



Science and Technology Facilities Council

Boulby Underground Laboratory: Status and plans for the UK's deep underground science facility.

Sean Paling
Boulby Underground Laboratory, UK

UKRI Science and Technology Facilities Council

UKRI Science and Technology Facilities Council
Boulby Underground Laboratory

Sean Paling
STFC Boulby Underground Science Facility

Astroparticle physics & ultra low background studies

The search for Dark Matter & beyond

Earth and environmental science, Astrobiology and planetary exploration

Boulby Underground Laboratory:
The UK's deep underground science facility. Current status and future plans

Underground lab @ Boulby

Boulby Mine



A working polyhalite and rock-salt mine on the North East coast of England.

Owned by Israel Chemicals Ltd. (ICL-UK). Locally operated as Cleveland Potash Ltd.

Major local employer: ~500 direct staff and 2000 indirect employment.



Polyhalite:
 $K_2Ca_2Mg(SO_4)$



Ships worldwide for agricultural fertiliser



Deepest mine in Britain: 1300km



12 miles North of Whitby, N. Yorks



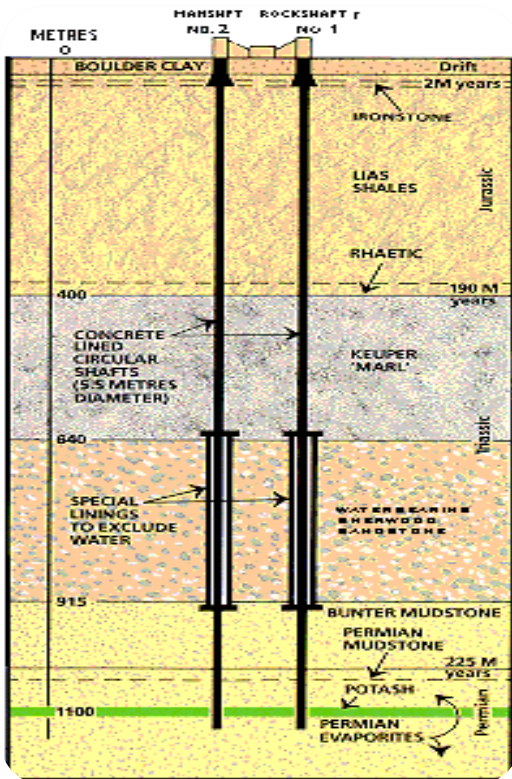
View from Staithes

The world's first polyhalite mine

Boulby Geology & Mining

Excavations are in Salt (NaCl), Potash (KCl) and Polyhalite ($K_2Ca_2Mg(SO_4)$). Permian evaporite layers left over from the Zechstein Sea (250m.yrs past).

Over 40 kms of tunnel mined each year (now >1,000kms in total), the long-lived roadways being cut in the lower NaCl layer.



Boulby Geology

Polyhalite



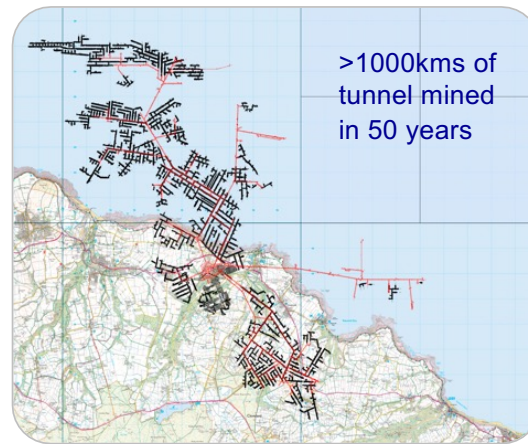
Potash



Rock-Salt



Low activity salt
U ~67 ppb,
Th ~125 ppb



Typical Boulby Salt Roadway



Zechstein Sea

Mine Shafts

Current Lab (2017)

AICL Fertilizers

UKRI Science and Technology Facilities Council

Boulby Underground Laboratory

Boulby Underground Laboratory

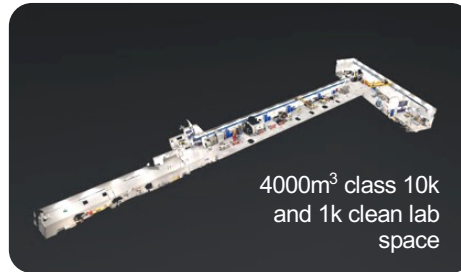
The UK's deep underground science facility operating in a working potash and salt mine.

1.1km depth (2805 mwe). With low background surrounding rock-salt

Operated by the UK's Science & Technology Facilities Council (STFC) in partnership with the mine operators ICL-UK



Outside Experimentation Area (OEA)

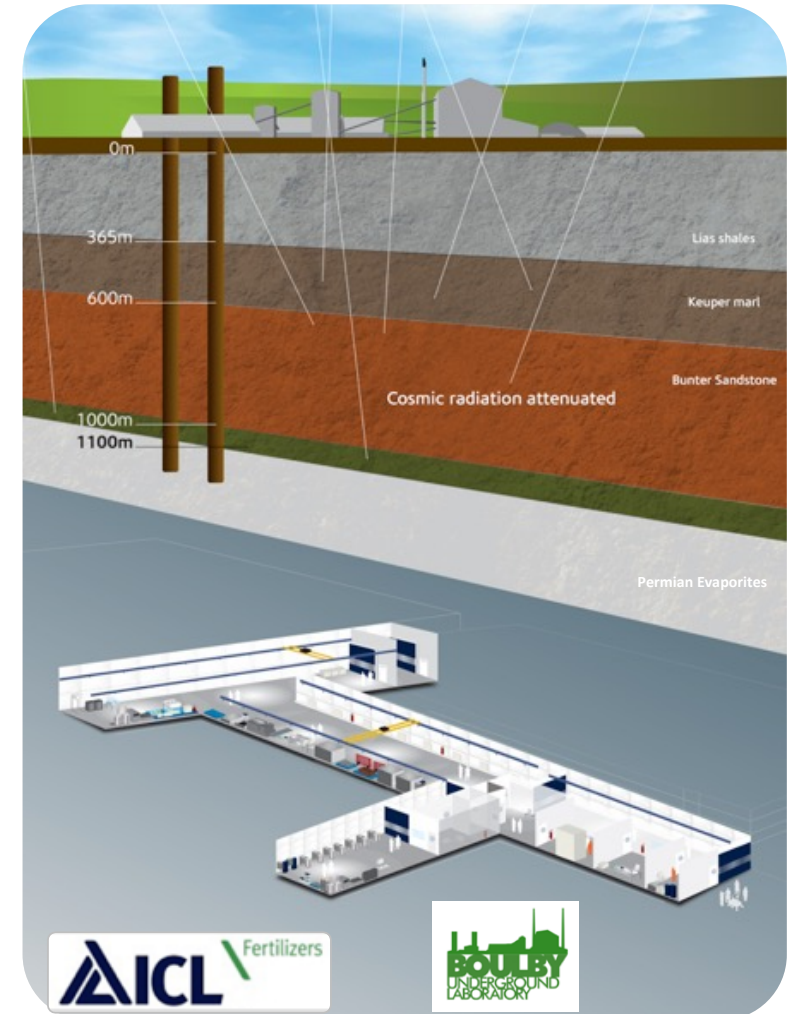


4000m³ class 10k and 1k clean lab space



Lab entrance

Factor ~10⁶ reduction in cosmic ray flux vs. surface



A **QUIET** place in the Universe

Office space, chemistry & clean prep lab, storage and staging space, IT room, conference room,

Supported access to surrounding geology & UG environs. Power, wifi/internet.



Surface support and staging building

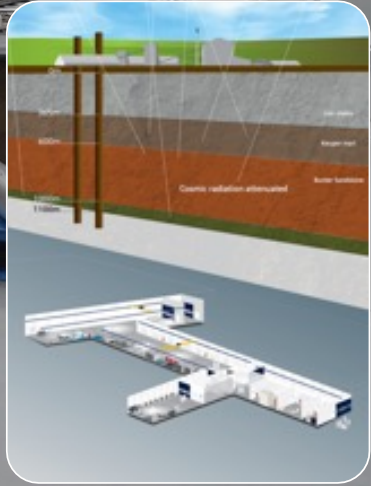


3000m³ Outside Experimentation Area



BUGS Material screening

Boulby Underground Lab Facilities 2023: >4000m³ class 1k & 10k (ISO 6 & 7) clean room lab space. 10Gb Internet. AC, air filtration, 5T & 10T lifting, LN generation, fume hood & clean prep space. 3000m³ Outside Experimentation Area (OEA) with power & internet. Supported access to wider mine environs.



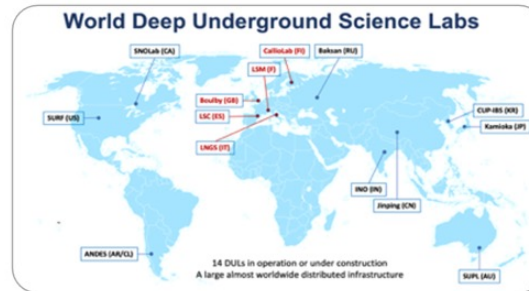
Boulby Underground Laboratory (UK)



Boulby Facility Details...

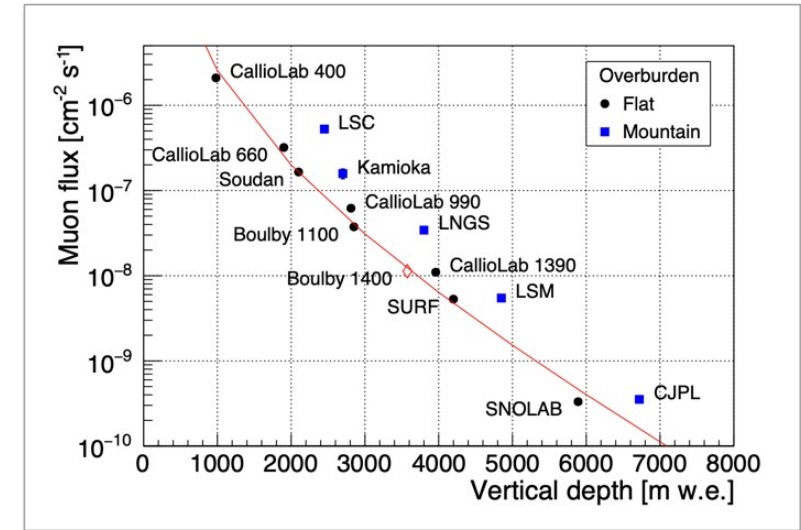


- The UK's deep underground science facility. One of 5 in Europe, <15 in the world.
- Supports work of >10 collaborative projects (astrophysics to climate, geology, environment etc), >40 institutions, >170 scientists & students.
- Facility funded and operated by the Science & Technology Facilities Council (STFC).
- Operations, H&S & science programme managed by 17 (+2) onsite staff and supported by Rutherford Appleton Lab (PPD).
- Mine operators ICL-UK provide wide-ranging operational & high level support.



How does Boulby Compare?

- Low Radon levels (3 Bq/m³)
- Diverse science programme.
- Science and Industry partnership



Science Programme Status & Plans.

- Astroparticle & Low Background Science
- Earth & Environmental Science
- Astrobiology & Planetary Exploration Studies
- Outreach & Education

Boulby Underground Laboratory 2023

Find out more:
@BoulbyLab
www.stfc.ac.uk/boulby
f i n t y

Boulby Science Now & Future

Particle physics and ultra-low background studies

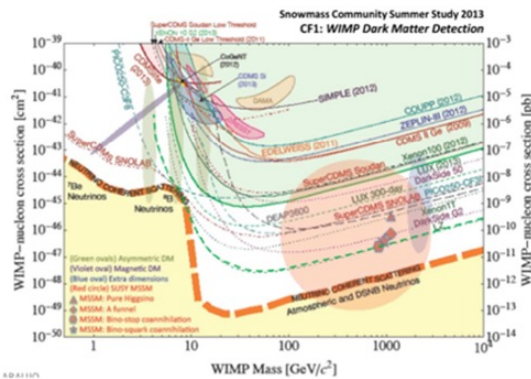
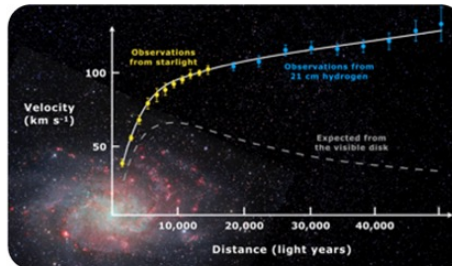


Boulby Dark Matter Studies...

Boulby has hosted **Dark Matter search** studies for over two decades. Including the **NAIAD**, **DRIFT** & **ZEPLIN** experiment programmes.

Boulby now hosts **CYGNUS** directional DM programme, **NEWS-G**/Dark-Sphere R&D and providing ULB material screening for other studies, inc **LUX-ZEPLIN (LZ)**

Galactic rotation curves



ZEPLIN-II & III:
The world's first 2-phase Xenon dark matter detectors (Finished 2011)

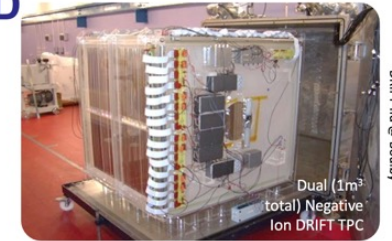
World DM particle search limits and future projections



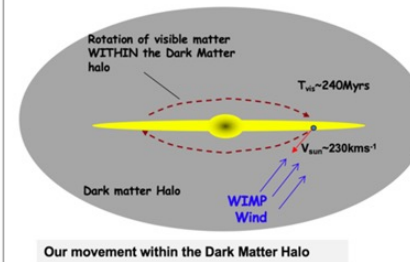
ZEPLIN-III @ Boulby

DRIFT/CYGNUS: Directional Dark Matter Detection R&D

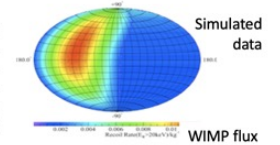
STATUS: Programme operating at Boulby since 2001. Performance & scale-up R&D. Plans for further R&D & expansion / collaboration (CYGNUS).



DRIFT-III @ Boulby



Occidental College, New Mexico, Colorado State, Hawaii, Wellesley, Sheffield, Edinburgh, Boulby



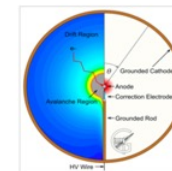
NEWS-G

Spherical Proportional Counter (SPC) studies @ Boulby

k. Nikolopoulos, I. Katsioulas, P. Knights, T. Need, R. Ward
University of Birmingham
And wider NEWS-G Collab.



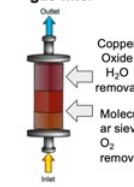
AI-S30 R&D Detector



SPC concept: Variable target Low E_{min}, Low mass sensitivity

Simulation study of neutron interactions in the S30 at Boulby

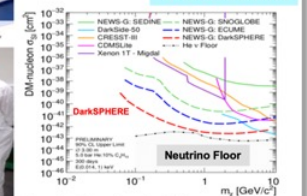
Purpose-made gas filter



11-anode sensor

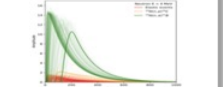
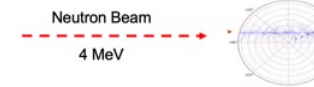


SPC Sensitivities



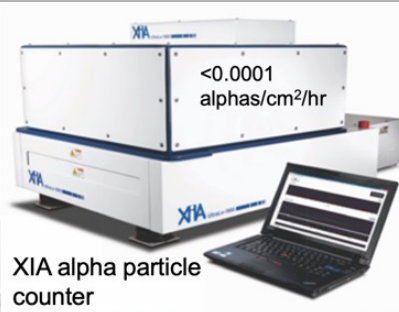
Direction of R&D at Boulby

- Instrumentation development for NEWS-G at SNOLAB
 - Multi-anode sensor
 - Gas filtration
 - Rate effect studies
- Neutron spectroscopy (N₂)
 - Neutron BG surveys
 - Industrial applications
- Towards scaled-up detector at Boulby, 3m diam, 5 Bar He-CH₄-H₂: **DarkSPHERE**



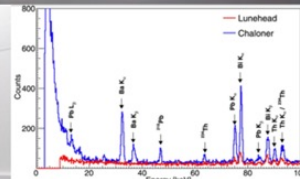
Boulby Science Now & Future

Particle physics and ultra-low background studies

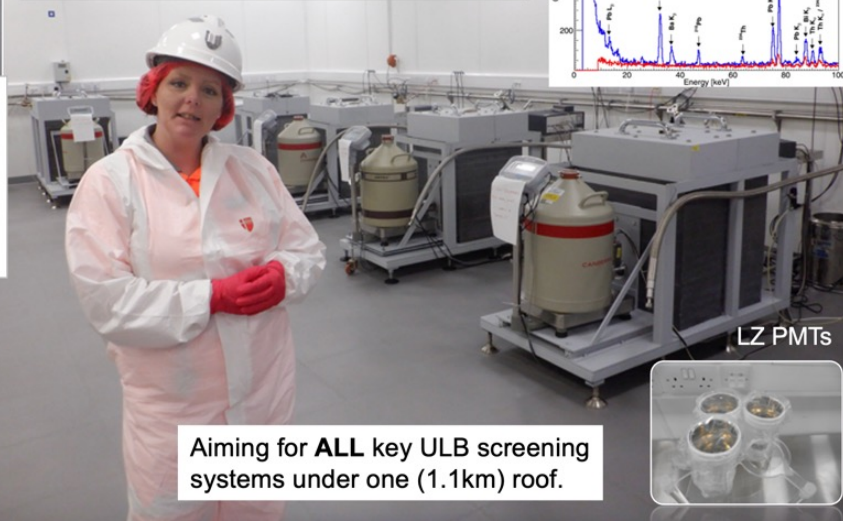


XIA alpha particle counter

8 ULB Ge detector systems, 2 XIA alpha counters, Rn emanation, ICPMS to come



BUGS (Boulby UnderGround Screening). World-class material screening for current and future ULB experiments. Towards PPT sensitivity for G3 DM and Neutrino experiments



Aiming for **ALL** key ULB screening systems under one (1.1km) roof.



BUGS (UG): A range of HPGe detectors and *alpha* particle detectors for intrinsic and surface radioactivity measurements.



ICP-MS (Surface): Newly installed system for trace element analysis and isotopic ratio measurements.

BUGS Facility: (Boulby Under-Ground Screening)

- ULB Germanium (8)
- XIA: Surface alphas (2)
- Radon Emanation *
- ICPMS * * Commissioning

Multidisciplinary Science

Applied low background particle physics, Earth and Environmental science, Astrobiology & Planetary Exploration Technology Development.

RECON:
Atmospheric monitoring for nuclear security

MINAR:
Astrobiology and planetary exploration technology development

MINAR VII & VIII. 2018 - 2021

NASA-JPL
Signatures of life studies

Lulea University
KORE rover 3D area mapping

LA Nat Hist. Museum
Fluid inclusions in salts

Edinburgh University
MUFFHINS water activity monitoring payload

Coord. X

1.587891

1.281006

0.974121

0.667236

0.360352

0.053467

-0.253418

-0.560303

-0.867188

-1.174072

-1.480957

-1.787842

-2.094727

-2.401611

-2.708496

-3.015381

-3.322266

2.5

Improving the sensitivity of Nuclear Test Monitoring
A.V. Davies, R. Britton
AWE, Aldermaston, Reading, Berkshire, RG7 4PR

Construction

RECON: CTBT Atmospheric Radionuclide Monitoring

International Monitoring System Station Locations

International Monitoring System Sites

Improving the accuracy & sensitivity of atmospheric radionuclide monitoring for international Comprehensive Test Ban Treaty (CTBT) verification

Nuclide	Singles MDA Bq/m3	Gate Energy	Projected Peak	BUMER Factor	Background Counts (projected)	IC Currie	IC Poisson	MDA Currie	MDA Poisson	Ratio to singles
CS-134	3.38E-07	604.721	796.00	2.02E-03	2	9	6	4.85E-08	0.143	
BA-133	4.41E-07	20.625	356.00	7.52E-01	54	37	49	8.47E-10	0.002	
AG-109m	4.76E-07	24.033	434.00	3.37E-04	61	39	75	2.06E-06	5.632	
CO-60	5.14E-07	3373.23	1330.00	8.73E-04	1	7	3	5.63E-08	0.109	
AG-110m	4.33E-07	657.76	885.00	1.04E-03	3	11	7	1.09E-07	0.253	
EU-152	8.23E-07	461.128	245.00	2.08E-02	40	32	52	2.52E-08	0.051	
SB-125	1.99E-06	27.202	408.00	9.03E-03	34	30	45	5.40E-08	0.037	
SC-46	4.71E-07	809.277	1120.00	1.31E-03	1	7	3	3.73E-08	0.079	
Re-187	1.08E-06	23.856	475.00	1.64E-04	30	28	41	2.82E-06	2.693	
FE-59	9.00E-07	382.343	1100.00	1.81E-04	9	17	16	1.44E-06	1.600	
IA-140	1.10E-06	328.762	487.00	1.09E-03	11	18	18	2.71E-07	0.235	
CS-136	1.30E-06	31.827	1240.00	1.82E-03	7	15	13	1.16E-07	0.089	
SB-126	1.01E-06	414.7	666.00	1.81E-03	5	13	10	8.95E-08	0.089	

RESOURCE:
Compressed gas energy storage R&D

Renewable Energy StOrage in UndergRound CavErns (RESOURCE)
STFC Boulby Mine, BGS and the University of Cambridge

Low Carbon Technologies

- Engineering solutions have been devised to store energy whilst production is high and feed it into the grid when production is low (e.g. CAES, hydrogen storage)
- Helps to regulate the production of renewable energy

Mid-scale rock engineering tests of gas containment in salt cavities for energy storage

RESOURCE Collaboration:
British Geological Survey
Boulby Underground Lab
U. Cambridge & U. Manchester

Plan for In-situ Testing at Boulby Mine

1 Drill and core pilot hole. Study fabric, chemistry and mechanical properties of core. Also drill and core testing holes. Study core and ion-division tests.

2 Drill and core shallow hole to 5m. Case hole, cement casing and form solution-mined cavern.

3 Drill and core intermediate hole to 15m and deep hole to 15m. Study and compare core, case holes and form solution-mined caverns. Seal holes and pressure cycle.

Boulby Activities Now and Potential Future

Now	
Current Projects	Status
CYGNUS - DM R&D	E/P
News-G - DM R&D	A
BUGS: Ge, XIA, RnEm - Material Screening	A
RECON - Nuclear Security R&D	A
BUTTON – Nuclear security R&D	A
Muon Tomog – CCS & undersea Geoimaging R&D	A
RESOURCE – Energy store R&D	A
Seismology/AION R&D	A
BISAL – Biology/Astrobiology	A
MINAR – Planetary Exploration Tech development	A
Misc. Other. SELLR, C14, Adrok, BIO-SPHERE...	A/P
Outreach/ Education - Misc events, progs, Remote3...	A

Status: A = Active, P = Paused, E = End, I = Interest confirmed

2023-2030

Medium Term (Current Lab + mods)	Status
BUGS: Ge, XIA, RnEm, ICPMS - Material Screening	A/I
BUTTON-30 – Nuclear security R&D	A
RECON+ - Nuclear Security R&D	A/I
DarkSPHERE – DM Search	I
DATUM – Neutrino Tech R&D	I
SoLAr, SOLAIRE – DM/Neutrino R&D	I
AION-100 & 1000 R&D	I
Seismology Array – Geosurvey R&D	I
RESOURCE+ – Energy store R&D	A/I
Muon Tomog – CCS & undersea Geoimaging R&D	A/I
BISAL+ – Biology/Astrobiology	A/I
MINAR+ – Planetary Exploration Tech development	A/I
Misc. Other. Quantum Computing Tech R&D	-
Outreach/ Education: General Public, Schools +	A

(Not comprehensive)

2030-2040+

Long Term (Current lab plus major new lab)
<p>Particle Physics and Low Background Science:</p> <p>Dark Matter: Major Next Gen Experiments:</p> <ul style="list-style-type: none"> Xenon (XLZD) Argon (DarkSideLM+) Gas (DarkSPHERE+) <p>Neutrinos:</p> <ul style="list-style-type: none"> BUTTON-100+ DATUM (LEGEND Support), SoLAr / SOLAIRE+ <p>Mat screening & LB Techniques: A world's best facility:</p> <ul style="list-style-type: none"> Ge, XIA, RnEm, ICPMS, Cleanliness & Engineering R&D <p>Misc Other:</p> <ul style="list-style-type: none"> AION-100 AION 1000 Nuclear Security Gamma spec Quantum Computing Tech R&D & Operation
<p>Earth & Environmental Science:</p> <ul style="list-style-type: none"> Sustainable Energy R&D Seismology Observatory Geological Repositories R&D Misc geology / Geophysics R&D
<p>Astrobiology & Planetary Exploration:</p> <ul style="list-style-type: none"> Extremophile R&D Astrobiology / life beyond Earth R&D Human habitation R&D Planetary exploration technology development Robotics and AI Mining and industry application development.
<p>Outreach and Education:</p> <ul style="list-style-type: none"> A National Centre for Science and technology outreach and education.

Target projects for a major new UK underground facility / campus

UK Underground Science Facilities. Now and the Future...

What Boulby Is:

- An internationally-important centre for pure & applied multi-disciplinary science.
- A local (North East) and national asset for science, technology and outreach/education.
- A successful and proud example of science and industry partnership
- A UKRI/UK facility with potential, opportunity and support for wide-ranging growth.

UKRI Strategic Objectives



STFC/Boulby now looking to: *continue to develop the UK underground science facilities to further enable truly internationally-important astro-particle physics and pure and applied multi-disciplinary science.*

Short term: Maximally exploit the **current Boulby facility** to host world class Underground Science:

UKRI's Future Underground Dark Matter Experiments Fund - 2024

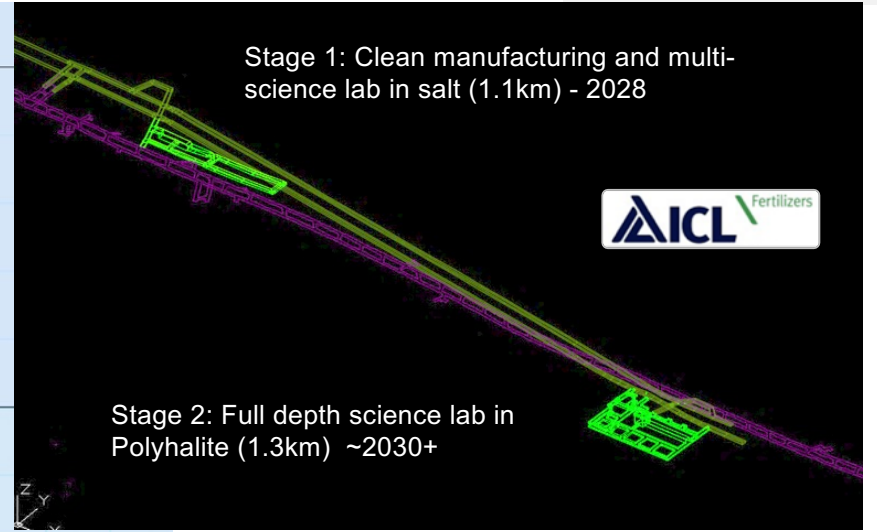
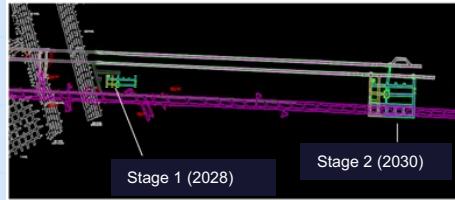
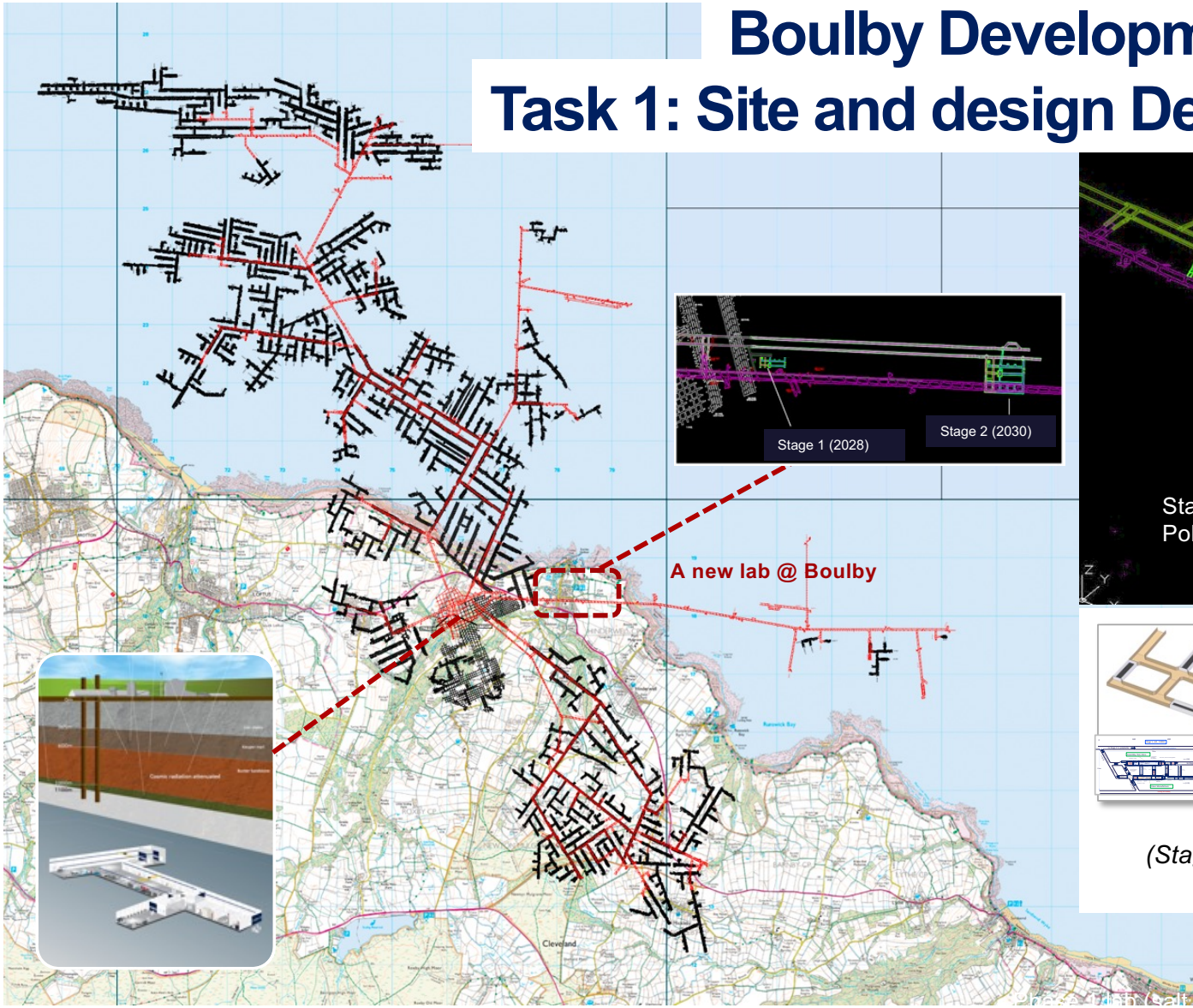
Medium-to long term: Prepare to build a major new deep underground science facility in the UK to host next-generation world-leading science projects coming **2030+**

Boulby Development Project:

Plans & preparations for a major new multi-disciplinary Deep Underground Science Facility in the UK

Boulby Development Project

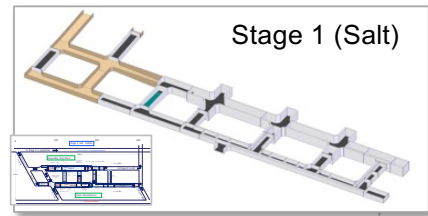
Task 1: Site and design Development.



Stage 1: Clean manufacturing and multi-science lab in salt (1.1km) - 2028

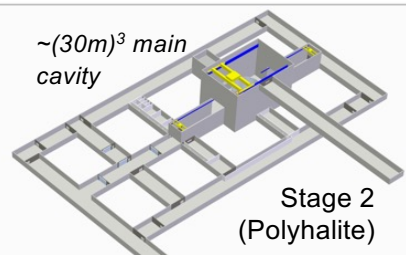
Stage 2: Full depth science lab in Polyhalite (1.3km) ~2030+

A new lab @ Boulby



Stage 1 (Salt)

DRAFT: 2-stage Designs



~(30m)³ main cavity

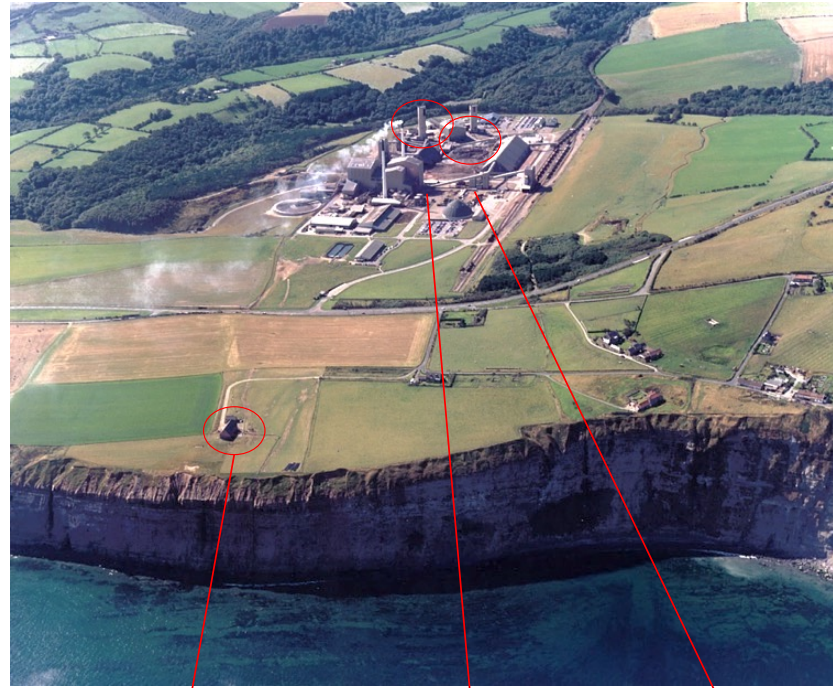
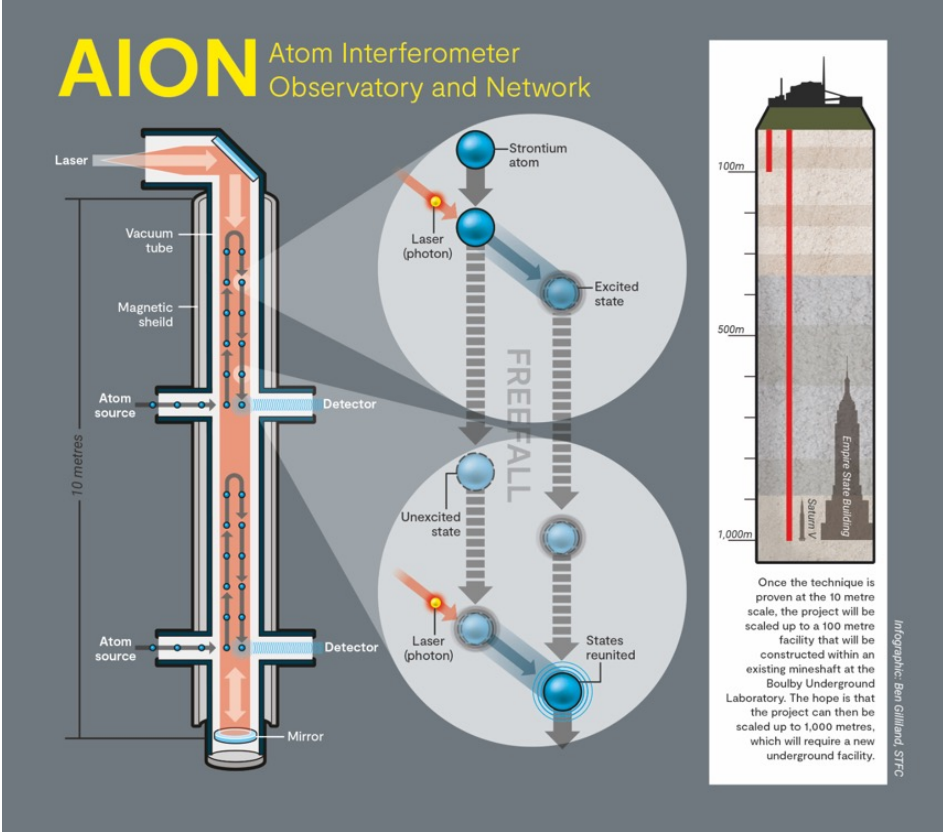
Stage 2 (Polyhalite)

Total volume (Stage 1 + stage 2) ~120,000m³

Excavations for stage 1 of expansion currently expected to begin mid-2024.

Prospects for Atomic Interferometry at Boulby...

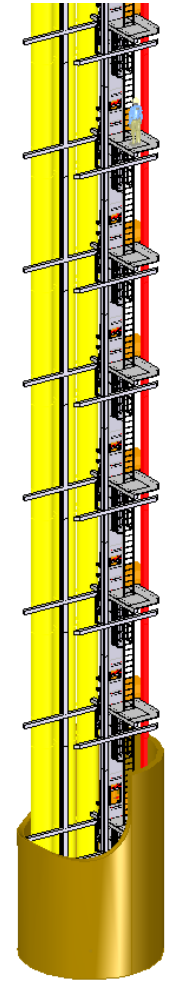
ALONGSIDE new underground laboratories to be excavated, there is user interest and STFC support for hosting atomic interferometry projects (**AION 100 & 1000**) in existing or new commercial shafts at or near Boulby Lab in NE England.



Shaft 3
Tailings Shaft
180m

Shaft 1
Rock Shaft
1.1km

Shaft 2
Personnel
1.1km

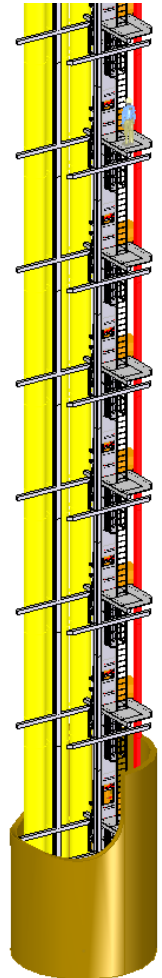
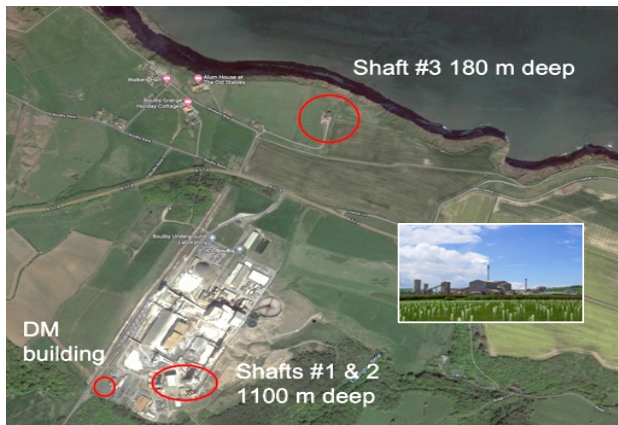


Prospects for Atomic Interferometry at Boulby...

Boulby SHAFT 3: Tailings shaft. Possible location for **AION-100** @ Boulby

Tailings (no. 3) shaft specs:

- 180m vertical shaft
- ~50m from coastal cliffs.
- 5m diameter shaft with 3T capacity crane.
- Personnel Cage (used few times/day), water & ventilation pipes, access stairs/ladders



Prospects for Atomic Interferometry at Boulby...

Boulby SHAFT 3: Tailings shaft. Possible location for **AION-100** @ Boulby

Infrastructure requirements

Lab infrastructure requirements

- 100m² clean-room ISO-6 Assembly & Installation Surface Laboratory, standard power and utilities requirements. 2 x 2.5T crane needed. Direct access route to shaft. ✓
- 100m² Operational Surface Laboratory, separate space for electronics. This can be the same space as above, repurposed. ✓
- Adjacent office space for ~ 5 staff, with toilet/kitchenette facilities. ✓

Shaft requirements

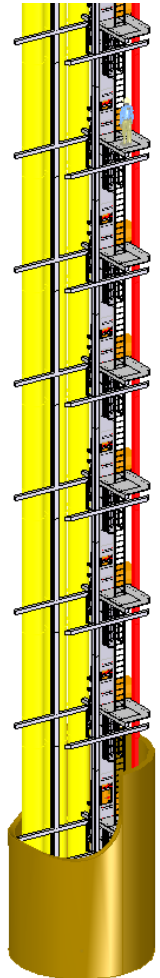
- 5m diameter is bare minimum (Initial evaluations)
- 2.5T crane cover
- Vertically moveable platform coupled ✓
- Interferometry services
- Magnetic/thermal/seismic stability ?
- Safety structures, egress routes



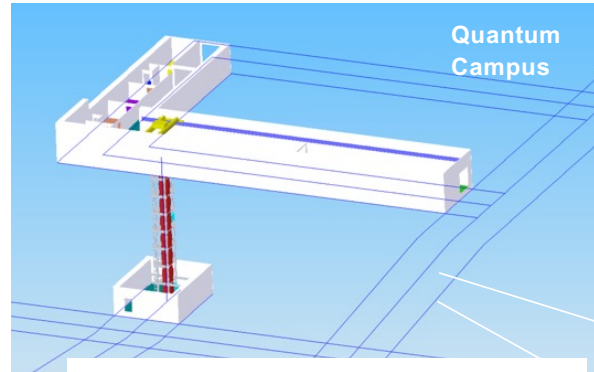
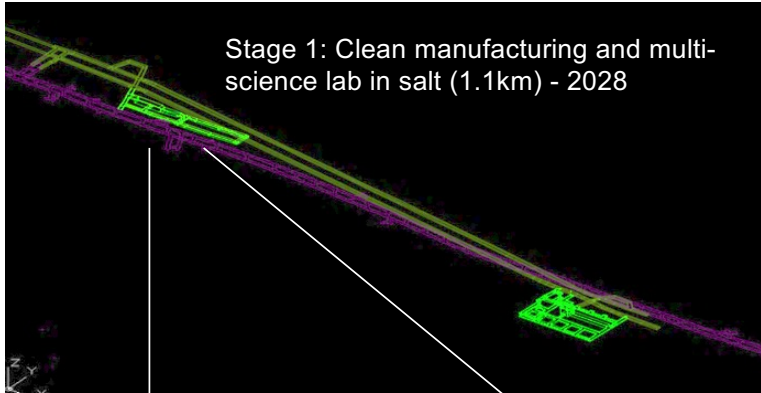
Site assessment work plan

- **Magnetic surveillance**
 - Design of magnetometry surveillance set-up, sensors, scanning structures, fixations to area.
 - Design of prototype shielding environment/structure incl magnetometry
 - On-site presence of PDD/Eng to conduct "raw" magnetometry measurements, analysis
- **Seismic surveillance**
 - Ambient seismic noise and atmospheric infrasound
 - In collaboration with Oxford Geology/NERC (?)
 - Need on-site tech support, AI specific analysis
- **Thermal surveillance**
 - Design of thermometry mapping of area
 - Thermometry analysis
- Mechanical/operational integration
 - installation and assembly design specifics
 - Operational access
 - Provision of lab facilities in a mine shaft environment
 - Integrate in design phases (preliminary/critical/final) AION-100
- Building infrastructure
 - Construction and assembly surface lab coupled to shaft
 - Control and Operations lab on surface

Next-level site evaluation & preparation studies underway (Mar 24)
Mitchell, Kettleby et al.

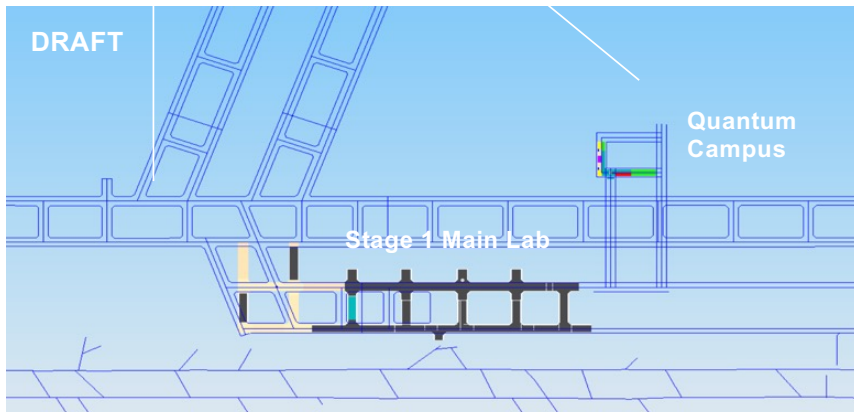


New: Potential for Atomic Interferometry in new (Stage 1) Underground Lab.



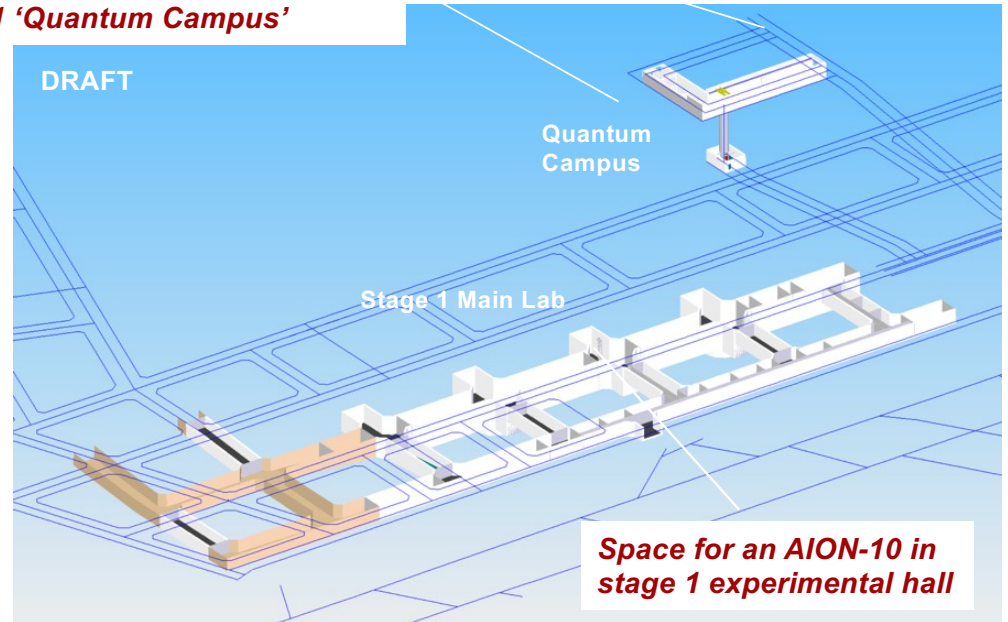
Space for an AION-20 in possible stage 1 'Quantum Campus'

Opportunity for an **AION-10** or **AION-20** system to be operated in the new stage 1 underground facility 'Quantum Campus'.



Barnaby Matthews 2024

Towards a world-leading low background Quantum Technology facility for fundamental science, seismic monitoring and more



Space for an AION-10 in stage 1 experimental hall

Stage 1 excavations to begin mid-2024. Outfitting completed ~2028

Boulby Underground Laboratory: Status, plans and opportunities for growth.

Summary...



Boulby Underground Lab status

- The UK's deep underground science facility
- A rich and varied current science programme in astroparticle physics and low background science, Earth and environmental science, astrobiology and planetary exploration studies.

Future plans:

- UKRI/STFC are now looking to maximally exploit the current facilities at Boulby, in addition we are working toward a major expansion of facilities to enable the UK to host major international next-generation science projects from 2028+
- **STFC is keen to consider proposals for siting future Atomic Interferometry studies of varying sizes in Boulby shafts, or in the new Boulby Underground Laboratory**

Thank You....

UKRI Science and Technology Facilities Council
Boulby Underground Laboratory

UKRI COO Team Visit
November 2022

Please Contact us...
Email: Boulby@stfc.ac.uk
Web: www.stfc.ac.uk/boulby

Facebook: [Boulby Underground Laboratory](https://www.facebook.com/BoulbyUndergroundLaboratory)
You Tube: [Boulby Underground Laboratory](https://www.youtube.com/BoulbyUndergroundLaboratory)

Sean Paling
STFC Boulby Underground Laboratory

Sean Paling. Boulby Underground Lab. 2024