



# TDR threads & project timeline for the Target WP, WP3 BDF/HI-ECN3

## Target & Target Complex Initial Concept Review (ICR)

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29/04/2024

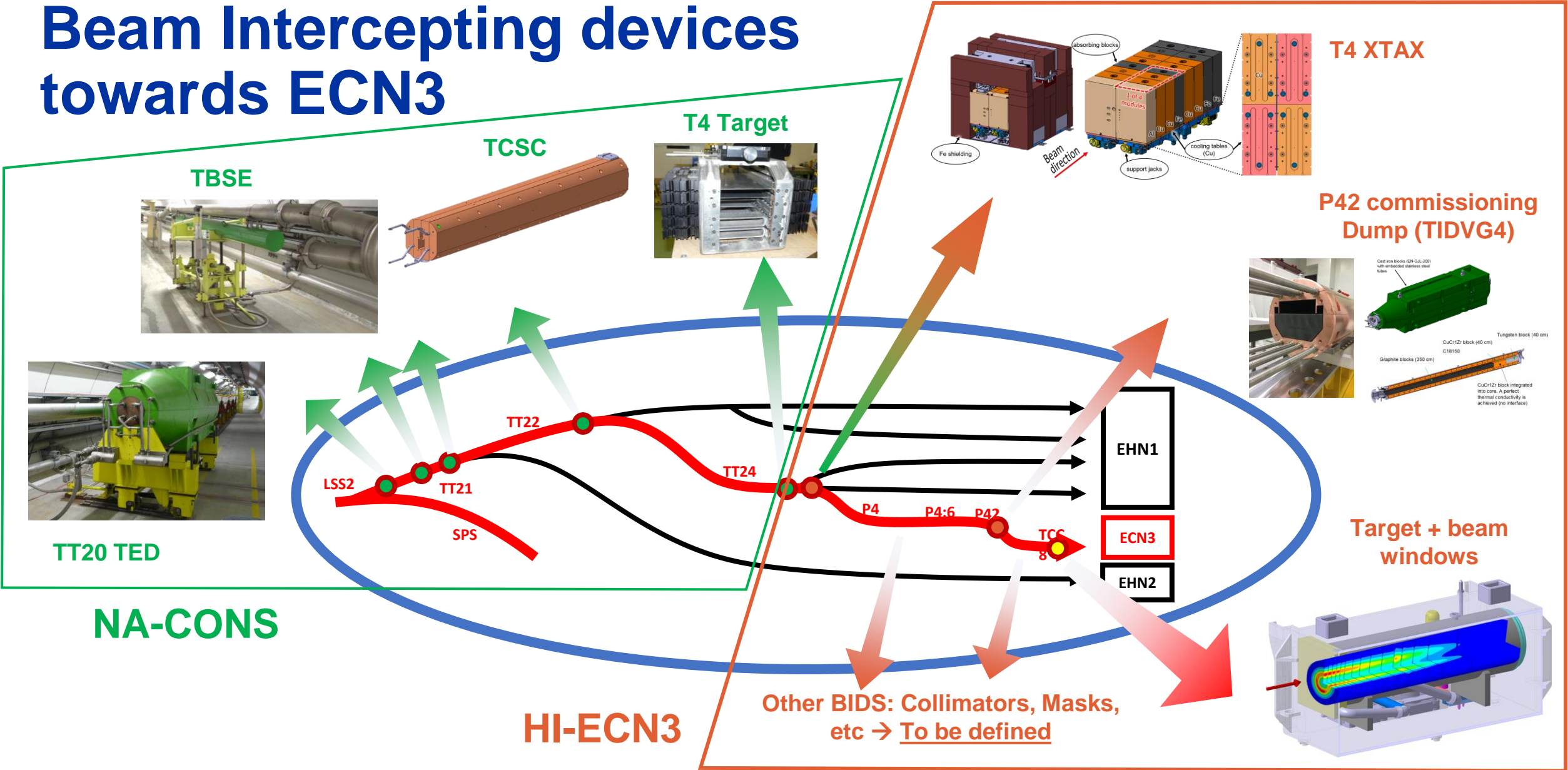
# Target system

- Scope of the studies
- Motivation for TDR studies & key developments to be pursued
- Planning snapshot
- Main deliverables
- Conclusions (addressing Matt's questions)

# WP3 – Target & BIDs: Scope

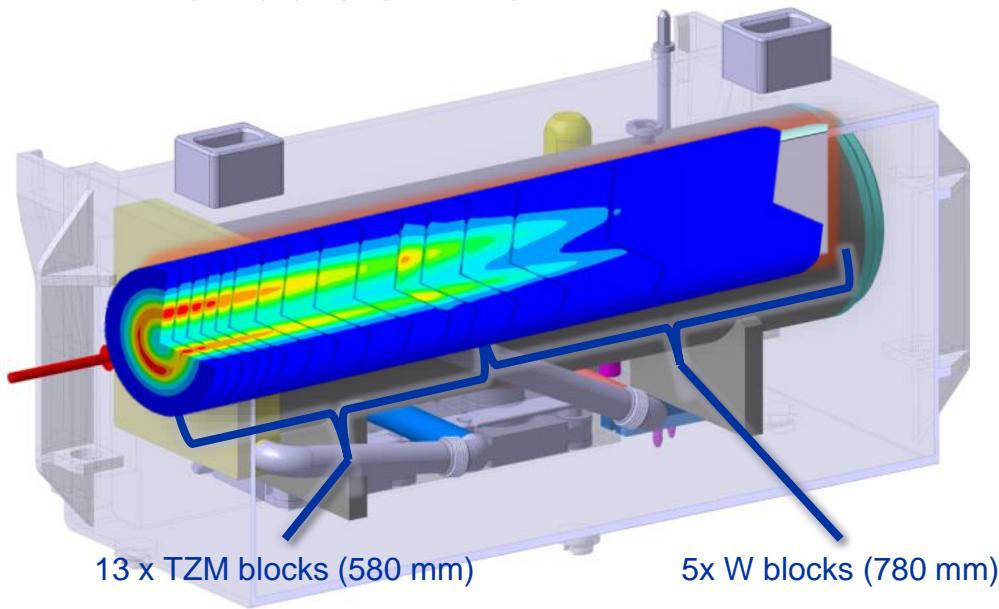
- The WP is **responsible for the design, engineering, procurement and installation for all beam intercepting devices** related to the HI-ECN3 Project.
- This includes **transfer lines BIDs from TCC2 XTAX to TCC8** (P42 dump, collimators, scrapers and absorbers as required) as well as **target/dump for BDF/SHiP**.
- The WP include all **necessary R&D** required to fulfil the function of the target.
- The WP **liaise with the other WPs** for the delivery of certain services and components. As well as with technical groups/experts
- And looking at **collaborations/synergies with external laboratories & communities**.

# Beam Intercepting devices towards ECN3



# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

## The baseline



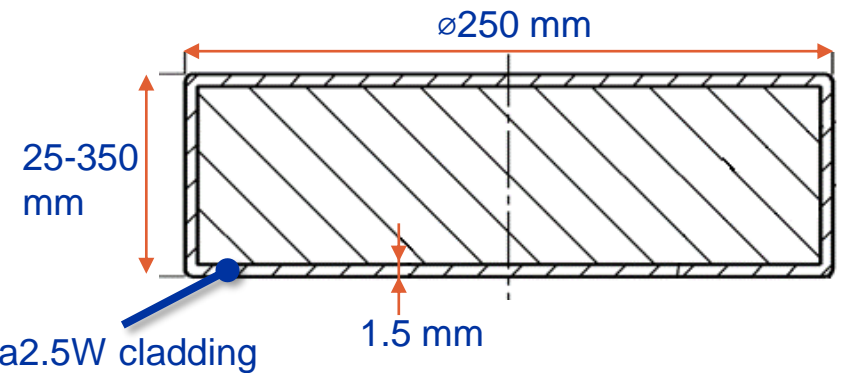
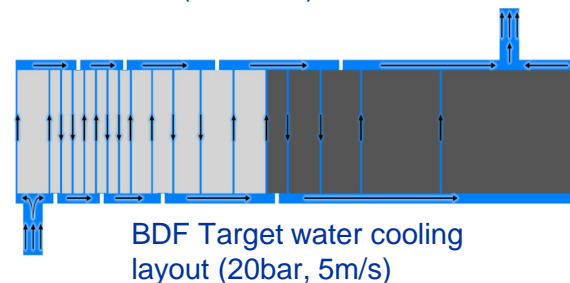
Target will become an extremely radioactive device!  
 ~100 Sv/h after few hours of cool-down

Baseline beam parameters of the BDF Target operation.  
<https://doi.org/10.23731/CYRM-2020-002>

Proton momentum (GeV/c)	400
Beam intensity (p <sup>+</sup> /cycle)	4 × 10 <sup>13</sup>
Cycle length (s)	7.2
Spill duration (s)	1.0
Beam dilution pattern	Circular
Beam sweep frequency (turns/s)	4
Dilution circle radius (mm)	50
Beam sigma (H, V) (mm)	(8, 8)
Average beam power (kW)	356
Average beam power deposited in target (kW)	305
Average beam power during spill (MW)	2.3

~ 4.0 × 10<sup>19</sup> p<sup>+</sup>/y

Design of a high power production target for the beam dump facility at CERN:  
<https://doi.org/10.1103/PhysRevAccelBeams.22.113001>



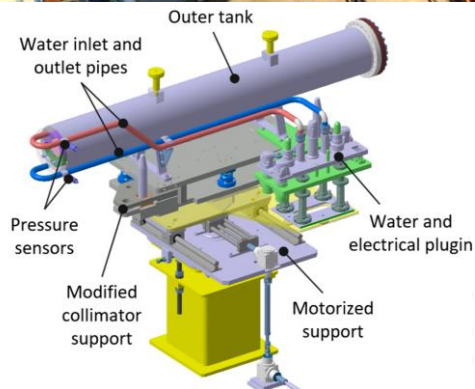
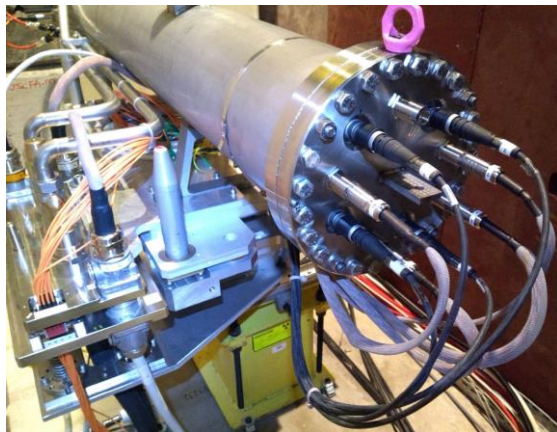
Application of hot isostatic pressing (HIP) technology to diffusion bond refractory metals for proton beam targets and absorbers at CERN: <https://doi.org/10.1002/mdp2.101>



# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

## The 2018 prototype & PIE

*Beam impact tests of a prototype target for the beam dump facility at CERN: Experimental setup and preliminary analysis of the online results: <https://doi.org/10.1103/PhysRevAccelBeams.22.123001>*



- Built a SX test-bench in T6/TCC2
- Gained manufacturing experience on a Ta2.5W-cladded baseline target
- Operational experience
- Validated engineering studies
- Via PIE\* (2020-2022), validated HIPing technology with these materials & identified material aspects to be addresses during TDR

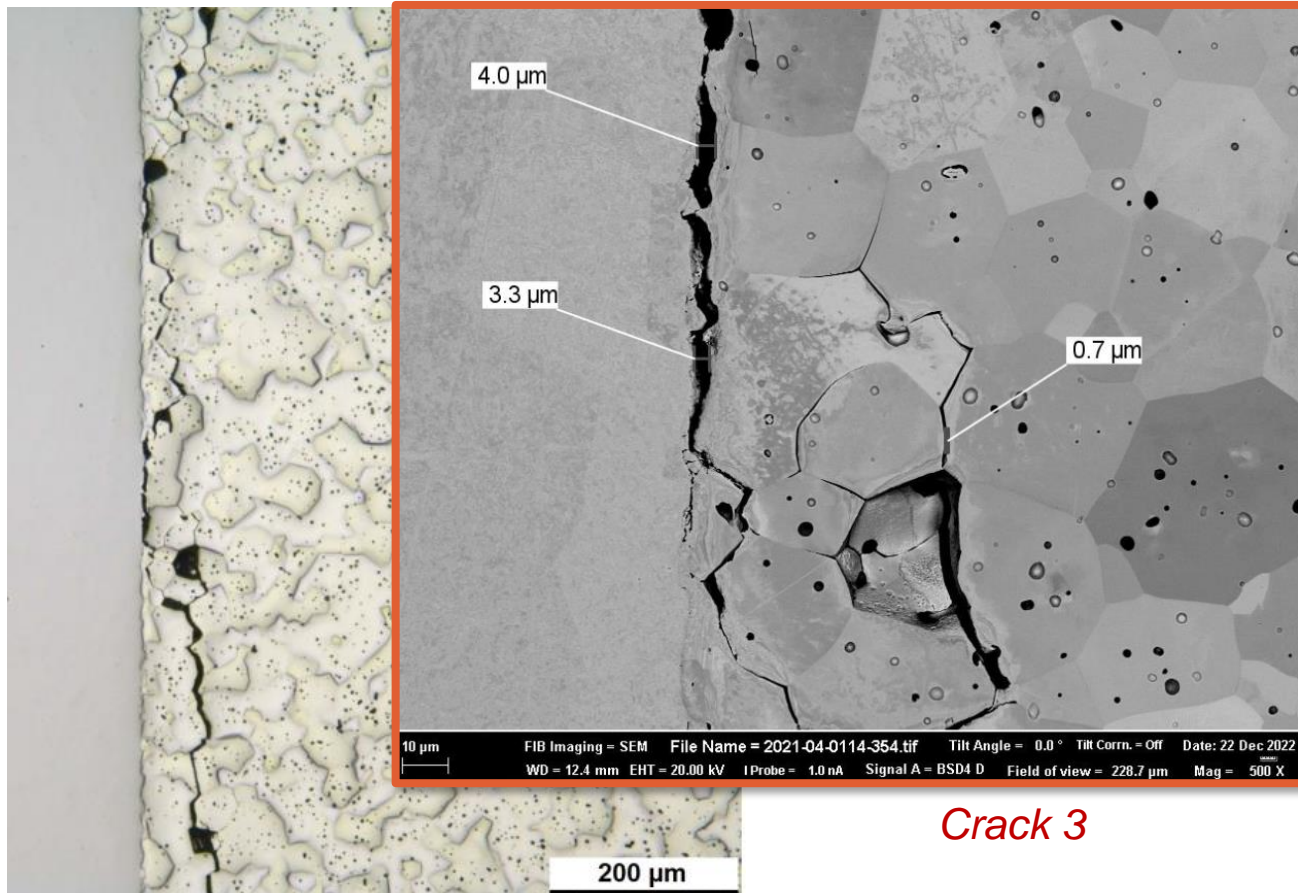
\*paper in the pipeline

# (some) Missing threads → TDR studies

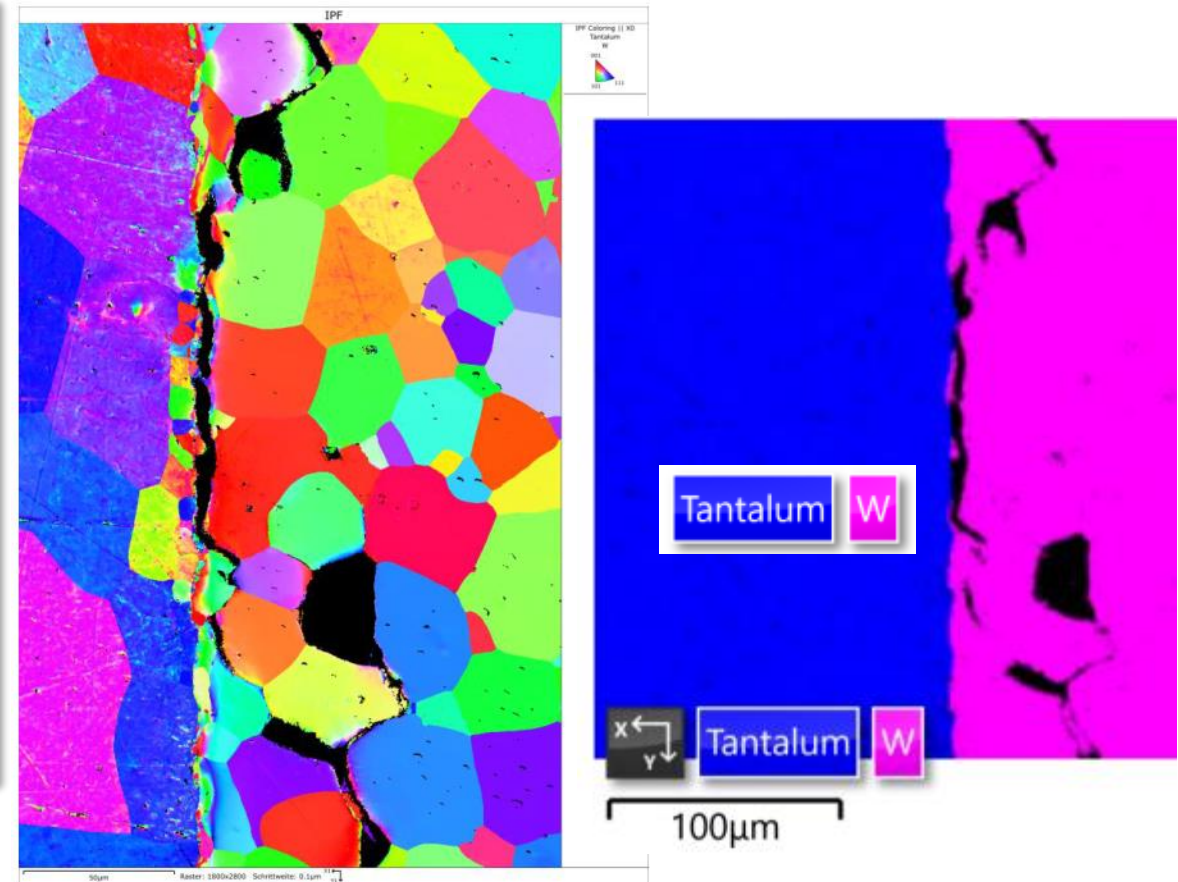
- Most of the shower develops on TZM and not on W → core could be further optimized for physics
- Water in-beam promotes formation of radicals → safety concerns should be addressed
- Target system missing full definition & design → detailed system design & engineering to be done
- However, stress relaxation of the cladding is expected with first pulses. → Residual stress shall be fully understood & quantified
- Large safety margin on W (even if operating at low temperature (brittle)) → Margin for Target core optimization
- Critical element/material is Ta2.5W cladding. → Need for QA plan
- Possibility of LOCA poses a critical safety risk
  - → Address LOCA in detail
  - → look for alternative claddings
- Very high radiation doses → ALARA driven design and detailed waste disposal considerations to be analysed
- Radiation damage & gas production → effect on target materials mechanical properties to be well understood and quantified
- SX test-bench built & available in T6/TCC2 → Unique opportunity to test with beam (2025) alternative claddings & designs
- PIE (2020-2022), final check of baseline target design. → identified design & material aspects to be improved, particularly W material

# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

## The issue → The Tungsten QA



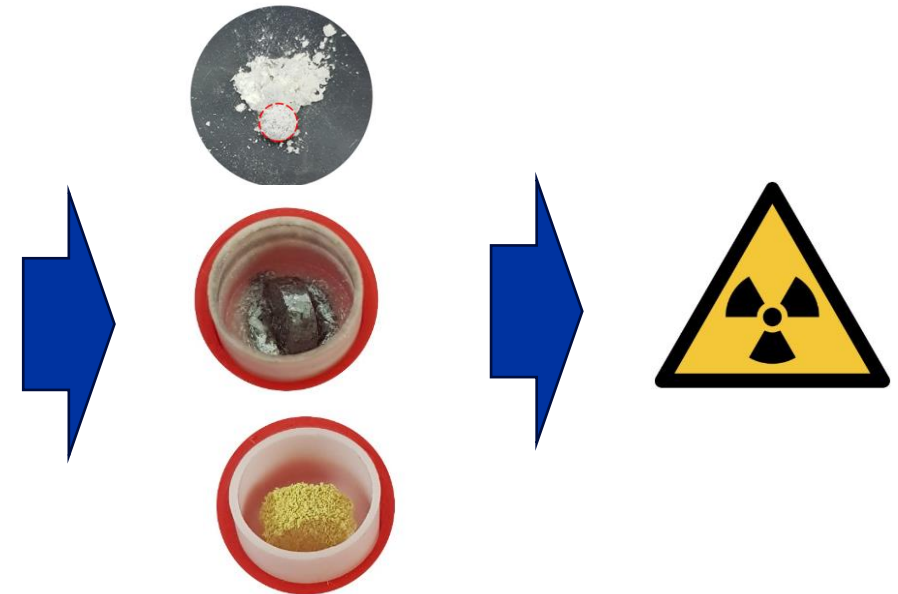
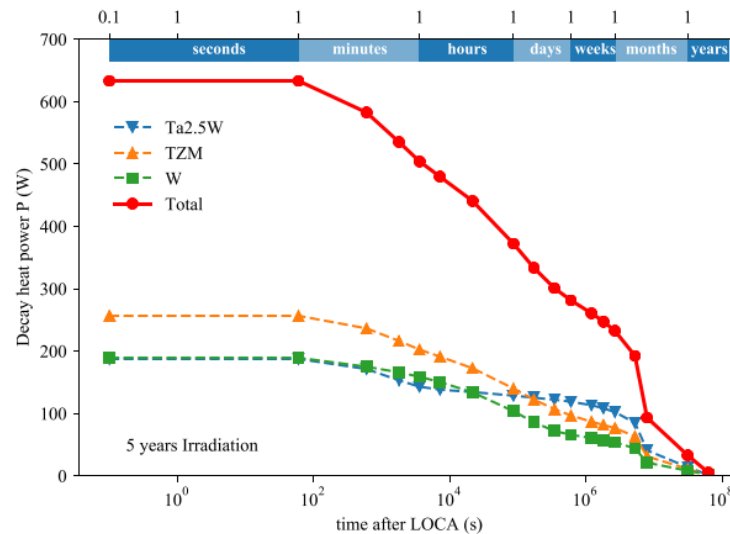
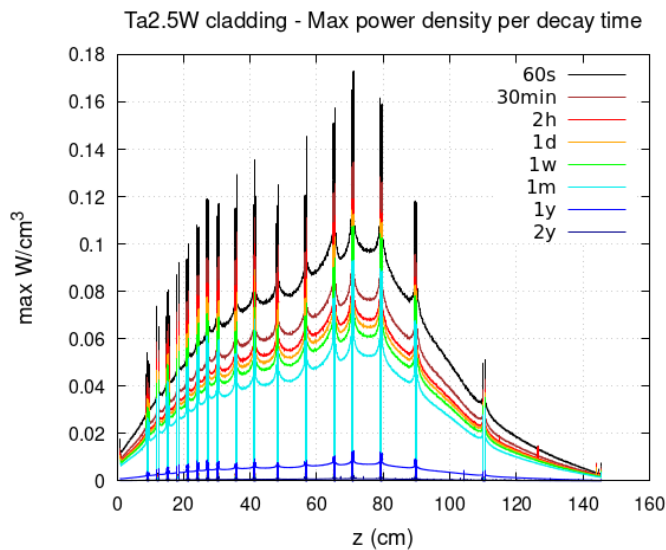
Crack 3





# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

## The issue → The decay heat & LOCA

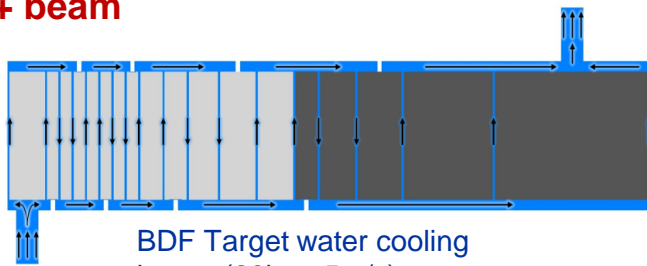


→ Already being partially addressed with Nb-alloys cladding R&D

# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

The issue → Water, radiolysis, production of radicals, explosion

400GeV/c p+ beam  
4x10<sup>19</sup> POT



BDF Target water cooling layout (20bar, 5m/s)

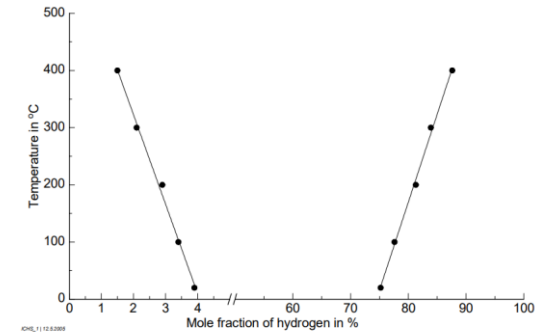
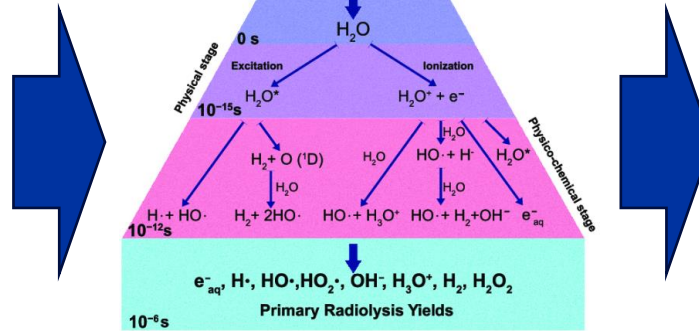


Figure 1. Influence of the temperature on the explosion limits of hydrogen-air mixtures, measured at atmospheric pressure according to DIN 51649 [8]

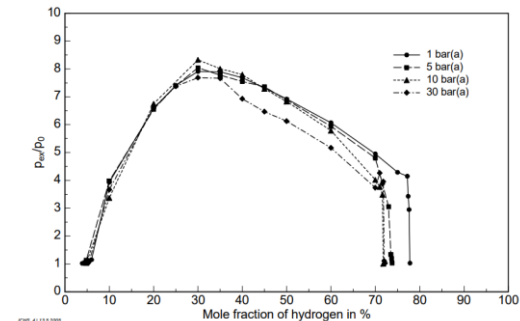


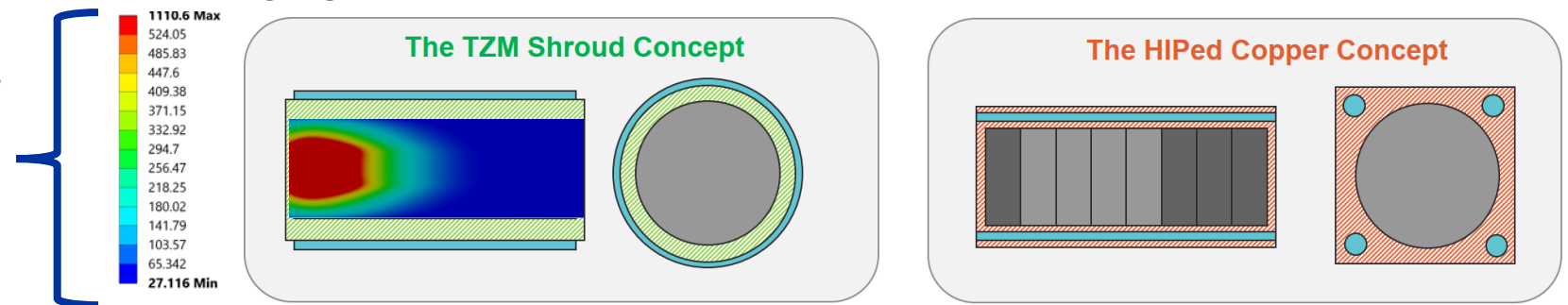
Figure 4. Explosion pressures of hydrogen-air mixtures at 20 °C and different initial pressures [11]

# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

## The interest → Potential for target physics optimization while mitigating operational concerns

- Reduce the amount radiolysis-produced free hydrogen gas (ATEX)
- Reduce activation of the water and of the target (less Ta)
- Reduce decay heat (less Ta)
- Reduce sources of possible contamination of the water with W spallation products (stronger and thicker layer between core and cooling (via an external shroud) as opposed to a thin cladding)
- Increase, possibly, physics performance.
- Shorter target will simplify waste packaging and disposal

*Challenging endeavour requiring extensive engineering studies, manufacturing trials and beam test validation during TDR*



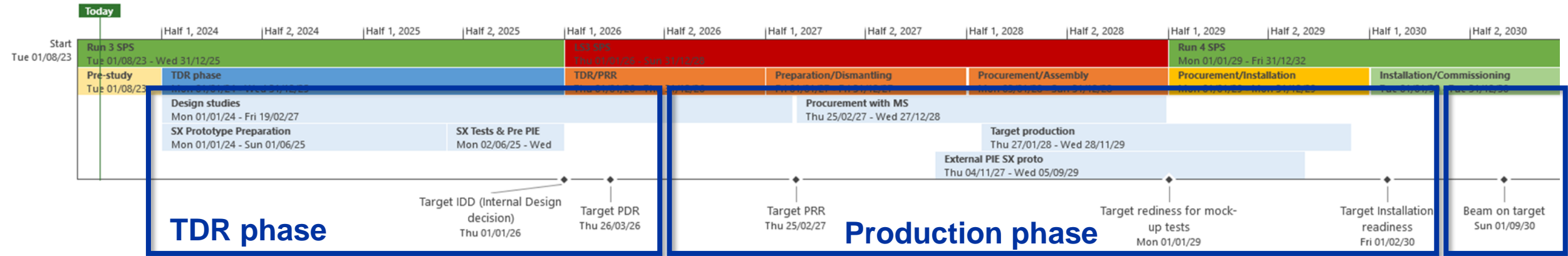
# WP3 – Target & BIDs: The background & missing bits (→ Why we need a TDR for the Target & BIDs?)

- ✓ We start with a solid background from PBC studies. Yet, many things still to be addressed:
  - ❑ Address safety aspects such as LOCA, radiolysis & retrofit it into the target design → need for alternative design studies & their validation with a prototype w/beam → Only opportunity will be 2025
  - ❑ Need to detail the mechanical design of the Target, instrumentation & integration
  - ❑ In depth Target physics optimization & review beam delivery/sweep optimization on target
  - ❑ Define the manufacturing technology specification & material QA (taking the PIE lessons learnt) necessary to go ahead with procurement in a Production phase
  - ❑ Identify the other required BIDs. Design and engineer them.
  - ❑ → Overall, getting ready for a project/production phase

→ More technical details at the Initial Concept review on the 29th of April ←



# WP3 – Target & BIDs: Planning (key dates)



## TDR phase (main activities) – (2024-mid 2026)

- 1) Target (& BIDs) conceptual design followed by detailed design
- 2) Prototype(s) Target Design, construction and beam tests
- 3) Material studies, R&D and Procurement

## Production phase – (2026 – 2030)

- 1) Detailed Design phase
- 2) Procurement & production of components and systems
- 3) Tests/dry-run, installation activities
- 4) Material tests/PIEs

## Commissioning & operation

# WP3 – Target & BIDs: Main deliverables (TDR&PRD)

1/2

- **Design and build** a physics optimized **350kW high-Z core Target**, thus comprising technical design, engineering, energy deposition studies, manufacturing ([BDF/SHiP experiment](#))
- **Ensure**, together with EP, the **Target fulfills SHiP requirements**
- **Design and build** the required **BIDs for the HI ECN3 delivery (P42 dump, collimators, masks, etc)**, thus comprising technical design, engineering, energy deposition studies, manufacturing
- **Identify, assess & mitigate** in the design **safety** and **radiological concerns**.
- Pursue extensive **design, materials and manufacturing R&D** with refractory metals and joining technologies (EBW and HIPing) to fulfill the engineering requirements
- **Define and execute the procurement** of refractory metals, INCONEL, CuCrZr and other special materials, as well as all other BIDs components.
- Define, design and integrate the **target/BIDs instrumentation**
- Include **remote handling** features adapted for an extremely highly radioactive environment

# WP3 – Target & BIDs: Main deliverables (TDR&PRD)

## 2/2

- Define and design the required **services** (cooling, power, etc)
- **Build and execute prototype tests with beam** at the **SX testbench** and possibly HiRadMat, and execute the required post-irradiation inspections/tests.
- Execute the required **final target/BIDs tests, dry-runs, installation and commissioning with beam.**
- **Liaise with WP2** of beam delivery for **beam delivery and beam dilution studies**
- **Liaise with WP4** of Target complex for **HW interfaces and integration**
- **Liaise with WP5** of safety & RP to execute the required **radiation protection and waste disposal studies** and optimize BIDs accordingly
- **Liaise with WP8** for energy deposition & radiation effects studies
- **In synergies with NA-CONS ensure the reliable upgrade of P4 XTAX in TCC2**
- **Liaise with external partners** (ISIS, ORNL) for synergies with spallation sources and high-power target facilities.

# Conclusions

**Baseline:** what is our baseline today ? Can we converge on a baseline design before LS3 to guarantee reliable & safe operation in 2030 ?

- **CDR++ (slightly improved design) baseline still valid today**
  - PIE results showed sound cladding bonding
  - LOCA accident may be not as critical as expected
  - QA of core materials is at reach within timeline
- **We know what are the critical items. We know how to quantify them. Mitigation strategies can be defined on time. Challenge is fully validating them in operational conditions**



# Conclusions

**Baseline R&D:** what are the most important problems to solve & test with beam before LS3 ?  
Scope? Can we converge on a prioritized list of activities with decision points on a timeline?

- **Physics performance:** what can we optimize further, is it worth it ?
  - **Reliability:** validation with beam before LS3 is necessary / alternative labs for beam time during LS3 ?
  - **Safety:** can we improve the choice of cladding material (LOCA) and reduce free radicals in cooling water ?
- 
- **Priority is on the mitigation of safety constrains while keeping present physics performance.**
  - **Physics improvement is possible and will be pursued. It can be important (full W vs CDR). But won't be the driving motivation for alternative designs. And will be only adopted if improvement is meaningful for SHiP.**
  - **Beam test post-2025 outside CERN is potentially possible. However, the effort saving in re-using T6 SX test-bench, even under a tight timeline, is likely more attractive than trying to replicate SPS beam test conditions elsewhere, despite gaining some extra time on project schedule.**
  - **Cladding alternatives exist, only require validation with beam.**
  - **Radicals' production in water is more challenging to address without changing baseline design. Besides alternative core design, one could invest on defining a sound control system at the CS.**

# Conclusions

## Longer term R&D:

- **Strategy for upgradeability:** can we stage development to focus on safe/reliable operation at  $4 \times 10^{13}$  ppp but leave the door open to installing an upgraded target for ultimate SPS performance closer to  $7 \times 10^{13}$  ppp in ~ Run 5 ? ... imagine a FIP signal is observed in Run 4 !
- **Yes. But services and target complex will need to be prepared for the upgrade already in LS3**
- **We will need to briefly address it (not necessarily changing the design) to understand what it means for the selected target design**



[home.cern](http://home.cern)

# WP3 – Target & BIDs: Why are you invited?



<b>WP3 core team</b>	Target and BIDs Design & engineering, Prototype Target Beam test	Rui Franqueira XIMENES, Mike PARKIN+Tina GRIESEMER+Alvaro FRANCIA, Marco CALVIANI + STI-TCD
	Detailed design & Production	Luca GENTINI
	XTAX upgrade	Miguel SANTOS
	Energy deposition & radiation effects	Luigi ESPOSITO, Giuseppe MAZZOLA
	Material R&D	Stefano SGOBBA, Ana Teresa PEREZ FONTENLA
	Target Instrumentation	Mario DI CASTRO, Jerome LENDARO
	Experiment Requirements	Richard JACOBSSON



# WP3 – Target & BIDs: Why are you invited?



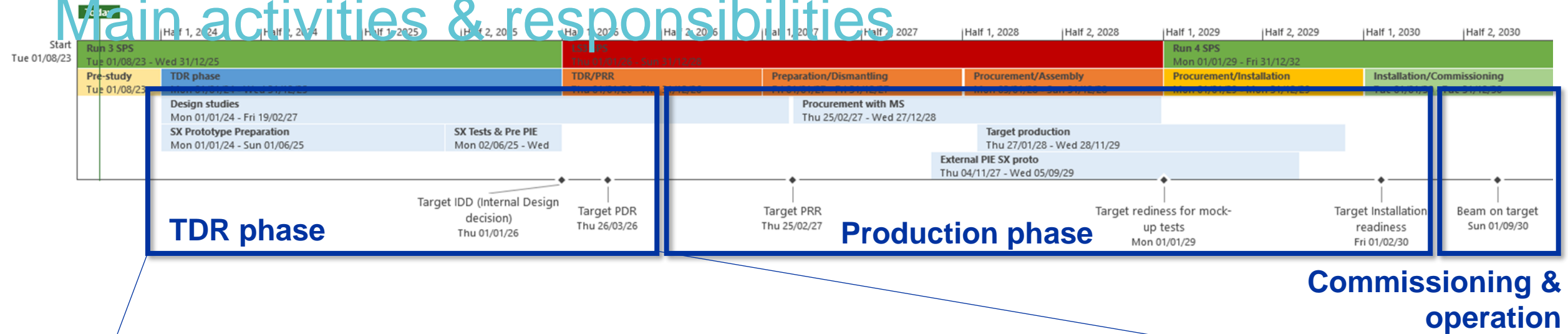
BE-CEM	Robotics / tooling
BE-CEM	Control Infrastructure
BE-EA	Integration (ICEA)
BE-EA	Secondary Beam Line
BE-EA	Configuration Management
BE-EA	P42 Vacuum
BE-GM	Primary Area Survey
BE-OP	SPS
BE-OP	SPS
EN-ACE	WP1 & WP7 (management, services, planning)
EN-CV	Cooling & Ventilation
EN-HE	Handling Engineering
HSE-RP	WP6 (Radiation Protection)
HSE-RP	Radioactive Waste Management
SY-ABT	WP2 (Beam delivery)
SY-BI	Beam Instrumentation (Profile /Spill)
SY-STI	WP4 (Target Complex)
SY-STI	R2E
TE-MSD	Magnets
TE-VSC	Primary Beam Line Vacuum
TE-MPE	Machine Protection
SY-STI	Project Safety Officer

- Luca BUONOCORE
- Ioan KOZSAR
- Michael LAZZARONI
- Dipanwita Banerjee
- Giulia ROMAGNOLI
- Miguel SANTOS
- Camille VENDEUVRE
- Kevin LI
- James RIDEWOOD
- Fernando PEDROSA, Ixone VAQUERO
- Roberto BOZZI / Francesco DRAGONI, Nikola ZARIC
- Roberto RINALDESI, Cristina DURÁN GUTIÉRREZ
- Claudia AHDIDA, Olin PINTO, Francesca LUONI
- Renaud CHAROUSSET
- Francesco VELOTTI, Aleksandr GORN
- Federico RONCAROLO
- Jean-Louis GRECARD
- Ruben ALIA
- Philip SCHWARZ
- Anthony HARRISON
- Antoine COLINET
- Melania AVERNA

+ Matthew Fraser (Project Leader)

# WP3 – Target & BIDs: (TDR)

## Main activities & responsibilities



**TDR phase (main activities) – (2024-mid 2026)**

- 1) Target (& BIDs) conceptual design followed by detailed design
- 2) Prototype(s) Target Design, construction and beam tests
- 3) Material studies, R&D and Procurement

# WP3 – Target & BIDs: (TDR)

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- 1) **Target (& BIDs) conceptual design followed by detailed design**
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### TDR phase

#### 1) Target (& HI BIDs) conceptual design followed by detailed design

- Conceptual design studies and BIDs engineering (Production Target, windows, P42 Dump, other BIDs) → **WP3 | SY-STI**
- Energy deposition studies, radiation damage, radiolysis estimation → **WP3 | SY-STI**
- Beam delivery studies & optimization, functional specification → **WP2 | F.Velotti, A.Gorn**
- Radiation protection studies (design handling & shielding considerations) → **WP6 | C.Ahdida, O.Pinto F.Luoni & WP4 J.Grenard**
- Waste disposal studies (for design optimization and disposal considerations) → **WP6 | R.Charousset, P.Bertreix & WP4**
- Detailed mechanical design and engineering of Target's and BIDs → **WP3 | L.Gentini**
- Design integration of alignment/survey features → **WP7 | C. Vendeuvre**
- Definition and prototyping of instrumentation and controls → **WP3 | J.Lendaro, M.di Castro, I.Kozsar + M. Guinchard**
- Cooling Station requirements and design/dimensioning → **WP7 | R.Bozzi, F.Dragoni, N.Zaric + WP6 + WP4**
- Design integration of handling features → **WP4 & WP7 | J.Grenard, R.Rinaldesi, C.Gutiérrez**
- Design integration of vacuum components (vacuum, beam windows, tests) → **WP2 | M.Santos**
- Physics optimization studies → **WP3 + EP (liaison with Experiment), R. Jacobsson**
- Design/interfaces integration studies with Target Complex WP → **WP3 + WP4**

# WP3 – Target & BIDs: (TDR)

## Main activities & responsibilities

### TDR phase (main activities) – (2024-mid 2026)

- 1) Target (& BIDs) conceptual design followed by detailed design
- 2) **Prototype(s) Target Design, construction and beam tests**
- 3) Material studies, R&D and Procurement

### TDR phase

#### 2) Prototype(s) Target Design, construction and beam tests

- Conceptual design studies and engineering → **WP3 | SY-STI**
- Energy deposition studies → **WP3 | SY-STI**
- Beam delivery studies → **WP2 | BE-OP, K.Li, J,Ridewood**
- Radiation protection studies (for design handling considerations) → **WP6 | C. Ahdida, Y. Pira**
- Waste disposal studies (for design optimization and disposal considerations) → **WP6 | G. Dumont**
- Detailed mechanical design and engineering of Prototype → **WP3 | L.Gentini + SY-STI-TCD**
- Design integration of alignment/survey features → **WP7 | BE-GM, C.Vendeuvre,**
- Definition of instrumentation and controls → **WP3 | BE-CEM, J. Lendaro, EN-MME, M. Guinchard**
- Cooling Station operation → **WP7 | EN-CV-SPS**
- Design integration of handling features → **WP7 | EN-HE, R. Rinaldesi**
- Robotic support → **BE-CEM, L.Buonocore**
- Beam tests in TCC2 → **WP3 | STI-TCD, BE-OP, K.Li, J,Ridewood, BE-EA**

# WP3 – Target & BIDs: (TDR)

## Main activities & responsibilities

### TDR phase (main activities) – (2024-mid 2026)

- 1) Target (& BIDs) conceptual design followed by detailed design
- 2) Prototype(s) Target Design, construction and beam tests
- 3) **Material studies, R&D and Procurement**

### TDR phase

#### 3) Material studies, R&D and Procurement

- Material specifications and definition of manufacturing procedures → **WP3 | EN-MME-MM, S. Sgobba, A. Fontenla + SY-STI-TCD**
- Material testing/characterization → **WP3 | EN-MME-EDM, EN-MME-MM, S. Sgobba**
- Strategy and Procurement of core materials (Refractories, graphite, CuCrZr, etc) → **WP3 | SY-STI-TCD, FHR-IPT-PI**
- Collaboration with external partners (e.g., neutron spallation sources ISIS, ORNL) → **WP3 | SY-STI-TCD, M. Calviani**

# WP3 – Target & BIDs: (TDR)

## Main activities & responsibilities

### TDR phase (main activities) – (2024-mid 2026)

- 1) Target (& BIDs) conceptual design followed by detailed design
- 2) Prototype(s) Target Design, construction and beam tests
- 3) Material studies, R&D and Procurement

### TDR phase

- General support
  - Configuration management (assets, nomenclature, documentation, etc) → **G.Romagnoli**
  - BIDs layout integration → via **ICEA, M.Lazzaroni + WP4, J.Grenard in the Target Complex**
  - Services, planning, liaison with NA-CONS → **F.Pedrosa, I.Vaquero + P.Schwarz**
  - Beam instrumentation for the proto beam tests & BIDs / Target (via WP2) → **WP2 + SY-BI, F.Roncarolo, S.Burger**
  - R2E studies (out of Target complex) related with BIDs (as required) → **R.Garcia Alia**
  - Primary beam line vacuum (if any & related with prototype tests) → **A. Harrison**
  - BID's machine protection aspects, BIS implementation → **A. Colinet + J.Lendaro**
  - General safety aspects, EIS, etc → **M.Averna**
  - Secondary beam lines support (via WP2) → **WP2 + D. Banerjee**

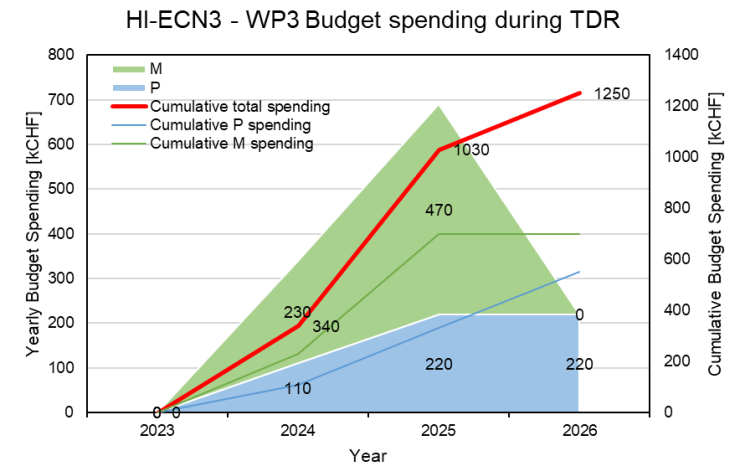


# MTP Spending profile

M / P Category	Description	Start Date	TDR				Implementation phase					Total	
			2023	2024	2025	2026	2027	2028	2029	2030	2031		
M+P	<b>Target TDR phase (WP3)</b>		0	110	220	220							660
P	TDR preparation (FLUKA inc. R2E)	01/01/2025				110	110						330
P	TDR preparation (Target & Facility)	01/01/2024			110	110	110						330
	<b>Target TDR phase M (WP3)</b>		0	230	470	0	0	0	0	0	0	0	700
Material	Beam test Prototype design			60									60
Material	Beam test Prototype core production			20	300								320
Material	Beam test Prototype assembly production			50	50								100
Material	Beam test Prototype Target instrumentation				10								10
Material	Beam test other (adaptations plugin, tools, etc)				10								10
Material	Prototype of robust target alternatives			50	50								100
Material	Final Target & interfaces pre-design			50	50								100
M+P	<b>Target assembly and annex equipment (WP3)</b>					550	980	1015	2255	1210	110		6100
Material	Target & interfaces design					100	100	100	100	100			500
Material	Target core materials						50	50	1200	800			2100
Material	Target construction & assembly						100	450	650	200			1400
Material	R&D on refractory metals					300	200						500
Material	Beam test prototype PIE					20	225						245
P	Other M/P						85	85	85				255
P	Target P for STI						110	220	220	110	110		770
P	Target P for MMEstudies					110	110	110					330
M+P	<b>Target Instrumentation package (WP3)</b>					0	85	160	355	0	0		600
Material	Target instrumentation							50	100				150
Material	He-vessel instrumentation (WP4)							100	80				95
Material	Shielding instrumentation (WP4)							100	90				100
P	Target Instrumentation package (P)						85	85	85				255
M+P	<b>Beam window(s) and sector valve (WP3)</b>					25	125	150	100	0	0		400
Material	Beam window for vacuum interface design					25	25						50
Material	Beam window production						50	100	100				250
Material	Beam window interfaces (WP4)						50	50					100
M+P	<b>Passive mask (WP3)</b>					0	20	20	260	0	0		300
P	Design & integration studies (P)						20	20	20				60
Material	Passive mask production								240				240
M+P	<b>P42 Dump (WP3)</b>												200
Material	Design & integration studies						20	30					50
Material	TIDVG4 adaptation & shielding							150					150

**Budget WP3**  
 700kCHF (Target TDR)  
 200kCHF (BIDs TDR)  
 660kCHF (GRAD TDR++)  
 7400kCHF (Post-TDR)

# TDR spending profile



M / P Category	Description	Start Date	2023	2024	2025	2026
M+P	<b>Target TDR phase (WP3)</b>		0	110	220	220
P	TDR preparation (FLUKA inc. R2E)	01/01/2025			110	110
P	TDR preparation (Target & Facility)	01/01/2024		110	110	110
	<b>Target TDR phase M (WP3)</b>		0	230	470	0
Material	Beam test Prototype design			60		
Material	Beam test Prototype core production			20	300	
Material	Beam test Prototype assembly production			50	50	
Material	Beam test Prototype Target instrumentation				10	
Material	Beam test other (adaptations plugin, tools, etc)				10	
Material	Prototype of robust target alternatives			50	50	
Material	Final Target & interfaces pre-design			50	50	
M+P	<b>P42 Dump (WP3)</b>			20	180	
Material	Design & integration studies			20	30	
Material	TIDVG4 adaptation & shielding				150	

# Project WBS v0.1

*Matt's  
slides at  
345<sup>th</sup> IEFC*

