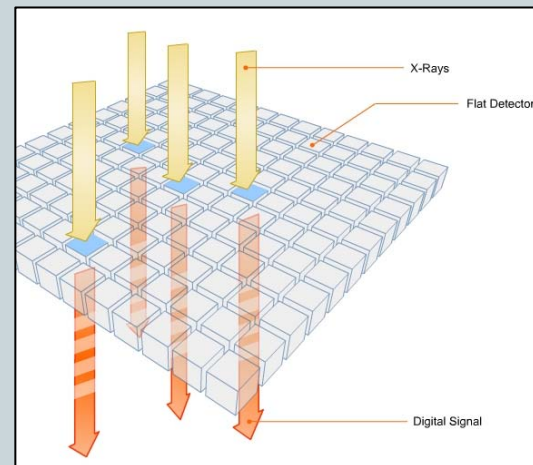


X-ray detectors in healthcare and their applications

Pixel 2012, Inawashiro

September 4th, 2012

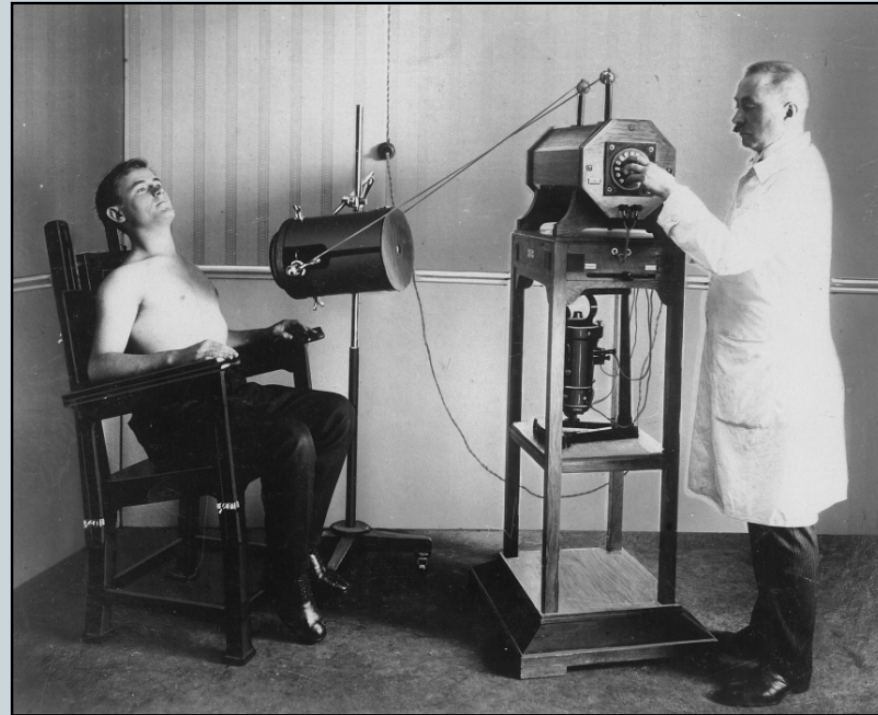
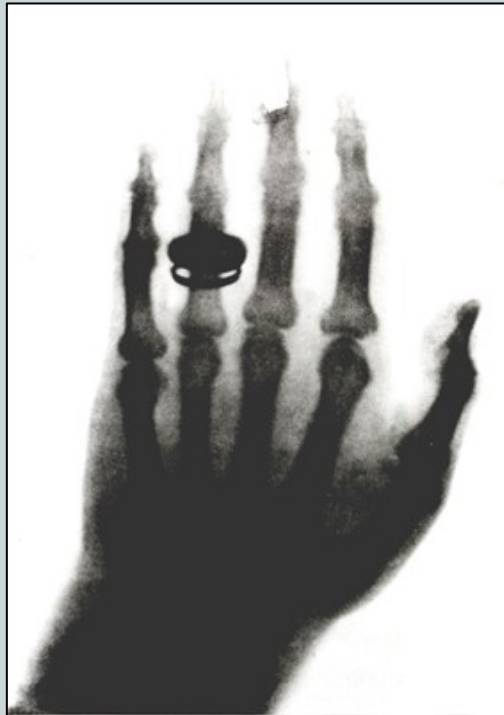
Martin Spahn, PhD



- Clinical applications of X-ray imaging
- Current X-ray detector technology
(case study radiography and angiography)
- Drivers shaping X-ray imaging
- An outlook to the possible future of X-ray detectors:
Opportunities and challenges
- Summary

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X-ray imaging is more than 100 years old ...



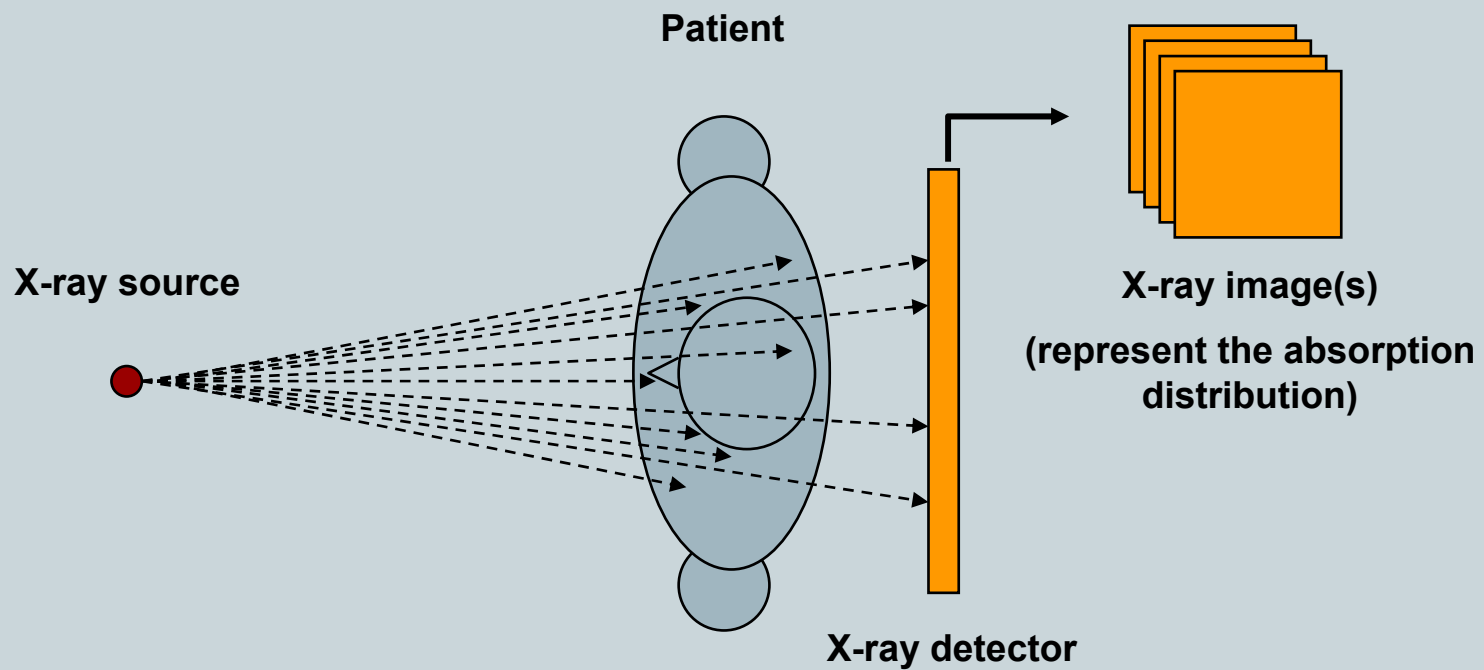
... and has become an indispensable tool for a broad spectrum of clinical imaging applications

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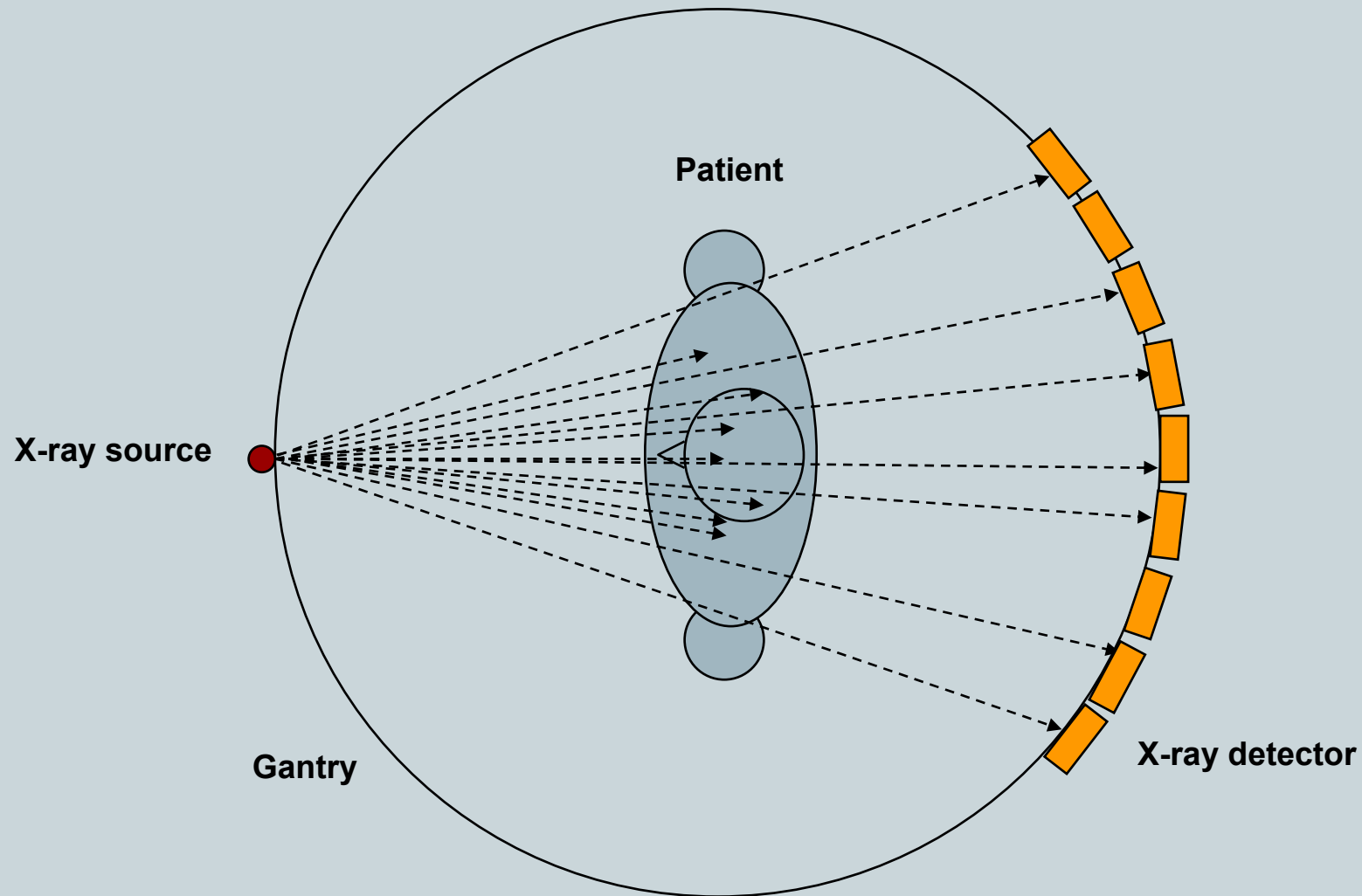




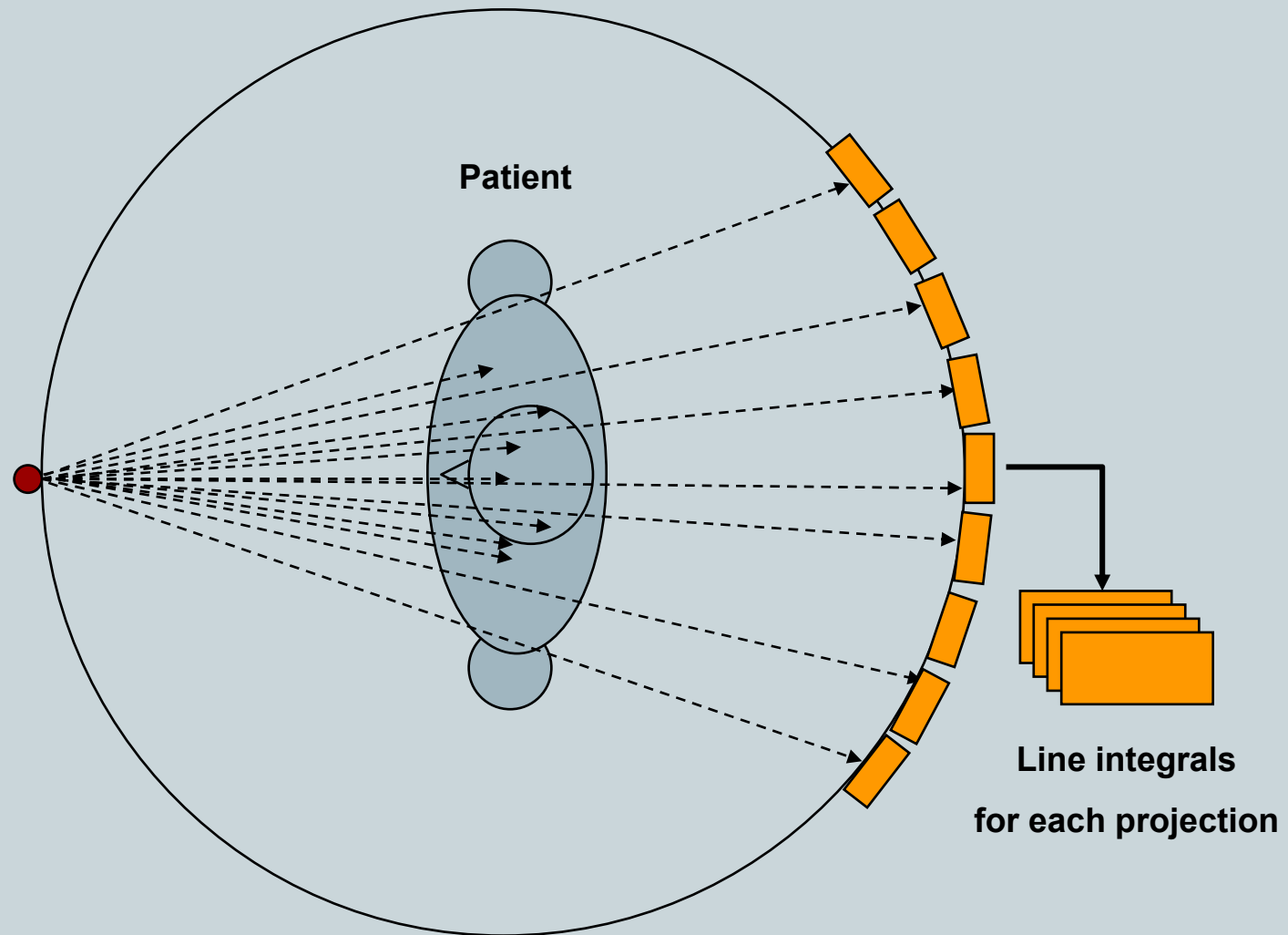
The geometry of X-ray acquisition systems is common to different medical imaging modalities



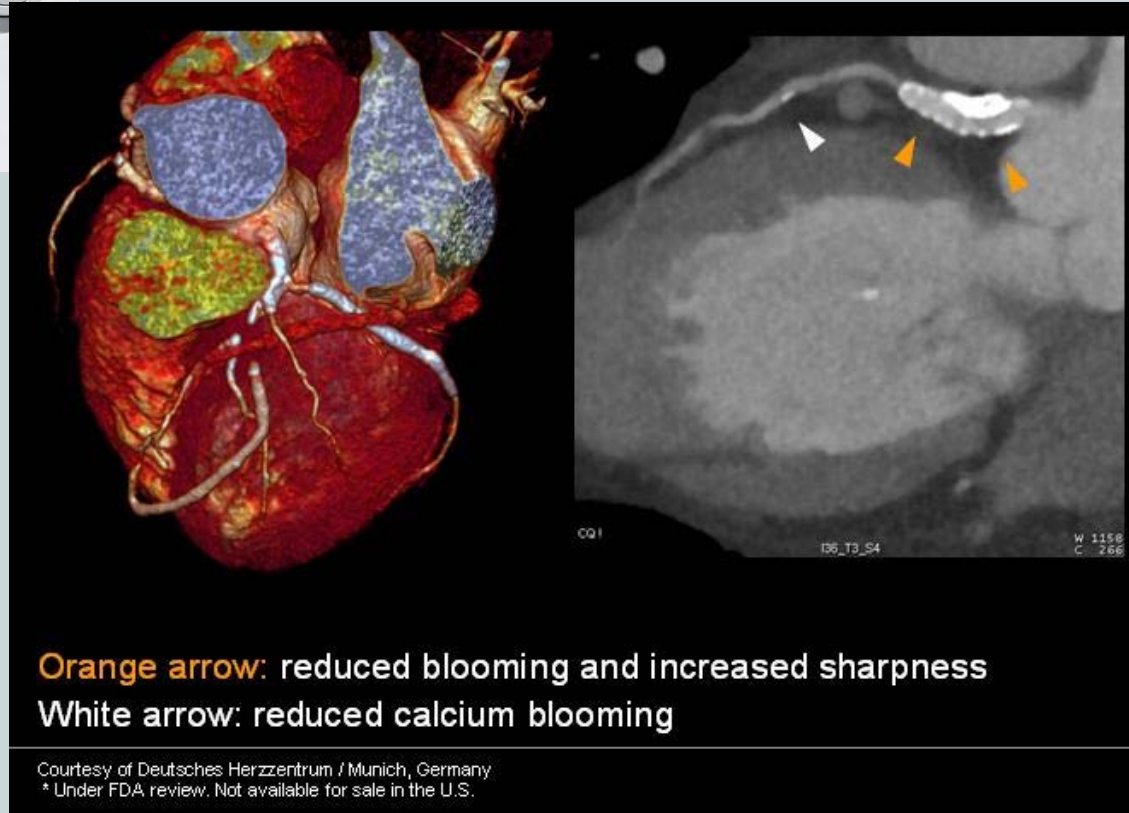
Multi-slice CT (computed tomography) uses a fan-beam geometry with multiple image acquisitions during the rotation



Multi-slice CT (computed tomography) uses a fan-beam geometry with multiple image acquisitions during the rotation



Coronary CTA: In-stent restenosis evaluation

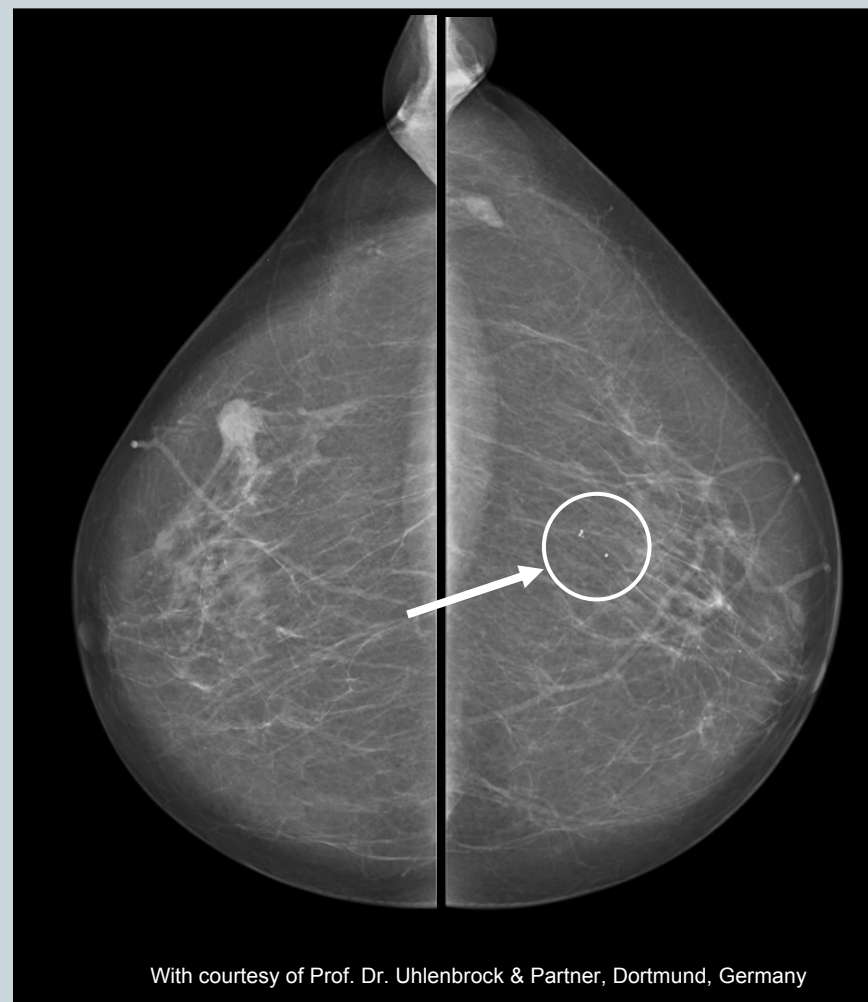


Screening & diagnostic mammography: High conspicuity of a tumor-suspicious lesion

SIEMENS



- **Depiction of small structures, such as microcalcifications**
- **Clear visualization even in dense glandular tissue**



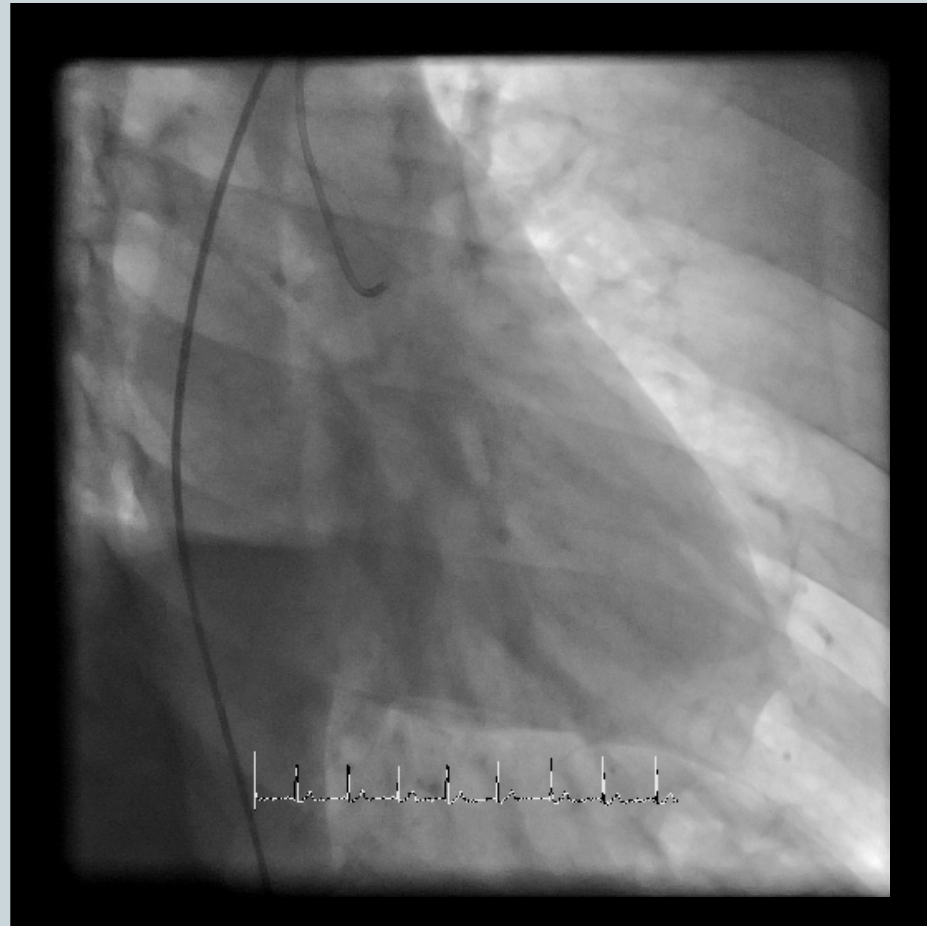
With courtesy of Prof. Dr. Uhlenbrock & Partner, Dortmund, Germany

Results may depend on specific product configuration

Dr. Martin Spahn, Siemens AG Healthcare

Card-angiography: Visualization of stenosis in left coronary artery

SIEMENS



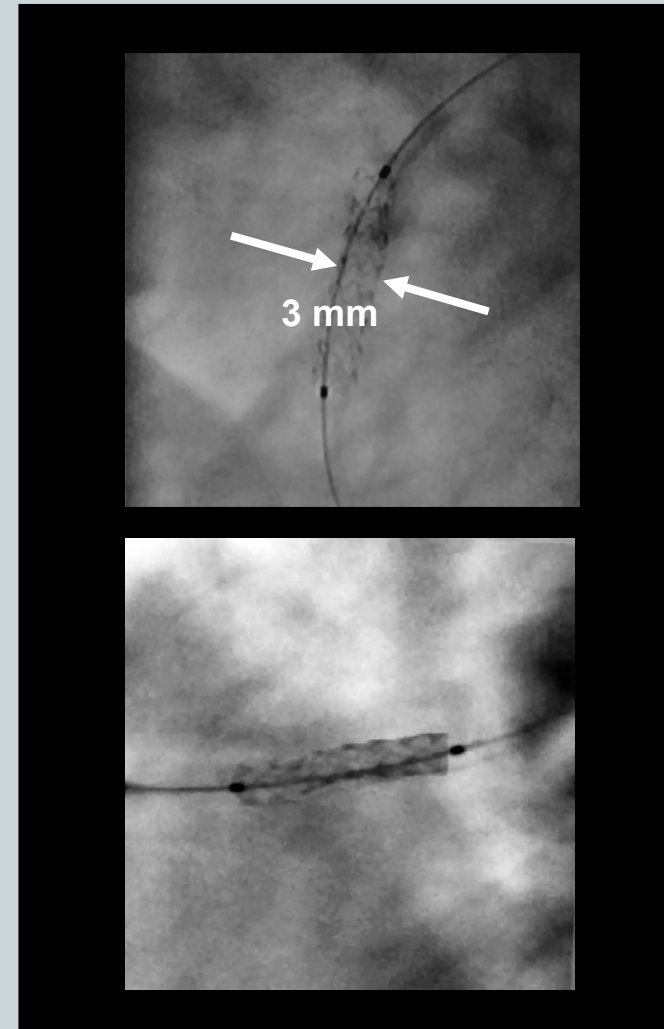
Results may depend on specific product configuration

Dr. Martin Spahn, Siemens AG Healthcare

Card-angiography: Visualization of stents



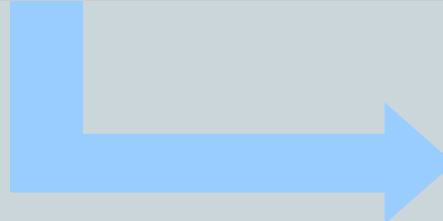
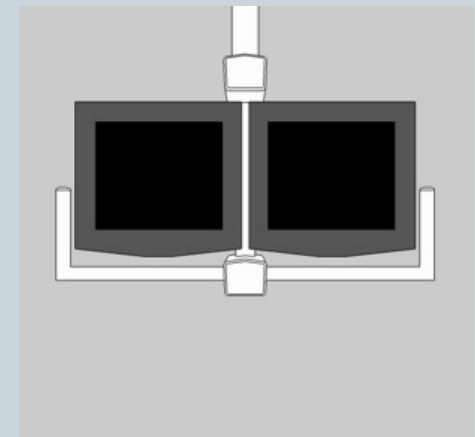
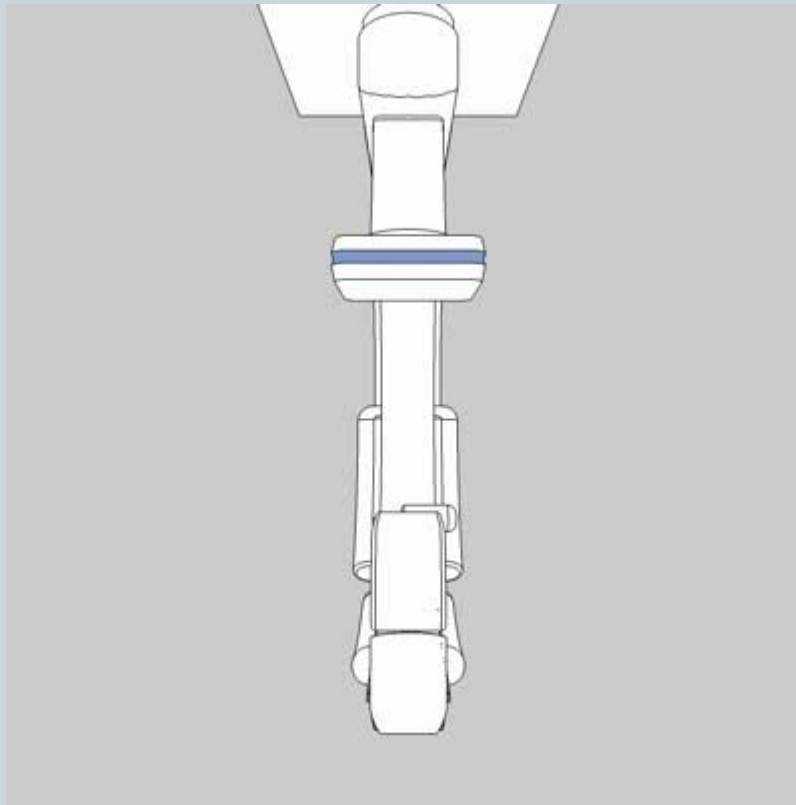
- Visualization of fully depleted stent
- Visualization of stent struts



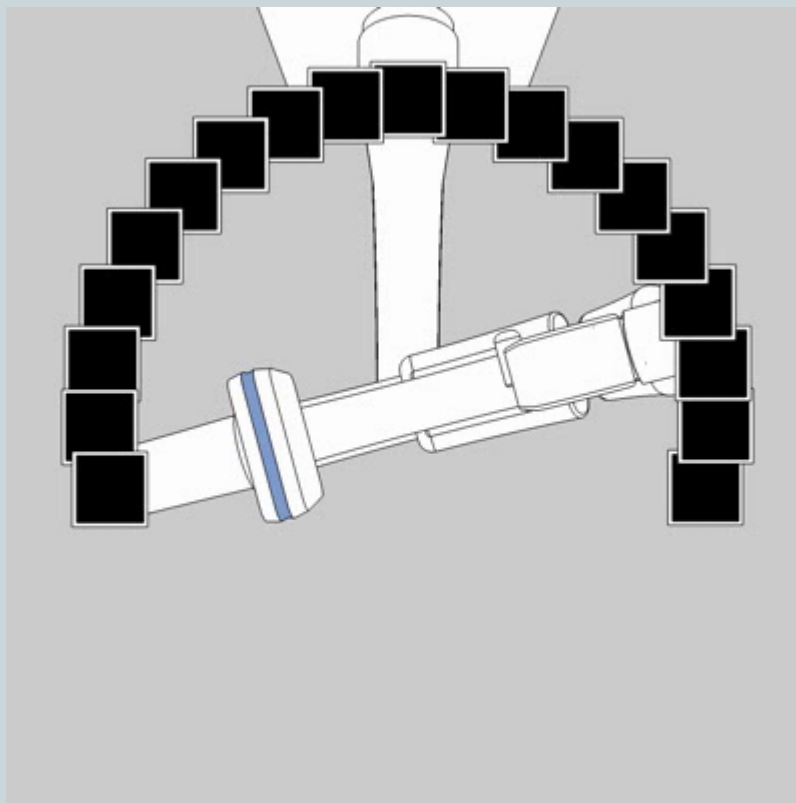
Rotational angiography allows generation of volumetric data and CT-like images

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Rotational Angiography

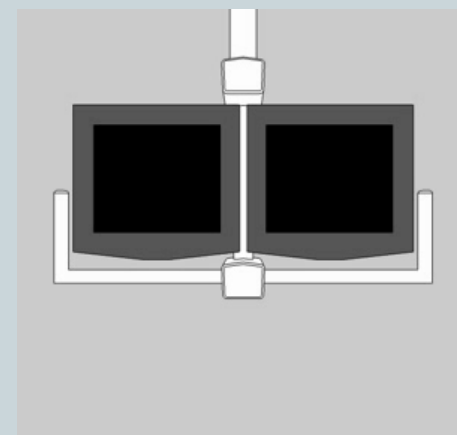


Rotational angiography allows generation of volumetric data and CT-like images



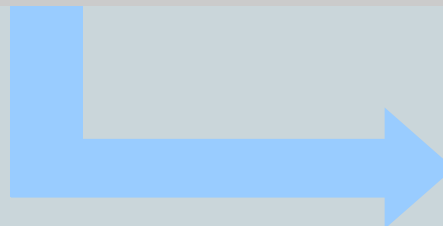
Rotational Angiography

Display in the room

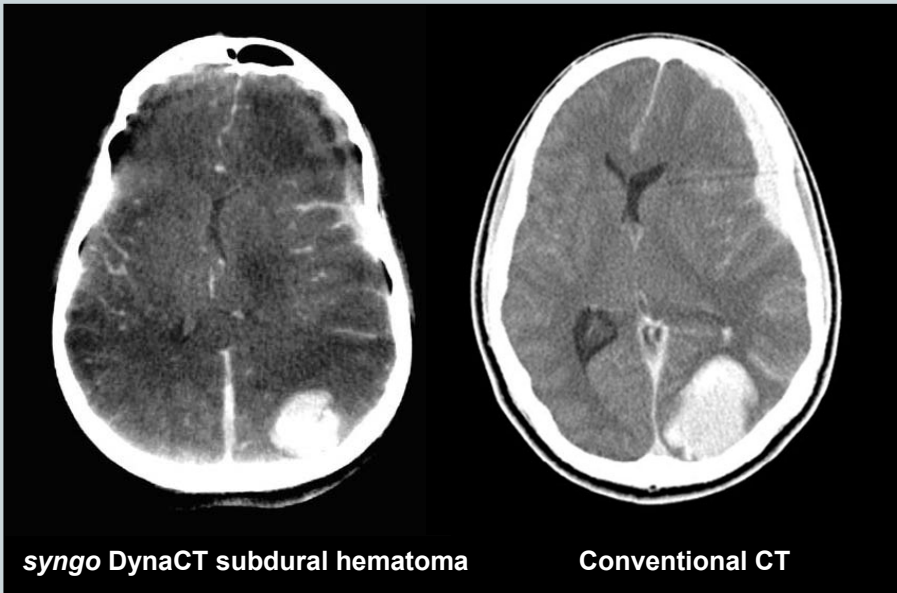


Reconstruction and visualization on the workstation

Image transfer



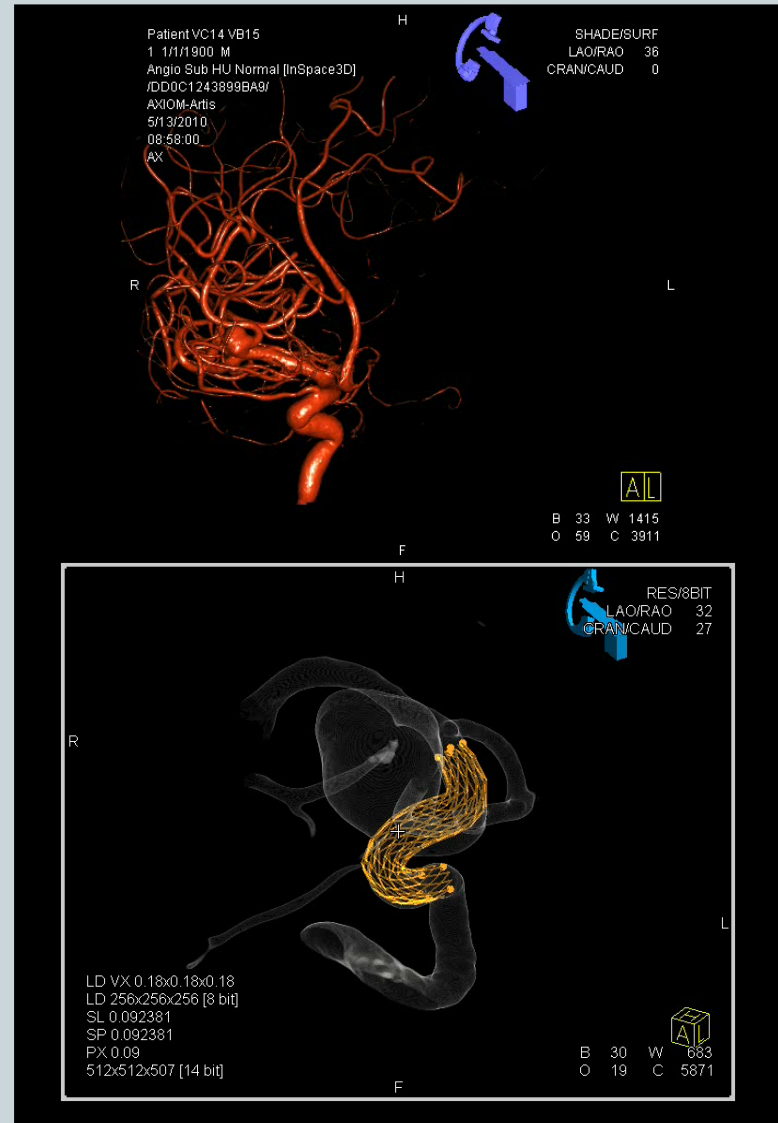
Neuroradiology: Rotational angiography requires low contrast resolution and high dynamic range **SIEMENS**



syngo DynaCT subdural hematoma

Conventional CT

Results may depend on specific product configuration



Dr. Martin Spahn, Siemens AG Healthcare

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Neuroradiology: Good spatial and temporal resolution for dynamic flow evaluation (iFlow) **SIEMENS**



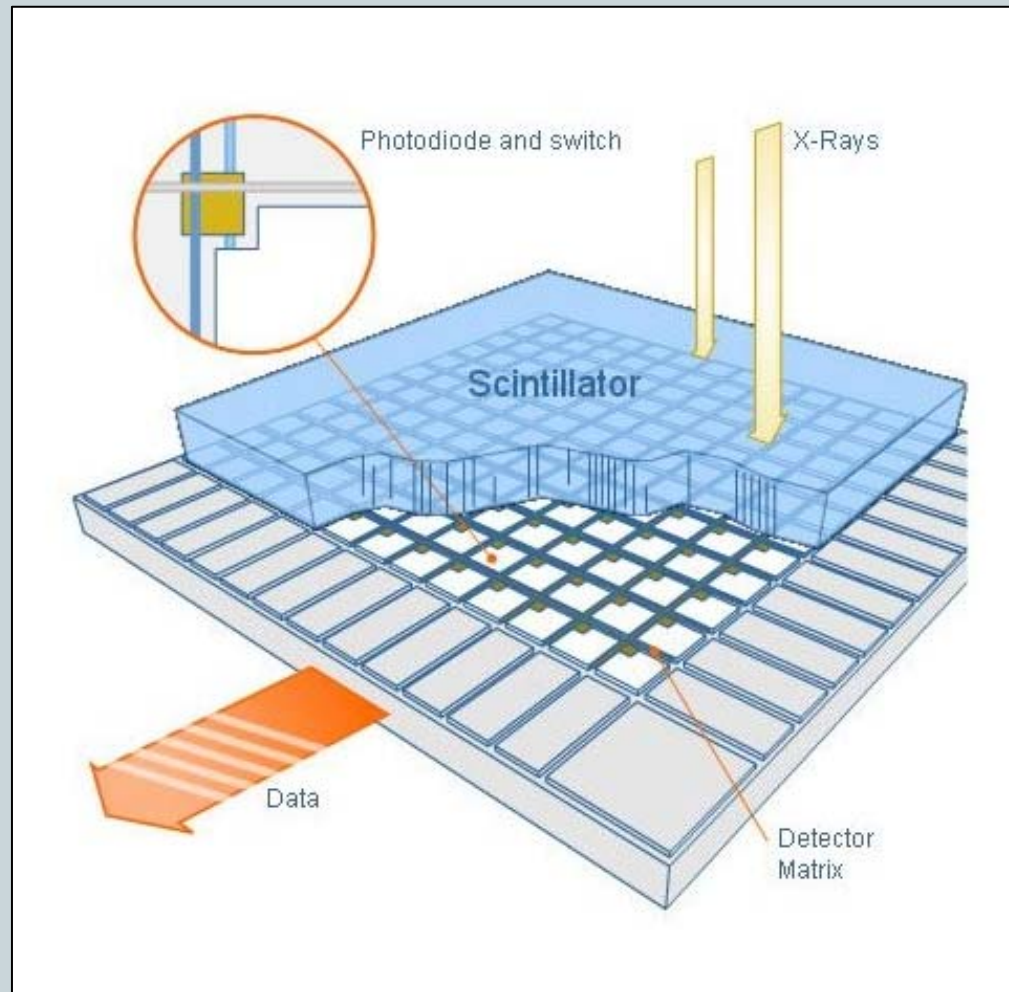
Results may depend on specific product configuration

Dr. Martin Spahn, Siemens AG Healthcare

- Clinical applications of X-ray imaging
- **Current X-ray detector technology
(case study radiography and angiography)**
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Most flat detectors are based on indirect conversion via a scintillator and an active pixel matrix of a-Si photodiodes

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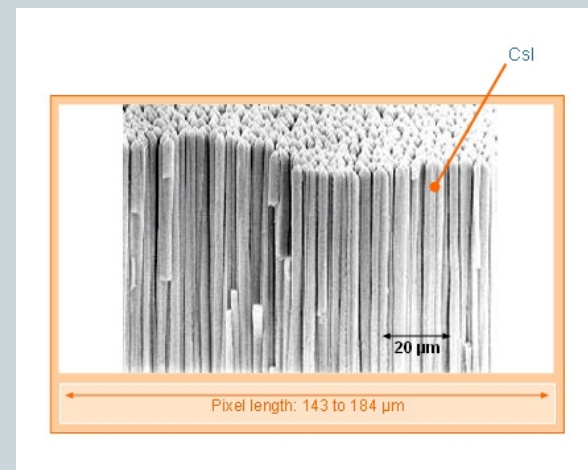


What are the advantages of the CsI scintillators and amorphous silicon active matrix photodiode arrays?

SIEMENS

Scintillators based on CsI:Tl

- Good absorption properties due to high atomic numbers (55 and 53 for Cs and I, respectively)
- Needle-structure allows good light collection (high MTF)



Photodiode arrays based on amorphous Silicon (a-Si)

- LCD technology for consumer market (TVs, monitors) has made the technology available
- Semi-conductor properties (photodiodes, TFTs)
- Plasma-deposition process allows large area detectors (40x40 cm²) with several million pixels
- Radiation hardness

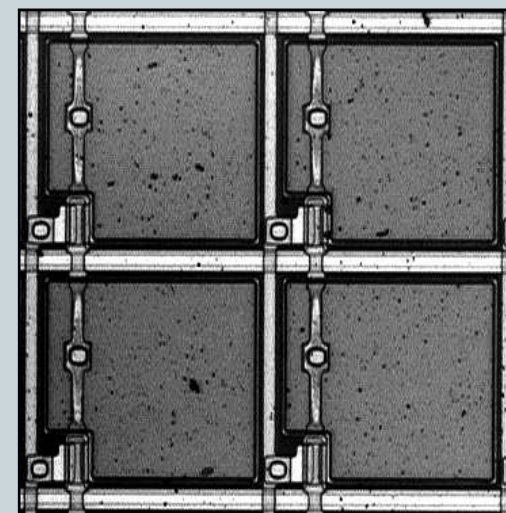
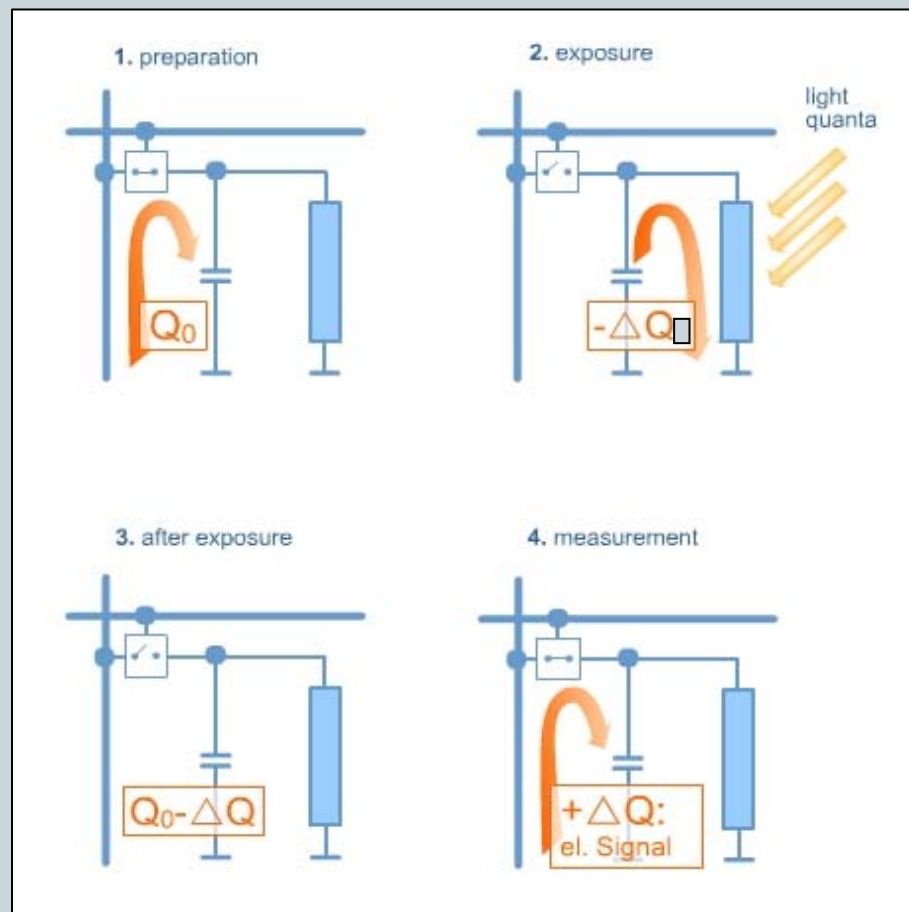
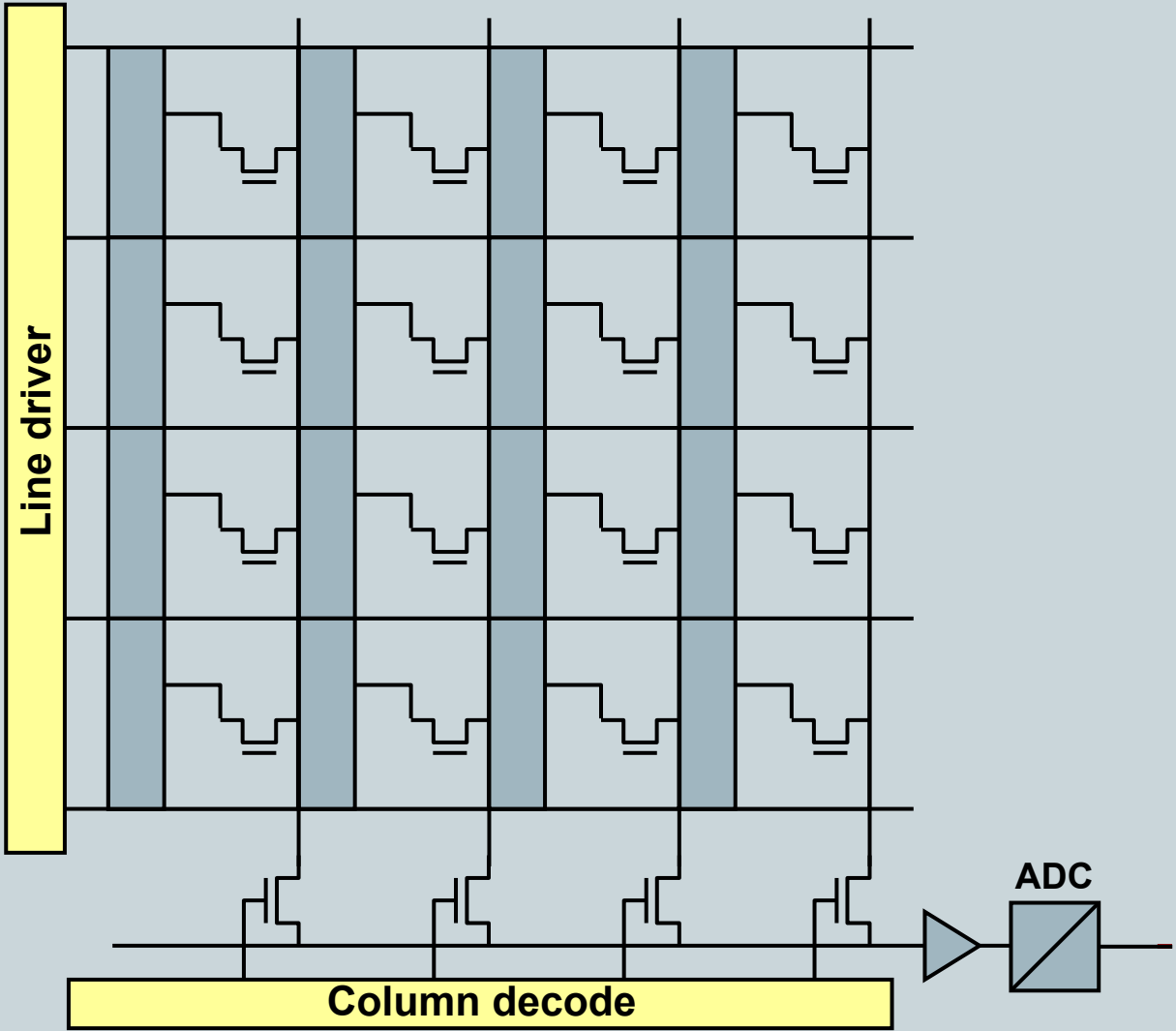


Image acquisition process: The a-Si PIN photodiode readout is destructive



Readout process for active pixel matrix



Flat detectors based on CsI/a-Si have replaced image intensifiers and analog film

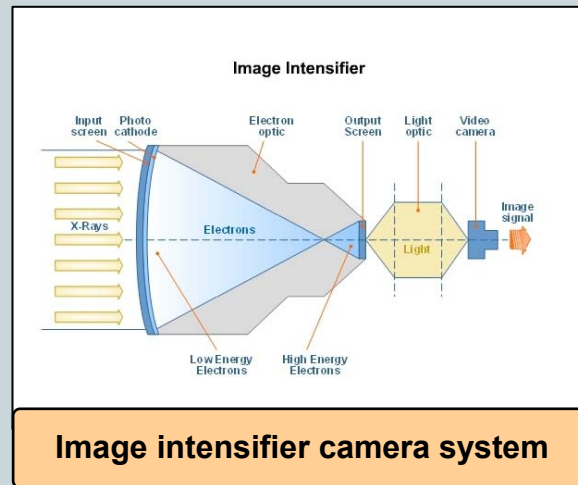
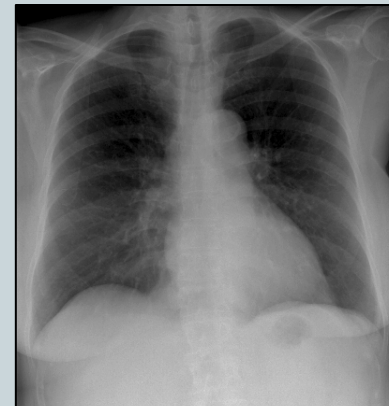


Image intensifier camera system



Analog film



Flat detectors

How did the introduction of flat panel detector technology impact radiology and cardiology?

SIEMENS

Radiography/mammography in the radiology department:

- Higher DQE improved X-ray dose efficiency
- Loss of film is no longer an issue
- Acquisition medium (detector) and display medium (monitor) are separated allowing independent optimization and image processing
- Real-time access of physician to image data via PACS
- Patient data and procedure preparation via HIS/RIS
- Productivity increase due to workflow improvements
- Computer-aided detection (CAD) in mammography



Angiography in the radiology/cardiology department:

- Improved angulations due to compact build
- Improved 3D-imaging (14/16 bit, no image distortions)
- Little or no susceptibility to magnetic and electromagnetic fields



Different clinical applications generate different requirements for the respective X-ray detectors*

	Multi-Slice CT	General X-ray	Angiography	Mammography
Detector area [cm ²]	10 x 100 (segmented)	43 x 43	20 x 20 30 x 40	24 x 30
Pixel size [μm]	1000	150 – 200	150 -200 (and binning)	85
Pixel matrix (typ.)	100 x 1000	3000 x 3000	2000 x 2000	3000 x 4000
Frame rate [1/s]	5000	1 (single)	1 – 60 (depends on appl. DSA, fluoro, 3D)	1 (single or tomosynthesis)
Max. photon energy [keV]	80 – 140	40 – 150	40 – 125	23 – 35
Max. photon flux [1/mm ² ·s]	~ 10 ⁹	~ 10 ⁸	~ 10 ⁸	~ 10 ⁷
Current technology	Gd ₂ O ₂ S PD array (Si)	CsI PD/TFT (a-Si)	CsI PD/TFT (a-Si)	<ul style="list-style-type: none"> ▪ a-Se/electr. & TFT (a-Si) ▪ CsI & PD/TFT (a-Si)

* Values are typical. They may differ in particular implementations

Dr. Martin Spahn, Siemens AG Healthcare

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Healthcare systems are influenced by global trends



Change of demographic structure

Increased access to healthcare

Trend towards outcome-oriented reimbursement

Need for higher efficiency

Medical imaging will have to adapt to changes in the healthcare environment

Increased dose awareness

Trend towards
comodity (cost)



Medical Imaging

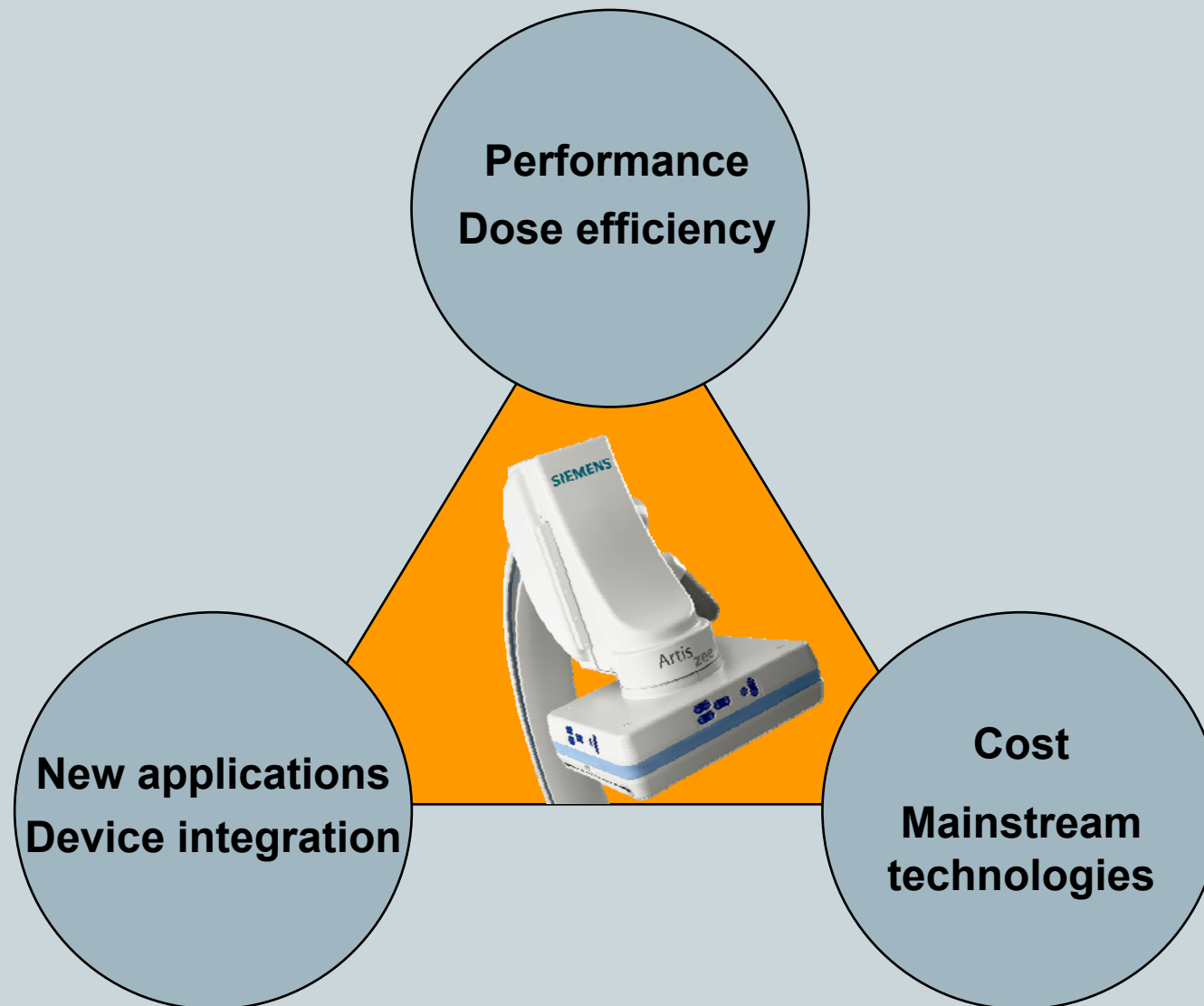


Additional value
for the clinician

Image fusion

Trend towards minimally invasive procedures

Diagnostic/therapeutic X-ray systems and in turn X-ray sensors will have to support the healthcare trends



- Clinical applications of X-ray imaging
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What detector technologies are on the horizon for future X-ray imaging?

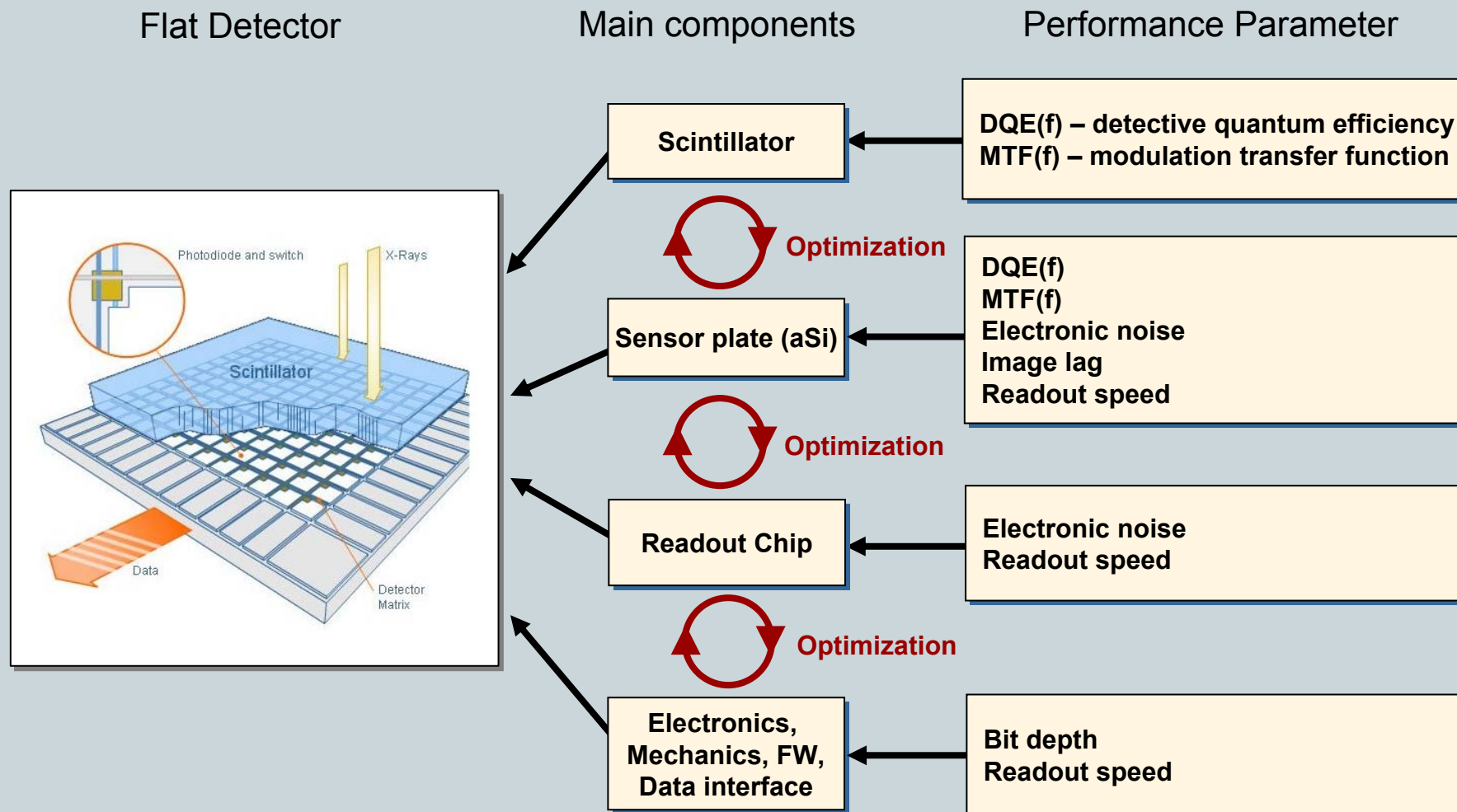
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**Integrating detectors
based on amorphous silicon**



- **Image quality improvements**
- **Cost reduction**

Flat detectors based on CsI / a-Si: Evolution in performance improvements and cost reduction



What detector technologies are on the horizon for future X-ray imaging?

**Integrating detectors
based on amorphous silicon**



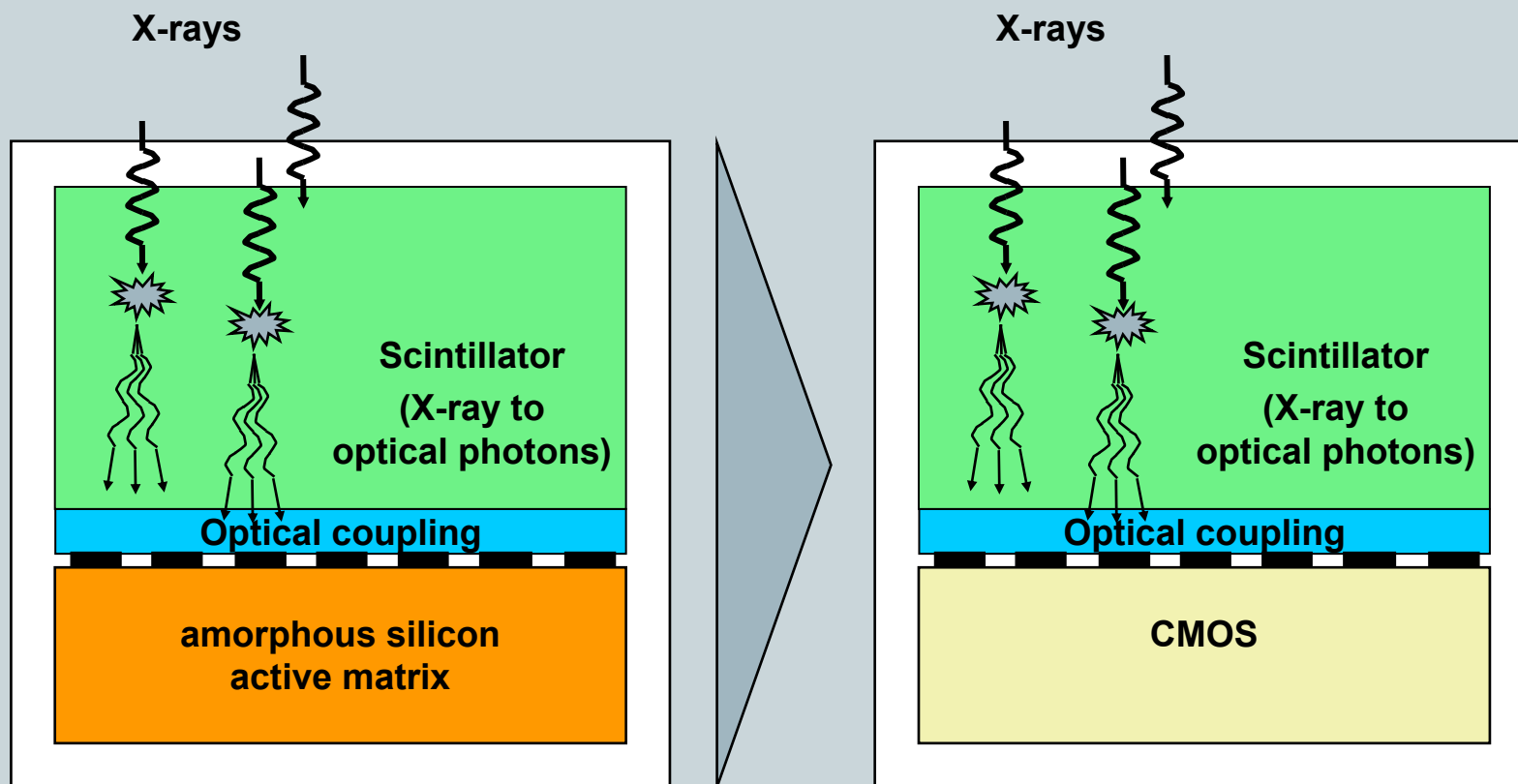
- **Image quality improvements**
- **Cost reduction**

**Integrating detectors
based on CMOS**

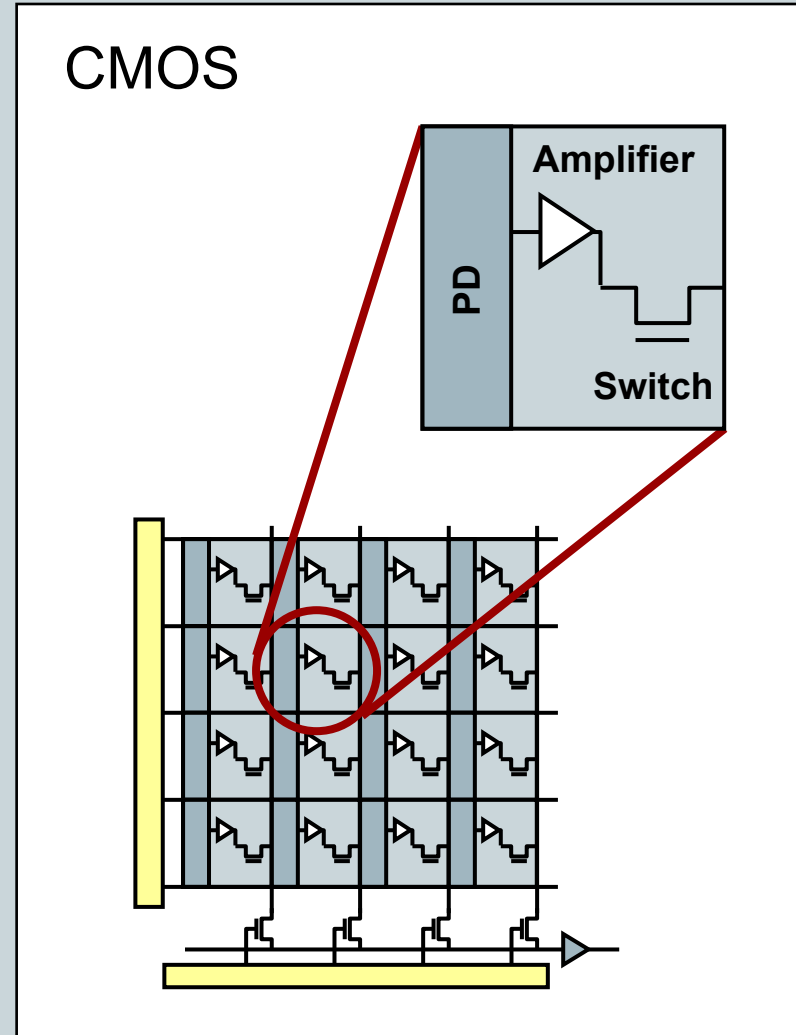
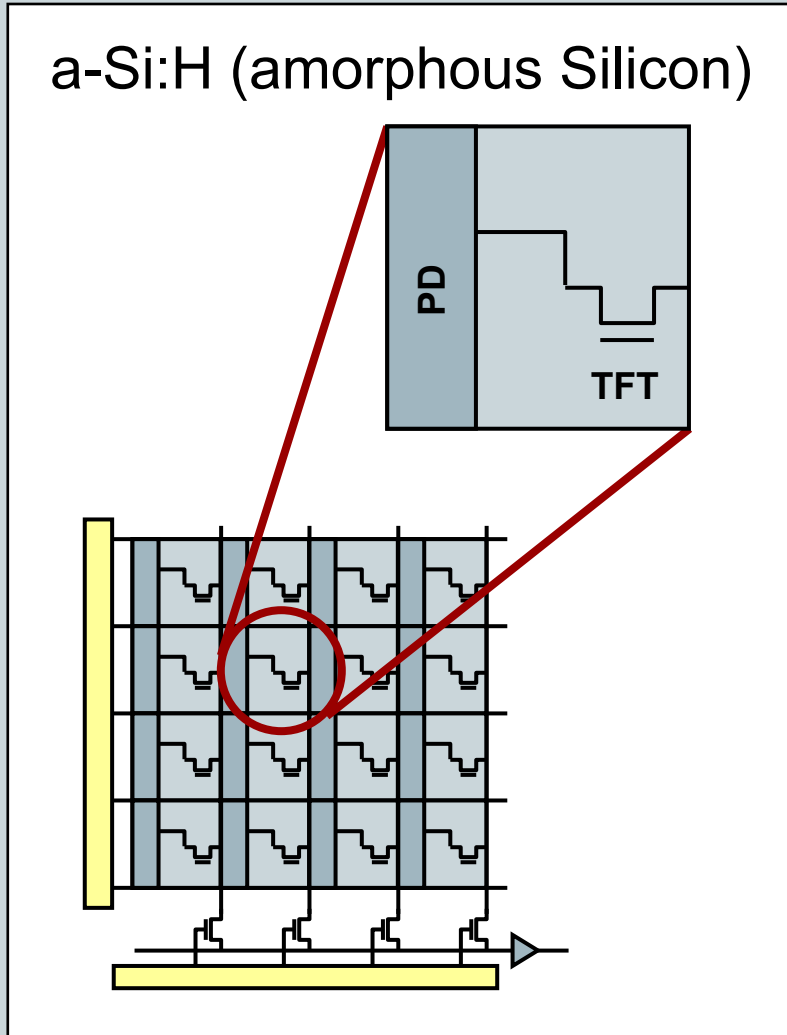


- **Image quality and performance improvements**
- **Higher integration**

Flat detector technology: Integrating detectors with CMOS readout



CMOS enables on-pixel amplification

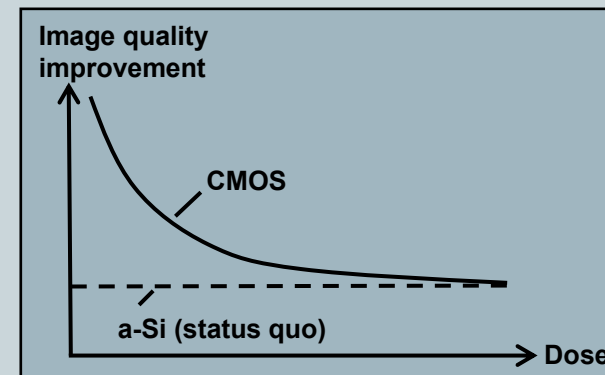
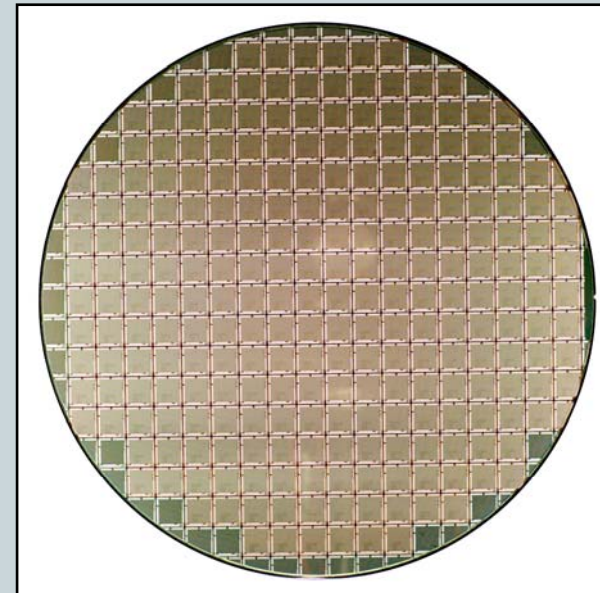


Multi-transistor designs on pixel allow enhancement of features and enable new functions

- **On-pixel amplification**
- **Fast readout**
- **Non-destructive readout**
- **Global shutter**
- **Small structures**



- **Improved low dose imaging**
- **Lag-free imaging**
- **High frame rates**
- **High fill factors**
- **Improved bi-plane imaging (X-ray scatter)**



What detector technologies are on the horizon for future X-ray imaging?

Integrating detectors based on amorphous silicon



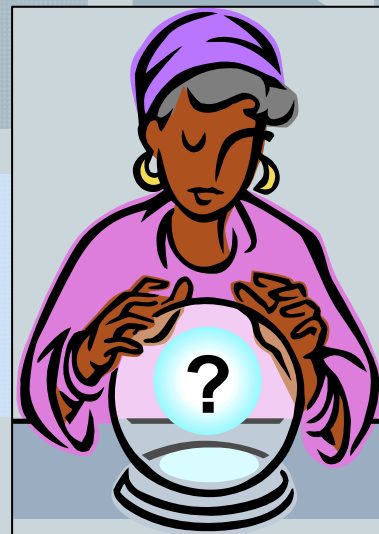
- Image quality improvements
- Cost reduction

Integrating detectors based on CMOS



- Image quality and performance improvements

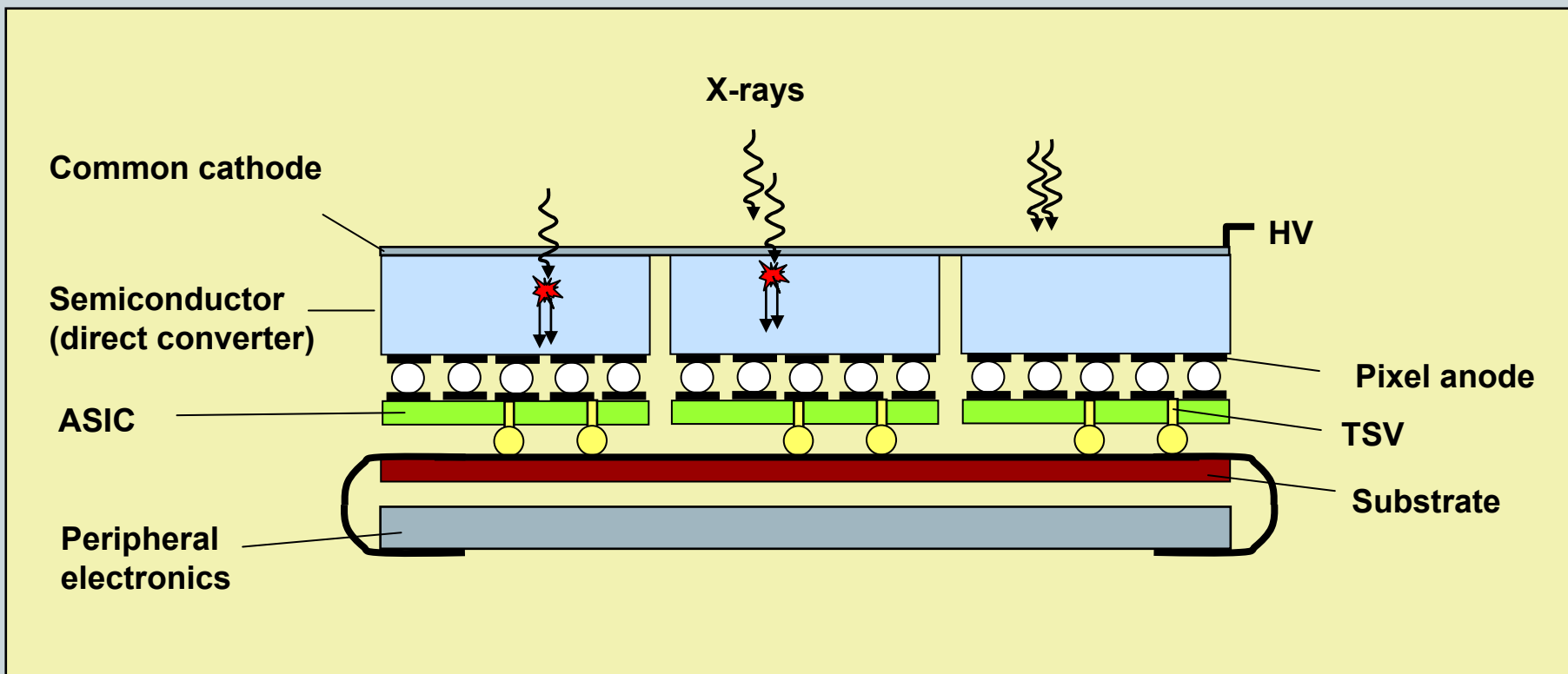
Counting detectors based on complex ASICs



- Dose reduction
- New applications

Counting detectors based on CdTe / ASIC

Detector schematics



Counting detectors based on CdTe / ASICs

Opportunities: Changing X-ray imaging

Lower dose:

- Improved DQE (detective quantum efficiency)

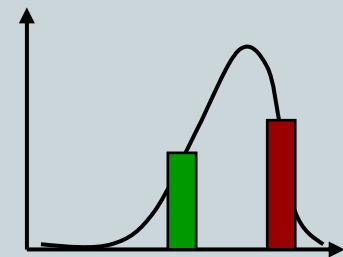
$$SNR^2_{out}(f) = DQE(f) \cdot SNR^2_{in}(f)$$

proportional to dose

- Quantum-noise-limited imaging (no electronic noise)

Improved contrast (CNR):

- Low energies contribute more (equal weighting of spectrum)
- Weighting of energy bins in case of energy discriminating counting detectors

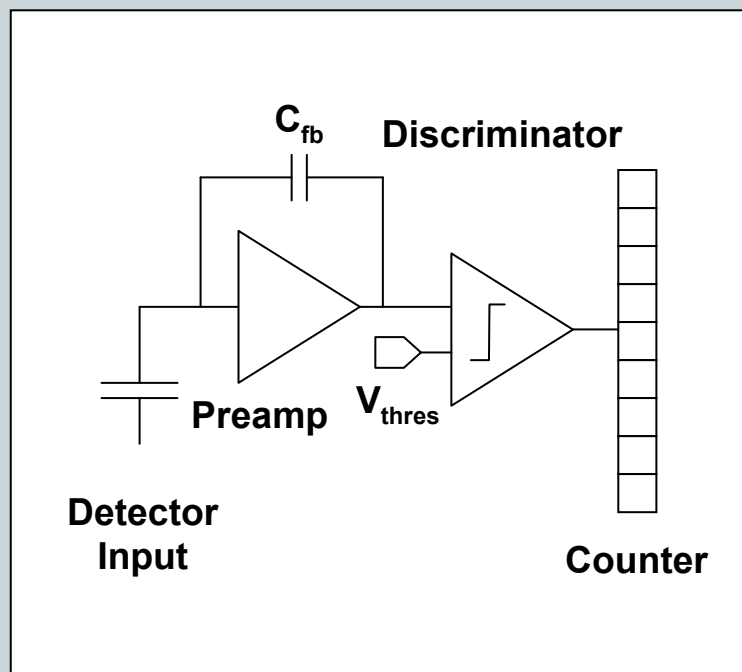


New imaging applications:

- Material discrimination techniques („color imaging“)
- Material-selective imaging (K-edge imaging)

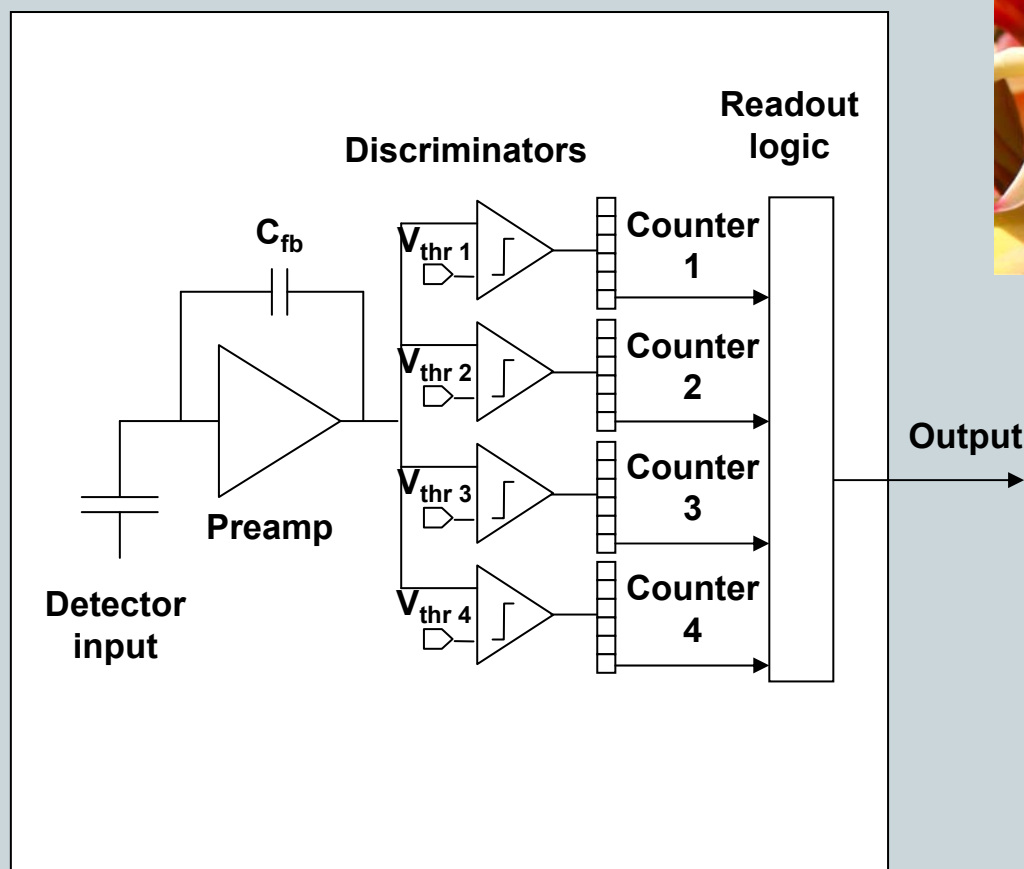
Schematic structure of counting pixel

SIEMENS



Schematic structure of counting pixel with energy discriminating capability (color imaging)

SIEMENS



Technological challenges of counting X-ray detectors

- Detector material:
 - K-escape and charge sharing
 - Material inhomogeneity (inclusions, charge collection inefficiency, ...)
 - Temporal drifts (trap filling, polarization, ...)
- Hybridization:
 - Reliable bump-bonding
 - Mechanical stress (thermal issues)
- ASIC:
 - Pile-up at high X-ray fluxes
 - Complex pixel structure (pulse shaper, amplifier, comparator, counter, readout logic)
 - Power consumption
 - TSV technology if 4-side buttable detector modules are required

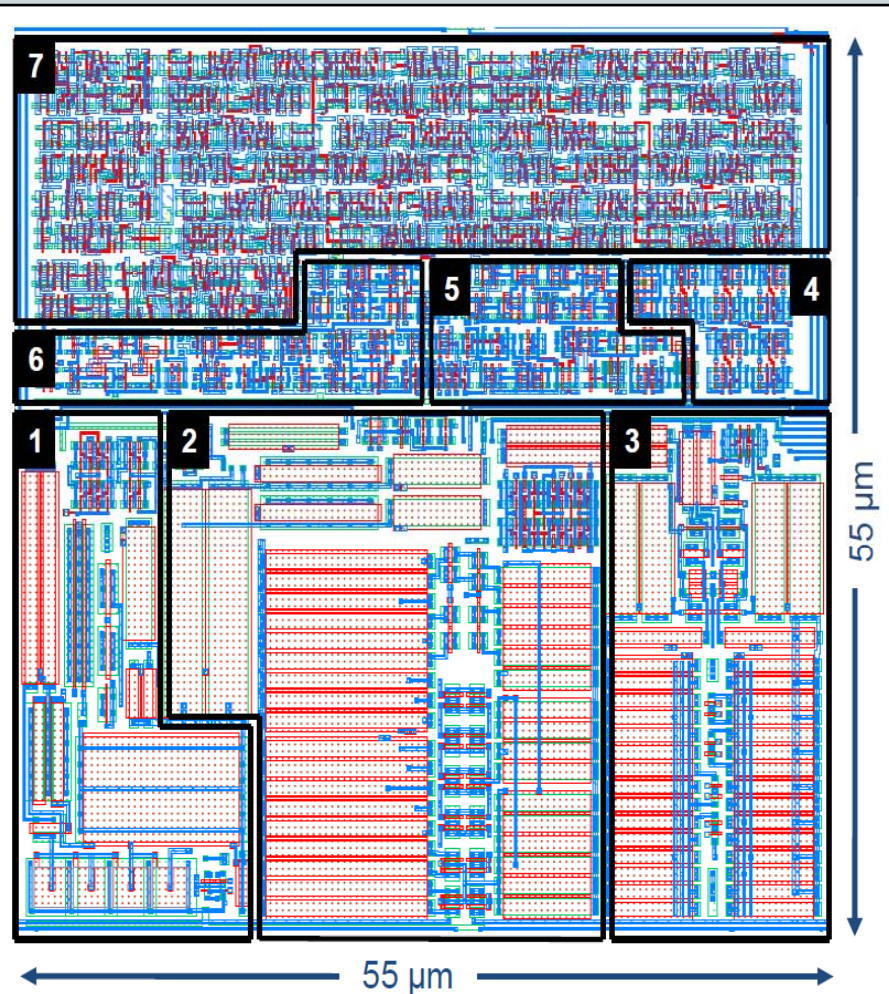
Example of a counting ASIC pixel layout

The Medipix3 Chip

SIEMENS

1. Preamplifier
2. Shaper
3. Two discriminators with 5-bit threshold adjustment
4. Pixel memory (13-bits)
5. Arbitration logic for charge allocation
6. Control logic
7. Configurable counter

~1600 transistors



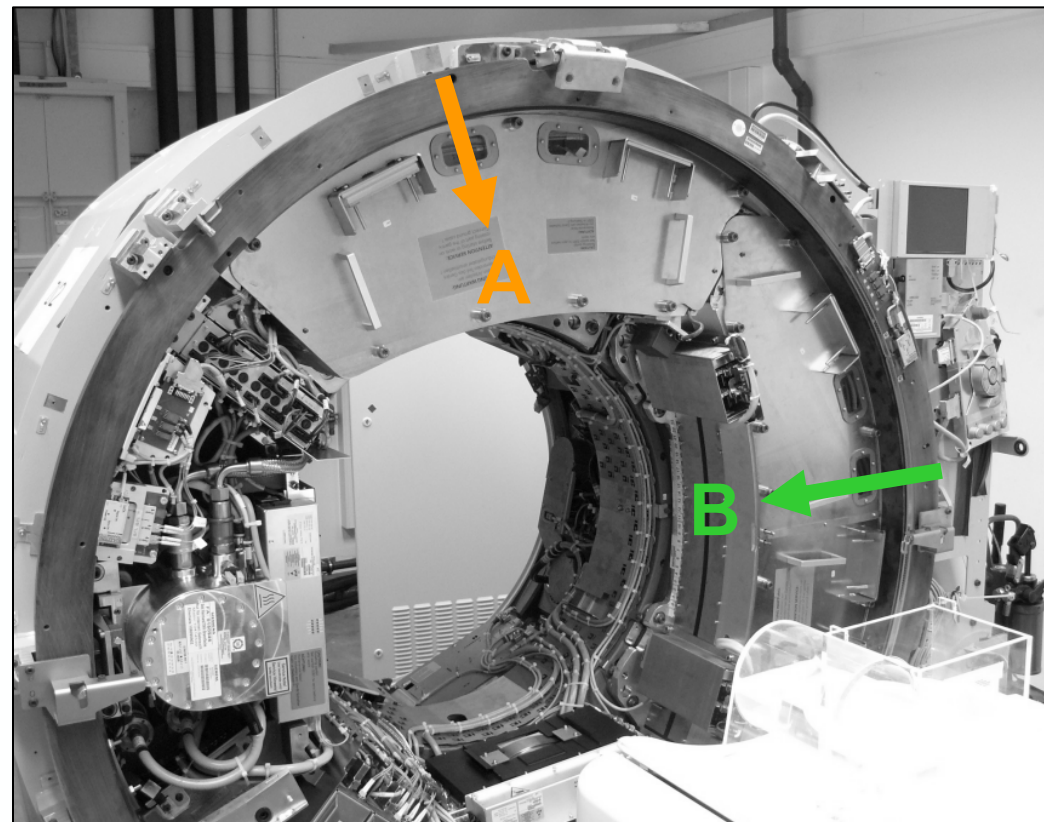
Source: Rafael Ballabriga „New Charge Summing for Medipix3“ Workshop on Spectral Xray Imaging, CERN, Geneva 2011
The Medipix Collaboration, Dr. Michael Campbell, spokesperson

Hybrid prototype CT scanner with integrating and counting detectors has been built by Siemens

SIEMENS

The Hybrid Prototype CT Scanner

- Gantry from a clinical scanner with two X-ray systems:
 - A: conventional detector**
 - B: counting prototype**
- Focus-detector distance 1.1m
- Bore diameter 78cm
- Gantry rotation time 1.0s / rot.
- Peak X-ray flux $2.5 \times 10^8 / (\text{s} \cdot \text{mm}^2)$
 - 80kVp up to 555mA
 - 100kVp up to 250mA
 - 120kVp up to 150mA
 - 140kVp up to 100mA



Please note: This device is an inhouse prototype scanner for research purposes, not intended for patient examinations!

Source: S. Kappler et al., Siemens Healthcare, SPIE Medical Imaging 2012

Dr. Martin Spahn, Siemens AG Healthcare

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Summary

- Healthcare systems are adapting to global trends such as demographic changes, outcome orientation of clinical processes and the need for highly efficient procedures
- Changes in the healthcare systems influence the development of detector technology such as performance, dose efficiency and cost
- Current mainstream technologies are based on integrating detectors deploying a-Si active matrices (radiography, angiography, mammography) or photo-diode arrays (CT)
- New technologies (CMOS, photon counting) are on the horizon or subject of R&D

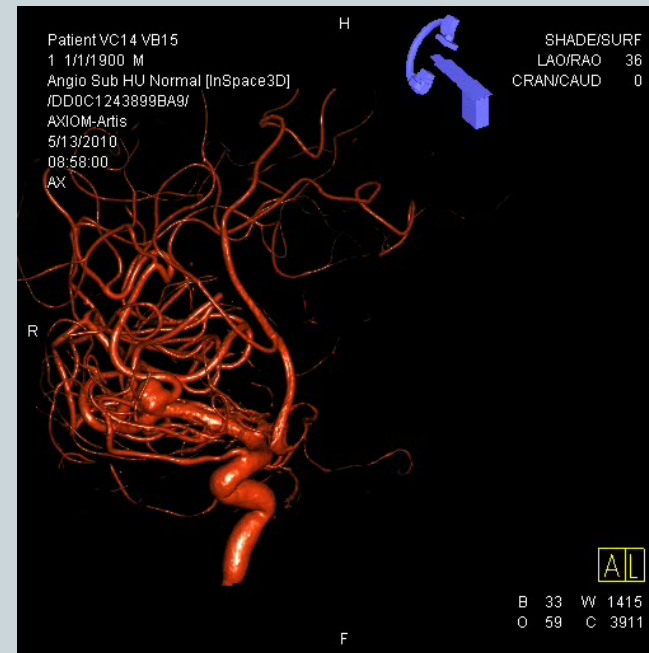
**X-ray technology has come a long way ...
... and there is still much ahead**

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1895



2012



Thank you

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