

# LARGE SIZE NOBLE LIQUID DETECTORS: DUNE AND PROTODUNE

Challenges, prototyping program, operational experience, and perspectives towards the design and construction of the DUNE first cryostat and associated cryogenic system, due to start operation in 2027.

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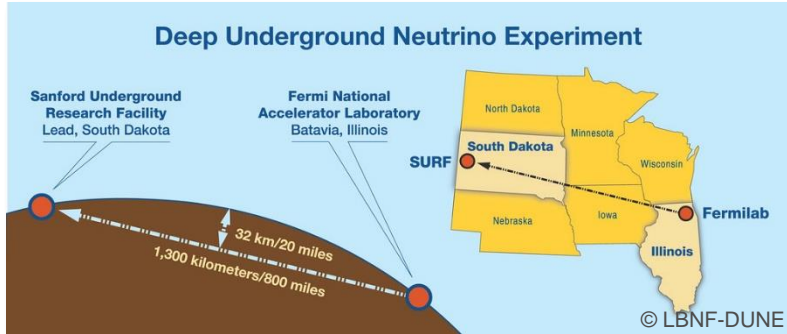
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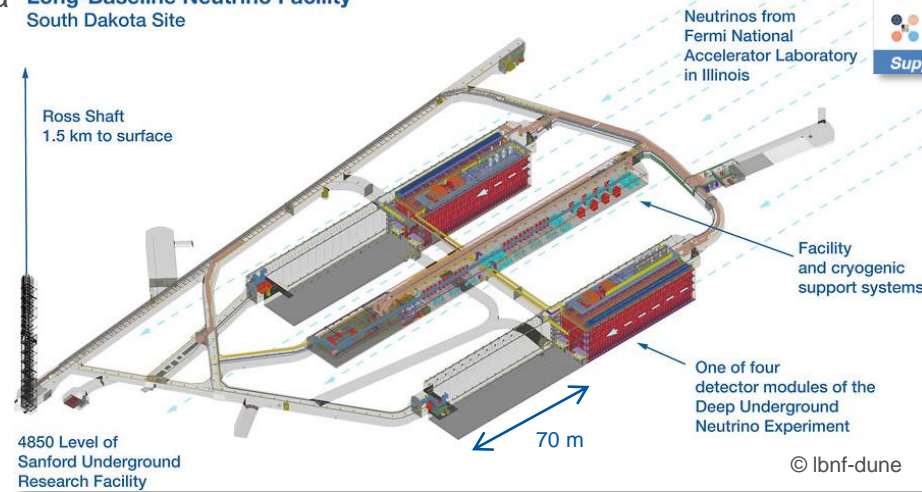
# Introduction

An international collaboration (DUNE) has been set-up to perform a comprehensive investigation on neutrino oscillations. Idea: Shoot a neutrino beam from Fermi Lab to Sanford Lab, covering a distance of 1300 km and detect neutrinos with a liquid argon based detector with a total argon mass of 70 kTon. The detectors will be placed in caverns at 1.5 km below the surface.



Neutrinos from Fermilab to South Dakota through the earth, no tunnel necessary

Long-Baseline Neutrino Facility South Dakota Site



DUNE Science Objectives

All potential Noble prize Objectives

- Origin of matter.** Investigate leptonic CP violation. Are neutrinos the reason the universe is made of matter?
- Neutron star and black hole formation.** Ability to observe neutrinos from supernovae events and perhaps watch formation of black holes in real time.
- Unification of forces.** Investigate nucleon decay, advance unified theory of energy and matter.

Supported by LBNF, DUNE will advance world class discovery science into the fundamental nature of matter

@LBNF/DUNE

4 x 17 kT of LAr as active medium



16/04/2024

Industry Workshop on Cryogenics in Big Science

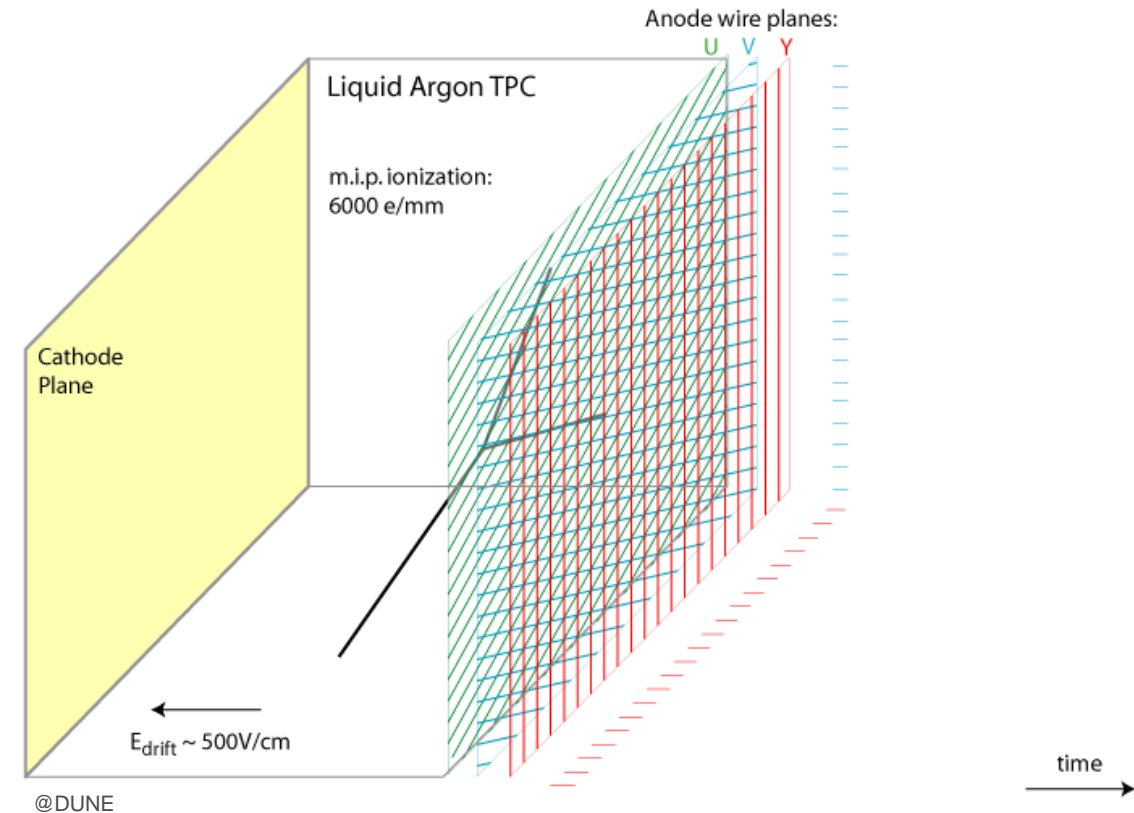
# Detection principle

Neutrino has interaction with argon atoms creating secondary particle(s). These particles are liberating valence electrons along their travel through the detector;

Along the path through the detector about 6000 free electrons are created per mm;

These electrons are moving to the anode plane, while the much heavier positive ions move relatively slow in this field;

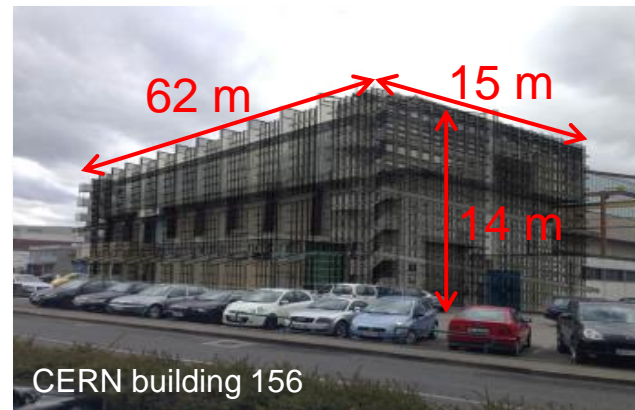
Together with the scintillation light detected by the photo multipliers, the track of the neutrino in the detector can be reconstructed.



# Detection principle

For this operational principle to function:

1. Need of very pure argon to have a “long” free electron lifetime. “long” means milli-seconds, which corresponds to an oxygen equivalent purity in the parts per trillion level;
2. Need to be able to put a HV field of 300 kV over the sensitive argon volume;
3. The temperature gradient over the liquid argon volume shall be below 1 K;
4. Need of relatively long liquid argon bath and relative large argon surface perpendicular to the neutrino beam (increase chance of interaction);
5. Trigger and exclusion systems are vital seen the large number of cosmic particles arriving at the detector;



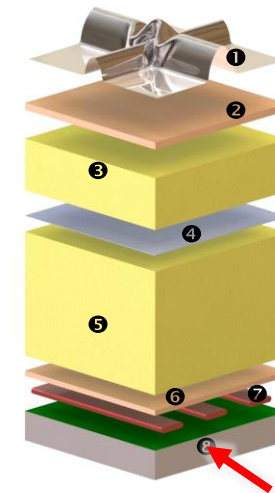
# Cryostat Principle

Cryostat and Cryogenics collaborators were demanded

- To develop, prototype and build cryostats conform to the physics demands, and which also guarantee the highest safety level for use in the underground caverns;
- To develop, prototype and construct a cryogenic system, which guarantees stable conditions in the large liquid argon baths, and an argon purity level in ppt oxygen equivalent level

Seen the detector size and the underground installation: a non-vacuum insulated cryostat option (membrane cryostat) would be preferable:

1. No degradation possible by “vacuum rupture”, and no continuous vacuum pumping needed;
2. However: heat-load of about  $7.5 \text{ W/m}^2$ , higher than in case of vacuum insulated cryostats;
3. However: cryostat cold volume shall not go into an under pressure;
4. Qualified technique used for liquid natural gas (111 K) transport by ship and land storage.



- ① Stainless steel primary membrane
  - ② Plywood board
  - ③ Reinforced polyurethane foam
  - ④ Secondary barrier
  - ⑤ Reinforced polyurethane foam
  - ⑥ Plywood board
  - ⑦ Bearing mastic
  - ⑧ Steel structure with moisture barrier
- GTT intellectual property

Replaced by steel structure

# Prototyping

Can the membrane cryostat principle fulfill the demands?

- Can a detector be mounted in such a structure?
- Is heat load through insulation indeed  $< 7.5 \text{ W/m}^2$ ?
- What will be the long term temperature / pressure stability in cryostat volume?
- Can demanded purity levels be reached ( $> 3 \text{ ms}$  of free electron life time)?
- Can the safety levels for use in the underground areas be guaranteed?

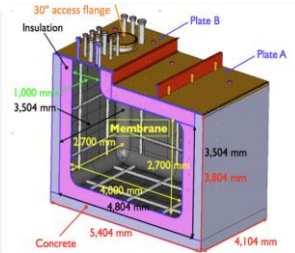
Prototyping!

1 x 1 x 3  
17 m<sup>3</sup>



26 T  
Program  
finished  
(CERN)

35 T



35 T  
Program  
finished  
(Fermilab)

ProtoDUNE  
SP



740 T  
Cool-down in June  
2018  
(NP04, CERN)

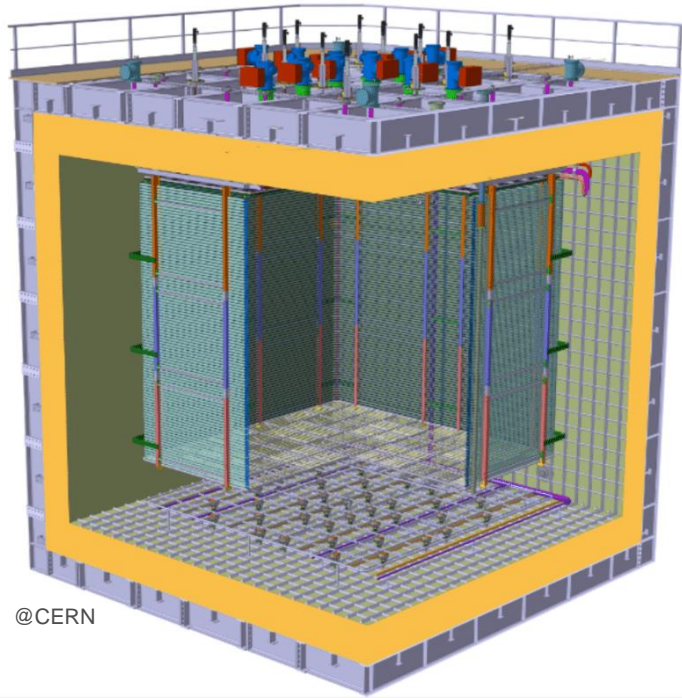
ProtoDUNE  
DP



740 T  
Cool-down in  
December 2018  
(NP02, CERN)

# ProtoDUNE

At CERN a special building and its infrastructure have been put in place to test the two ProtoDUNE cryostats. These cryostats have an internal argon volume of  $8 \times 8 \times 8 \text{ m}^3$  (external  $10 \times 10 \times 10 \text{ m}^3$ ) and are equipped with prototype detectors and cryogenic system. These prototypes shall also be used to check the mounting principle of such a system (structural, how to leak check successfully, how to install detectors,...)



@CERN

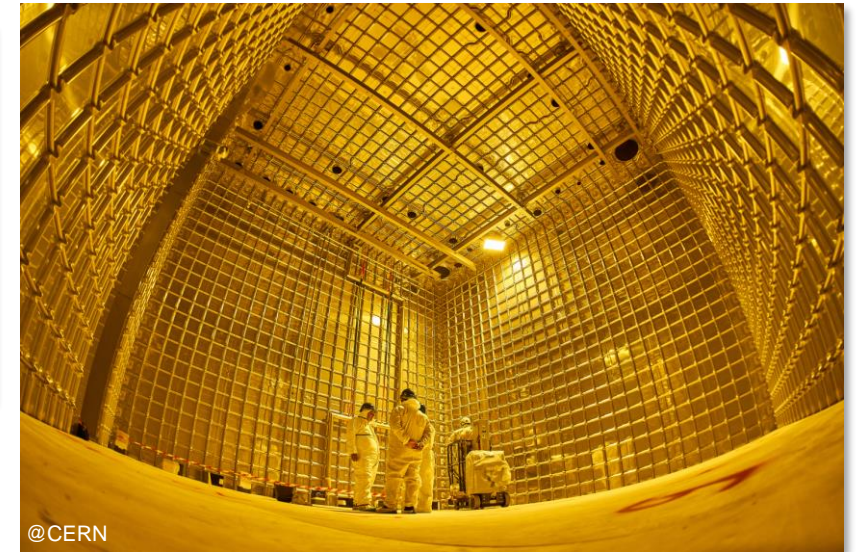
Cryostat on the design table



@CERN

PROTO DUNE SP

The experimental area



@CERN

NP04 cryostat before detector integration



# Demands to cryogenic system

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Cryogenic system requirements:

1. Keep liquid argon in cryostat ( $8 \times 8 \times 8 \text{ m}^3$ ) in stable conditions, without any boiling within the sensitive detector volume ( $6 \times 6 \times 6 \text{ m}^3$ );
2. Guarantee a max temperature gradient of 0.5 K between any two points in the liquid argon bath;
3. Guarantee a continuous operation of the cryogenic system, over a long period (years);
4. Guarantee a purity level of the liquid argon bath at the 100's ppt oxygen equivalent;



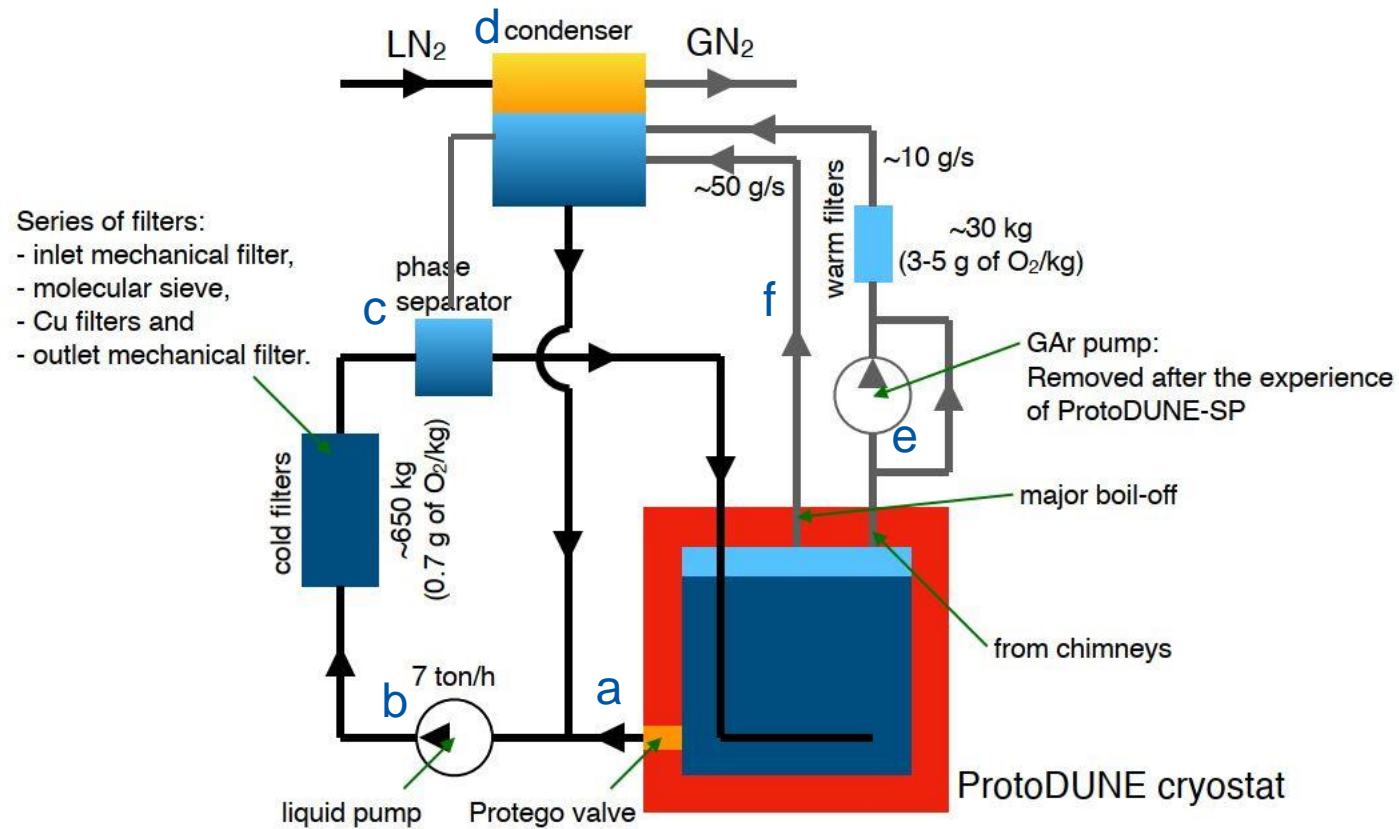
Purity rule: « argon should not see a warm surface before entering the cryostat »

→ Continuous recirculation and purification in the liquid and in the gas phases with the use of Molecular Sieve ( $\text{H}_2\text{O}$ ) and active Cu pellets ( $\text{O}_2$ )

→ The liquid argon delivered to the experiments was accepted on the following conditions:

$\text{O}_2 < 2 \text{ ppm}$ ;  $\text{N}_2 < 2 \text{ ppm}$ ;  $\text{H}_2\text{O} < 1 \text{ ppm}$

# Cryogenic system principles



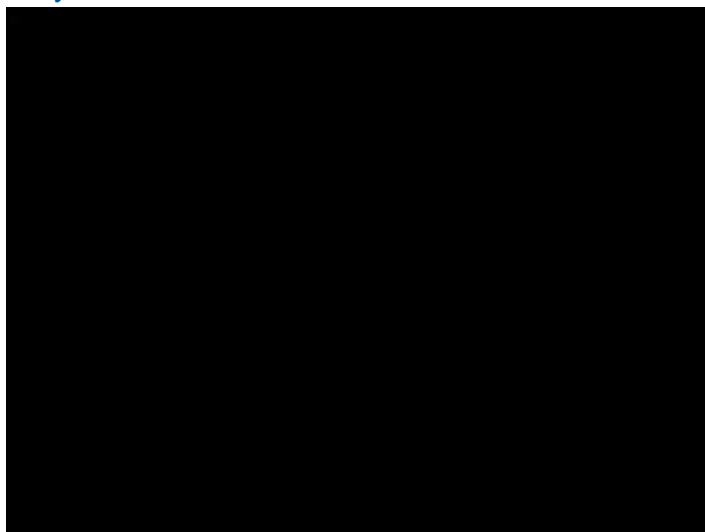
Thanks to F. Resnati

- Cryostat safety valve, closes liquid outlet in case predefined events take place
- Liquid argon circulation pump: used to purify in liquid phase;
- Phase separation of argon coming from purification system. Liquid returned to cryostat, at slightly higher temperature;
- Gaseous argon condensed by nitrogen evaporation via a shell and tube heat exchanger, and brought to inlet circulation pump (purity!);
- Signal chimney warm gas flow, caused by argon vaporization in the cryostat
- Argon cold gas evaporating from the cryostat

# ProtoDUNE operational results

## Filling

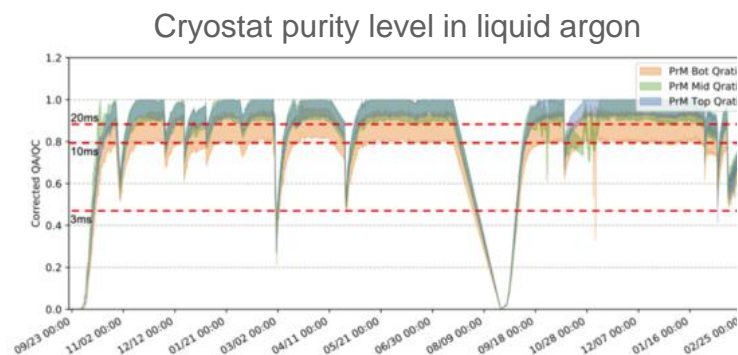
800 tons to be delivered per cryostat, 20 to 40 tons per day. Argon coming from Dortmund (Germany) area, delivered per train and truck. Total time to fill one cryostat takes about 5 full weeks.



Thanks to D. Duchesneau

## Purity

1. Piston purge: gas displacement of 1.2 m/h (no turbulences and no back diffusion): <1 ppm O<sub>2</sub>
2. When filling, liquid passed through purification system: ~10 ppb O<sub>2</sub>
3. In stable state, after 5 volumes recirculated reached electron lifetime > 7 ms corr. < 40 ppt O<sub>2</sub>

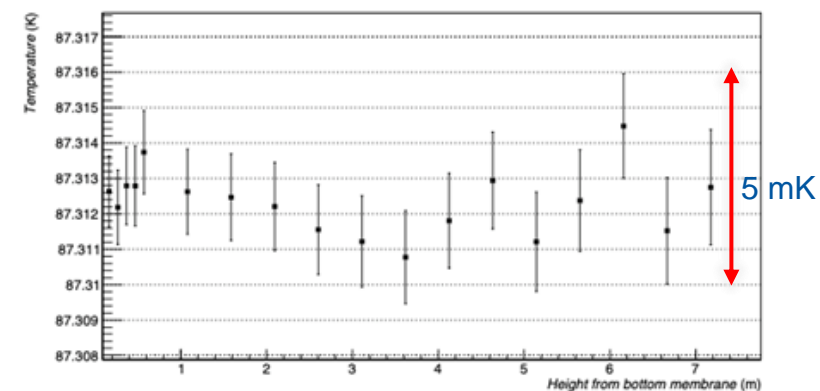


Thanks to F. Resnati

## Homogeneity

After several weeks of stable operation, regulating the absolute argon gas layer pressure, while circulating for purification.

T gradient (in height) over cryostat volume



Thanks to F. Resnati

Principles validated for DUNE

scaling up in size and complexity

@ DUNE:  
17 kilo tons

Total filling time: approx. a year  
Liquid produced underground

@ DUNE:

> 10 ms free electron lifetime  
< 30 ppt O<sub>2</sub>

@ DUNE:

DT < 1K

# Perspectives towards DUNE first cryostat

CERN Neutrino Platform is responsible for the design, production and installation of 2 cryostats

## The cryostat components are being procured.

### Status:

- Metal structure cryostat 1: production completed, being transported to South Dakota (SD)
- Metal structure cryostat 2: in production. Delivered to SD by the end of the year
- Insulation and containment system (for both cryostats): in negotiation phase, contract will soon be signed
- Contract for the construction of the metal structure underground: soon in tendering phase
- Contract for the installation of the insulation: tendering will start beginning of next year



The metal structure of the first cryostat at Horta Coslada (Spain)



and in the harbour

Thanks to F. Resnati, D. Mladenov

# Perspectives towards DUNE cryogenic system (1/2)

CERN Neutrino Platform is responsible for the design and production of the Proximity Cryogenics Condensation System (installation not included)

## Scope

The argon condensers system.

## Need

To re-condense the cryostat boil-off in Cool-down, Filling and Steady State operation and send it to the LAr purification system before returning it to cryostat

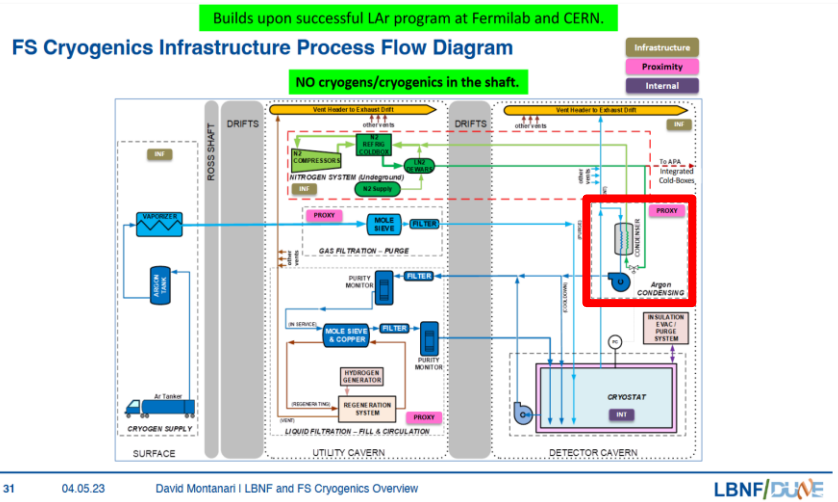
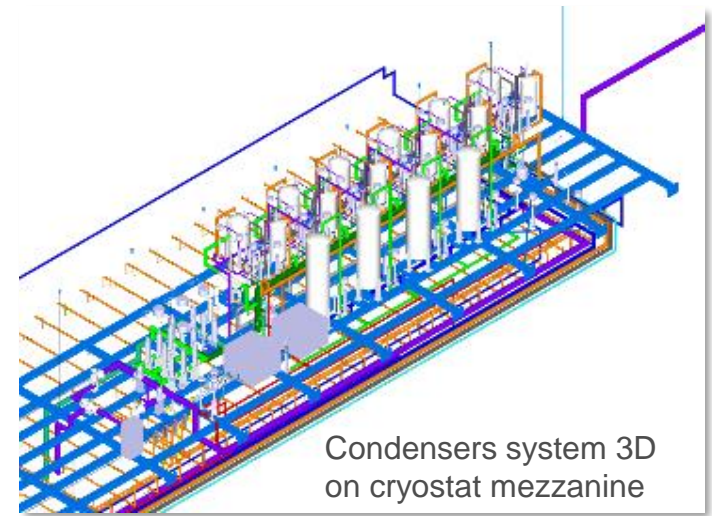
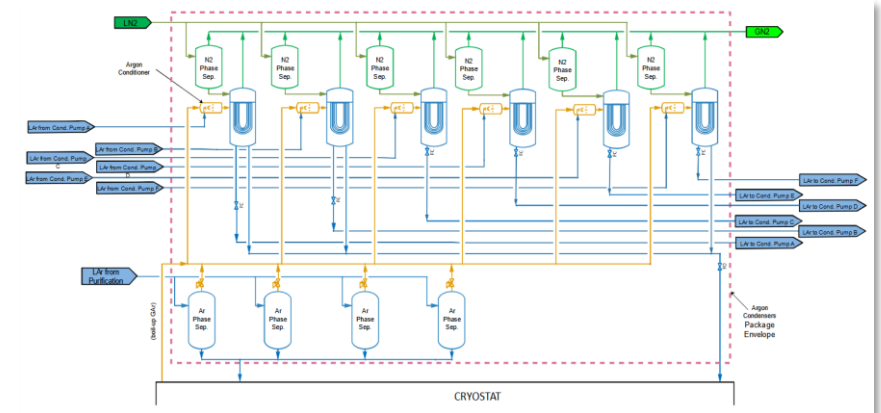
## Constraints

- Access shaft imposes assembly underground and limits size of equipment
- Scaling in cooling power → several similar units working in parallel

## Equipment

- Batch 1: 6 identical tube-in-shell argon condensers (50 kW each)
- Batch 2: 6 identical nitrogen phase separators
- Batch 3: 4 identical argon phase separators
- Batch 4: 6 identical argon pump boxes (500 g/s each)
- Batch 5: 6 identical distribution valve boxes and de-superheating systems
- Batch 6: LN2 and LAr transfer-lines with diameters ranging up to DN250, 700 m overall length
- Approx 135 cryogenic valves ranging DN40 to DN150

Condensers system block diagram



# Perspectives towards DUNE cryogenic system (2/2)

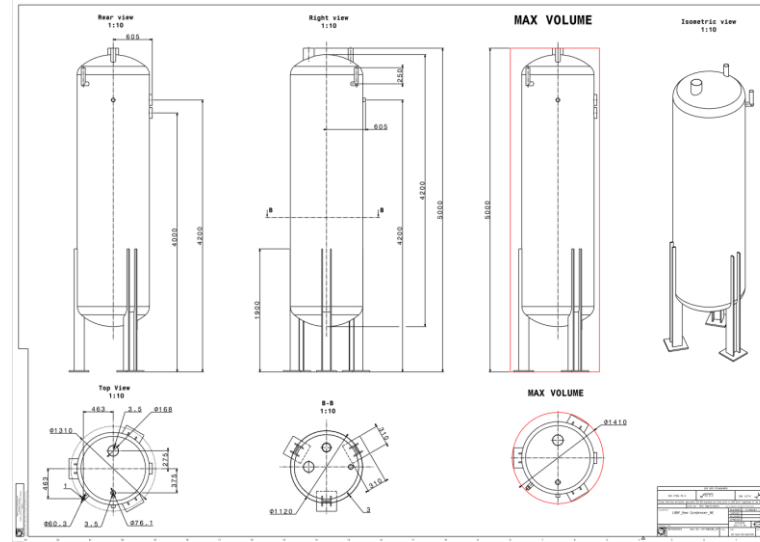
## Dimensional constraints

### Shaft constraints

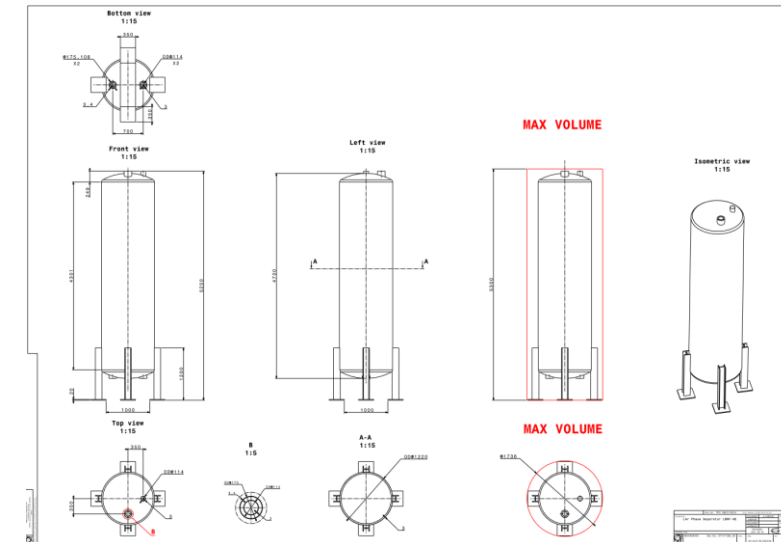
ROSS SHAFT AND SKIP COMPARTMENT UNDERSLUNG LOAD ENVELOPES <sup>12)</sup>								
DIMENSIONS	MAX. WEIGHT		LENGTH		WIDTH		HEIGHT	
	MT	LBS	MM	FT	MM	FT	MM	FT
ROSS SHAFT MAX. LOAD ENVELOPE	6.1	13500	3353	11.0	1422	4.7	6854	22.5
ROSS SOUTH SKIP MAX. LOAD ENVELOPE	10.0	22000	1606	5.3	1295	4.2	15000	49.2

<p>SHAFT LOAD ENVELOPE VIEW</p>	<p>CAGE UNDERSLUNG LOAD ENVELOPE</p>
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Argon condensers: approx. 1.3 m<sup>3</sup> LN<sub>2</sub>, 1.8 m<sup>3</sup> LAR  
 Sizes: 2.5 to 5 m height; 1.2 m diameter



Argon phase separators: 1.6 to 4 m<sup>3</sup>  
 Approx 3 valves each

# Conclusions

- The DUNE experiment will operate with four 17 kT cryostats in an underground area. Prototyping of the foreseen equipment has been performed;
- Two large volume liquid argon filled membrane cryostats (0.8 kT) have been operational at CERN for several years;
- The developed principles have been validated; now: scaling up in size and complexity for DUNE
- The first two cryostats are in production;
- The proximity cryogenics condensation system will be in tendering phase in Q4 2024; Delivery foreseen in Q3 2026
- The first cryostat cool-down and filling is foreseen to begin in Q3 2027.



Photo: Matthew Kapust, Sanford Underground Research Facility

<https://news.fnal.gov/2024/02/excavation-of-colossal-caverns-for-fermilabs-dune-experiment-completed/>