



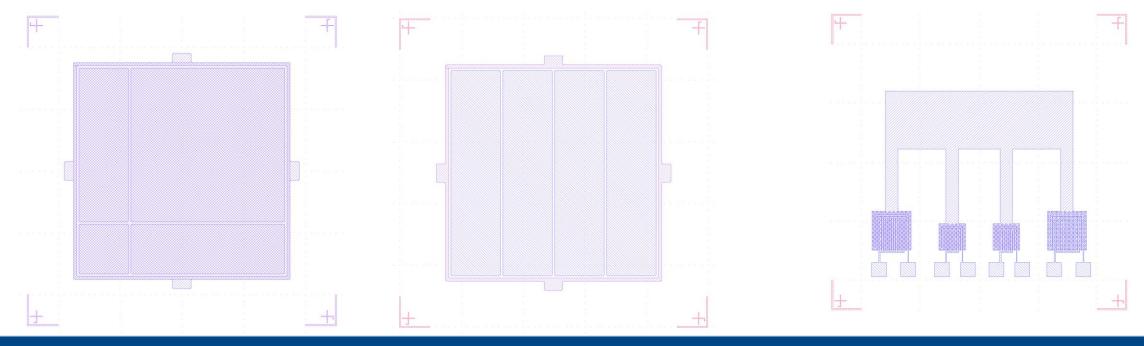
# DRD3 WP3 proposal: 3D diamond technology for 10<sup>17</sup> neq





Extensive legacy of RD42. Our job is to facilitate the transition into DRD3 WG6. Latest updates:

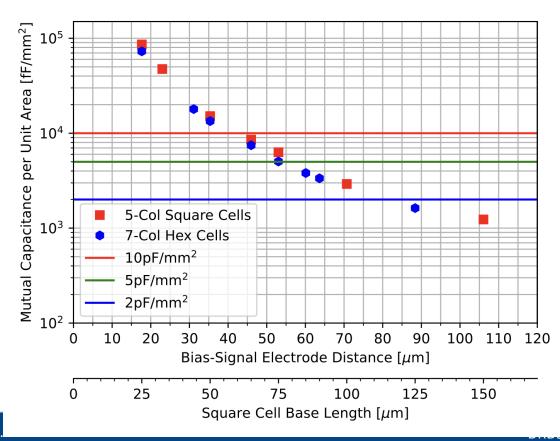
- Finalised prototype for ATLAS ITk beam protection monitor BCM'
  - Planar and 3D diamond detectors.
  - 3D detectors fabricated, planar detectors selected, waiting for metallisation.

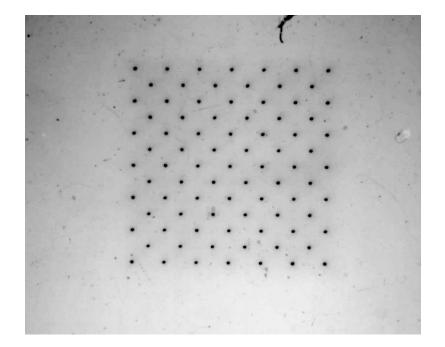






- Finalised prototype for ATLAS ITk beam protection monitor BCM'
  - 3D detector used in ganged mode. Need to balance area vs cell size vs capcacitance.



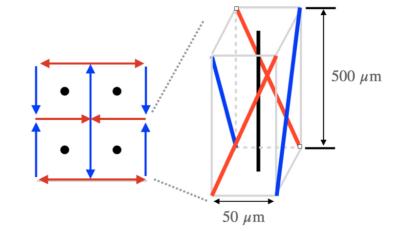


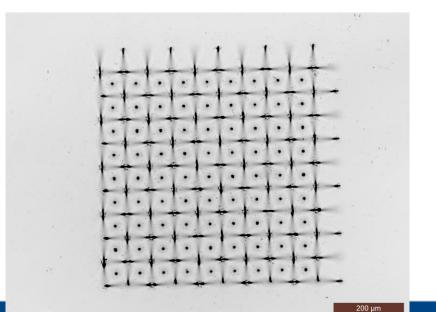
final prototype, base length 70um

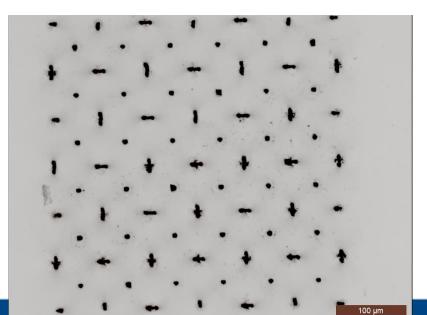


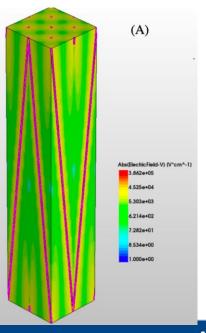


- 3D processing news (Manchester, Oxford)
  - Studies of 3D electrode geometry progressing.
  - New "twisted" structures produced.
  - Should give an improved timing response to MIPs according to simulation studies.













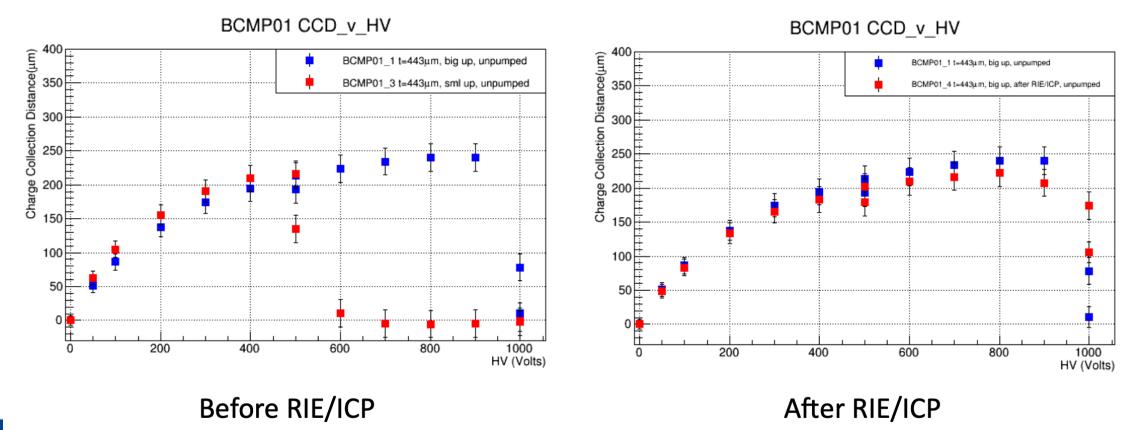
- New surface processing (OSU)
  - Reactive Ion Etching/Inductively Coupled Plasma (RIE/ICP) Processing
  - Needed to repair surface after "grinding" (manufacturer finish)
  - Grinding causes visible surface defects, lower signals, larger leakage currents, HV breakdown, polarization and lower yield.







• Example of HV issue due to surface defects and mitigation with RIE/ICP (OSU)







- Next steps for 3D diamond
  - Production of final planar and 3D sensors for ITk BCM' (ATLAS)
  - Move to 25x25  $\mu m^2$  cell sizes and characterise rad hardness
  - Investigate scaling of column production
  - Investigate gain structures

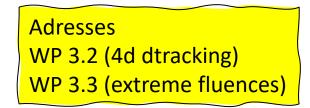
• Project Goals:

Demonstrate the radiation hardness of 3D Diamond detector technology for fluences of 10<sup>17</sup>neq and beyond.

Develop a 25um cell size 3D diamond detector.

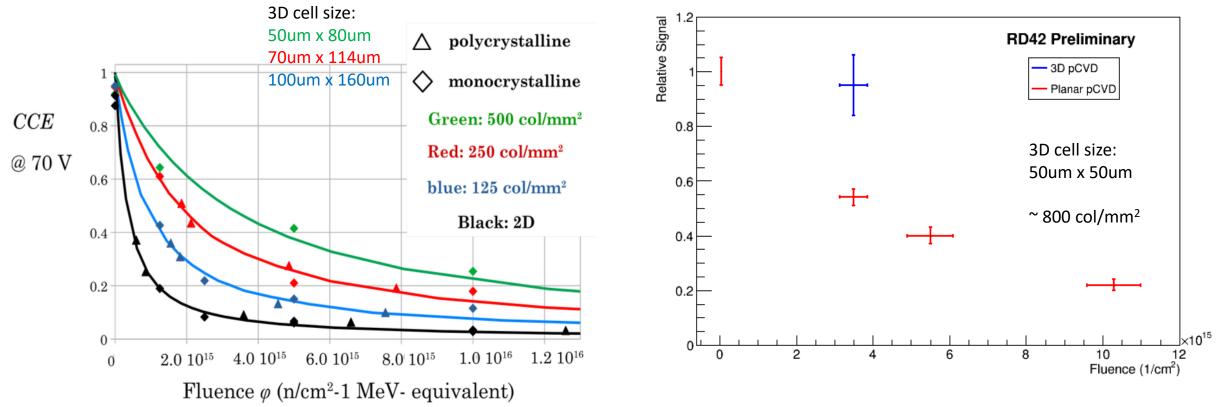
Investigate charge multiplication.

WG6 research goals <2027				
	Description			
RG 6.1	Development of small cell 3D diamond detectors ( cages / interconnects, base length 25 $\mu$ m) and possible exploitation of impact ionization			





3D radiation studies



Sensors 2022, 22(22), 8722; https://doi.org/10.3390/s22228722

Irradiation of pCVD diamond with 800 MeV protons: 3D vs Planar



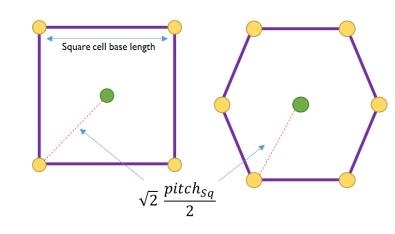


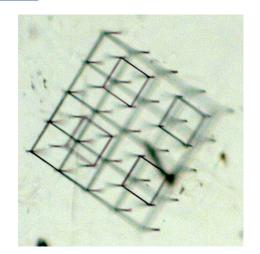
DM 250 3D diamond fabrication 200 Several groups in the past -50 300  $\lambda/2$ Amplified SLM Ti-S Laser - Oxford 400 Polariser - Perugia/Florence 250 + xyz stage 300 - Manchester CCD ED LED Objective Dichroic Diamond substrate BS4 fМ SPIRICON Polarization test components Mirror 3 Focusing camera Direction of propagation optics Structured Analyser Lens 1 waveplate SLM  $\lambda 2$ Р LASER **F** H. SLMMirror Ψ P P BSMulti-Axial Coherent Libra Laser sample stage (100fs, 1KHz, 1W) LED Mirror 1 (d) Magnifvin PWM  $\lambda/2$  plate telescope

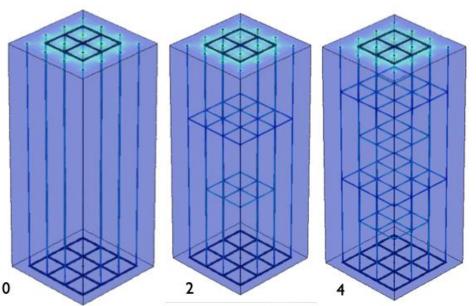


#### Laser processing allows any geometry, including horizontal wires.

- Exiting possibility to optimise the electric and weighting field.
- Small cell sizes realizable, wire diameter at abut  $1\mu m.$
- Simulation studies currently ongoing.
- Future research in this area:
  - Optimise geometry
  - Wire processing
  - cell sizes  $<(25\mu m)^2$
  - Simulation Prototyping Characterization.

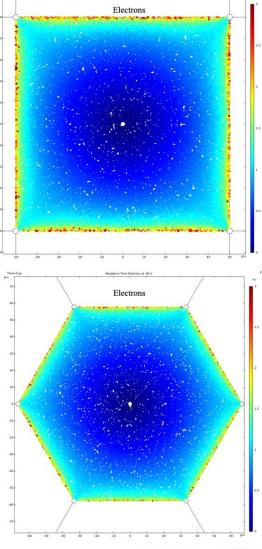


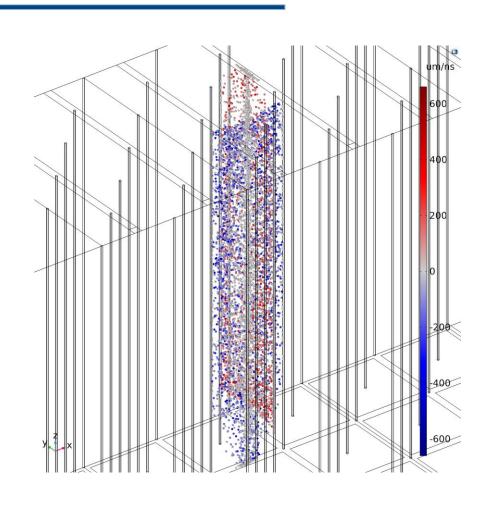






- Lack of build-in models, especially pCVD and traps / polarisation in current TCAD tools being addressed.
- Need effort to improve simulations:
  - polycrystalline CVD diamond, grain boundaries.
  - graphitic wire simulation
  - radiation damage
  - new geometries





3D diamond simulation examples from RD42

Diego Alejandro Sanz Becerra | 11.06.2020 |



# **Optimisation of laser processing for 25um base cell size**

Simulation studies for optimal electrode geometry

Production of small sensors for irradiation and testing

Bonding to pixel chips or ganged readout.

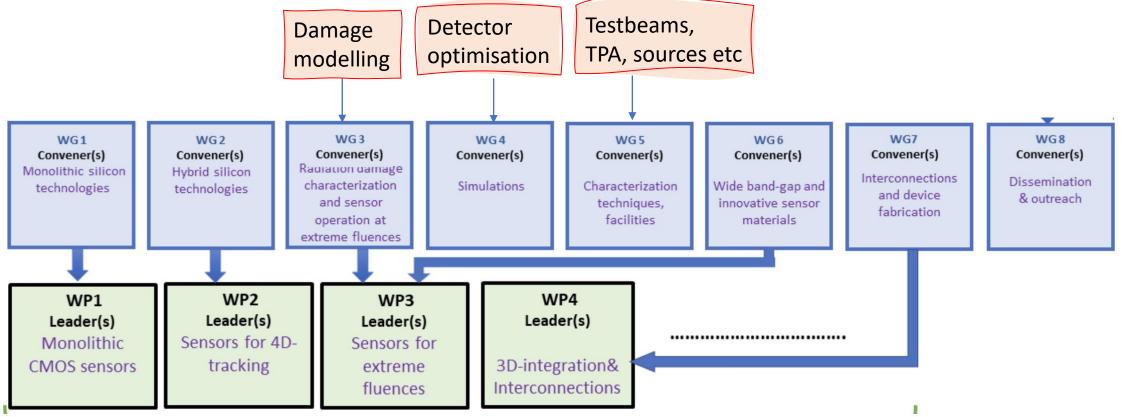
Irradiation and test-beam campaign

#### Work-program

- Many links to other WP/WG.
- Open call for collaboration to all participants.
- Time scale to develop the full proposal is towards autumn.
- Ultimate goal is to demonstrate the radiation hardness to fluences greater >10<sup>17</sup>neq!



#### • Links to other WG/WP





Presentation of work at DRD3 week (exchange of • Way forward? 06/2024 ideas/search for collaboration) • Timeline set by DRD3 are quite tight, Scientific meetings within WG/WPs regarding the need proposal by September, some time 7-8/2024 projects for tweaking: WP projects proposed to the WP leaders for 09/24 WP leaders for review 9/2024 review/optimization/shaping **11/24** DRD3 review 10/2024 Review/improvements at the scientific meetings Need for first draft already by summer! WPs presented at the 2<sup>nd</sup> DRD3 week 11/2024 Institutes interested so far: and put forward for review of the DRD3 **OSU**, Manchester, INFN Florence WPs proposed to the FA for financing 12/2024 More collaborators very welcome!









## WP milesstones



WG6 research goals <2027				
	Description			
	Development of small cell 3D diamond detectors ( cages /			
RG 6.1	interconnects, base length 25 $\mu \rm m)$ and possible exploitation of impact ionization			

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3	3.2.	MS3.1	Evaluate the possibility of achieving CVD diamond wafers with CCD > 500 $\mu$ m and variation < 2%
3	3.2.	MS3.2	Study radiation hardness and fast timing (< 30 ps) of diamond detectors at $1 \cdot 10^{16} n_{eq}/cm^2$ (2026), $0.5 \cdot 10^{17} n_{eq}/cm^2$ (2029), $1 \cdot 10^{17} n_{eq}/cm^2$ (>2030) in planar and 3D geometries