

# SCRF Activities at IPN Orsay

*Sébastien Bousson*

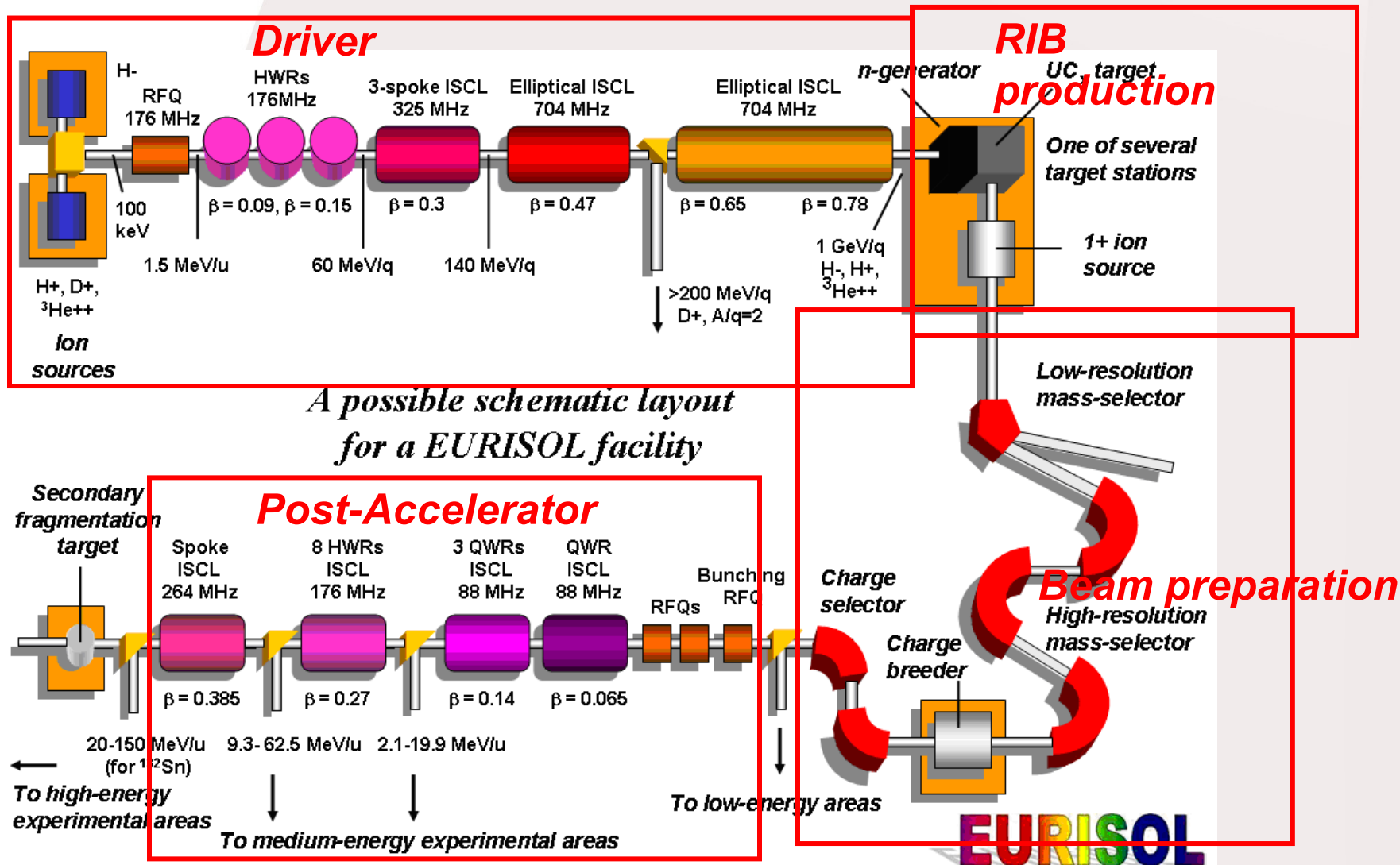
*On behalf of the SCRF group*

**Eurisol Net Meeting – CERN, 28<sup>th</sup> June 2011**

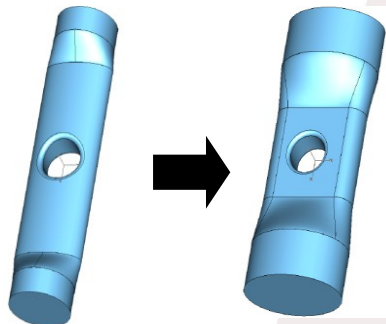
## Outlook

- R&D on spoke cavities (Eurisol TSR)
- TIARA (WP 9)
- SPL related activities & EUCARD R&D Program
- Cavity developments for Spiral-2
- Developments for MYRRHA
- ESS

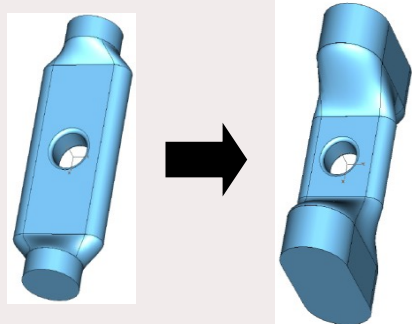
# The EURISOL Accelerator layout



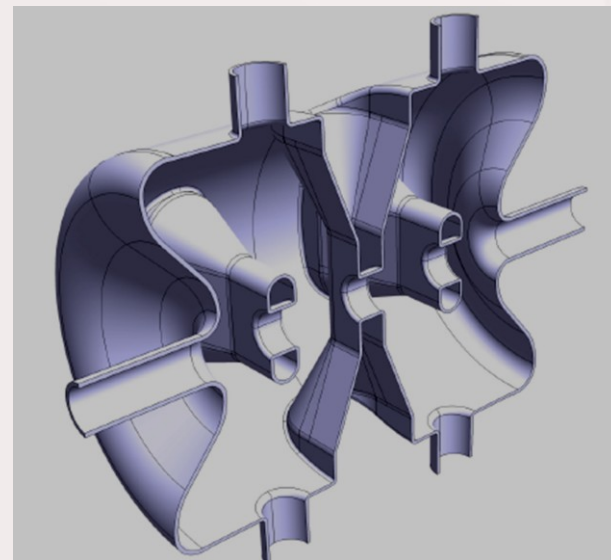
One example : optimization of the spoke bar shape



**Elliptical shape**



**Racetrack shape**

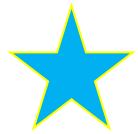


The triple spoke prototype fabrication is completed. The cavity will be prepared (chemical etching and high pressure rinsing).

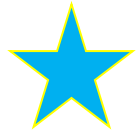
**First cryogenic test in September**



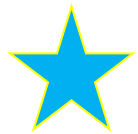
## Creation of a coordinated panEuropean multi-purpose distributed Test Infrastructure



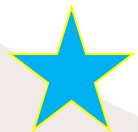
Monitoring and coordinating the use and the development of the European test infrastructures for accelerator R&D



Monitoring accesses, including industry involvement



Identifying weaknesses and needed upgrades/investments and assessing their costs



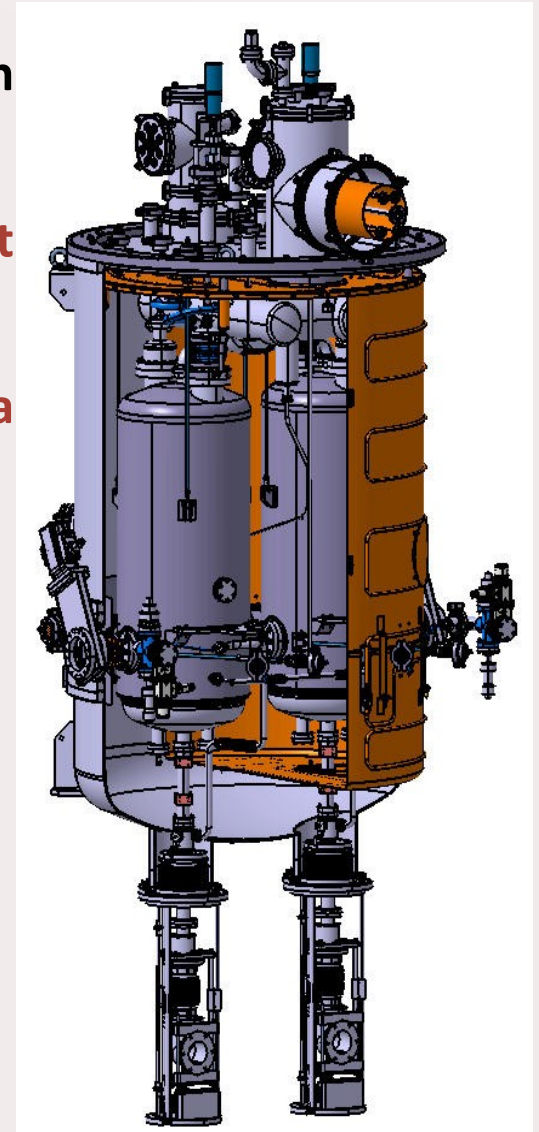
Making recommendations and contributing to upgrade and/or construction of new R&D Infrastructures as well as their corresponding R&D programs

The objective of this WP is to coordinate the definition and the engineering design of two test benches:

- an irradiation test facility for the high power target developments
- a test cryostat for testing fully equipped low beta superconducting cavities.

- **Specifications**

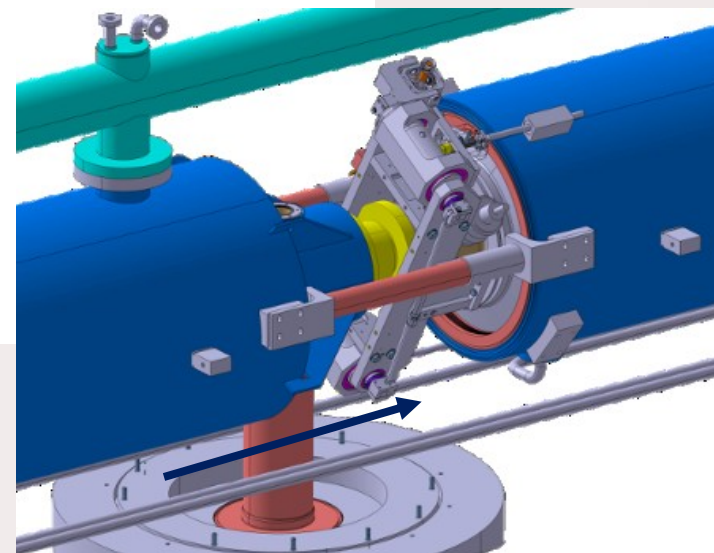
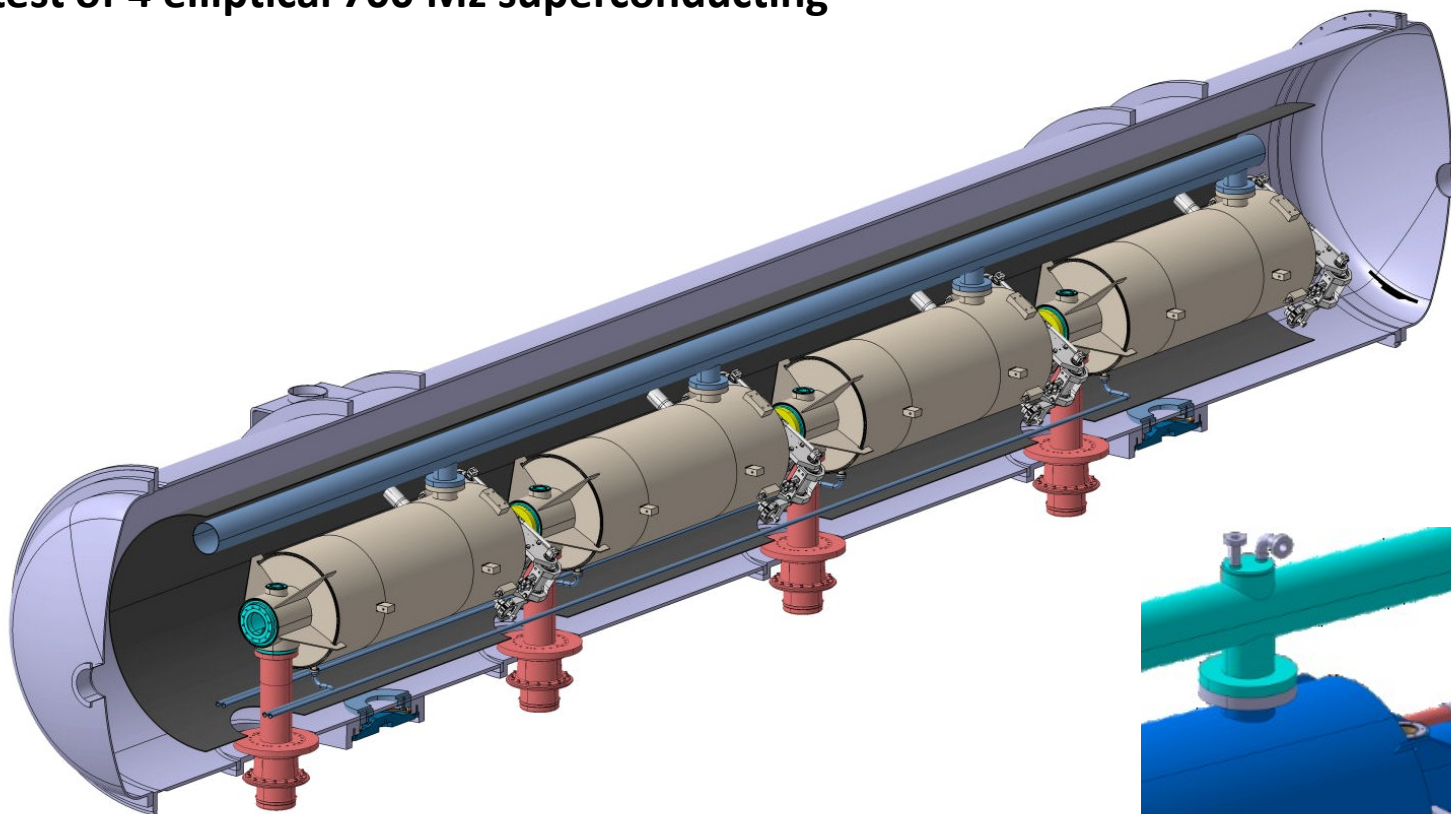
- Adapted for various geometries; QWR, HWR, Spoke (single gap, multigap)...
- Various configuration of power couplers and cold tuning systems
- Could integrate a SC solenoid to test influence on the cavity performances
- Operation at 4K and 2K





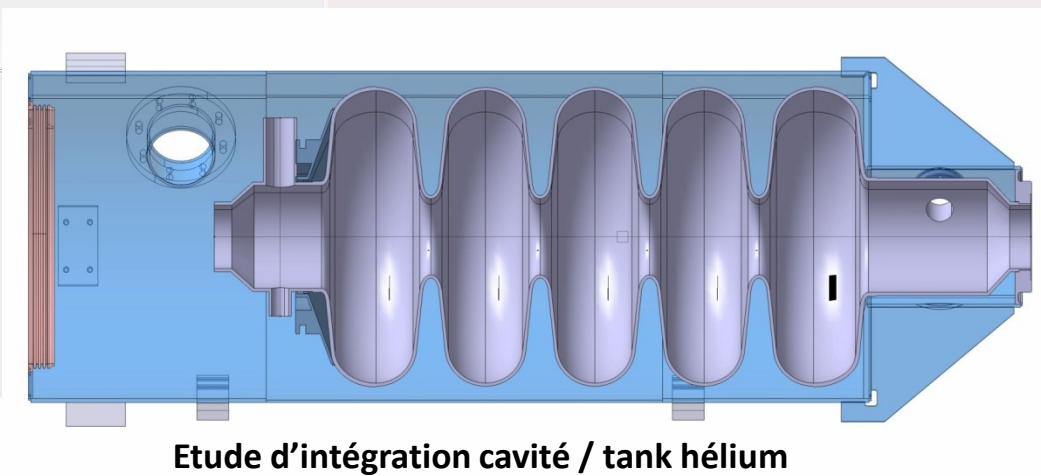
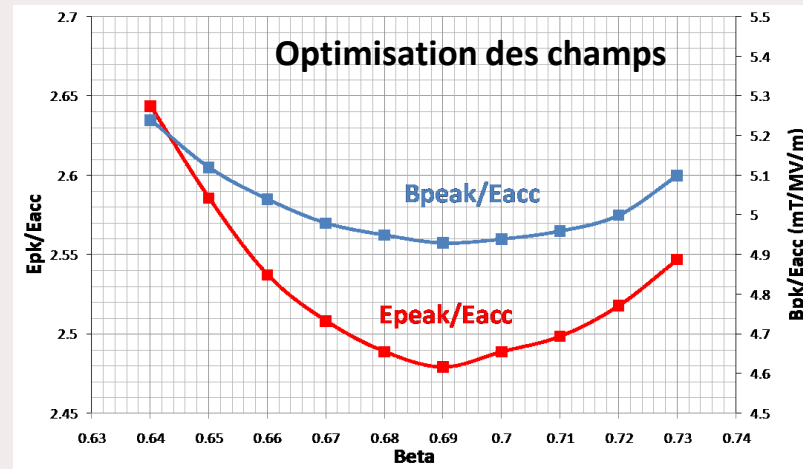
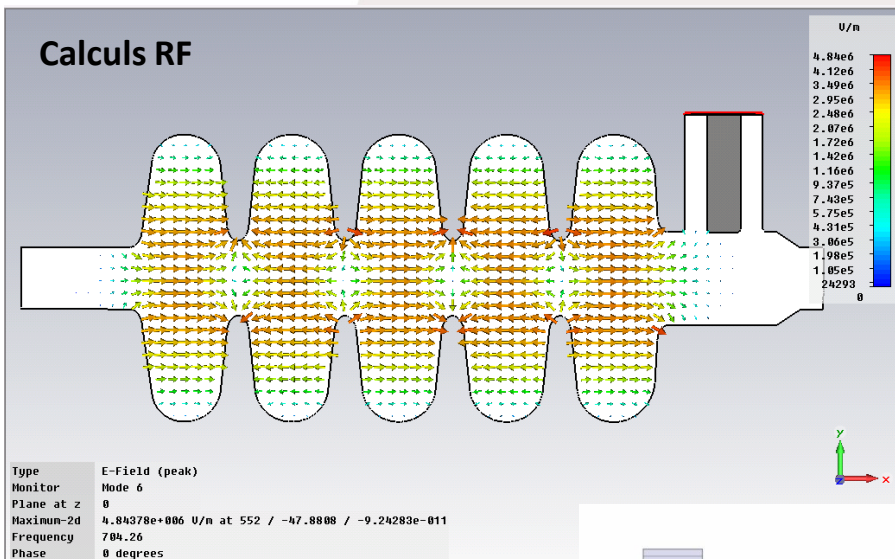


**Framework:** Study and fabrication of one short cryomodule and its associated tooling for the test of 4 elliptical 700 Mz superconducting





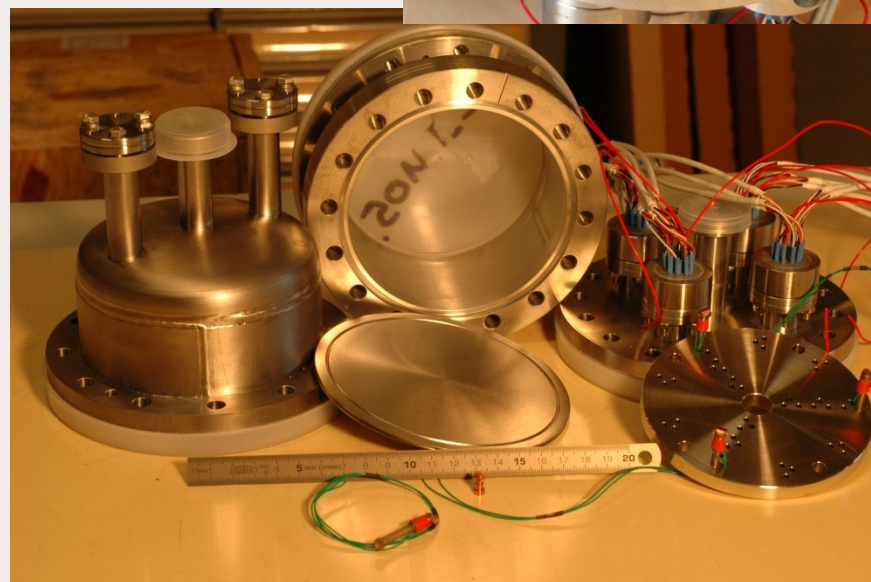
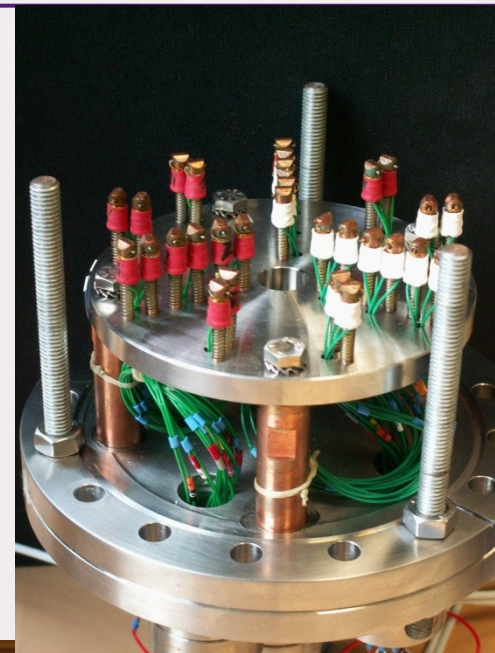
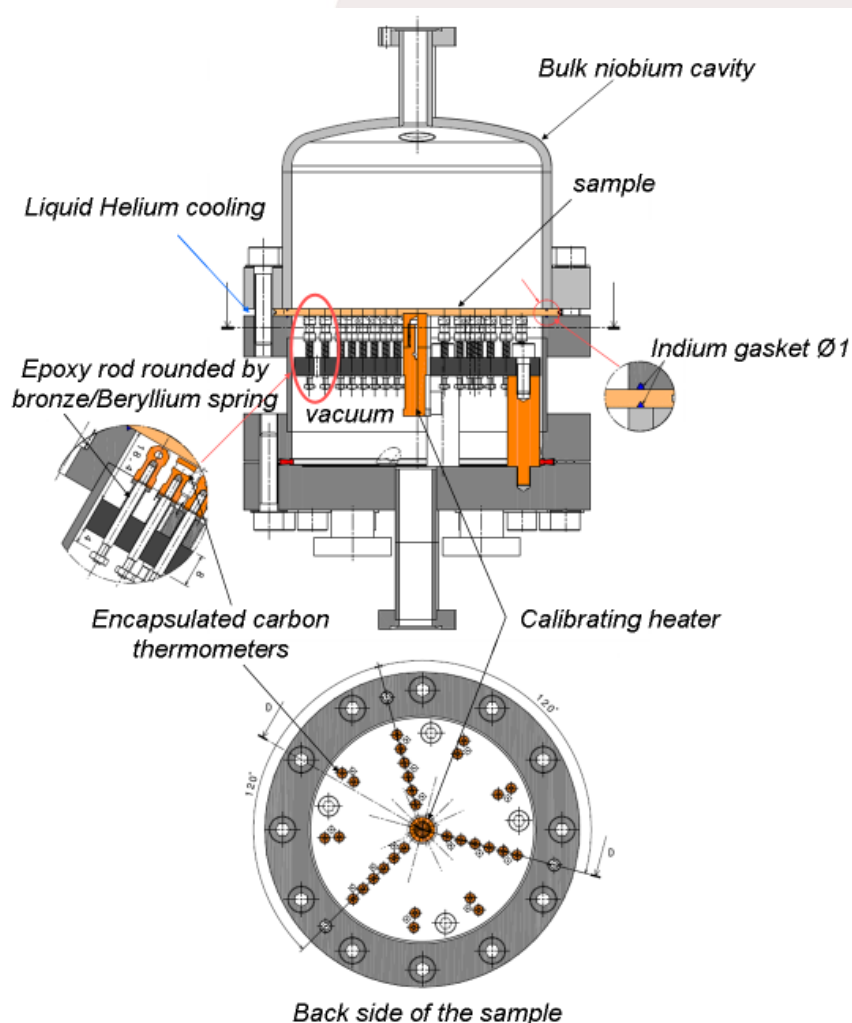
**Framework:** Design, fabricate and test one prototype of a 700 MHz beta 0.65 elliptical (5-cells) superconducting cavity

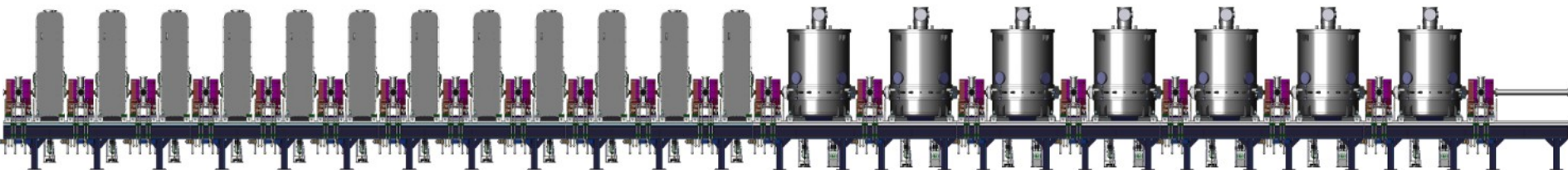


Etude d'intégration cavité / tank hélium

## TEST CELL for SRF Thin Films

Measure fundamental parameters of new SRF thin films

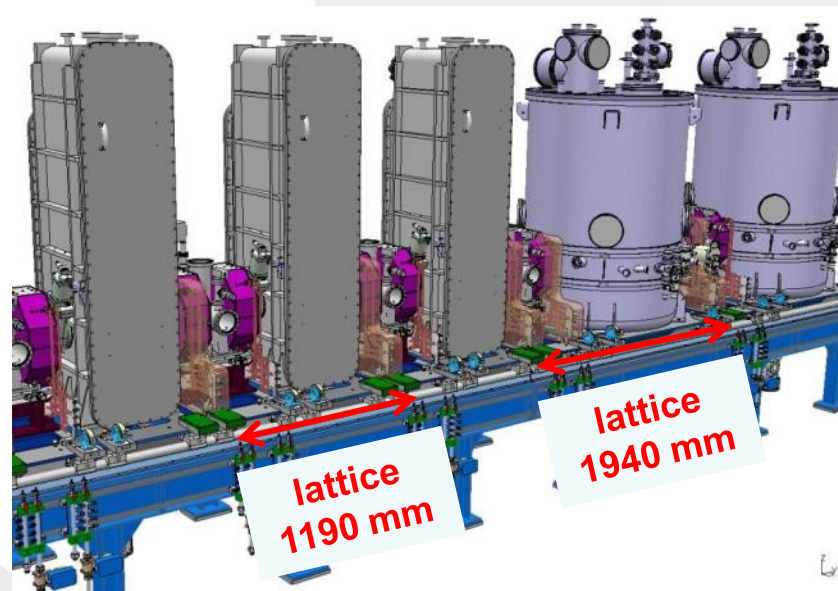




Beta 0.07 energy section

Beta 0.12 energy section

L ~ 35 m



**Cryomodule A**  
CEA Saclay

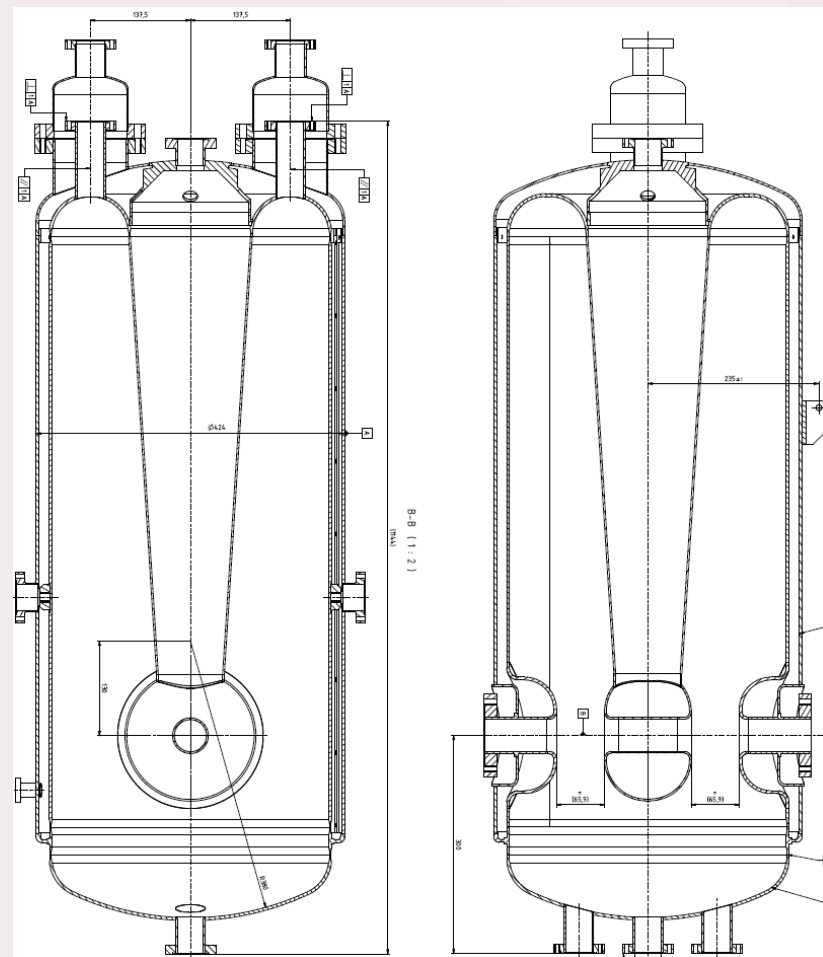
**Cryomodule B**  
IPN Orsay

**Power coupler**  
LPSC Grenoble

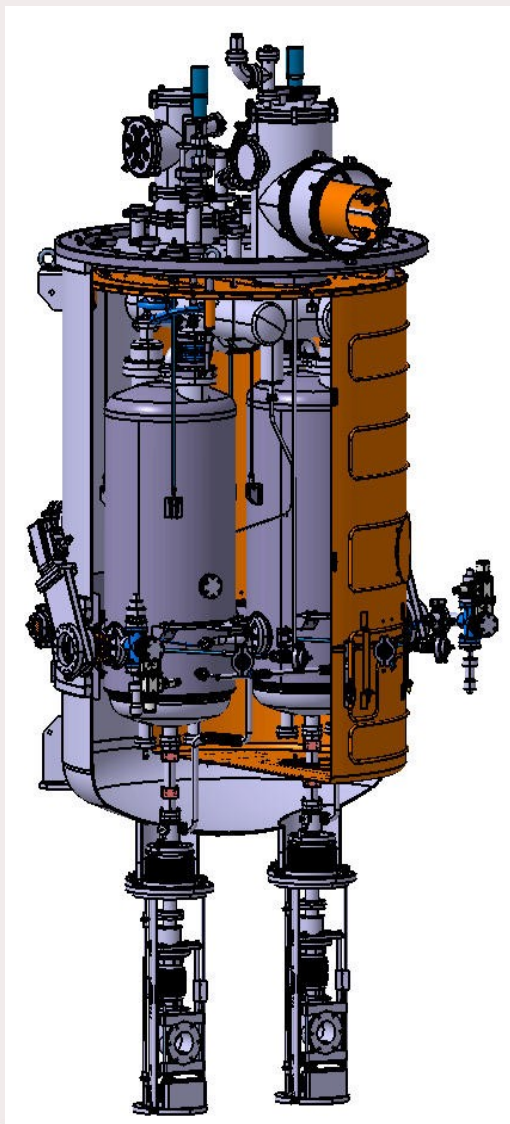
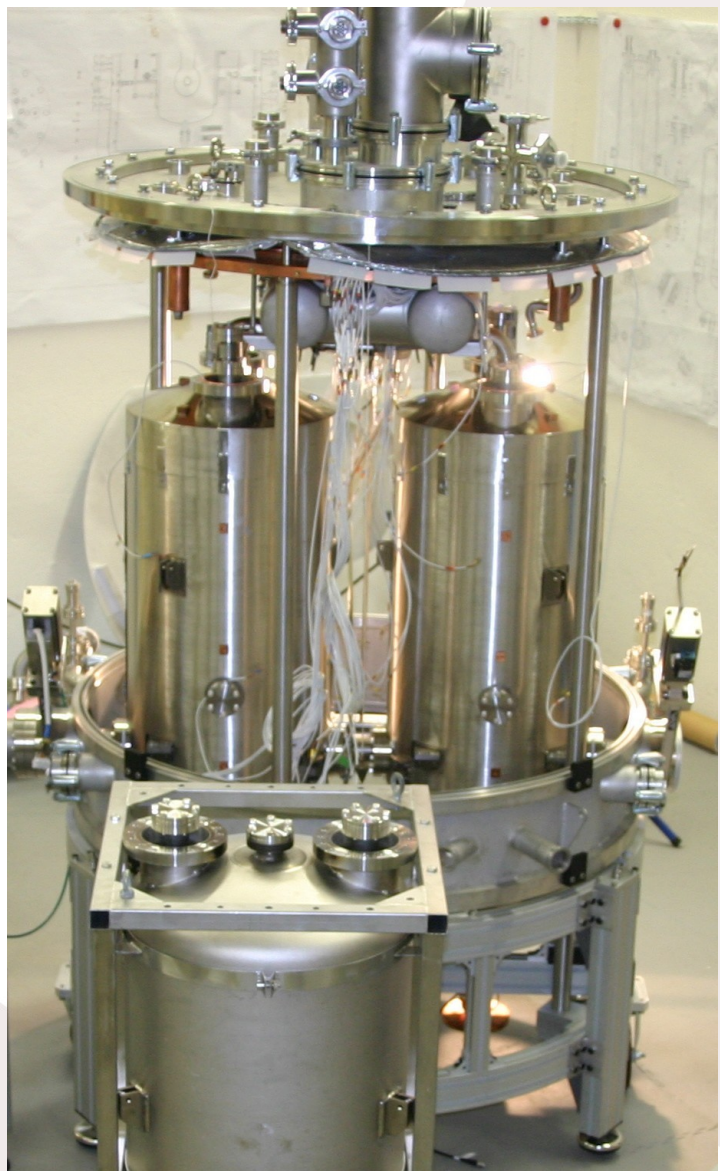
Cryomodule	A	B
Valve-to-valve length [mm]	610	1360
# cavities	12	14
f [MHz]	88.05	88.05
$\beta_{opt}$	0.07	0.12
Epk/Eacc	5.36	4.76
Bpk/Eacc [mT/MV/m]	8.70	9.35
r/Q [ $\Omega$ ]	599	515
Vacc @ 6.5 MV/m & $\beta_{opt}$	1.55	2.66
Lacc [m]	0.24	0.41
Beam tube $\varnothing$ [mm]	38	44



- 16 Quarter-Wave Resonators, 88.05 MHz, beta 0.12 (made by RI)
- Bulk Niobium RRR>250 (Tokyodenkai)
  - Body: 4.2 mm
  - Stem: 2.7 mm
  - Ports and beam tubes: 3.2 mm
- Cavity flanges: CF 316LN Stainless Steel
- Helium vessel made of Titanium (4 mm)
  - Flanges CF16 → Ti
  - Flanges CF40 → Ti
  - Flanges CF100 → SS
- No bellows
- No dismountable bottom flange

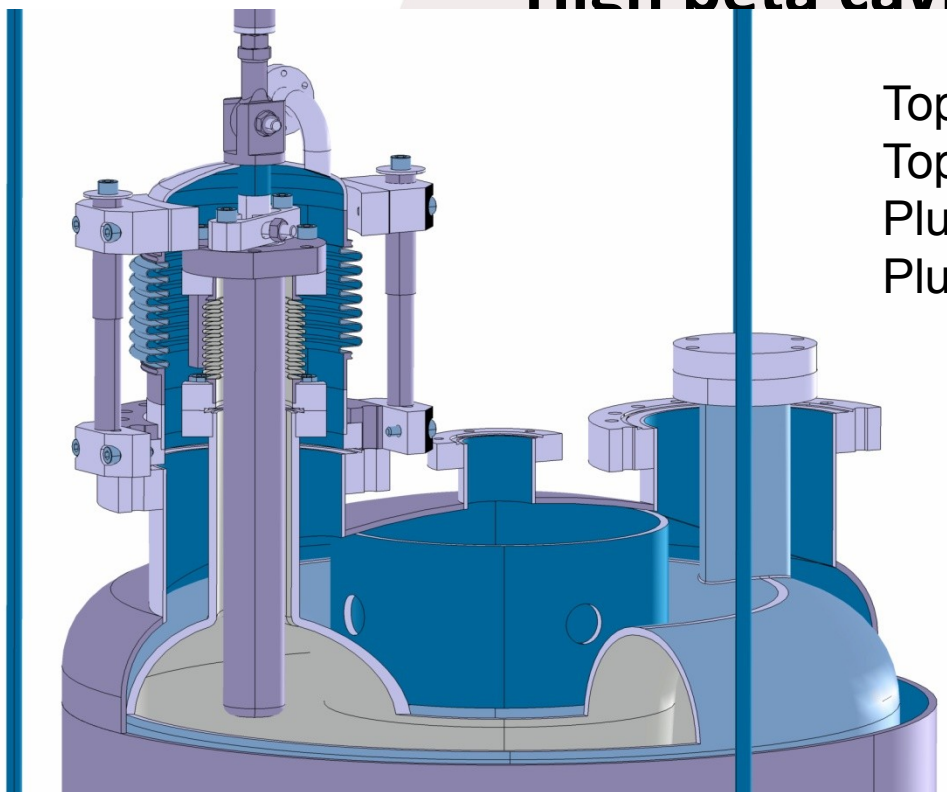


- SPIRAL2 specs:  $E_{acc} = 6.5 \text{ MV/m}$  and  $P_{cav} < 10 \text{ W}$





## High beta cavity cold tuning system



Top port diameter: 36 mm  
Top port length: 100 mm  
Plunger diameter: from 20 to 30 mm  
Plunger penetration length: up to 50 mm

2 ports on the top of the cavity:  
a) One static plunger (optional)  
b) One moving plunger

⇒ Sensitivity  $\sim 1$  kHz/mm with  $\varnothing$  30 mm plunger

Introducing one plunger ( $\varnothing$  30 mm,  $L_{\text{introduced}} = 50$  mm):

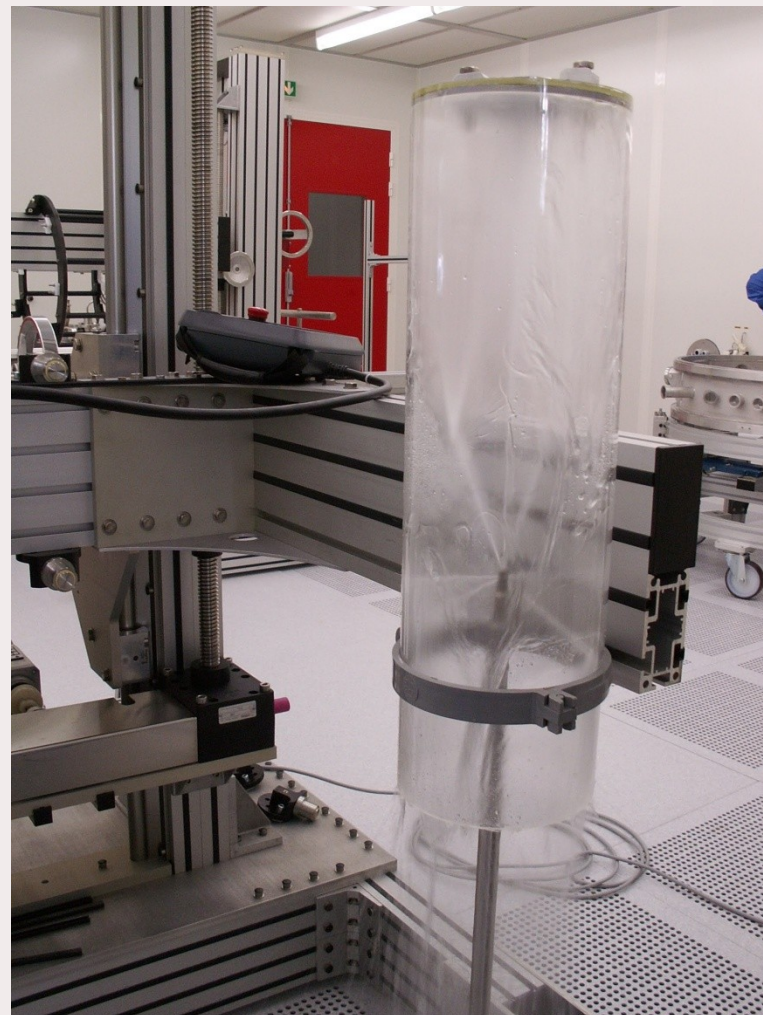
First “coarse” tuning: + 50 kHz

then fine tuning:  $\pm 4$  kHz



***Clean room cart (IPNO design)***

***Ultra-pure water rinsing  
(100 Bar)***



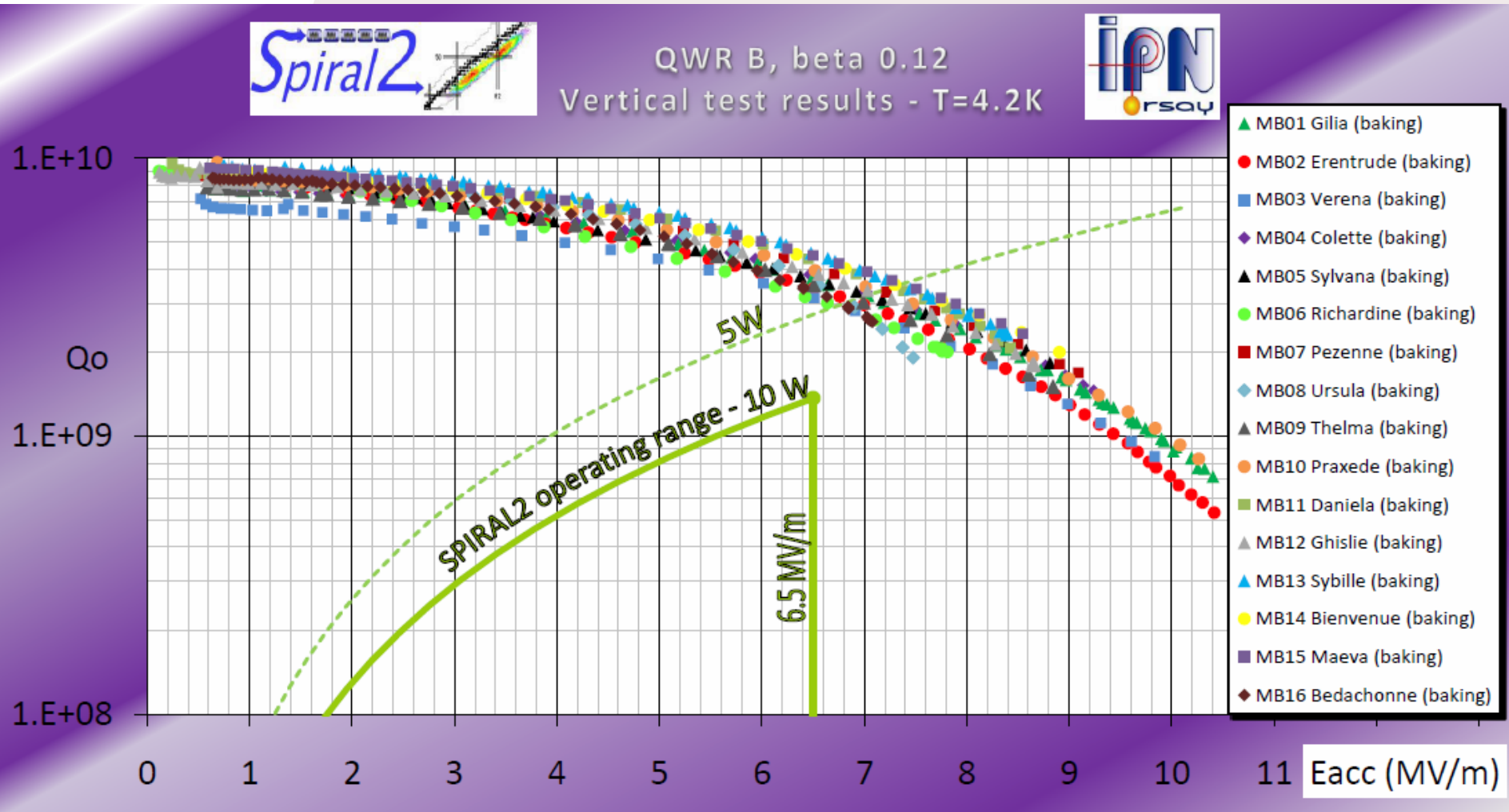




**MB01: Gilia**  
**MB02: Erentrude**  
**MB03: Verena**  
**MB04: Colette**  
**MB05: Sylvana**  
**MB06: Richardine**  
**MB07: Pezenne**  
**MB08: Ursula**  
**MB09: Thelma**  
**MB10: Praxède**  
**MB11: Daniela**  
**MB12: Ghislie**  
**MB13: Sybille**  
**MB14: Bienvenue**  
**MB15: Maeva**  
**MB16: Bédachonne**  
**+**  
**Rocco**  
**Tokyo**  
**Cabot**

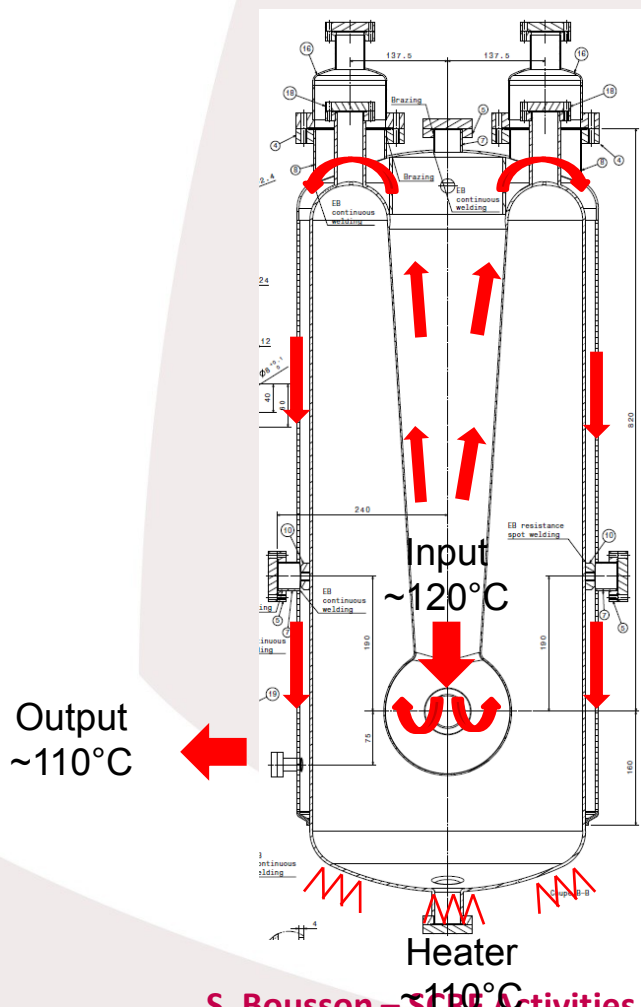
**Strategy: One prototype – 2 pre-series – 16 series cavities**

## Results of all high beta series cavities



## High beta cavity baking in clean room

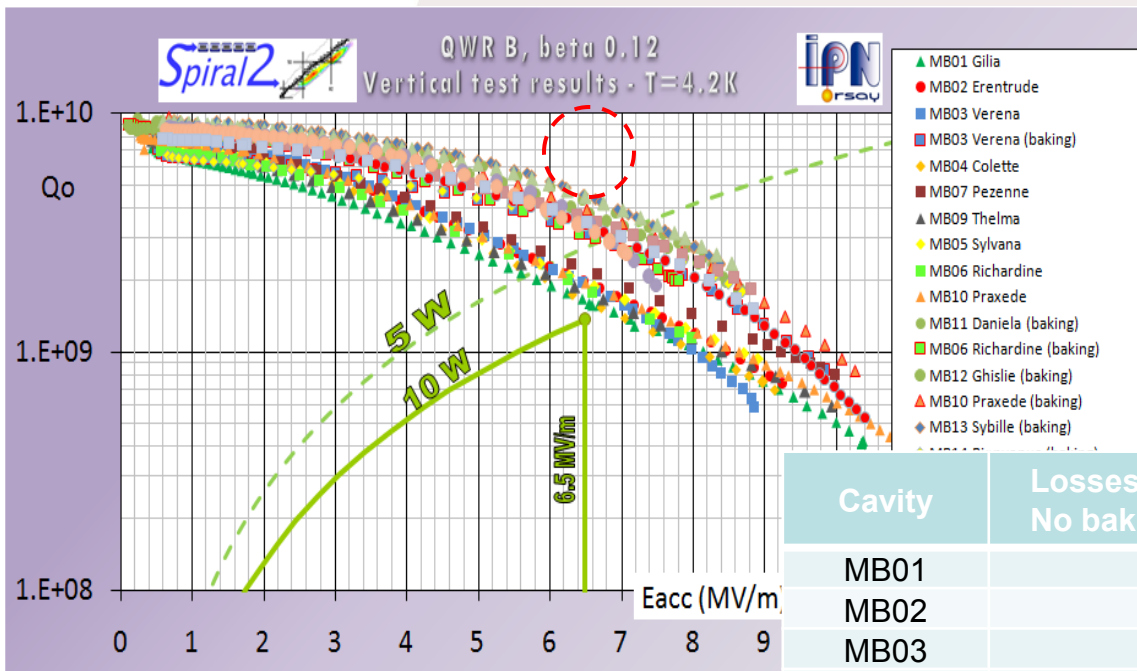
- After 72h drying → 48 h baking @ 120°C
- “Forced” air flow inside the helium vessel + heater on the cavity bottom
- Cavity wrapped in a foil blanket



Heater (not shown) glued onto the copper cap



## High beta cavity baking in clean room



## Results after baking

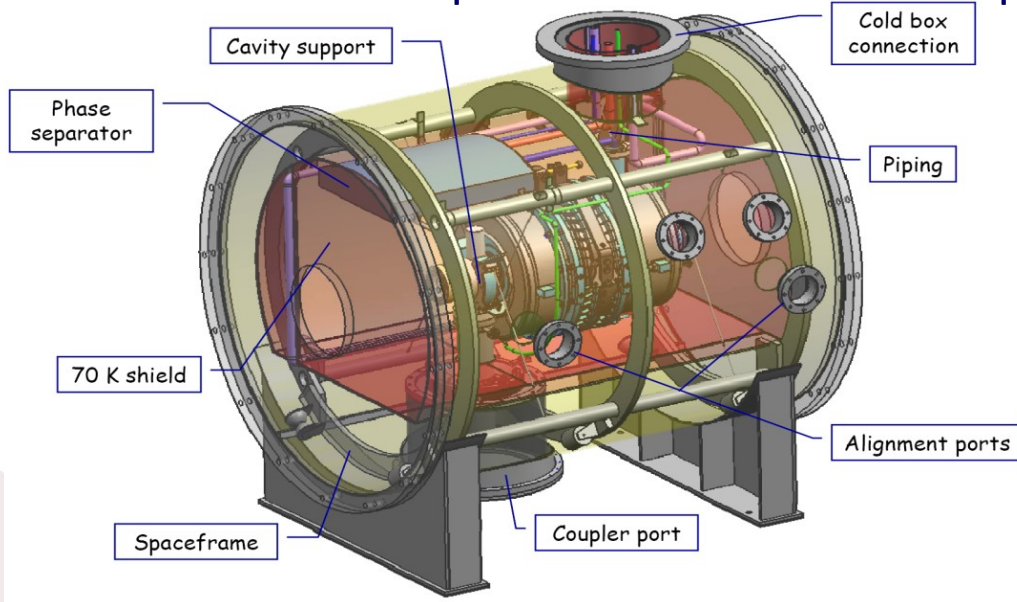
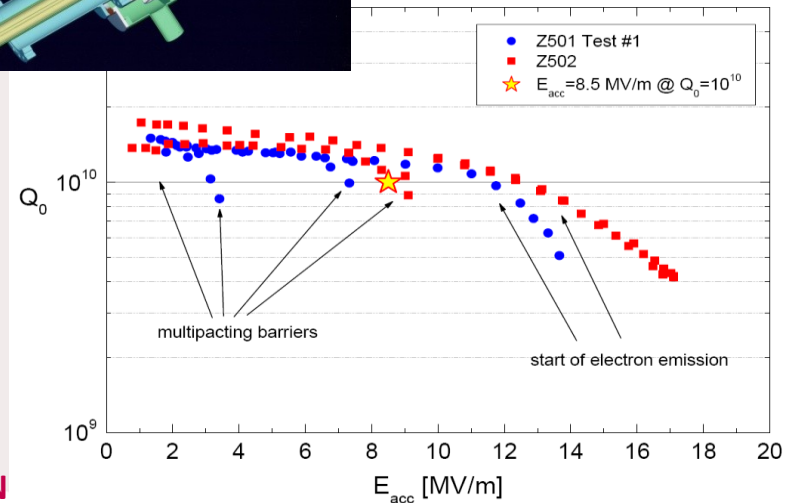
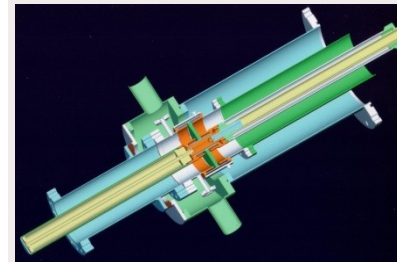
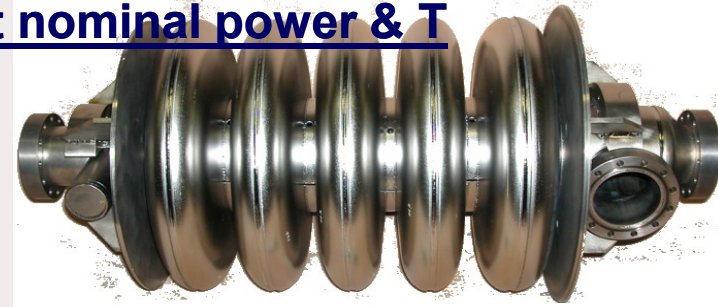
Cavity	Losses @ 6.5 MV/m [W] No baking	Losses @ 6.5 MV/m [W] With baking
MB01	8.5	3.7 (-56%)
MB02	6.9	4.1 (-41%)
MB03	7.0	4.4 (-47%)
MB04	8.4	3.6 (-58%)
MB05	7.2	3.5 (-51%)
MB06	7.5	4.8 (-36%)
MB07	6.9	3.4 (-51%)
MB08	X	4.0
MB09	8.9	3.9 (-56%)
MB10	7.1	3.5 (-51%)
MB11	X	3.1
MB12	X	3.8
MB13	X	3.0
MB14	X	4.0
MB15	X	3.1
MB16	X	3.9
Mean value	7.6	3.7

**Losses divided by ~2  
@ Eacc=6.5 MV/m**

**Framework:** Intensive cryogenic tests at nominal RF power (performances, reliability, fault-tolerancy concept) of a short prototype 700 MHz elliptical cryomodule.

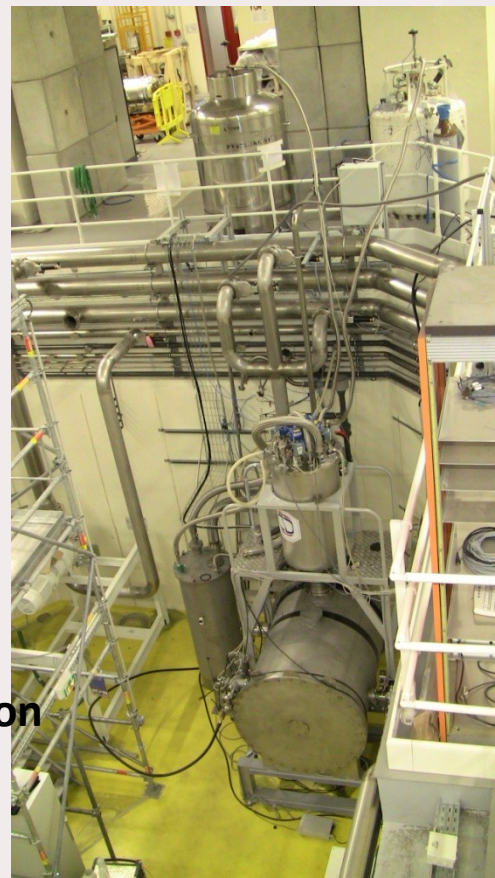
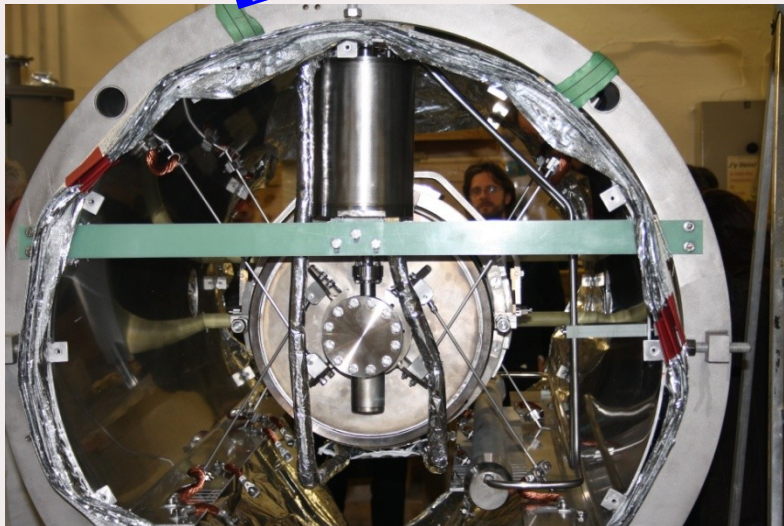
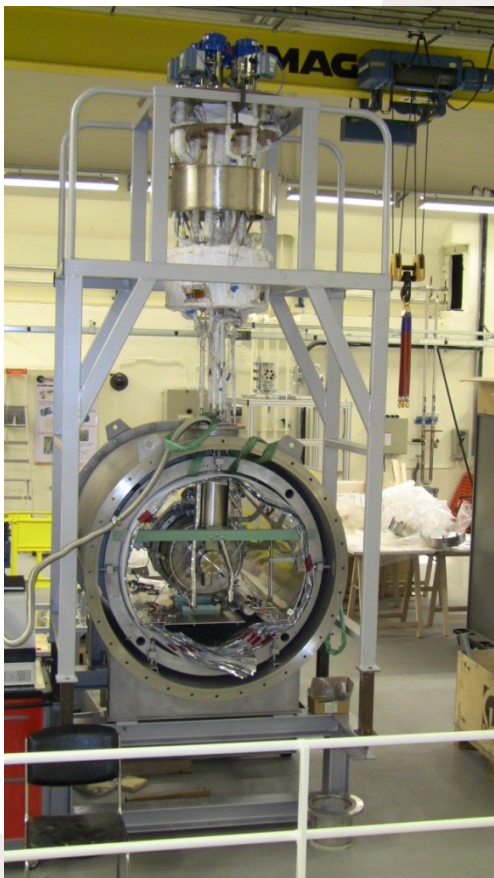
## Design, fabrication & test of an elliptical module at nominal power & T

- $\beta = 0.47$  prototype constructed and tested
- Vessel & valve box installed and operational
- CW RF power coupler to be conditioned
- 700 MHz RF 80 kW power source received and operational





**MAX**  
MYRRHA Accelerator eXperiment,  
research & development  
programme



Collaboration  
with INFN  
Milano

**Framework:** IN2P3/IPN Orsay is in charge of the spoke section of the superconducting linac (design, prototyping work up to the test of a full scale spoke cryomodule)



## Main specifications:

**5 MW source (upgrade 7.5 MW)**  
**Pulse long (~2.86 ms), 14 Hz rep. rate.**  
**Proton beam 2.5 GeV**  
**High reliability (>95%), low losses**

