

# PIXEL2012

Inawashiro, Japan

6th International Workshop on  
Semiconductor Pixel Detectors  
for Particles and Imaging,  
September 3-7, 2012



**Key Topics:**  
Particle physics applications  
X-ray imaging applications  
Pixel technologies  
Radiation effects  
Front end electronics and readout  
Ultra light mechanics and cooling  
Data reconstruction and algorithms

Abstract Deadline : May 7th, 2012  
Web: [www-conf.kek.jp/pixel2012](http://www-conf.kek.jp/pixel2012)  
E-Mail: [pixel2012@ml.post.kek.jp](mailto:pixel2012@ml.post.kek.jp)

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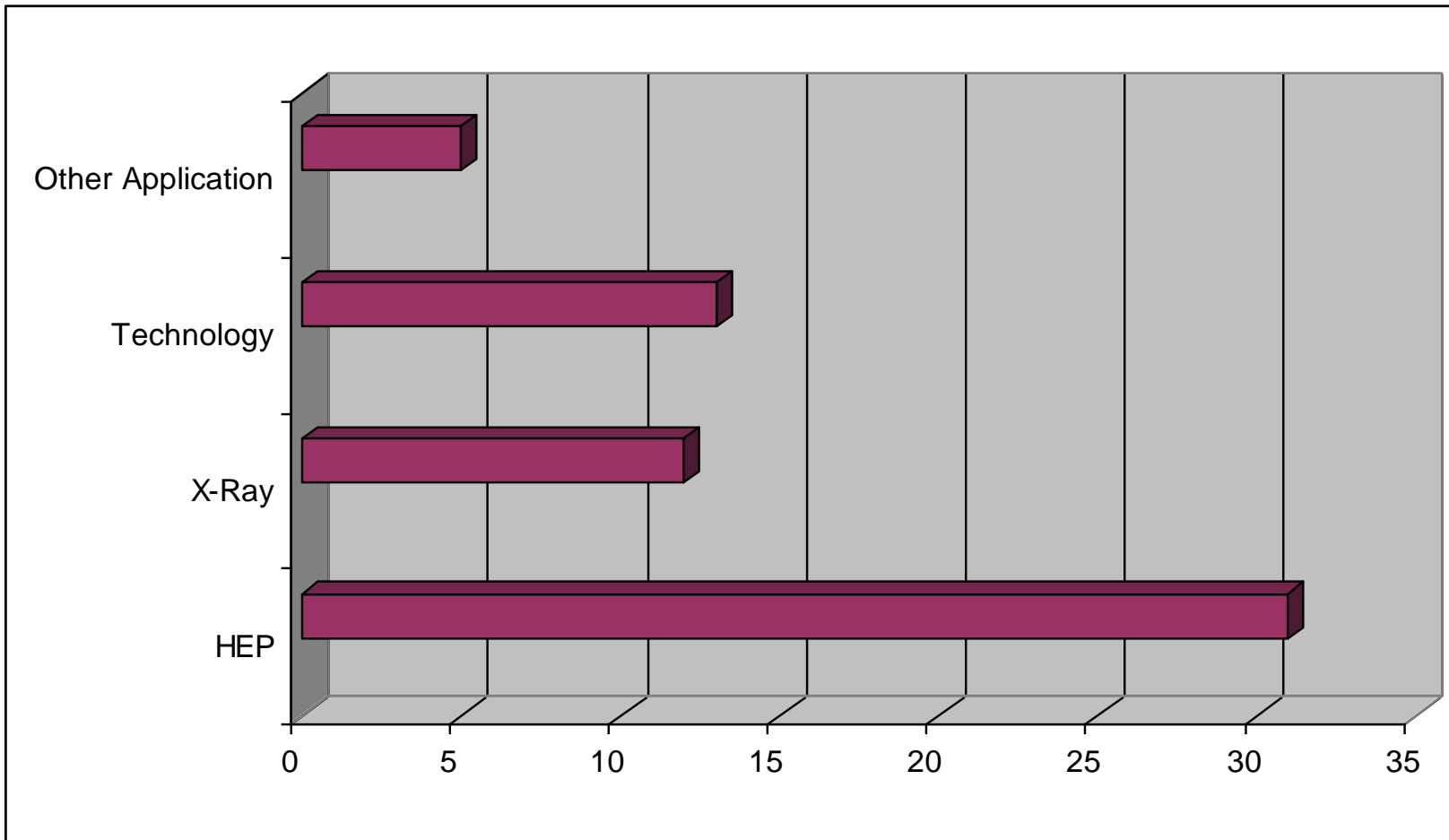
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Yasuo Arai (KEK)



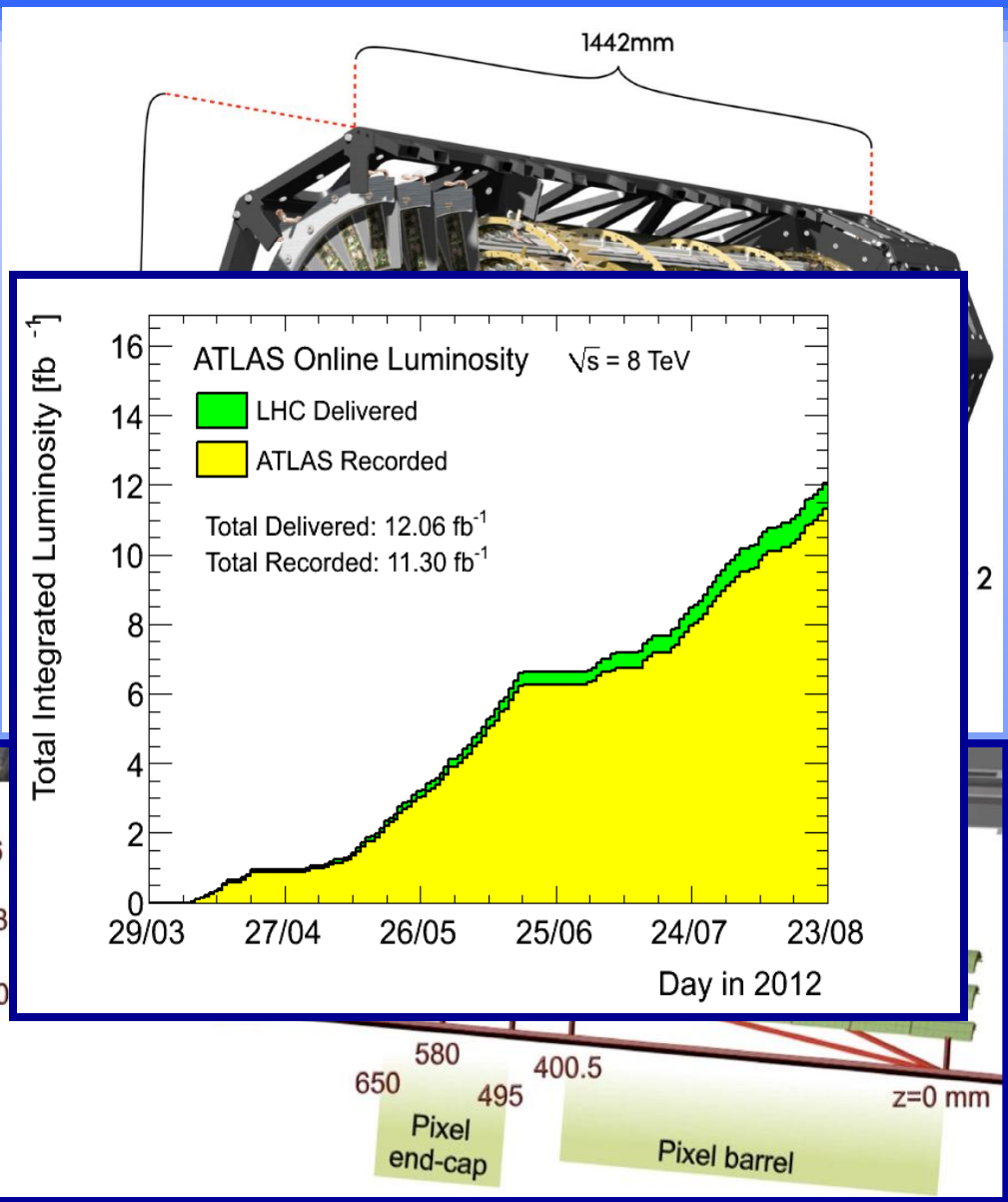
Listel Inawashiro

## Summary talk

From a synchrotron detector developer's  
point of view

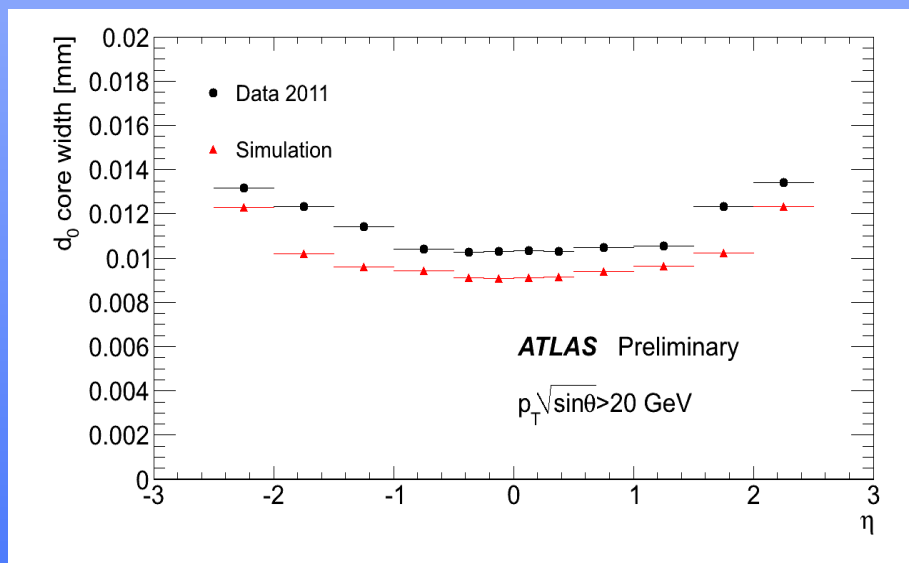
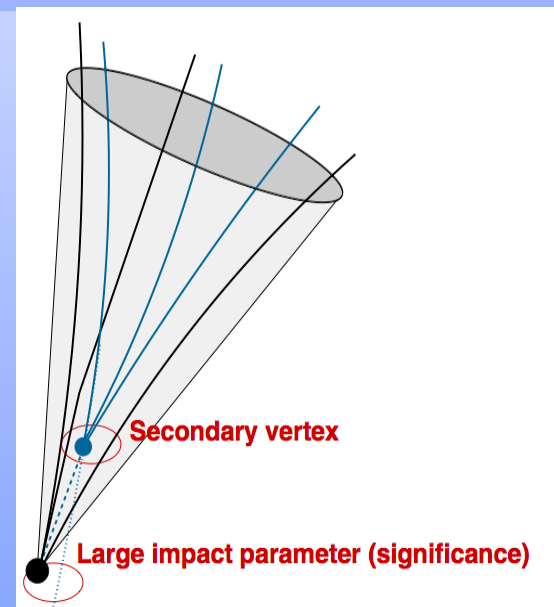


- lot of work is currently done in R&D for LHC upgrades
- lot of technology development MAPS, Monolithic Pixel Detectors
- too much to show this all
- made personal selection, not based on importance



- **Three barrel layers:**
  - R= 5 cm (B-Layer), 9 cm (Layer-1), 12 cm (Layer-2)
  - modules tilted by 20° in the Rφ plane to overcompensate the Lorentz angle.
- **Two endcaps:**
  - three disks each
  - 48 modules/disk
- **Three precise measurement points up to  $|\eta| < 2.5$ :**
  - Rφ resolution: 10 μm
  - η (R or z) resolution: 115 μm
- 1456 barrel modules and 288 forward modules, for a total of 80 million channels and a sensitive area of 1.7 m<sup>2</sup>.
  - Environmental temperature about -13 °C

- Impact parameter is used to discriminate primary from secondary particles.
- Key ingredient in the reconstruction of heavy flavours ( $b$ ,  $c$ ,  $\tau$ )
- Resolution is dominated by the first measurement on track.
  - At high  $p$ , **intrinsic detector resolution** and **alignment**.  
**10  $\mu\text{m}$  resolution** in barrel region

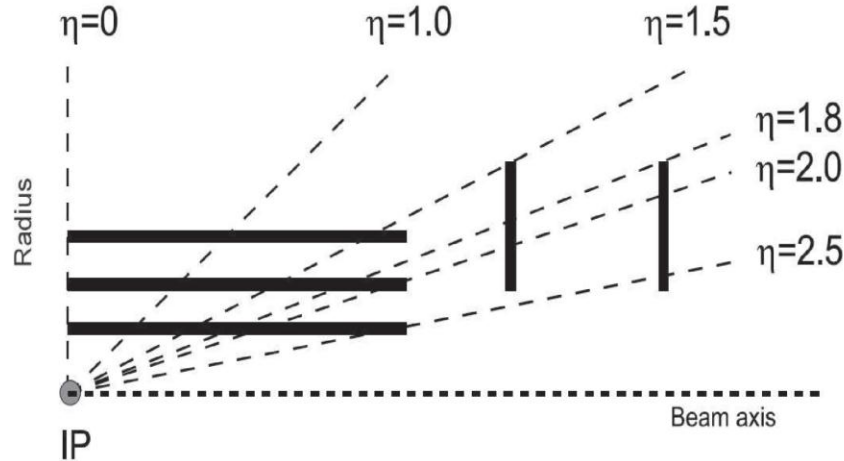




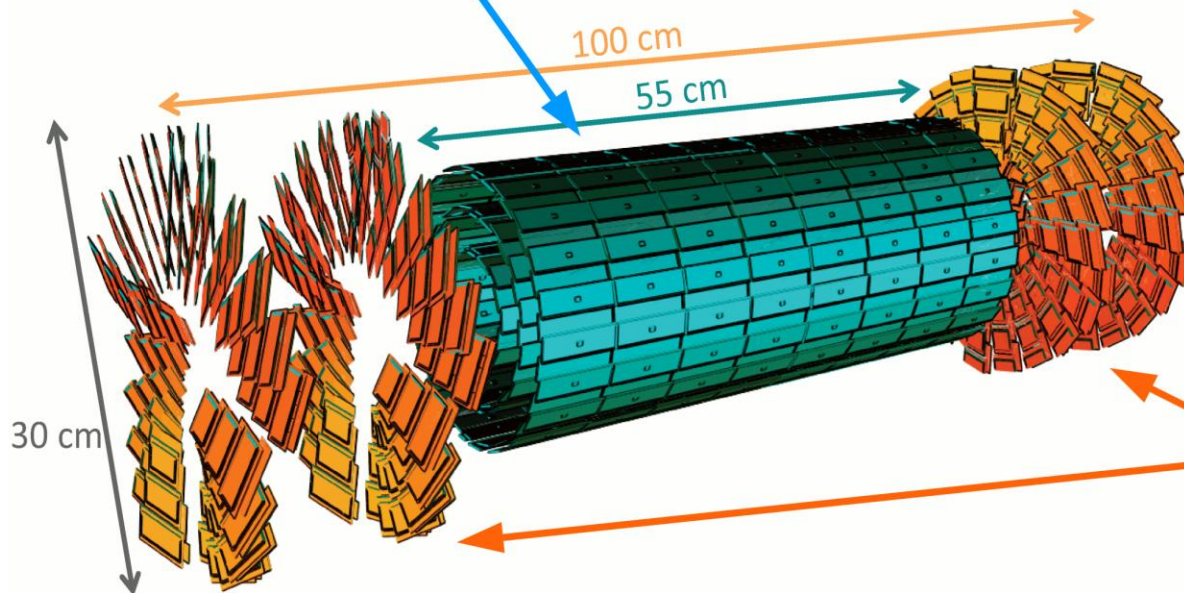
# The CMS Pixel Detector



Pixel Barrel (BPix):  
3 layers (56 cm long)  
placed at  
 $r = 4.3, 7.2, 11.0$  cm  
48M pixels, 11520 ROCs  
1120 readout links



Excellent  
(good) tracking  
efficiency up to  
 $\eta = 2.0$  (2.5)



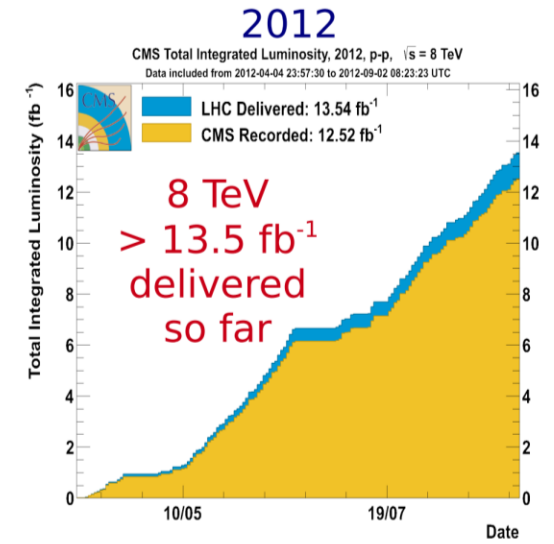
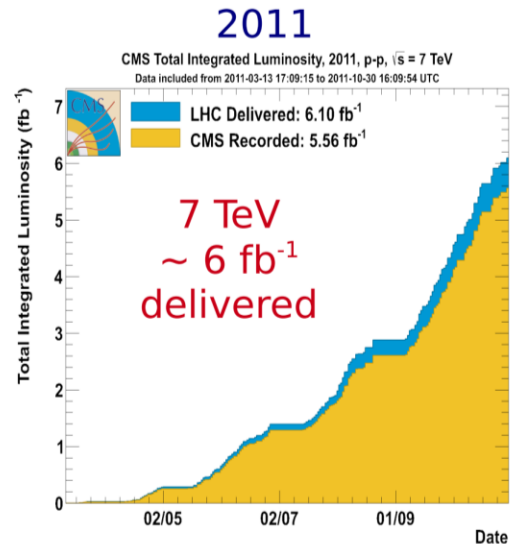
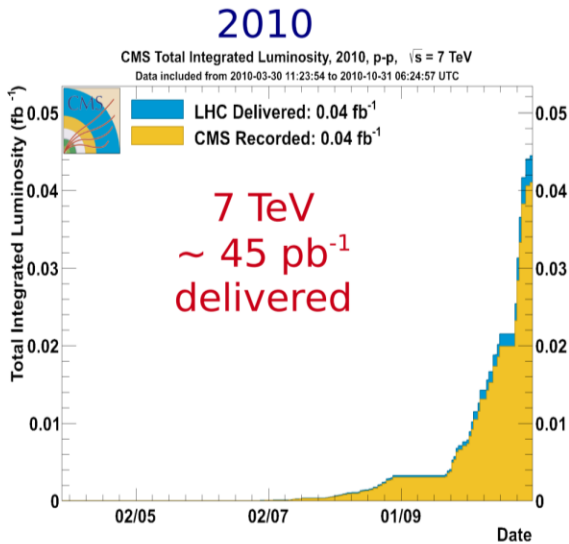
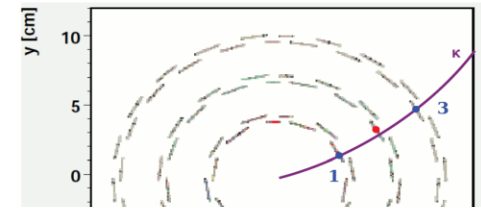
Pixel Endcap (FPix):  
4 disks placed at  
 $z = \pm 34.5, \pm 46.5$  cm  
inner (outer) radius = 6  
(15) cm  
18M pixels, 4320 ROCs,  
192 readout links



# Pixel Hit Resolution



- The Pixel Hit Resolution is measured using the “triplet method”;
- Tracks with three hits in the barrel are

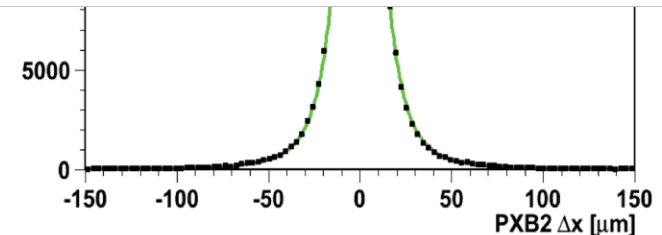


Pixel 2012

A. Gaz - University of Colorado

7

Measurements of the resolution using the “overlap method” give consistent results.



Pixel 2012

A. Gaz - University of Colorado

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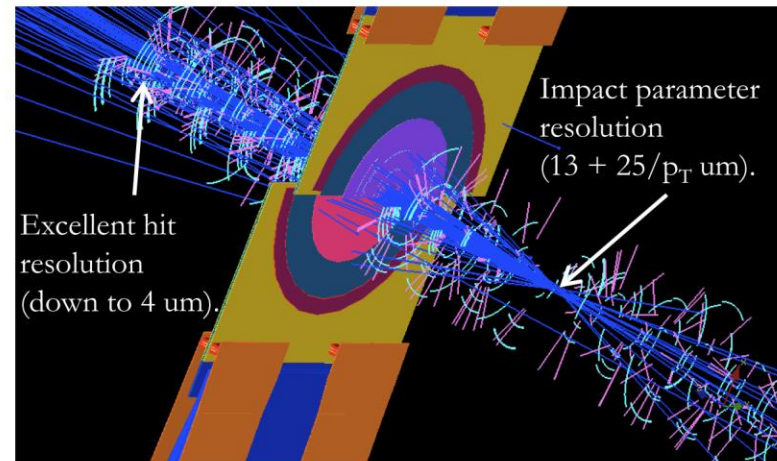
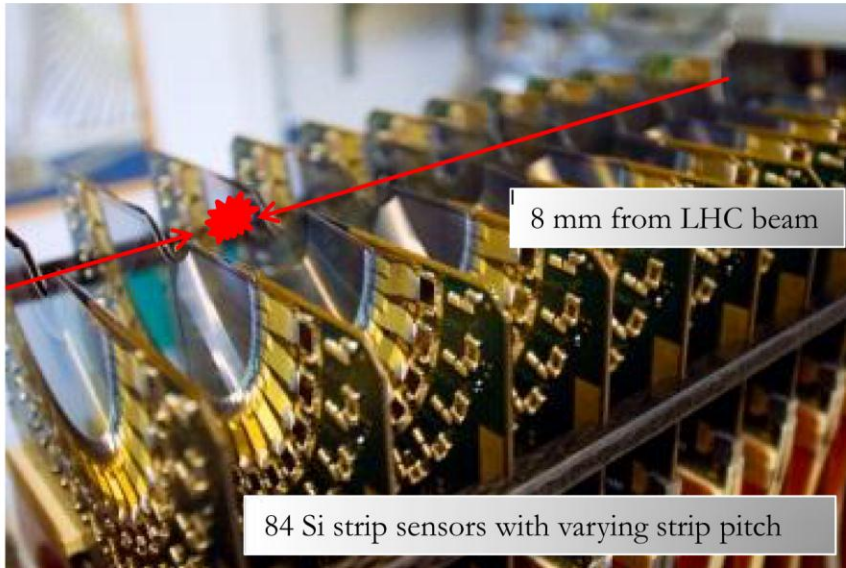
# LHC detector upgrades



# The VELO detector.

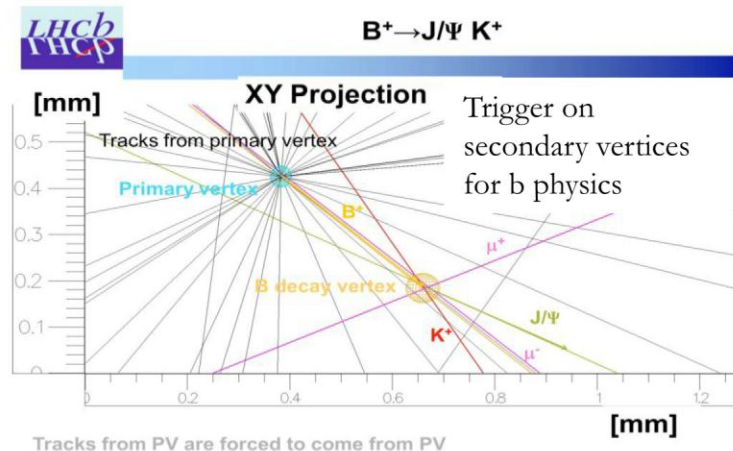
Vertex locator of the LHCb detector : select beauty and charm decays.

See talk of K. Akiba, Session 2



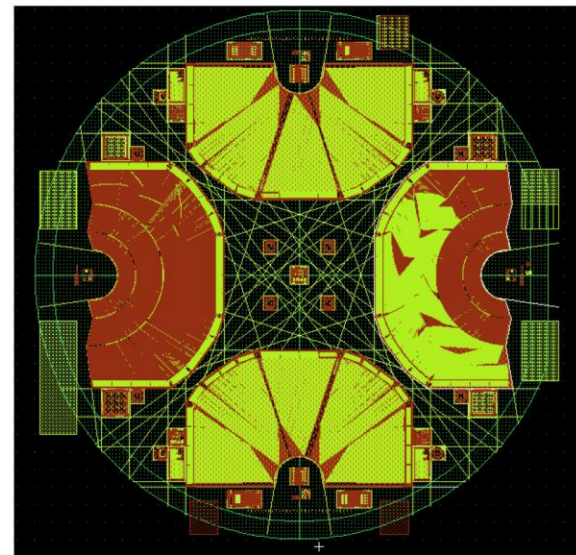
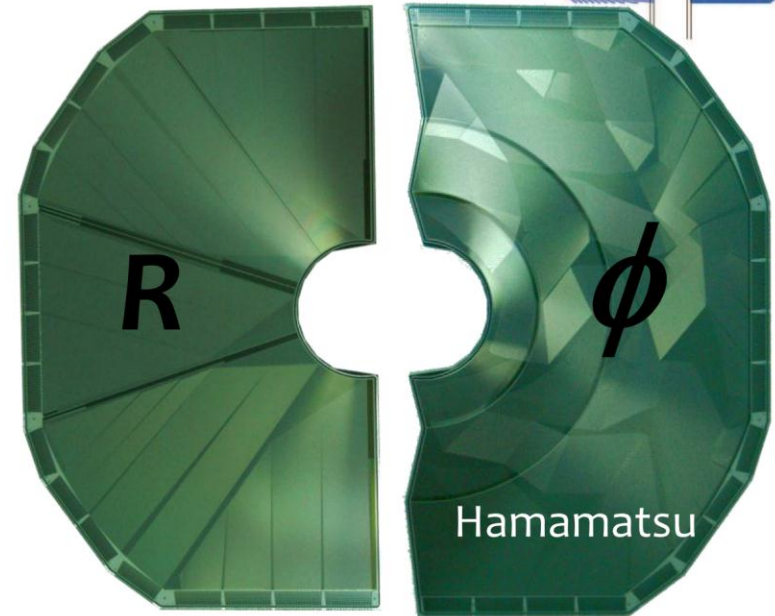
## ■ Cooling:

- ❑ Module power dissipation  $\sim 16W$
- ❑ Operates in vacuum.
- ❑ Pioneering use of evaporative CO2 cooling.



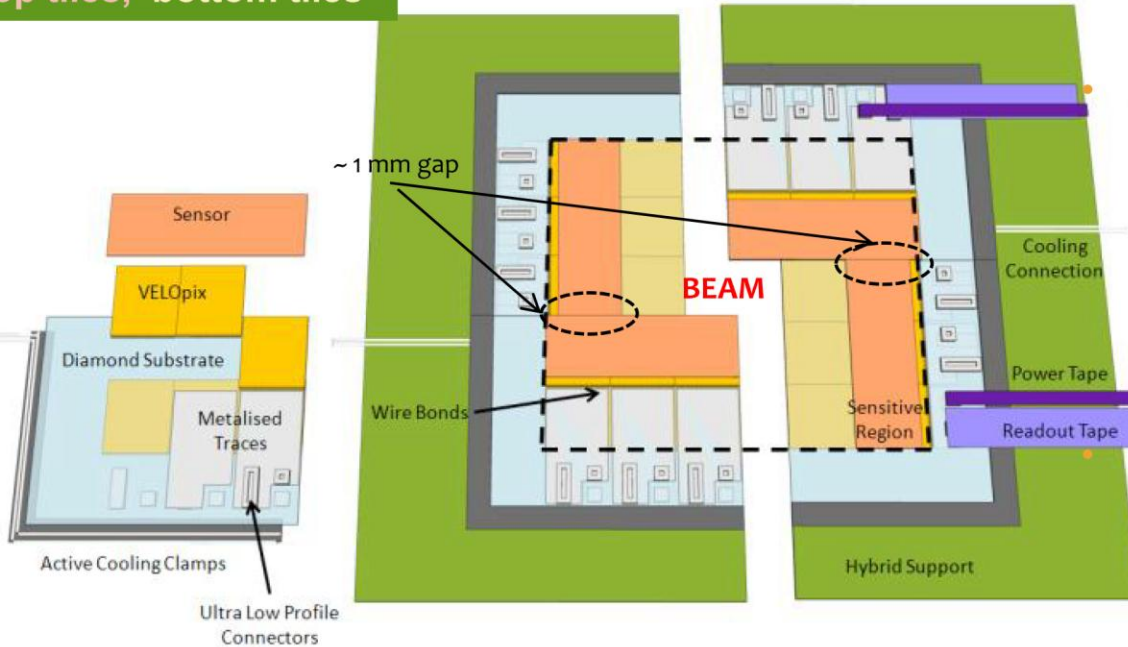
# Strip Design

- similar to current detector (R $\phi$  geometry)
  - 30  $\mu\text{m}$  minimum pitch, 20 x 128 strips per sensor
  - keep occupancies < 0.6 % at  $10^{33}\text{cm}^{-2}\text{s}^{-1}$
  - Keep capacitances low  $\rightarrow$  higher lifetime
  - No pitch adapter (compared to now)
  - Sensitive area close to the edge
  - Active @ 7 mm from the beam
- Sensor prototypes (Hamamatsu) being tested
- Sensor hybrid to be developed
  - Cooling options shared with Pixel alternative.
- New ASIC chip under development:
  - on-chip common mode subtraction, clustering and zero suppression

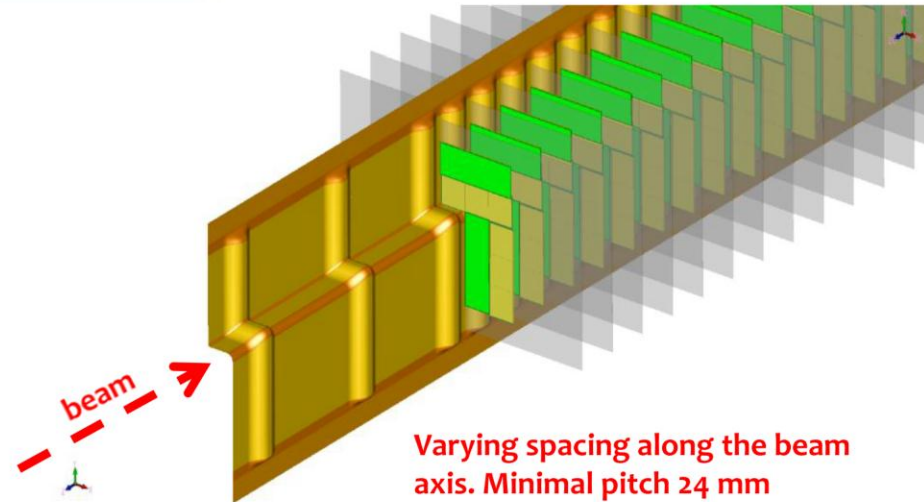
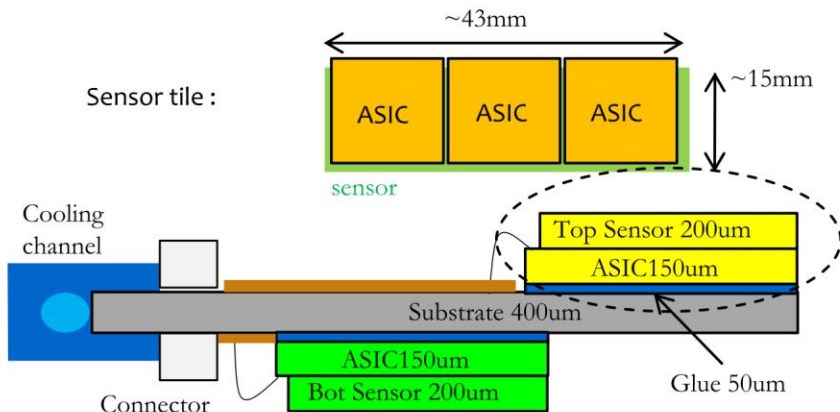


# Pixel Module

top tiles, bottom tiles



- A 'module' is made of 4 sensor tiles.
- active area ~100% (except small gaps)
- Closest pixel is at 7.5 mm from the beam center
- Each tile has 3 ASICs
- 2 tiles on each side of the substrate
- 2 modules make 1 station
- 26 stations in total

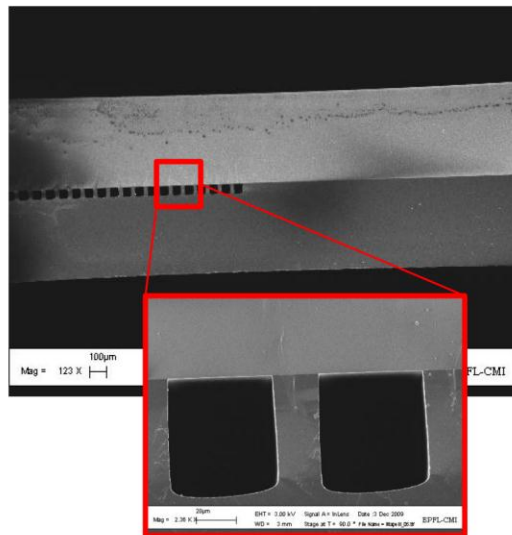
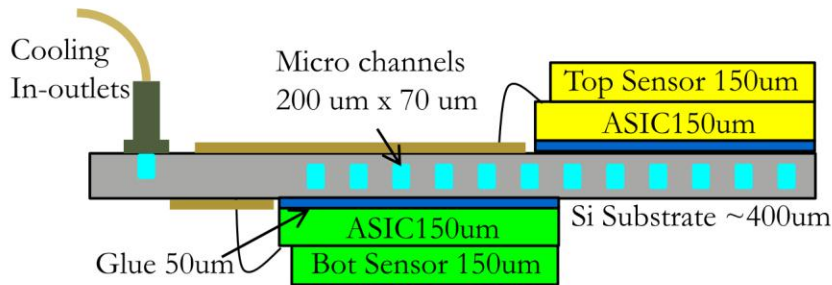


Kazu Akiba

PIXEL 2012

# Micro-channels in Si.

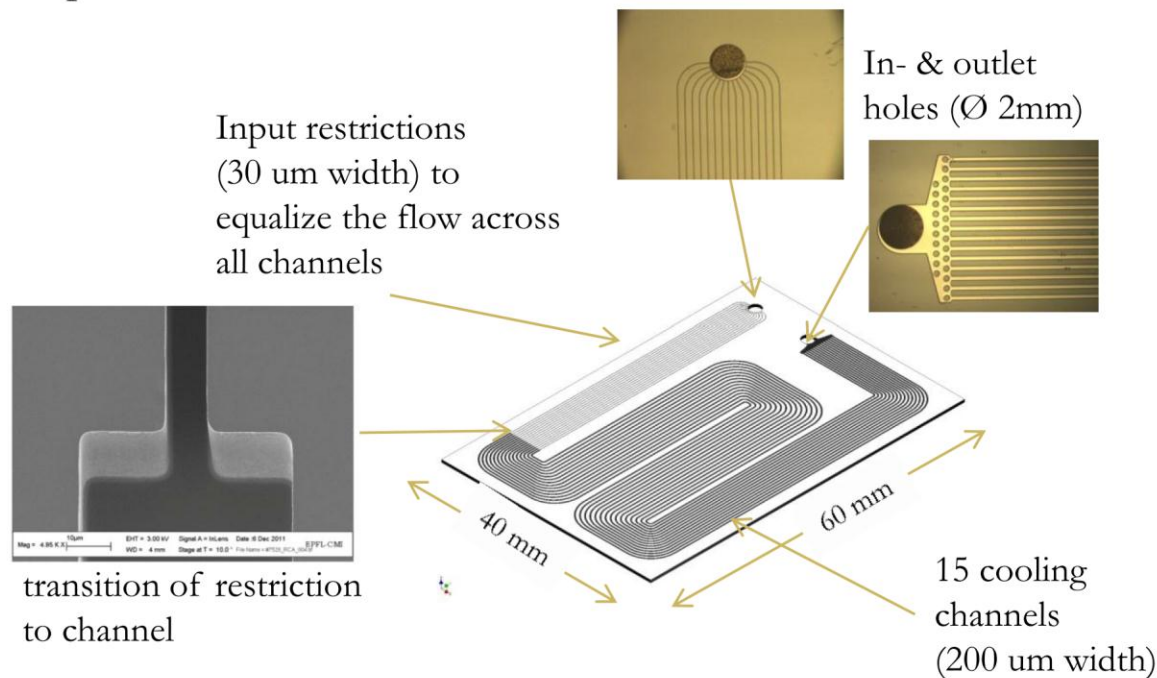
## Advantages:



- Cooling tube is **integrated** in the substrate:
  - Can customize the routing of channels to run exactly under the heat sources.
- Many parallel channels:
  - large liquid-to-substrate heat exchange surface.
- **Low mass** :
  - No extra 'bulky' thermal interface required between cooling channel and substrate.
- No heat flows in the substrate plane:
  - **Small thermal gradients** across the module.
- All material is silicon :
  - **No mechanical stress** due to CTE mismatch.

# First prototypes

- The aim is to:
  - Demonstrate CO<sub>2</sub> circulation in micro channels.
  - Measure
    - the cooling performance
    - the pressure resistance.



“Snake” layout



# X-ray detectors

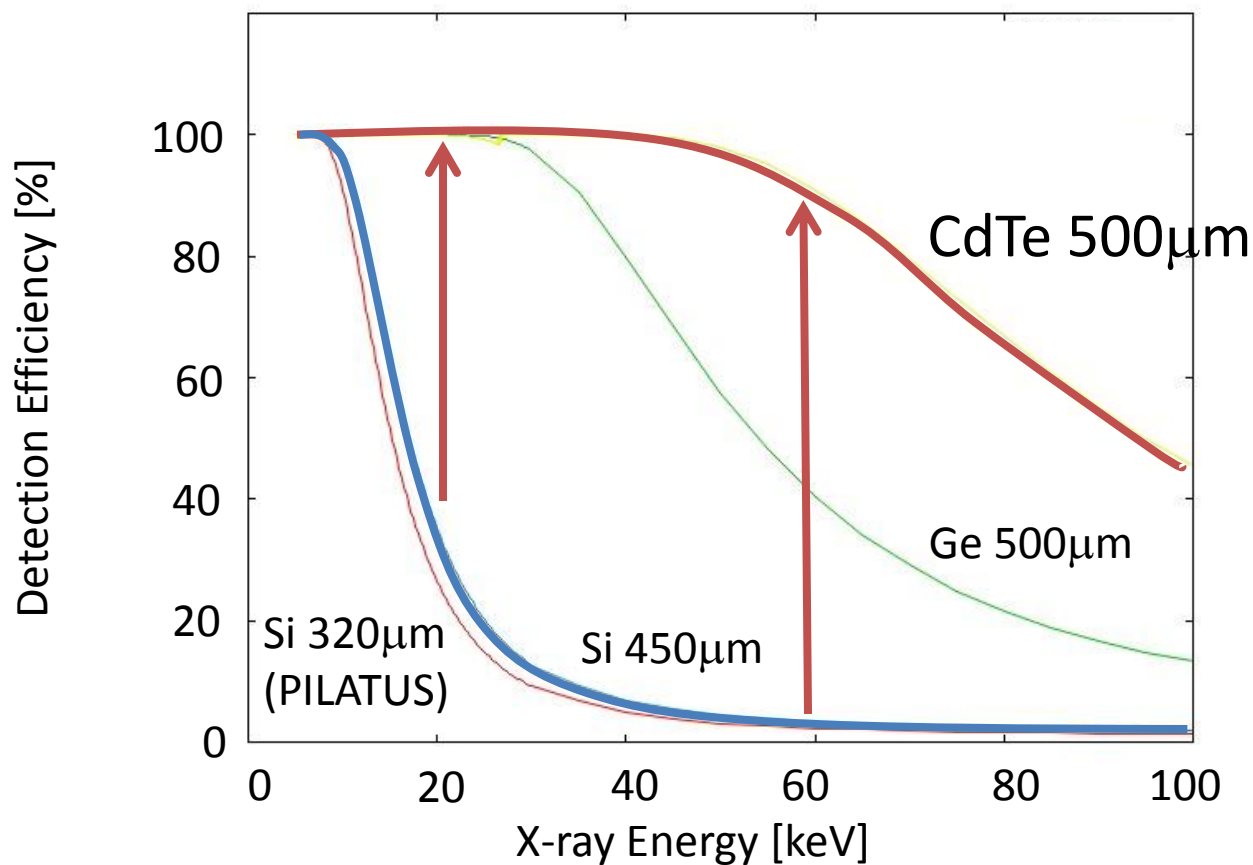
# CdTe Pixel Detector Development for Synchrotron Radiation Experiments

T. Hirono<sup>1</sup>, H. Toyokawa<sup>1</sup>, M. Kawase<sup>1</sup>, S. Wu<sup>1</sup>,  
Y. Furukawa<sup>1</sup>, T. Ohata<sup>1</sup>,  
H. Ikeda<sup>2</sup>, G. Sato<sup>2</sup>, S. Watanabe<sup>2</sup>, T. Takahashi<sup>2</sup>  
(<sup>1</sup>JASRI/Spring-8, <sup>2</sup>ISAS/JAXA)

# Introduction

## □ Detection Efficiency of Sensors

- CdTe has almost 100% detection efficiency up to 40keV, more than 50% at 60-100 keV where Si has only 1.5%

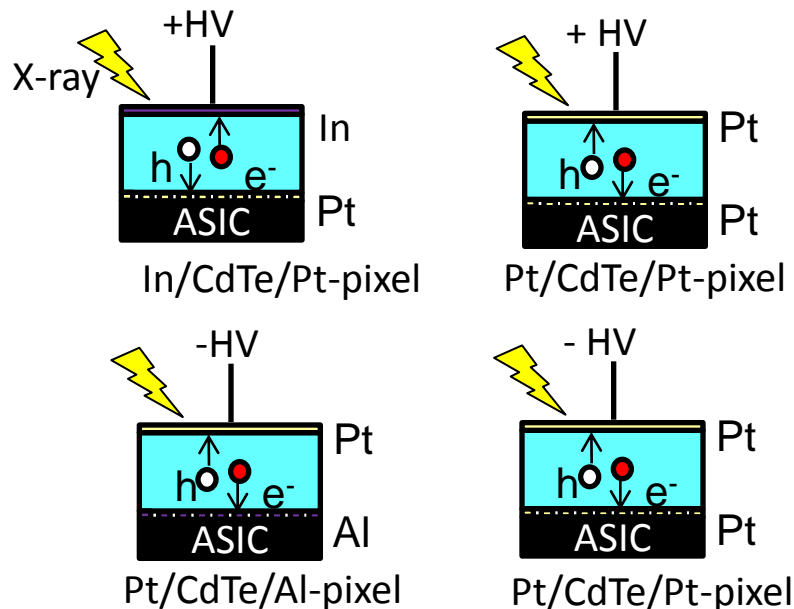




# Design of SP8-02B (Sensor)

## Basic Properties of CdTe sensors

	CdTe	Si	Ge
density (g/cm <sup>3</sup> )	5.85	2.33	5.33
atomic number	48, 52	14	32
band Egap energy (eV)	1.44	1.12	0.67
$\epsilon$ (eV)	4.43	3.62	2.96
resistivity ( $\Omega$ cm)	$10^9$	1400	3900
$(\mu\tau)_e$ (cm <sup>2</sup> /V)	$\sim 2 \times 10^{-3}$	0.22	0.42
$(\mu\tau)_h$ (cm <sup>2</sup> /V)	$\sim 1 \times 10^{-4}$	0.84	0.72

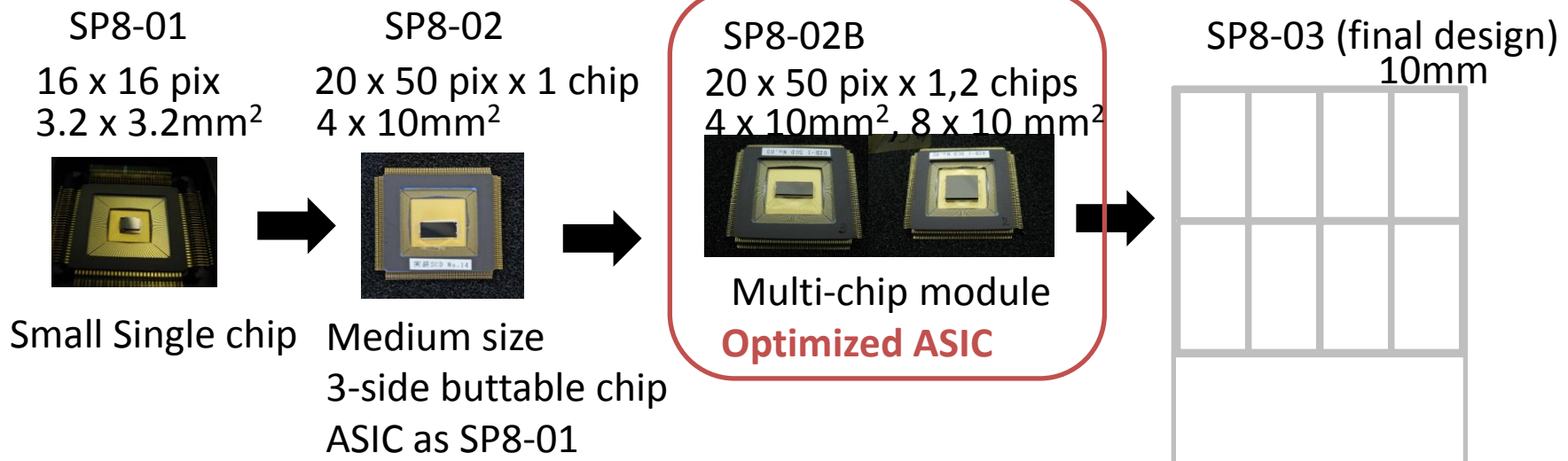


- CdTe has a large density and atomic number but a short lifetime compared to Si.
- Ideally, **electrons**, which have a larger mobility and a longer lifetime than holes in CdTe, have to be collected for high energy resolution. In particular the Schottky type detector functions as a diode device, which reduces the leakage current.

# Design specification for CdTe detector in SPring-8

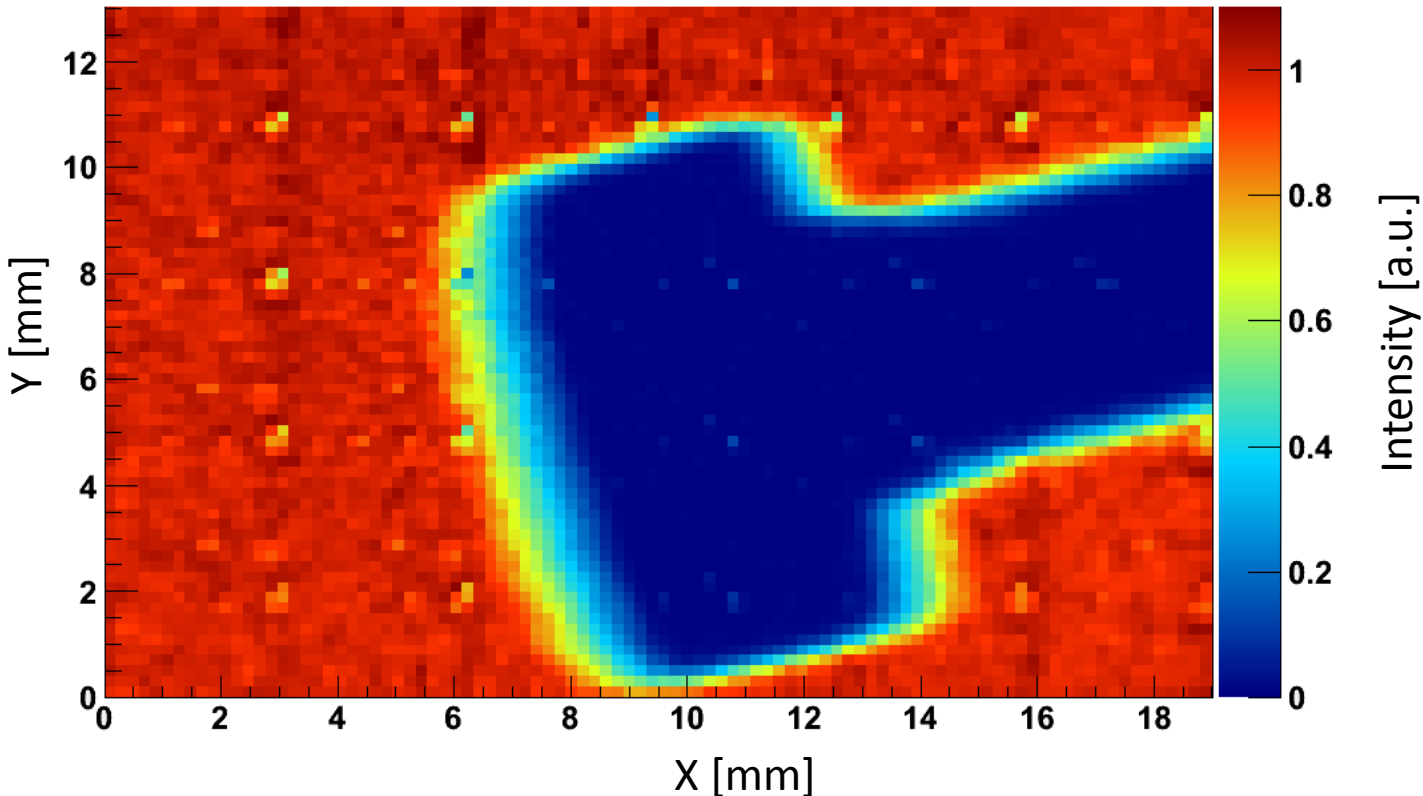
PIXEL2012 Sep 3-7 2012, Inawashiro,  
T. Hirono JASRI/SPring-8

- ▣ Pixel size : 200 μm x 200 μm
- ▣ Size of module: 40 mm x 40 mm
- ▣ Energy range: 15- 40 keV, 30 – 100 keV with a gain switch
- ▣ Maximum counting rate : 10<sup>7</sup> count/sec
- ▣ Window-type discriminator
- ▣ Noise count : < 1 count/hr/mm<sup>2</sup>
- ▣ High stability



# Pixel Size

▣ X-ray shadow image with SP8-01 detector



Pt/CdTe/Al-pixel  
Gain : High Gain  
HV: -300V  
Exposure time : 10s  
Energy: 32KeV  
Combined image  
with 4 x 6 positions



SP8-01(pixel size of 200 x 200  $\mu\text{m}^2$ ) worked as an imaging detector

# **Development and Deployment Status of X-ray 2D Detector for SACLA**

Spring-8 Angstrom Compact free-electron Laser

Takaki Hatsui

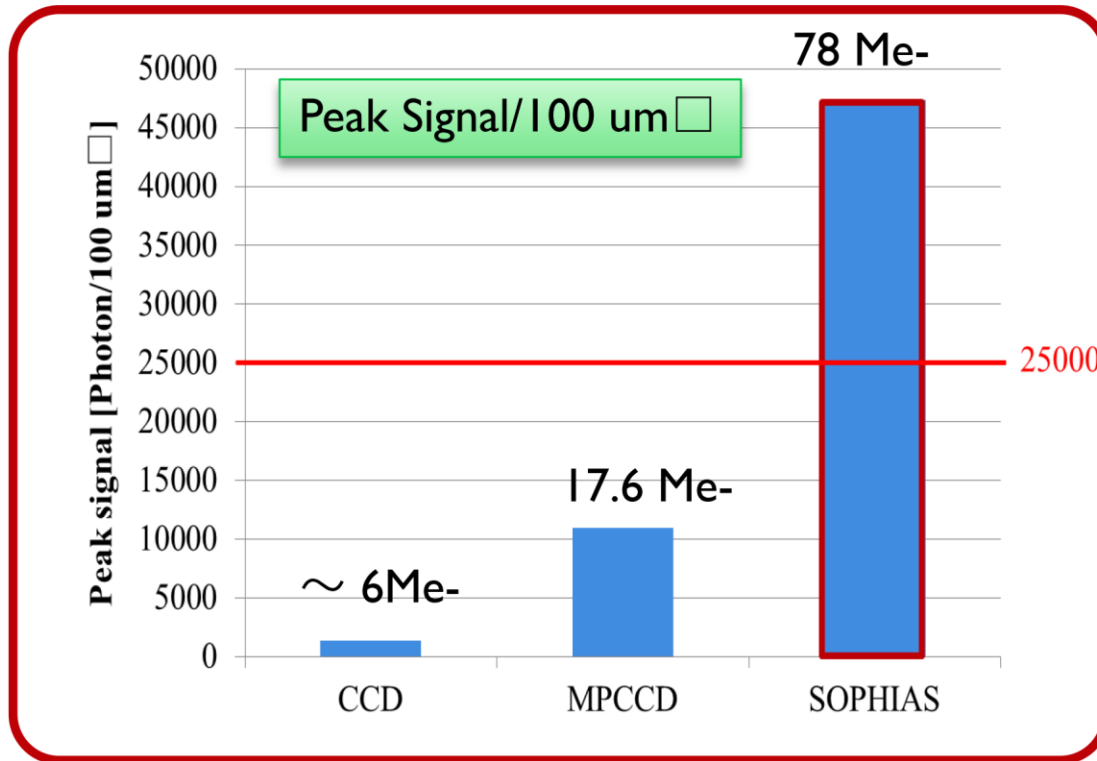
*on Behalf of SACLA Team & SOPHIAS collaboration*

RIKEN SPring-8 Center

# SOPHIAS

## Silicon-On-Insulator Photon-Imaging Array Sensor *by using SOI Sensor Technology*

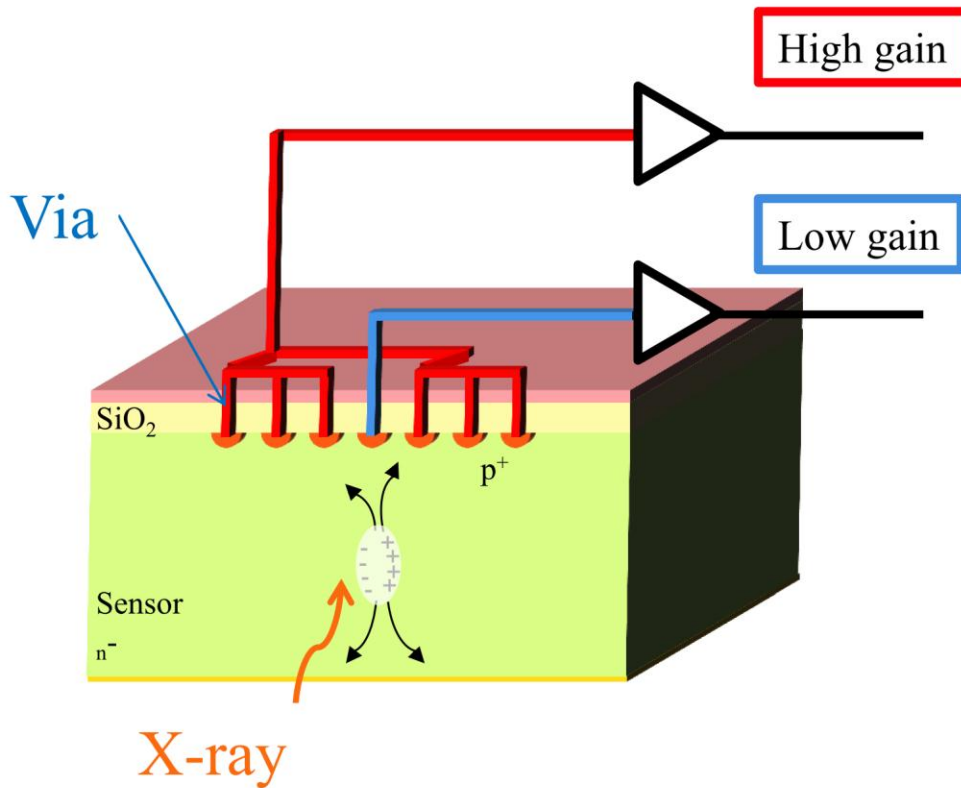
- *with A-R-Tec, ARKUS, and Tokyo Electron Devices, Kyocera*



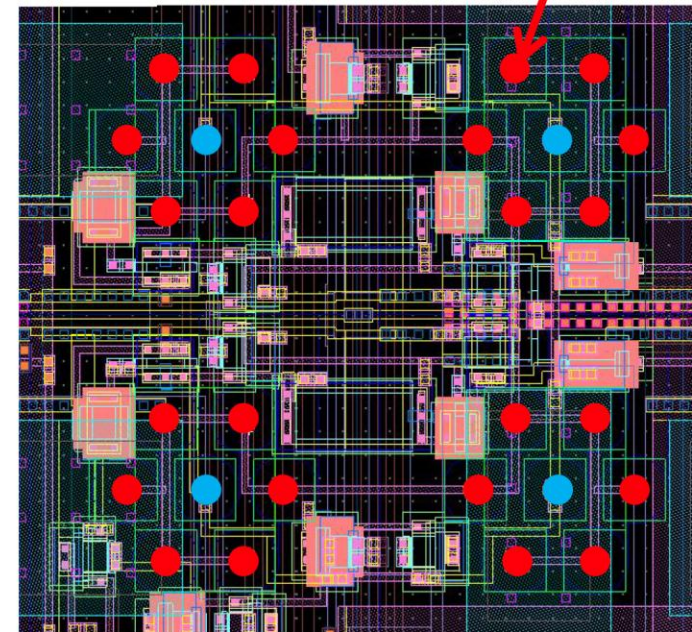
- Peak Signal 7 Me-
- Noise 100 e- (Effective 16.1 bit)
- Dual gain pixel
- 30  $\mu\text{m}^2$  pixel
- 1.9 M pixel/chip
- 60 frame/sec

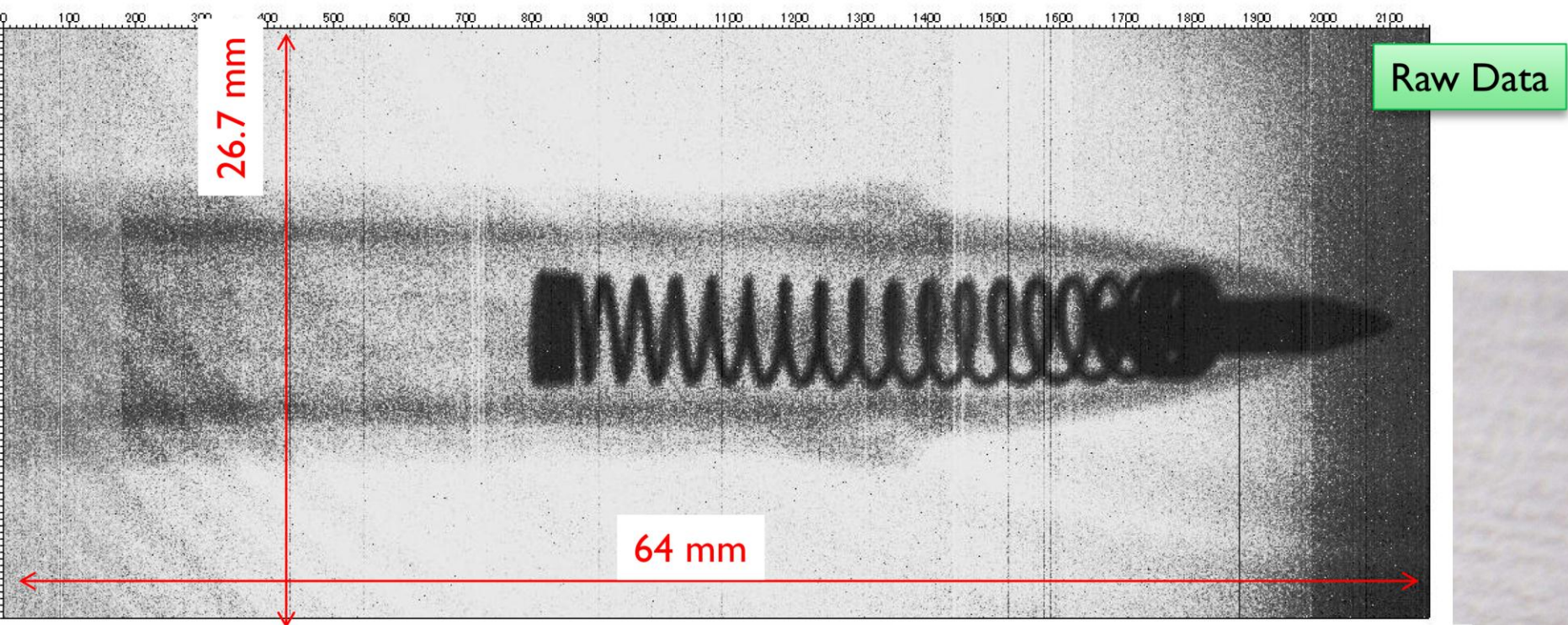
See Poster #25 for details: Omodani et.al.

# SOPHIAS Pixel Layout by Multi-Via Concept



Low Gain Via : 4  
High Gain Via : 24  
Via  
30  $\mu\text{m}$   $\square$  pixel





25 msec Exposure Ag 20 kV 0.2 mA





# Front end electronics for European XFEL sensor: the AGIPD project



Julian Becker, Laura Bianco, Peter Göttlicher, Heinz Graafsma, Helmut Hirsemann, Stefanie Jack, Alexander Klyuev, Michael Lohmann, **Alessandro Marras**, Björn Nilsson, Sabine Sengemann, Ulrich Trunk,

Dominic Greiffenberg, Beat Henrich, Aldo Mozzanica, Bernd Schmitt, Xintian Shi,

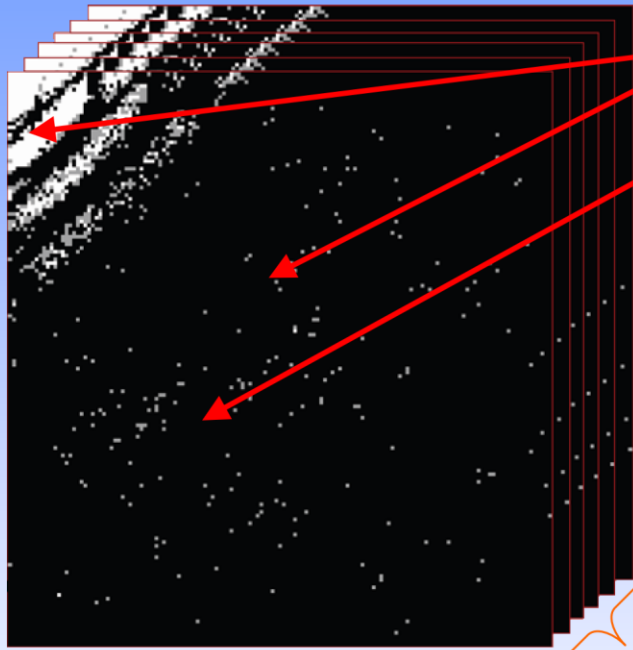
Michael Karagounis, Hans Krueger,

Robert Klanner, Joern Schwandt, Jiaguo Zhang





# Constraint Summary



in the same image:

- up to  $\sim 10^4$  photons
- down to 0~1

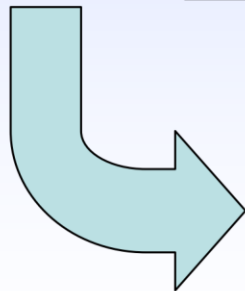
1-photon resolution!  
(or better than poissonian)

single-image experiments!  
as many as possible!

many pixels!  
small pixels!

radiation  
tolerant!

4.5MHz x  
2700 images

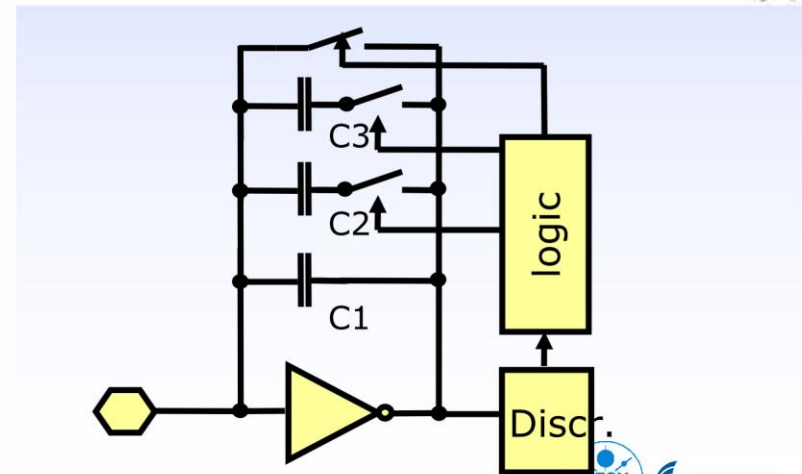
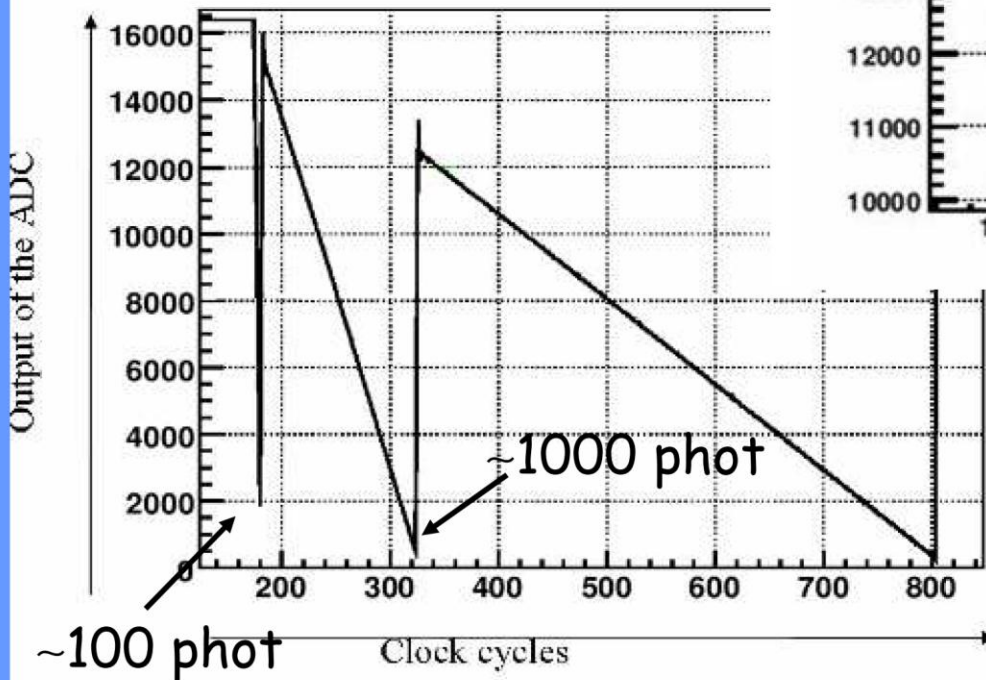
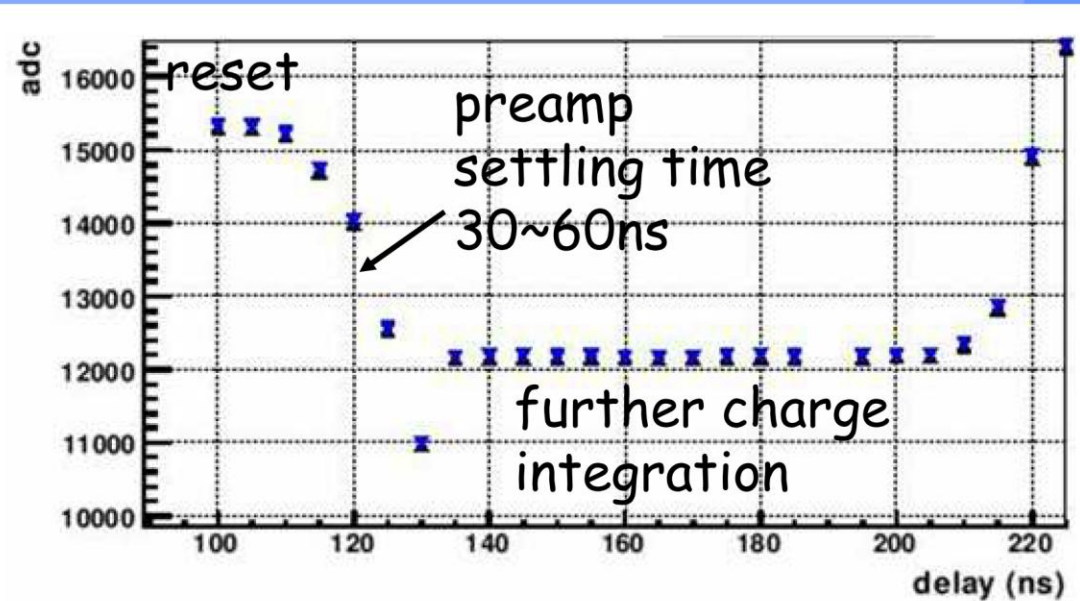


- Charge integration
- Adaptable Gain  $O(2)$
- noise  $\sim 0.1$  photon
- 1Mpixel, 200  $\mu\text{m}$  pitch
- in-pixel Memory  $\sim 350$  frames
- veto schema
- leakage minimization
- rad hard design

# Adaptive Gain



- multiple (3) scaled feedback cap (60fF/3pF/10pF)
- 1:35:4 gain reduction(s)



At Berkley they make nice CCDs for low energies, however I could not extract pages from the presentation so I can not show anything....

# Toward one Giga frames per second - Evolution of In-Situ Storage Image Sensors -

PIXEL2012

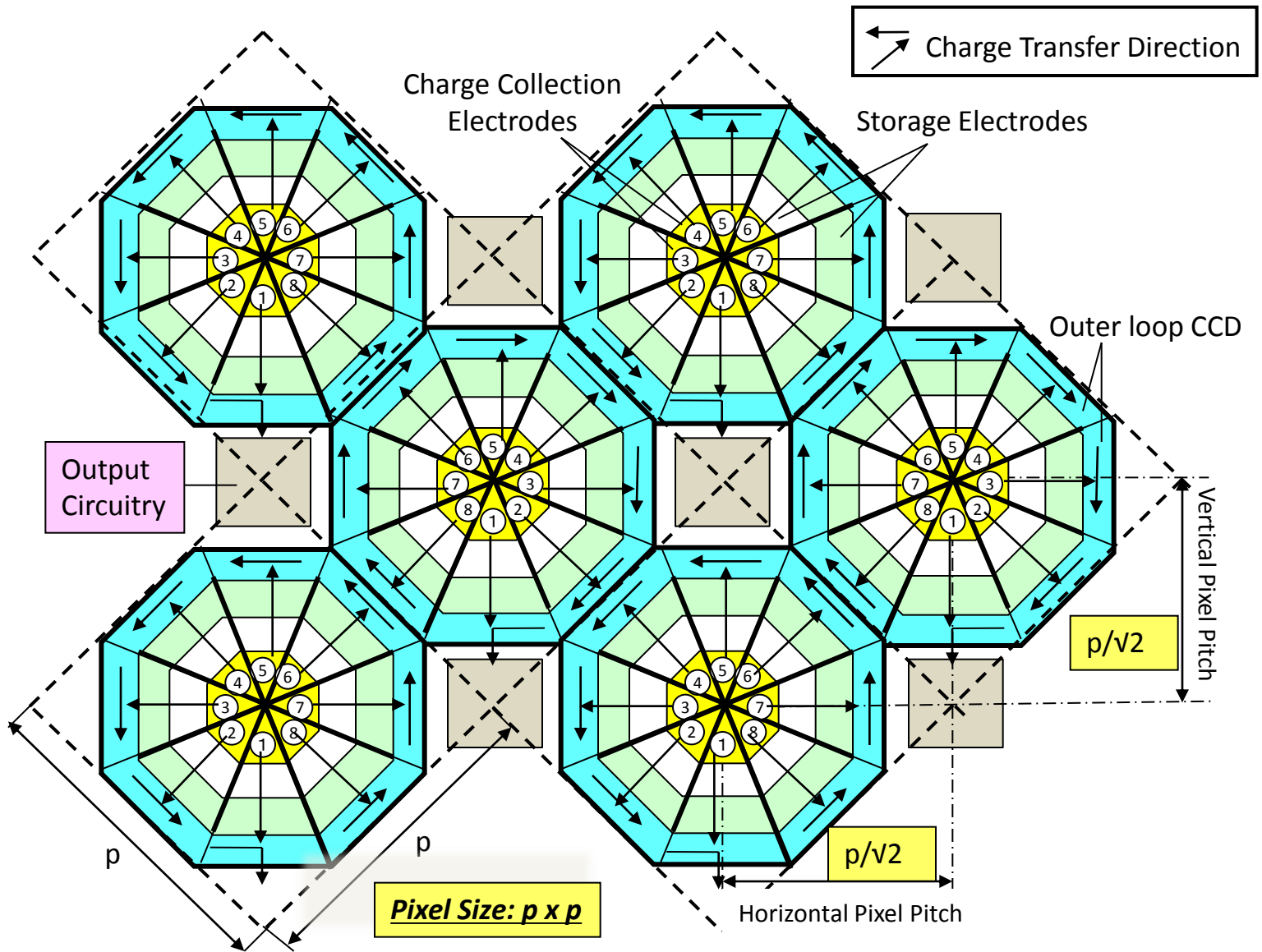
“6<sup>th</sup> International Workshop on Semiconductor Pixel Detectors  
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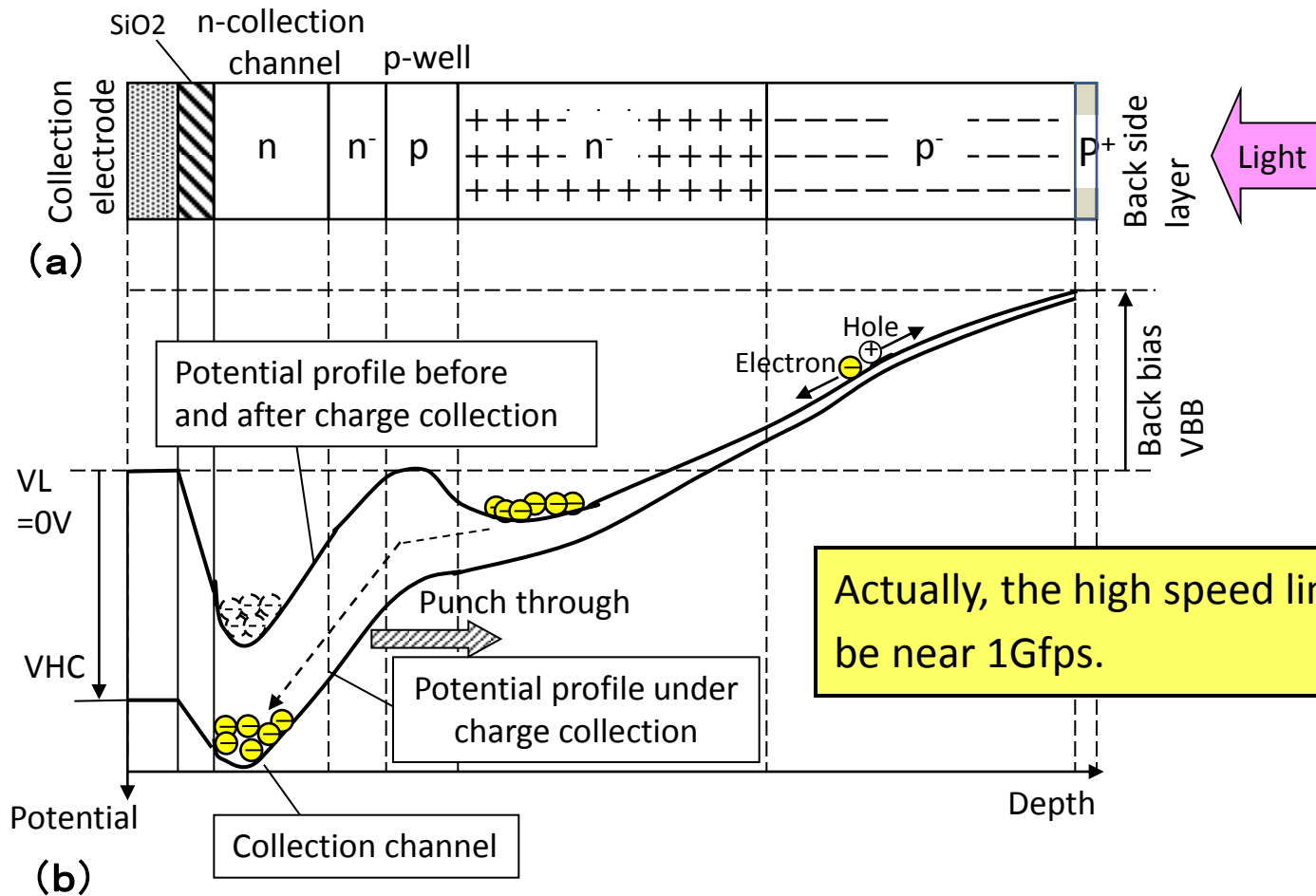
ETOH, T. Goji & DAO, V. T. Son (Ritsumeikan University)

YAMADA, Tetsuo\* (Tokyo Polytechnic University)

(\*Speaker)



An Example of Pixel Arrangement (Pixel Interleaved Array)



## Charge Collection Mechanism

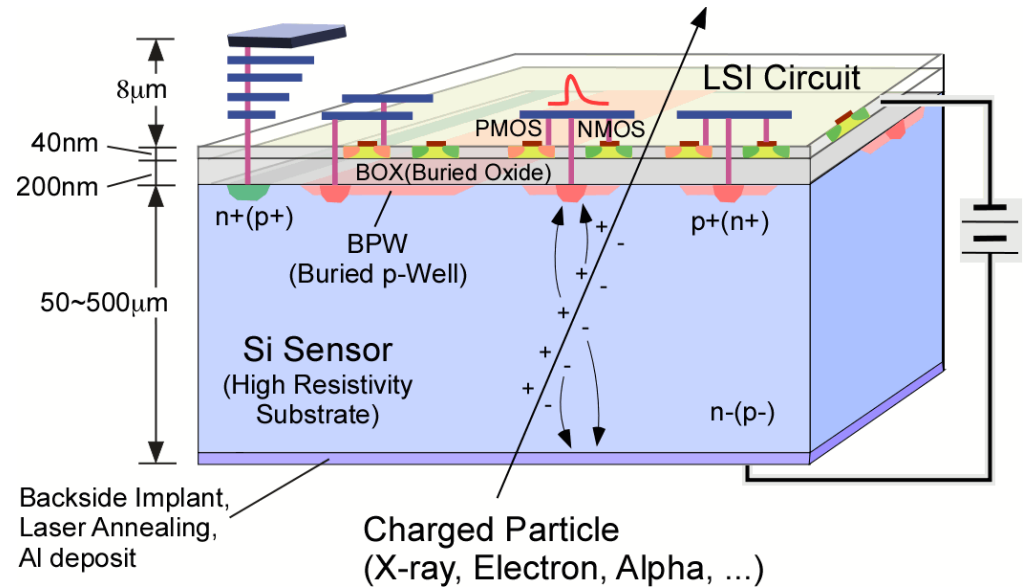
(a) One Dimensional Si-Bulk Structure, (b) Potential Profile

# Technology

# Lapis SOI Pixel summary

8 Oral Talks &  
4 Poster presentations

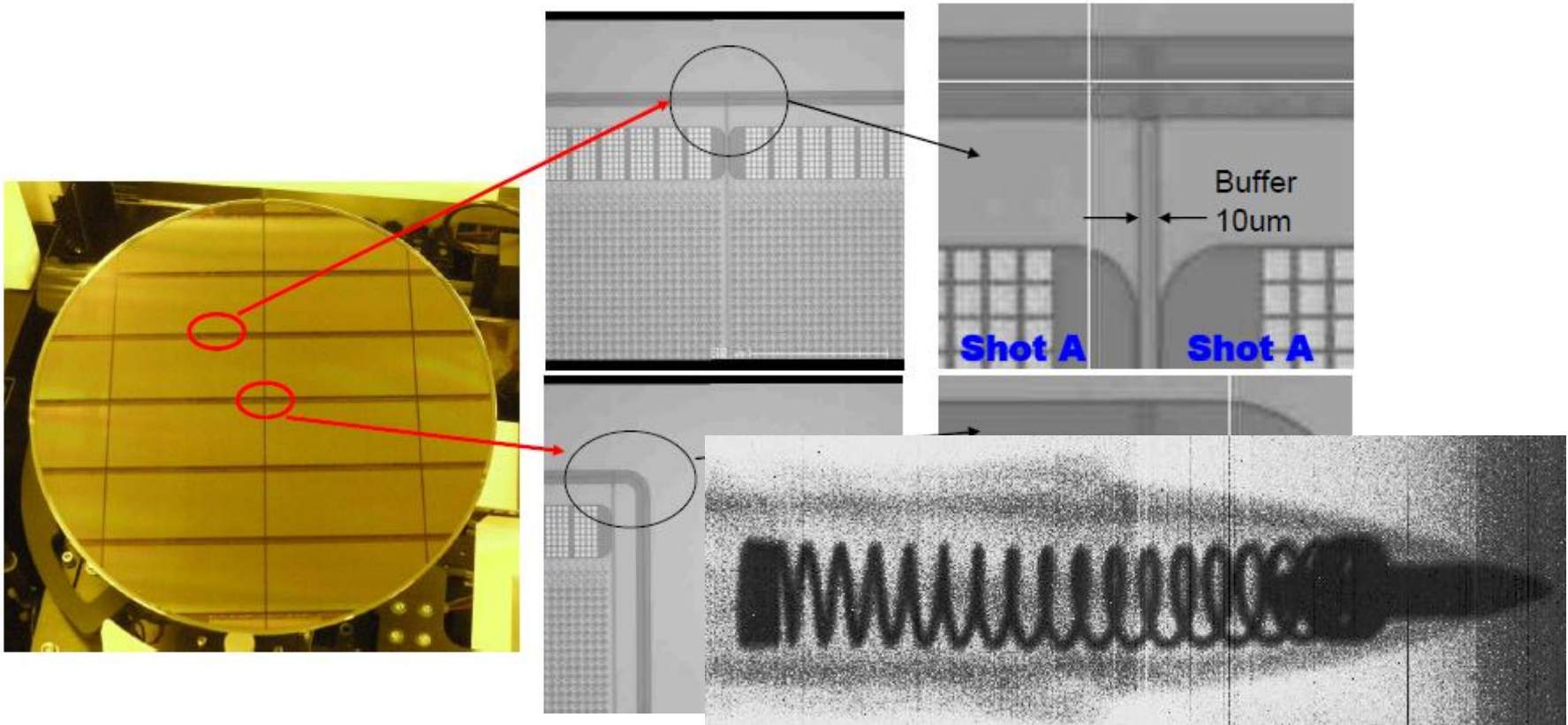
Yasuo Arai SOI Pixel Process



- SOIPIX Collaboration is increasing with regular MPW runs.
- Steady progress on the Process : Buried p-well, High Resistivity Wafer, Larger Mask, Stitching, Nested well, 3D integration ...
- Remaining issues are TID and Cross-talk.  
To solve these issues, Double-SOI wafer is introduced and successfully processed.



## ◆ **Stitching Process: Intermediate Observation**

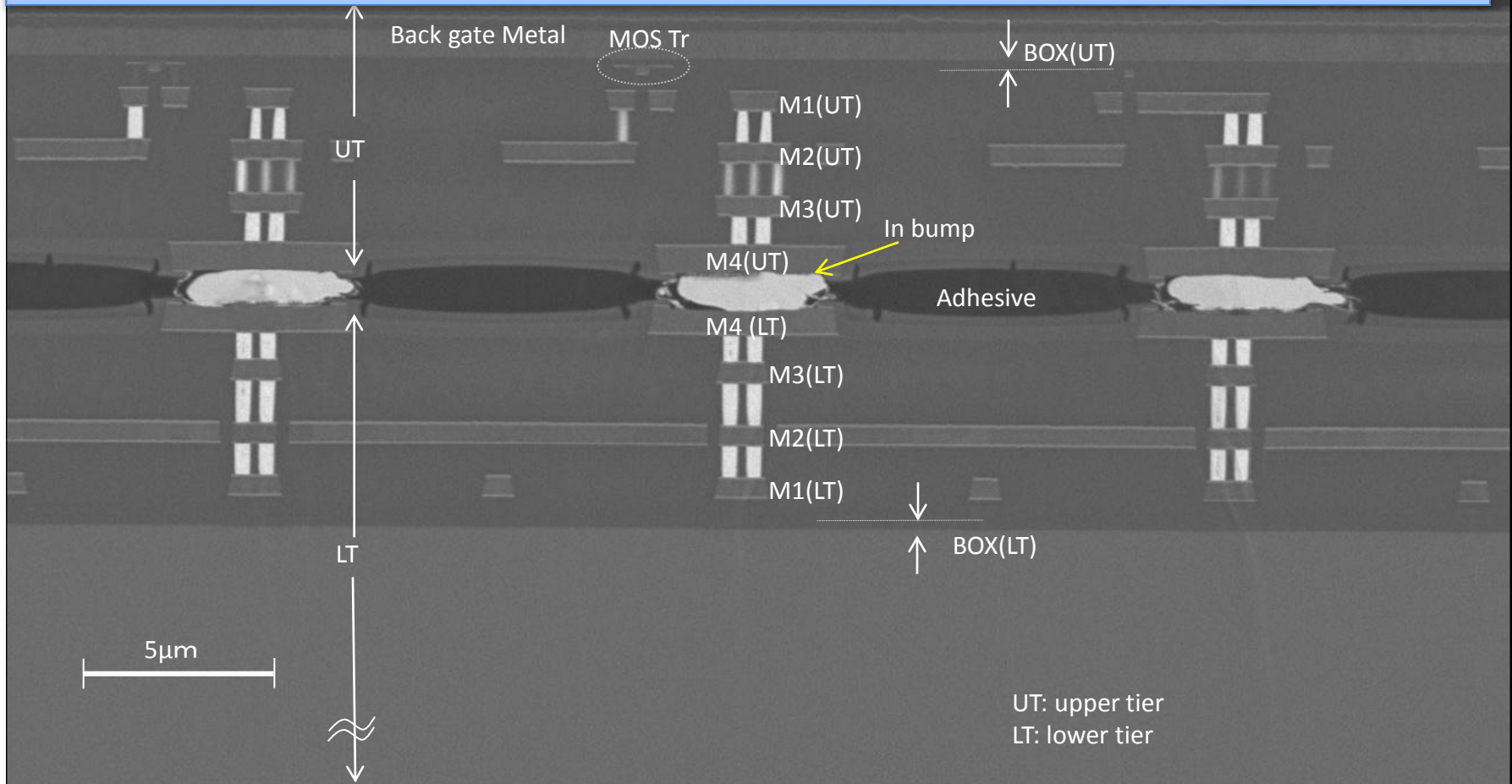


Large dynamic range X-ray detector (SOPHIAS) is successfully operated. The Detector of 3cm x 6cm is made with stitching for the first time.

# 3D Integration of SOI Wafer

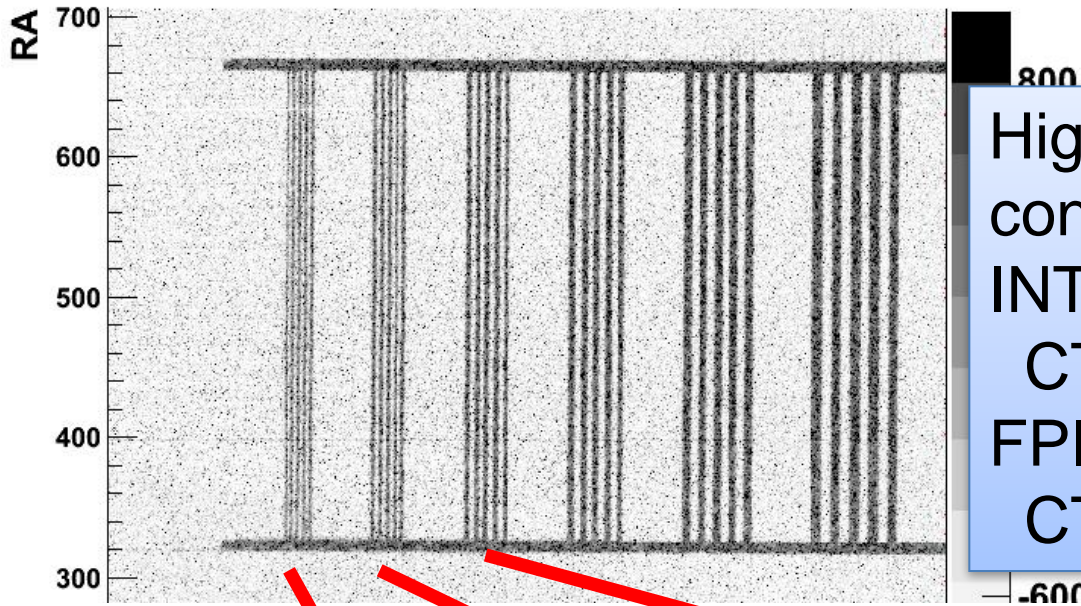
M. Motoyoshi

3D LSI Integration technology using minimum 5 $\mu$ m pitch bump is verified using SOI stacked pixel detector as circuit level test device.

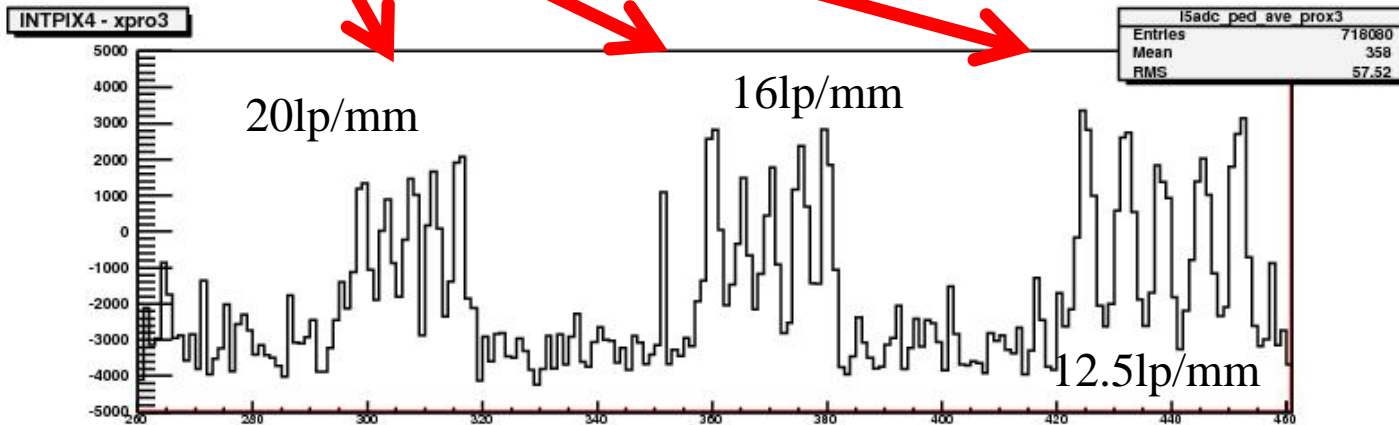


# High-Resolution Monolithic Pixel Detectors

T. Miyoshi



High spatial resolution is confirmed.  
INTPIX5 :  
CTF ~ 80% in 20 LP/mm  
FPIX1 :  
CTF > 20% in 8  $\mu\text{m}$  slits



20lp/mm slits are clearly seen CTF > 50%

Very successful, nice and enjoyable conference

Well organized with many interesting

Talks

Lots of good food

Secretariat:

Yuko Honda, Yukiko Ikemoto

Session secretaries

Ryuma Hori, Akiya Takeda, Ryo Ichimiya

Photographer

Sebastian Glab

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Hirokazu Ikeda (JAXA/ISAS)  
Yasuo Arai (KEK)



Listel Inawashiro



Thanks to the organizer !!!!