

# Diamond Detectors

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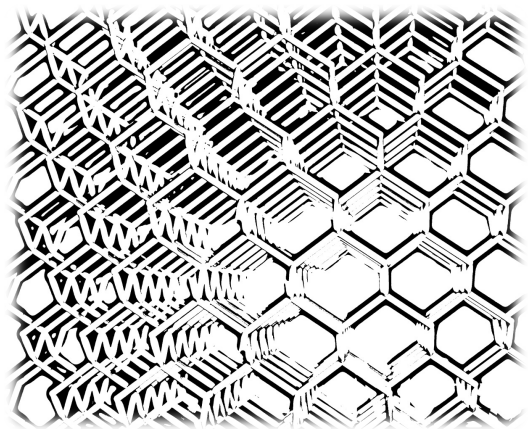
## Outline

Part 1

- Diamond basics and detector principle
- Diamond strip and pixel detectors
- Radiation Hardness

Part 2

- 3D Diamond detectors
- Current and future diamond detector installations



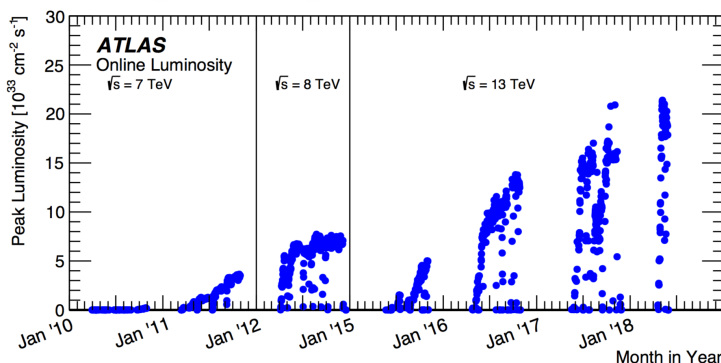
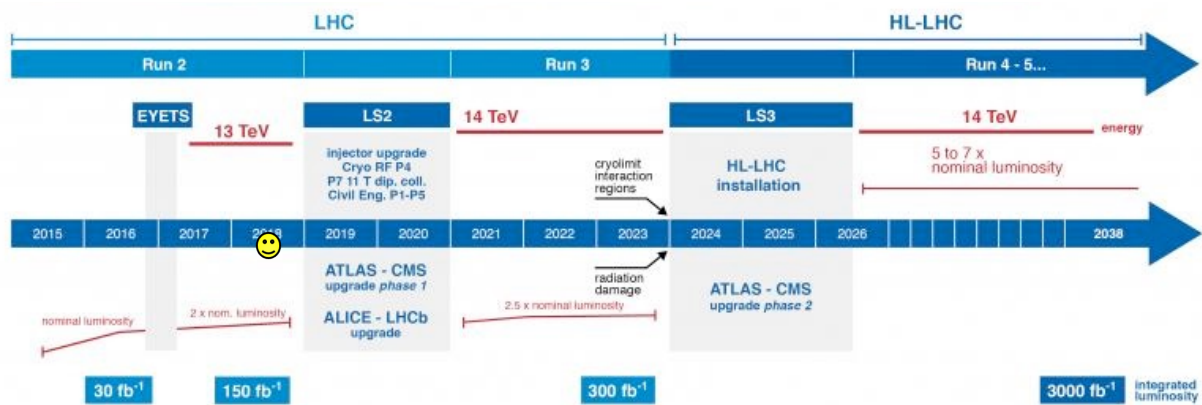
Thanks for the material from the RD42 and ADAMAS collaborations!  
Very soon new working group organisation: **DRD3 WG6**

# PART 1

- Introduction to Diamond detectors
  - properties
  - principle of operation
- Strip and Pixel detectors
- Radiation tolerance
- High rate capability

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# Challenges Ahead

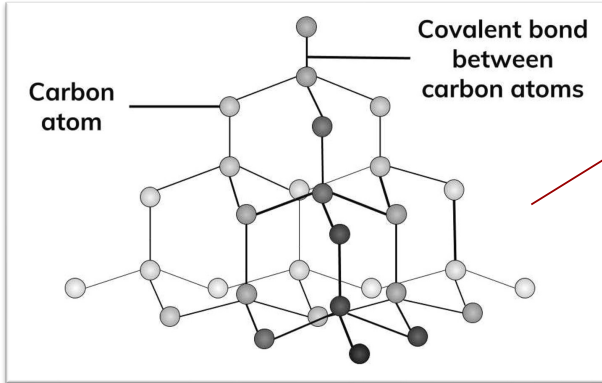
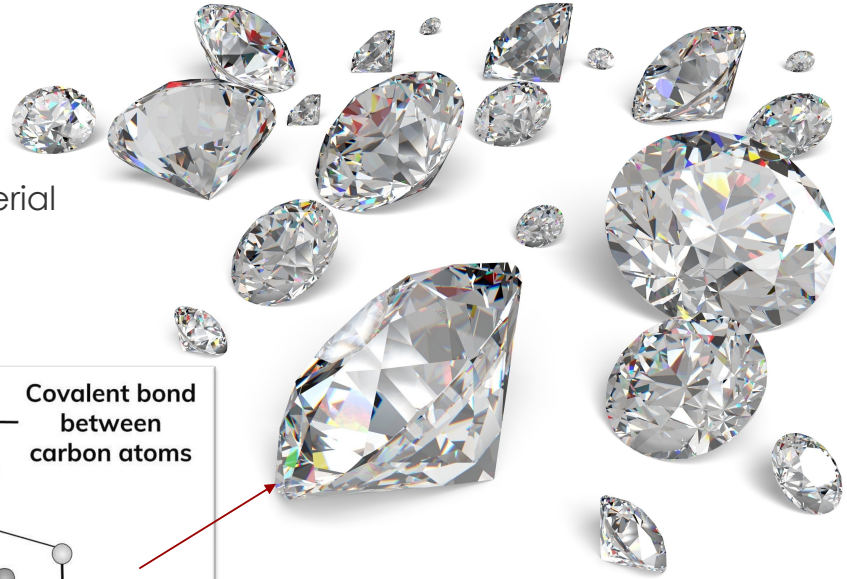


- Luminosity upgrades of the LHC will increase the luminosity by factor ~3.
- Luminosity ~ Radiation damage.
- Need new technologies in the innermost layers to survive the radiation levels.

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# diamond

- Allotrope of Carbon
- Hardest natural material
- Tetrahedral structure
  - $sp^3$  bonds



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	Diamond	Silicon
Band Gap [eV]	5.5	1.1

→ Lower leakage current

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Atomic Number	6	14	→ Tissue equivalence
Electron Mobility [cm <sup>2</sup> /V.s]	1900-3800	1350	} → Fast signal
Hole Mobility [cm <sup>2</sup> /V.s]	2300-4500	480	

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## Natural and synthetic diamond

■ Natural diamonds have a **high defect concentration**

- Grow in different structure to synthetic diamonds
- Compete with jewellery market
- There are radiation sensors using natural diamond

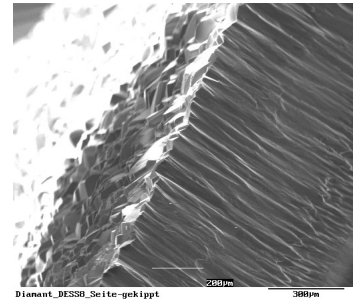
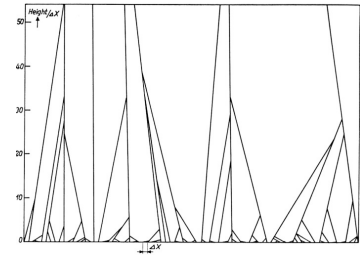


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# Diamond

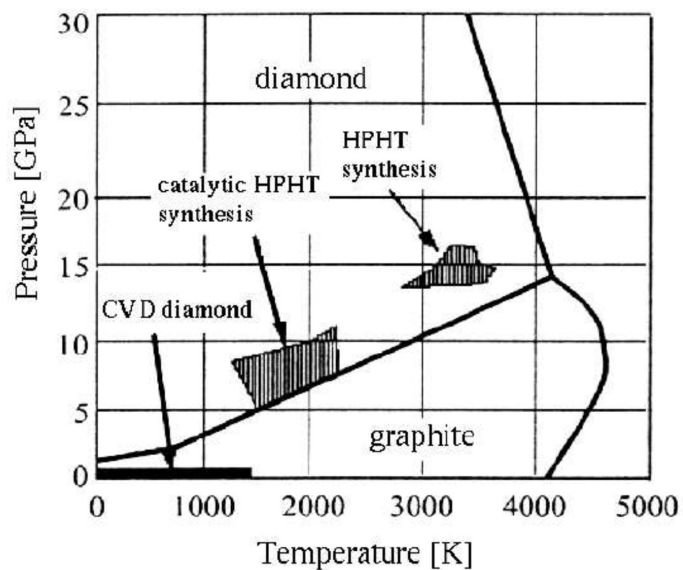
- 1941 – Diamond as particle detector (Stetter)
- 1953- CVD process, synthesis of diamond (Eversole)
- ~1980 – polycrystalline CVD diamond.
- 1994 – first diamond strip detector
- 1996 – first diamond pixel detector
- 2011 – first 3D diamond detector



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# Synthesis of Diamond

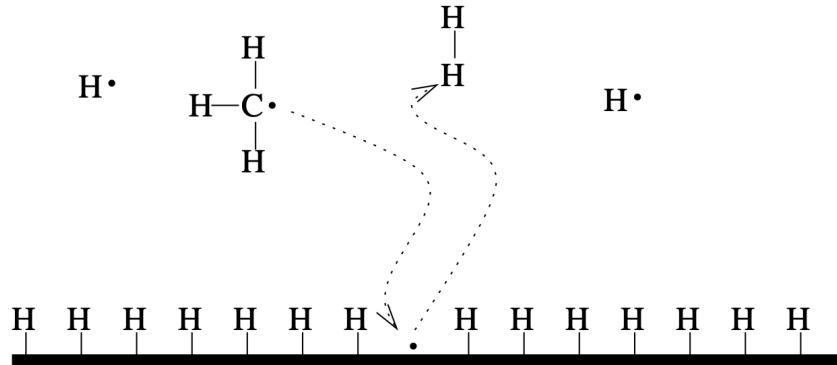
- Chemical Vapour Deposition (CVD) of diamond in the graphite phase space.



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# Synthesis of Diamond

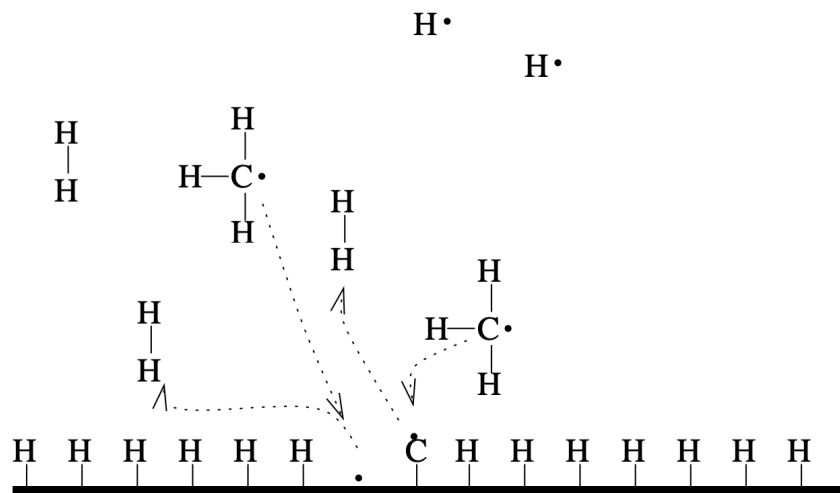
- Hydrogen terminated substrate surface
- Methan and Hydrogen gas are heated with microwaves to form a plasma
- Radicals form



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# Synthesis of Diamond

- Hydrogen atoms are replaced with Carbon

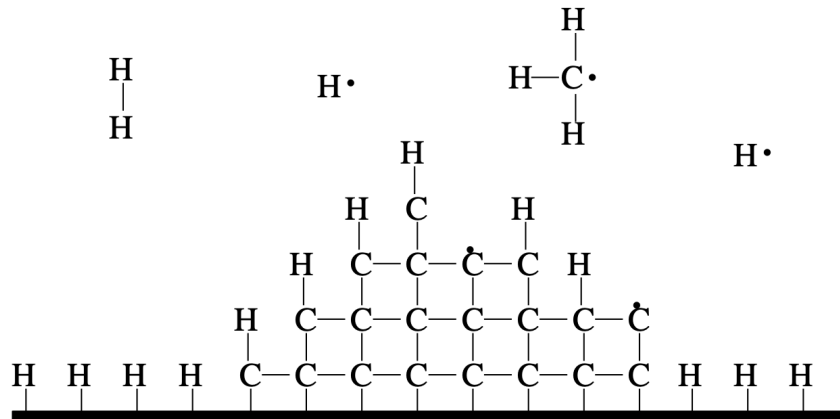


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# Synthesis of Diamond

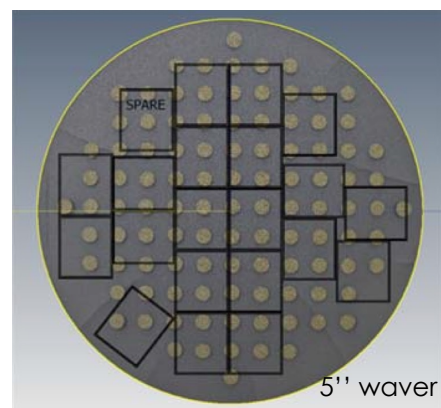
- SP<sup>2</sup> bonds (graphite) are weaker than SP<sup>3</sup> bonds (diamond)
- Hydrogen radicals will etch away graphite, but leave diamond
- A diamond film is grown



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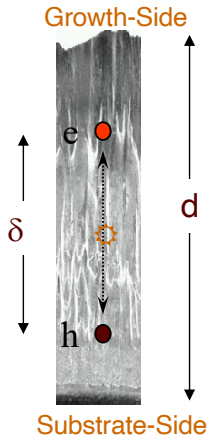
# Development of CVD Diamond for detector applications

- Today two main manufacturers of detector grade diamond
  - **ElementSix Ltd**
    - large **polycrystalline** wafers
    - **single crystal** diamonds
  - **II-VI Semiconductors**
    - large **polycrystalline** wafers
    - relatively recent entry
- Alternative sources
  - Diamond on Iridium (DoI) (Audiatac, Germany)
  - Hetero-epitaxially grown -> **large area**
  - **Highly oriented crystallites.**



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■ Principle of detector operation



$$Q = \frac{d}{t} Q_0$$

collected charge

$$\delta = \mu E \tau$$

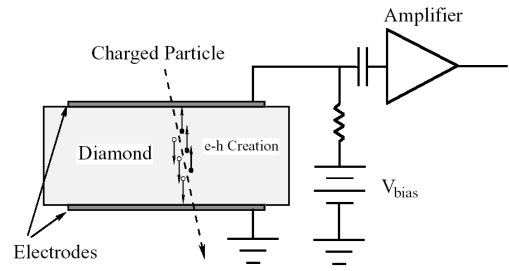
"collection distance"

$$\epsilon = Q / Q_0$$

collection efficiency

$$\mu = \mu_e + \mu_h$$

$$\tau = \frac{\mu_e \tau_e + \mu_h \tau_h}{\mu_e + \mu_h}$$



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■ MIP signal is measured, expressed in charge collection distance defined as  $\delta [\mu\text{m}] = Q_m [e] / 36 [e/\mu\text{m}]$

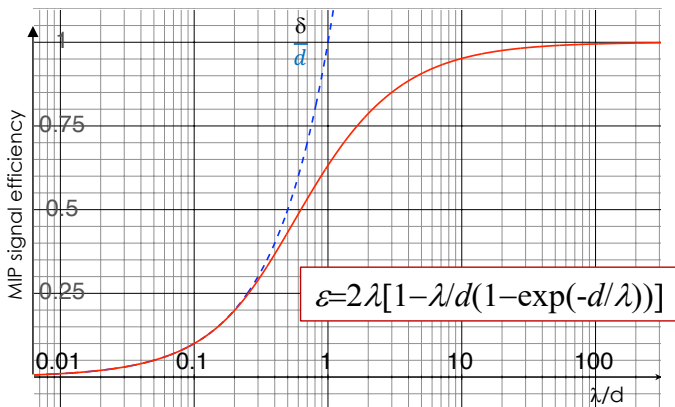
■ More accurately the "Schubweg" ( $\lambda$ ).

$$\epsilon = \frac{Q_m}{Q_0}$$

- Relation between MIP signal efficiency  $\epsilon$ , "collection distance"  $\delta$ , and "Schubweg"  $\lambda$ :

$$\delta = Q_m / 36 [e\mu\text{m}^{-1}]$$

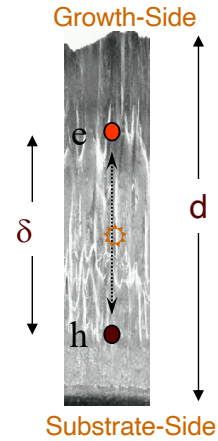
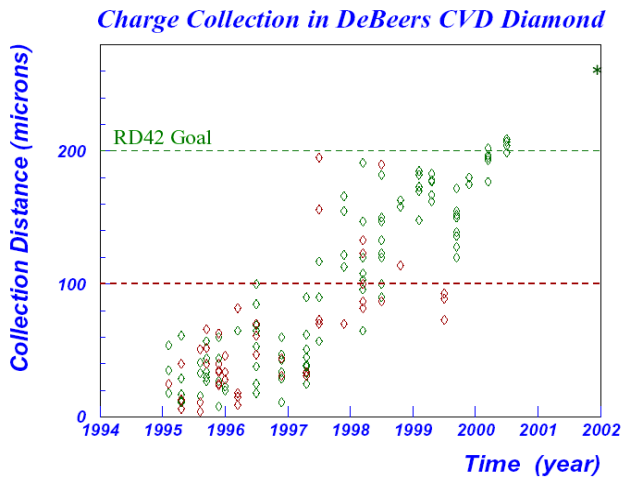
$$\epsilon = 2\lambda [1 - \lambda/d \cdot (1 - \exp(-d/\lambda))]$$



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# Development of CVD Diamond for detector applications

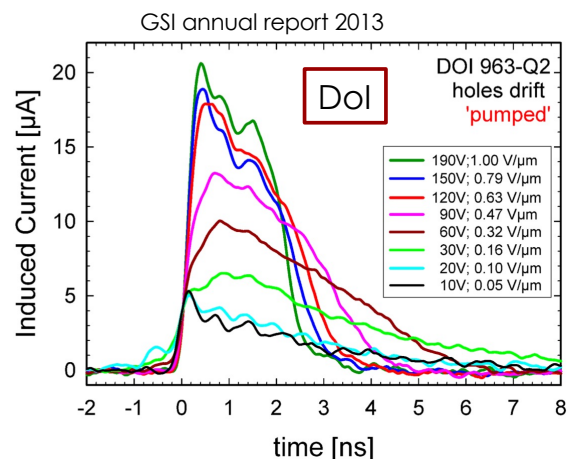
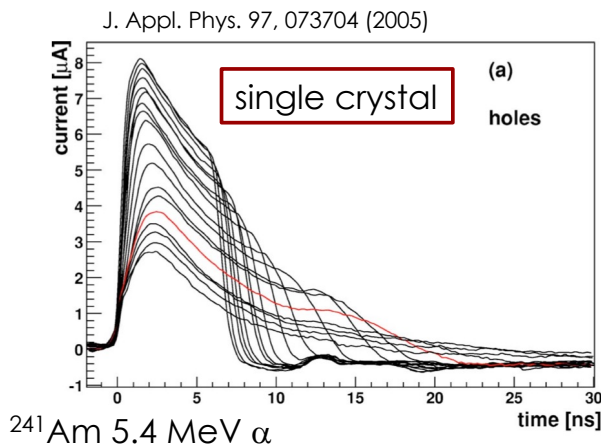
- Impressive progress over the last 20 years.
- Current state of the art for **polycrystalline** CVD diamond  $\delta \sim 250 \mu\text{m}$  ( $\sim 9000 \text{ e/MIP}$ ) commercially available.



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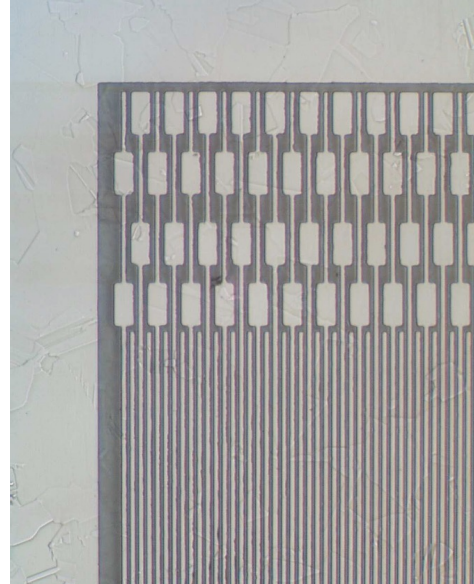
# Development of CVD Diamond for detector applications

- Impressive progress over the last 20 years.
- **Single crystal diamond**  $\sim 100\%$  efficient
- **Diamond on iridium**  $\sim 97\%$  efficient



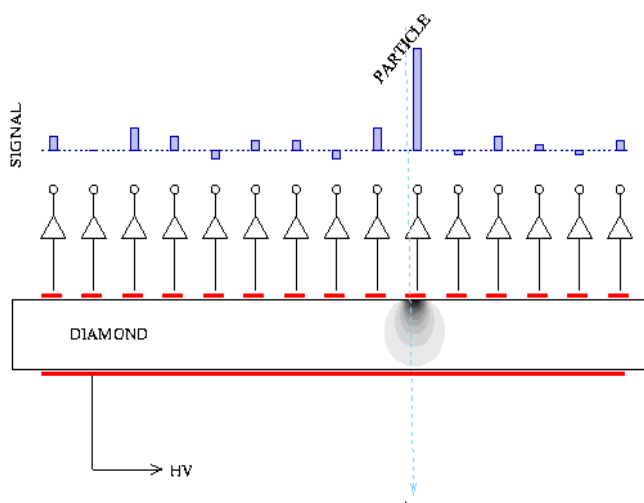
# Strip Detectors

- First position sensitive diamond detectors where strip detectors.
- Many prototypes tested starting around 1994



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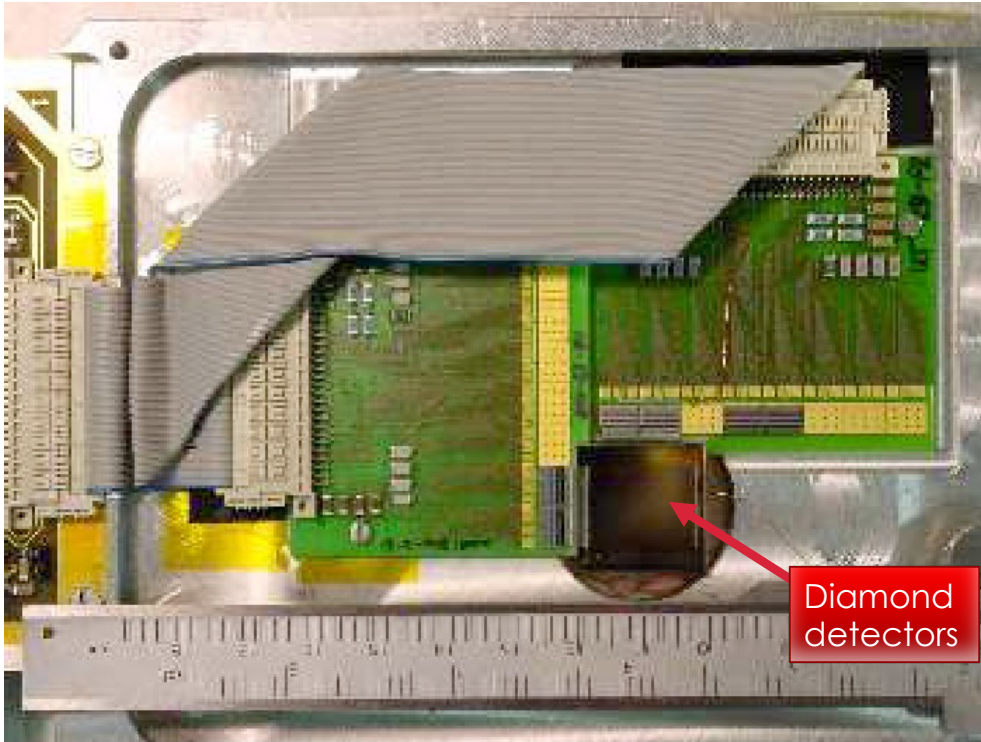
# Principle



- The charge signal is picked up by the strip(s) next to the particle track.
- The charge is shared by multiple strips if the charge collection is incomplete.
- The position of the particle track can be reconstructed by calculating the charge weighted impact point **(Center of Gravity)**

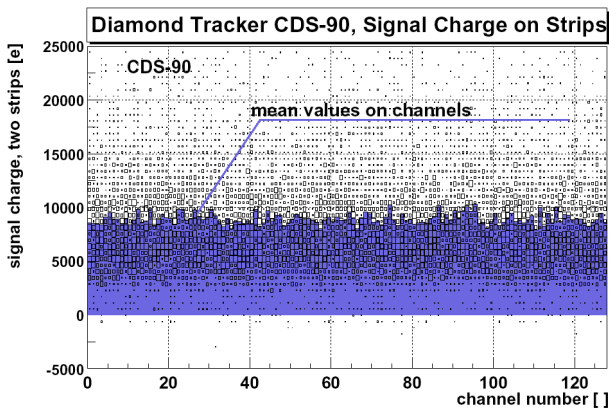
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- A Diamond Testbeam Telescope



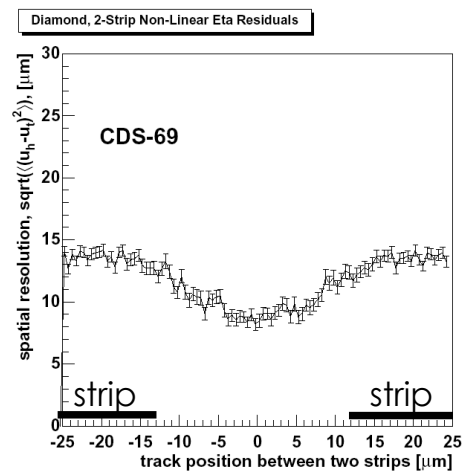
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PH Distribution on each Strip



~10ke mean signal

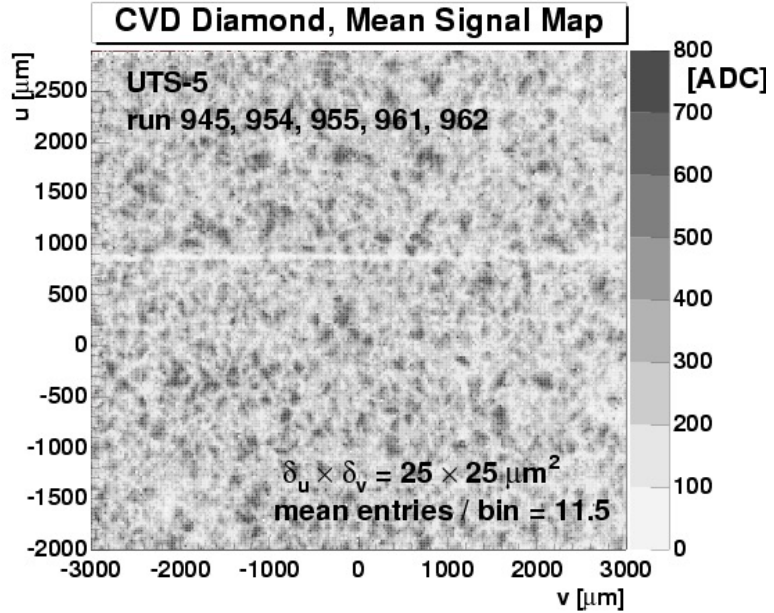
Residual versus Track Position



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## Uniformity in Charge Collection of CVD Diamonds

- Measured with MIPS
- Polycrystalline CVD diamond exhibits non-uniform signal response due to crystallite structure.
- Similar patterns observed as with photon beam measurement

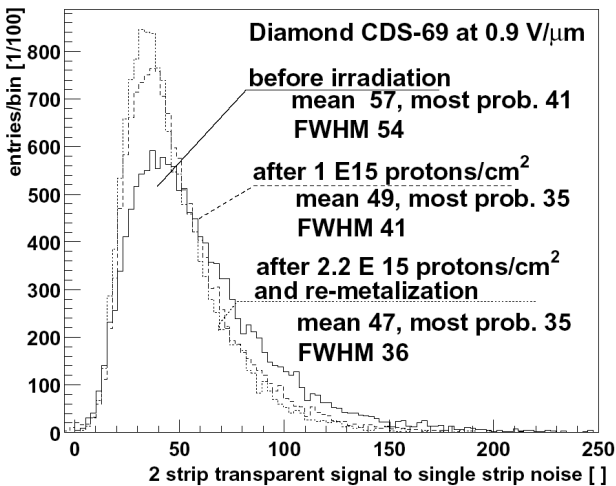


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## Irradiated Strip Detectors

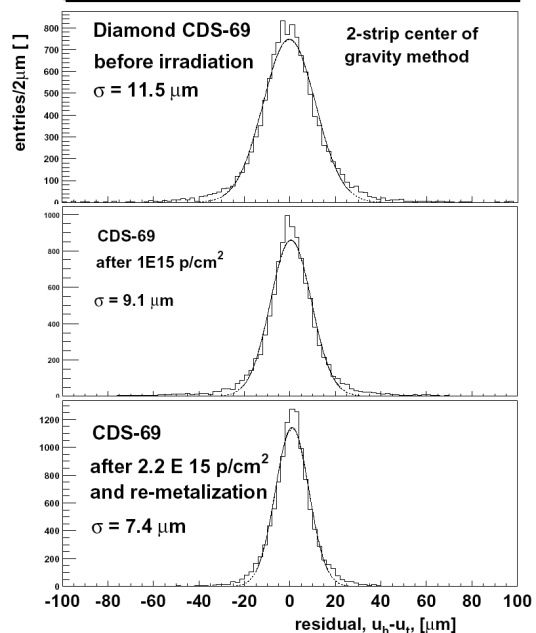
- Proton Irradiation

Signal from Irradiated Diamond Tracker



15% loss of S/N after 2e15 p cm<sup>-2</sup>

Residual Distributions, Proton Irradiated Diamond



35% improvement in resolution

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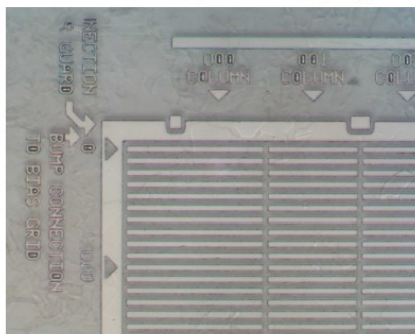
# Pixel Detectors

- Several prototypes of Diamond pixel detectors have been developed and tested since around 1996.
- Read-out chips use ROC (CMS), FE-I4 (ATLAS)
- More recently tested 3D pixel detectors (see later).
- Some historic examples in the following.

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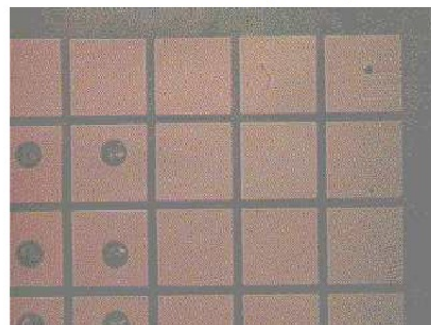
## • Diamond Pixel Detectors

ATLAS FE/I Pixels (Al)



- ◆ Atlas pixel pitch  $50\mu\text{m} \times 400\mu\text{m}$
- ◆ Over Metalisation: Al
- ◆ Lead-tin solder bumping at IZM in Berlin

CMS Pixels (Ti-W)

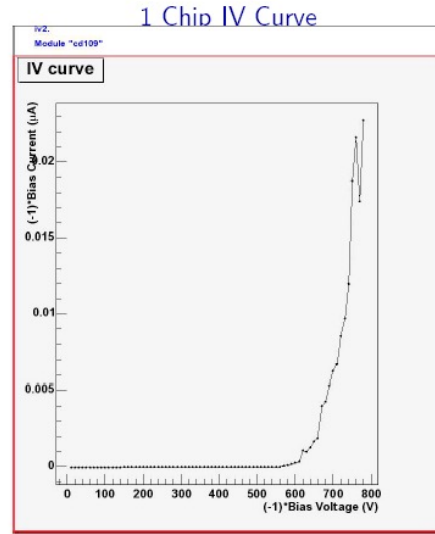
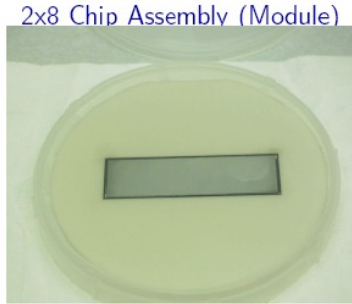
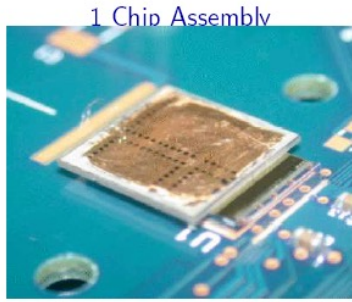


- ◆ CMS pixel pitch  $125\mu\text{m} \times 125\mu\text{m}$
- ◆ Metalization: Ti/W
- ◆ Indium bumping at UC Davis

→ Bump bonding yield  $\approx 100\%$  for both ATLAS and CMS devices

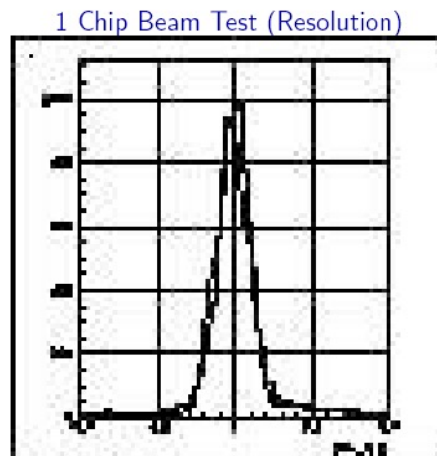
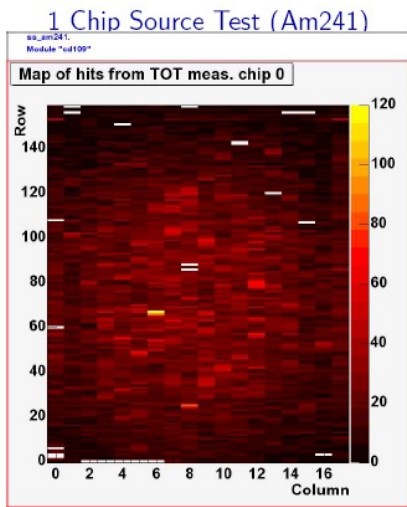
Diamond Pixel Detectors

Results from an ATLAS pixel detector



Diamond Pixel Detectors

Results from an ATLAS pixel detector



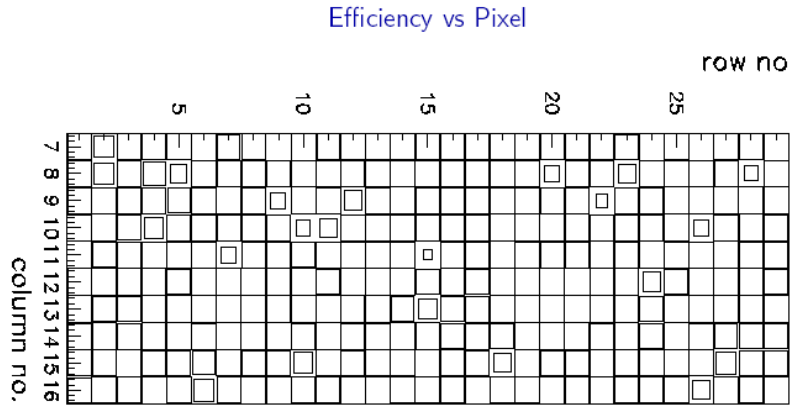
Americium 241 deposits  $\approx 4600e$   
 Spatial Resolution  $\approx \text{pitch}/\sqrt{12}$  (pitch  $50\mu\text{m} \times 400\mu\text{m}$ )





Diamond Pixel Detectors

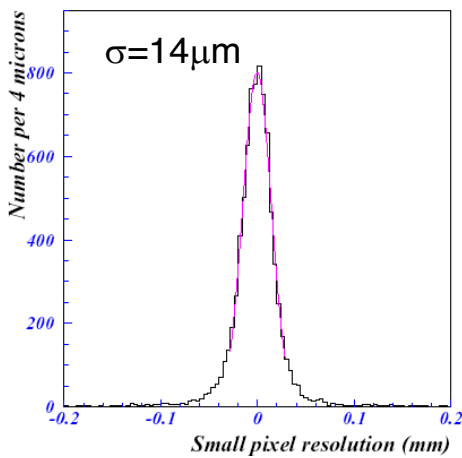
Results from a CMS pixel detector



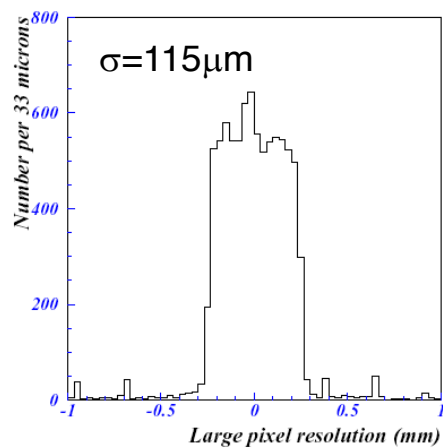
- Inefficient pixels due to bump bonding and/or electronics - shown in pulser tests
- Excellent correlation between beam telescope and pixel tracker data!

Results from Atlas Diamond Pixel Detectors

Spatial Resolution – Short Direction

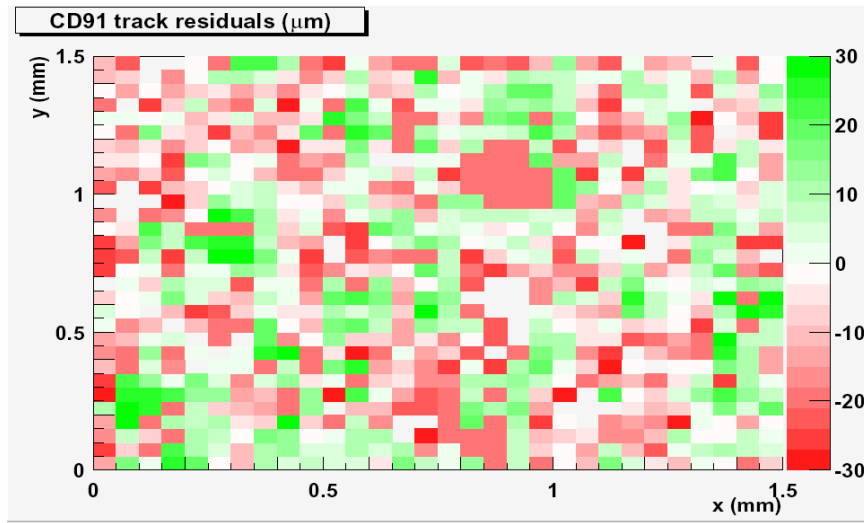


Spatial Resolution – Long Direction



- Efficiency = 80%
- Resolution = digital

• Results from Atlas Diamond Pixel Detectors



Tommaso Lari (INFN)  
Alexander Oh (CERN)  
Norbert Wermes (University Bonn)

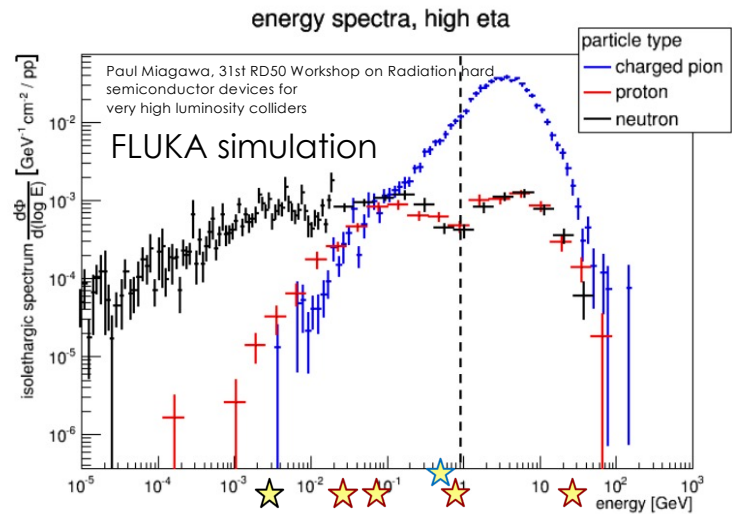
- Large track residuals
- Non-uniformity of response qualitatively reproduced by modeling

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# Radiation Tolerance

# Tests of Radiation Tolerance

- Irradiate with **proton, pions** and **neutrons**.
  - Energies within the expected radiation profile at HL-LHC.
  - HL-LHC fluence requirement about  $2e10^{16}$  neq.



	Proton★	Pion★	Neutron★
<b>Energy</b>	25MeV – 24GeV	300 MeV	1-10 MeV
<b>Fluence</b>	$1.27e16 \text{ p cm}^{-2}$	$6e14 \pi \text{ cm}^{-2}$	$1.3e16 \text{ n cm}^{-2}$

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- Assume simple effective model for radiation damage:

Radiation damage constant is fitted with simple model:

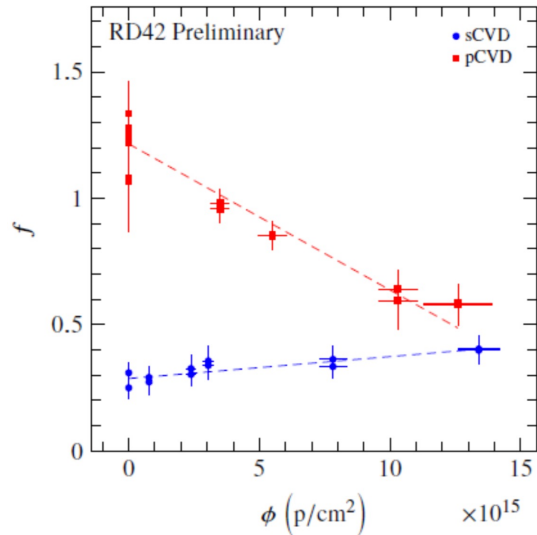
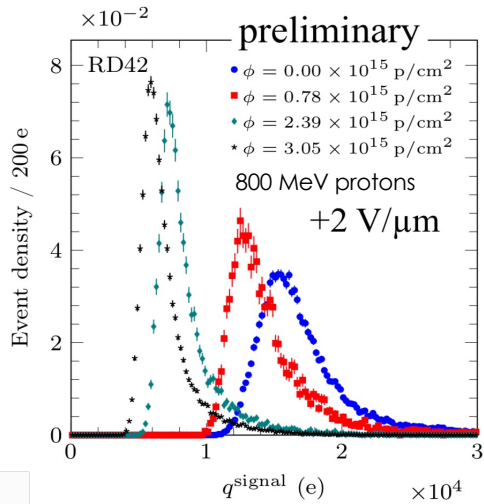
$$\frac{1}{\lambda} = \frac{1}{\lambda_0} + k_{\lambda} \Phi$$

↑ damage constant  
↑ particle flux

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# Radiation Tolerance: Characterization

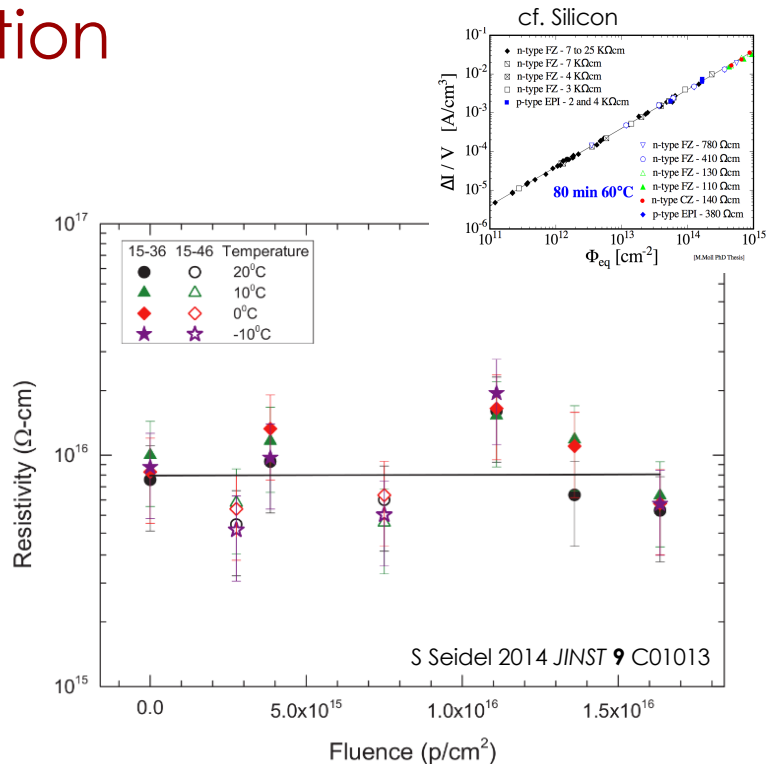
- Typical Landau Spectra after irradiation of pCVD.
- For pCVD see reduction of **FWHM / MP** with irradiation.
  - Expected from polycrystalline nature of material!
  - Single crystal material almost flat.



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# Radiation Tolerance: Characterization

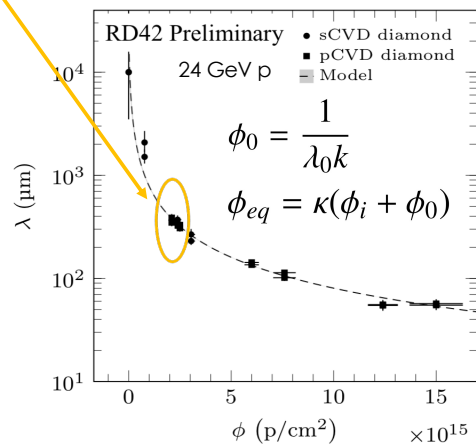
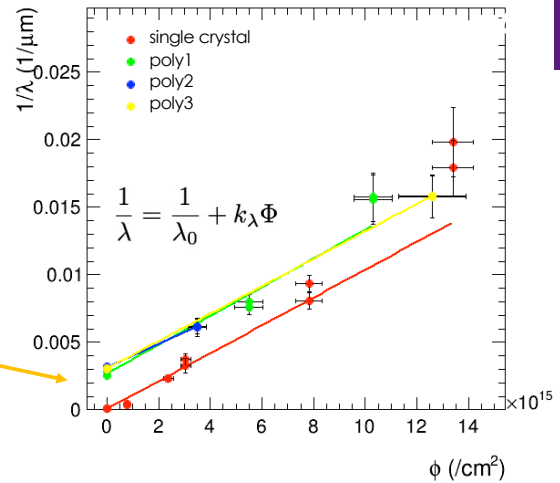
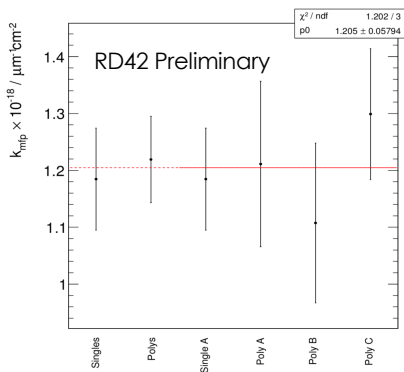
- Resistivity
  - No dose dependence.
  - Due to large bandgap no significant temperature dependence at RT or below.



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# Radiation Tolerance: Characterization

- Damage factor  $k$  is determined for each sample.
- pCVD** diamonds are offset by  $\lambda_0$  to account for initial finite carrier lifetime.
- Final damage factor averaged over all samples.

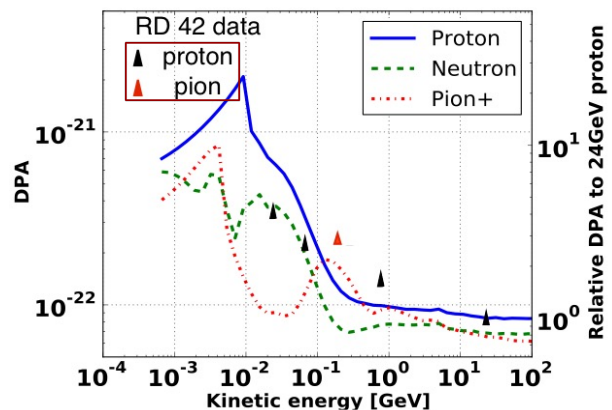


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# Radiation Hardness

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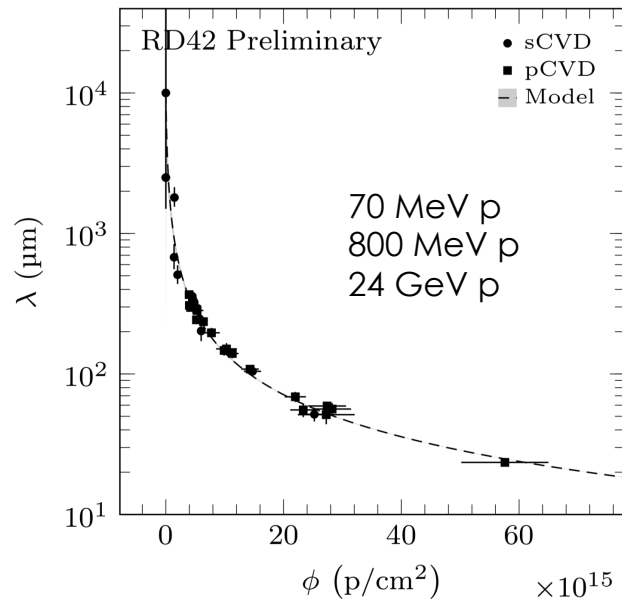
- Describe radiation damage using Norget-Robinson-Torrens theorem to predict displacements per atom (DPA).
- (M. Guthoff et al., arXiv:1308.5419)
- Diamond displacement energy: 43.3 eV
- Reasonable agreement for  $E > 100 \text{ MeV}$ .



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# Radiation Tolerance

- **24 GeV protons**
  - $k_\lambda = 0.67 \pm 0.04 \times 10^{-18} \text{ cm}^2\mu\text{m}^{-1}$
  - polycrystalline diamond sample offset by  $\Phi \sim 5 \times 10^{15}$  to account for existing traps.
  - Poly and single crystal diamond show consistent damage constants.



L. Baeni ETHZ Thesis  
<https://www.research-collection.ethz.ch/handle/20.500.11850/222412>

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# Radiation Tolerance

- Summary of RD42 irradiation results:

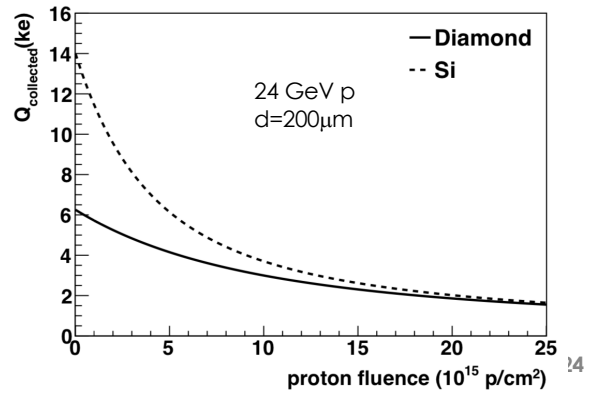
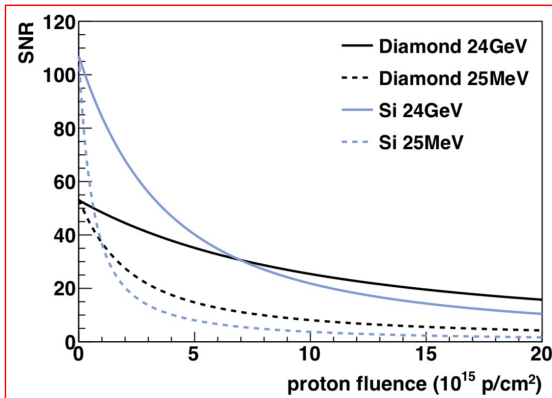
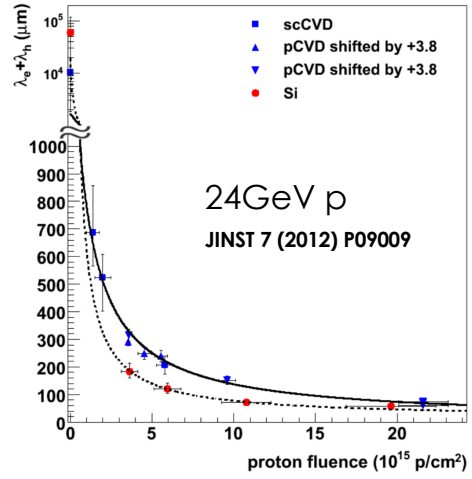
Particle Species	Relative Damage Constant, $\kappa$
24 GeV p	1
800 MeV p	$1.54 \pm 0.13$
70 MeV p	$2.5 \pm 0.4$
25 MeV p	$4.5 \pm 0.6$
fast neutrons	$4.5 \pm 0.5$

\*normalized to 24GeV protons

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# Radiation Tolerance: Comparison to Si

- k factors typically 2-3 times higher for Silicon.
- A comparison to Si needs to take into account:
  - leakage current
  - capacitance
- Possible figure of merit  
Signal to noise ratio:

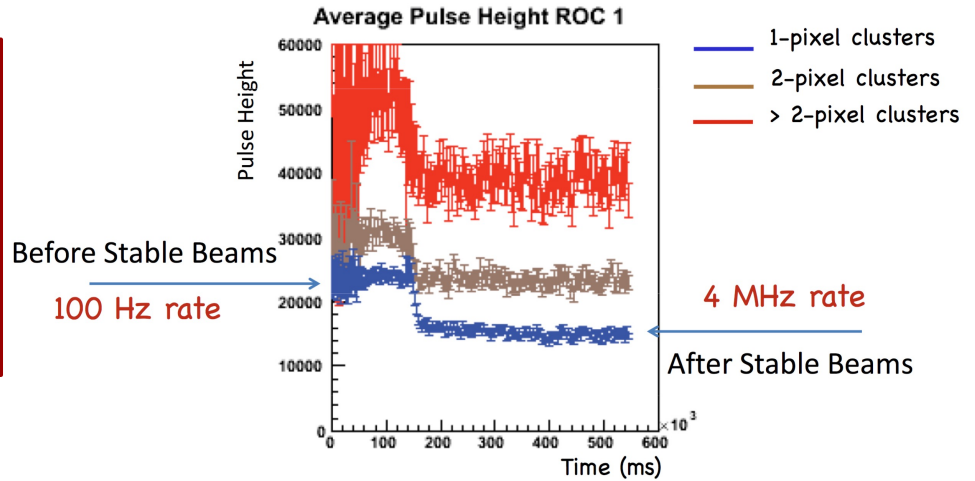


# High rate capability

# High Rate tests

- Tests the pulse height as function of particle rate.
- Test single and poly crystalline diamond.
- Irradiated and un-irradiated.

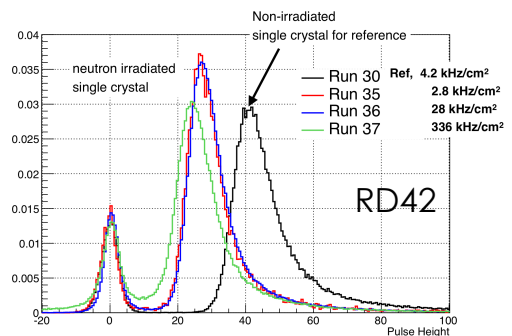
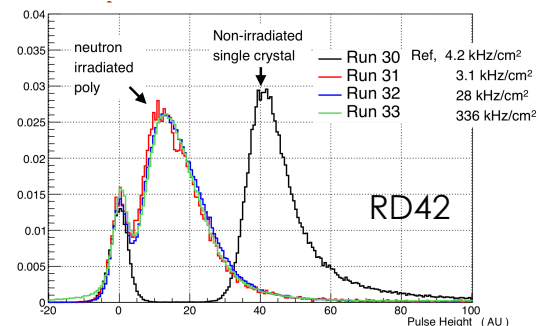
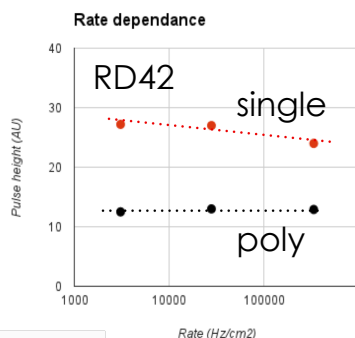
Investigations triggered by indication of rate dependence of of single crystal diamond pixel detector installed in CMS in 2012.



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# High Rate tests

- single and poly sample irradiated with  $5 \times 10^{13}$  reactor n.
- Tested with 250MeV pions.
- Slight rate dependence observed in irradiated **single crystal** sample.
- No rate dependence observed for irradiated **polycrystalline** sample.



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# END OF PART 1

- In part 2 next week we look at:
  - 3D Diamond detectors
  - Application of diamond detectors in HEP