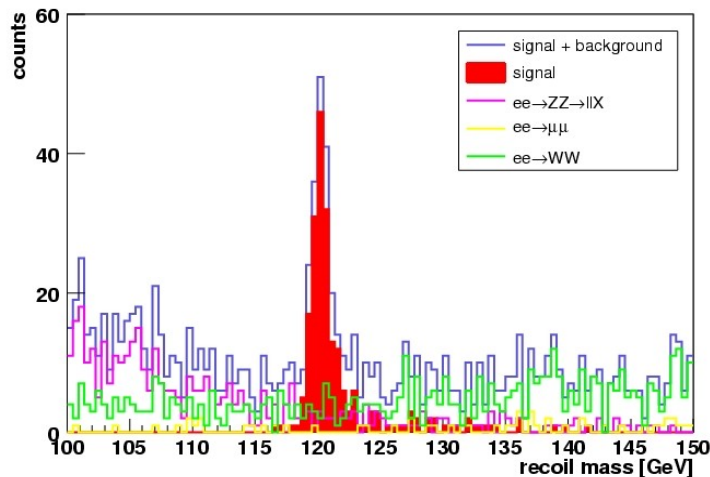
# The goal : Higgs mass measurement

- ✓ Recoil mass analysis in ZH systems allows to determine the Higgs mass precisely, even for invisible Higgs decay.
- ✓ Beam spread has small influence: mass resolution dominated by tracker performance down to  $\Delta p/p^2 \sim 1 \times 10^{-5}$  (Yang and Riles)
- ✓ Expected precision (Tesla): 40 MeV to 70 MeV for  $m_H$  between 120 GeV and 180 GeV.

## Golden channel $e^+e^- \rightarrow HZ \rightarrow \mu\mu X$ Model independent measurement of Higgs mass



higgs recoil mass (s+b,  $\mu^+\mu^-$  only) @ 50 fb<sup>-1</sup>



Full simulation study, M. Ohlerich, A. Raspereza, W. Lohmann, ACFA linear collider workshop, Beijing 2007

# The philosophy: reconstruction

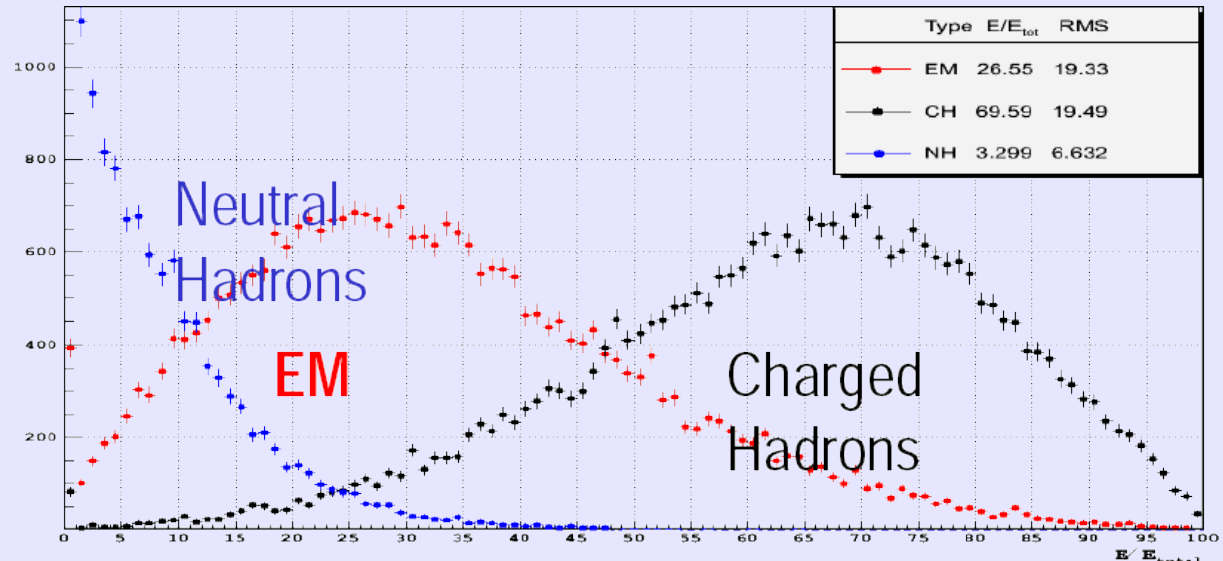
## ILC precision is limited by the detector rather than by the environment

- ✓ Hadronic final states (jets):
  - precise jet energy measurement is crucial
  - flavour tagging, jet charge
- ✓ Leptons up to  $\sqrt{s} / 2$ 
  - $P_T$  resolution requirement driving tracker design

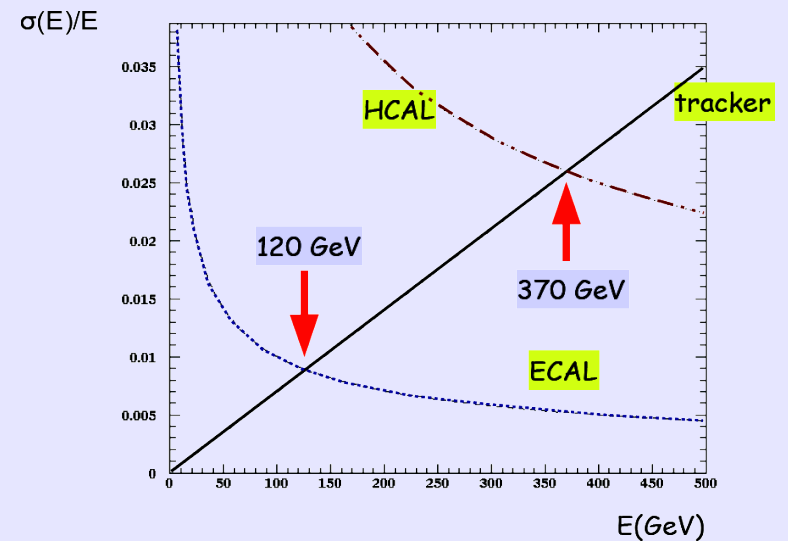




# The philosophy: particle Flow

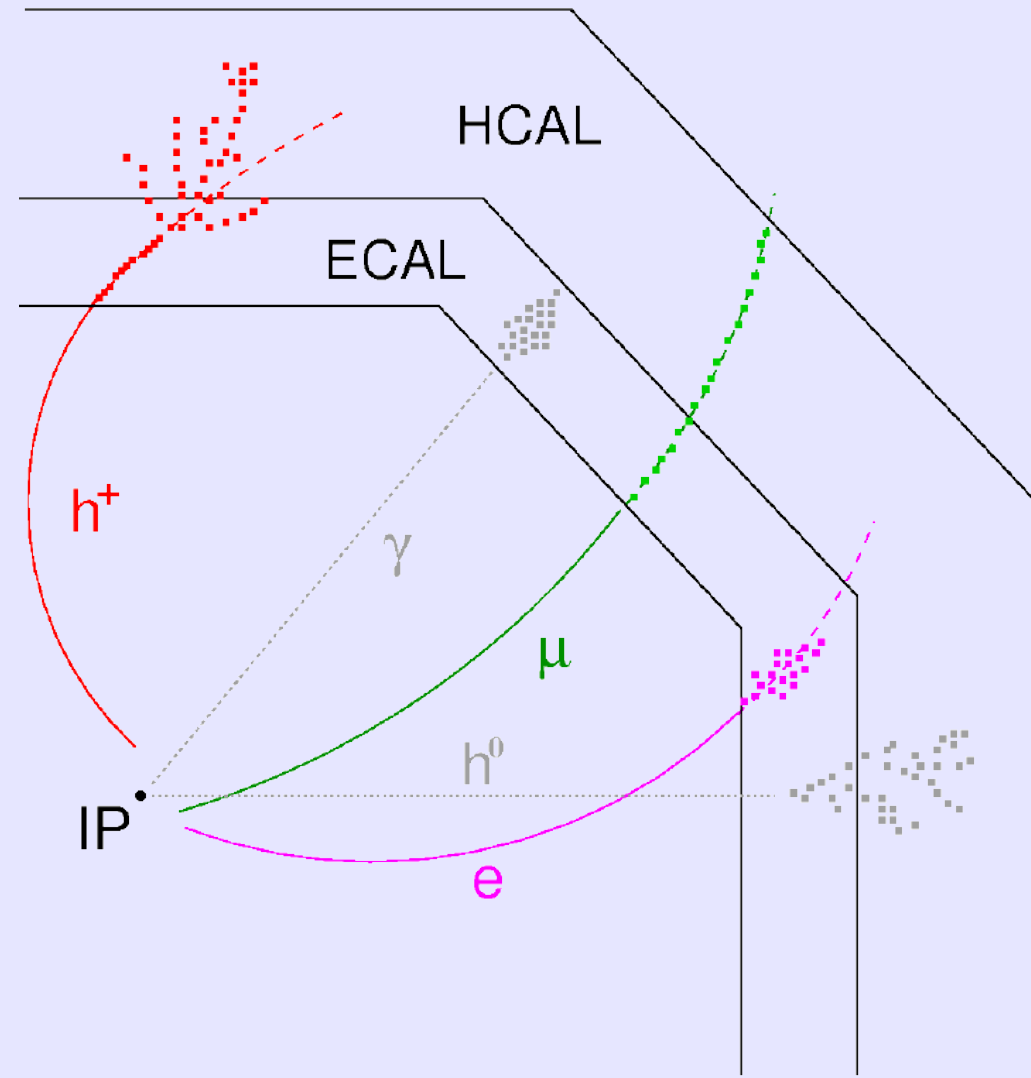


- ✓ In the LC the visible jet energy is  $\sim 64\%$  due to charged particles
- ✓ For the ILC energies the tracker is more precise than the calorimeters: combine  $p$  (tracker) and  $E$  (calorimeter) measurements
- ✓ Novel high-granularity calorimeters are very fit to this concept
- ✓ Particle flow **emphasizes the role of the tracker** in jet physics



# Particle Flow: How does it work ?

- ✓ Track reconstruction
- ✓ Extrapolate tracks to calorimeters
- ✓ Assign MIP stubs to tracks
- ✓ Clustering in calorimeters
- ✓ Particle ID for charged particles



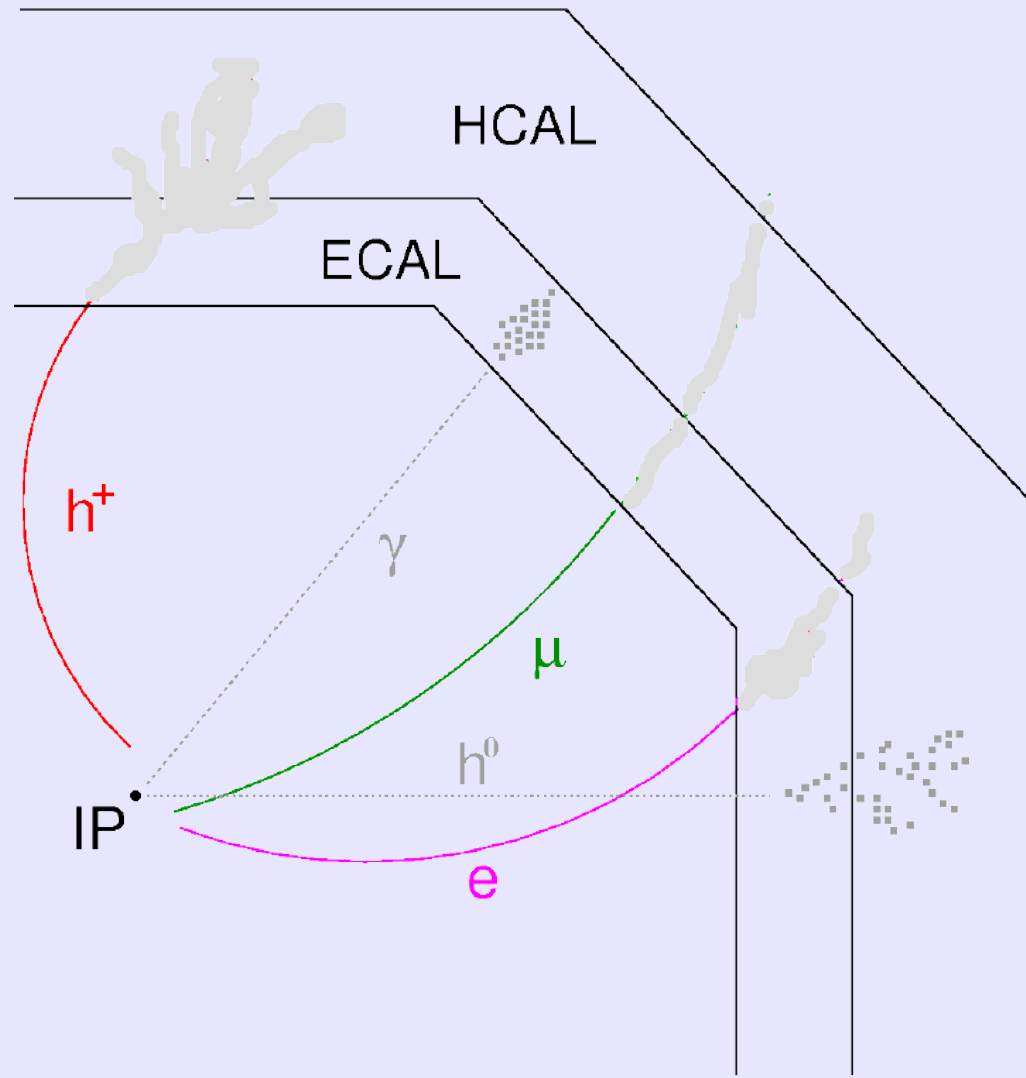
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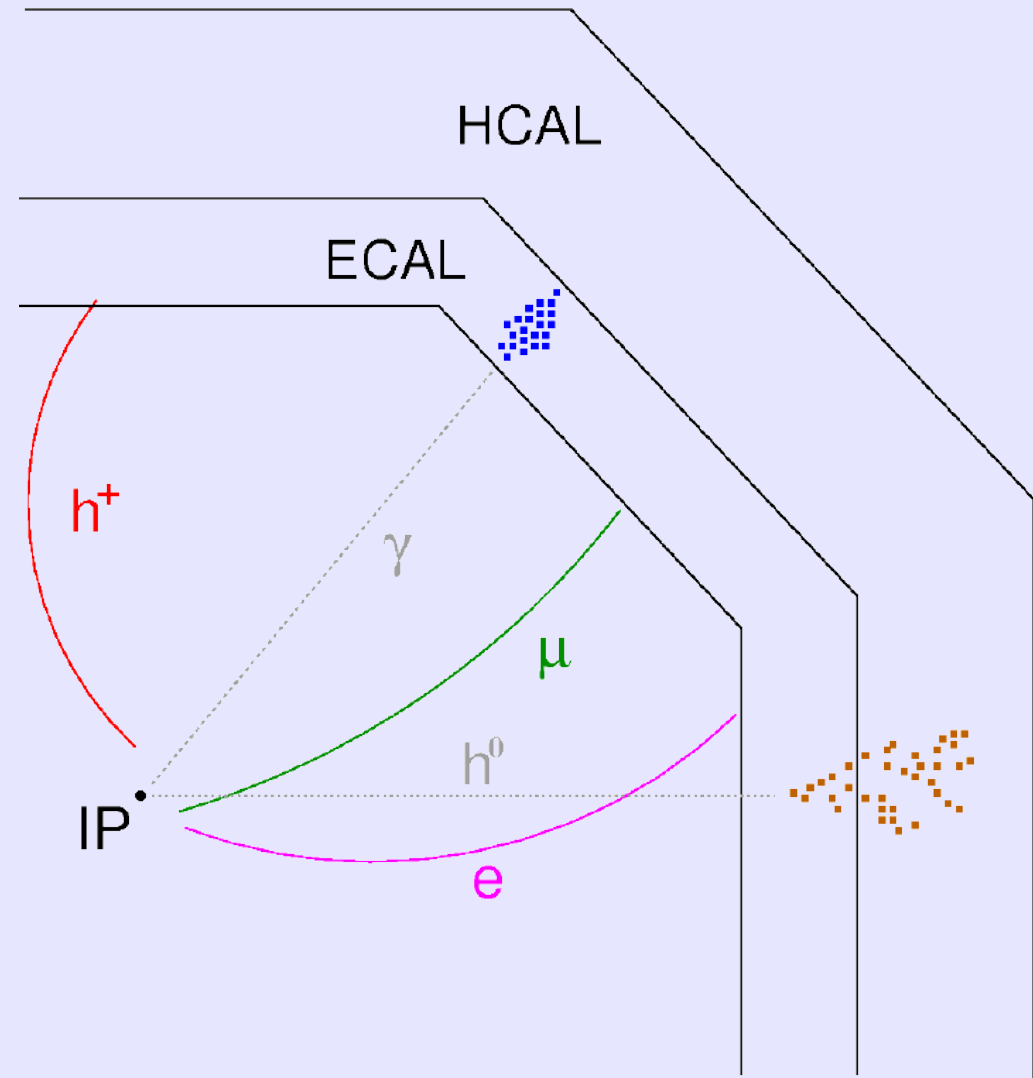
# Particle Flow: How does it work ?

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- ✓ Particle ID for charged particles
- ✓ Remove charged particle hits in calorimeter



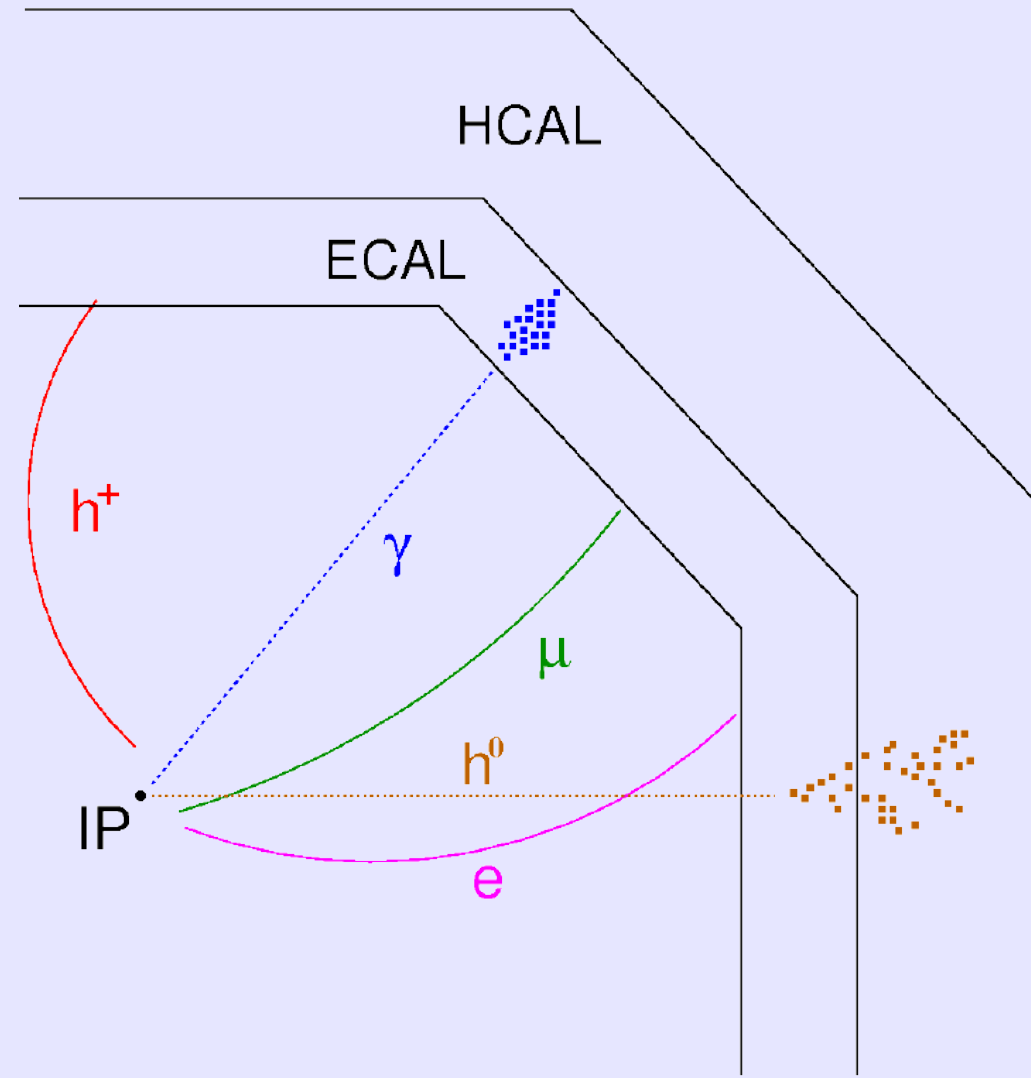
# Particle Flow: How does it work ?

- ✓ Track reconstruction
- ✓ Extrapolate tracks to calorimeters
- ✓ Assign MIP stubs to tracks
- ✓ Clustering in calorimeters
- ✓ Particle ID for charged particles
- ✓ Remove charged particle hits in calorimeter
- ✓ Clustering of neutral hits



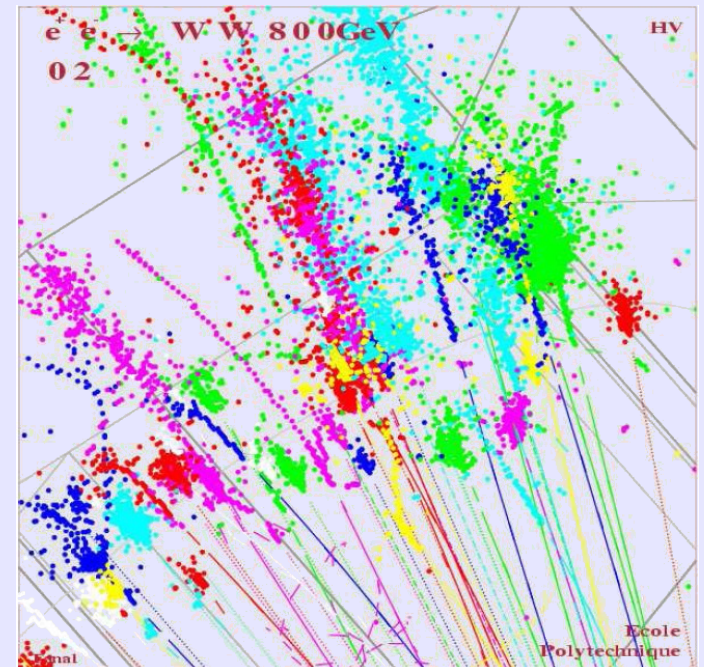
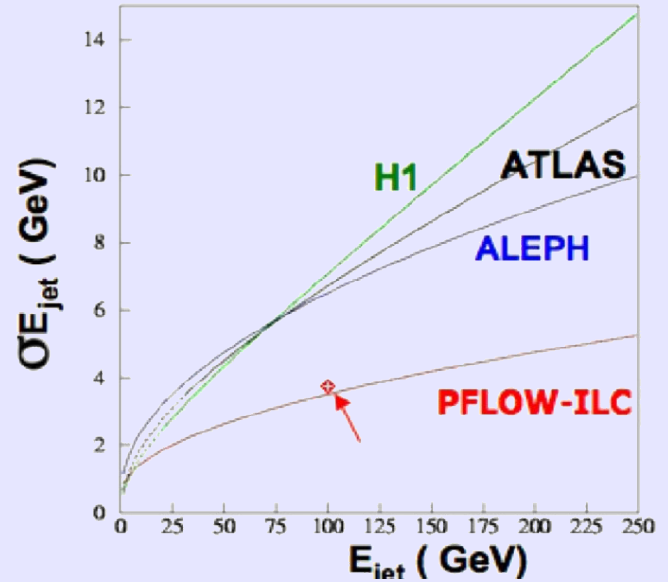
# Particle Flow: How does it work ?

- ✓ Track reconstruction
- ✓ Extrapolate tracks to calorimeters
- ✓ Assign MIP stubs to tracks
- ✓ Clustering in calorimeters
- ✓ Particle ID for charged particles
- ✓ Remove charged particle hits in calorimeter
- ✓ Clustering of neutral hits
- ✓ Particle ID for neutrals



# Particle flow

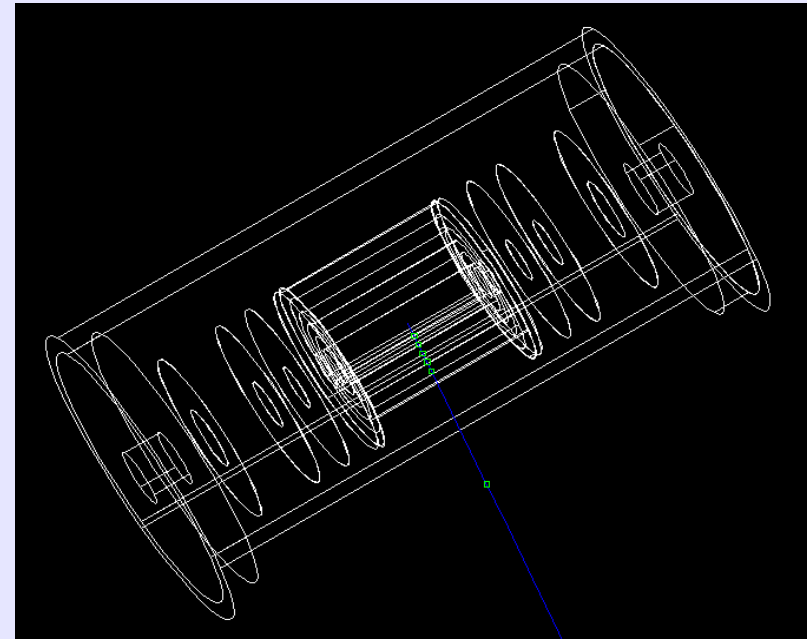
- ✓ Particle flow concept studies show that the required performance can be achieved at low energy ( $E < 150$  GeV)
- ✓ The ILC detectors are designed having in mind the PFA which in a large extent defines the detectors
- ✓ Main problem: **confusion**
  - ➔ At high energies jets are very narrow
    - ✧ Difficult to associate hits to tracks
    - ✧ Yet more difficult to separate charged and neutral particles.
  - ➔ Need high granularity and sophisticated software to separate showers
- ✓ The key issue is **particle separation** rather than intrinsic energy resolution.



# The philosophy: vertexing

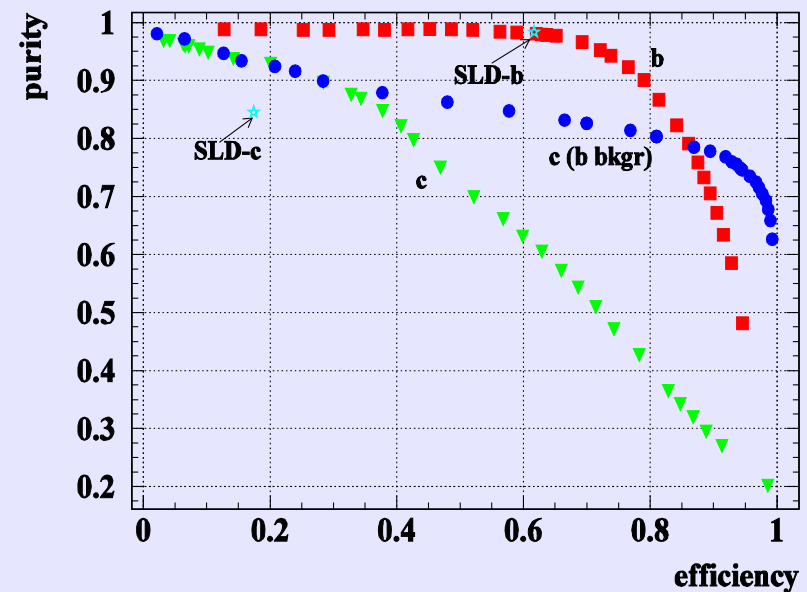
To Achieve (  $5\mu\text{m} \oplus 10\mu\text{m}/(p \sin^{3/2}\theta)$  )

- get real close: 12 – 20 mm inner radius!
- Excellent spacepoint precision (  $< 5 \mu\text{m}$  )
- Transparency (  $\sim 0.1\% X_0$  per layer )
- Occupancy innermost layers -> integration over  $< 150$  bunch crossings (  $45 \mu\text{sec}$  )

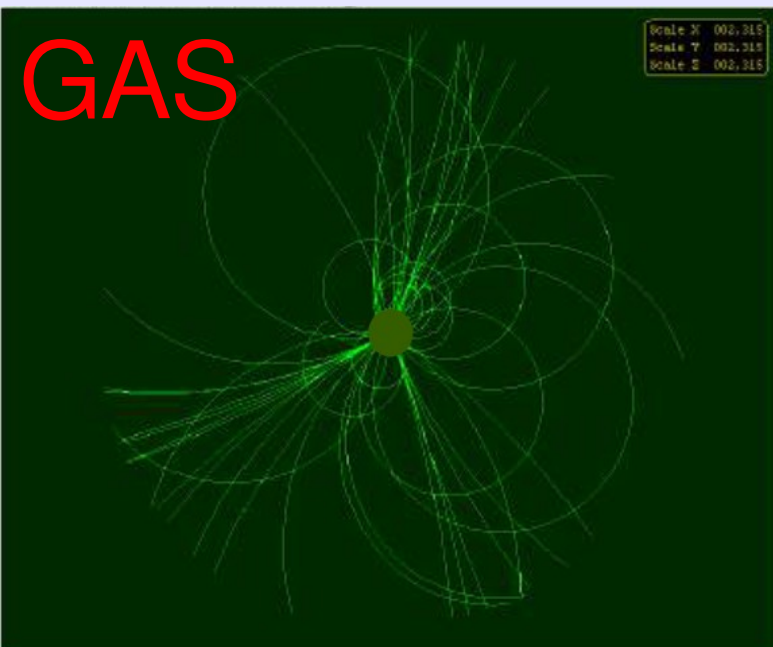


To determine Jet charge

- fully efficient and pure reconstruction down to 100 MeV -> excellent pattern recognition (5-6 high-granularity layers)



# Central tracking: two philosophies



## TESLA/LDC/GLD gaseous/solid tracker

TPC design/specifications

length: 5.46 m, diameter: 3.4 m, 3-4 T field

single point resolution:  $\sim 100 \mu\text{m}$

200 space points per track

$\Delta p/p^2 = 1.5 \times 10^{-4} \text{ GeV}^{-1}$  (TPC stand-alone)

dE/dx accuracy: 5 %

several %  $X^0$  in field cage, 30-50 %  $X^0$  in end-plate



## SiD: all silicon solution

similar dimensions and magnetic field 4 T

6+5 high precision measurements per track

single point resolution: 20-30  $\mu\text{m}$

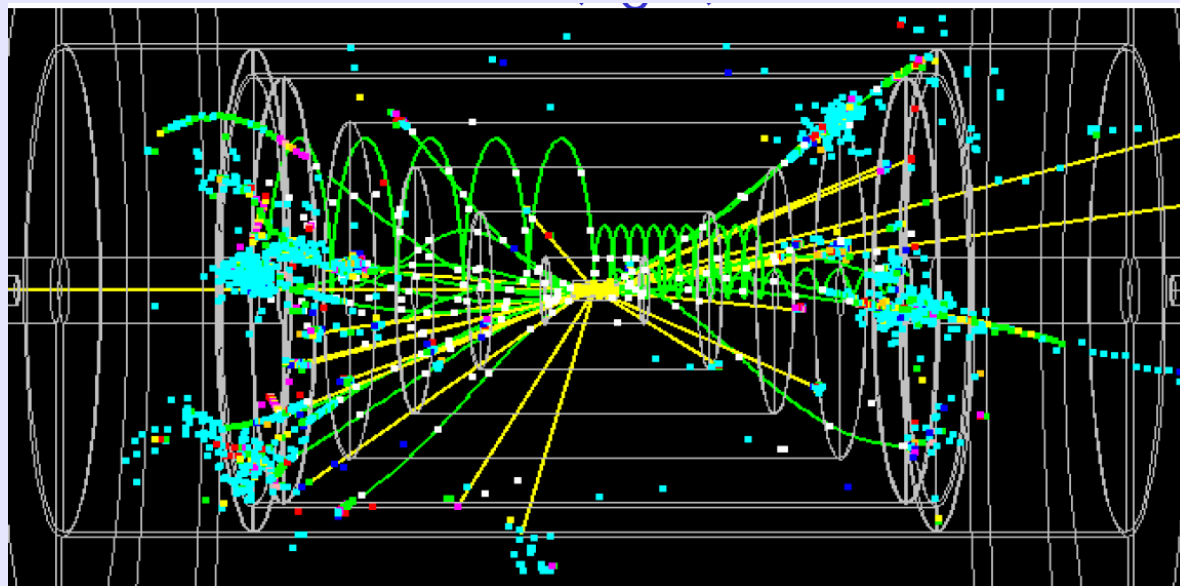
$\Delta p/p^2 = 1 \times 10^{-5} \text{ GeV}^{-1}$  (including VTX)





# Forward Tracking

- ✓ Forward region has a very important role in the ILC
  - ➔ Because of increased importance of t-channels and
  - ➔ Event topology (many jets almost isotropically distributed)
- ✓ PFA algorithms need good tracking to  $|\cos\theta| \sim 0.98$
- ✓ Should be thin enough not to
  - ➔ degrade forward calorimetry nor
  - ➔ spoil electron ID
- ✓ Robust to track loopers
- ✓ Differential luminosity requires extreme angular precision:  $\Delta\theta/\theta \sim 10^{-5}$
- ✓ Never been done (right) !!!

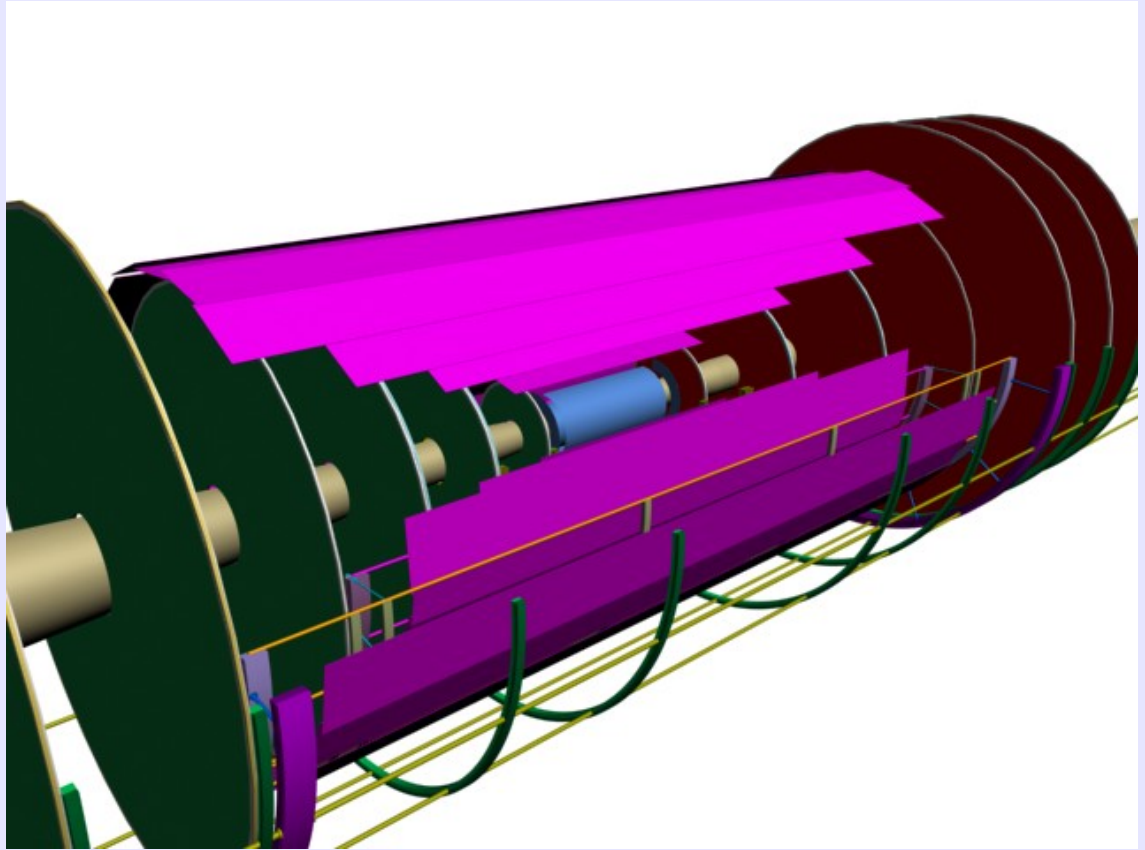


# Forward tracking: the philosophy

In all concepts: silicon detector disks covering angles from 6 – 20 degrees.

Technologies: pixel/strip

Total area (FTD in LDC)  $< 3 \text{ m}^2$



# Forward tracking: material budget

**CMS KF fit on toy geometry for a 20 degrees track in LDC (4 Tesla)**

- 3 VXD barrel layers

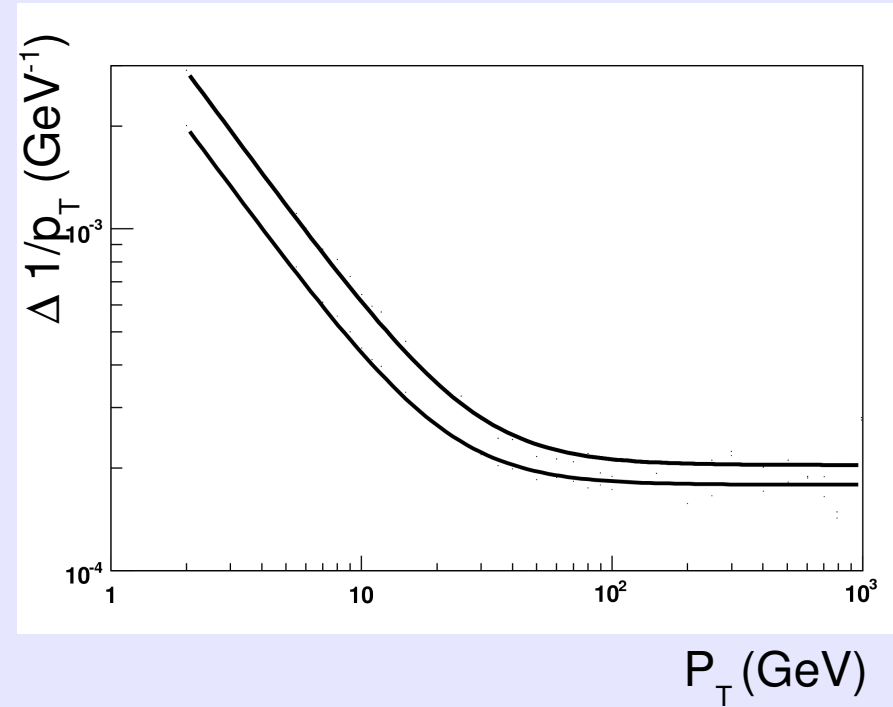
$$\Delta R = 1.1 \text{ cm}, 1.2 \text{ ‰ } X_0, \sigma (R\phi, z) = 2 \text{ } \mu\text{m}$$

- 3 pixel disk

$$\Delta z = 12 \text{ cm}, 1.2\text{‰} / 1.2 \text{ ‰ } X_0, \sigma (R\phi, R) = 5, 50 \text{ } \mu\text{m}$$

- 4 strip disks

$$\Delta z = 25 \text{ cm}, 8 \text{ ‰ } X_0, \sigma (R\phi, R) = 10, 1000 \text{ } \mu\text{m}$$



**CMS KF track fit for  $\theta = 20^\circ$**

$$\sigma(p_T)/p_T^2 = 1.8 \times 10^{-4} \oplus 4.0 \times 10^{-3}/p_T \quad \text{for } 0.12 \text{ ‰ } X_0 \text{ FTD1-3}$$

$$= 2.0 \times 10^{-4} \oplus 5.8 \times 10^{-3}/p_T \quad \text{for } 1.2 \text{ ‰ } X_0 \text{ FTD1-3}$$

**LiCToy**

$$\sigma(p_T)/p_T^2 = 1.8 \times 10^{-4} \oplus 4.3 \times 10^{-3}/p_T \quad \text{for } 0.12 \text{ ‰ } X_0 \text{ FTD1-3}$$

$$= 1.9 \times 10^{-4} \oplus 6.2 \times 10^{-3}/p_T \quad \text{for } 1.2 \text{ ‰ } X_0 \text{ FTD1-3}$$



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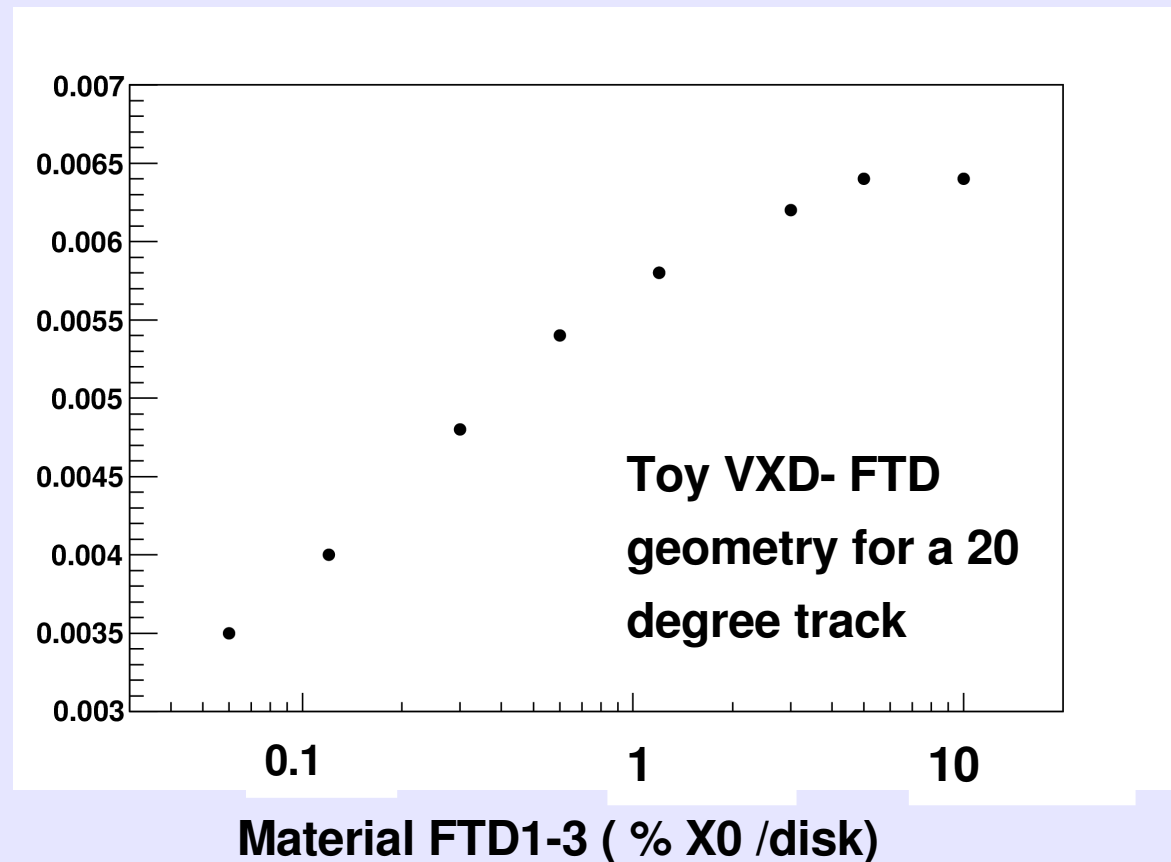
# Forward tracking: material budget

Impact of the material in the first three FTD disks on the tracking performance of low momentum tracks: vary material per layer from rather optimistic (factor two better than VXD layers) to disastrous ( $10\% X_0$ ).

$7 \times 10^{-3} \text{ GeV}^{-1} @ 1 \text{ GeV}$

$\Delta 1/p_T \text{ (GeV}^{-1}\text{)}$

$3 \times 10^{-3} \text{ GeV}^{-1} @ 1 \text{ GeV}$



# The tracking and vertexing requirements in a nutshell

## Momentum resolution spec. beyond current state-of-the-art

Goal:  $\Delta(1/p) \sim 2\text{-}5 \times 10^{-5} \text{ (GeV}^{-1}\text{)}$

An order of magnitude better than previously achieved

## Vertexing performance:

Goal:  $\Delta(d_0) \sim 5\mu\text{m} \oplus 10\mu\text{m}/(p \sin^{3/2}\theta)$

Not achieved recently (SLD came close)

**Hermetic coverage:** **Full solid angle** for tracks in a **broad momentum range** (from the beam energy to very low momenta required by FPA, flavour tagging and missing energy measurements).

**Fully efficient/pure:** excellent **pattern recognition** for all tracks

**Non-disruptive:** only a very **transparent detector** allows to preserve lepton ID and calorimeter performance, and to achieve the required momentum resolution.



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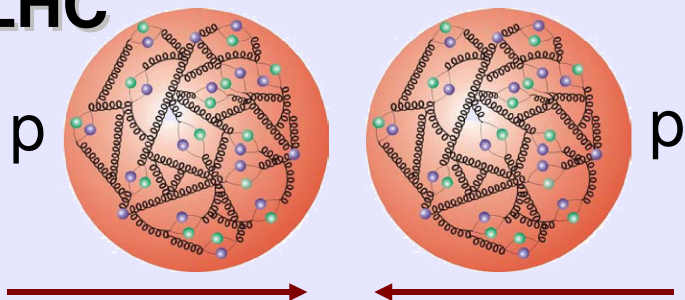


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# Environment

## LHC



Protons collide at  $E_{cm} \sim 14 \text{ TeV}$

*Undefined* initial state of proton constituents

Huge QCD backgrounds

Low S/B ratios

$10^9$  events/s. Trigger sees 1 every  $10^7$

## ILC



$e^+ e^-$  colliding at  $E_{cm} \sim 0.5\text{-}1 \text{ TeV}$

Clean environment

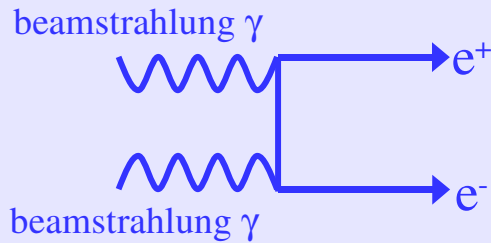
Well defined initial state, beam polarization,...

Triggerless operation

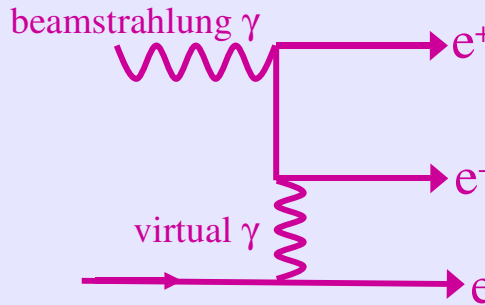
	LHC	ILC
Event rates inclusive	1 GHz (min. bias)	1 kHz ( $\gamma\gamma \rightarrow$ hadrons)
Bunch crossings	25 ns (40 MHz) DC	300 ns (15kHz) 0.5% duty factor
Triggering		
Level 1 & 2	40 MHz $\rightarrow$ 1 kHz	No hardware trigger
Level 3	$\sim 100 \text{ Hz}$ (software)	$\sim 100 \text{ Hz}$ (software)

# Background: incoherent e+ e- pairs

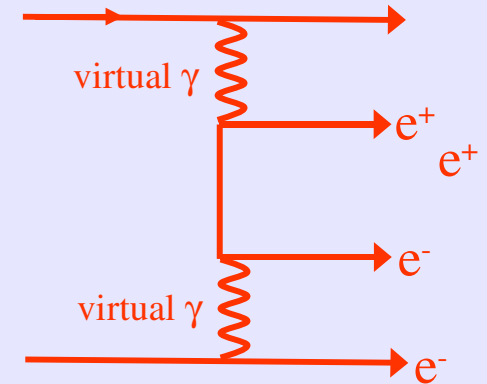
3 processes : Breit-Wheeler



Bethe-Heitler



Landau-Lifshitz



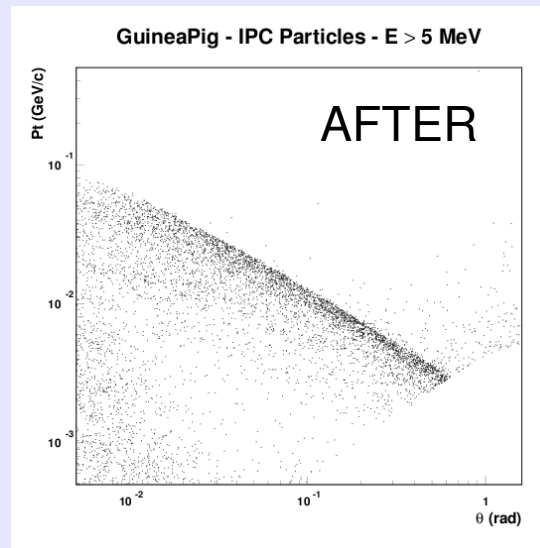
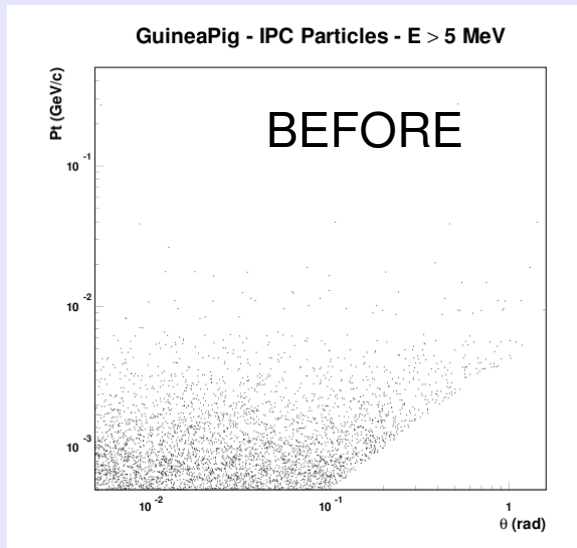
Breit-Wheeler (real-real) calculated explicitly by Guinea-Pig/CAIN

Bethe-Heitler (real-virtual), Landau-Lifshitz (virtual-virtual) use Equivalent Photon

Approximation (treat virtual photons as real below virtuality cut-off)

Pairs are deflected by electromagnetic field of opposite beam. Same-charge particles are focused.

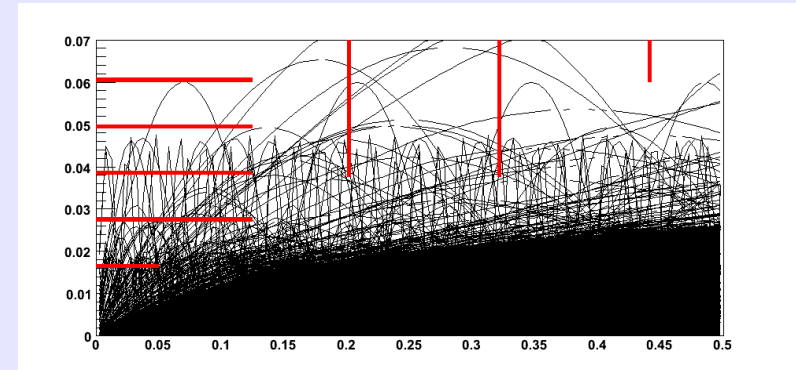
*C. Rimbault, P. Bambade, K. Moenig, D. Schulte, Study of incoherent pair generation in Guinea-Pig, EUROTeV report 2005-015-1*



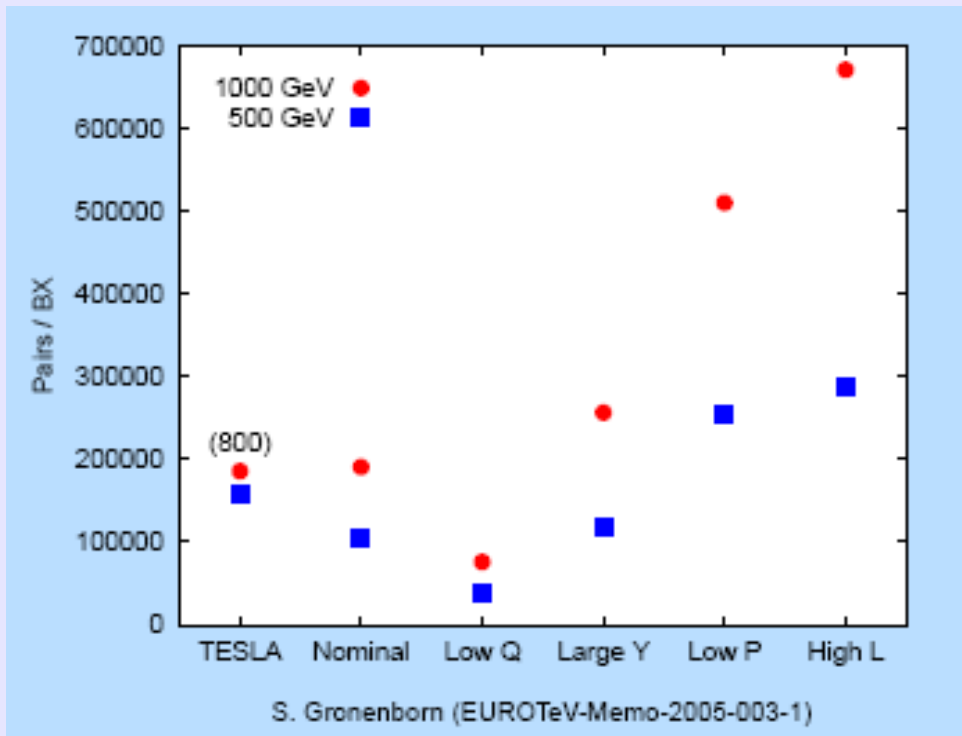
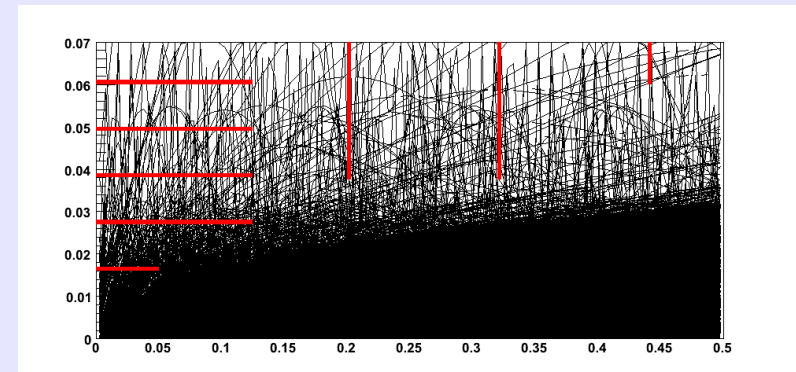
# Machine background

Fast (simple helix) simulation of pair background as it comes out of Guinea Pig (thanks to Cecile Rimbaud) for two parameter sets of the final focus

**NOMINAL**



**LOW-P**



Pair background (# pairs/BX) for a range of machine parameters

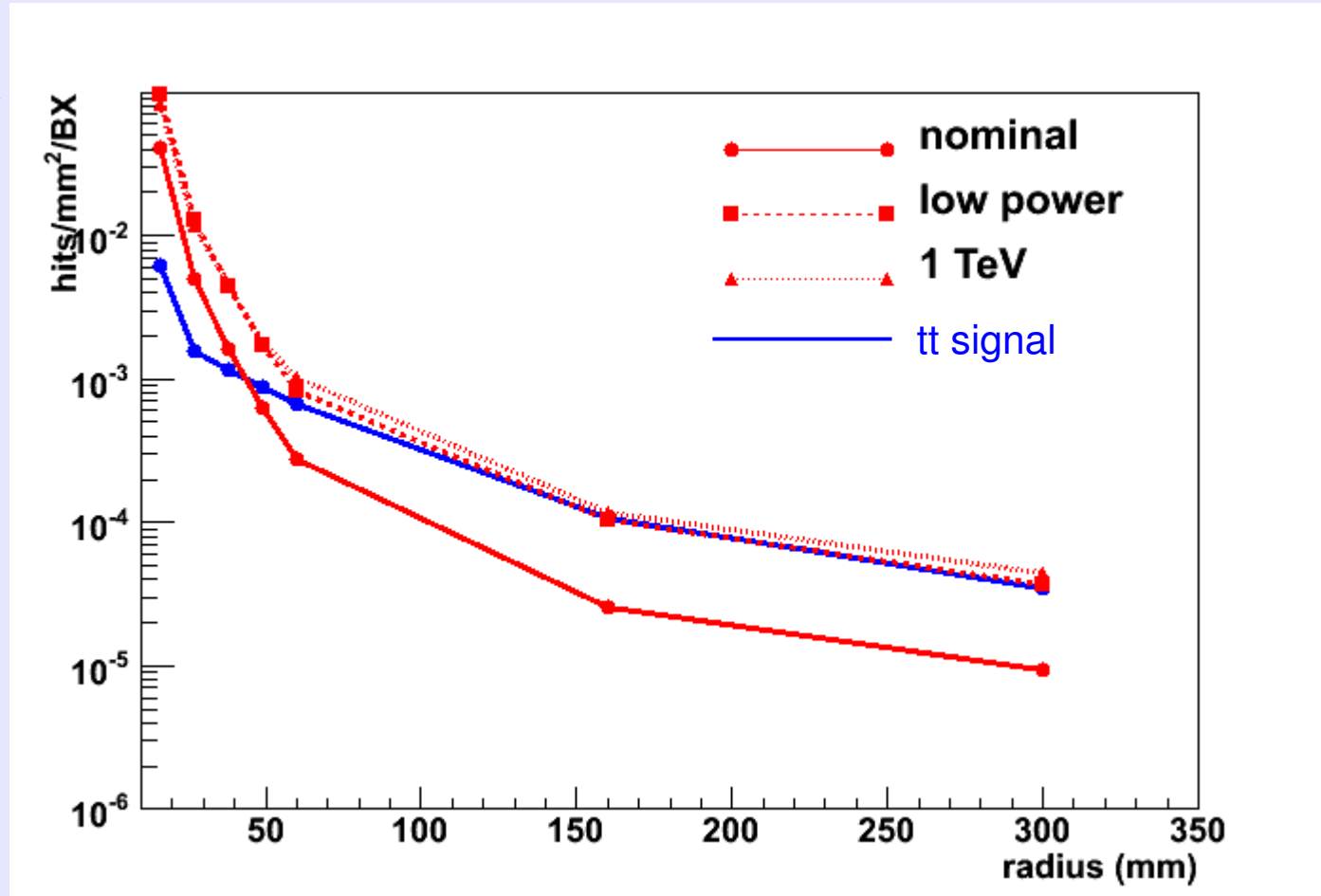


# Machine background: central tracker

Dense signal topology  
(tt events)

Pair production  
background due to  
beamstrahlung,  
(GUINEAPIG and Mokka  
simulation by A. Vogel)

NOTE: low power  
option has double  
BX spacing



SIT hit density due to pair bkg an order of magnitude below that of outermost VXD layer (but cell size is of the order of 50  $\mu\text{m}$  x 10 cm, 3 orders of magnitude larger)

# Machine background: forward tracker

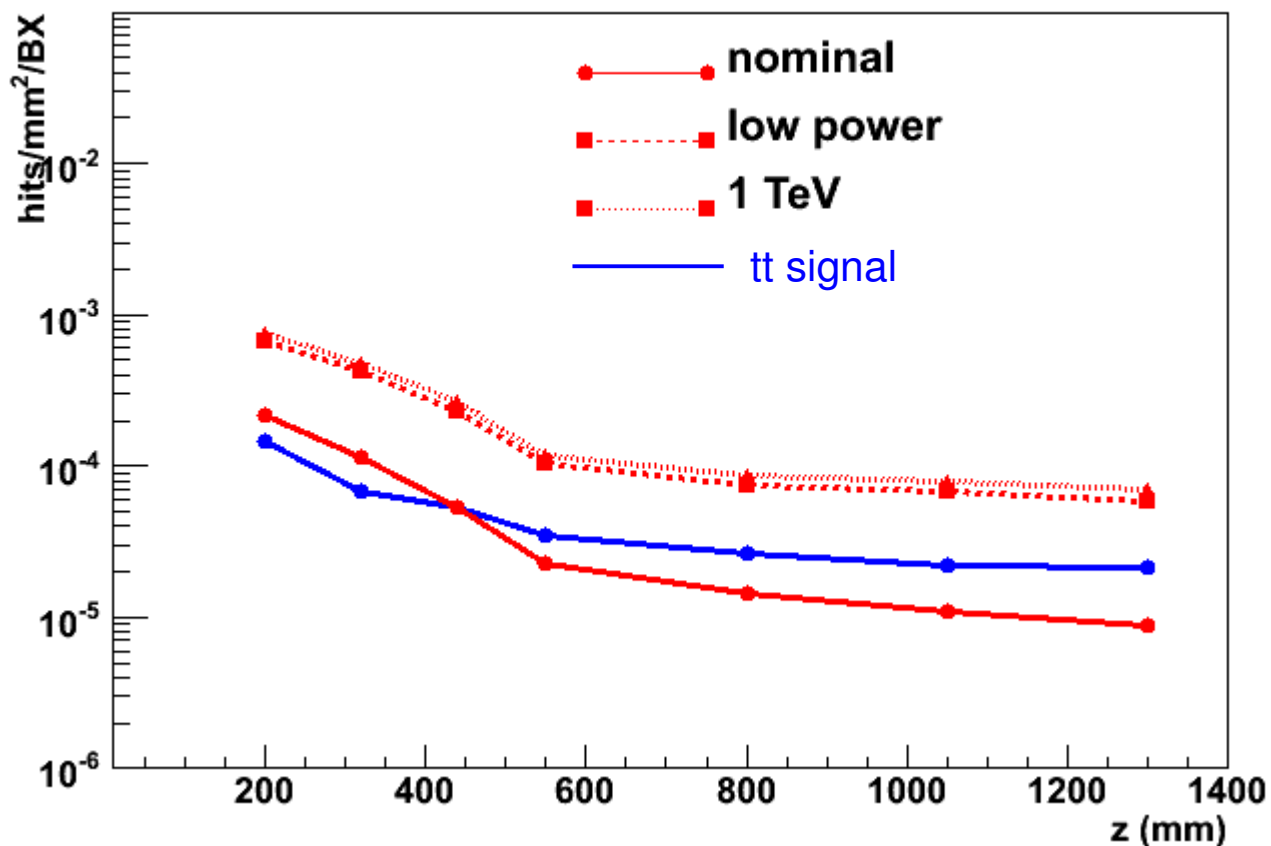
Dense signal topology  
(tt events)

Pair production  
background due to

beamstrahlung,

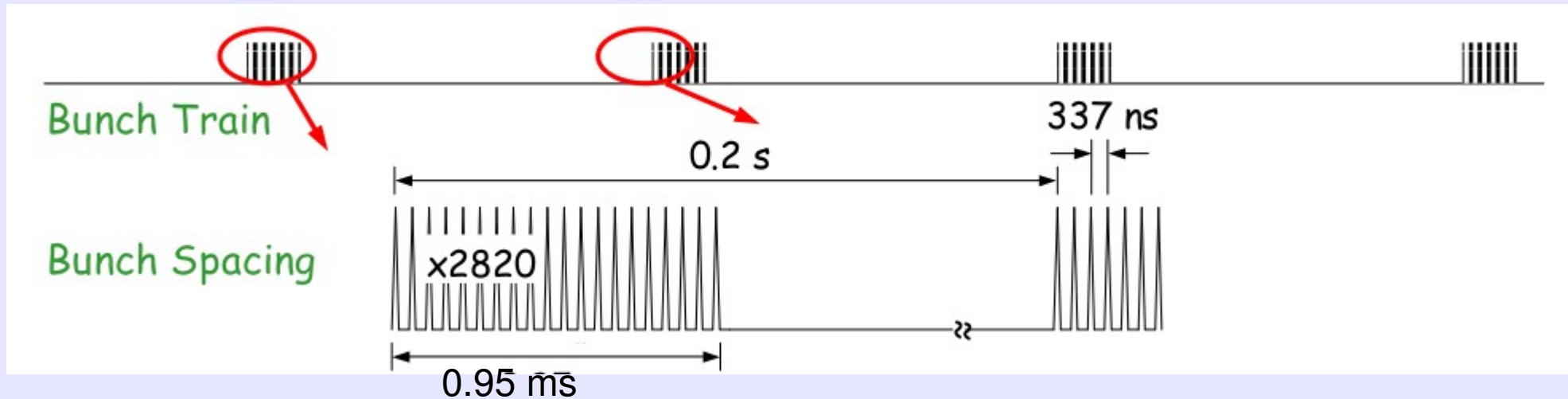
(GUINEAPIG and Mokka  
simulation by A. Vogel)

NOTE: low power  
option has double  
BX spacing



Inner rings of first 3 FTD disks suffer large hit density from pair bkg.

# Occupancy (bunch structure)



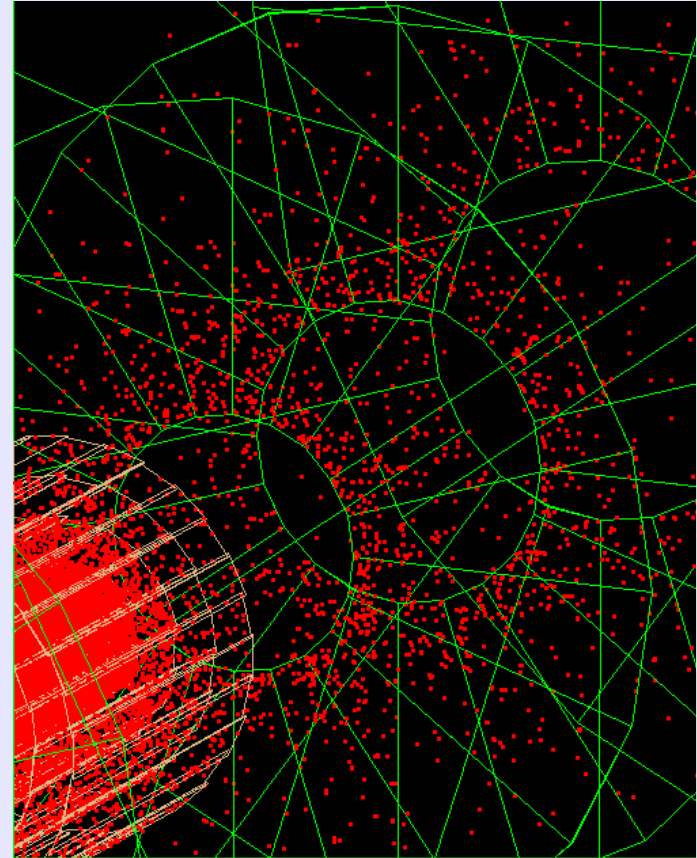
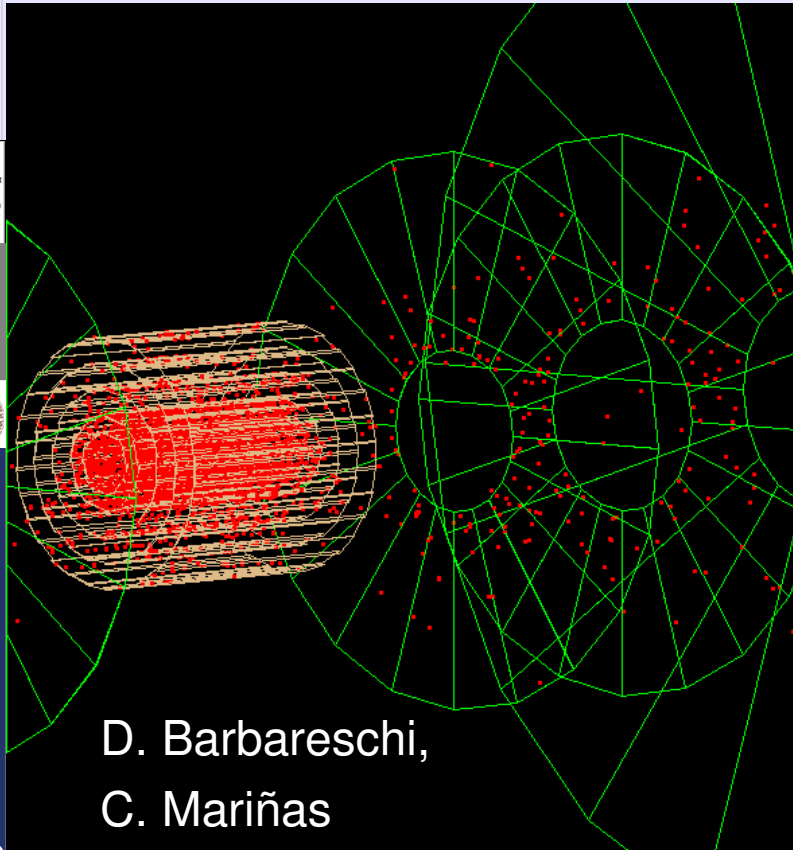
**Long (2 ms) empty period between bunch trains**

**2820 bunches in a 0.95 ms train (337 ns spacing)**

# Background

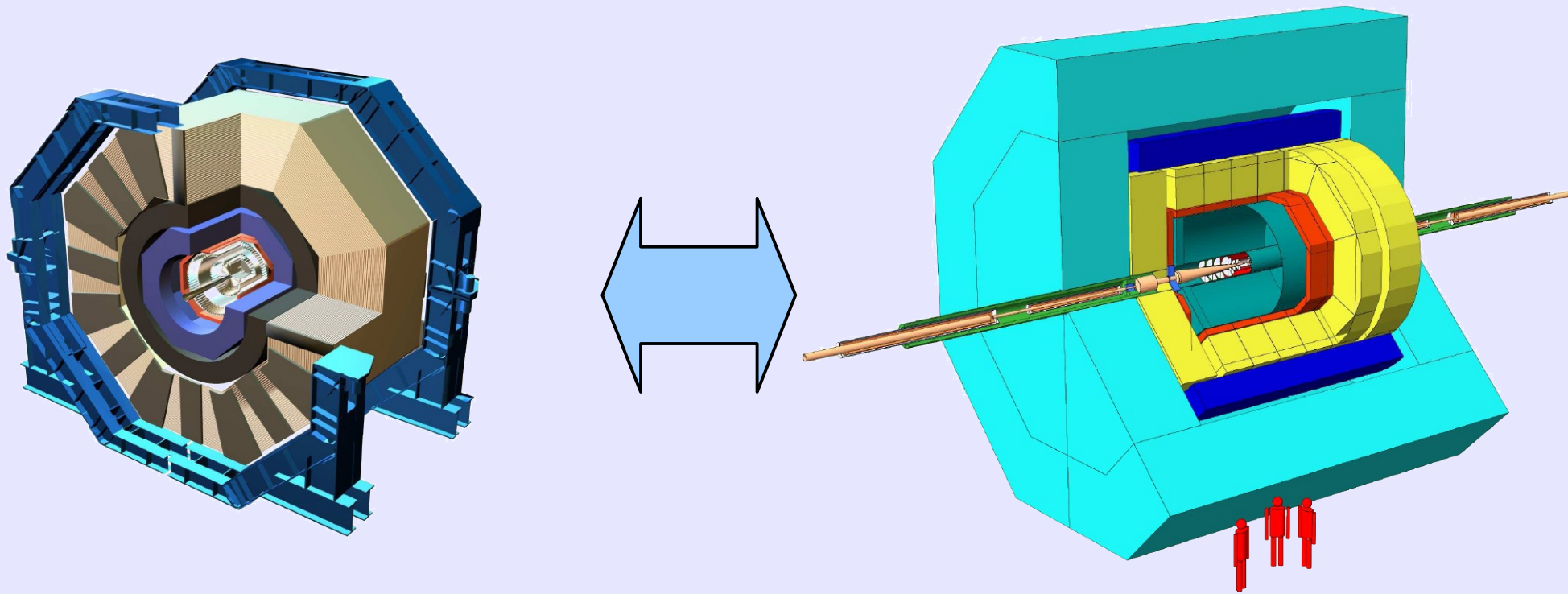
Hit densities due to background: an impression

# 14 BX



# 140 BX

# Push-Pull



The push-pull scenario saves cost (of a second interaction point, with all its expensive optics)

Every  $X \text{ fb}^{-1}$  (order of several months) swap experiment: move experiment A out of the interaction point, move in experiment B  
**(Switch-over time 4-5 days.**

**detector brought to its “old” position within  $O(\text{mm})$ )**

# Pulsed power

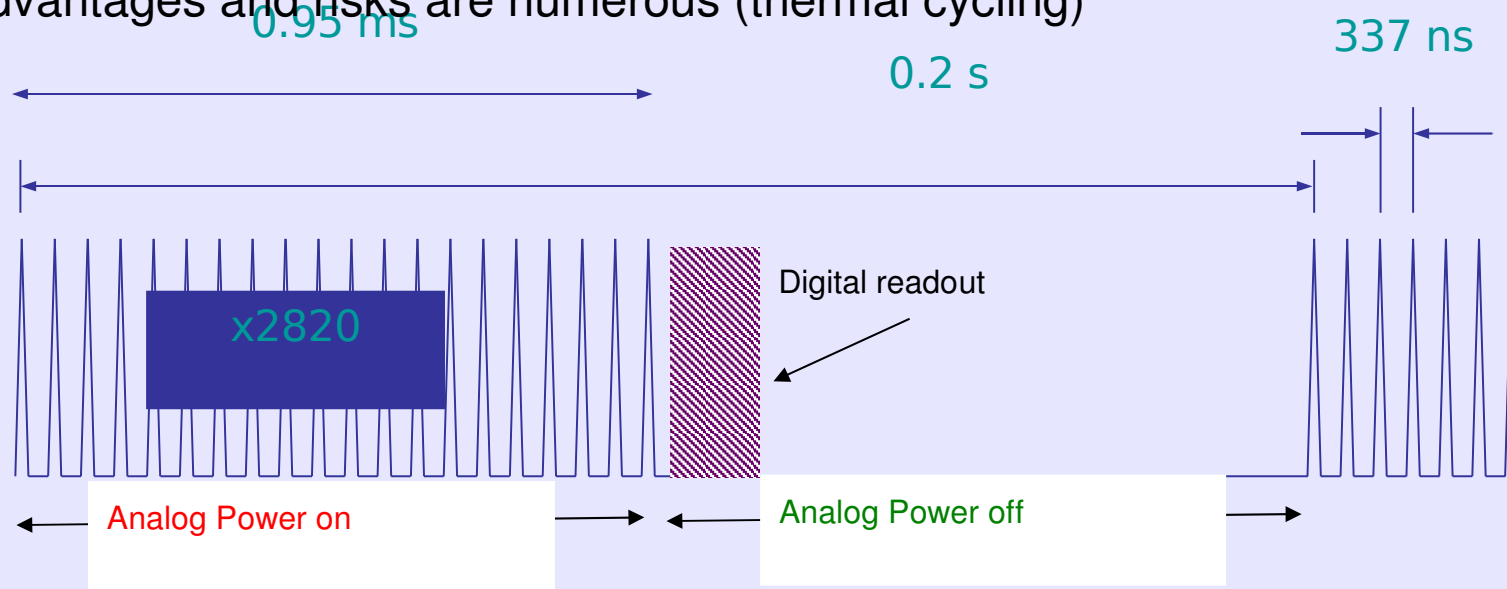
Pulsed power???

In first approximation, it consists of switching off the detector in the long inter-bunch period.

Gains a duty factor of maximally 200 in power consumption (which makes all the difference between being condemned to use liquid cooling and the possibility to rely on gas flow)

Several Front End prototype already incorporate this possibility

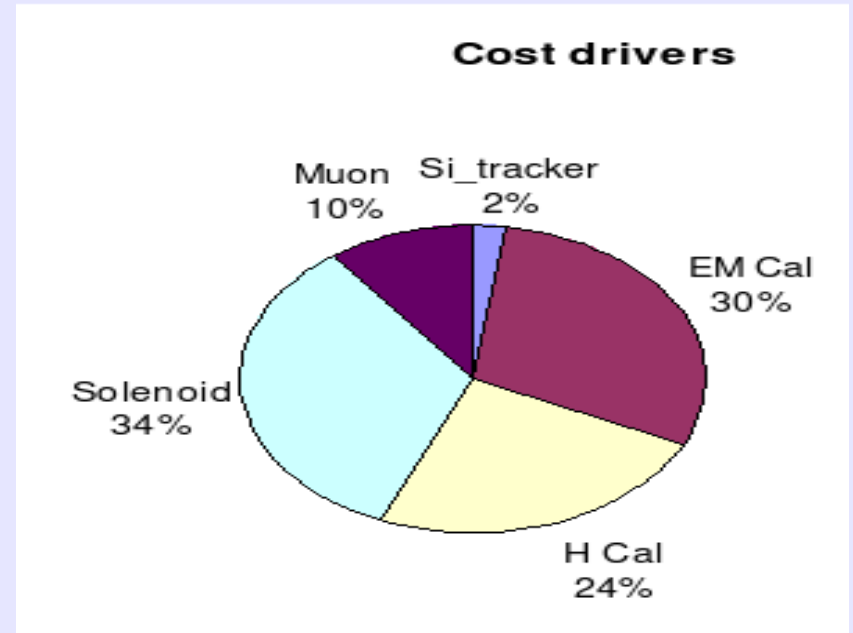
Disadvantages and risks are numerous (thermal cycling)



# Cost

## Central spectrometer:

Tracking *detectors* are “cheap” the magnetic field is “expensive”



# Calibration samples

- Center-of-mass energy variable from 200-500 GeV
- Running at the Z foreseen for calibration (but not too often, large energy change takes “a few weeks”)
- integrate  $500 \text{ fb}^{-1}$  at  $\sqrt{s} = 500 \text{ GeV}$  in 4 years
- $\sigma(e^+e^- \rightarrow \mu^+ \mu^-)_{pT(\mu) > 10 \text{ GeV}/c} \sim 440 \text{ fb}$
- 
- Compare rates at the LHC  $\sigma(pp \rightarrow \mu^+ \mu^-)_{pT(\mu) > 10 \text{ GeV}/c} \sim 1000 \text{ pb}$

Luminosity	$10^{32} \text{ cm}^{-2}\text{s}^{-1}$		$2 * 10^{33} \text{ cm}^{-2}\text{s}^{-1}$		
	few weeks	6 months	1 day	few weeks	one year
Int. Luminosity	$100 \text{ pb}^{-1}$	$1 \text{ fb}^{-1}$		$1 \text{ fb}^{-1}$	$10 \text{ fb}^{-1}$
$W^\pm \rightarrow \mu^\pm \nu$	700K	7M	100K	7M	70M
$Z^0 \rightarrow \mu^+ \mu^-$	100K	1M	20K	1M	10M



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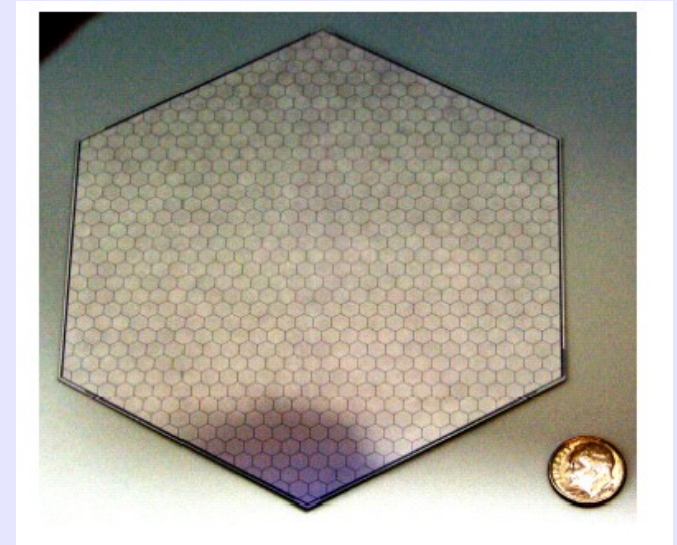
# Tracker/vertex environmental constraints

- Inner vertex detector layers moderately radiation hard
  - » **<1 Mrad**
- Occupancy inner vertex detector layers requires:
  - ✓ very small pixels and/or fast read-out
  - » **400  $\mu\text{m}^2$   $\otimes$  45  $\mu\text{s}$ , alternative: 25  $\mu\text{m}^2$   $\otimes$  2 ms**
- Radiation hardness/occupancy requirement less stringent by a factor 10 for forward tracking
- Time-stamping
  - » **single BX identification for all tracks**
- Bunch structure allows for pulsed powering



# EM calorimeters

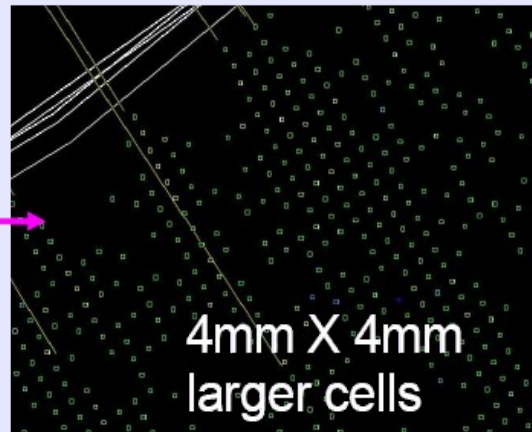
- ✓ Si/W calorimeter is one of the options considered for the EM calorimeters in the central detector
  - Baseline proposes silicon pads to reconstruct the showers



Analogue



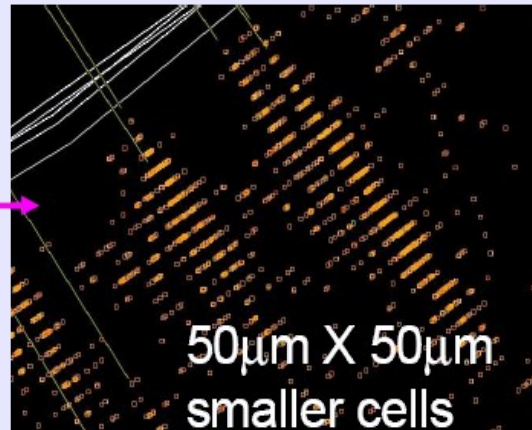
ZOOM



4mm X 4mm  
larger cells

Preliminary simulation with SLIC

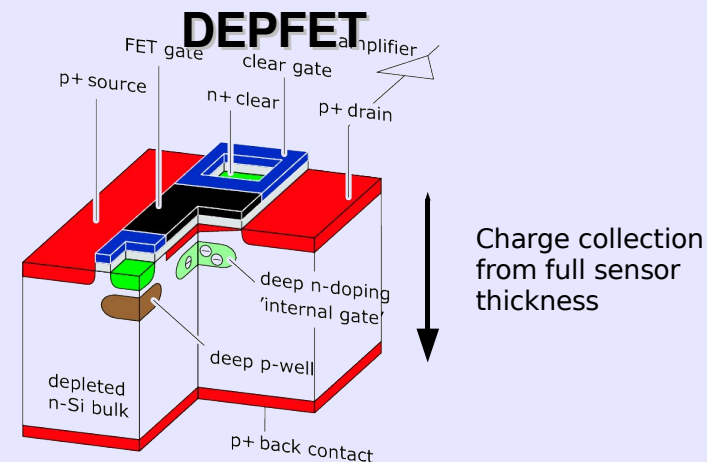
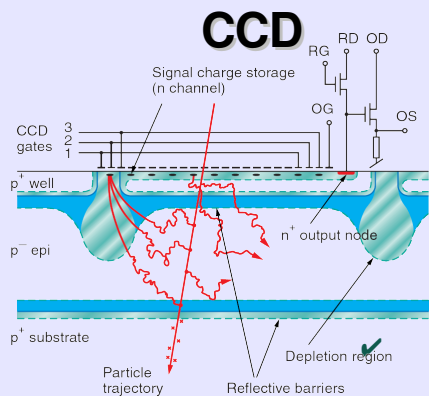
MAPS



50µm X 50µm  
smaller cells

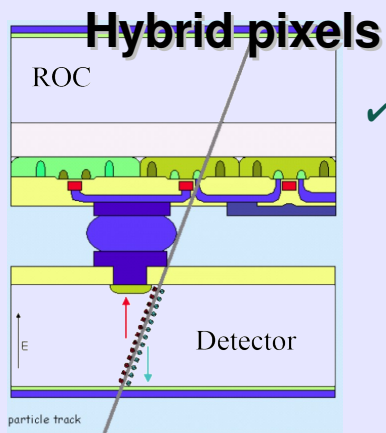
Recently “*binary*” MAPS have been proposed  
In the forward region, diamond is considered to cope with radiation

# R&D for vertex detectors

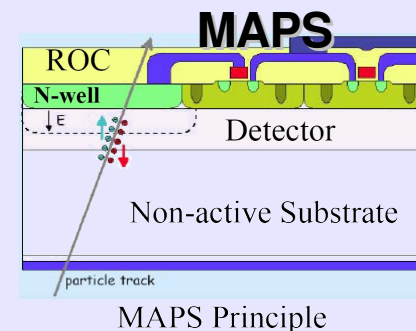


Silicon pixel detectors is the way

- ➔ Fast and light
- ➔ With  $\sim 10^9$  channels, consume, on average, less than a light bulb ( $\sim 10W$ )
- ➔ The classic hybrid pixels probably discarded because of material budget
  - Look for monolithic detectors with some kind of charge storage to be readout at end of train

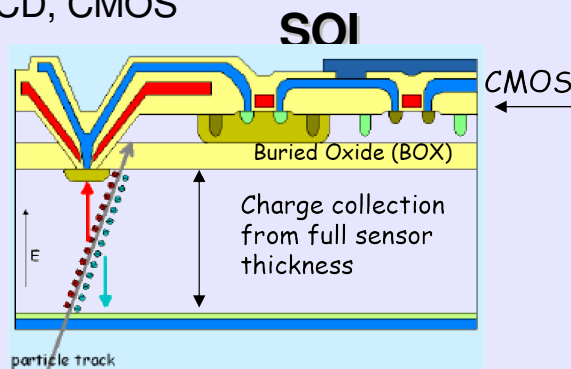


Probably too thick to be used at the ILC



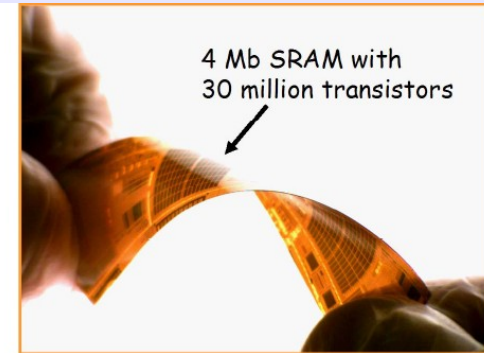
We can distinguish

- ➔ Depleted: DEPFET, SOI
- ➔ Undepleted: CCD, CMOS



# Vertex detectors (thinning)

- ✓ **Thinning**: max rad. length is  $0.1\% X_0/\text{layer}$ 
  - 100  $\mu\text{m}$  of Si is  $0.1\% X_0$ ,
    - ↳ sensors should therefore be **50  $\mu\text{m}$  thick**
- ✓ DEPFET coll. has developed an interesting thinning technology (see S. Rummel's talk in this conference)

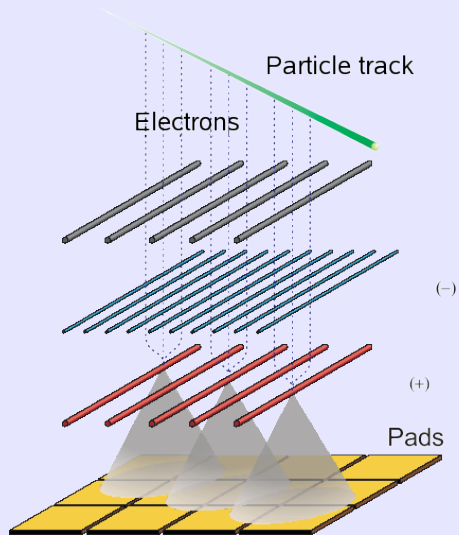


sensor wafer

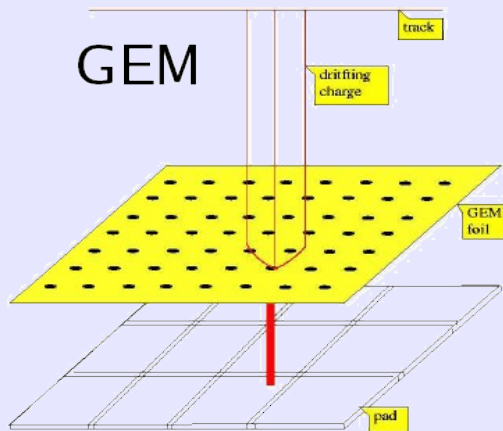
handle wafer

1. implant backside on sensor wafer
2. bond sensor wafer to handle wafer
3. thin sensor side to desired thickness
4. process DEPFETs on top side
5. structure resist, etch backside up to oxide/implant

# R&D for gaseous tracking (TPC)



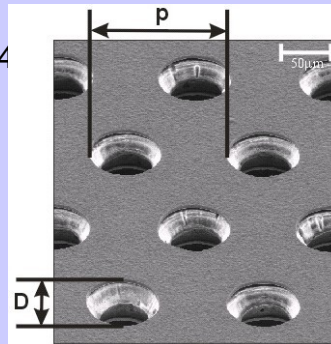
- ✓ Unprecedented requirements for a TPC, in particular on spatial resolution.
  - ➔ Spatial resolution:  $R\phi: 100\mu\text{m}, Z\leq 1\text{mm}$
  - ➔ 2 track separation:  $R\phi\leq 2\text{mm}, Z\leq 10\text{mm}$
  - ➔  $\Delta p_T/p_T \sim 10^{-4}$  (TPC alone)
  - ➔ Identification:  $dE/dx \sim 4\%$
  - ➔ High background from photons and neutrons ( $\sim 600 \text{ n/BX}$ )
- ✓ “Classic” TPCs cannot achieve this
  - ➔ Replace conventional MWPC system by Micro Pattern Gas Detectors (MPGD)
    - ✦ Gas Electron Multiplier (GEM)
    - ✦ Micromegas



## GEM

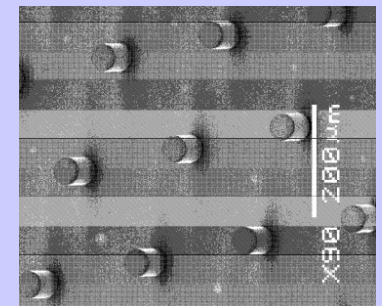
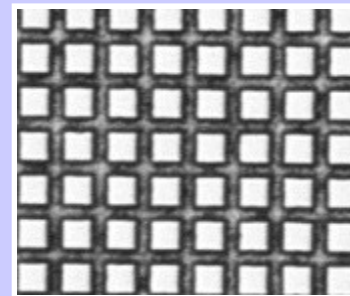
2 copper foils separated by kapton. Multiplication takes place in holes. Uses 2-3 stages

$P \sim 14$

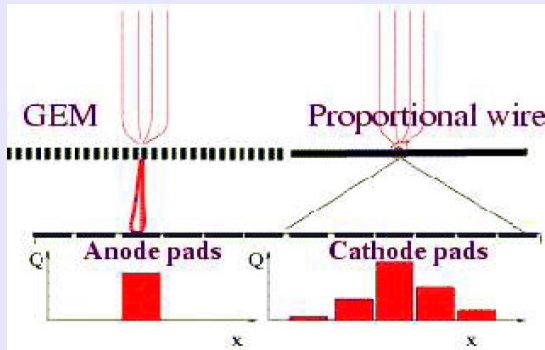


## Micromegas

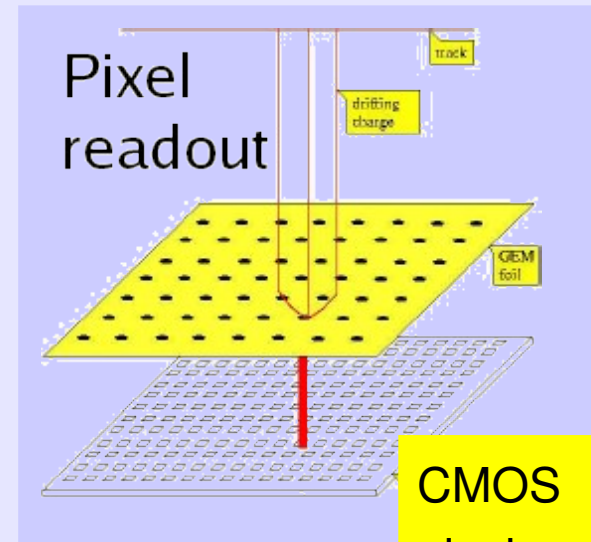
Micromesh sustained by 50  $\mu\text{m}$  pillars. Multiplication between anode and mesh. One stage.



# Digital TPC



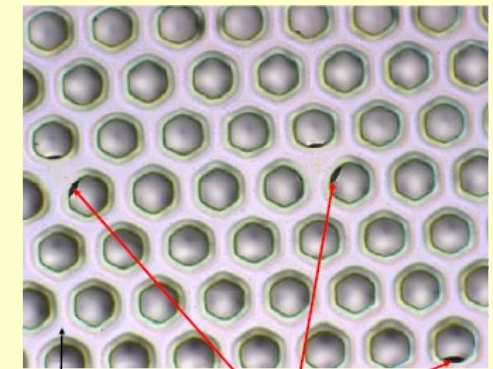
- ✓ Electron signal “too” small to use center of gravity methods...
  - ➔ Resolution is not as good as it could be
- ✓ *Attractive* solution is to use a pixel readout chip with higher granularity instead of the conventional pads.



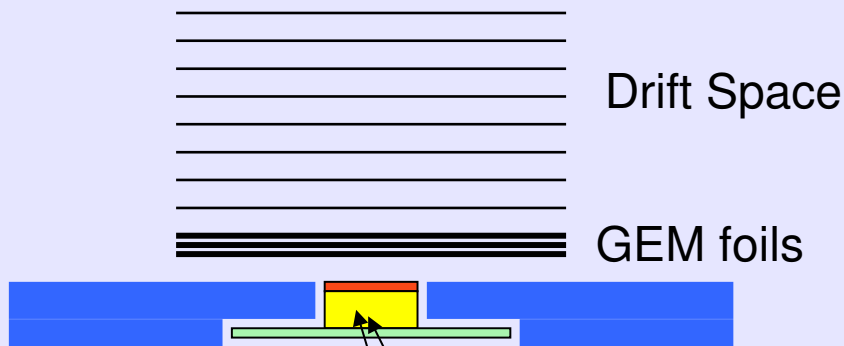
CMOS pixel readout chip

Integrate GEM/Micromega and pixel chip by wafer post-processing

**InGrid process**



Al grid  
Pillars, 40 μm diameter  
No inefficiency



CMOS pixel sensor  
Brass spacer block  
Printed circuit board  
Aluminium base plate

Single electron detection



Achievable spatial resolution  
~50μm



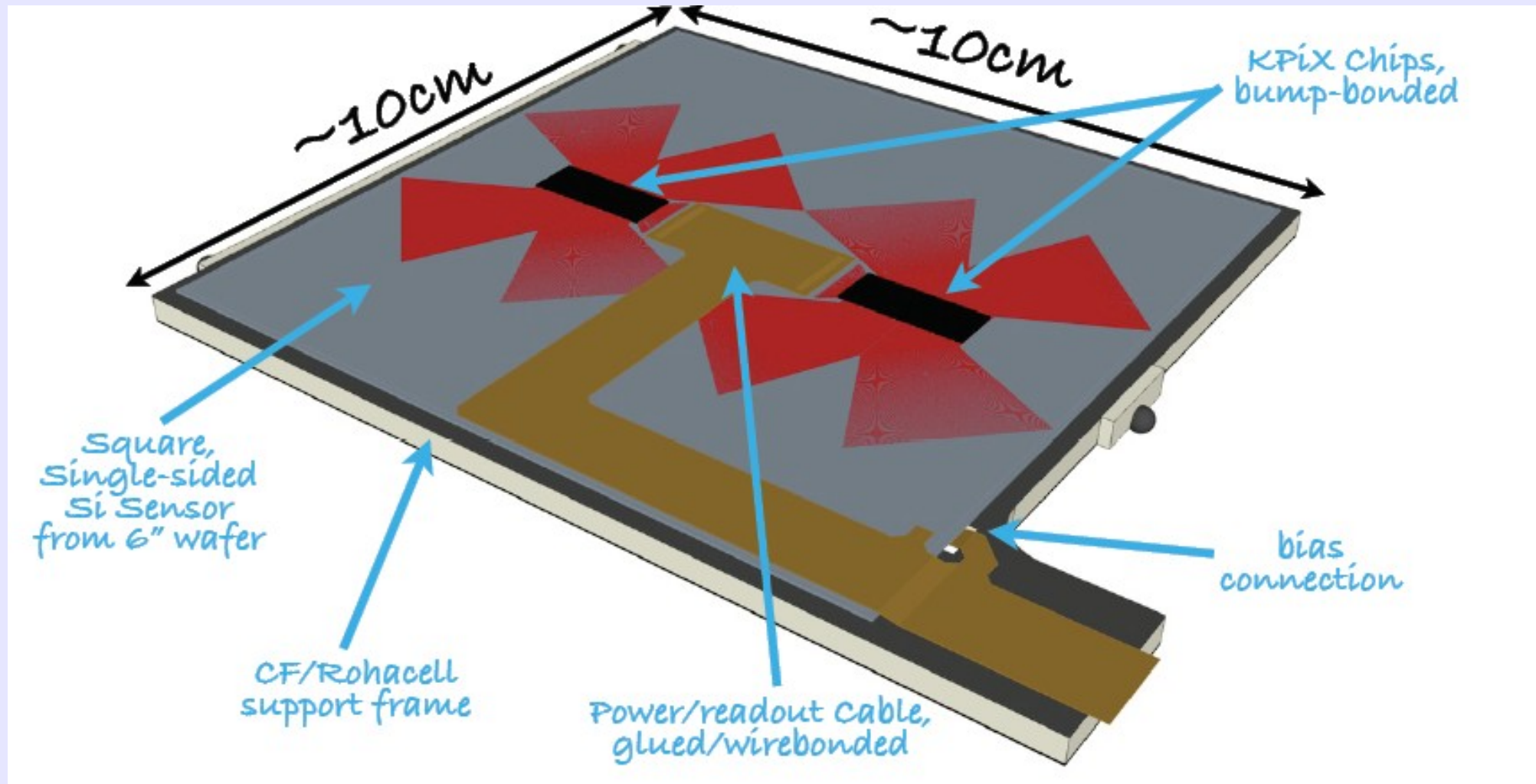
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# $\mu$ -strip developments: SiD module

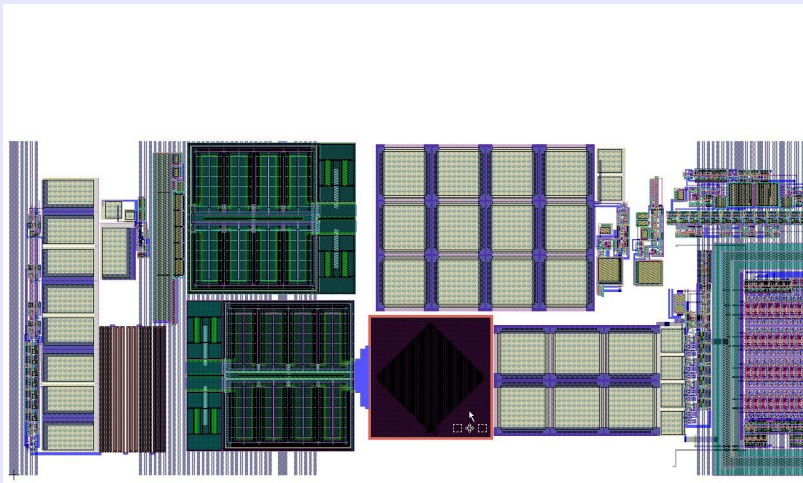


Marcel Demarteau, WWS tracking review, Beijing, 2007

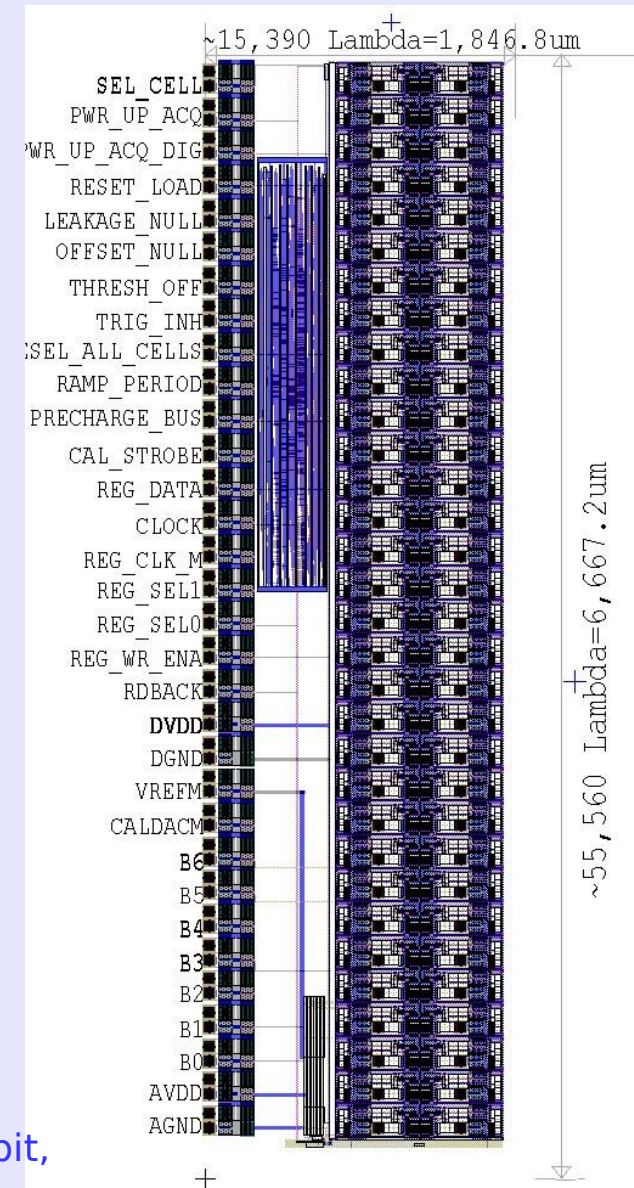
Module design by Tim Nelson

# $\mu$ -strip developments: SiD "kPiX" Readout Chip

- ✓ Was already under development at SLAC for SiD ECAL
- ✓ 1024 Channels
- ✓ Power-pulsed, average power  $\sim 20\text{mW}$
- ✓ 4 time-stamped analog buffers for readout between trains
- ✓ Designed for bump-bonding directly to silicon - no hybrid
- ✓ Third prototype has been submitted
  - ➔ 2X32 channels



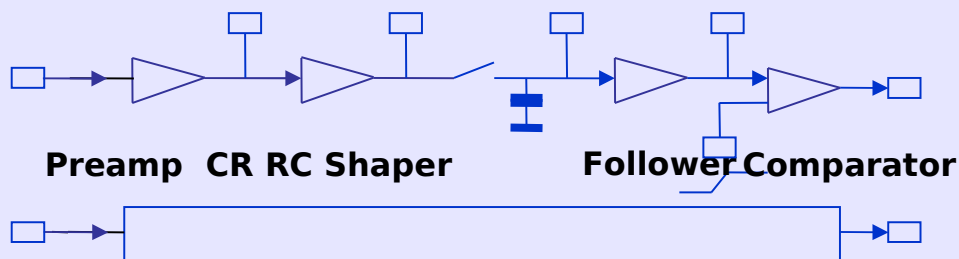
One cell. Dual range, time measuring, 13 bit, quad buffered



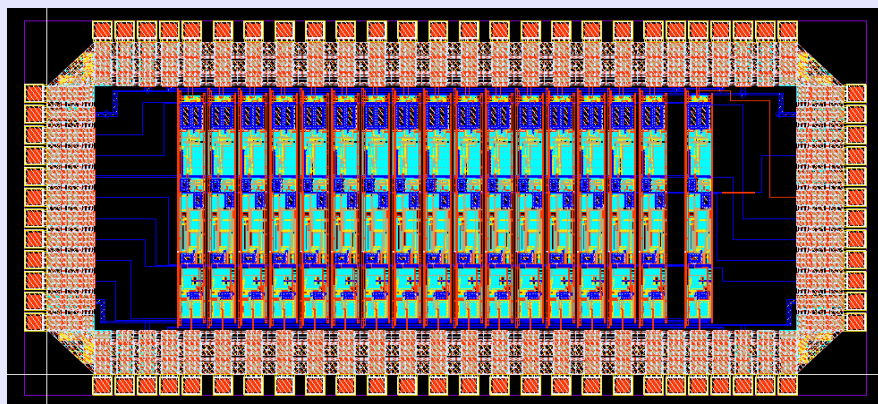
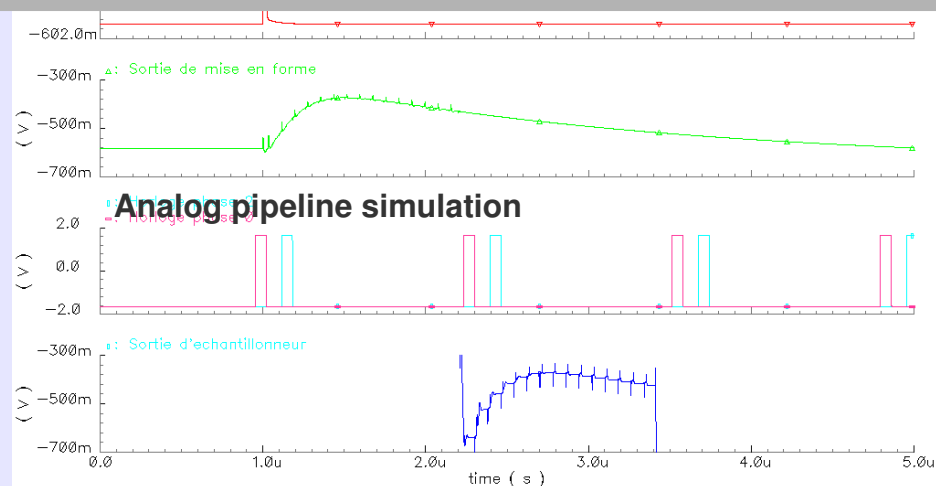


# μ-strip developments: Silicon for the Linear Collider

First prototype in CMOS UMC 180nm (2005): SiTR-180 (J.F. Genat, LPHNE)



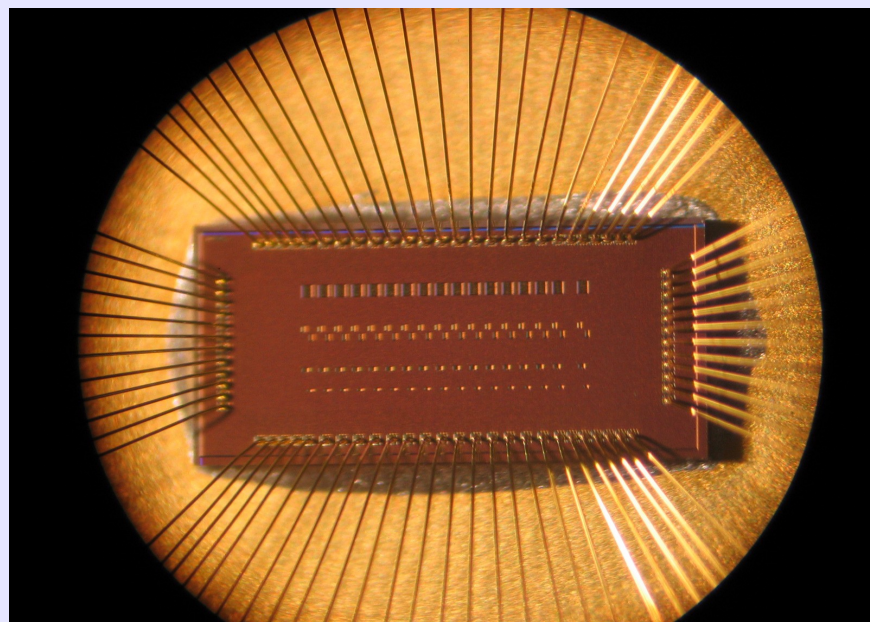
16 identical channels



- Preamp
- Shaper
- Sample & Hold
- Comparator

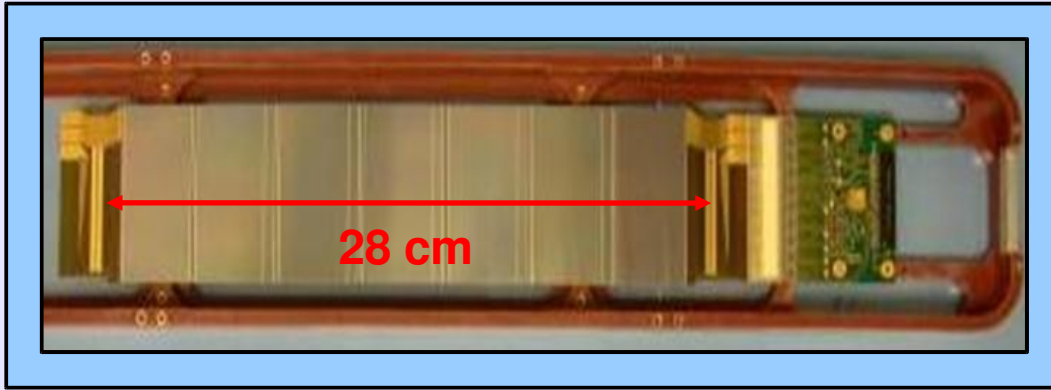
Power consumption:

575 mW Analog (measured) + 66 mW Digital (expected)

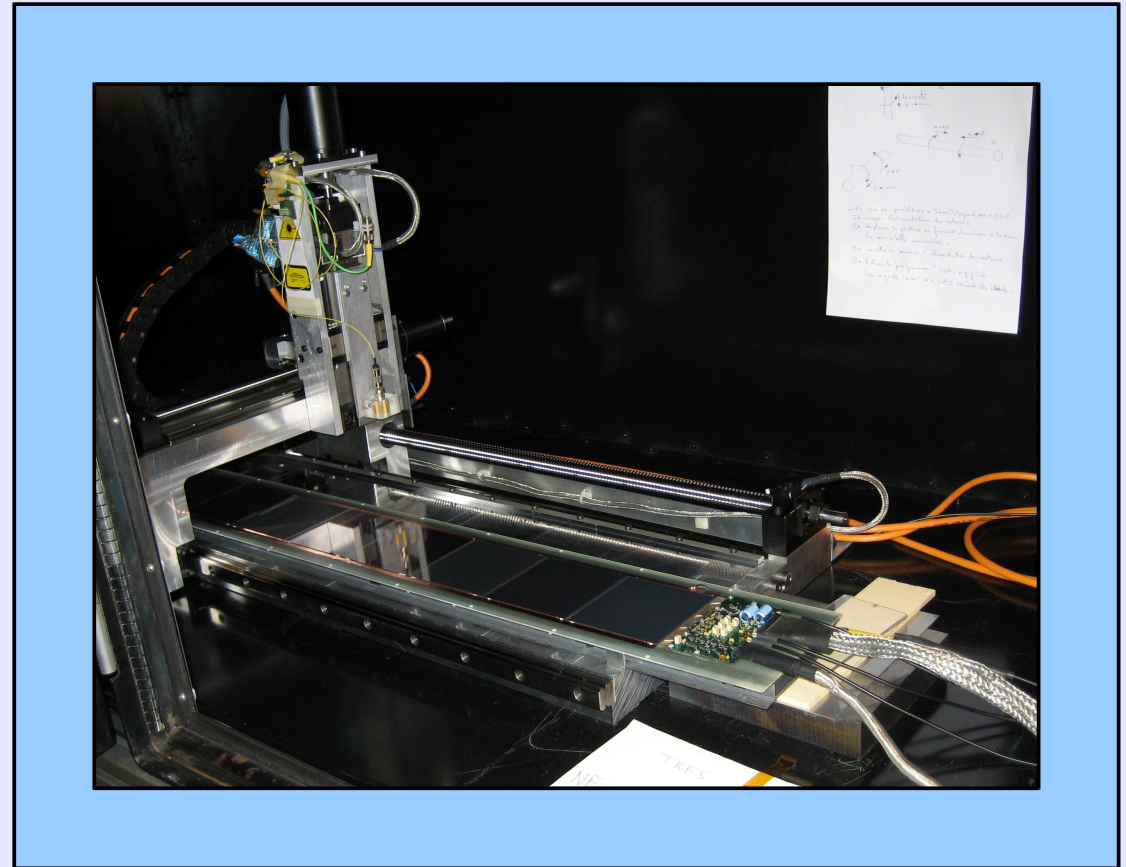


3mm

# $\mu$ -strip developments: Silicon for the Linear Collider

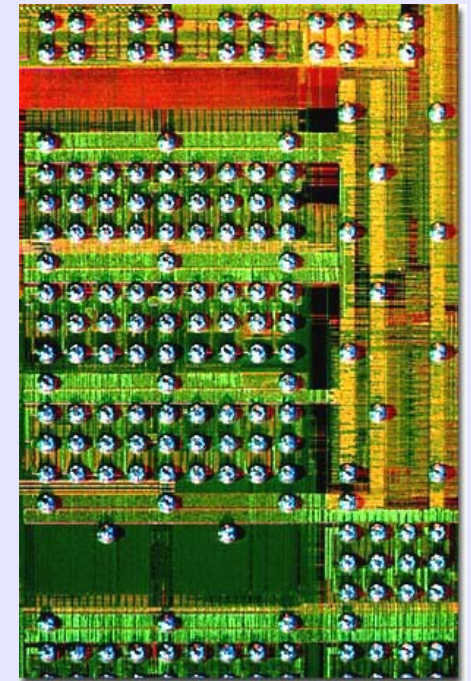
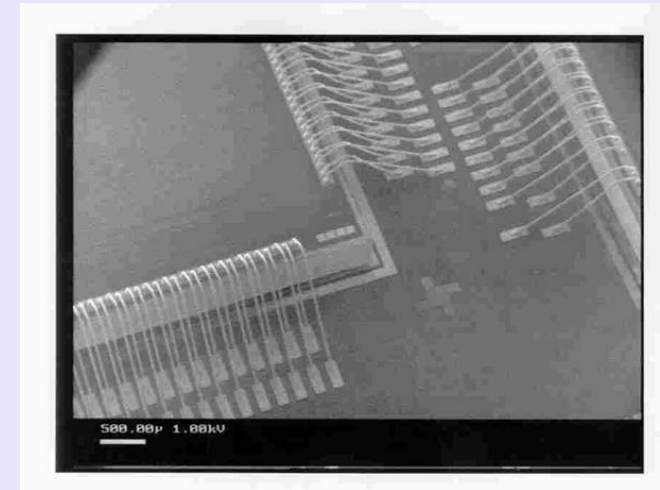


Long ladders for outermost layers to reduce number of FE channels (= power = material)



# Chip connection on $\mu$ -strips

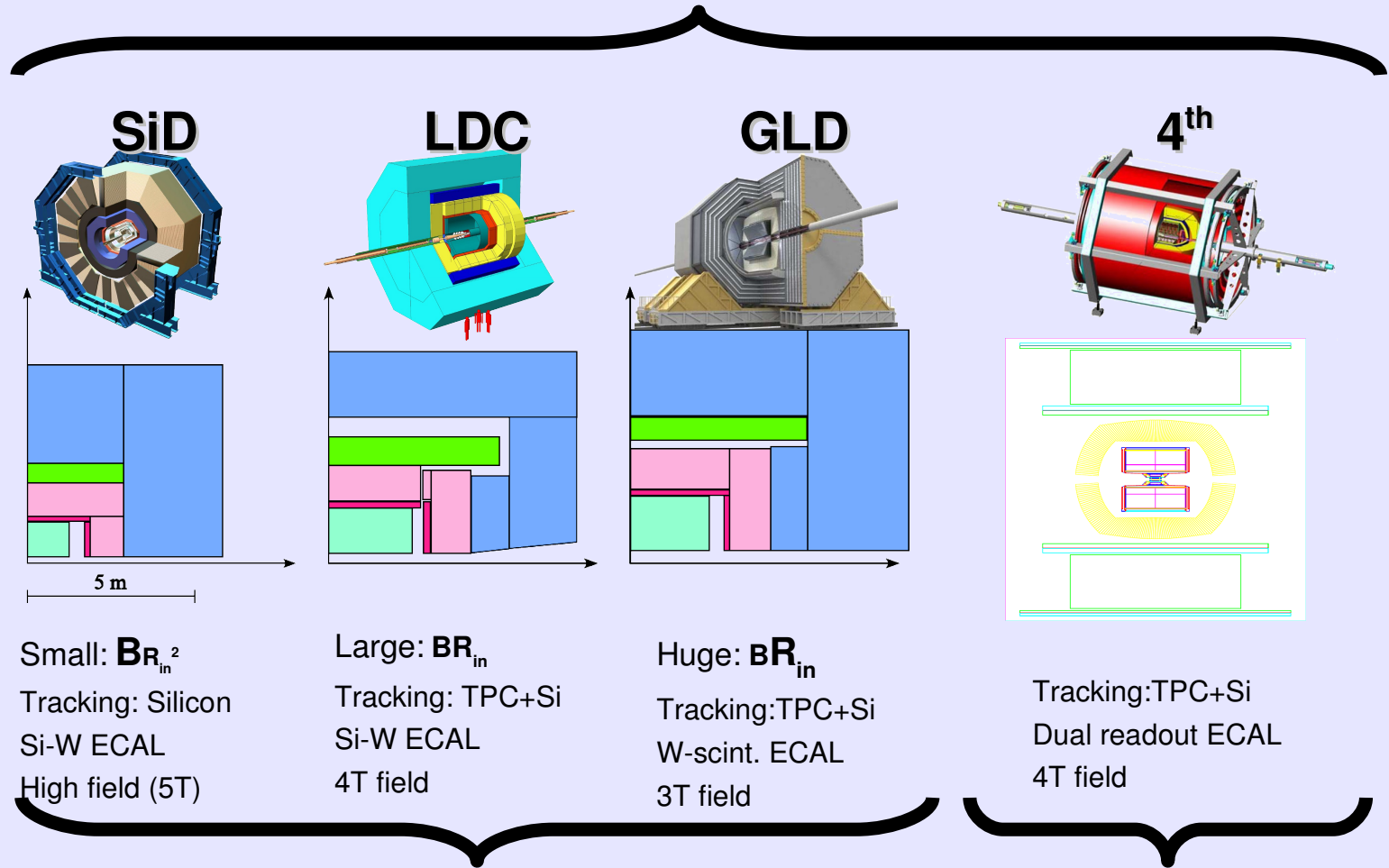
- Wire bonding
  - Only periphery of chip available for IO connections
  - Mechanical bonding of one pin at a time (sequential)
  - Cooling from back of chip
  - High inductance ( $\sim 1\text{nH}$ )
  - Mechanical breakage risk
- Flip-chip
  - Whole chip area available for IO connections
  - Automatic alignment
  - One step process (parallel)
  - Cooling via balls (front) and back if required
  - Thermal matching between chip and substrate required
  - Low inductance ( $\sim 0.1\text{nH}$ )



# Detector concepts

- ✓ There are 4 concepts
  - The different concepts differ mainly in size and aspect ratio
  - The main parameter is the inner radius of the ECAL

Same vertex detector



Small:  $BR_{in}^2$   
 Tracking: Silicon  
 Si-W ECAL  
 High field (5T)

Large:  $BR_{in}$   
 Tracking: TPC+Si  
 Si-W ECAL  
 4T field

Huge:  $BR_{in}$   
 Tracking: TPC+Si  
 W-scint. ECAL  
 3T field

Tracking: TPC+Si  
 Dual readout ECAL  
 4T field

Driven by PFA

no PFA

Iron return yoke

Iron-free dual solenoid



# Challenges to the alignment

- ✓ Precision physics programme
- ✓ Space point resolution (2-5  $\mu\text{m}$  for vertex detector, 5-10  $\mu\text{m}$  for silicon tracker elements, 100  $\mu\text{m}$  in large gaseous detector)
- ✓ Alignment sample statistics
- ✓ Material budget: extremely thin sensors, large low-mass mechanical support
- ✓ Air cooling (vibrations)
- ✓ Pulsed powering (vibrations,  $\Delta T$  @ 5 Hz)
- ✓ Push-pull
- ✓ Movement of complete detector - cavern floor sinking/rising.
- ✓ Monitor position final doublets, nearly inside detector (gallery)



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# Hardware alignment – FSI

*(H.J. Yang & K. Riles University of Michigan)*

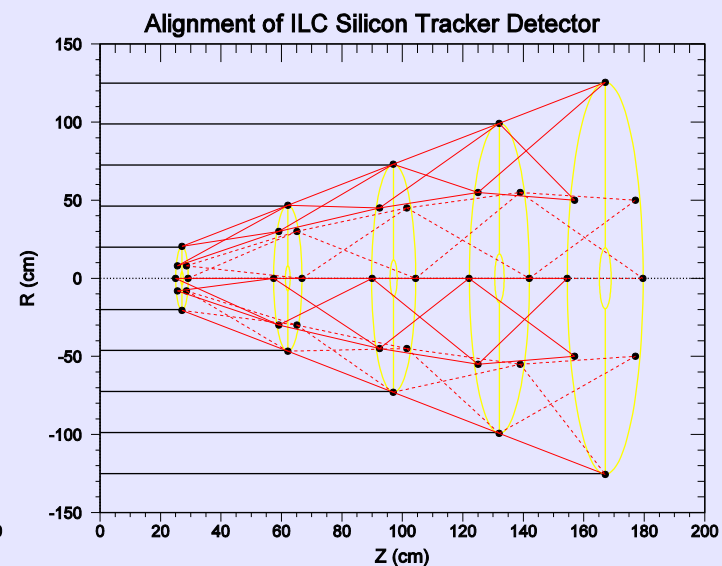
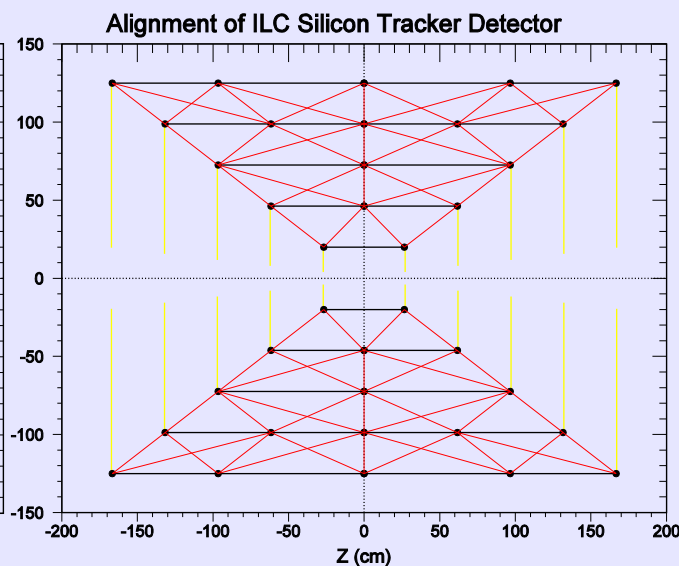
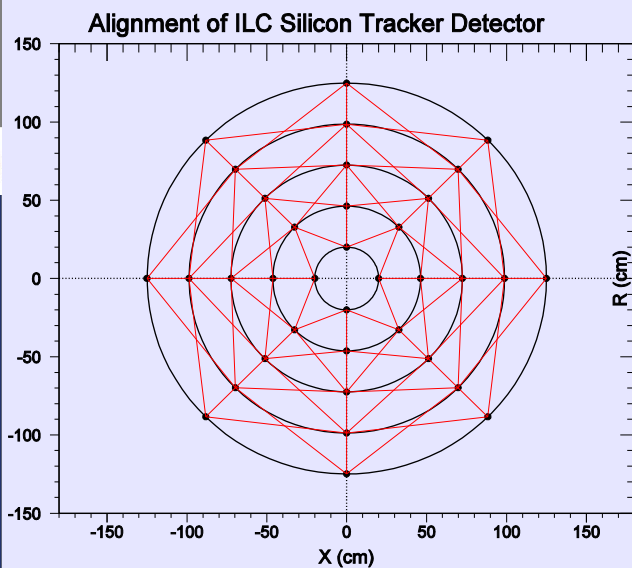
- ❖ Measure hundreds of absolute point-to-point distances of tracker elements in 3 dimensions; based on development in Oxford University for the ATLAS SCT
- ❖ Absolute distances determined using a Frequency Scanning Interferometer (“counting fringes”) and an array of optical beam splits from a central laser.
- ❖ Grid of reference points overdetermined  $\rightarrow$  Infer tracker distortions



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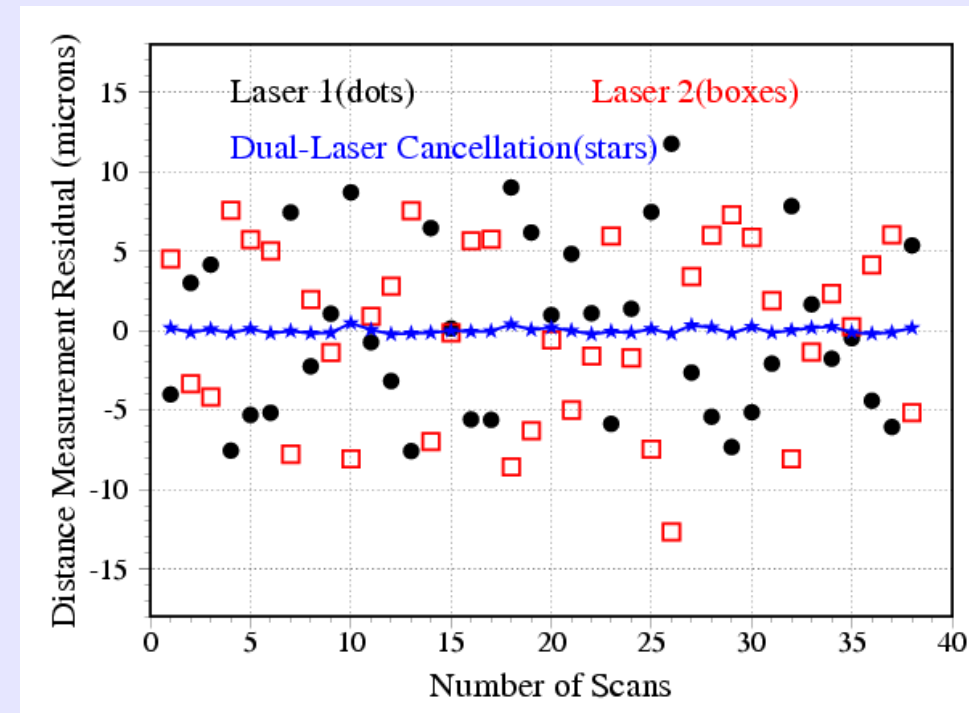
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# Hardware alignment – FSI (cont'd)

- In well-controlled ambient over distance of 10-60 cm: ~ 50 nm resolution by using multiple-distance measurement technique. Vibration Measurement: 0.1-100 Hz, amplitude as low as few nm. (H.J. Yang, J. Deibel, S. Nyberg, K. Riles, Applied Optics, 44, 3937-44, (2005))
- In real world: temperature fluctuations /drift (refraction index) and vibrations affect distance measurement. Single laser distance resolution degrades to 3-7 $\mu\text{m}$ .

Dual-laser technique (Oxford, two independently chopped lasers, scanning over same frequency range in opposite directions ) restores precision to 0.2  $\mu\text{m}$ :



# Hardware alignment – hybrid

***(I. Vila, M. Fernandez, C. Rivero, A. Ruiz, M. Lozano, IFCA-CSIC/Cantabria & IMB)***

Hybrid approach is born from the AMS-I and CMS development

Key point is the detection of the laser beams using the position sensitive device itself: the silicon sensors. Thus, mechanical transfer of the alignment system measurement to the active area is avoided.

Furthermore, this approach requires no dedicated DAQ system and reconstruction software.

Precision of the order of 2-3 microns expected.





# Hardware alignment – hybrid (cont.d)

Usage of collimated laser beams (IR spectrum) going through silicon detector modules

The laser beams would be detected directly in the Si-modules. This requires:

→ Silicon module surface requires special treatment to improved its optical quality/transmittance

– Dedicated ultra-stable test stand for “optical” characterization of the modified silicon modules: reflectivity, transmittance, absorption, polarization sensitivity, wedge effect, response uniformity...

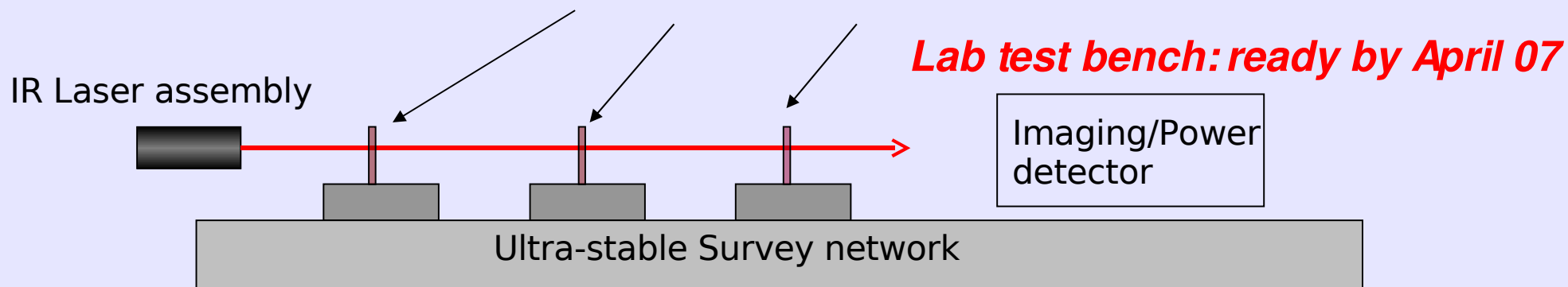
Main advantages:

Particle tracks and laser beam share the same sensors removing the need of any mechanical transfer.

Minimum interference with Silicon support structures

No precise positioning of the aiming of the collimators. The number of measurements has to be redundant.

Optically treated silicon modules



# Alignment – hybrid approach (cont'd)

Micro-strip sensor has to operate as a semi-transparent photo-detector.

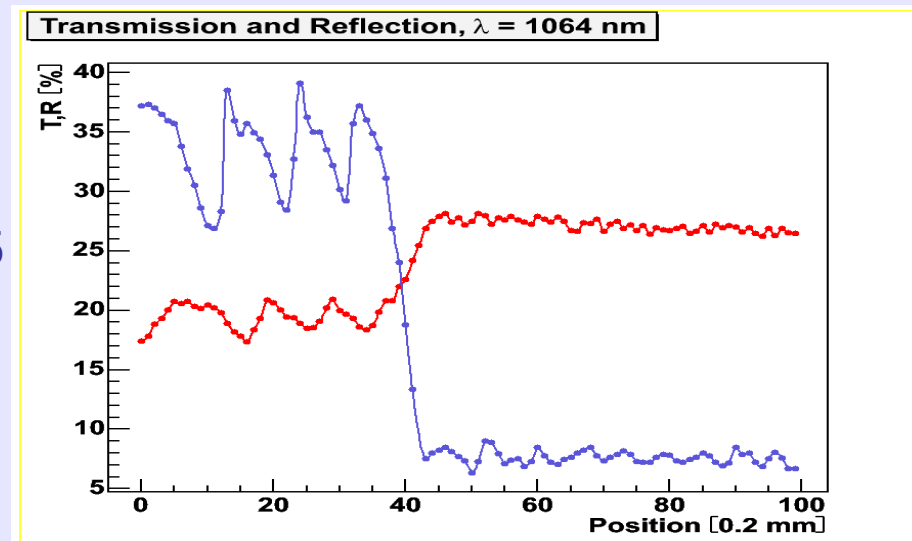
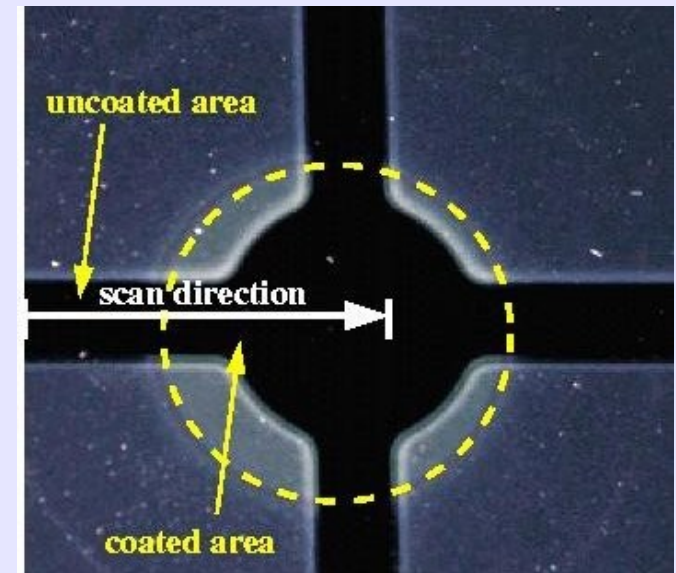
IFCA Santander and IMB-CNM, within the EUDET are *performing R&D to optimize the optical properties of silicon sensors* (transmittance, reflectance, beam deflection, position reconstruction accuracy)

- 10 mm hole in aluminium backside coating

- All sensors with anti-reflective coating

Transmission measured to be 14-20% (at  $\lambda=1075$  nm)

- Reflectivity  $\leq 6\%$



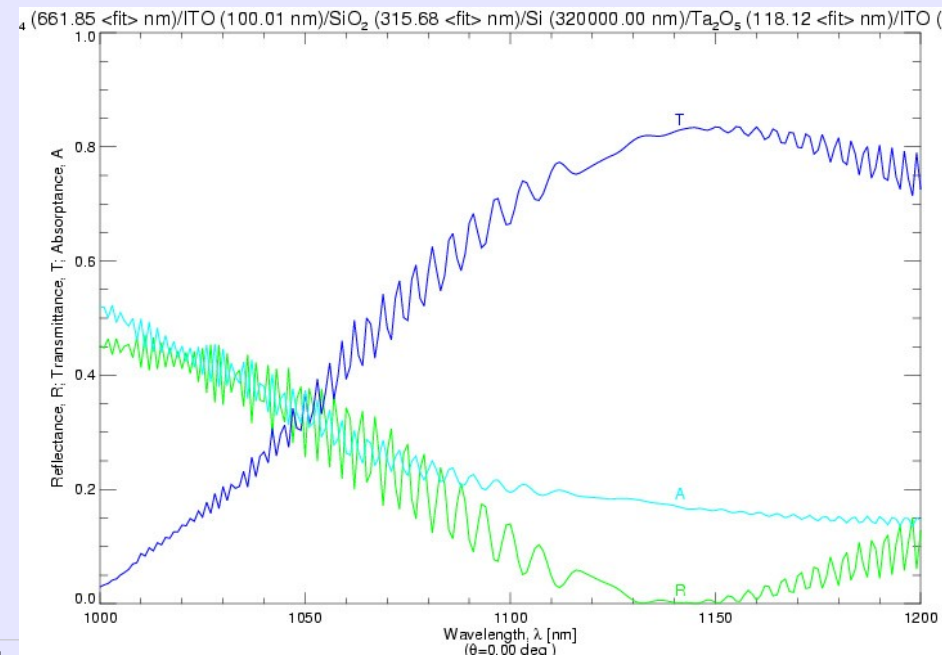
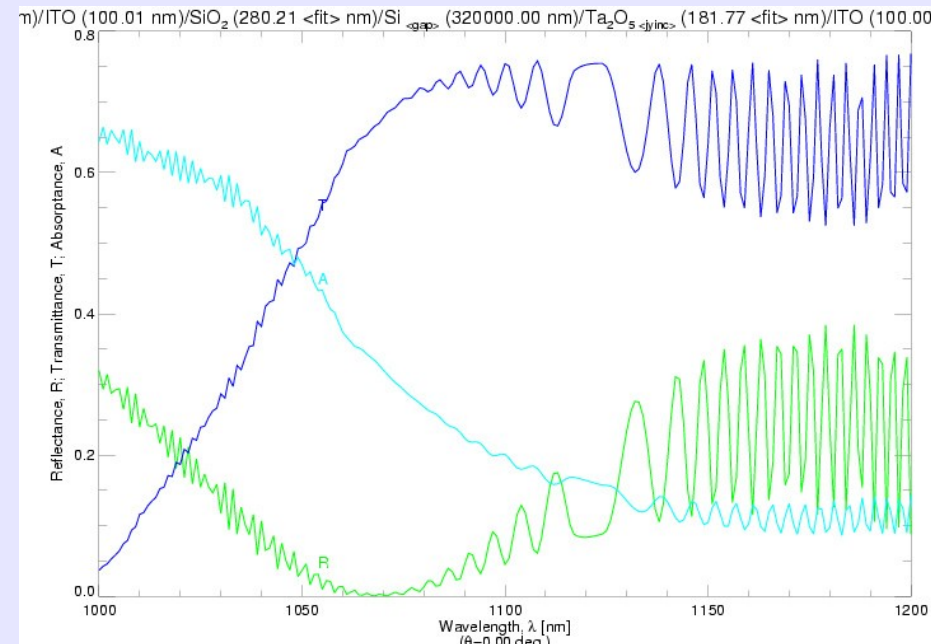
# IR transparent detectors

- ✓ Alignment strategy with laser beams as straight tracks based on AMS and CMS achievements (as shown previously)
  - ➔ InfraRed Laser beams propagate through several silicon modules
  - ➔ Signal is readout using module electronics
- ✓ Both in AMS and CMS standard sensors modified
  - ➔ Transmittance < 50%
- ✓ We propose to design from the beginning IR transparent sensors:
  - ➔ Substitute Al electrodes (strips and backplane) by transparent electrodes (TCO) as ITO (In doped  $\text{SnO}_2$ ) or AZO (Al doped ZnO)
  - ➔ Design proper antireflective coating (ARC) using standard microelectronics layers ( $\text{SiO}_2$ ,  $\text{Si}_3\text{N}_4$ )
  - ➔ Take into account all sensor layers
  - ➔ Detailed information from manufacturer needed
  - ➔ Check if with new technological design there is electrical behavior degradation



# IR transparent detectors

- ✓ Preliminary simulations
  - ➔ Transmittances up to 80% can be achieved
  - ➔ Zero reflectances
  - ➔ Absorbance > 20%; >5% in Si: good signal
  - ➔ Important to simulate changes in %T with layer thickness tolerances
- ✓ Multilayer design has to be tolerant to allow small changes in %T for moderate changes of layer thickness
- ✓ Complex refractive index of materials is wavelength and process dependent:
  - ➔ Measure samples to simulate reliable designs
- ✓ Strips structure will be modelled as surface roughness



# IR transparent detectors

- ✓ R&D Proposal by IFCA and CNM
  - ➔ Provide by CNM with suitable samples of different layers and thicknesses for optical characterization at the desired wavelength
  - ➔ Assess fabrication tolerances of the different layers
  - ➔ Study optical coefficient variation in  $\text{SiO}_2$  and  $\text{Si}_3\text{N}_4$  achievable by deposition condition variation
    - ✦ To have room for the ARC optimization
  - ➔ Optimization of the vertical layout for maximum %T with reasonable %A
    - ✦ Different options are acceptable at this stage
  - ➔ Account for process variations
  - ➔ Fabricate test samples with suitable mask set
  - ➔ Bond to readout electronics
  - ➔ Optical and electrical test
- ✓ Samples have to be designed and tested both, as photosensors and as charged particle detectors
- ✓ If success: transfer technology to companies



# Alignment - comparison

Both approaches to the hardware alignment system have complementary benefits and challenges (when compared to each other and with respect to the track-based alignment)

## CHALLENGES:

- Both: Integration with the system
- The hybrid approach requires the development of sensors with optical properties.
- FSI relies on the mechanical transfer from retro-reflector position to active area.

## BENEFITS:

- Both: possibility to resolve “fast” distortions (1 ms? 200 ms?)
- FSI: measures **arbitrarily chosen coordinates**, constraints on “weak modes” of the track based alignment.
- hybrid: **direct** measurement of parameters that couple strongly to the sensor measurement.

**Both systems to be present in SiLC test beams in 2007 (1st HYBRID proto) and 2008 (FSI)**



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# Conclusions

**ILC precision physics programme relies on detector performance:**

*very challenging detector requirements*

**Detector R&D for ILC is a fast-moving field:**

*can technology meet the challenge?*

*can we keep up with technology?*

**And then it all comes down to calibrations:**

*best achievable performance of our detector ?*



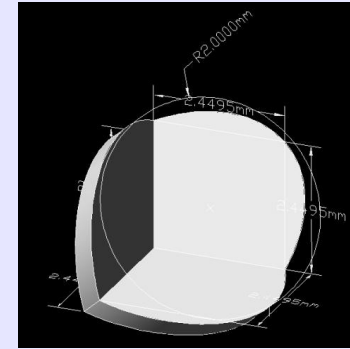
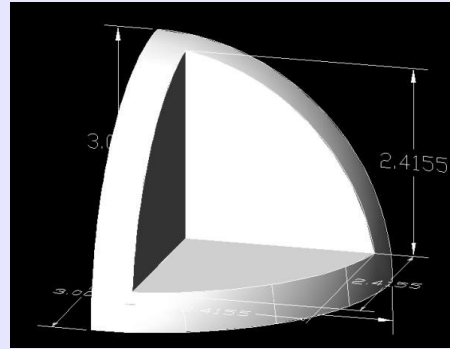
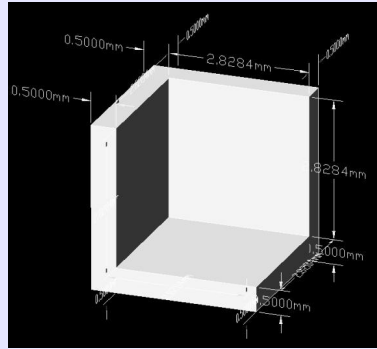
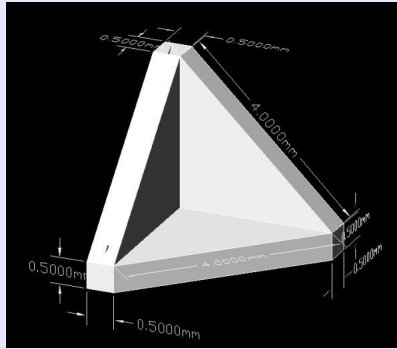
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ILC

# Alignment - FSI



Tests so far done using large (1 inch) commercial retroreflectors. First tests of small, low X0 retroreflectors for the ILC very promising.





# Cooling

Power that goes in must be taken out. Some educated guessing yields:

The foreseen 130nm Front-End average power with the Paris design (J.F. Genat):

$$4.5 \cdot 10^6 \text{ channels} \times \left( \begin{array}{l} 575 \times [1/100+1/200] \\ 38.8 \text{ W} \end{array} + \begin{array}{l} 66 \times 1/8 \\ + 37.2 \text{ W} \end{array} \right) 10^{-6} = 76 \text{ Watts}$$

(includes gain from power cycling, to be implemented)

## ***Power from the detector:***

Assume 50 nA/cm<sup>2</sup> at 100V full depletion,  
400 square meters detectors end up with 20 Watts.

## ***Power from fibers (neglecting micro-coax):***

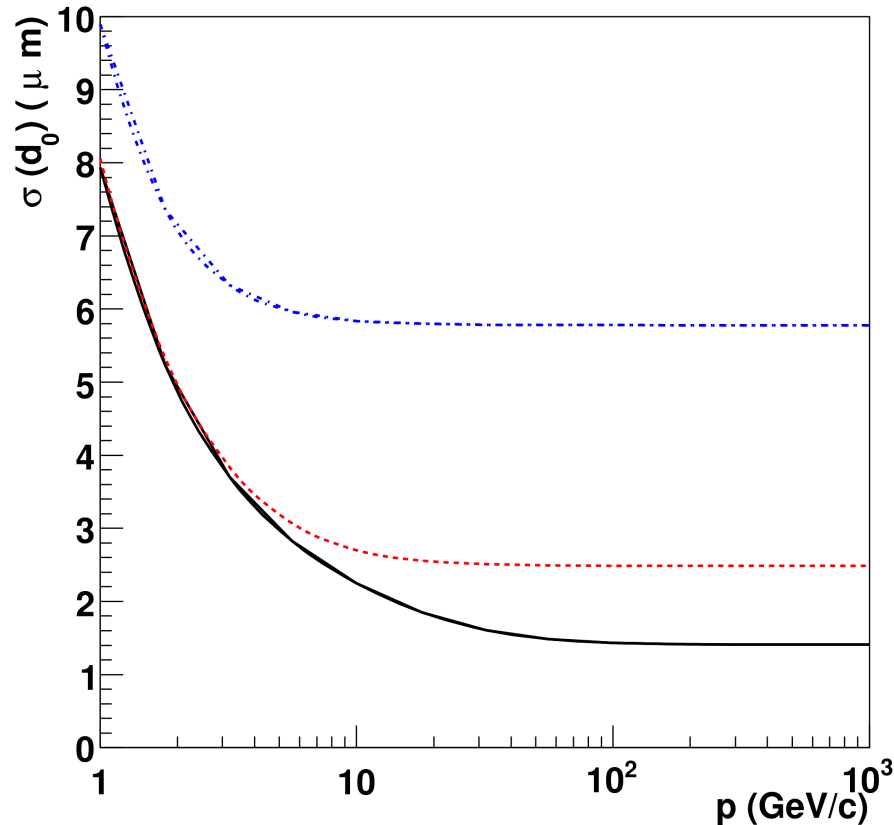
Assume 16 x 2W fibers = 32 Watts

Total: 128 Watts

We assume power in blue (analog) is cycled at 1/200 in time and 1/100 in value. Power in red (ADC + logic) is cycled at 12.5% (1 / [100 microseconds x 16 samples x 16 events])



# Impact parameter resolution

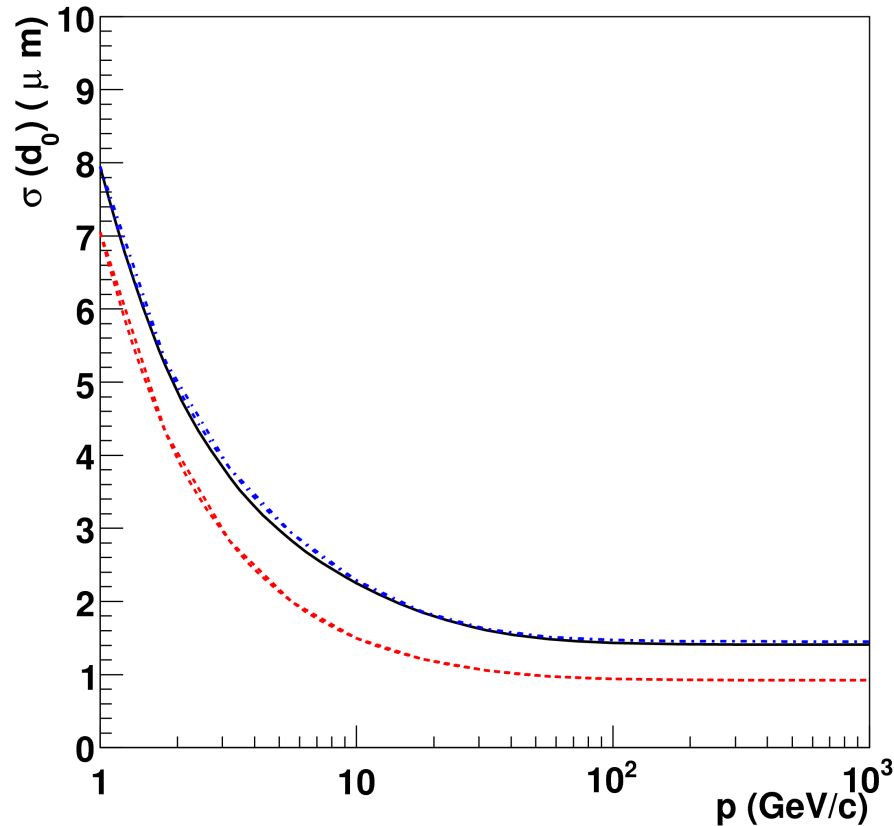


- Transverse impact parameter resolution at  $\theta = 90$  degrees, calculated with LCDTRK (courtesy of B. Schumm, SCIPP/UCSC) for a VXD with 2 mm space point resolution, together with:
- All (VXD + SIT + TPC)
  - VXD + inner tracker (SIT)
  - VXD standalone

The VXD standalone has  $\sigma(1/p_T) = 10^{-3} \text{ GeV}^{-1}$

Adding SIT lever arm yields improvement to  $\sigma(1/p_T) = 4 \cdot 10^{-4} \text{ GeV}^{-1}$

# Impact parameter resolution



Transverse impact parameter resolution at  $\theta = 90$  degrees, calculated with LCDTRK (courtesy of B. Schumm, SCIPP/UCSC) for a VXD and SIT:

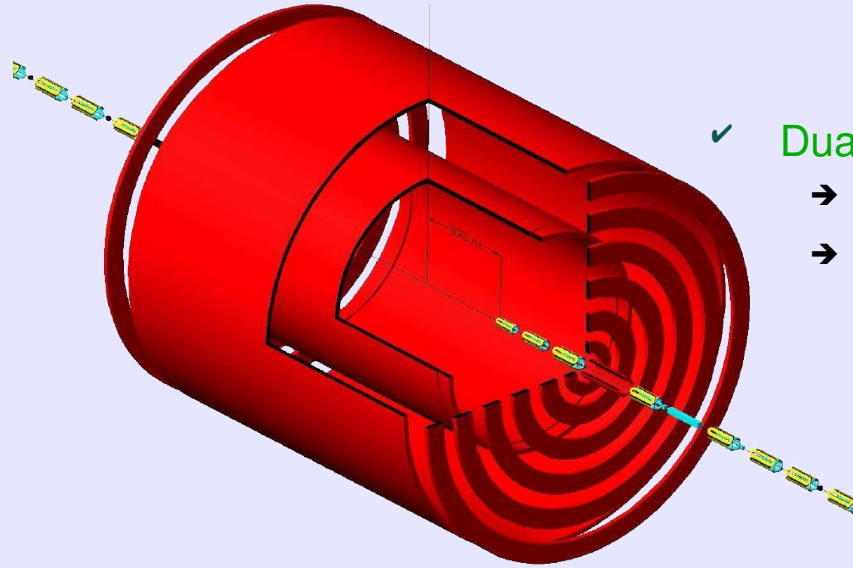
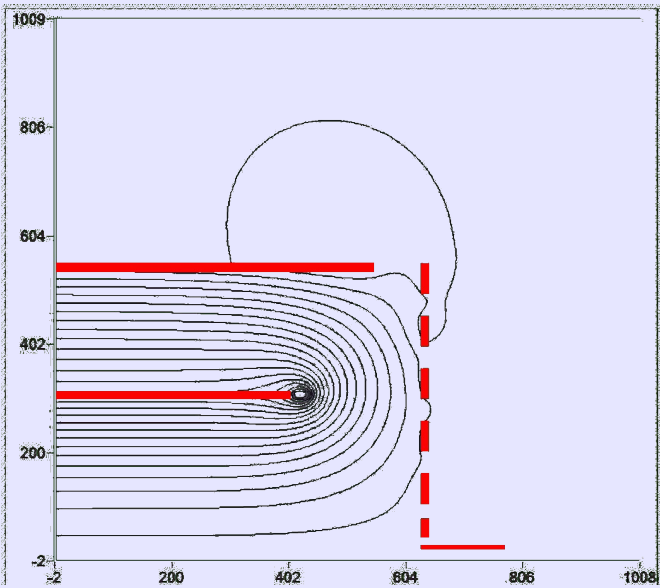
VXD resolution 2  $\mu\text{m}$

VXD resolution 1  $\mu\text{m}$

mixed VXD

- resolution 2  $\mu\text{m}$  (inner 2 VXD layers)
- Resolution 5  $\mu\text{m}$  (outer 3 VXD layers)

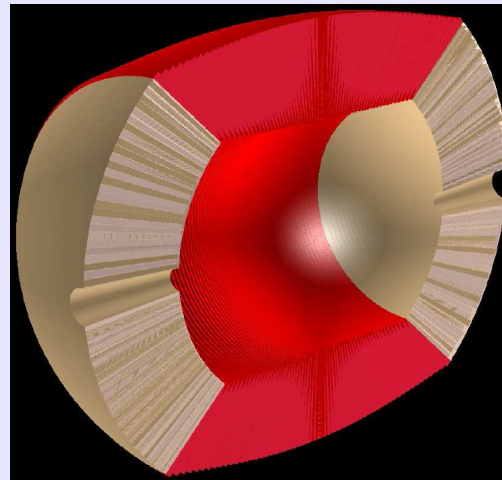
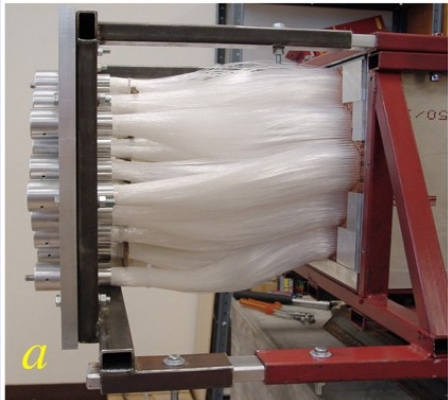
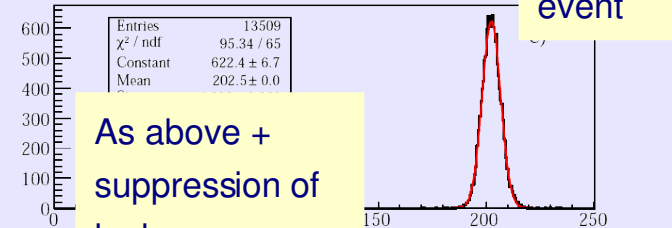
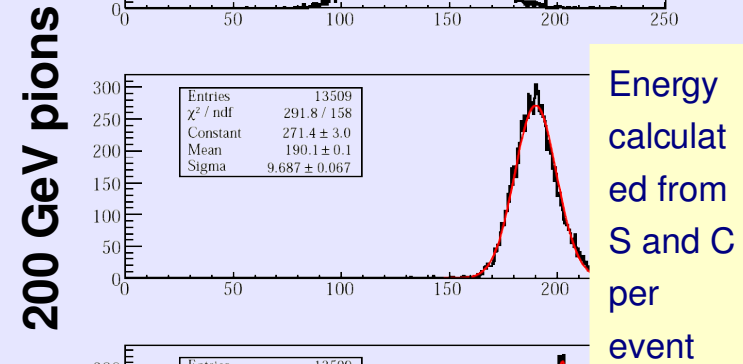
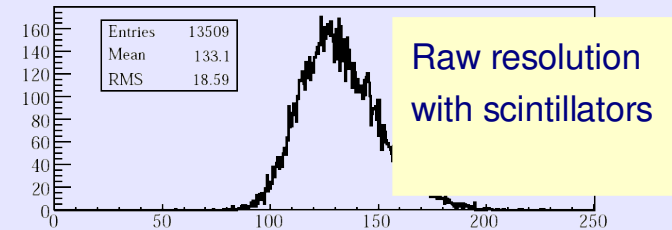
# The 4<sup>th</sup> concept



- ✓ Dual solenoid field
  - ➔ Iron free magnetic field
  - ➔ Mouns are bent

## ✓ Dual REAdout Module (DREAM) calorimeter

- ➔ Dual means:
  - Scintillating fibers (charged energy)
  - Čerenkov fibers (electromagnetic component)



# Vertex detectors (connectivity)

✓ **Connectivity** is an issue (low mass requirements)

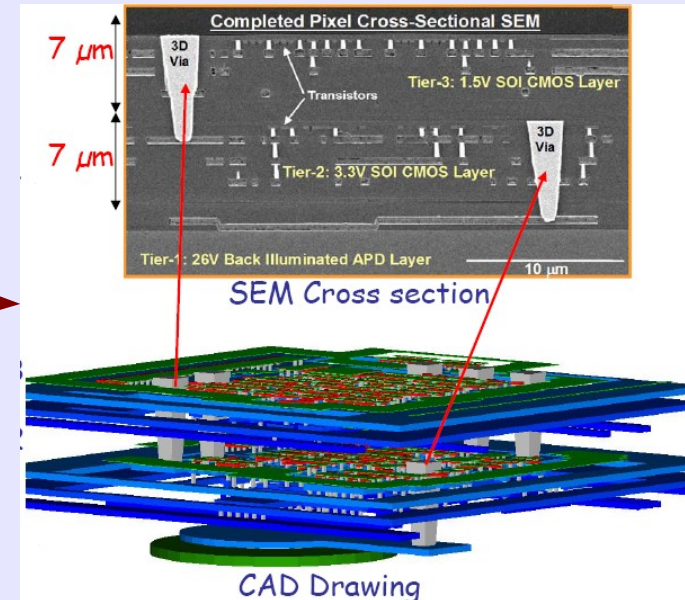
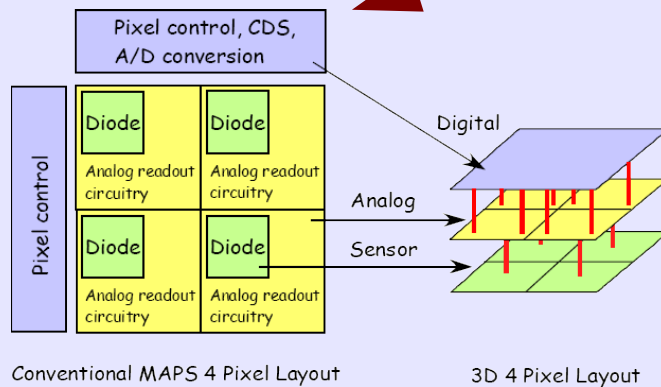
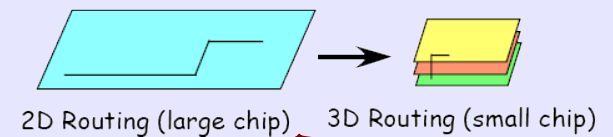
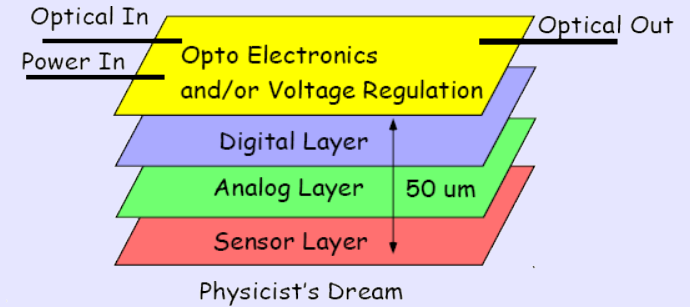
→ The killer of the very best of the technologies...

✓ An interesting technology is **3D IC development**.

→ A chip made by different layers thinned, bonded and interconnected to form a *monolithic* circuit

→ Often the layers are fabricated in different processes

→ Industry is moving into this direction...



- More functionality in a given area
- Each layer can be made in different processes
- Each layer can be optimized independently
- Perimeter logic can be largely reduced