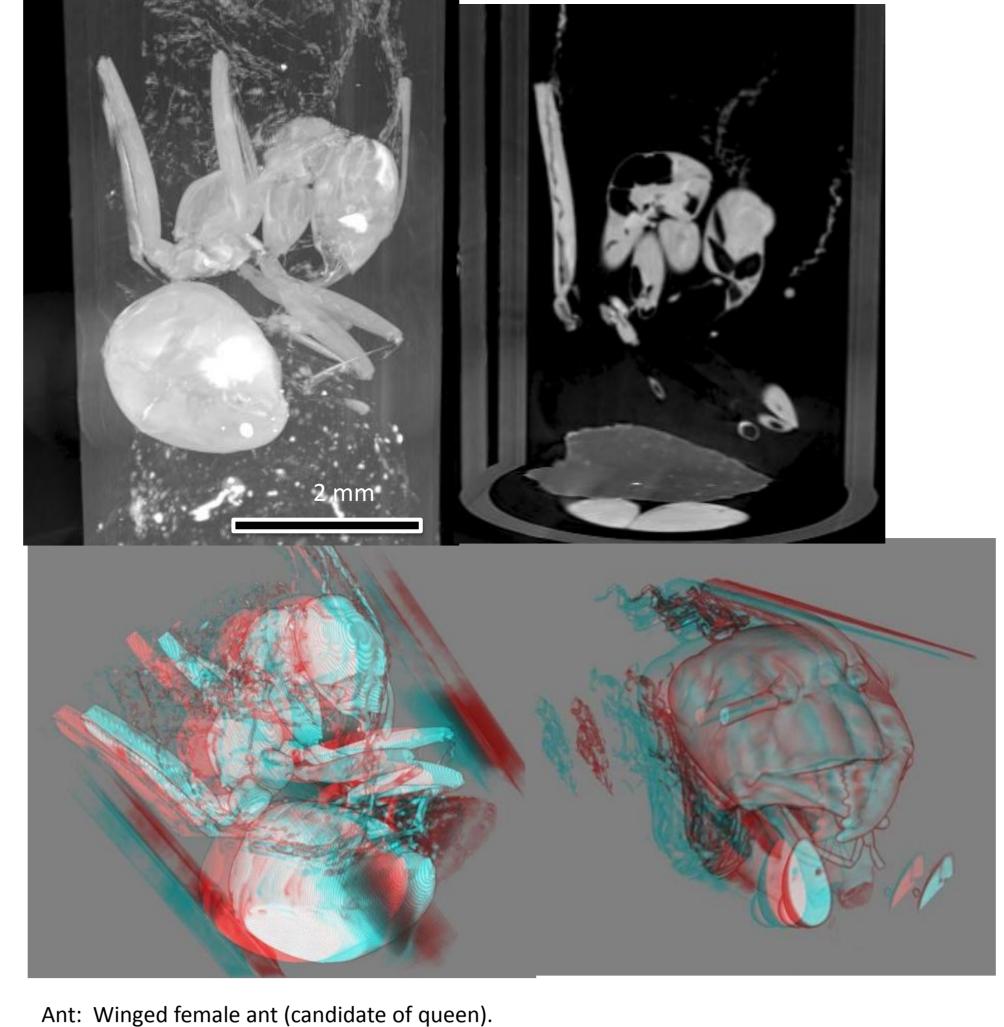
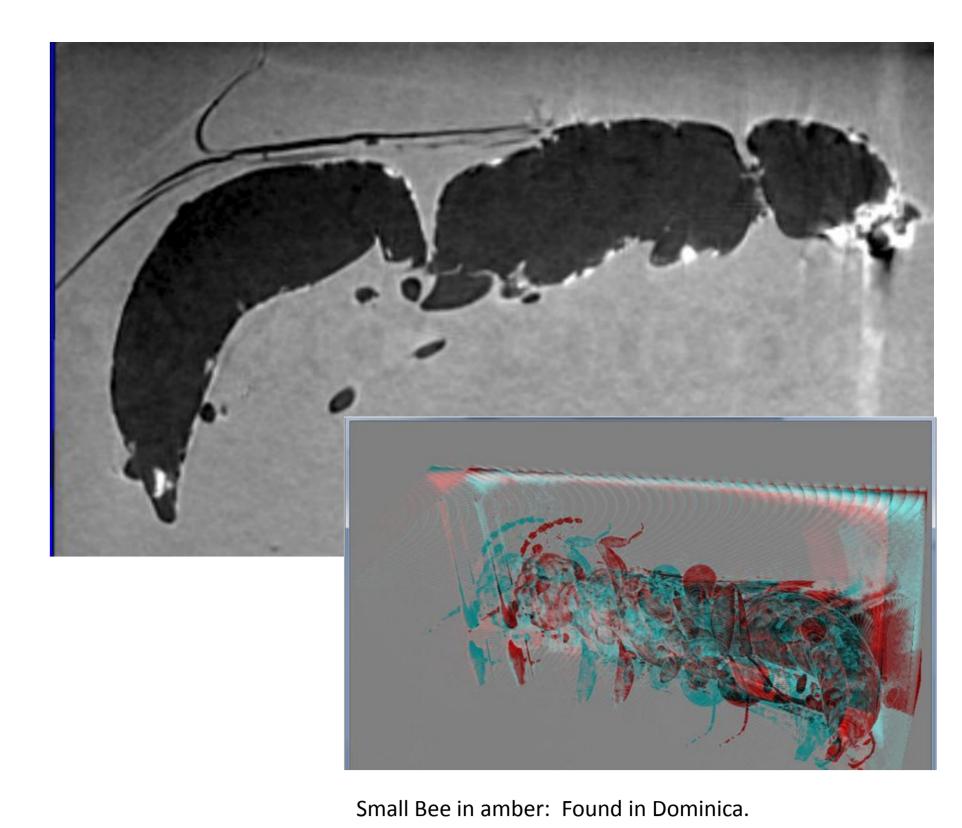
Applications of a High-contrast X-ray CT to Polymers, Insects, Plants, Foods, etc.

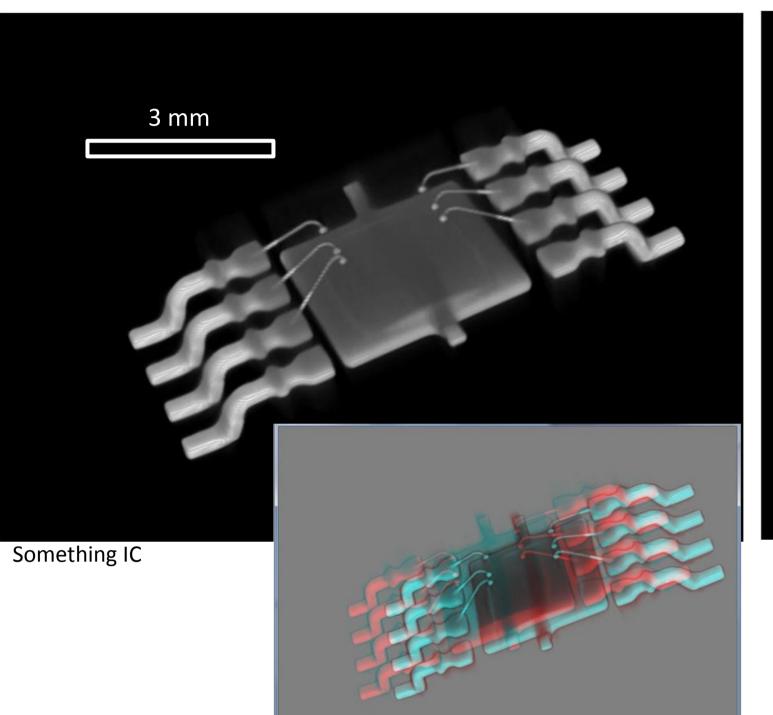
Y. Nishikawa¹ S. Baba^{2*} and M. Takahashi¹

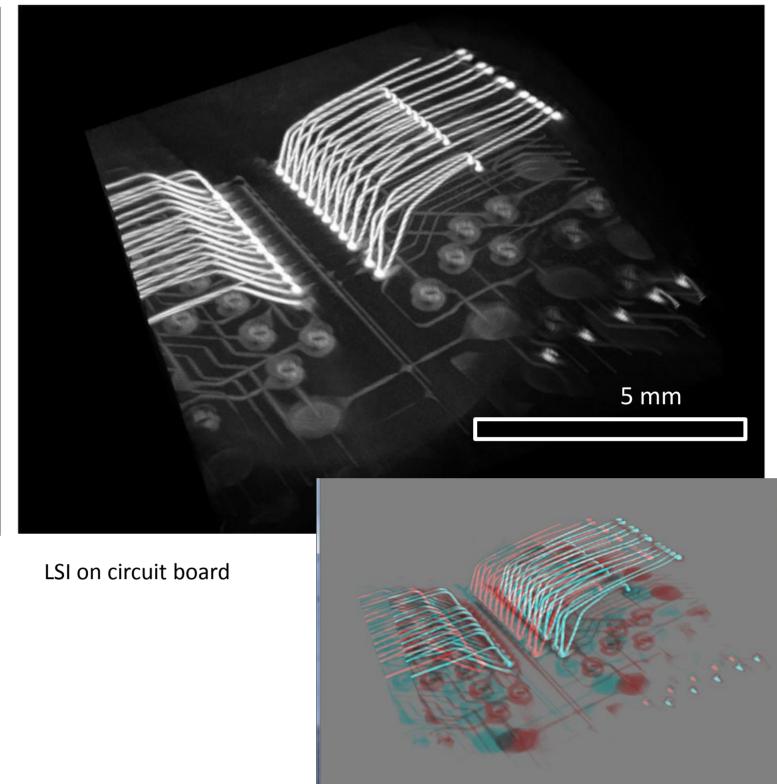
- ¹ Department of Macromolecular Science and Engineering, Kyoto Institute of Technology, Kyoto, Japan, e-mail: kiro@kit.ac.jp
- ^{2*} Beamsense Co. Ltd., Osaka, Japan, e-mail: smrqy953@yahoo.co.jp

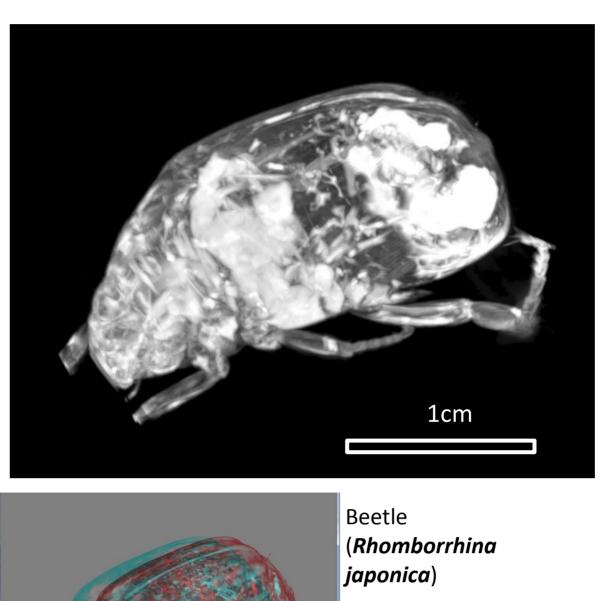
We have developed a high-contrast X-ray computerized tomography (XCT). Generally, X-rays have a high transmission especially for the objects consisting only with light elements, such as polymers and biological soft-tissues. Therefore, those objects have been considered to be inappropriate for the ordinary XCT observations without any contrast-enhancement such as chemical staining/doping or phase-contrast imaging. In ordinary XCT, the contrast of the reconstructed image is proportional to the X-ray absorption coefficient, μ , of the object. As shown in Fig. 1, μ is a function of the photon energy of X-ray, E, and roughly reversely-proportional to E^3 . This fact means that X-rays are no longer transitive if we use the sufficiently low E. Now, we have an empirical guideline between E and the preferable pixel resolution: $5.6\sqrt[3]{\ell} < E < 16\sqrt[3]{\ell}$, where ℓ is the edge length of pixel. We developed an XCT (now commercially available from Beamsense Co. Ltd., Japan) with $\ell = 3\mu m$ and E = 15 KeV on average, which satisfies the empirical guideline. We applied thus developed XCT to many objects as follows:

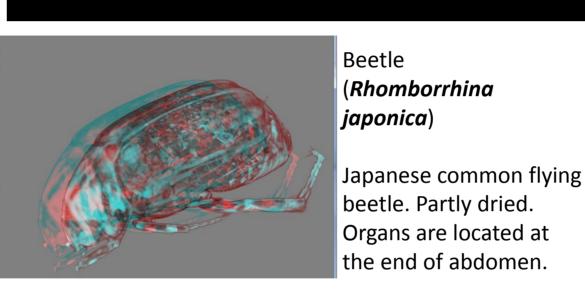


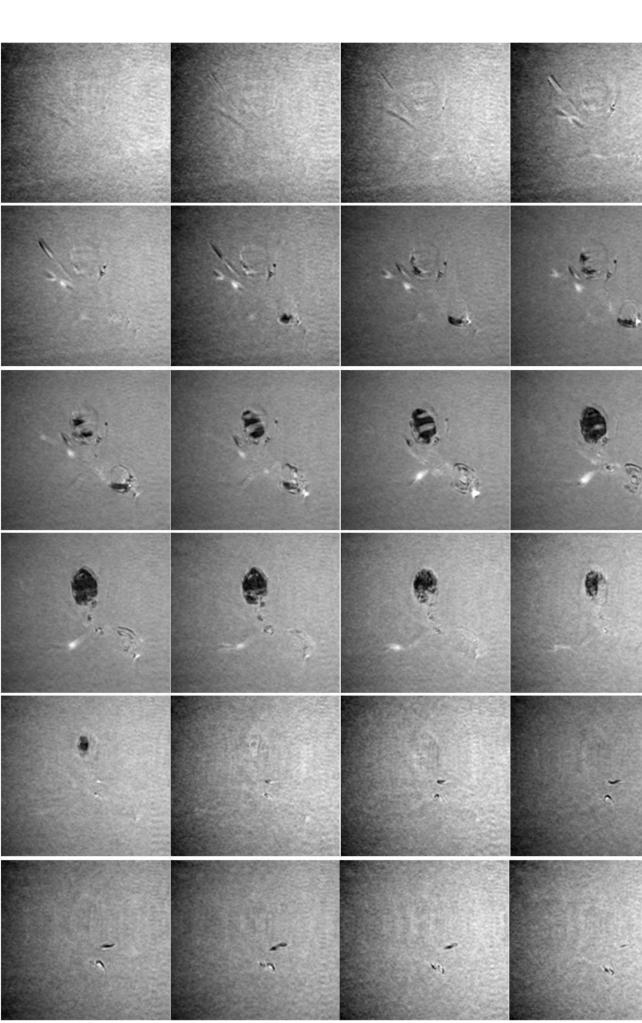


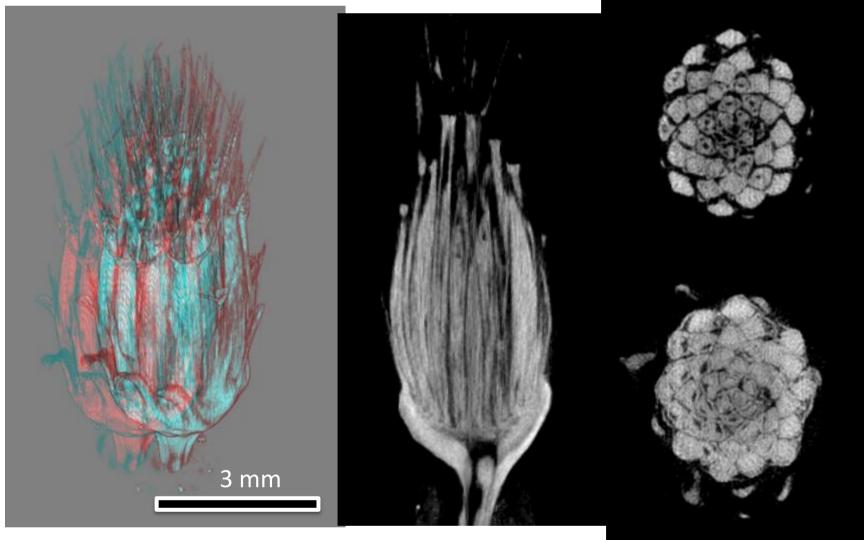


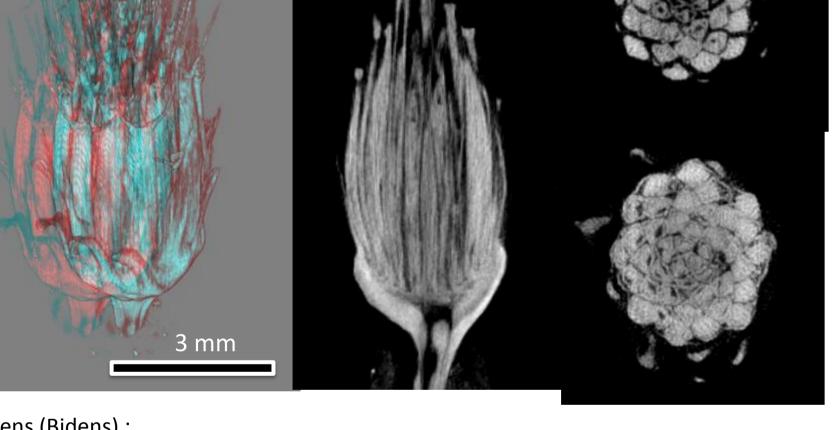






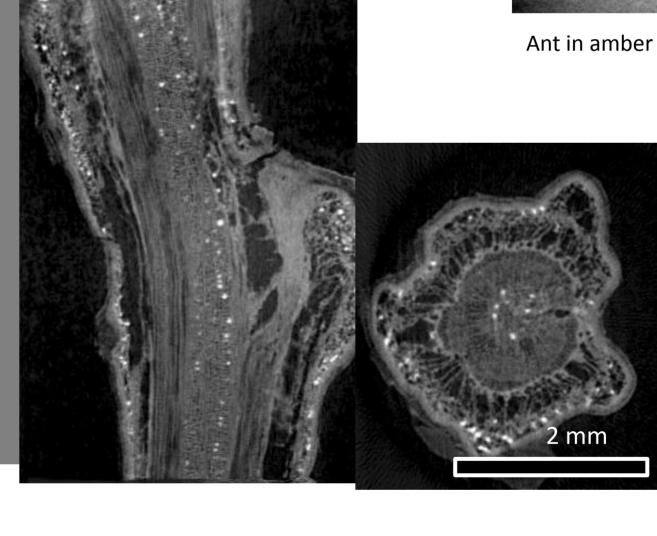






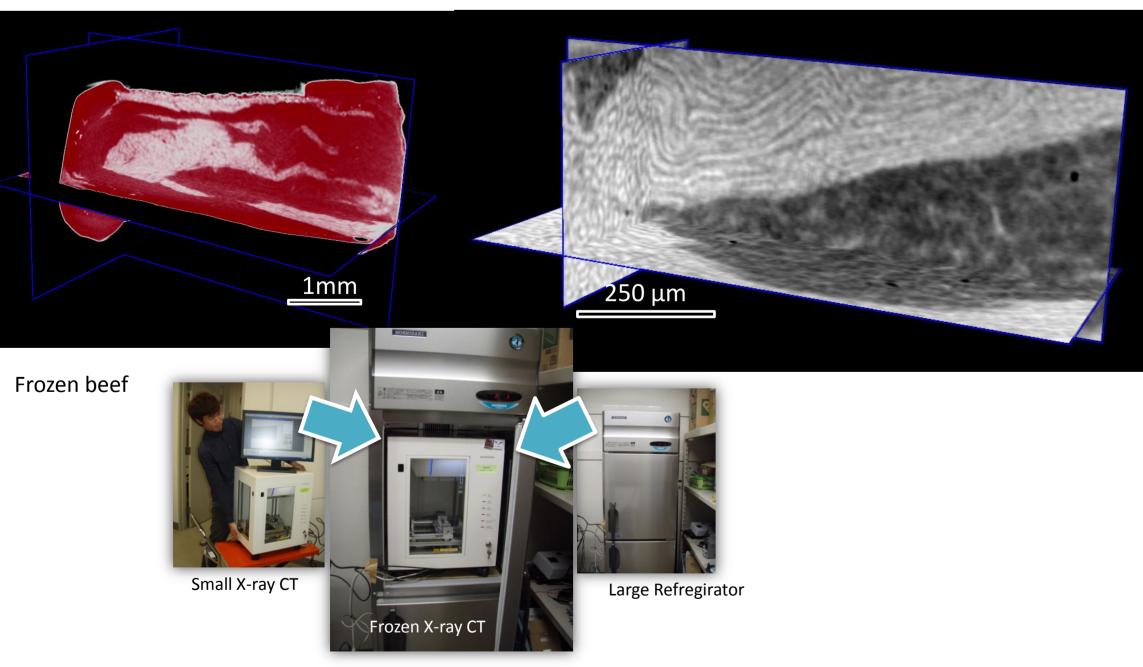
Mulberry

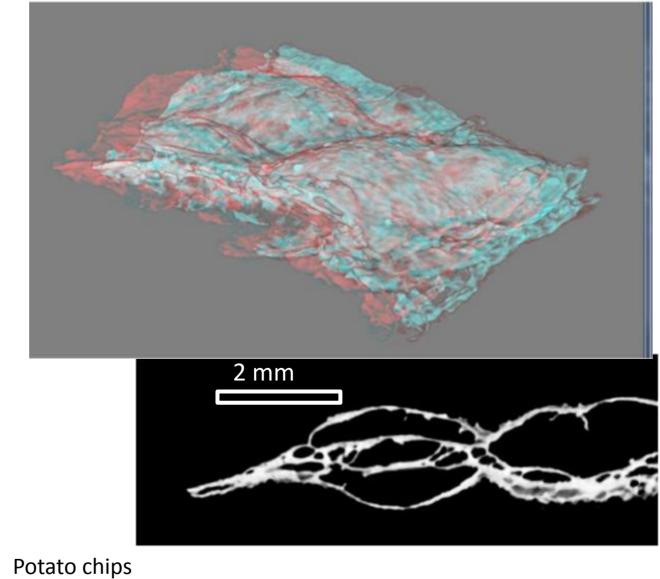


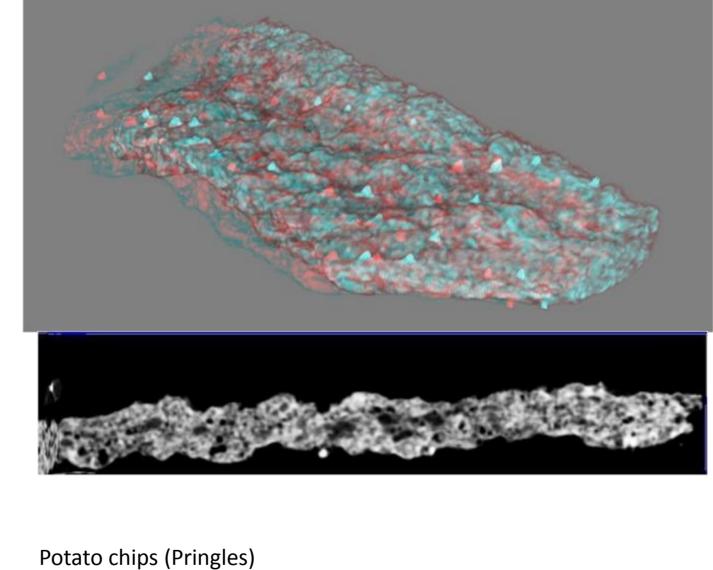


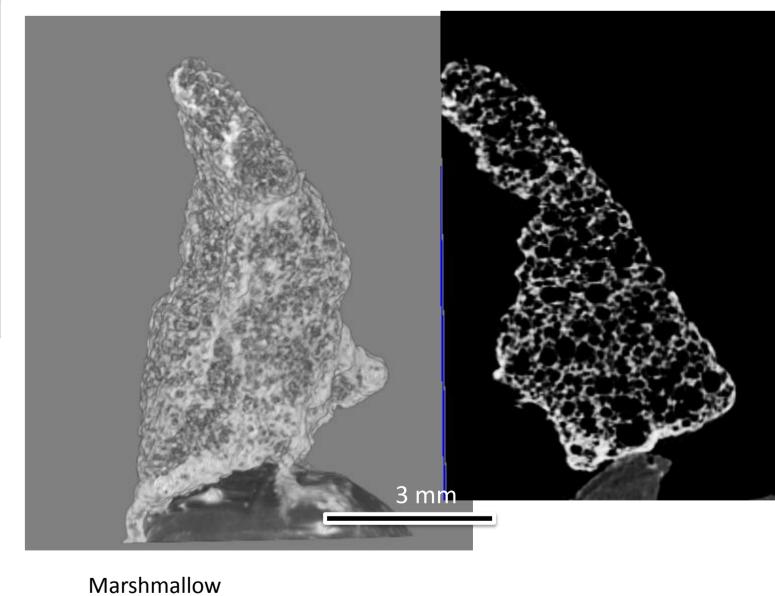
Bidens (Bidens): Bidens is a genus of flowering plants in the family Asteraceae. Their seeds will stick to clothing, fur or feathers, and be carried to new habitat.

The white particles are considered to be plant opal (calcium).

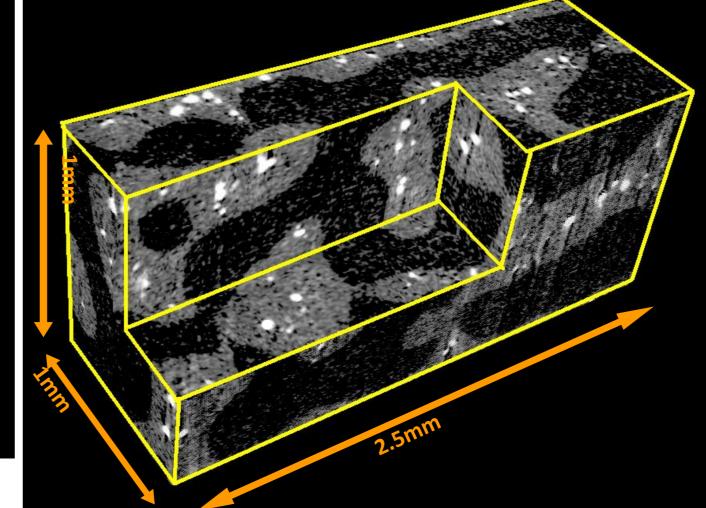


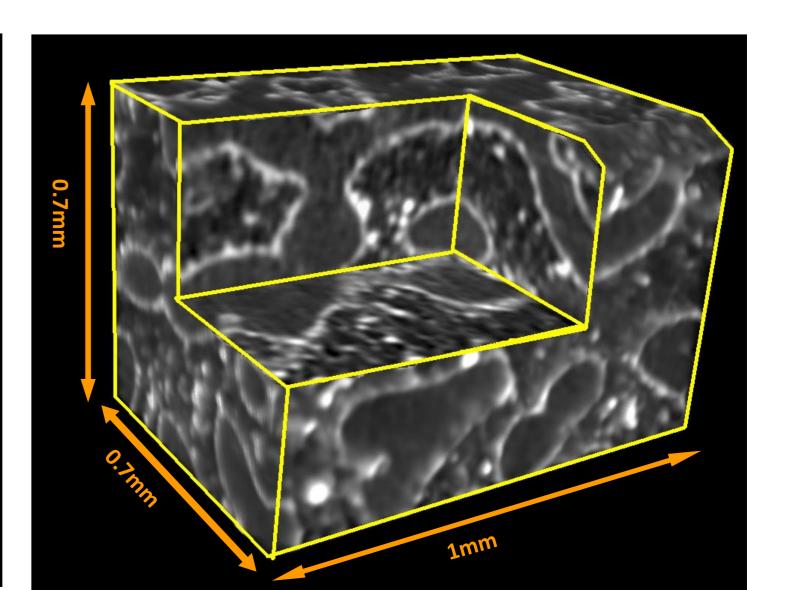






Carbon fibers in PS





Polymer blends

Alumina particles in PS/PMMA

Alumina particles localized at the interface of PS/PMMA