

# 1ST DRD3 WEEK

## RESULTS AND PERSPECTIVES OF THE MONOPIX2 DEPLETED MONOLITHIC ACTIVE PIXEL SENSORS

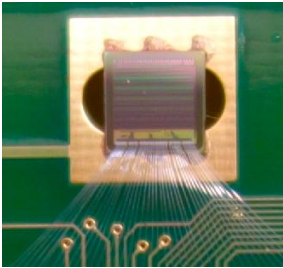
Lars Schall, Marlon Barbero, Pierre Barrillon, Christian Bespín, Patrick Breugnon, Ivan Caicedo, Yavuz Degerli, Jochen Dingfelder, Tomasz Hemperek, Toko Hirono, Fabian Hügging, Hans Krüger, Konstantinos Moustakas, Patrick Pangaud, Heinz Pernegger, Petra Riedler, Piotr Rymaszewski, Philippe Schwemling, Walter Snoeys, Tianyang Wang, Nobert Wermes, and Sinuo Zhang



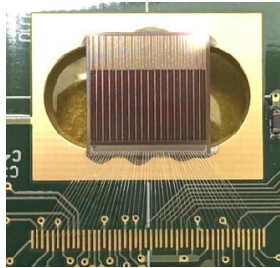
# Brief Overview of Our CMOS Developments

- Started CMOS development in 2012-2013 with simple prototypes from multiple foundries
- 2016/2017: Submission of two fully monolithic large-scale designs utilizing two different technologies (LFoundry and TowerSemi) → the Monopix1 chips
  - TJ development line based on ALPIDE, in parallel to MALTA developments
  - Second iteration of both chips received in 2021
- Design and characterization were collaborative efforts driven by multiple institutes!
  - Bonn, CPPM Marseille, IRFU CEA Saclay, CERN (only TJ developments), initially also KIT

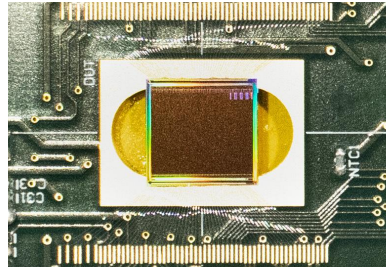
CCPD-LF (2014)



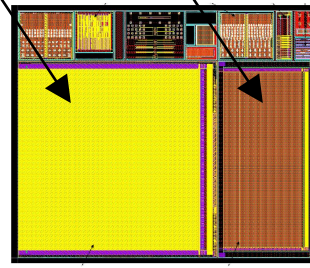
LF-CPIX (2016)



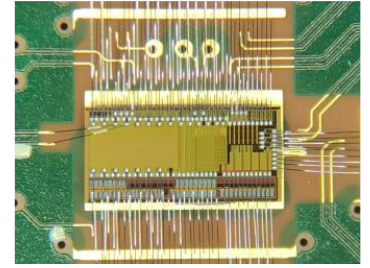
LF-Monopix1 (2017)



MALTA / TJ-Monopix1 (2018)



miniMALTA (2018)

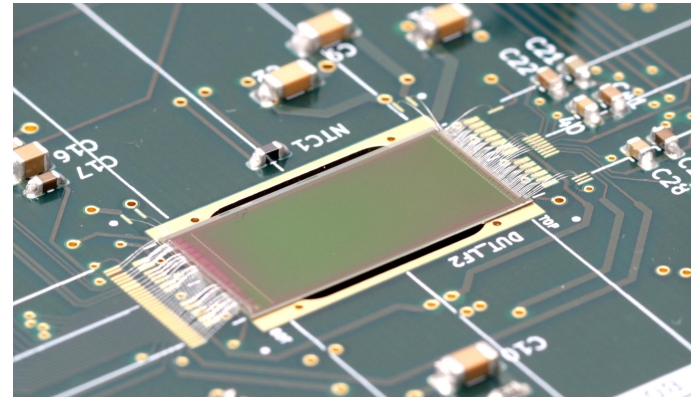
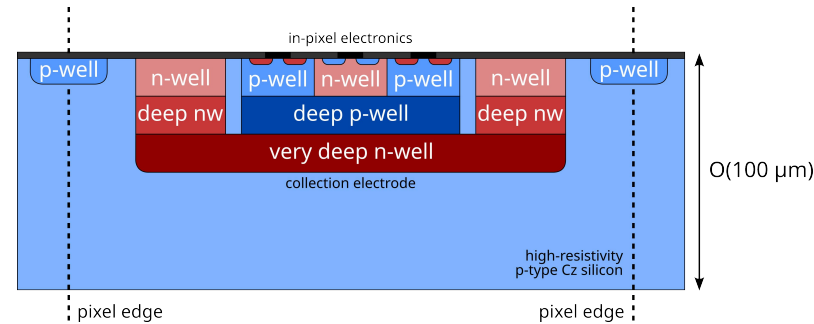


P. Freeman, 2019

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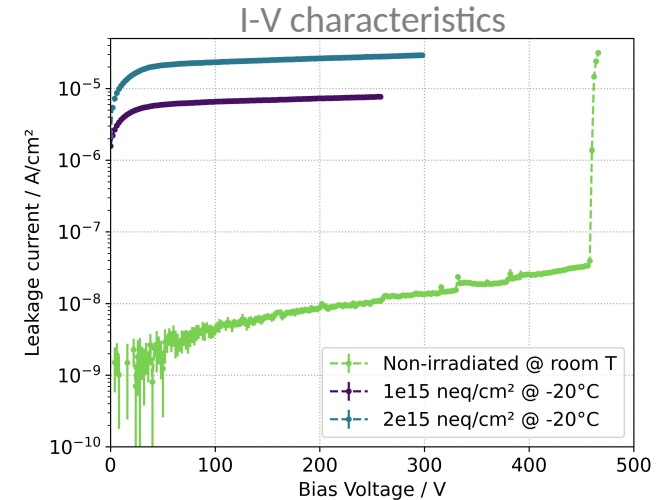
# LF-Monopix Development Line

- Large collection electrode design:
  - Large sensor capacitance  $O(100 \text{ fF})$
  - Short drift distance
  - Uniform electric field across pixel area
- Radiation hard
- 150 nm LFoundry CMOS technology
- Substrate resistivity  $>2 \text{ k}\Omega\text{cm}$
- Latest DMAPS **LF-Monopix2**:
  - Large scale  $1 \times 2 \text{ cm}^2$  chip with  $150 \times 50 \mu\text{m}^2$  pixel pitch
  - 6-bit ToT information, 4-bit in-pixel threshold tuning
  - Fast column drain readout architecture (FE-I3 like)



# LF-Monopix2: Laboratory Test

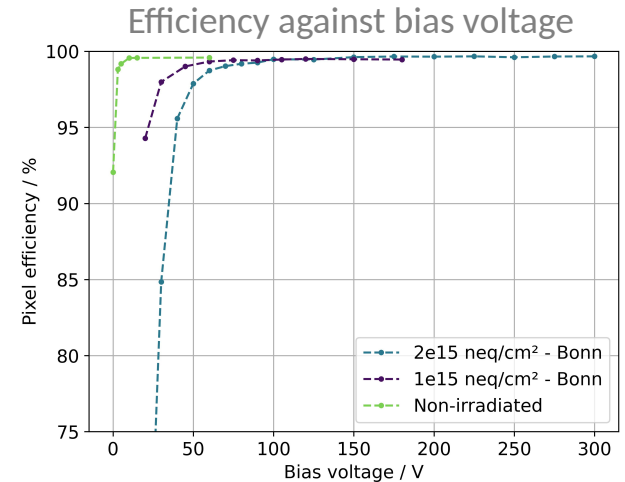
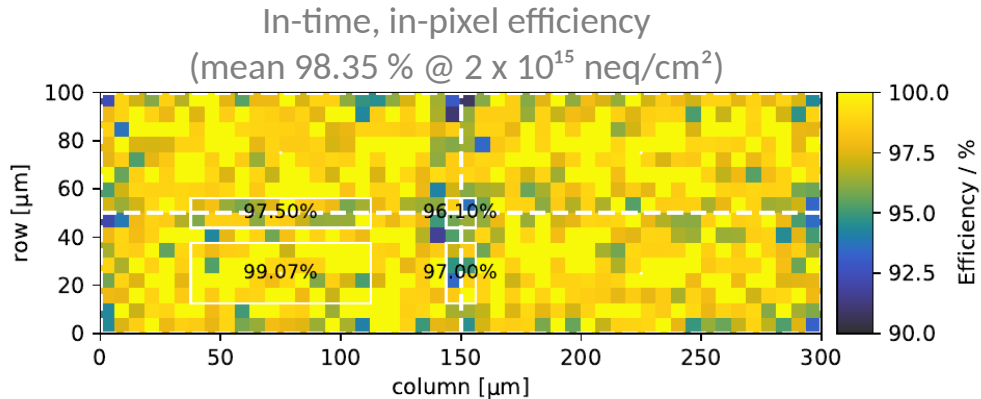
- Breakdown voltage around 460 V before irradiation
  - No breakdown up to 300 V after irradiation
  - Facilitates high radiation tolerance
  - Increase in leakage current ca.  $6 \mu\text{A}/\text{cm}^2$  per  $1 \times 10^{15} \text{ neq}/\text{cm}^2$  irradiation step (@ 100 V)
- Typical operational threshold of around  $2.0 \pm 0.1 \text{ ke}^-$ 
  - Constant across all available fluences
  - Charge MPV of MIPs at full depletion roughly  $6 \text{ ke}^-$  (for  $100 \mu\text{m}$  thickness)
- Roughly 40 % increase in ENC per irradiation step



NIEL Fluence [neq / cm <sup>2</sup> ]	0	$1 \times 10^{15}$	$2 \times 10^{15}$
Threshold [e <sup>-</sup> ]	2040	2090	2070
ENC [e <sup>-</sup> ]	87	120	178

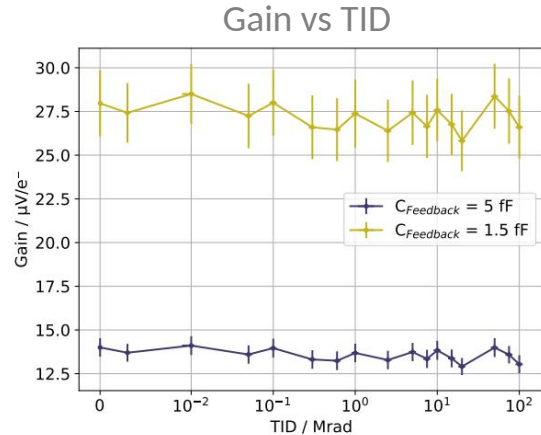
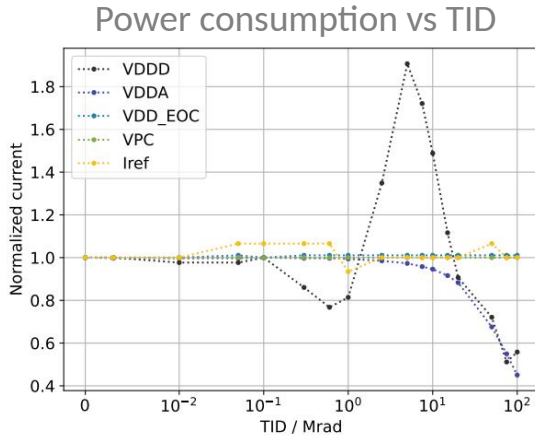
# LF-Monopix2: Beam Tests

- Very high and homogeneous hit-detection efficiency >99 % for all fluences at full depletion
  - Full depletion reached around 150 V after  $2 \times 10^{15}$  neq/cm<sup>2</sup> of NIEL fluence
  - All samples irradiated with protons, annealed for 80 min @ 60 °C
- Mean in-time efficiency within 25 ns of >98 % after irradiation to  $2 \times 10^{15}$  neq/cm<sup>2</sup>



# LF-Monopix2: TID Irradiation

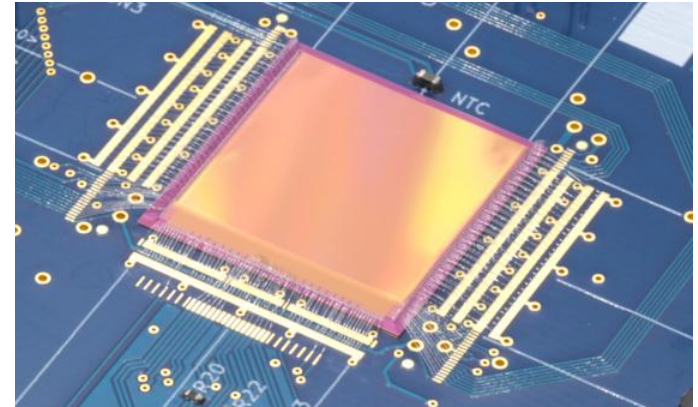
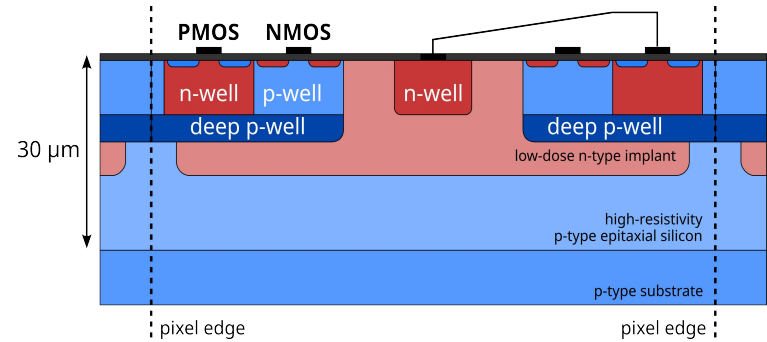
- Irradiated up to 100 Mrad total ionizing dose, fully responsive throughout the entire campaign
  - Expected peak in VDDD current around 1 – 10 Mrad, drop in VDDA current towards high doses
  - No change or drop in gain observable throughout irradiation
- Typical operational threshold and threshold dispersion reachable after 100 Mrad and annealing



TID Fluence [Mrad]	Threshold [e <sup>-</sup> ]	Threshold Disp. [e <sup>-</sup> ]	ENC [e <sup>-</sup> ]
0	2055	91	92
100	1983	108	122

# TJ-Monopix Development Line

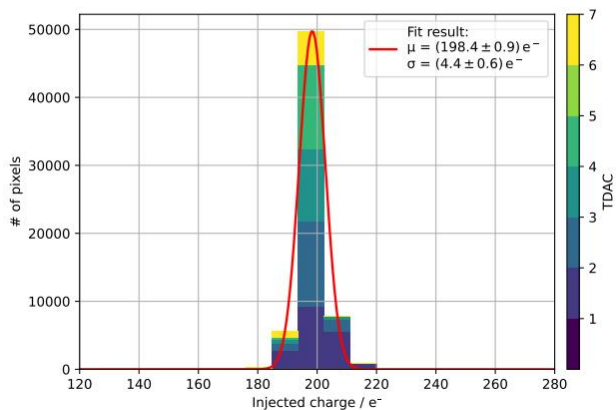
- Small collection electrode design:
  - Small sensor capacitance (<5 fF)
  - Longer drift distances
  - Potentially regions with low electric field
- Low power and low noise operation
- 180 nm TowerSemi CMOS technology
- Substrate resistivity >1 kΩcm
- Latest DMAPS **TJ-Monopix2**:
  - Large scale 2x2 cm<sup>2</sup> chip with 33x33 μm<sup>2</sup> pixel pitch
  - 7-bit ToT information, 3-bit in-pixel threshold tuning
  - Fast column drain readout architecture (FE-I3 like)



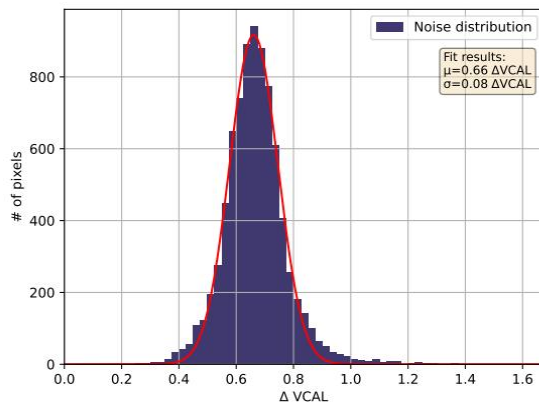
# TJ-Monopix2: Laboratory Tests

- Typical operating conditions around 200 - 250 e<sup>-</sup> threshold and 6 e<sup>-</sup> ENC
  - Sufficient for excellent hit-detection efficiency (MIP charge MPV >2500 e<sup>-</sup>)
- Front-end <100 ps time resolution for MIP charge regime
  - Total time resolution including sensor contribution <1.5 ns

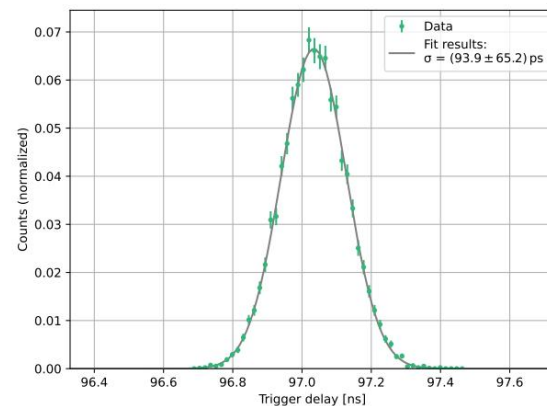
Normalized threshold distribution



ENC distribution



Time resolution of front-end only

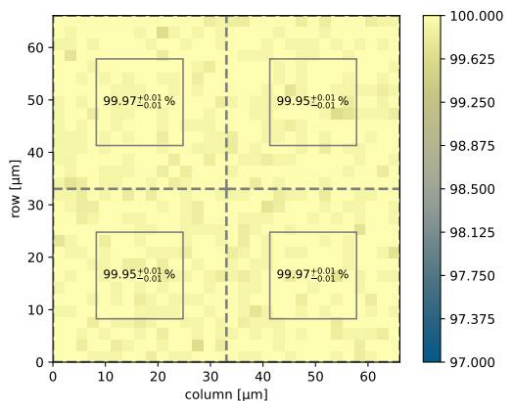




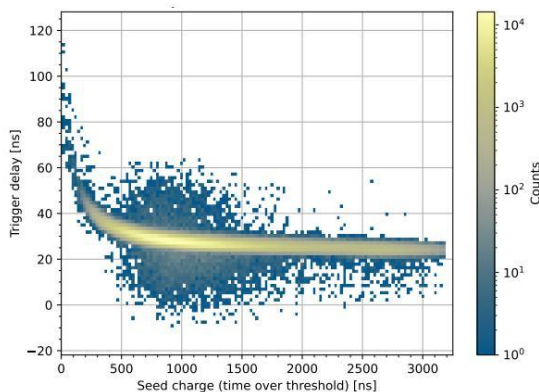
# TJ-Monopix2: Beam Tests

- Very uniform hit-detection efficiency >99.9 % before irradiation
- 99.68 % of hits within a 25 ns window, still 99 % within 10 ns window
- Achievable spatial resolution <9  $\mu\text{m}$  with clustering

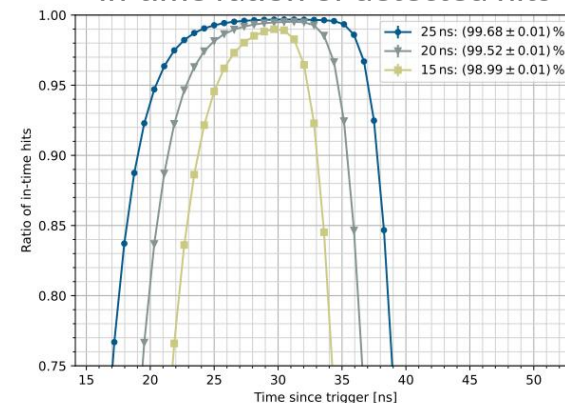
Hit-detection efficiency  
(mean 99.96 %)



Corrected scintillator-HitOr delay



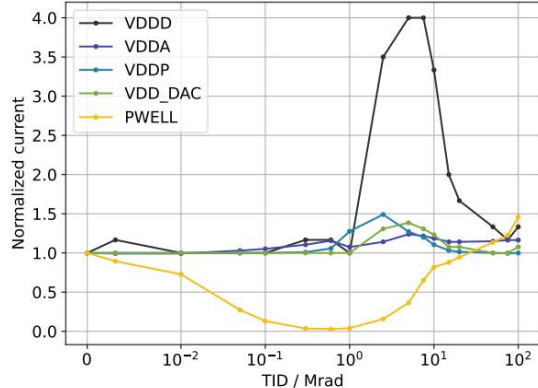
In-time ration of detected hits



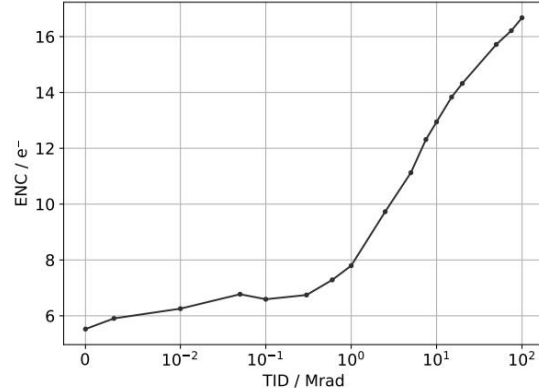
# TJ-Monopix2: TID Irradiation

- Irradiated up to 100 Mrad total ionizing dose, fully responsive throughout the entire campaign
  - Peak in current around 1 – 10 Mrad, highest relative increase for VDDD
  - Periphery biggest absolute contributor to power consumption
  - Still <20 e<sup>-</sup> ENC after 100 Mrad before annealing
- Typical operational threshold still reachable after 100 Mrad and annealing

Power consumption vs total dose



ENC vs total dose



TID Fluence [Mrad]	Threshold [e <sup>-</sup> ]	Threshold Disp. [e <sup>-</sup> ]	ENC [e <sup>-</sup> ]
0	230	5	6
100	245	5	13

# Conclusion & Outlook

## LF-Monopix2:

- Excellent radiation hardness without significant performance degradation up to  $2 \times 10^{15}$  neq/cm<sup>2</sup> NIEL fluence and 100 Mrad TID
  - Further irradiation up to  $5 \times 10^{15}$  neq/cm<sup>2</sup> NIEL fluence planned

## TJ-Monopix2:

- Very low noise and low threshold operation with excellent spatial resolution
- >99 % hit-detection efficiency and very high in-time ratio >99 % within 25 ns
- Fully functional after 100 Mrad TID
  - Characterization of irradiated samples up to  $1.5 \times 10^{15}$  neq/cm<sup>2</sup> NIEL fluence ongoing

## Perspectives:

- New DMAPS based on TJ-Monopix2 under development for Belle II VXD upgrade - [talk by M. Babeluk](#)

# Thank you for your attention!

The measurements leading to these results have been performed at the Test Beam Facility at DESY Hamburg (Germany), a member of the Helmholtz Association (HGF)

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# Backup