

### CERN: Going Digital with Asset Lifecycle Management using HxGN

David Widegren, CERN, Engineering Information Management

EDMS 2897729

### What is CERN?

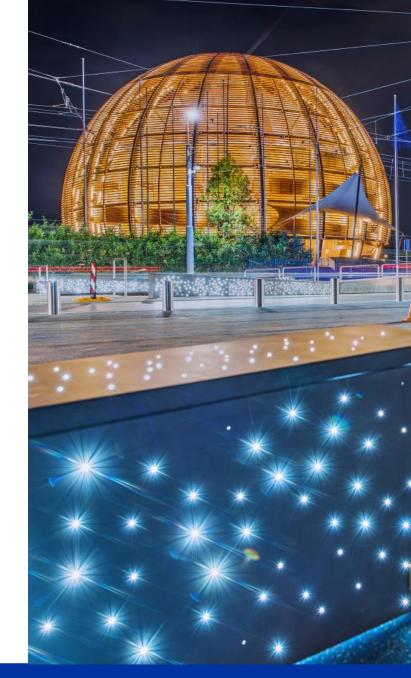
**CERN** is the world's largest research center for particle physics.

**Our mission** is to provide scientists with tools to study the building blocks of matter and the origins of the universe.

How: By building and operating huge particle accelerators.

23 Member States >10k People On-site

>80 Collaborating Countries **1.4 bn** CHF Annual Budget

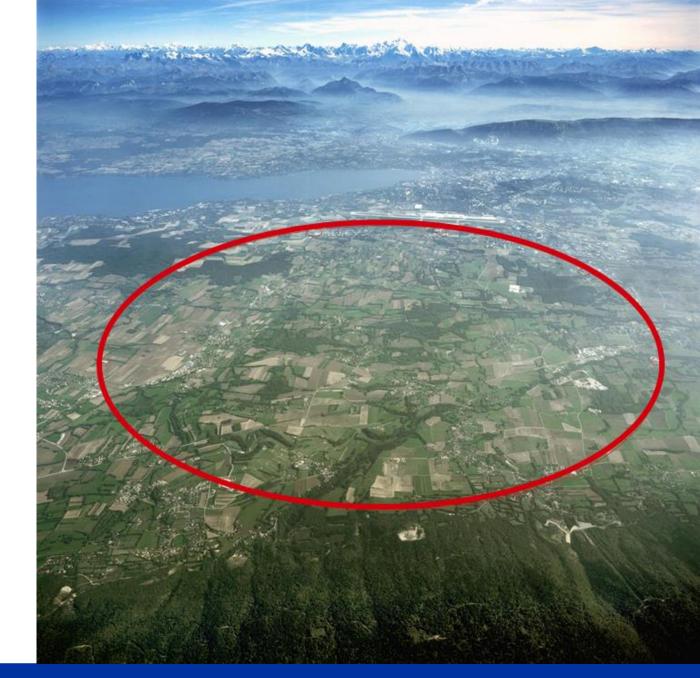




### The LHC

#### The Large Hadron Collider:

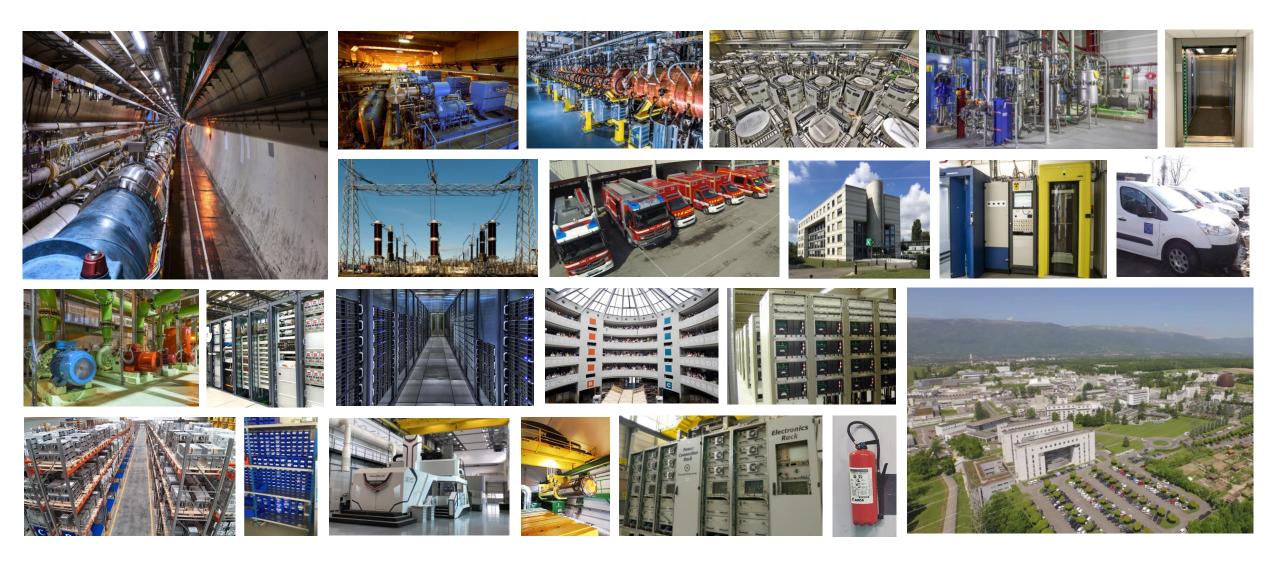
- Located outside Geneva, Switzerland.
- 100 million components
- 27 km circular tunnel
- 100 m below ground
- Speed of particles:
  - 99.999999% of speed of light
  - 11,000 revolutions / second







### **Asset Management at CERN**





### HxGN EAM at CERN in 2024



**3.2 M** - 1.8 M Assets 1.2 M Positions 0.2 M Systems

4.6 k Classes 33 k Categories







**350 k** Work Orders / Year





**3600** Annual Users









# Data: The key to "Going Digital"

- Digital Twins, Digital Realities, AR and AI will never unlock their full potential without managed quality data.
- Understand and focus on your data:
  - Data Capture
  - Data Quality
  - Data Formats
  - Data linked across systems.
  - Data manged over time.
- With large, complex and expensive assets with long lifecycles, a data focus is not just important it is a must!
- Our installations are often designed and built by one generation of scientists and used by the next.





### **Complex Assets with long lifecycles**

#### Key questions we ask ourselves for data in our asset lifecycles:

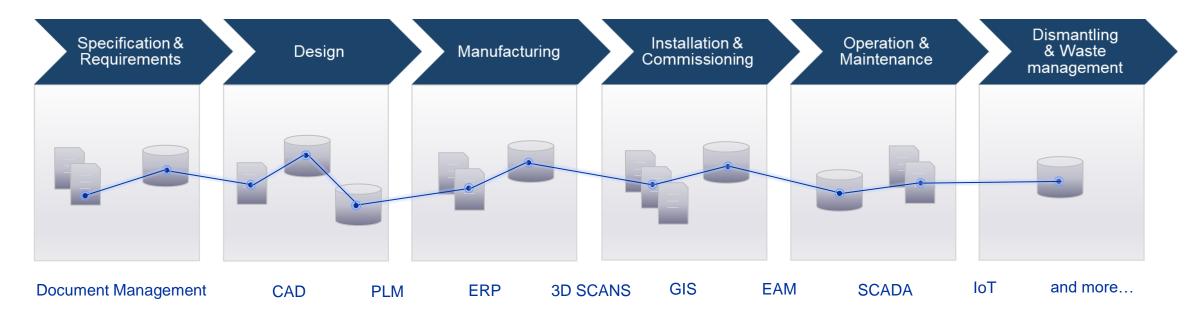
- What to capture: What is needed now and what is needed later?
- **How** to capture: Can mobile devices be used? Can SCADA or IoT automate processes?
- Which format to use: How can data be explored, linked and a natural part in handovers between phases?





## **Managing the Digital Thread**

- A managed Digital Thread of asset and engineering data, across systems and lifecycle phases, opens many possibilities:
  - Data analysis and correlation of trends or problems previously not possible.
  - Visualizations and simulations and compound data sets.
  - Systematic and automated feedback-loops of data.
  - The combined, and properly linked, data is worth much more than just the sum of it.



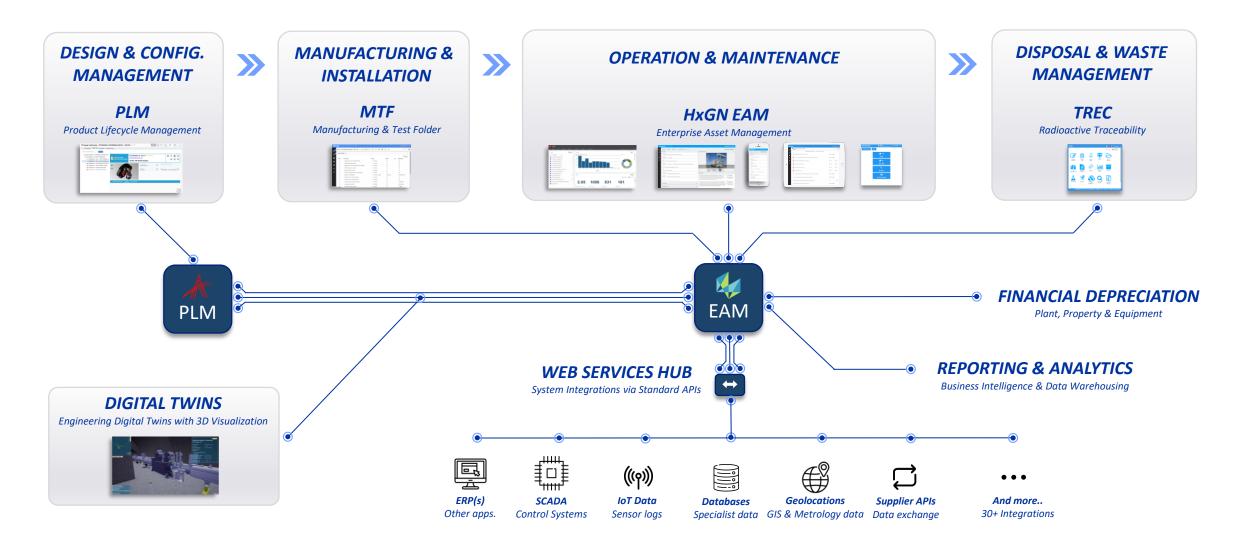


### **Examples of Hexagon technology used**





### **Our Digital Asset Management Platform**





## Manufacturing & Testing: EAM on the shop floor

- Manufactured Assets are registered and labelled on the shop floor. (At CERN or at manufacturer.)
- Data is mainly registered using mobile devices and kiosks, but also via Excel imports.
- Progress of activities is tracked with EAM and followed-up with reports and large information screens.

#### Examples of EAM functionality used:

- Equipment Configurations (templates) to register Assets with structures and links to design data in PLM.
- Structured Standard Work Orders to define sequences of Work Orders.
- **Checklists** to capture quality test results and calibration data.(Incl. signatures for approvals.)
- Non-Conformities to document potential quality issues and their resolution.





### Maintenance: EAM in the field and beyond

- Basically all maintenance activities are managed and documented with EAM – including sub-contracted maintenance!
- Invoices for sub-contracted maintenance are not paid for if the intervention is not documented and approved in EAM.
- Heavy use of mobile devices. (Mainly consumer grade tablets & phones.)

#### Examples of functionality used:

- Heavy use of **PM Schedules** and **Routes** for preventive maintenance.
- **Projects** and integrated (interactive) Gantt charts for planning and work preparation.
- **Checklists** are used a lot, also to guide technicians though the maintenance steps.
- Warrantees to avoid "unnecessary" repairs.
- **GIS** integration to located equipment.
- Case Management for operational log books.
- **Contract Management** for invoicing/cost controlling of work.





### Maintenance: Explosive adoption of checklists

- Important tool for capturing structured data:
  - Replacing paper everywhere.
  - Replacing Work Order comments.
  - Replacing separate instruction sheets.
  - Extensive use combined with equipment structures and classes.
  - Over 2300 task plans with active checklists.
  - Over 1 million checklist items completed per year.

Mainly used via the simplified EAM Light user interface.

- EAM Light was developed at CERN but is made Open Source and now available to all HxGN EAM users.
  - www.cern.ch/eam-opensource
  - <u>www.github.com/cern-eam</u>

AM Light =   t:	<b>.</b> w	
Work Order 25269464 SAVE MORE -	X	WSJOBS
CMU HCMQXFBC09-4200228A - Insulated Cable MQXF6	В	^
Appeler l'équipe QA pour effectuer le contrôle	Complete	d
A.3.3.1 QA - Contrôle qualité après mise en place du touret couche externe	Complete	d
QA: Présence des étiquettes sur les 2 flasques	🗌 Yes	No No
QA: Fixation du câble côté mur	🗌 Yes	No No
QA: Câble sortant par le dessous	🗌 Yes	No No
QA: Côté épais vers le mur	🗌 Yes	No No
A.3.3.2 Paramétrage de l'enrouleur effectué (noter en com si une valeur change)	Complete	d
A.3.3.3: Controle Production - Mise à 0 du système de mesure	Complete	d
Controle Production - Vérification de la tension du frein du dérouleur		Ν
A.3.3.4 Longueur sur les tourets interne et externe	Complete	d
Longueur totale sur le touret interne		m
Longueur totale sur le touret externe		m
15 – A.3.3-Mise en cassette du cable - Contrôle qualité (FP-0036-V.4.0)		^



### Maintenance: Data from SCADA & IoT

- We are since many years mapping SCADA meters with EAM meters, using a User Defined Screen to define "sampling" method and frequency.
- Currently several groups are in the process of installing more IoT devices communicating over the LoRa network.
- *Example:* One of CERN's 371 overhead cranes.



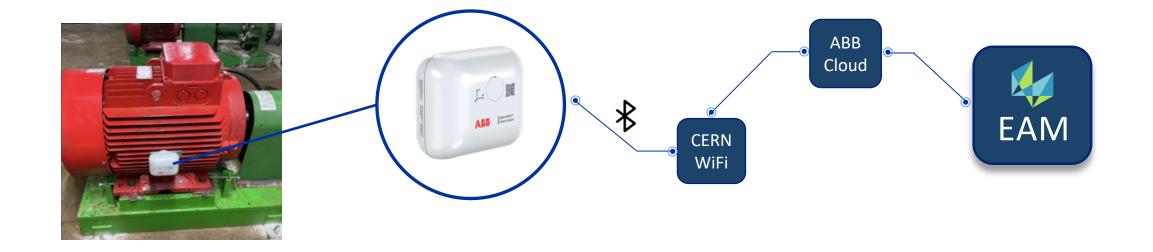


	EAM	k ▼ Materials ▼ Ec	uipment ▼ Purchasing ▼	Operations <b>▼</b> Adm	inistration 💌			
S	SCADA Data Mappings							
<	-   <b>▼ 🖹 🖸 💼</b> Record View	ৰ ► छै •	ē @ ? ¥ 🕅	←				
	Meter in Infor EAM				^			
	EAM Meter:	HMH-PA-01317-1-0						
	Meter Description:	HMH-PA-01317-1-0						
	Meter UOM:	h						
	Equipment Description:	PALAN TAIM 5T (SUR PR-7	60)					
	Equipment:	CRPA-01317						
	Meter in Infor EAM							
	Last Scada Value:	0	Force Meter Limit:	1,092	2.27			
:	Minimum reading value allowed:	0.01	Maximum allowed difference (maximum		24			
	Maximum reading value allowed:	1,092.25	jump):					
	Data Nature:	Q=						
	Data Source:							
	Meter in SCADA							
	NXCALS Variable:*	PA-01317_UXC55_IOT-1-0						
	Update Configuration				^			
	Period:*	1	Last Manual Update:	27-JAN-2023 00:00	Ö			
	Period UOM:*	DAY Q=	Last Automatic Update:	20-MAY-2023 00:00				
	Decimal:	2	User:	VERCOUTB				
			Meter active:					



### **Maintenance: Data from Smart Sensors**

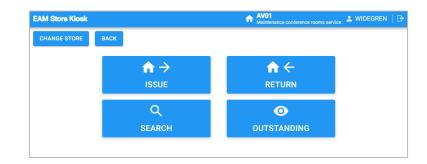
- In some cases, in-house analyses or algorithms are developed for data-driven maintenance. In other cases, we rely on services from equipment manufacturers.
- *Example:* Smart Sensors installed on electrical motors communicating information concerning maintenance and energy consumption to EAM via ABB cloud service.





# **Stores Management: Spare parts**

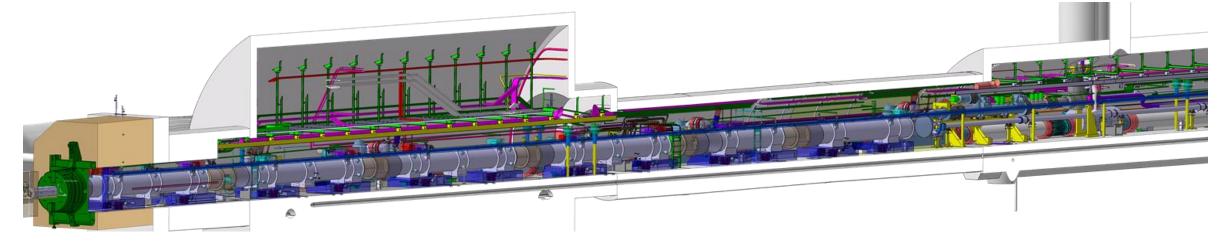
- Successfully implemented for both large and small storerooms.
- Up to 150.000 store transactions per year.
- Integration with GIS to locate stores and bins.
- Integration with ERP for purchasing and transports.
- Use facilitated by a simplified store kiosk interface.





## EAM, CAD & 3D Visualisation

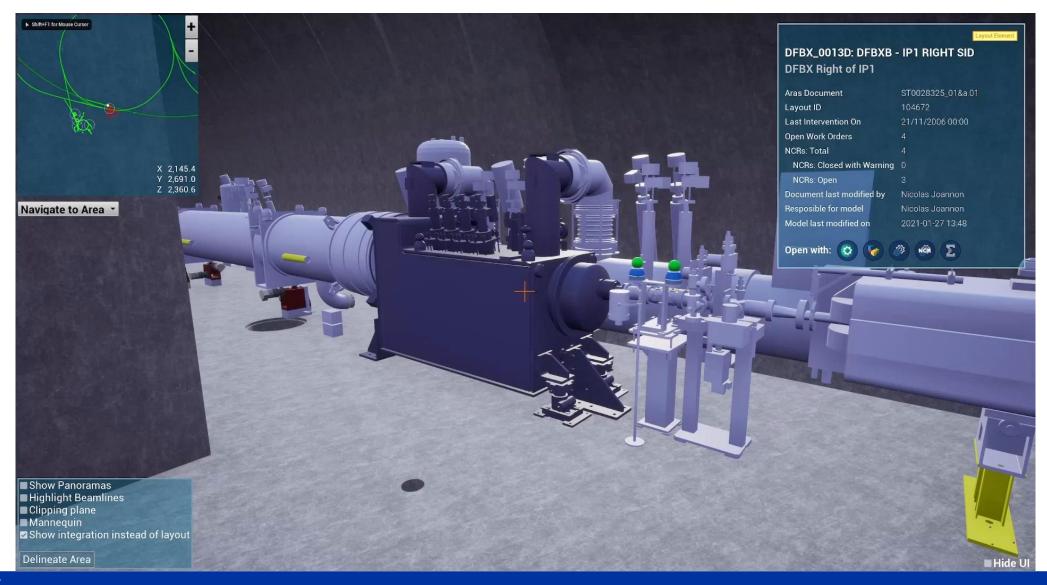
- We believe there is a huge potential is combining EAM equipment data with CAD and different visualization tools. Some example:
  - 3D viewers as alternatives to find/search for assets rather then in an EAM list.
  - VR tools to prepare and practice interventions, including safety aspects from EAM.
  - AR and mixed reality to support maintenance personnel in the field.
- At CERN we have large amounts of 3D data (CAD, point clouds, 360 photos), EAM data and many other specialized data sources.







### **Visualising and Navigating the Digital Thread**





## **New Digital Possibilities**

- **Immersive 3D design** process with extended possibilities of virtual prototyping and simulations.
- **3D navigating & reporting** as alternative to a classic search engine and to visualize surrounding hazards, non-conformities or measurements.
- **Virtual Reality** (VR) for design reviews, approvals and preparations of intervention.
- **Augmented Reality** (AR) for better supporting operation and maintenance tasks.
- Continuous comparison between **Reality** and the optimized Digital Twin to detect anomalies and potential problems.
- Automated / Robotic interventions enabled by and based on the **Digital Twin** data.
- And much more...

#### Blending & Navigating between Reality & Digital Realities



Design:	Specifications, drawings, 3D CAD, simulations, analyses	
Manufacturing:	Manufacturing steps, Quality tests, Non-conformities	
Installation:	Equipment data, alignment, positioning and measurements	
Maintenance:	Maintenance history, preventive/predictive plans, spare parts	
Operations:	SCADA, IoT feeds, cameras, simulations, etc	



Machine Learning

### Conclusions

- HxGN EAM has proven to be highly configurable, scalable and open for integrations towards other systems and processes.
- We continue to expand the use of EAM throughout the organization and have big plans for the future.
- EAM is an integral part of our Engineering Platform, which will allow seamless navigation between design and as-built information.
- EAM will become an even more important cornerstone in our IT landscape when now moving forward towards creating Digital Twins of our installations.





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