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CERN Accelerator School (CAS) — Advanced Accelerator Physics 11-22 November 2024 Spa, Belgium

Beam collimation

Stefano Redaelli

CERN — Beams Department Accelerator Physics Group













- Introduction
- Accelerator physics concepts
 - Recap. of betatron motion
 - "Aperture" in a circular accelerator
- Beam collimation
 - The beam stored energy challenge
 - Beam losses and cleaning requirements
 - Design of a beam halo collimation system
 - The LHC collimation system
- Collimation design and performance
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 - Collimation system in operation
 - Simulations and measurements
- Crystal collimation



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CERN-2016-002 29 January 2016

ORGANISATION EUROPÉENNE POUR LA RECHERCHE NUCLÉAIRE CERN EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH

Beam Loss and Accelerator Protection

2014 Joint International Accelerator School

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Beam Cleaning and Collimation Systems

S. Redaelli CERN, Geneva, Switzerland

Abstract

Collimation systems in particle accelerators are designed to dispose of unavoidable losses safely and efficiently during beam operation. Different roles are required for different types of accelerator. The present state of the art in beam collimation is exemplified in high-intensity, high-energy superconducting hadron colliders, like the CERN Large Hadron Collider (LHC), where stored beam energies reach levels up to several orders of magnitude higher than the tiny energies required to quench cold magnets. Collimation systems are essential systems for the daily operation of these modern machines. In this document, the design of a multistage collimation system is reviewed, taking the LHC as an example case study. In this case, unprecedented cleaning performance has been achieved, together with a system complexity comparable to no other accelerator. Aspects related to collimator design and operational challenges of large collimation systems are also addressed.

Keywords

Beam collimation; multi-stage cleaning; beam losses; circular colliders; Large Hadron Collider.

1 Introduction

The role of beam collimation systems in modern particle accelerators has become increasingly important in the quest for higher beam energies and intensities. For reference, the beam stored energy of recent and future particle accelerators is shown in Fig. 1, which includes the design (362 MJ) and achieved (150 MJ) values of the CERN Large Hadron Collider (LHC) [1], as well as the 700 MJ goal for its highluminosity upgrade (HL-LHC) [2, 3]. High-power accelerators simply cannot operate without adequate systems to control unavoidable losses in standard beam operation. The operation and physics goals of recent superconducting, high-energy hadron colliders, such as the Tevatron [4], the Relativistic Heavy-



References — ii

J. Barranco Garcïa and FLUKA-SIX TRACK Cor



https://cds.cern.ch/record/2646800/files/CERN-2018-011-CP.pdf

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Recent effort to update simulations tools: Xsuite package

CERN Yellow Reports: Conference Proceedings

volume 2/2018

ICFA Mini-Workshop on Tracking for Collimation in Particle Accelerators

CERN-2018-011-CP

CERN, Geneva, Switzerland, 30 October 2015

Editor: **S. Redaelli**



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Modern accelerators supercolliders – cannot work without an adequate collimation system...



RHIC collimation system







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Tevatron Run II collimation system





Tevatron Run II parameters: $E_b = 1 \text{ TeV}$ $E_{stored} = \sim 2 \text{ MJ}$

Collimation system:

13 collimators, L shape26 positional degrees of freedom





LHC collimation system layout







Future Circular Collider, FCC-hh



Collimation system:



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Future Circular Collider, FCC-ee



Collimation system:

- 45.6-182.5 GeV electron / positron beam energy (4 modes)
- Up to 20.7 MJ stored beam energy
- 2-stage collimation system
 - Betatron and off-momentum in one insertion
- Additional synchrotron radiation collimators around IPs
- 32 collimators per beam





Collimation system are a key to the successful performance of colliders and to the design of future projects.



What do experiments want?



The Large Hadron Collider (LHC): is the state-of-the-art circular collider in operation since 2010 at the European Organisation for Nuclear Research (CERN) that provides high-energy collisions for particle's physics studies.



Determined by the maximum field of bending dipoles, B Depends on machine parameters: charge per bunch (N), num. of bunches (n_b) and transverse beam sizes (σ)

"Thus, to achieve high luminosity, all one has to do is make (lots of) high population bunches of low emittance to collide at high frequency at locations where the beam optics provides as low values of the amplitude functions as possible." PDG 2005, chapter 25.



Luminosity and stored beam energy





Pushing the stored beam energy is a key ingredient to the collider's performance, if it can be handled safely and efficiently!



LHC parameters



Nominal LHC parameters					
	Design	2018	2023		
Beam injection energy (TeV)	0.45	0.45	0.45		
Beam energy (TeV)	7	<mark>6.5</mark>	<mark>6.6</mark>		
Number of particles per bunch	1.15 x	1.2 x 10 ¹¹	1.6 x 10 ¹¹		
Number of bunches per beam	2808	2560	2560		
Max stored beam energy (MJ)	362	300	~ 430MJ		
Beam current (A)	0.58	0.48	0.56		
Norm transverse emittance (µm)	3.75	2.1	1.8		
Colliding beam size (µm)	16	11	9		
Bunch length at top energy (cm)	7.55	7.55	7.55		

- How do we handle these unprecedented stored beam energies?
 - How do we protect the machine while operating at small $\beta^{\ast}?$
 - What are the implication on machine protection?
 - Why do we need a halo collimation system?
 - How do we design it and operate a collimation system?

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LHC parameters



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- How do we handle these unprecedented stored beam energies?
 - How do we protect the machine while operating at small β^* ?
 - What are the implication on ma Similar considerations apply for
 - Why do we need a halo collir

high-power accelerators, not necessarily colliders for HEP - How do we design it and operate a commandin system:

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Circular colliders — basic components



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Charged particles are accelerated, guided and confined by **electromagnetic fields**.

- Bending:
- Focusing:
- Acceleration: RF
- Quadrupole magnets RF cavities

Dipole magnets

In synchrotrons, they are "ramped" together synchronously to match beam energy.

- Chromatic aberration: Sextupole magnets









Two-in-one magnet design LHC: B = 8.33 T \Rightarrow E = 7 TeV















two rings anti-particles collision collision regions point **B**-field force B **Two-in-one** magnet design LHC: $B = 8.33 T \Rightarrow E = 7 TeV$

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Two-in-one design = key element to push the intensity frontier at the LHC!

force

- Superconducting environment (LHC: 1.9k!)

B_field

- High current = small margin (~20 mW/cm³)
- Small aperture : ~17mm from circulating beam

LHC: $B = 8.33 T \Rightarrow E = 7 TeV$

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Pushing the beam power



Beams travel in separated vacuum chambers except around the collision points → the LHC beam current is pushed by increasing the number of bunches!



The LHC design filling scheme targeted ~2800 bunches with 25 ns spacing!













Transverse focusing is achieved with **quadrupole magnets**, which act on the beam like an optical lens.

Linear increase of the magnetic field along the axes (no effect on axis) — quadrupole **gradient**.

Focusing in one plane, **de-focusing** in the other!



Betatron motion





Dispersion







Emittance and beam size (i)



Motion of a single particle:

 $x(s) = A\sqrt{\beta_x(s)} \cos[\phi(s) + \phi_0] + D(s) \times \frac{\Delta p}{p}$ $\beta(s), \phi(s), D(s) \rightarrow \text{determined by lattice}$ $A_{i}, \phi_{i}, \Delta p/p_i \rightarrow \text{define individual trajectories}$

For an *ensemble* of particles:

The **transverse emittance**, ε , is the area of the phase-space ellipse. Usually, 95% confidence level given. Beam size = projection on *X*(*Y*) axis

Adiabatic damping of ϵ when beams accelerate

Beam size

Bunch energy spread

$$\sigma_{x}(s) = \sqrt{\epsilon \beta_{x}(s) + [D_{x}(s)\delta]^{2}}$$

$$\delta = \left(\frac{\Delta p}{p}\right)_{\text{rms}}$$
Betatronic Dispersive contribution

LHC Collimation

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Some examples from the LHC



The Large Hadron Collider (LHC)







The Large Hadron Collider (LHC)







Example for the LHC arc (450 GeV)







Beam sizes ~4 times smaller at 7 TeV (same optics)



IR7: collimation insertion



Shown: collimator gaps (primary, secondary, absorbers will be introduced later)











Interaction region layout









Specific challenges for the collimators that protect the triplet, because local orbit and beam sizes vary during the cycle.



Beam envelope







Beam envelope






Aperture in a circular collider



Typical LHC aperture in superconducting magnets ("beam screen"): $r_{x,y} = 22/17$ mm



Machine aperture is fundamental for the design of a super-collider: key factor in determining the costs. It needs to be sufficiently large to ensure adequate beam clearance in all operational phases.



Beams must never touch directly the beam pipe: **aperture must be protected.** Primary goal of the collimation system is to ensure this!

$$A_{x,y}(s) = \frac{r_{x,y}(s)}{\sigma_{x,y}(s)}$$

 $\min[A_{x,y}(s)]$

bottleneck

It is convenient to introduce a normalised aperture using the varying local beam sizes as a function of *s*



Aperture example





The smallest normalised aperture is the key input parameters for a collimation system design as it defined the normalised collimator settings that protect the accelerator aperture.

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Aperture calculations in practise





In reality, the "aperture problem" is quite complex. Many *ad-hoc* tools were developed in the past to account for various error models: beam orbit, optics (betatron and dispersion), manufacturing tolerances, alignment errors, ...

We need to build an "aperture model" that is used to estimate aperture bottlenecks in the accelerator.

For this lecture, we "only" need to know that there is a minimum aperture values, per beam and plane (x, y), that the collimation system must protect!

$$A_{x,y}^{\text{bottleneck}} = \min_{s} \left[\frac{r_{x,y}(s)}{\sigma_{x,y}(s)} \right]$$

In a similar way, one can compute the off-momentum aperture bottleneck and design a collimation system to protect it — focus this lecture on the betatron case.







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LHC Collimation Project

Beam rigidity:

$$B\rho = \frac{p}{e}$$



Equation of motion and its solution:

 $x'' + K(s)x = \frac{1}{\rho} \frac{\Delta p}{p_0} \quad \Longrightarrow$

$$Dispersion$$

$$Dispersion$$

$$V(s) = A\sqrt{\beta_x'(s)}\cos[\phi(s) + \phi_0] + D(s) \times \frac{\Delta p}{p}$$

Rota function

Betatron tune and chromaticity:

$$Q = \frac{1}{2\pi} \int \frac{ds}{\beta(s)}$$

$$Q' = \frac{\Delta Q}{\Delta p/p}$$

Emittance and beam size:

Normalized aperture:

$$\sigma_x(s) = \sqrt{\epsilon \beta_x(s) + [D_x(s)\delta]^2}$$

$$A_{x,y}^{\text{bottleneck}} = \min_{s} \left[\frac{r_{x,y}(s)}{\sigma_{x,y}(s)} \right]$$





The LHC stored energy challenge







362 MJ stored energy (LHC design at 7 TeV)



90 kg of TNT







8 litres of gasoline

15 kg of chocolate

Key factor : how **fast** the energy is released ?!

The collimation system is designed to **handle safely** these energy for all relevant loss scenarios at the LHC while preserving the **superconducting** state!

The kinetic energy of a 200 m

long train at 155 km/hour



Beam losses vs. collimation



Ideal world (perfect machine): no beam losses throughout the operational cycle

Injection, energy ramp, betatron squeeze, collisions, beam dump. No need for a collimation system!

In real machines, several effects cause beam losses:

- Collisions in the interaction points (beam burn up)
- Interaction with residual gas and intra-beam scattering
- **Beam instabilities** (single-bunch, collective, beam-beam)
- Dynamics changes during OP cycle (orbit drifts, optics changes, energy ramp, ...): "operational losses"
- Transverse resonances.
- Equipment failures & human errors
- Capture losses at beginning of the ramp.
- RF noise and out-of-bucket losses.
- Injection and dump losses.

These effects can increase the beam halo population and ultimately cause beam losses!

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We do not need to study all that in detail to understand beam collimation!



Beam losses through lifetime





Beam losses mechanisms are modelled by a time-dependent beam lifetime. This measures the total beam losses that a collimation system must handle.

LHC target driven by quench limits of SC magnet: **0.2 h lifetime** at the full intensity (320 hundred trillion protons!) corresponds to a loss rate of about 450 billion proton per second, i.e. **0.5 MJ/s = 500 kW**!



Collimation design: losses & target





 $\tilde{\eta_c} = \tilde{\eta_c}(s)$: this is a function on the longitudinal coordinate (as seen later). LHC example: magnets must NOT quench. This requires $\eta_c < 0.0001$





Let's start designing a collimation system to protect the aperture



Aperture and single-stage cleaning





The particles lost from the beam core drift transversally and populate beam tails. Ultimately, they reach the machine *aperture bottleneck*.

Can we stop them with a single collimator that shields the cold aperture? S. Redaelli, Advanced CAS, 21/11/2024

Particle interactions with collimators





If the "primary" collimator were a black absorber, it would be sufficient to shield the aperture by choosing a gap $N_{\sigma}\sigma_z$ smaller that the aperture bottleneck ! In reality, part of the beam energy and a fraction of the incident protons escape from the collimator! For "cleaning" what matters is the energy leakage.



$$\sqrt{\langle \theta_p^2 \rangle} = \frac{13.6}{cp[\text{MeV}]} \sqrt{\frac{s}{\chi_0}} \left(1 + 0.038 \cdot \left(\frac{s}{\chi_0}\right) \right)$$

 χ_0 : radiation length

Molière's multiplescattering theory: scattered particles gain a transverse RMS kick.



The interaction with collimator materials is itself a source of betatron and off-momentum halo (secondary halo).

Electro-magnetic and hadronic showers developed by the interaction carry an important fraction of the impacting beam energy that "escapes" from the collimator.

Note: multi-turn interactions occur with sub-micron impact parameters → this has an important effect on the absorption efficiency.

Single-stage cleaning - LHC at 7 TeV







Two-stage collimation





"Secondary" collimators (TCSs) can be added to intercept the secondary halo and the showers that leak out of the primary collimator.

Optimum secondary collimator locations





There are two optimum phase locations to catch the debris from the primary collimators (TCPs).

Minimum: set of 2 secondary collimators (TCSs) covering $+\theta_{MCS}$ and $-\theta_{MCS}$. Optimum: 4 TCSs (per plane) providing redundant coverage.



Betatron motion in z = (x, y)

$$z_i(s) = \sqrt{\beta(s)\epsilon_i}\sin(\phi(s) + \phi_0)$$

eta(s) : betatron function versus s

Secondary collimators must be placed at **optimum phase** locations where kicks from the TCP scattering translates into the largest offset.



Reality is a bit more complicated...



Optimum phases depend on TCP/TCS retraction

 $\tan \mu_x = \frac{\sqrt{n_{\rm TCP}^2 - n_{\rm TCS}^2}}{n_{\rm TCP}^2} \frac{\cos \phi}{\cos \alpha}$

 $n_{\mathrm{TCP}}, n_{\mathrm{TCS}}\,$: TCP and TCS half-gap

 $lpha, \phi$: collimator plane and scattering angle $\cos \mu_0 = n_{\mathrm{TCP}}/n_{\mathrm{TCS}}$

Phys.Rev.ST Accel.Beams 1:081001,1998

Optics of a two-stage collimation system

J. B. Jeanneret *CERN, CH-1211 Geneva, Switzerland* (Received 13 October 1998; published 21 December 1998)

Phase locations (μ_x , μ_y) and jaw orientation (α_J) to catch different scattering angle (ϕ) for horizontal (α =0), vertical (α = $\pi/2$) and skew (α = $\pi/2$) scattering source locations.



α	${oldsymbol{\phi}}$	μ_x	μ_y	$lpha_J$
0	0	μ_0	_	0
0	π	$\pi - \mu_0$	_	0
0	$\pi/2$	π	$3\pi/2$	$oldsymbol{\mu}_0$
0	$-\pi/2$	π	$3\pi/2$	$-oldsymbol{\mu}_0$
$\pi/4$	$\pi/4$	μ_0	$oldsymbol{\mu}_0$	$\pi/4$
$\pi/4$	$5\pi/4$	$m{\pi}-m{\mu}_0$	$m{\pi}-m{\mu}_0$	$\pi/4$
$\pi/4$	$3\pi/4$	$m{\pi}-m{\mu}_0$	$\pi + \mu_0$	$\pi/4$
$\pi/4$	$-\pi/4$	$\pi + \mu_0$	$m{\pi}-m{\mu}_0$	$\pi/4$
$\pi/2$	$\pi/2$	—	$oldsymbol{\mu}_0$	$\pi/2$
$\pi/2$	$-\pi/2$	—	$\pi - \mu_0$	$\pi/2$
$\pi/2$	π	$\pi/2$	π	$\pi/2 - \mu_0$
$\pi/2$	0	$\pi/2$	π	$\pi/2 + \mu_0$



Including protection devices, a **5-stage cleaning** in required! The system performance relies on achieving the well-defined **hierarchy** between different **collimator families** and **machine aperture**.



Simulated 7 TeV performance







Simulated 7 TeV performance







LHC collimation system (Run 2)

TCL.4R5 TCL.5R5 TCL.6R5

TCTPV.4R5 TCTPH.4R5

CMS

РБ

TCL.5L5

TCTPV.AL5



B2

TCP.D6L

FCP.C6L7

TCP.B6L7

TCSG.A6L

TCSG.B5L

TCSG.A5L

TCSG.D4L

TCSG.B4L7

TCSG.A4L7

TCSG.A4F

TCSG.B5R7

TCSG.D5R

TCSG.E5R

TCSG.6R7

TCLA.A6R

TCLA.B6P/

TCLA.C677

TCLA.DER7 TCLA.//R7

TCTPH.4L8 TCTPV.4L8

TCDO.ARG TCSP.AARO

୧୦

TCLA.D6L7

Two warm cleaning insertions, **3 collimation planes**

IR3: Momentum cleaning 1 primary (H) 4 secondary (H) 4 shower abs. (H, V)**IR7: Betatron cleaning** 3 primary (H,V,S) 11 secondary (H,V,S) 5 shower abs. (H, V)

Local cleaning at triplets

B1

- Passive absorbers for warm magnets
- Physics debris absorbers
- Transfer lines (13 collimators) Injection and dump protection (10)

Total of 118 collimators (108 movable). Two jaws (4 motors) per collimator!



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Main points to retain (i)



- Beam collimation is essential in modern high-power machines to safely dispose of <u>unavoidable</u> beam losses (*beam halo cleaning*).
 <u>LHC main concerns</u>:
 Protect against the risk of quenches with > 300 MJ beam stored energy,
- Collimation is achieved by constraining the transverse amplitudes of halo particles: collimator jaws are set close to the beam to shield the machine aperture bottleneck.
- Many sources of beam losses (collisions, gas or beam scattering, operational losses,...) are modelled by looking at the time-dependent beam lifetime.
 Required cleaning depends on minimum allowed beam lifetime [for given quench limit].
- We have see the key parameters involved in the specification of collimation systems (beam intensity and energy, assumed lifetime, ...)
- Single-stage collimation: efficiencies up to ~97-99%. This is not enough: the leakage must be reduced by another factor 100-1000 to avoid quenches.
 <u>Many</u> collimators are needed to catch efficiently high-energy halo particles.



Main points to retain (ii)



 A multi-stage collimation can provide the missing factors and fulfil the cleaning challenge (for the LHC)!

Secondary collimators are placed at optimum locations to catch product of halo interactions with primaries (secondary halo+shower products). Other collimators are needed to achieve ~1e-5 → complex **multi-stage hierarchy**.

 Dedicated momentum cleaning might be needed if energy losses are a concern.

Special optics solutions to protect the off-momentum aperture bottleneck, otherwise using the same multi-stage approach as for betatron cleaning.

- Back-bone of collimation placed in dedicated warm insertions, but some collimators also used for local protection of sensitive magnets.
- LHC collimation: unprecedented complexity in particle accelerators! *A total of 44 collimators per beam, ordered in a pre-defined collimation hierarchy: two dedicated warm insertions (2-stage collimation+shower absorbers), local cleaning in experiments, physics debris cleaning and protection collimators.*



Possible collimator designs



Fixed collimators (masks): square, circular, elliptical, ...



Movable collimators: L-shaped, one-sided, two-sided.





Possible collimator designs



Fixed collimators (masks): square, circular, elliptical, ...



Movable collimators: L-shaped, one-sided, two-sided.





Setting/aperture notations



Right

jaw

g

Beam

2

0

x [mm]

1

3





Setting/aperture notations



Right

jaw



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2

x [mm]

3 4



"Skew" collimators







In the LHC, we also have "rotated" collimators that provide collimation in the *skew plane*. *The collimator jaw movement occurs along the skew axis (still 1D movement). Normalized settings are defined for an appropriate effective beam size. Same collimator design for all cases: rotate vacuum tank.*

RMS betatron beam size in the collimator plane

$$\sigma_{\rm coll} = \sqrt{\cos^2(\theta_{\rm coll})\sigma_x^2 + \sin^2(\theta_{\rm coll})\sigma_x^2}$$

Horizontal



Vertical

Skew

3 primary collimators are needed to protect the machine against transverse betatron losses. Only **one horizontal primary collimator** for momentum losses.



Smallest collimator gaps





2€ coin

A beam carrying up to >400MJ passes more than 11000 per second in such small collimator gaps!



Side view of the vertical TCP



Beam: RMS beam size $\sigma_v = 250$ microns!





Distribution of collimator gaps in 2012



Beam IF7 TCP.DoL7.B1 -0.84 1.33 TCP.CoL7.B1 1.33 -1.7 TCP.B6L7.B1 -1.6 0.94 TCSG.A6L7.B1 1.85 -2 TCSG.B5L7.B1 -2.66 1.92 TCSG.A5L7.B1 -2.59 2.1TCSG.D 4L7.B1 -1.56 1.42 TCSG.B4L7.B1 -1.3 2.98 TCSG.A4L7.B1 -1.27 2.93 TCSG.A4R7.B1 -1.4 2.8

Collimation **impedance** is a concern because of small gaps → rich R&D on collimation materials to minimise this.

Fixed display in the LHC control room showing the IR7 collimator gaps.



LHC collimator design



Main design features: • Two jaws (position and angle)

- •Concept of spare surface
- Different angles (H,V,S)
- External reference of jaw position
- Auto-retraction
- •RF fingers
- Jaw cooling





LHC collimator "jaw"







A look inside the vacuum tank







Newest design: in-jaw BPMs!





BPM: beam position monitor



Aims:

- Faster & precise alignment to the circulating beam: crucial for operation at small gaps (see above)
- continuous orbit monitoring.






Newest design: in-jaw BPMs!





BPM: beam position monitor



Aims:

- Faster & precise alignment to the circulating beam: crucial for operation at small gaps (see above)
- continuous orbit monitoring.



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Complete collimator assembly







Complete collimator assembly





Tunnel layout: Tertiary collimators in IR1

More than 100 units installed the LHC, in warm areas!











Special design of a warm collimator in the cold region to cure local losses at the "dispersion suppressors" at the beginning of the LHC arcs.



Special collimation design — TCLD





S. Redaelli, Advanced CAS, 21/11/2024







- Introduction
- Accelerator physics concepts
 - Recap. of betatron motion
 - "Aperture" in a circular accelerator
- Beam collimation
 - The beam stored energy challenge
 - Beam losses and cleaning requirements
 - Design of a beam halo collimation system
 - The LHC collimation system
- Collimation design and performance
 - Design of the LHC collimators
 - Collimation system in operation
 - Simulations and measurements
- Crystal collimation



Collimation hierarchy



LHC collimation fixed display

HW GROUP	: COLLIMATORS_V		_B1	Beam Mod	le: ADJU	JST	Energy: 68	00 GeV
MDC PRS L (mm)	IR1	R (mm)	0 0 2.42	TCSG.A5R3.B1	-2.85	63.89	TCPCV.A6L7.B1	Closed
8.75 🦲	TCTPH.4L1.B1	-8.11	0 2.51	TCSG.B5R3.B1	-3.39	0 1.94	TCSG.B5L7.B1	-1.72
0 7 .48	TCTPV.4L1.B1	-4.79	6.03 🔵	TCLA.A5R3.B1	-5.63	0 2.12	TCSG.A5L7.B1	-1.58
0 25.00	TCL.4R1.B1	-25.00	6 🔵 4.98	TCLA.B5R3.B1	-5.86	0 0 1.11	TCSG.D4L7.B1	-1.30
0 25.00	TCL.5R1.B1	-25.00	0 5 .21	TCLA.6R3.B1	-4.80	6 6 58.28	TCPCH.A4L7.B1	Closed
0 24.98	TCL.6R1.B1	-25.01	0 0 3.81	TCLA.7R3.B1	-3.29	0 22.97	TCSG.B4L7.B1	-22.97
MDC PRS L (MM)	IR2	R (mm)	MDC PRS L (mm)	IR5	R (mm)	0 1.93	TCSPM.B4L7.B1	-1.36
9 5 .33	TCTPH.4L2.B1	-5.20	0.06	TCTPH.4L <mark>5.B1</mark>	-8.81	0 1.77	TCSG.A4L7.B1	-1.55
6 6 4.57	TCTPV.4L2.B1	-6.93	6.28	TCTPV.4L5.B1	-6.01	0 1.71	TCSG.A4R7.B1	-1.67
0 53.43	TDISA.A4L2.B1	-53.58	0.00	TCL.4R5.B1	-25.00	0 1 .84	TCSG.B5R7.B1	-1.98
0 53.41	TDISB.A4L2.B1	-53.46	0 24.99	TCL.5R5.B1	-24.99	0.00	TCSG.D5R7.B1	-1.84
0 53.50	TDISC.A4L2.B1	-53.50	0.00	TCL.6R5.B1	-25.01	0 23.01	TCSG.E5R7.B1	-23.01
0.45 🥏	TCDD.4L2	-20.51	MDC PRS L (mm)	IR6	R (mm)	0 1.75	TCSPM.E5R7.B1	-2.11
0 27.98	TCLIA.4R2	-27.98	0 3.70	TCDQA.A4R6.B1		0 22.99	TCSG.6R7.B1	-22.98
0 24.83	TCLIB.6R2.B1	-24.99	🦲 🔵 3.77	TCSP.A4R6.B1	-3.59	0 2.23	TCSPM.6R7.B1	-2.68
0.00	TCLD.A11R2.B1	-20.03	MDC PRS L (mm)	IR7	R (mm)	0 2.33	TCLA.A6R7.B1	-0.90
MDC PRS L (mm)	IR3	R (mm)	🦲 🔵 1.20	TCP.D6L7.B1	-0.68	🦲 🛑 3.15	TCLA.B6R7.B1	-2.07
6 6 4.10	TCP.6L3.B1	-3.49	0 1.58	TCP.C6L7.B1	-1.02	6 6 4.16	TCLA.C6R7.B1	-1.14
0 3.05	TCSG.5L3.B1	-2.82	0 1.32	TCP.B6L7.B1	-0.84	0 3 .24	TCLA.D6R7.B1	-0.06
0 1.74	TCSG.4R3.B1	-2.26	0 1.58	TCSG.A6L7.B1	-1.40	0 1 .66	TCLA.A7R7.B1	-1.70

Collimators are grouped in "families" that build a strict transverse hierarchy to protect, through multiple stages, the machine aperture. Some acronyms: TCP: primaries; TCS: secondaries; TCT: tertiaries; TCDQ: dump protection; ... Hierarchy expressed in σ units and LHC protected aperture





Collimation alignment





Detailed procedures for the "beam-based alignment" collimation were established to find local beam position and establish the relative transverse hierarchy. Need to be repeated for each individual collimator!



Machine learning for alignment









Machine learning for alignment





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Beam validation through "loss maps"



Internal system checks are crucial but not sufficient to validate the collimation cleaning performance. **Only beams tell the true!** We also need a **direct measurement** of what the beams "will see" and of how the collimation system will behave in presence of high beam losses!

Can we exclude setting errors? Is the setting hierarchy respected? Is the local cleaning in cold magnets as expected for a given hierarchy? Does the system - and the machine - provide stable performance in time?



Each set of settings of the collimation system is validated through loss maps with low-intensity beams (few bunches) **Beam loss rates** are abnormally **increased in a controlled way** to simulated large beam losses that might occur during nominal high-intensity operation. *Excite beam resonances by changing the tunes; controlled blow-up with transverse damper.*



Collimation cleaning







Collimation cleaning: 4.0 TeV, β*=0.6 m



MEASUREMENTS





Collimation cleaning: 4.0 TeV, $\beta^*=0.6$ m



MEASUREMENTS





Betatron cleaning: zoom in IR7





<u>Critical location</u> (both beams): losses in the "dispersion suppressor". With "squeezed" beams: tertiary collimators (TCTs) protect locally the triplets.





Do we understand the observed collimation losses?

LHC collimation: simulation challenges



Model precisely the complex and distributed collimation system

- → 44 collimator per beam along 27 km; multi-stage cleaning;
- → 2 jaw design for **3 collimation planes**: horizontal, vertical and skew;
- \rightarrow impact parameters in the sub-micron range;
- → beam proton **scattering** with different collimator materials.

Collimation is designed to provide cleaning efficiencies > 99.99%

- → need **good statistical accuracy** at limiting loss locations;
- → simulate only halo particles that interact with collimators, not the core.



LHC collimation: simulation challenges



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- Collimation is designed to provide cleaning efficiencies > 99.99%
 - → need **good statistical accuracy** at limiting loss locations;
 - → simulate only halo particles that interact with collimators, not the core.
- Detailed description of the LHC aperture all along the 27 km
 - \rightarrow 10 cm binning, i.e. 270000 check points.
- Accurate tracking of particles with large orbit and energy deviations
 - → need state-of-the-art tools for multi-turn tracking.
- At the scale of 7 TeV beam sizes (~200 microns), small errors matter!
 - Need to model the relevant imperfections
 - \rightarrow Jaw flatness of the order of 40 microns;
 - → Jaw positioning (gap/angles);
 - → Machine optics and orbit errors.

Simulation goal: determine energy lost in (cold) magnets for given beam intensity impinging on collimators.



Ref.: "tracking for collimation"



CERN-2018-011-CF **CERN Yellow Reports:** Conference Proceedings volume 2/2018 ICFA Mini-Workshop on Tracking for Collimation in Particle Accelerators CERN, Geneva, Switzerland, 30 October 2015 al for the Large Hadron Collider (LHC) and for its High-Luminosity (HL) upgrade project and fo

Published CERN Yellow Book: CERN-2018-011-CP

The PDF version available on the CERN CDS side. A few printed copies available for who is interested.

Link to the workshop: https://indico.cern.ch/event/455493

High Lum LHC	inosity	CARD ² XBEAM	FCC Ph ee he				
Tracking for	Collimation Workshop (W	P5)					
30 October 2015 CERN Europe/Zurich timezone		Enter	r your search term	٩			
Overview	Ream collimation and machine pro	taction have become accential acc	acts for modern high sto	rod			
Timetable	energy accelerators. The understanding of operating facilities and the performance extrapolations for future machines demands unprecedented accuracy in simulations of beam cleaning systems. This is						

Presently: ongoing effort in the CERN Accelerator Physics group to renew and modernise the simulation tools — stay tuned!

Coupling of different tools

Recent advanced implementations (halo models, hollow e-lenses, crystals, dynamics simulations)

Editor. S. Redaelli



Simulation tools





Example: trajectory of a halo particle





FCC: ~1000000 points!!

Example of simulated "loss map"













Comparison with measurements







81



Comparison in the betatron cleaning





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Comparison in the betatron cleaning





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We measure beam losses here!

Impressive machine model for energy deposition studies for collimation! This is required to reproduce the details observed in the measurements...

Energy deposition at selected beam loss monitors done with the code FLUKA



Comparison against measurements



Transport of shower products over more than 700 metres!



- Compared measured data from BLM's in IR7 against doses from shower cascades.
- Impressive agreement considering the complexity of the simulation behind!
- Working on improving further the agreement some "factors" missing at specific locations (like TCLA collimators).
- Important immediate outcome: cross-calibration of loss measurements and peak deposited energy in the magnet coils for updated quench limit estimates.





Crystal collimation

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Planar channeling in bent crystals





Straight crystal: hadron oscillate, "trapped" between planes



Bent crystal



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Mechanical bending of crystal produces a net kick of trajectories of the particles trapped between planes.

Equivalent magnetic field for 50µrad at 7 TeV proton beams: 310 T (4 mm crystal)



Planar channeling in bent crystals







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Crystal-hadron coherent interactions





See for an extensive overview Phys. Rept. 815 (2019) 1-107

Crystal-hadron coherent interactions





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The crystal collimation concept

(replacing the 3-stage betatron cleaning)



The rest of the hierarchy (protection, inner triplet, etc...) remains needed!

LHC Collimation

CERN

Crystal-based betratron halo cleaning

- Bent crystal replaces horizontal and vertical primary collimators
- A single massive absorber (per plane) intercepts the channeled halo
- Needs additional shower absorbers, but "cleaner" disposal of primary losses
- Promises: Improvement of cleaning, with fewer collimators, in particular for <u>heavy ion beams</u> (suppress of fragmentation/dissociation!)
- Challenges: Quality and performance of crystal assembly (new energy regime) Angular control within sub-micro radiants Safe and efficient disposal of channeled halo



The crystal collimation concept

(replacing the 3-stage betatron cleaning)



LHC Collimation CERN

The rest of the hierarchy (protection, inner triplet, etc...) remains needed!

Crystal-based betratron halo cleaning

- Bent crystal replaces horizontal and vertical primary collimators
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Challenges:

Improvement of cleaning with fewer collimators in particular

Promises:

Never used operationally in colliders until 2023. for Decision to install a crystal collimation test stand as part of e) Qu the LHC collimation betatron system to assess performance An Sal benefit and operational aspects with LHC conditions.



The crystal collimator







4mm along the beam direction give 50µrad

Courtesy SY/STI, BE/CEM, INFN-Fe

Channeling observations at the LHC



Key measurements: crystal angular scans and linear collimator scans





Established in other circular accelerators, in particular: useful operational experience at the SPS (UA9 setup).

(1) **Angular scan**: strong reduction of local losses in channeling compare to amorphous.



(2) **Linear collimator scan**: measures the profile of the channeled halo.



1.0e-10

1.0e-11

์ .0e-12

1.0e-13 ss 1.0e-13 or 1.0e-14 1.0e-15 or 1.0e-15

1.0e-16

1.0e-17

Collimation performance Pb beams

















Thanks for Vour attention!