



Applications of ion accelerators & the Dalton Cumbrian Facility

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Outline

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- The nuclear problem(s)
- Role of radiation testing
- Types of radiation
- Radiation facilities at DCF
- Some examples
- Future plans





THE NUCLEAR PROBLEM(S)





Problems for the full fuel cycle

Power production



Extending life of Existing plant



Gen IV

New materials

for new plant

Next Generation Power Production



Fusion

Geological disposal





Safe disposal

Fuels and reprocessing



Effects of types of Radiation

Photons & electrons

- Ionisation
 - Electronic bond breaking
 - Changes to chemistry

lons and particles

- Ionisation
 - Electronic bond breaking
- Particles also have mass and hence KE
 - Dislodge atoms from their normal lattice positions







Frenkel defects



Cation dislocation in NaCl crystal (Wikipedia)



- Incoming ion dislodges target atom to form a Frenkel defect
- Atoms can exchange to from a Frenkel pair
- These form local lattice distortions
- Sufficient dislocations can migrate and coalesce to from defects in the structure
- Leading to work hardening, swelling, embrittlement and other structural failures.
- Measure of damage is <u>dpa</u> displacements per atom



Propagation of damage

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C.S. Deo et al. Modelling Simul. Mater. Sci. Eng. 30 (2022) 023001 (22pp)

- Damage accumulates over time and over a range of length scales
- Macroscopic property changes & crystal amorphisation can be attributed to ballistic effects
- Use of intense ion beams to accumulate a lot of damage in a short time





Linear Energy Transfer (LET)

- Energy loss per unit of travel (keV/μm)
- Can be equated to the Stopping Power
- Linked to Relative Biological Effectiveness (RBE)
- For low LET, LET = RBE
- For higher LET, LET <> RBE
- Gammas, X-rays & electrons are low LET, ions have high LET





Choice of ions ?

- Majority of particle damage in nuclear reactors (fission of fusion) is caused by *neutrons*
- Neutrons are difficult to accelerate, focus or bend
- Charged particles are much more compliant
- Protons 'same' mass as a neutron
- Helium ions = alpha particles
- Heavy ions (Z > 2) do much more damage

- Chemically neutral, self ion or fission product





Particle sources

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Test reactor



- 'Gold standard' source of neutrons
- Expensive to run
- Long time to accumulate dose (months – years)
- Activated samples

Particle Accelerators and Beams Conference

Ion beam accelerator



- Relatively cheap to buy and run
- Dose accumulated in minutes – days
- Samples not necessarily activated
- Adaptable fluences, ion species, ion energies, sample environments



DCF RADIATION FACILITIES





Gamma & X-ray irradiation

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High Dose Rate ⁶⁰Co Gamma Irradiator

- Wide range of absorbed dose rates (30 kGy/hr down to 100 Gy/hr)
- 10 litre sample chamber incorporating three turntables & two access ports for connection to external experimental rigs







X-Ray Irradiator

- Up to 350 kV
- Up to 40 Gy/min
- Turntable & access port



Ion Beam Accelerators

- Commercial NEC Pelletron
- 5MV Tandem
 - Proton, alpha, deuterium Torvis
 - 20 cathode heavy ion SNICS

lectrostatics

- 2.5MV Single
 - Proton, alpha, (Ar, Kr, Xe) RF source





- Electrostatic
- Simple & robust
- Charging chains, charge a central terminal to high voltage
- Primarily *dc* beams only
- 5 MV tandem & 2.5 MV single-ended



Pelletron Accelerators





TORVIS (<u>TOR</u>oidal <u>V</u>olume <u>Ion S</u>ource)

- Hot filament source
 - Negative ion source
 - High current H/He









SNICS

(<u>Source of Negative lons by</u> <u>Caesium Sputtering</u>)

- Cs sputtered solid cathode
 - Negative ion source
 - 20 cathode wheel
 - 'large' (6mm Φ) cathodes for long life
 - 'Heavy' ion source (most of the periodic table)





R.Middleton (1983) *Nucl.Instrum.Meth.* **214** pp.139–150 R.Middleton (1994) *Nucl.Instrum.Meth.* **B93** pp.39–51





Ion Sources (3)

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RF plasma

- RF discharge source
 - Positive ion source
 - 4 source bottles
 - H/He (also Ar, Kr, Xe)
 - High current (~100µA H⁺)





EXAMPLE CASE STUDY





Glass composite nuclear waste forms (Tamás Zagyva)

- Encapsulation of high level active waste from nuclear fuel reprocessing in borosilicate glass
- Waste stream contains Mo rich solids
- Vitrification of Mo-rich waste streams is a significant challenge
- Low solubility in the glass leads to molybdate crystalline phases (often water soluble)
- New Ca/Zn borosilicate glass for high Mo waste streams promoting formation of powellite (CaMoO₄) crystals
- Radiation tolerance testing using high-Z ions (Ni & Au) to simulate accumulate the ballistic effects of α -recoil.





Accelerated damage rate using heavy ions

'Low' energy heavy ions to simulate ballistic damage from recoil alpha particles from decay mechanism in highly radioactive high level nuclear waste







T. Zagyva et al J.Nucl.Mat. 585 pp.154635 (2023)



Heavy ions → Crystal amorphisation

Intensity (a.u.)





T. Zagyva et al J.Nucl.Mat. 585 pp.154635 (2023)



Conclusions

- Powellite & zircon crystals less radiation tolerant than previously thought
- Previous low dose studies may be below threshold for damage to appear
- Earlier studies using very high energy ions (100 MeV) may be misleading due to annealing effects
- Radiation induced swelling could be significant and lead to microcrack formation in the HLW glass composite material.





In-situ tensile test stage

- Collaboration between University of Manchester & UKAEA
- To perform synergistic irradiation thermo-mechanical testing

Optical microscope and pyrometer system









Sample design and loading







NEW APPLICATIONS OF ION BEAMS FOR DCF





Virus in-activation by ions

- The University of Manchester Dalton Nuclear Institute
- Use the high LET of ions to break RNA strands in virus particles
 - Without seriously damaging the spike proteins





New radio-medicines

- Transmutation of materials to create new radionuclides for medicine
- New radio-isotopes not in the current radiomedicine 'tool box'
- For treatment & For diagnosis (scanners)
 - Transform nuclear waste into something useful
 - DCF has funded (DESNZ) project to develop a capability
 Image: Comparison of the comparison of

Opportunities for Medical Radionuclides,

building on West Cumbria's Nuclear Legacy

13 June 2024 Dalton Cumbrian Facility, Cumbria, UK





Into Space Astrochemistry changes in inter-planetary space Radiation damage to space-craft new materials (e.g. thin film solar panels) Humanity's return to the moon (and then to Mars)



Non-homogenous kinetics

Homogenous kinetics

Ultra-fast kinetics







Ultra-fast processes in radiation chemistry



- Radiolysed water can form radical cations that engage in electron transfer
 - Highly concentrated solutions in which the water radical cation can oxidise solute molecules directly *e.g.* spent nuclear fuel processing (purex)
 - Highly structured water layers formed in contact with biomolecules e.g. DNA cancer therapy
 - Water/solid interfaces safe nuclear waste storage, Pu stewardship, corrosion in reactors & storage ponds.

Particle Accelerators and Beams Conference

How to generate ultra-short ion pulses ?



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hank You!

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