



# Performance of the AD Cryogenic Current Comparator

Jocelyn TAN

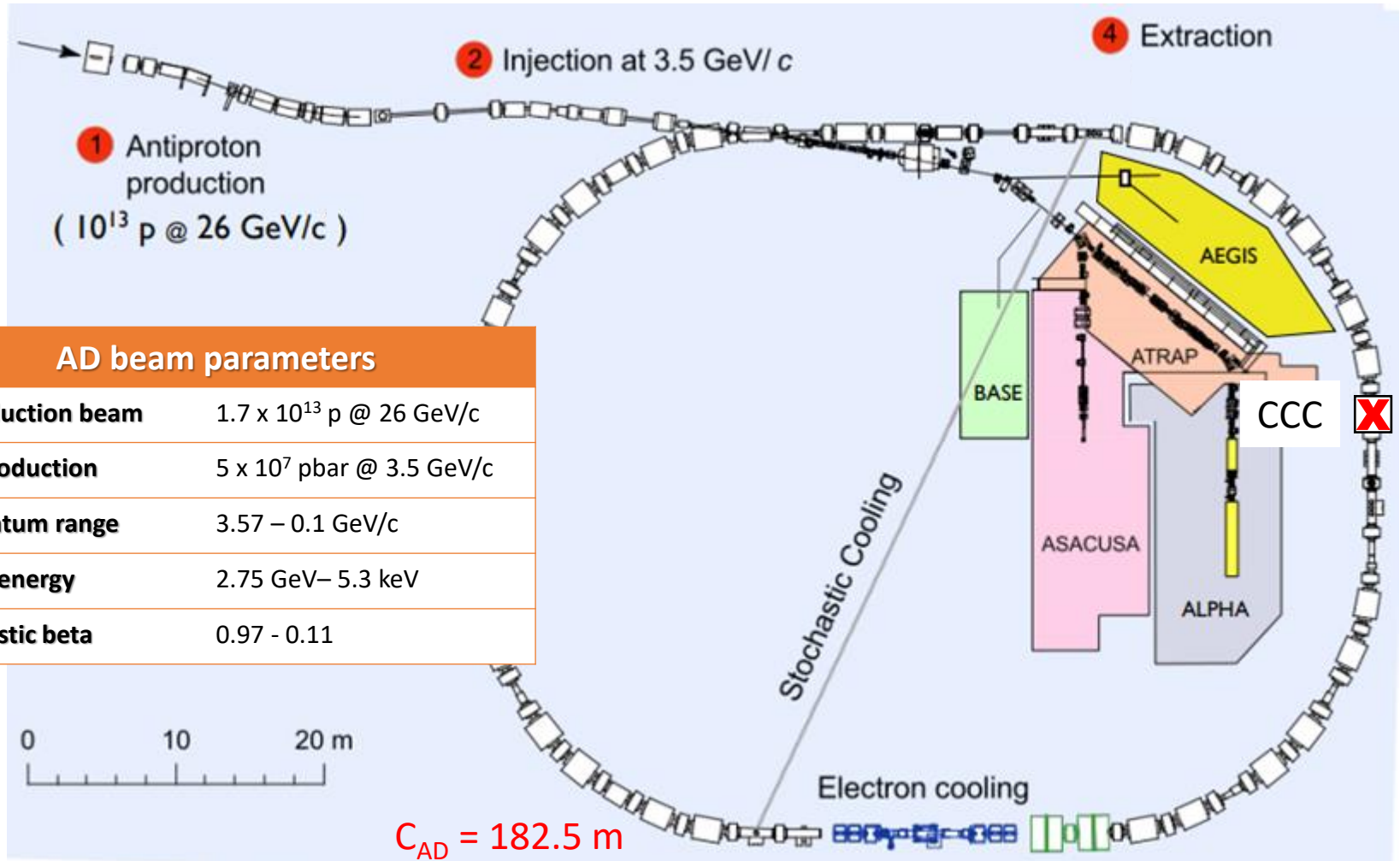
CERN Beam Instrumentation Group

# Outline

- **AD MACHINE**
- **THE CCC IN DETAIL**
- **THE CRYOSTAT**
- **OPERATION IN 2024**
- **ISSUES & MAINTENANCE**
- **CONCLUSION**

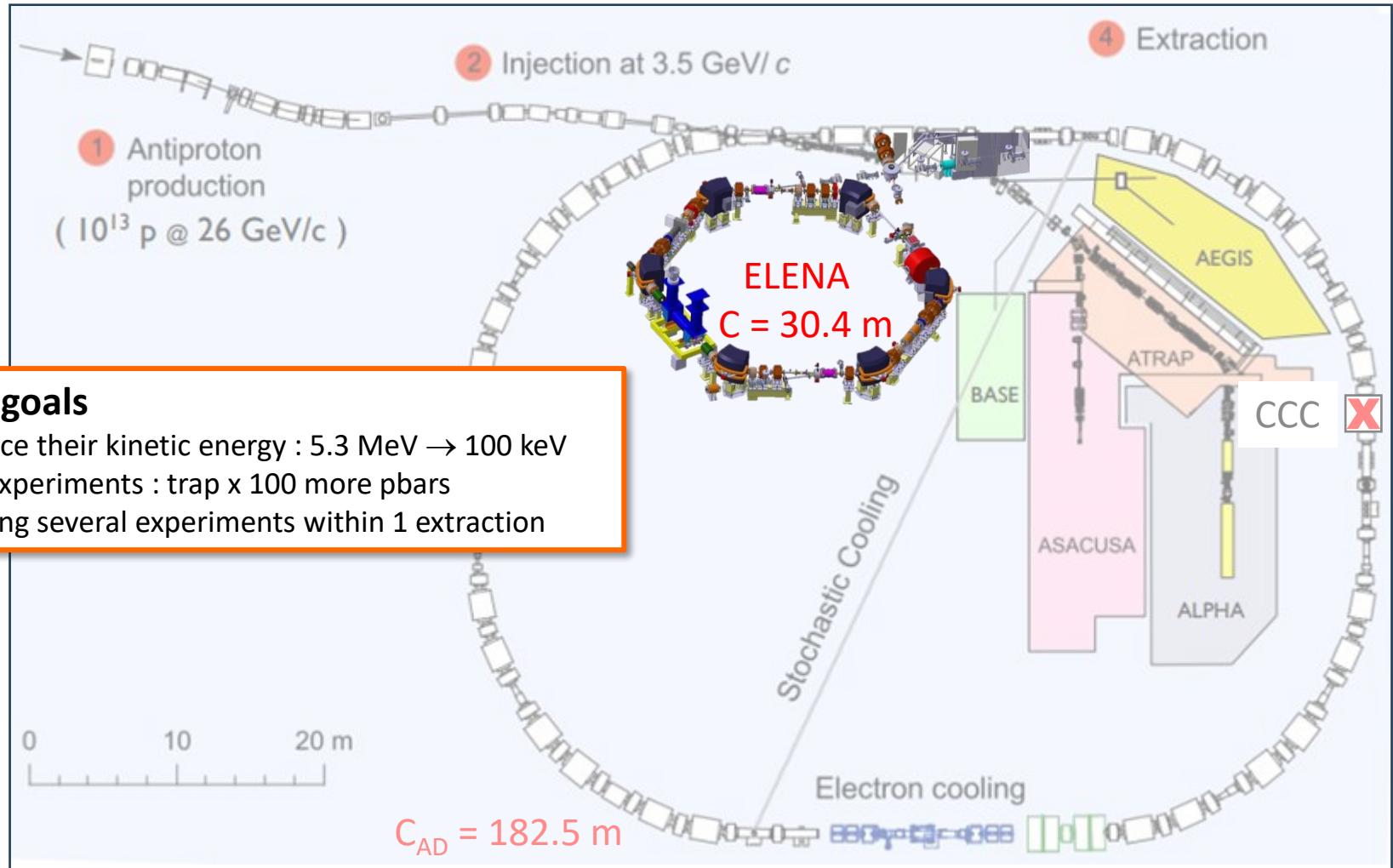
# AD MACHINE

# CERN pbar complex : AD



AD beam parameters	
PS production beam	$1.7 \times 10^{13}$ p @ 26 GeV/c
Pbar production	$5 \times 10^7$ pbar @ 3.5 GeV/c
Momentum range	3.57 – 0.1 GeV/c
Kinetic energy	2.75 GeV– 5.3 keV
Relativistic beta	0.97 - 0.11

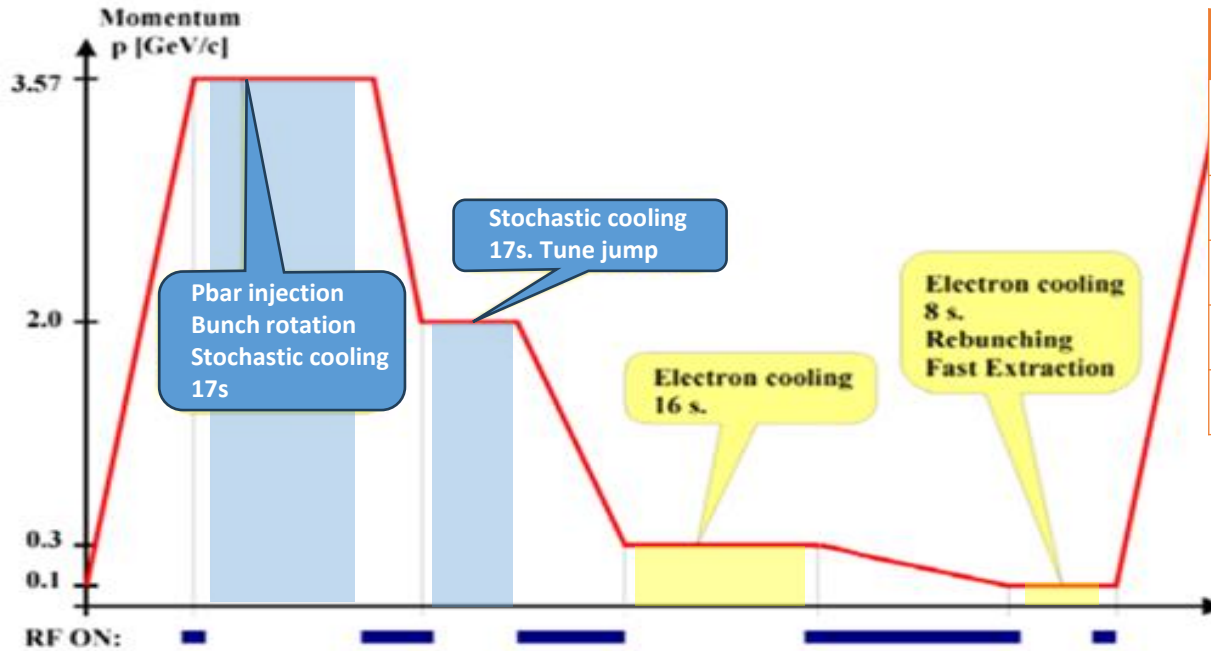
# CERN pbar complex : ELENA



## ELENA goals

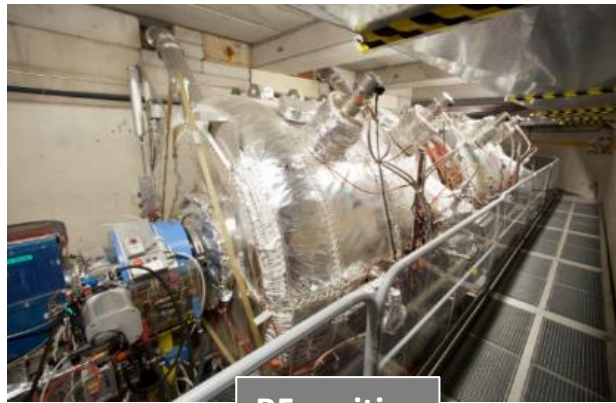
- Reduce their kinetic energy : 5.3 MeV  $\rightarrow$  100 keV
- For experiments : trap x 100 more pbars
- Serving several experiments within 1 extraction

# AD beam and cycle parameters

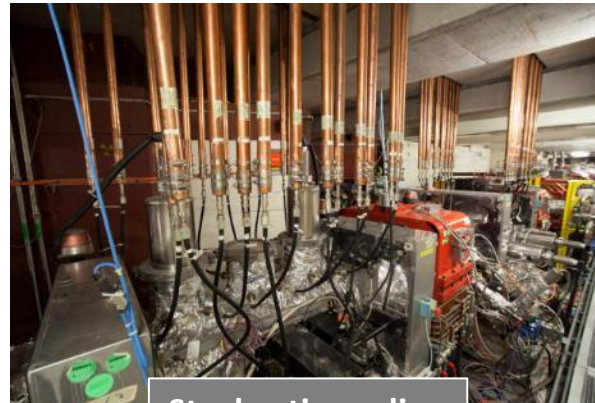


AD beam parameters	
Longitudinal structure	DC and Bunched
Frev	1.59 - 0.174 MHz
Cycle length	~110 s
Beam intensity	$(5 - 0.1) \times 10^7$ pbars
Beam current	$(12 - 0.1) \mu\text{A}$

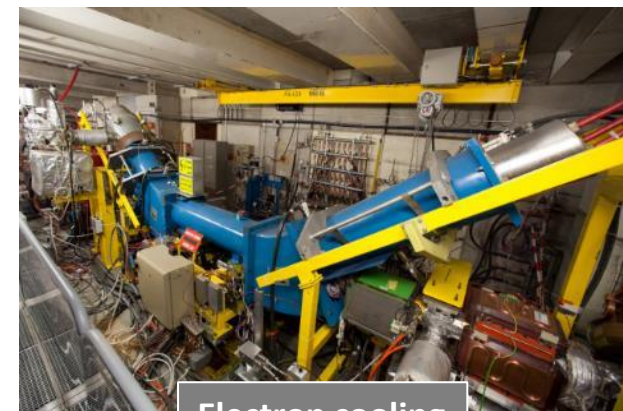
For OP and the experiments, monitoring the number of pbars is of **paramount importance !**



RF cavities



Stochastic cooling



Electron cooling

# THE CCC IN DETAIL

# Specifications of a new ring current monitor

## Current/intensity measurement:

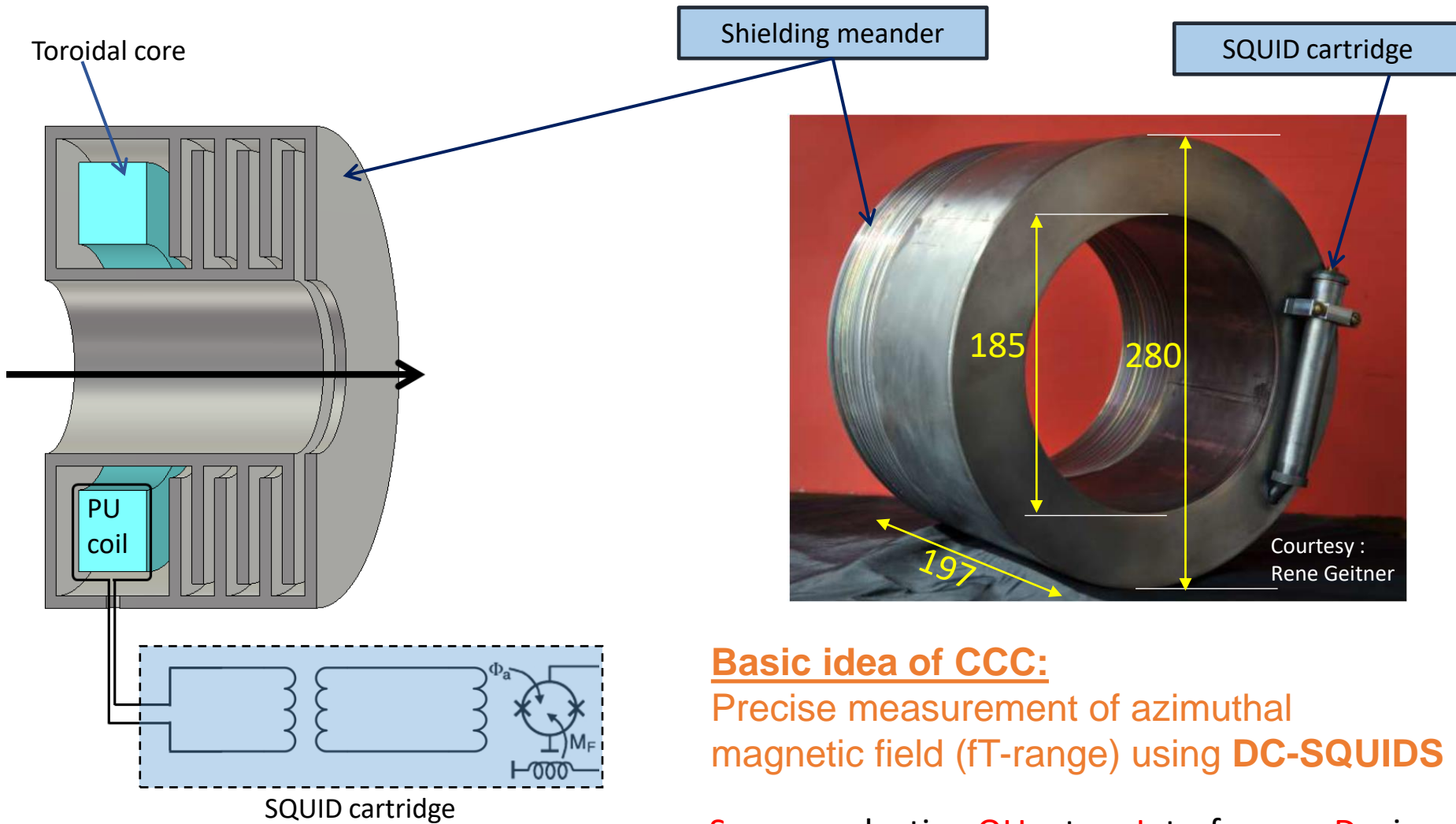
- Method: Non-destructive
- Beam structure: Bunched and debunched
- Current resolution:  $< 10 \text{ nA}$
- Intensity resolution:  $< 5 \times 10^5$  charges (1%)
- Absolute measurement: Calibrated monitor, accuracy  $\sim 1\%$
- Bandwidth: DC - 1 kHz

## Operations ready:

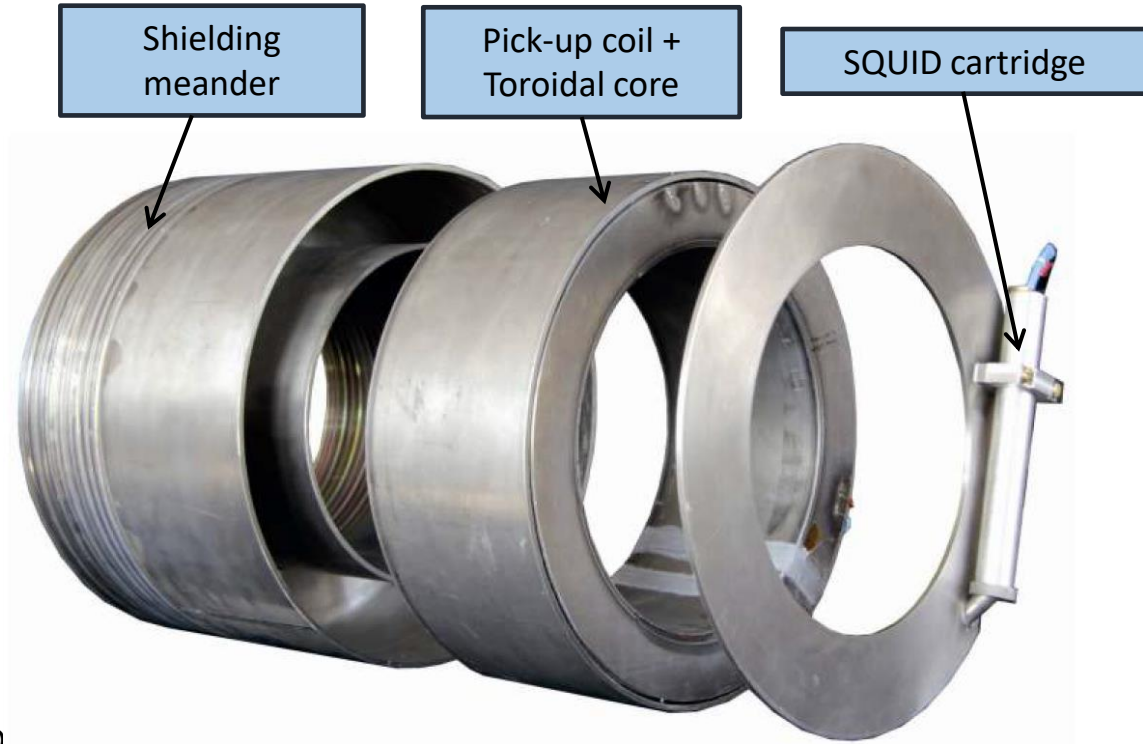
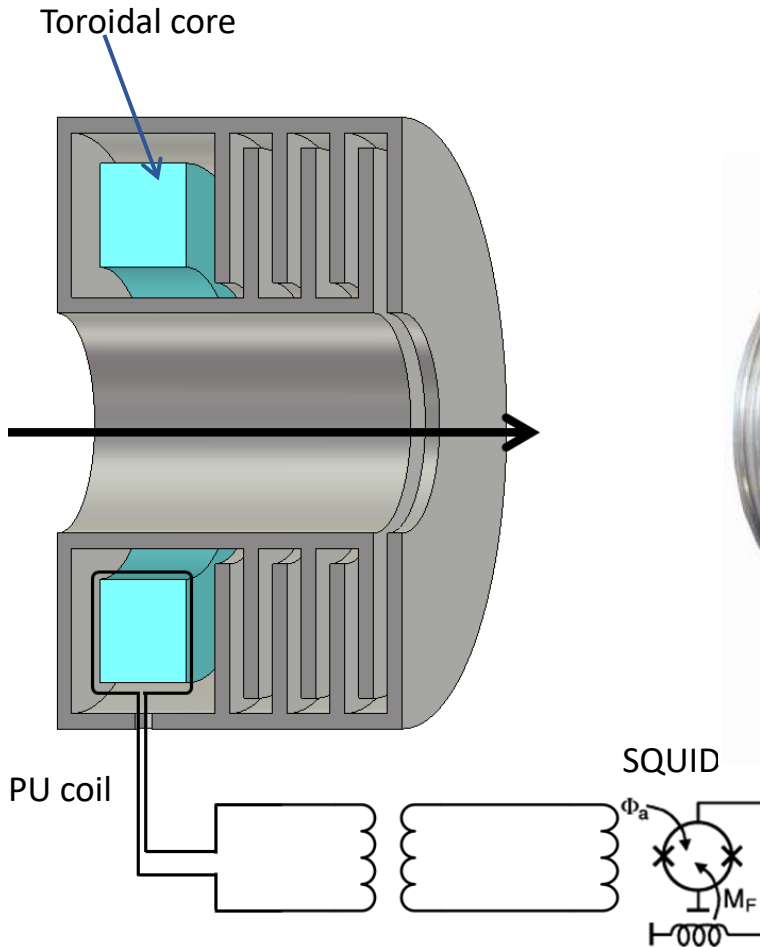
- Integrated acquisition: FESA-based
- Automatic operation: synchronized with AD cycle



# CCC components

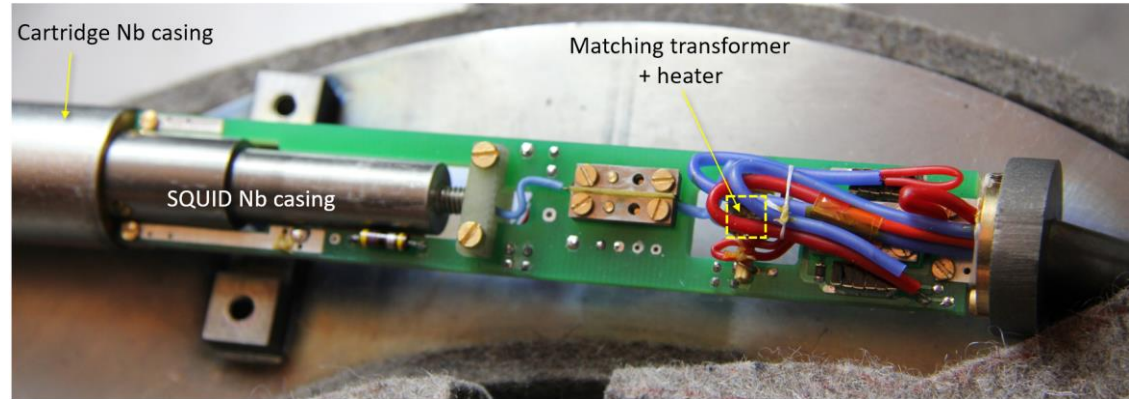
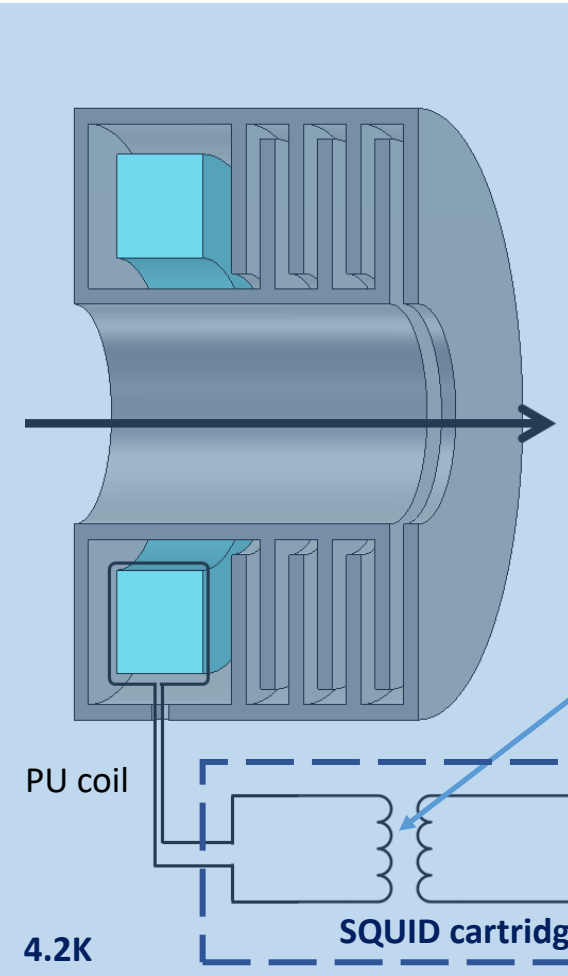


# Magnetic shielding and PU coil

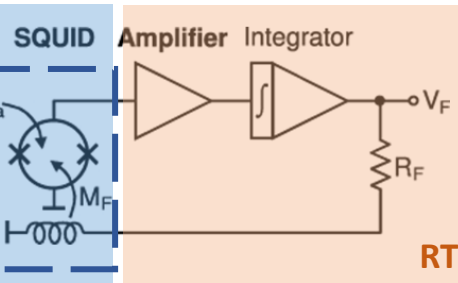


Superconducting material : **Niobium**  
Core material : **Nanoperm**  
SQUID manufacturer: **Magnicon GmbH**

# SQUID cartridge and FLL



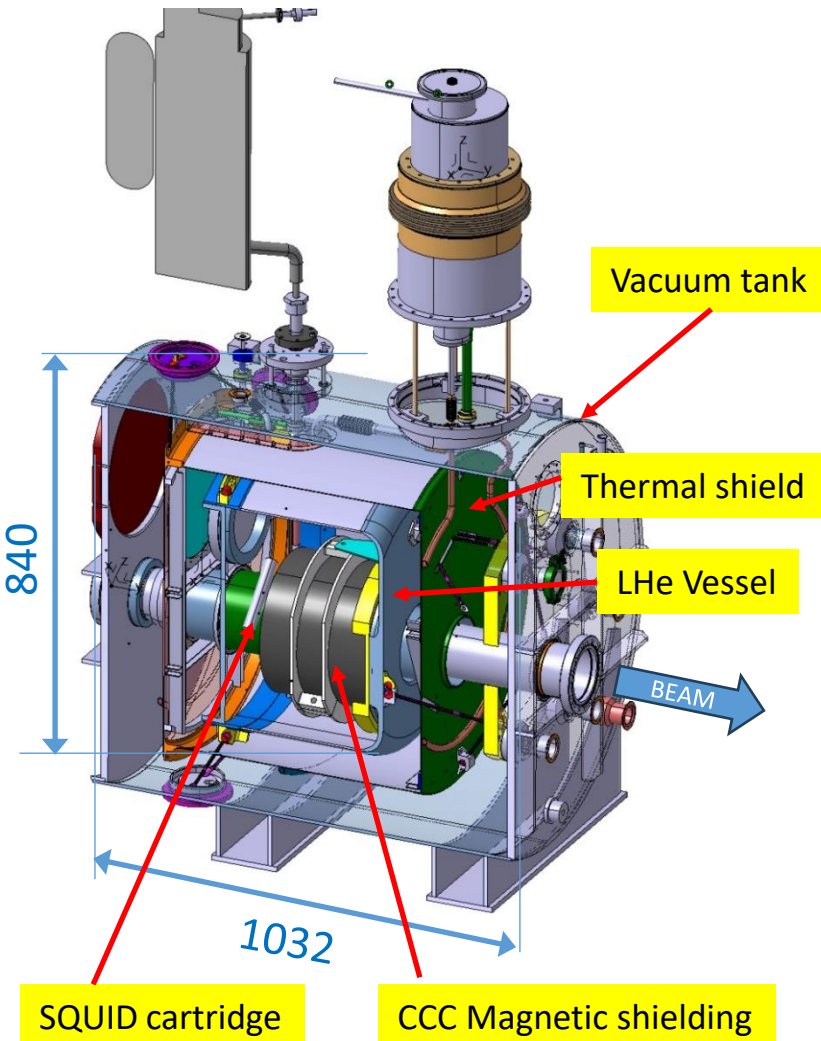
Matching transformer



Flux Locked Loop electronics

# THE CRYOSTAT

# Hollow cryostat



## Specifications

- New custom “hollow” cryostat to host the CCC
- Inner beam pipe is at room temperature
- Standalone operation
- “Zero boil off”
- Use a pulse tube refrigerator as reliquefier unit
- Damping vibration supports
- Non-magnetic parts

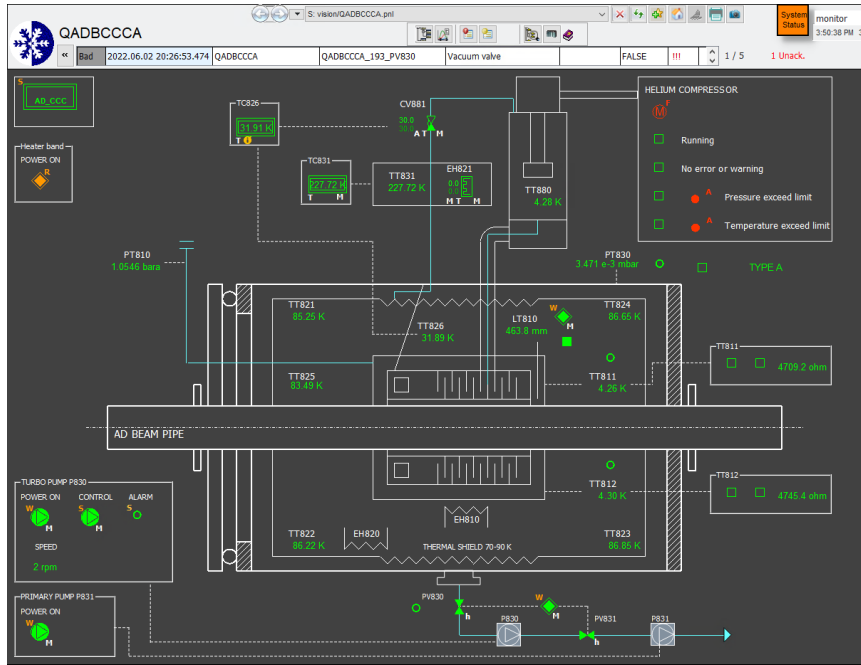
**TE-CRG** : engineering, simulations, commissioning & support

**EN-MME** : cryostat production, assembling, EN13445 standards

**BE-ICS** : PLC-based cryogenic instrumentation

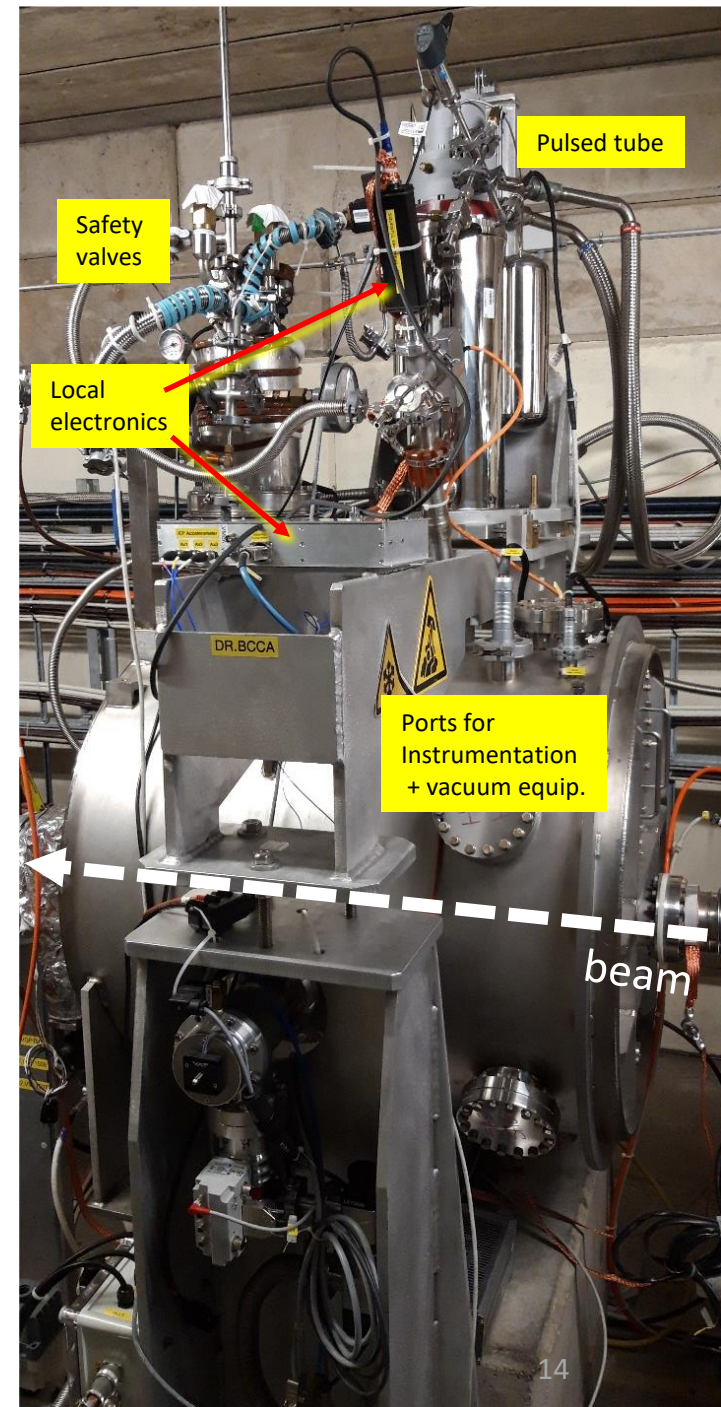


# Cryogenics PID

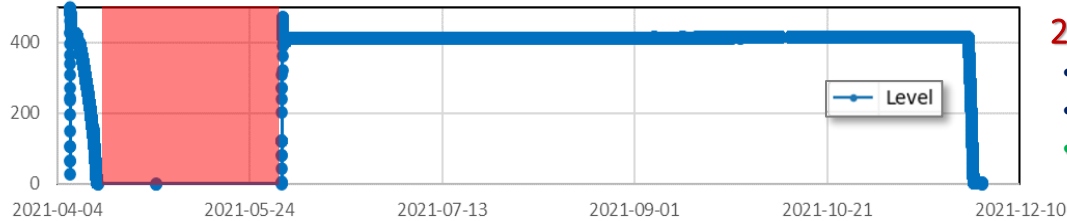


## PLC-based system

- Temperature transducers
- Pressure : GHe and insulation vac.
- Level transducers
- Heater : inner resistors, outer bands
- Primary + turbo Pumps
- Valves, flow-metre

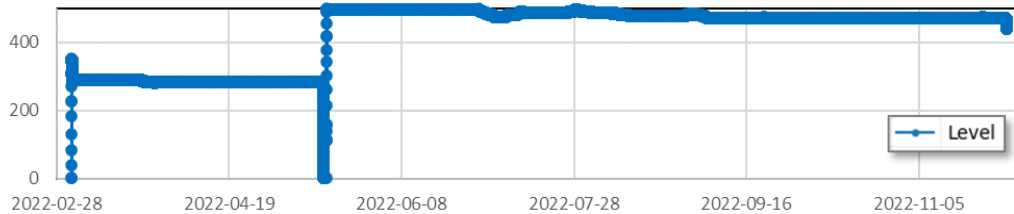


# Restart after Long Shutdown 2



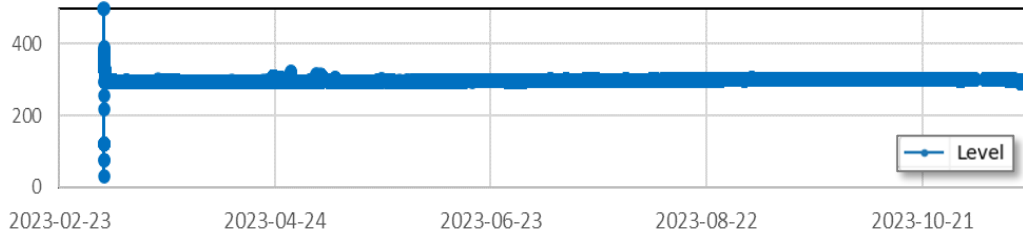
## 2021

- ~2 months unavailable : Ice blocking He flux
- Replaced metal SV from Cryomech by O-ring sealed
- standalone operation

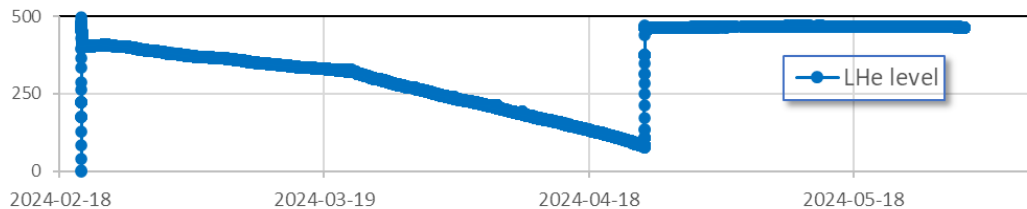


## 2022 : standalone operation

- Negative output signal saturated : Trapped flux ?
- TS1 : Warm up to release trapped flux in the SC trafo
- Shutdown: Cryostat opening to check connections



## 2023 : standalone operation



## 2024

- 1 week after cool down: He level started to decrease
- He pressure in the compressor was too low
- 24/04 Access for He refill: compressor & cryostat
- standalone operation

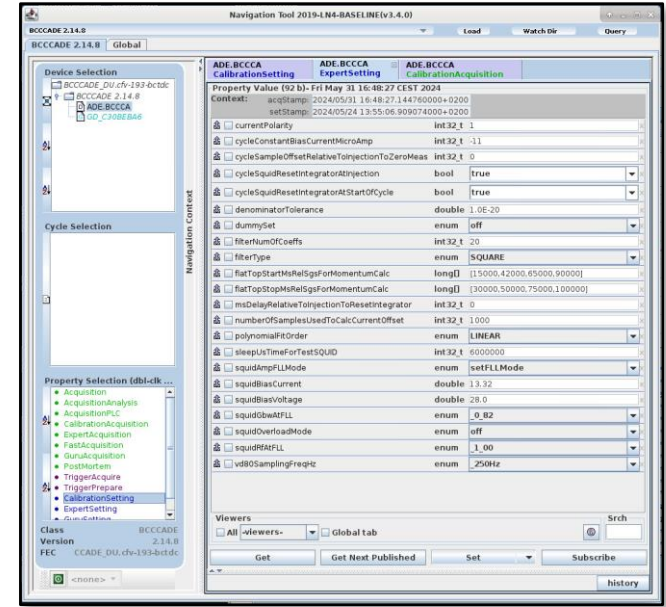
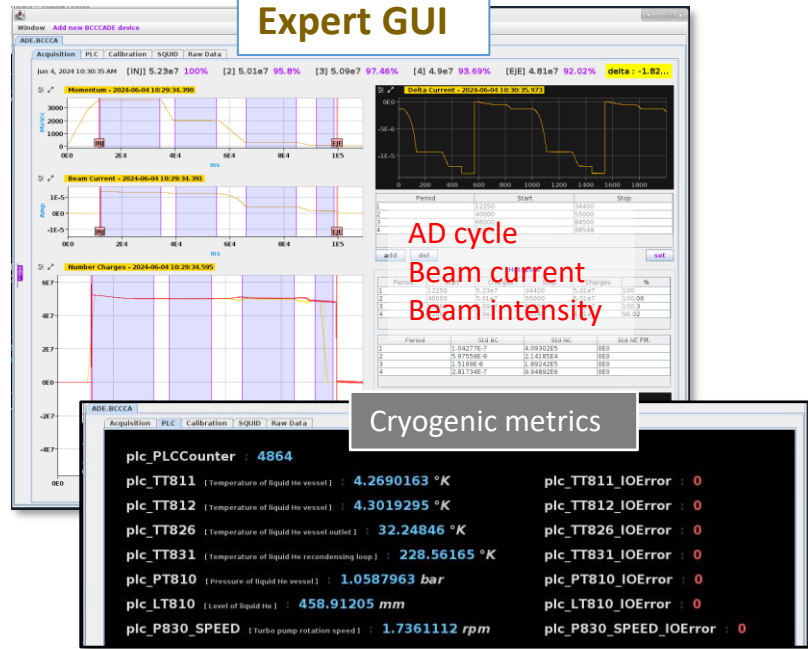
# OPERATION in 2024



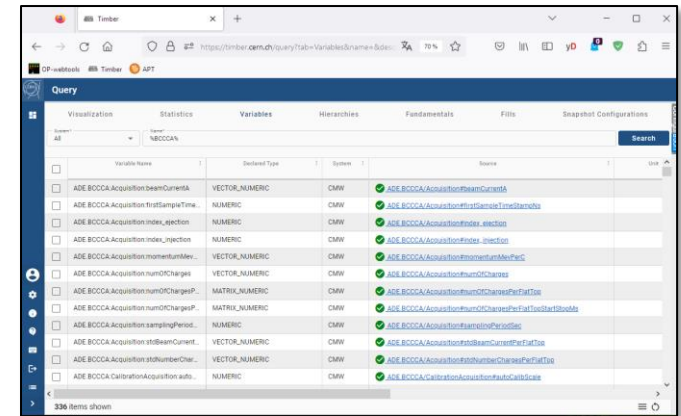
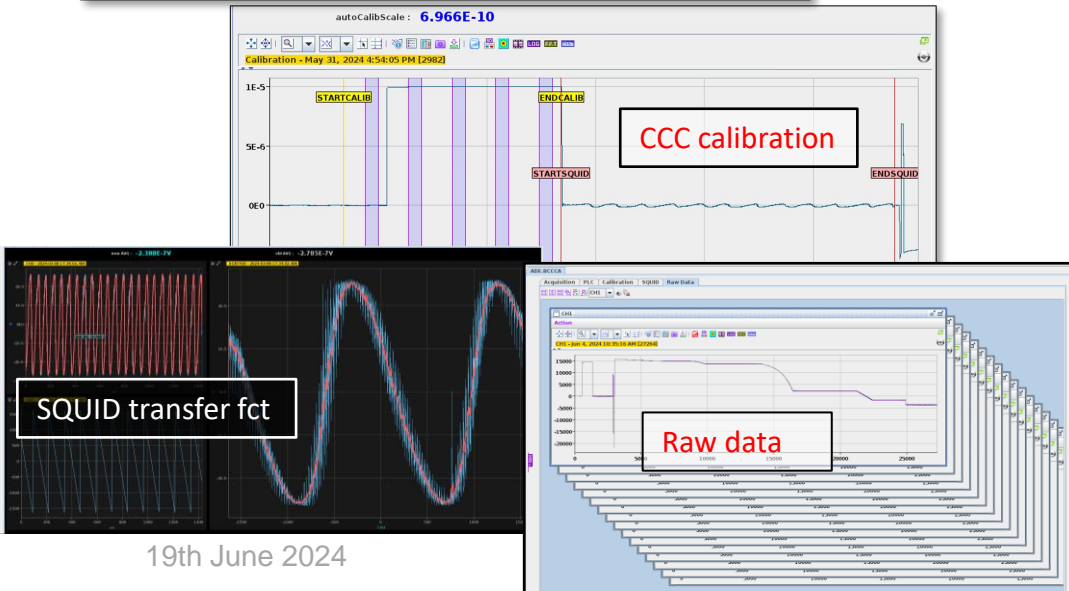
# Apps. for controls and settings

Expert GUI

FESA class

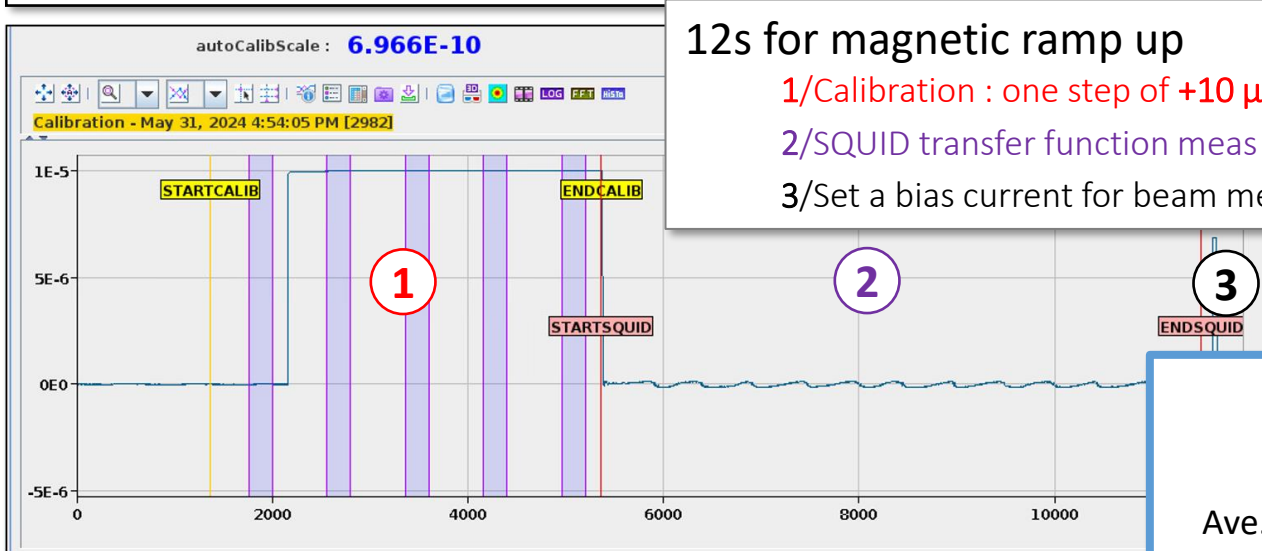
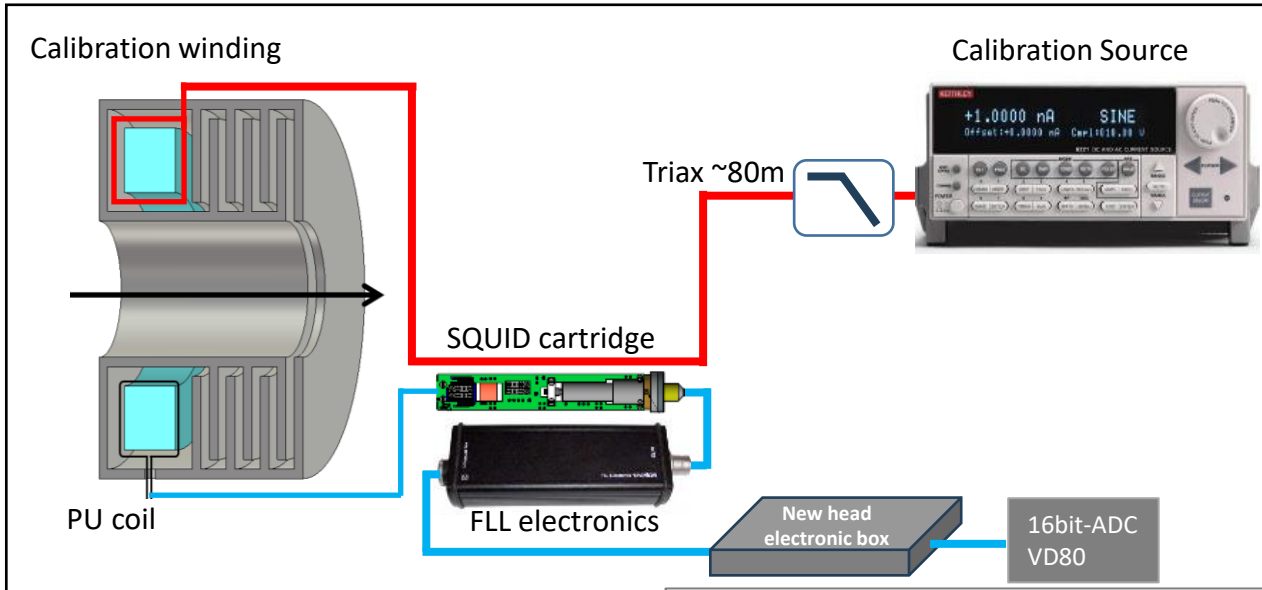


Logged in DB : Raw data, Beam, SQUID and cryostat var.



19th June 2024

# Calibration every AD cycle



12s for magnetic ramp up

- 1/Calibration : one step of +10  $\mu\text{A}$  for 3.2s
- 2/SQUID transfer function meas
- 3/Set a bias current for beam meas.

## Calibration stability

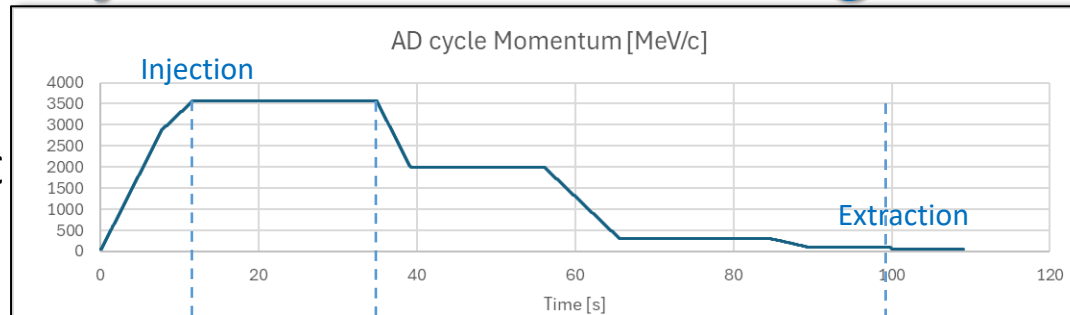
Figures of 2024 run: ~30k cycles

Ave. Scaling Factor: **0.6946 nA/ADC bin**

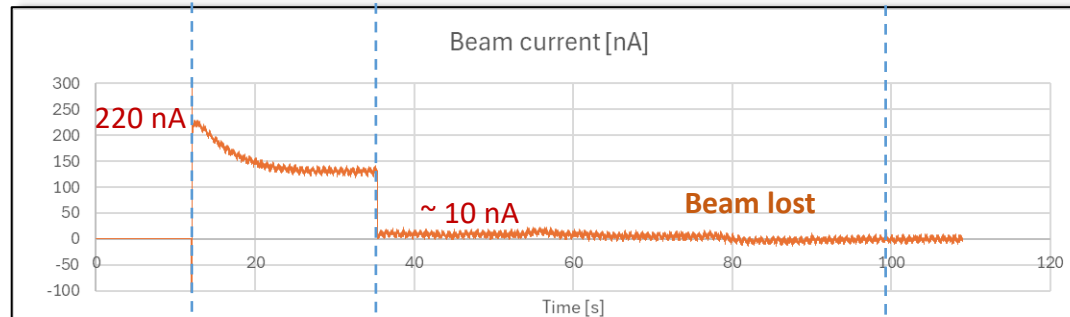
Std Dev: **0.455 per mille**

# 2024 Day1: commissioning with beam

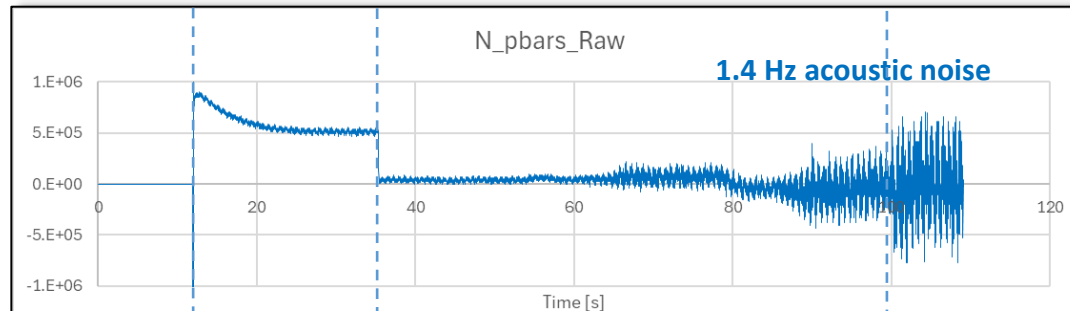
March 8<sup>th</sup>, 14:41 UTC



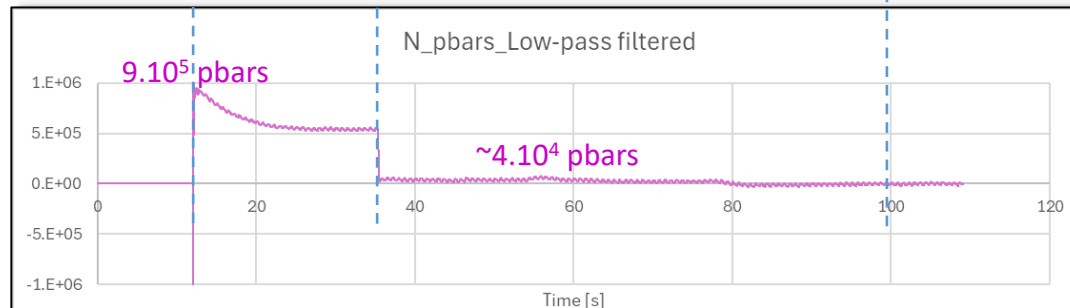
Raw data



Normalised  
Raw data

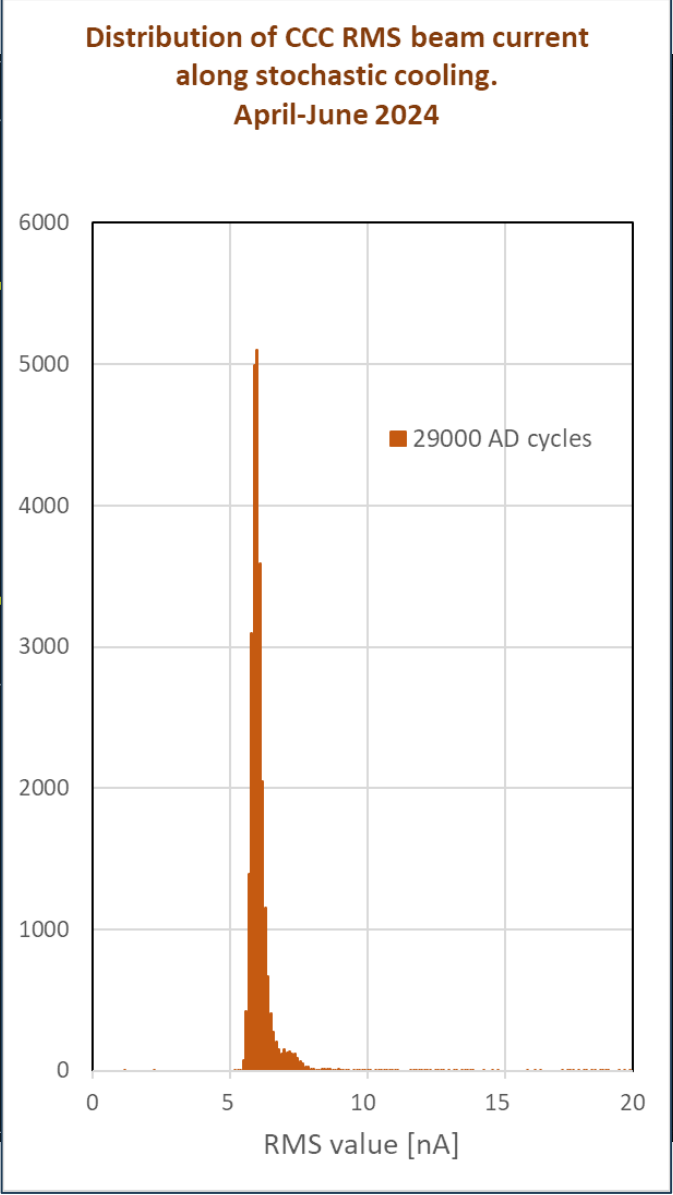
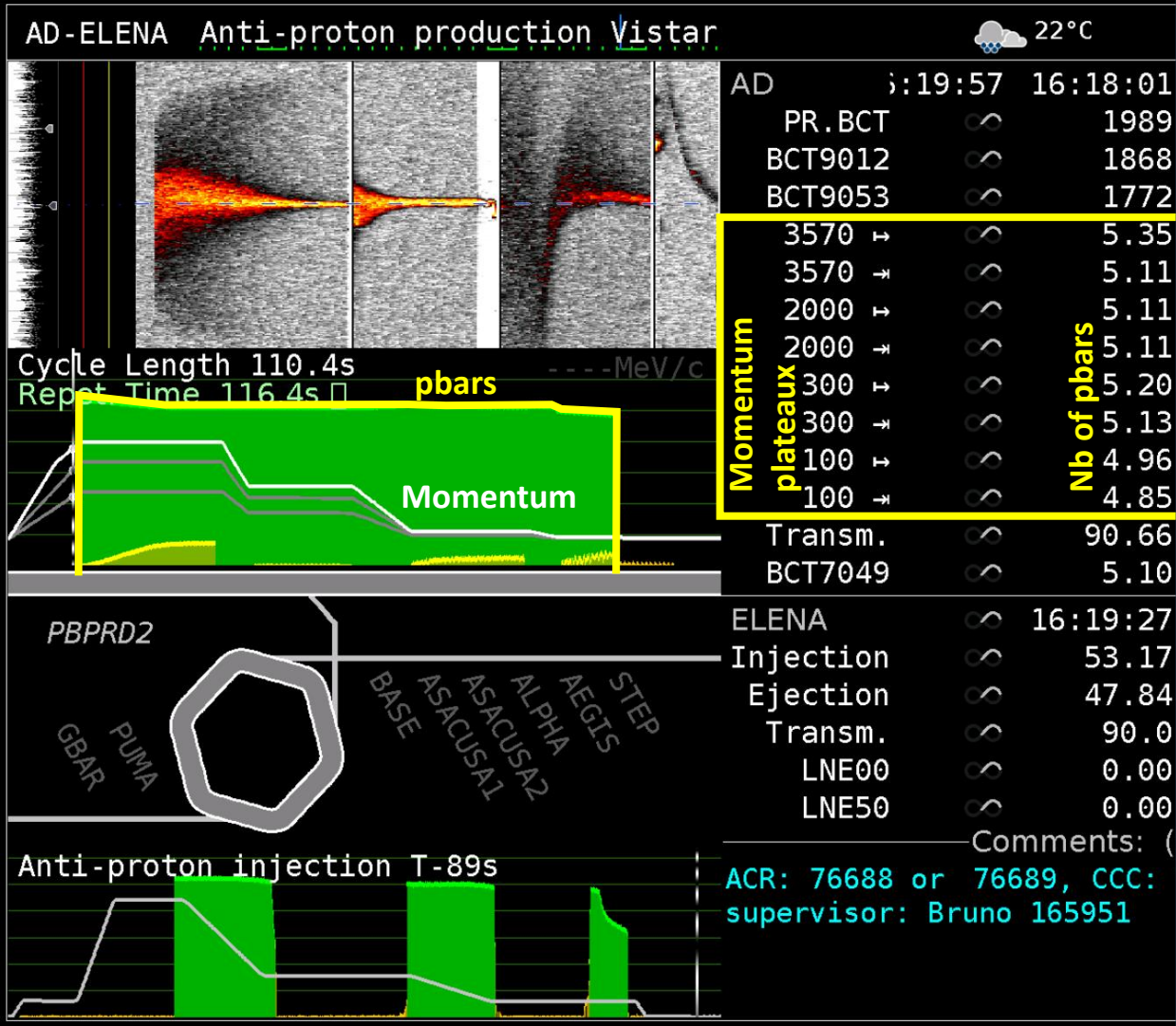


Normalised &  
filtered data



19th June 2024

# An operational monitor

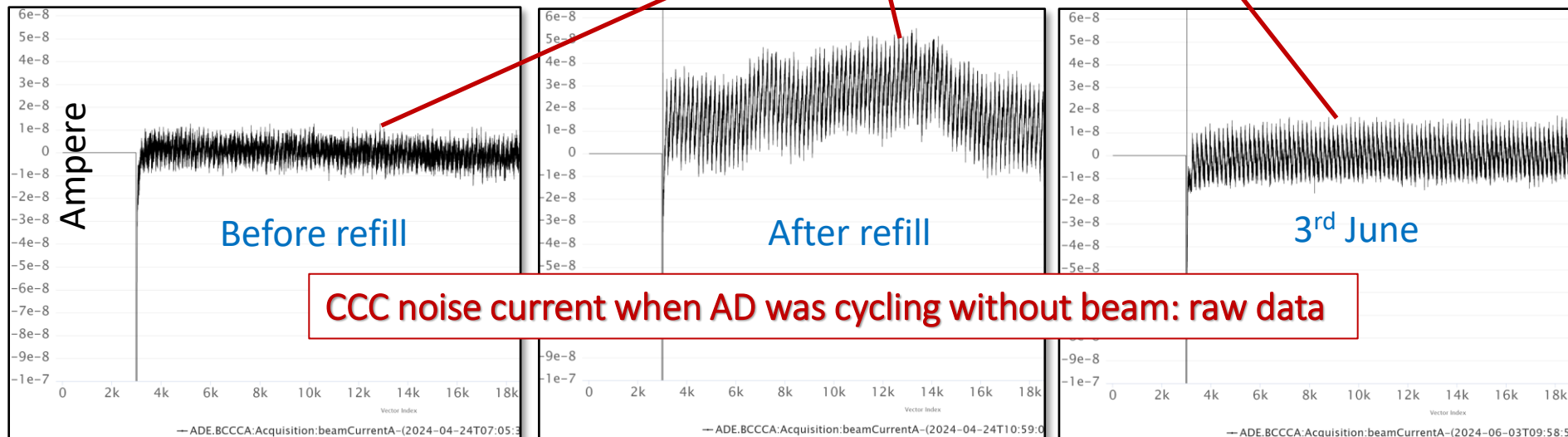
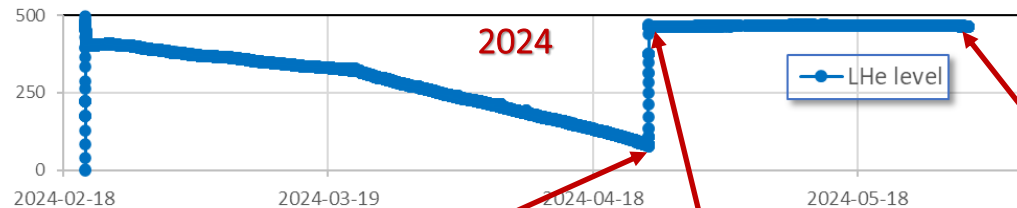


# ISSUES & MAINTENANCE

# There is room for improvement (1)

## SQUID sensitivity to acoustic noise

- 1.4 Hz noise induced by pulsed tube on beam current signal
- Acoustic noise amplified by LHe level
- Numerical filtering techniques exist: but **OP wants raw data !!**



# There is room for improvement (2)

Artefacts : slow increase of  $N_{part}$  at end of the deceleration ramps!!

- $eN_{pbars} = I_{beam} \cdot dt$  where  $dt = f(\text{synthetic Btrain})$
- Using  $f(\text{synthetic Btrain})$  : it is implicitly assumed that the beam follows an ideal orbit
- Beam trajectory is affected by RF capture and transverse feedback loop.
- Artefacts after normalising with synthetic Btrain or LLRF signal.
- New trial by OP : normalize with **direct Btrain field** input
- Next step: **add frequency correction**





# There is room for improvement (3)

## Flux jump at injection

- Short bunched pbars at injection yield a flux rate of  $400 \text{ M}\Phi_0/\text{s}$ : FLL electronics can't follow !!
- Add a 1 kHz low pass filter at the SC transformer input: reduced to  $\sim 5 \text{ M}\Phi_0/\text{s}$
- Difficult to get rid of the perturbation if it is transported through image current.

## Reduced SQUID dynamic range

- Already reported by Miguel in Sept. 2016, but it was not understood !
- Actions during shutdown 2022-23
  - ✓ cryostat opening to check cables connections,
  - ✓ EMI & grounding loops hunt,
  - ✓ Used embedded heater to free trapped flux
- **Both issues are coupled**: the **cal. source shows the full dynamic range is immediately recovered** when AD is cycling without beam
- **Mitigation action with beam** : apply a bias current to correct for it. **Dynamic range  $25\mu\text{A}$**



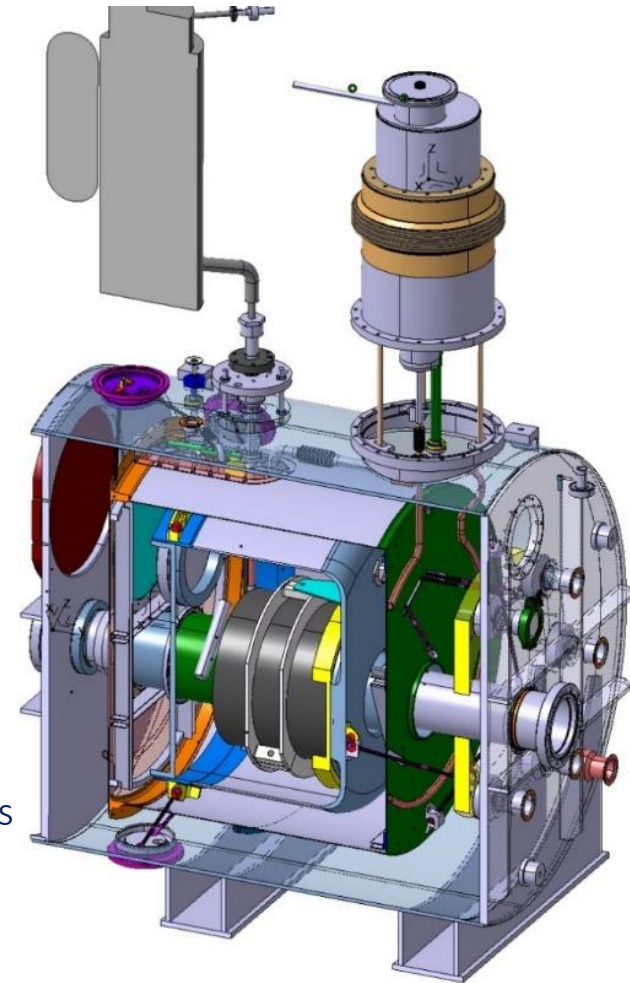
# Maintenance and spare situation

## Cryogenics

- Charcoal filter replacement after 20,000 h of operation
- Purge of He circuit
- **New 2024:** Refill the compressor unit with GHe.

## Available spares

- FLL electronics with cryo-cables
- One SQUID
- One blank PCB
- Nb-Ti wires
- A set ceramic breaks
- Next YETS : build a spare amplifier box with FLL electronics



# Conclusion

## CCC : An operational current transformer for DC and bunched beams

- Absolute current monitor with  $\sim 6$  nA resolution
- Cryostat fully operating in standalone mode since June 2021
- Automatic system control with FESA class and expert GUI
- **“A must”** for OP : Saves commissioning time and eases daily operation

## Not a turn-key system

- Acoustic noise, Flux jump, SQUID dynamic range reduction, Artefact...
- Keep documentation up to date and ensure knowledge transfer
- 2025: last run AD before Long Shutdown 3

## GSI-FSU-HI-CERN collaboration

- 2013: We started from scratch, and joined the bandwagon
- The CCC monitor is the result of **a great and fruitful collaboration**

# CCC collaboration

## CERN

### SY-BI

- Jocelyn TAN
- Gunn Khatri
- Mark McLean
- Stephane BART PERDERSEN

### TE-CRG

- Torsten KOETTIG
- Laetitia DUFAY-CHANAT
- Agostino VACCA

### BE-ICS

- Marc QUILICHINI

## GSI Darmstadt

- Thomas SIEBER
- Marcus SCHWICKERT
- Lorenzo CRESCIMBENI

## FSU, Helmholtz-Institut Jena

- Thomas STÖHLKER
- Frank SCHMIDL
- Volker TYMPEL

## IPHT Leibniz

- Ronny STOLZ
- Vyacheslav ZAKOSARENKO

## Technische Hochschule Mittelhessen

- Andreas PENIRSCHKE
- Stephan KLAPROTH

## Past PhD students

Miguel FERNANDES

Jessica GOLM

Febin KURIAN

David HAIDER

Rene GEITNER

Nicolas MARSIC

Max Stapelfeld

## Magnicon

Henry J. BARTHELMESS

**Thank you for your attention**

# SPARE SLIDES

# Teething issues

## Assembling issues

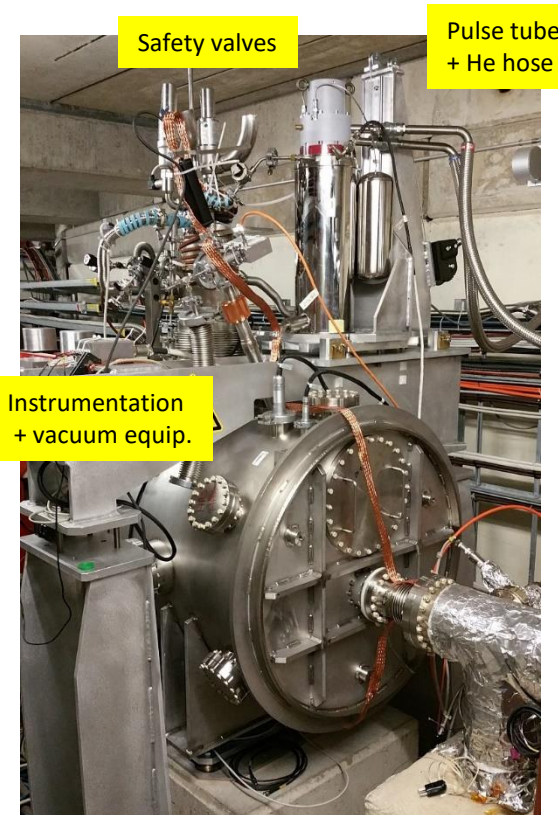
- The Feed through was larger than the space provided
- Damaged instrumentation during assembly of MLI and Thermal Shield
- Gap required to cut electrical path through MLI was forgotten
- Helium Vessel SQUID Feed through Length Clash

## First cooldown : LHe all gone after 3 days !

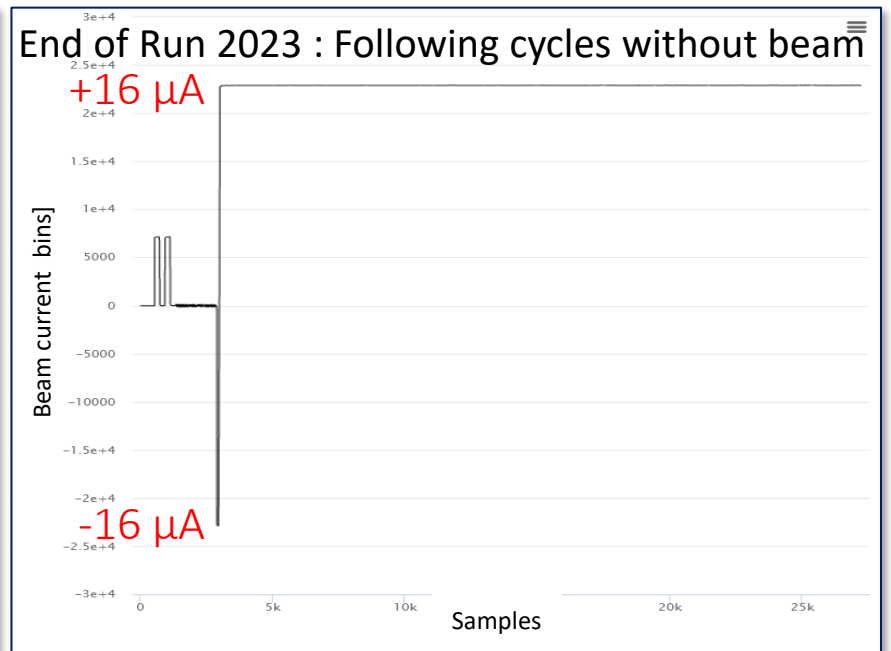
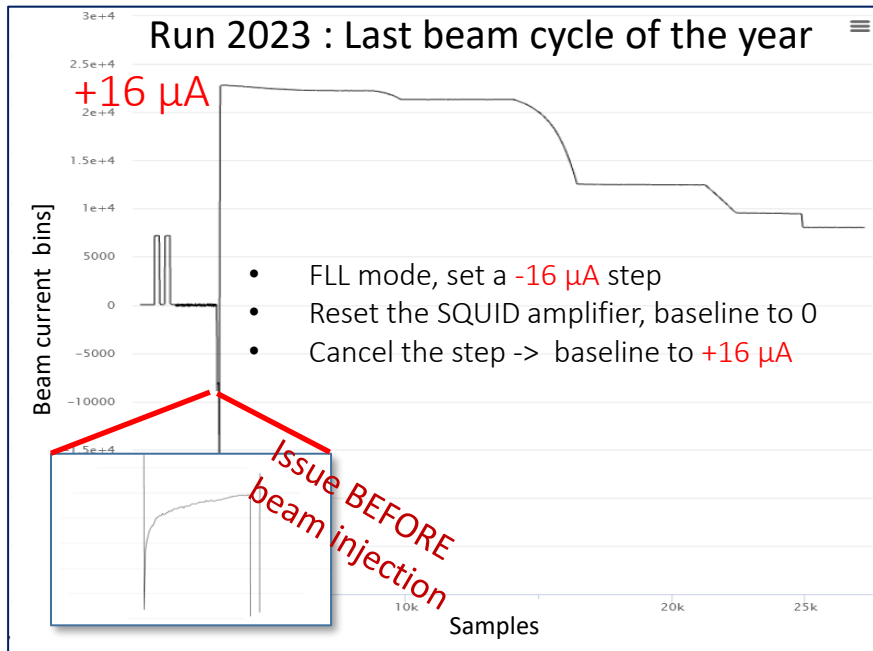
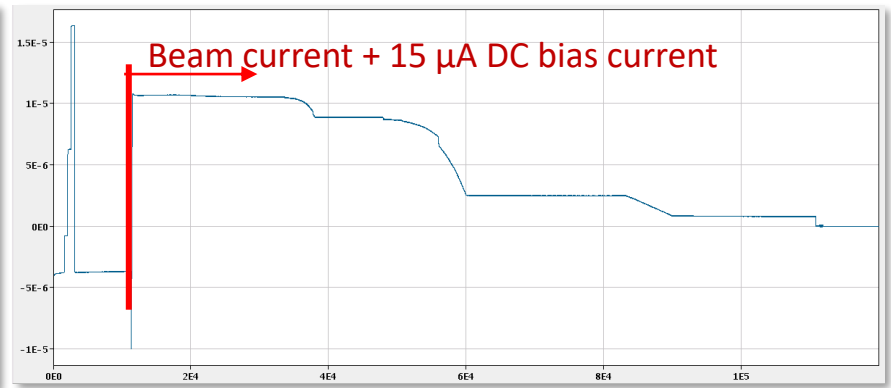
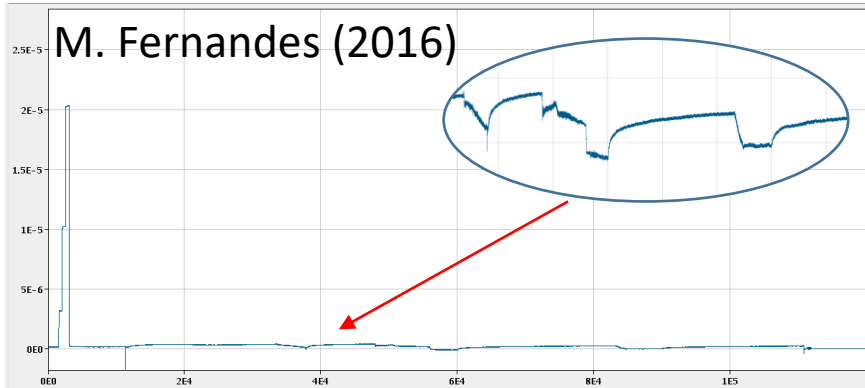
- Broken valve : N<sub>2</sub> ice inside brought extra heat load
- Heat load measurement shows 16 W on thermal shield
- MLI : 25 layers insufficient, missing insulation in extraction tower piping
- Strain gauge cabling was not realized with Manganin wires
- Too much strain gauge instrumentation
- Possible oil contamination on reliquefier unit
- Too large cross section of Ti rod supports
- Re-open the cryostat...

## Before LS2

- Refill LHe every 2.5 months



# There is room for improvement (3)





# SQUID issues during cold tests (2)

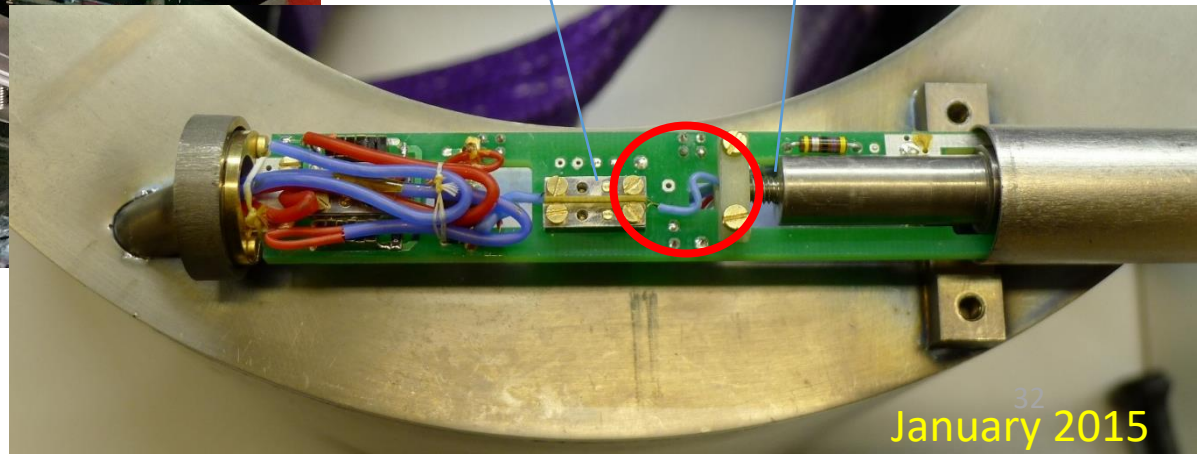
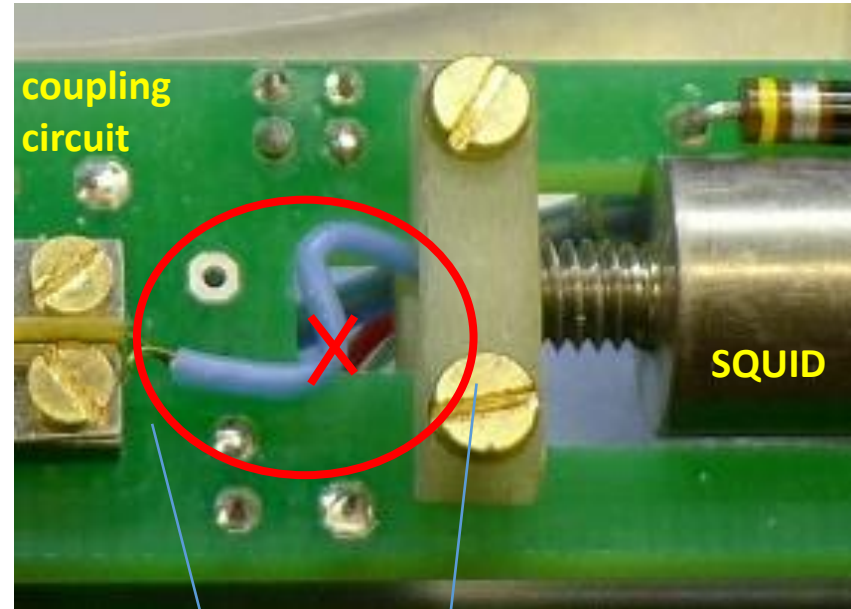
Open the cryostat,  
MLI



Remove the SQUID  
cartridge via access  
hatches



- Fatigue-like damage on silicon insulation tubing
- Niobium wire broken

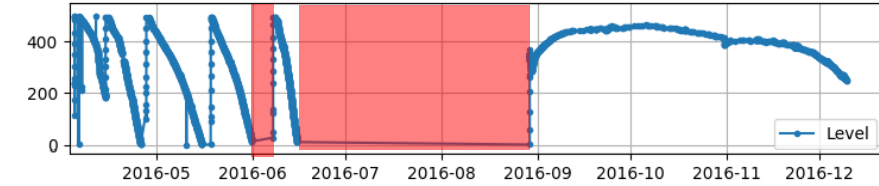




# Mitigation actions

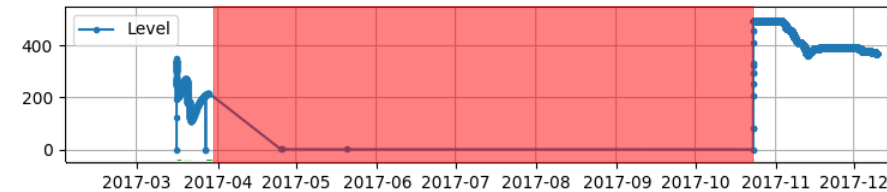
- Redundant NbTi wires added to Nb ones
- Special insulation tubing used by cryolab
- Replace the SQUID by its spare
- Visual inspection of other wires
- Cold test before installation
- Next monitor
  - new PCB design
  - implement 2 SQUIDs instead of one
  - Replace Nb wires by NbTi.

# A long way to “standalone” mode



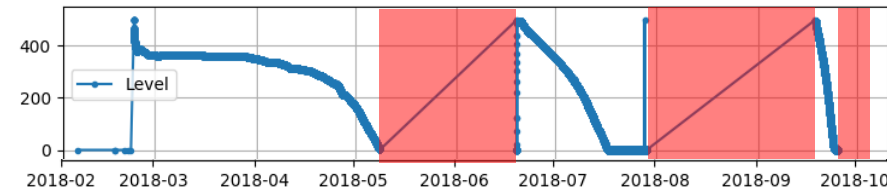
## 2016

- Started actively pumping the insulation vacuum
- Air contamination at end of year



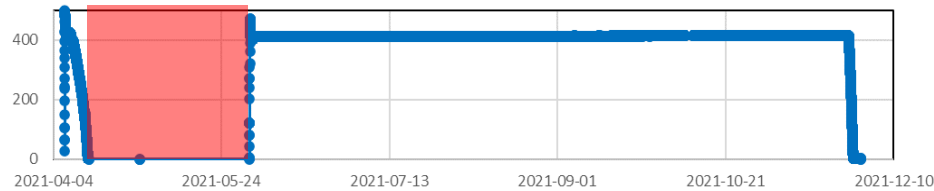
## 2017

- Turbo pump off by power glitch : compromised vacuum
- Still possible to work with gas



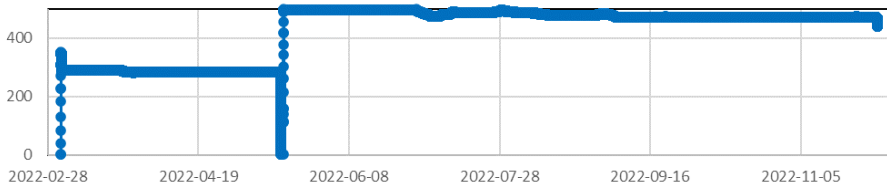
## 2018

- New controls for vacuum pumps and vacuum valves
- New remotely controlled gas flow-valve was installed
- ~2 months unavailable



## 2021

- ~2 months unavailable : Ice blocking He flux
- Replaced original safety valves from Cryomech by O-ring sealed
- **standalone operation**



## 2022 : standalone operation

- TS1 : Warm up to release trapped flux in the SC trafo
- Cryostat opening to check heater and cables

# Beam current acquisition

