

*April 10, 2024*

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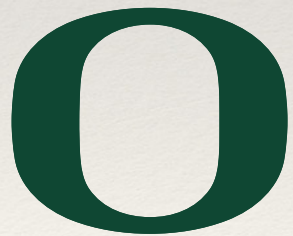
# DRD6

## Subtask 1.1.3 - DECAL

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Jim Brau, Oregon  
Nigel Watson, Birmingham

on behalf of  
MAPS ECal efforts  
(DECAL and SLAC/Oregon)



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OREGON

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by the U.S. Department of Energy

“Performance of the electromagnetic pixel calorimeter prototype  
Epical-2”, JINST 18 (2023) 01, P01038;  
“The SiD Digital ECal Based on Monolithic Active Pixel Sensors”,  
10.3390/instruments6040051, Instruments, 6, 51 (2022);  
TWEPP 2023 ([https://indico.cern.ch/event/1255624/contributions/  
5443776/](https://indico.cern.ch/event/1255624/contributions/5443776/))



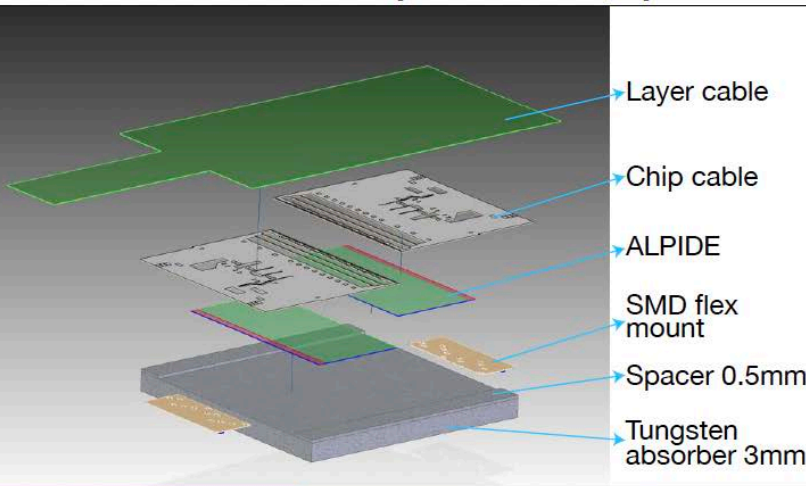
## Main R&D Topics

- ❖ Development of a CMOS MAPS-based DECAL sensor optimised for calorimetry.
  - ❖ This implies, in particular, the reduction of the power consumption from around  $10\text{mW}/\text{cm}^2$ , as of today, by at least an order of magnitude.
- ❖ Sensor size and stitching technologies have to be developed in order to equip a surface of around  $2000\text{ m}^2$ .
- ❖ The selected sensors and technology will have to be validated by beam-test prototypes.



## The Two Projects

### DECAL prototype reality: EPICAL-2

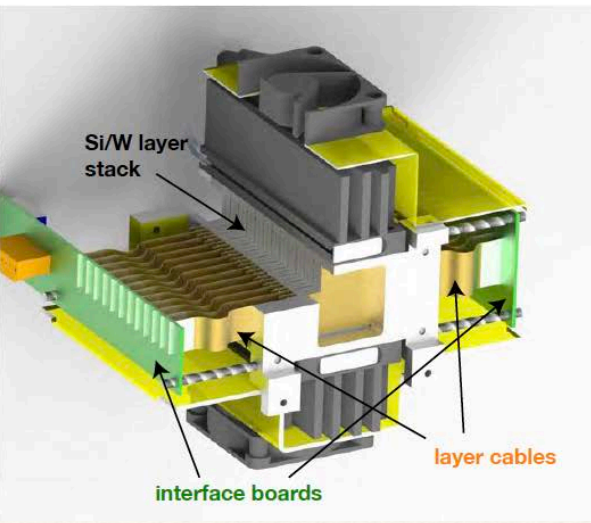
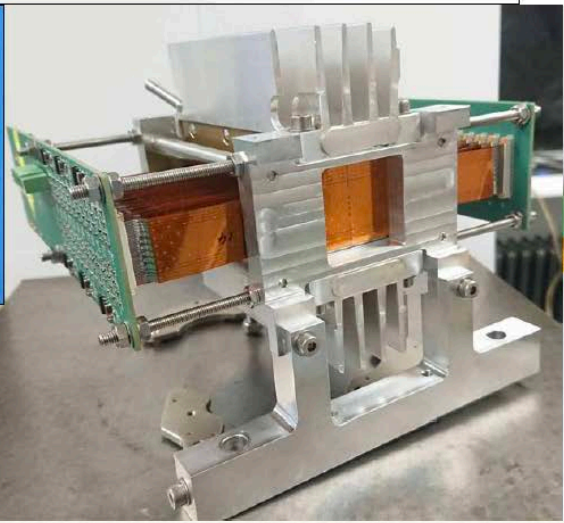
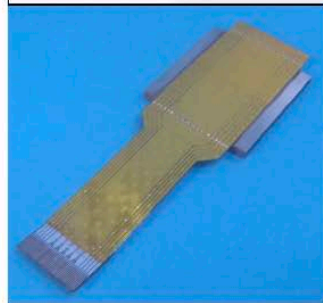


- 24 layers, each
- 3 mm W / 2 ALPIDE CMOS
  - 3 x 3 cm<sup>2</sup> active
  - 1M (29.24 x 26.88 μm<sup>2</sup>) pixels
  - ultra-thin flex cables (LTU Kharkiv)
  - compact design: expect  $R_M \approx 11$  mm

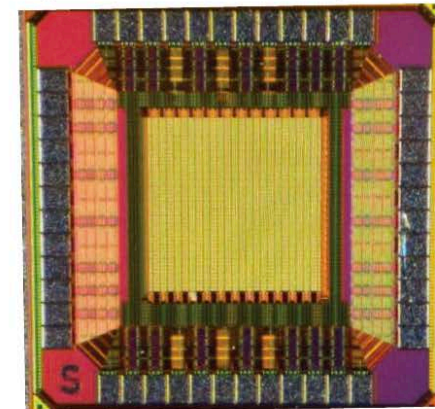
*Very successful DESY beam test [JINST 18 (2023) 01, P01038]*

### NAPA-p1 at SLAC

	Specification	Simulated NAPA-p1
Time resolution	1 ns-rms	0.4 ns-rms ✓
Spatial Resolution	7 μm	7 μm ✓
Noise	< 30 e-rms	13 e-rms ✓
Minimum Threshold	200 e-	~ 80 e- ✓
Average Power density	< 20 mW/cm <sup>2</sup>	0.1 mW/cm <sup>2</sup> for 1% duty cycle ✓



The chip was received at SLAC in September 2023




Microscope photo of NAPA-p1

*Acknowledgement: CERN WP 1.2 for the excellent cooperation: NAPA-p1 uses the pixel masked developed and optimized by CERN, and was fabricated in a shared run led by CERN*




# EPICAL-2 resulted from significant effort by many:




## EPICAL-2 Team







J. Alme,<sup>a</sup> R. Barthel,<sup>b</sup> A. van Bochove,<sup>b</sup> V. Borshchov,<sup>c</sup> R. Bosley,<sup>d</sup> A. van den Brink,<sup>b</sup> E. Broeils,<sup>b</sup>  
 H. Büsching,<sup>e</sup> V.N. Eikeland,<sup>a</sup> O.S. Groettvik,<sup>a</sup> Y.H. Han,<sup>f</sup> N. van der Kolk,<sup>b,g</sup> J.H. Kim,<sup>f</sup> T.J. Kim,<sup>f</sup>  
 Y. Kwon,<sup>f</sup> M. Mager,<sup>h</sup> Q. W. Malik,<sup>i</sup> E. Okkinga,<sup>b</sup> T.Y. Park,<sup>f</sup> T. Peitzmann,<sup>b</sup> F. Pliquett,<sup>e</sup> M. Protsenko,<sup>c</sup>  
 F. Reidt,<sup>h</sup> S. van Rijk,<sup>b</sup> K. Røed,<sup>i</sup> T.S. Rogoschinski,<sup>e</sup> D. Röhrich,<sup>a</sup> M. Rossewij,<sup>b</sup> G.B. Ruis,<sup>b</sup>  
 E. H. Solheim,<sup>a,i</sup> I. Tymchuk,<sup>c</sup> K. Ullaland,<sup>a</sup> N. Watson,<sup>d</sup> H. Yokoyama<sup>b,g</sup>



a Department of Physics and Technology, University of Bergen, Bergen, Norway

b Institute for Gravitational and Subatomic Physics (GRASP), Utrecht University/Nikhef, Utrecht, Netherlands

c Research and Production Enterprise “LTU” (RPE LTU), Kharkiv, Ukraine

d School of Physics and Astronomy, University of Birmingham, Birmingham, United Kingdom

e Institut für Kernphysik, Johann Wolfgang Goethe-Universität Frankfurt, Frankfurt, Germany


f Yonsei University, Seoul, Republic of Korea

g Nikhef, National Institute for Subatomic Physics, Amsterdam, Netherlands

h European Organization for Nuclear Research (CERN), Geneva, Switzerland

i Department of Physics, University of Oslo, Oslo, Norway





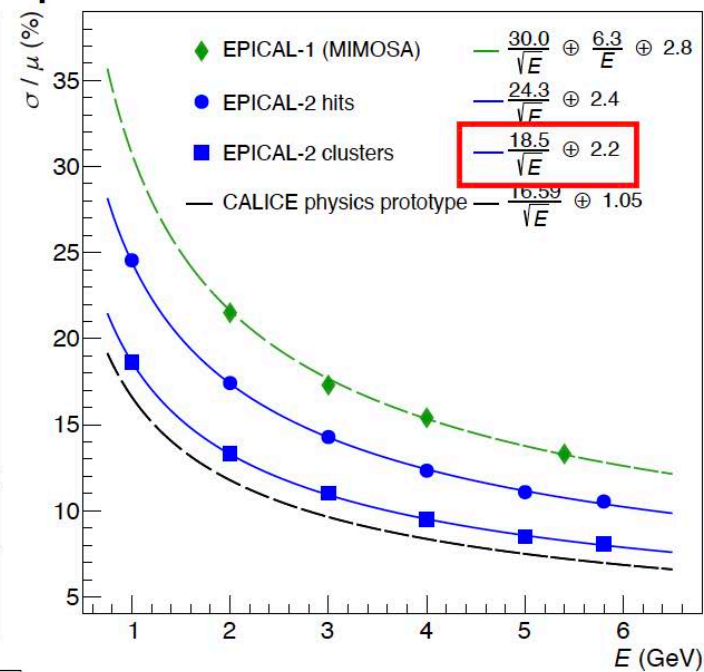
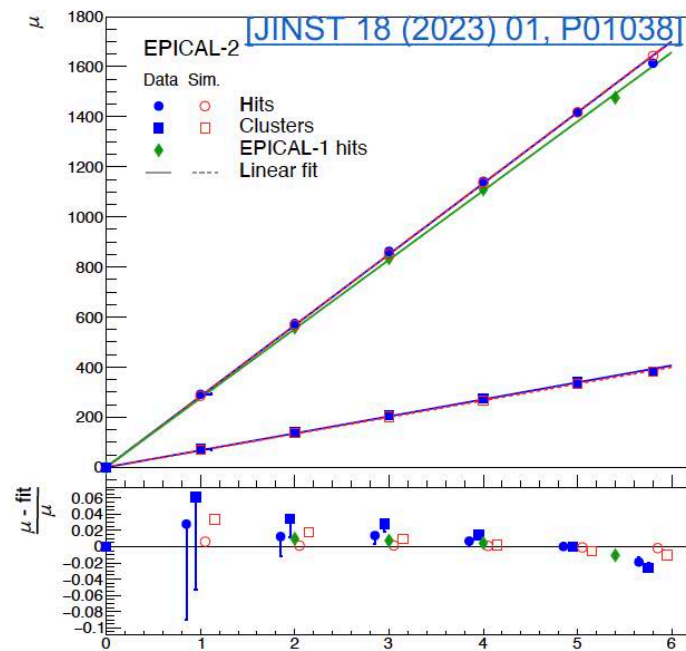






# Energy resolution

## Calorimetric performance

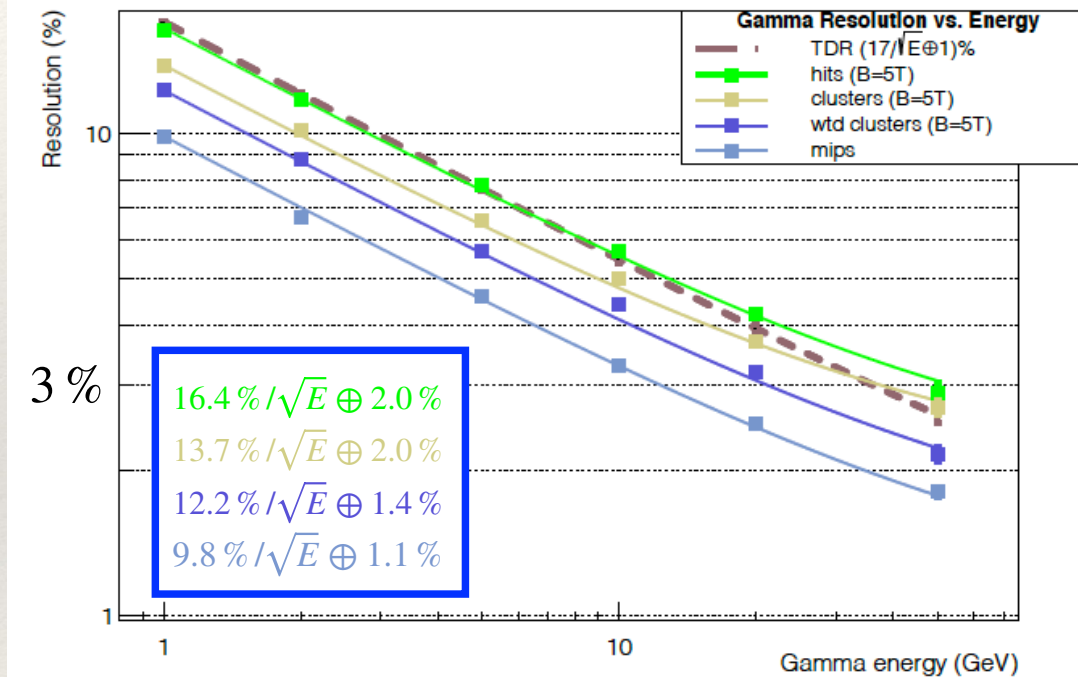


hits	a (%)	b (%)	c (%)
data	24.30 ± 0.03	2.41 ± 0.08	-
sim ( $E_{\text{spread}} = 0$ )	21.27 ± 0.06	2.30 ± 0.16	-
sim ( $E_{\text{spread}} = 158 \text{ MeV}$ )	21.58 ± 0.25	1.8 ± 0.5	15.1 ± 0.4
clusters	a (%)	b (%)	c (%)
data	18.54 ± 0.02	2.17 ± 0.05	-
sim ( $E_{\text{spread}} = 0$ )	14.10 ± 0.04	2.52 ± 0.07	-
sim ( $E_{\text{spread}} = 158 \text{ MeV}$ )	14.57 ± 0.21	1.96 ± 0.26	14.93 ± 0.23

$$\frac{\sigma_E}{E} = \frac{a}{\sqrt{E/\text{GeV}}} \oplus b \oplus \frac{c}{E/\text{GeV}}$$

- Good standard performance
- Better resolution from clusters
- Uncertainties in beam energy spread

## Gamma Resolution vs. Energy (B=5T)



Cluster counting with weighting yields good resolution



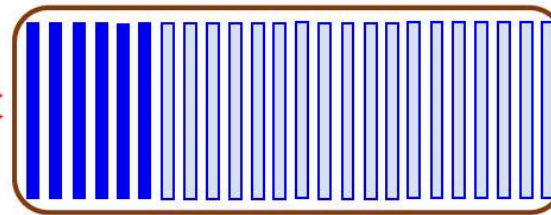
## Multi-shower separation

### Benefit of ultra-high granularity

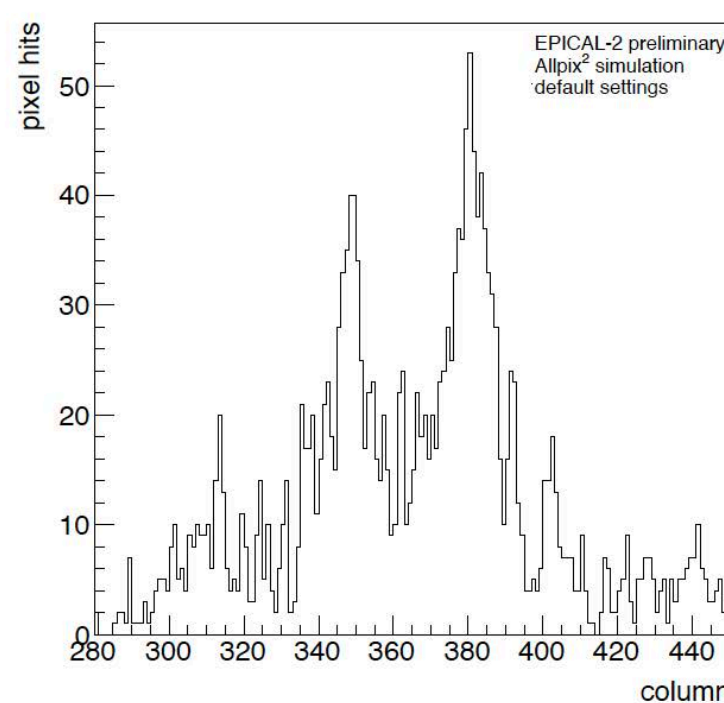
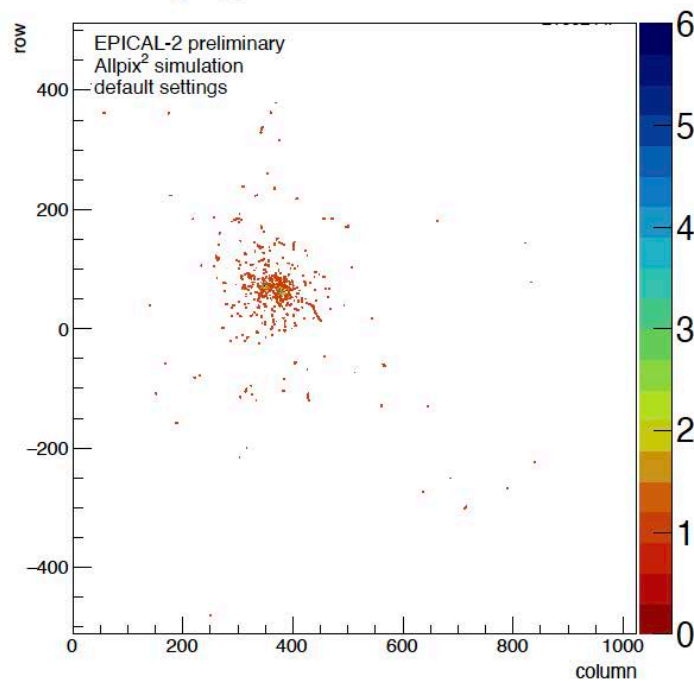


separation power

250 GeV electron  
30 GeV electron



- large energy difference
  - electrons close together
- **challenging case**

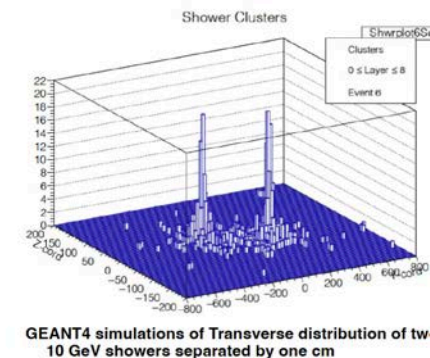


### MAPS for ECal

See J. Brau's talk

Fine granularity allows for identification of two showers down to the mm scale of separation

- SiD detector configuration with  $25 \times 100 \mu\text{m}^2$  pixel in the calorimeter at ILC
- With no degradation of the energy resolution
- **The design of the digital MAPS applied to the ECal exceeds the physics performance as specified in the ILC TDR**
- The 5T magnetic field degrades the resolution by a few per cent due to the impact on the lower energy electrons and positrons in a shower
- Future planned studies include the reconstruction of showers and  $\tau^0$  within jets, and their impact on jet energy resolution



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## DRD6 Deliverables and Milestones

Milestone	Description	Due date
M1.3	Requirements for DECAL-specific sensor design established	2024
M1.4	Full evaluation of (ALPIDE-based) EPICAL-2 performance	2025
M1.5	Design for next-generation sensor with DECAL-specific optimisation (with machine-specific options)	2026
Deliverable	Description	Due date
D1.5.	New sensors produced and evaluated in EPICAL-3 prototype	>2026
	US effort led by SLAC is a parallel development, concentrated on the tracking application, with calorimetry as an application. (See next slide)	



# Proposed US Effort - CPAD RDC9

[arXiv:2306.13567](https://arxiv.org/abs/2306.13567)

US MAPS ECal development will proceed in parallel with US Tracking Sensor Development Efforts (CPAD RDC3) and ECFA DRD3 to enable large scale production at competitive cost.

- ❖ **FY23-24:** Develop power and signal distribution schemes compatible for cal and tracking, in addition to evaluating first pixel results.
- ❖ **FY25:** Design PCBs with variations for the services balcony at the edge of sensors. Submission for sensors for large prototype active layers. Understand options for alternative foundries.
- ❖ **FY26:** Prototype attachment of sensors to PCB, probably with a conveyor oven so large production is feasible.
- ❖ **FY27:** Build prototype multilayer section with edge cooling and prepare/begin beam test.
- ❖ **FY28:** Complete beam tests with technical verification.
- ❖ **FY29-32:** Design, construct and test MAPS ECal modules based on final design of sensors and sampling layer configuration.

**MAPS ECal Institutes:** SLAC, University of Oregon





# Future Directions for DECAL

- **Si-W DECAL can give excellent particle flow-based calorimetry**
  - ▶ Not intended for optimal single-particle performance
  - ▶ High potential esp. for future  $e^+e^-$ , but applicable more widely
  - ▶ **Ultra-high** granularity can benefit physics as well as cost (boosted decays)
- Affordable Si-W calorimeters, sensors  $\sim$  CHF/cm<sup>2</sup> (active areas  $> 10^7$ cm<sup>2</sup>)
  - ▶ Potentially achievable with CMOS MAPS
- **Two** main strands to project
  - ▶ Sensor design optimised for DECAL requirements
  - ▶ Calorimetric performance for detectors/testbeams

Sensor design, two (so far) **independent** activities (SLAC/Oregon and UK/Germany)

- Potential for reconfigurable sensor technology: same for outer tracker/preshower/ECAL, e.g.
  - [I.Kopsalis et al, NIM A1038 \(2022\) 166955](#)
  - [P.P.Allport et al, Sensors 2022, 22\(18\) 6848](#)
- Power consumption needs R&D, estimates range  $\sim$ 20-100mW/cm<sup>2</sup>
  - ▶ Dedicated sensor designs, or
  - ▶ Brute force mitigation by power pulsing – what gains (settling time)? – **but** collider-specific
- Requirements
  - ▶ Prototype demonstrating concept of digital ECAL, in same CMOS line as CERN et al, can deliver radiation hardness to  $> 10^{15}$ neq/cm<sup>2</sup>
  - ▶ Collaborate to make best use of limited resources in the two activities

Calo performance

- ▶ Calorimetric performance demonstrated, e.g. [JINST 18 \(2023\) 01, P01038](#)
- ▶ Extending with recorded EPICAL-2 beam data up to 80 GeV / SPS (analysis in progress)
- ▶ Extensive simulation (AllPix2) modelling
  - Benchmarked/validated using data
  - Extend validated model to study benefits for particle / shower separation

## Subtask 1.1.3 - DECAL





# UK/Germany sensor activity

- Main goals
  - ▶ Resolve identified faults with current DECAL sensor design
  - ▶ Reduce power consumption (power pulsing or better ideas)
- Other avenues under consideration
  - ▶ 3d stack + semi-digital approach
  - ▶ Multi-threshold per pixel
  - ▶ Increased configurability options
  - ▶ Move configurability from the chip to FPGA
  - ▶ Simulation
- Starting point for collaboration with SLAC/Oregon, review overlaps/agree on division of fundamental design goals

Subtask 1.1.3 - DECAL



## DRD6 Subtask 1.1.3 Institutes

### ❖ Germany

- ❖ DESY
- ❖ Goethe Universität at Frankfurt
- ❖ Humboldt U.

### ❖ Greece

- ❖ NTUA

### ❖ Netherlands

- ❖ Utrecht U.

### ❖ UK

- ❖ Birmingham U.
- ❖ Imperial Coll.
- ❖ Rutherford
- ❖ U. Sussex

### ❖ USA

- ❖ SLAC
- ❖ U Oregon



## The path forward

- ❖ MAPS Digital ECal groups will aim to meet the milestones and deliverables as outlined in this presentation.
- ❖ Building on past work:
  - 1) “Performance of the electromagnetic pixel calorimeter prototype Epical-2”, JINST 18 (2023) 01, P01038;
  - 2) “The SiD Digital ECal Based on Monolithic Active Pixel Sensors”, 10.3390/instruments6040051, Instruments, 6, 51 (2022);
  - 3) TWEPP 2023 (<https://indico.cern.ch/event/1255624/contributions/5443776/>) to be published in TWEPP 2023 Proceedings.
- ❖ Thank you for your interest and attention!