

# TCAD Models/Parameters and Tool Fusion

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# Simulations @ HEPHY

## TCAD

- 4H-SiC
- LGADs
- radiation damage
- GEANT4 integration

## Allpix<sup>2</sup>, GATE

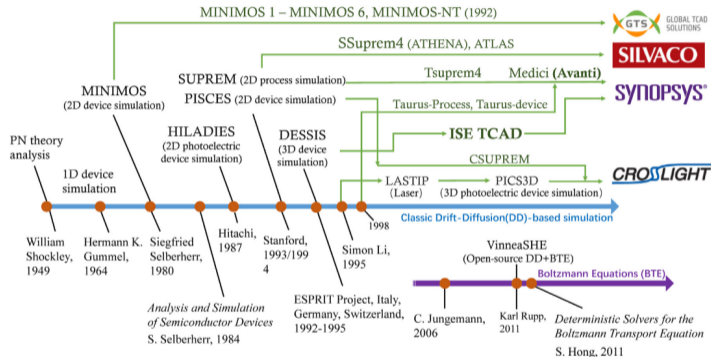
- time of flight
- medical applications

## SPICE

- readout electronics
- chip layout

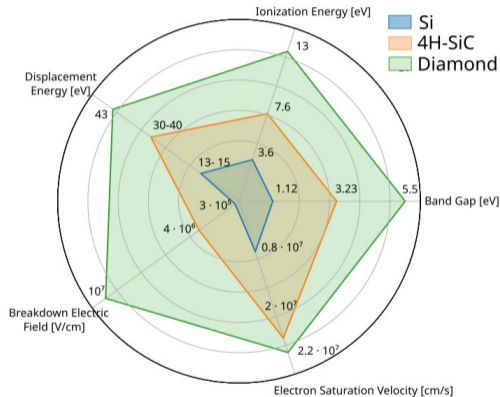
# TCAD Frameworks

- Global TCAD solutions (GTS) [1]
  - spin-off of TU Wien
  - direct access to developers (in walking distance)
- Sentaurus Workbench [2]
  - access via Europractice



Li et al. (2024) doi:10.1016/j.fmre.2024.01.010

- wide bandgap material (WBM)
  - one of first investigated semiconductors
  - used in power electronics
  - polytype 4H commonly used
- features high
  - charge carrier mobilities
  - breakdown field
  - thermal conductance
- utilization @ HEPHY
  - low noise particle detector
  - medical and HEP applications



1. 4H-SiC TCAD Parameter Review
2. Radiation Damage Simulations in 4H-SiC
3. GEANT4 Integration in GTS
4. Conclusion

## *4H-SiC TCAD Parameter Review*

*Really? Use a chat bot ... ;)*

# 4H-SiC TCAD Parameter Review

- state-of-the-art

- lots of models and parameters available
- origin/trustworthiness not clear

- methods

- present published models/parameters
- check consistency with references
- identify key publications and values
- distinguish hexagonal/cubic lattice sites and direction  $\perp / \parallel$  to c-axis

- goals

- focus on bulk properties
- provide entry point for newcomers
- trigger critical evaluation in community

	A	B	N	P
	365	265	91.8	120
	270	230	70	66
	266	220(20)	65.3	65
	212	210(20)	65	62
	210	206(2)	61.4	61.4(5)
	206(2)	203	61	61
	201.3	201.3	60.2(5)	60
	201	200	60	59
	199(2)	198	53	52.1
	198	197.9	647	60.7
	196	196	628	60
	191	191	628   1   Ex	60.7
	190	190	628 + Ex	60
	170+Ex	180	390	56
	168+Ex	168+Ex	340	55
	160+Ex	150(5)+Ex	330(30)	53
	146	146	320	50(5)
			300	45.5
			293	45
			285	44
			280	42
				33(5)
				33
				29
				15

## Topics:

- relative permittivity
  - $\epsilon^{\parallel}, \epsilon^{\perp}, \epsilon_{\infty}^{\parallel}, \epsilon_{\infty}^{\perp}$
- (temperature dependent) bandgap
  - (exciton) bandgap energy
- mobility
  - low and high field, saturation velocity
- impact ionization
  - fitting and physics based models
- effective electron/hole masses
  - calculations and measurements
- incomplete ionization
  - doping and temp. dependency
- generation/recombination
  - SRH, bimolecular and Auger
- possible additions
  - thermal conductivity, electron affinity



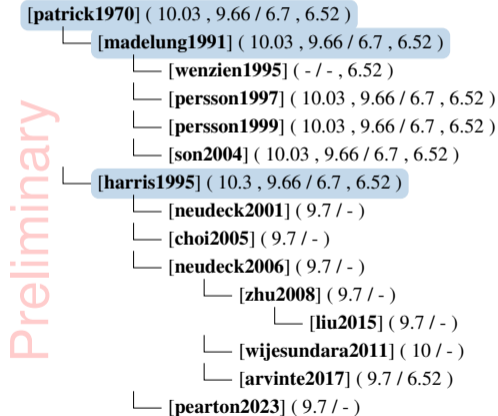


relative permittivity ( $\epsilon^{\parallel}, \epsilon^{\perp} / \epsilon_{\infty}^{\parallel}, \epsilon_{\infty}^{\perp}$ )

## Preliminary Results:

- many investigations available
  - > 800 publications analysed
- mixing of polytypes
  - many 6H values used
  - not properly labeled
- long citation chains
  - values may date back several decades
- active field of research

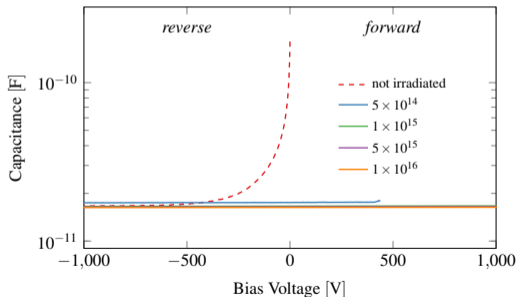
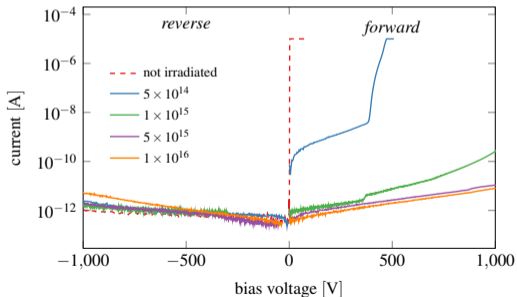
Patrick *et al.*



## *4H-SiC Radiation Damage*

*Aah, all that luminosity ...*

- 4H-SiC planar diodes
  - run 13575 IMB-CNM-CSIC [3]
- neutron irradiation at ATI Vienna [4]
  - 1 MeV equivalent neutron fluences
- published by Gsponer *et al.* [5]
  - negligible conductance for forward bias
  - capacitance constant with varying bias voltage



# TCAD Radiation Damage Model

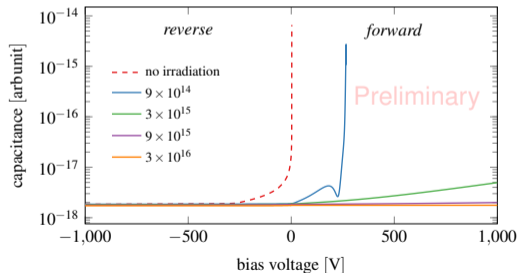
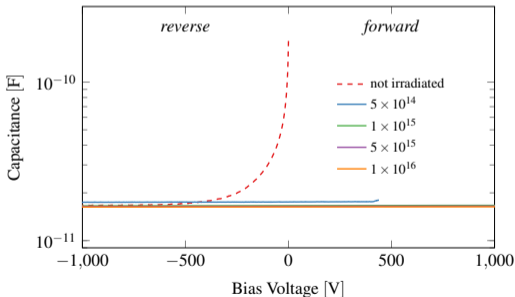
- trap information deviate in literature
  - energy level and type
  - capture cross sections  $\sigma_{e,h}$
  - introduction rate  $g_{int}$
- model by Gaggl *et al.* [6]
  - details in [talk by Philipp Gaggl](#)
  - actual trap levels utilized
  - subset used in this work

Defect	Type	Energy	$g_{int}$ [cm <sup>-1</sup> ]	$\sigma_e$ [cm <sup>2</sup> ]	$\sigma_h$ [cm <sup>2</sup> ]
Z <sub>1,2</sub>	Acceptor	$E_C - 0.67 \text{ eV}^a$	5.0 <sup>b</sup>	2e-14 <sup>a</sup>	3.5e-14 <sup>a</sup>
EH <sub>6,7</sub>	Donor <sup>c</sup>	$E_C - 1.6 \text{ eV}^{d,e}$	1.6 <sup>b</sup>	9e-12 <sup>e</sup>	3.8e-14 <sup>d,e</sup>
EH <sub>4</sub>	Acceptor	$E_C - 1.03 \text{ eV}^{f,g}$	2.4 <sup>b</sup>	5e-13 <sup>g</sup>	5.0e-14 <sup>g</sup>

<sup>a</sup> [7]   <sup>b</sup> [8]   <sup>c</sup> [9]   <sup>d</sup> [10]   <sup>e</sup> [11]   <sup>f</sup> [12]   <sup>g</sup> [13]

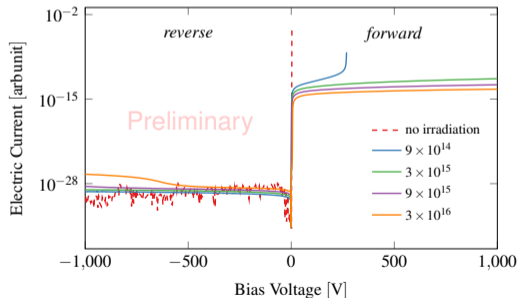
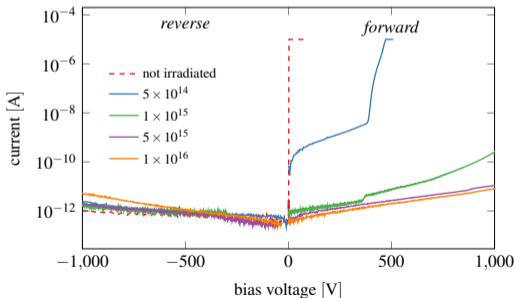
- convergence hard to achieve
  - necessary to deactivate some modelling
- qualitative match with measurements

- explanation for low forward current
  - trapped charge carriers form space charge
- simulations need to be improved

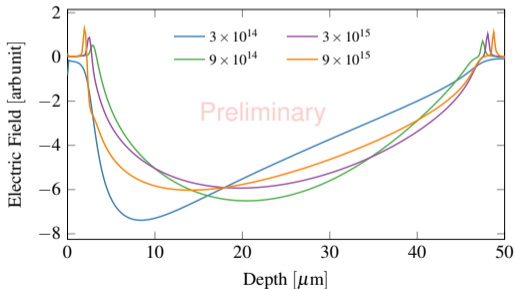


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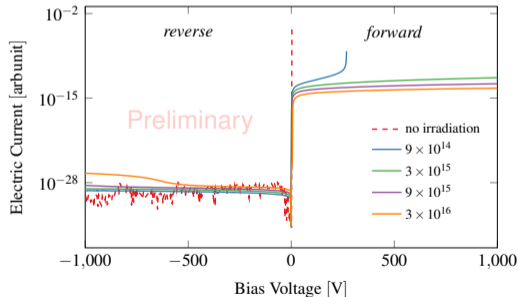
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## *GEANT4 Integration in GTS*

*Combine those tools!*



- utilize particle traces for realistic charge deposition
- workflow
  1. create structure in GTS framework
  2. define GEANT4 commands in .mac file
  3. run precompiled GEANT4 binary
  4. load structure in GTS and run simulations
- goals
  - get it going
  - add statistics to simulations
  - retrace measurement effects, e.g., gain suppression and energy distribution



GLOBAL TCAD  
SOLUTIONS

- simulations utilized at various occasions @ HEPHY
- TCAD parameter review of 4H-SiC
  - overview and critical evaluation
  - ongoing research
- simulation of radiation damage in 4H-SiC
  - first steps towards a TCAD model
  - project “TCAD Radiation Model for 4H-SiC” proposed in [WG3](#)
- integration of GEANT4 in GTS
  - tight interleaving of tools

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Thank you for your attention.

- [1] *GTS Framework*. URL: <https://www.globaltcad.com/products/gts-framework/>.
- [2] *Synopsys Sentaurus TCAD Framework*. URL: <https://www.synopsys.com/manufacturing/tcad/framework.html>.
- [3] Joan Marc Rafí et al. “Electron, Neutron, and Proton Irradiation Effects on SiC Radiation Detectors”. In: *IEEE Transactions on Nuclear Science* 67.12 (2020). DOI: [10.1109/TNS.2020.3029730](https://doi.org/10.1109/TNS.2020.3029730).
- [4] Peter Salajka. *Irradiation of silicon detectors for HEP experiments in the Triga Mark II reactor of ATI*. 2021. DOI: [10.34726/hss.2021.92420](https://doi.org/10.34726/hss.2021.92420).
- [5] Andreas Gsponer et al. “Neutron radiation induced effects in 4H-SiC PiN diodes”. In: *Journal of Instrumentation* 18.11 (Nov. 2023). DOI: [10.1088/1748-0221/18/11/C11027](https://doi.org/10.1088/1748-0221/18/11/C11027).
- [6] Philipp Gaggl et al. “TCAD modeling of radiation induced defects in 4H-SiC diodes and LGADs”. Poster at the 16th Pisa Meeting on Advanced Detectors. 2024.
- [7] P. B. Klein. “Identification and Carrier Dynamics of the Dominant Lifetime Limiting Defect in n<sup>-</sup> 4H-SiC Epitaxial Layers: Dominant Lifetime Limiting Defect in n<sup>-</sup> 4H-SiC Epitaxial Layers”. In: *physica status solidi (a)* 206.10 (Oct. 2009). ISSN: 18626300. DOI: [10.1002/pssa.200925155](https://doi.org/10.1002/pssa.200925155).
- [8] Pavel Hazdra, Vít Záhlava, and Jan Vobecký. “Point Defects in 4H-SiC Epilayers Introduced by Neutron Irradiation”. In: *Nuclear Instruments and Methods in Physics Research Section B: Beam Interactions with Materials and Atoms* 327 (May 2014). ISSN: 0168583X. DOI: [10.1016/j.nimb.2013.09.051](https://doi.org/10.1016/j.nimb.2013.09.051).
- [9] Tamas Hornos, Adam Gali, and Bengt Gunnar Svensson. “Large-Scale Electronic Structure Calculations of Vacancies in 4H-SiC Using the Heyd-Scuseria-Ernzerhof Screened Hybrid Density Functional”. In: *Materials Science Forum* 679–680 (Mar. 2011). ISSN: 1662-9752. DOI: [10.4028/www.scientific.net/MSF.679-680.261](https://doi.org/10.4028/www.scientific.net/MSF.679-680.261).

- [10] M. L. Megherbi et al. "Analysis of the Forward I–V Characteristics of Al-Implanted 4H-SiC p-i-n Diodes with Modeling of Recombination and Trapping Effects Due to Intrinsic and Doping-Induced Defect States". In: *Journal of Electronic Materials* 47.2 (Feb. 2018). ISSN: 0361-5235, 1543-186X. DOI: [10.1007/s11664-017-5916-8](https://doi.org/10.1007/s11664-017-5916-8).
- [11] J. Zhang et al. "Electrically Active Defects in *n*-Type 4H–Silicon Carbide Grown in a Vertical Hot-Wall Reactor". In: *Journal of Applied Physics* 93.8 (Apr. 15, 2003). ISSN: 0021-8979, 1089-7550. DOI: [10.1063/1.1543240](https://doi.org/10.1063/1.1543240).
- [12] C. Hemmingsson et al. "Deep Level Defects in Electron-Irradiated 4H SiC Epitaxial Layers". In: *Journal of Applied Physics* 81.9 (May 1, 1997). ISSN: 0021-8979, 1089-7550. DOI: [10.1063/1.364397](https://doi.org/10.1063/1.364397).
- [13] G. Alfieri et al. "Annealing Behavior between Room Temperature and 2000 °C of Deep Level Defects in Electron-Irradiated *n*-Type 4H Silicon Carbide". In: *Journal of Applied Physics* 98.4 (Aug. 15, 2005). ISSN: 0021-8979, 1089-7550. DOI: [10.1063/1.2009816](https://doi.org/10.1063/1.2009816).