

# RF Power for

Emilio Nanni

2<sup>nd</sup> Workshop on Efficient RF Sources

9/23/2024



# Acknowledgements

SLAC-PUB-17661  
April 12, 2022

Strategy for Understanding the Higgs Physics:  
The Cool Copper Collider

**Jinst** PUBLISHED BY IOP PUBLISHING FOR SISSA MEDIALAB

RECEIVED: June 2, 2023  
ACCEPTED: August 23, 2023  
PUBLISHED: September 28, 2023

SNOWMASS'2021 ACCELERATOR FRONTIER

Status and future plans for C<sup>3</sup> R&D

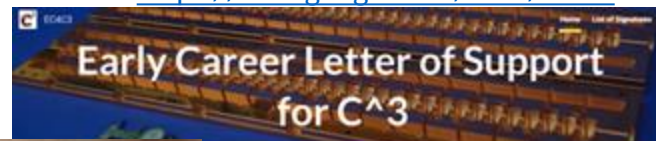
SLAC-PUB-17629  
November 1, 2021

C<sup>3</sup> : A “Cool” Route to the Higgs Boson and Beyond

Perspective Open Access

Sustainability Strategy for the Cool Copper Collider

Martin Breidenbach, Brendon Bullard, Emilio Alessandro Nanni, Dimitrios Ntounis, and Caterina Vernieri  
PRX Energy 2, 047001 – Published 26 October 2023



## Community Events

<https://web.slac.stanford.edu/c3/events>

SLAC Feb. 12<sup>th</sup>-13<sup>th</sup>

<https://indico.slac.stanford.edu/event/8577/>

<https://sites.google.com/view/ec4c3>

Next C<sup>3</sup> Meeting at NIKHEF, Amsterdam Oct. 7-8<sup>th</sup> '24

Next Cold-Copper Meeting at Duke University, Jan. 13-14<sup>th</sup> '24

More Details Here (Follow, Endorse, Collaborate):

2nd Workshop on Efficient RF Sources <https://web.slac.stanford.edu/c3/>

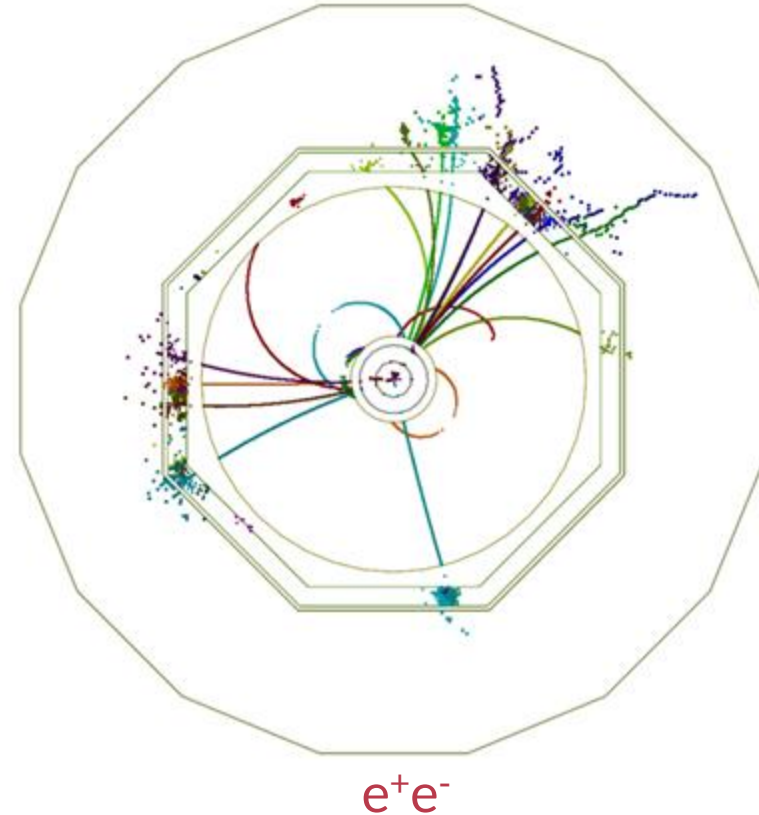
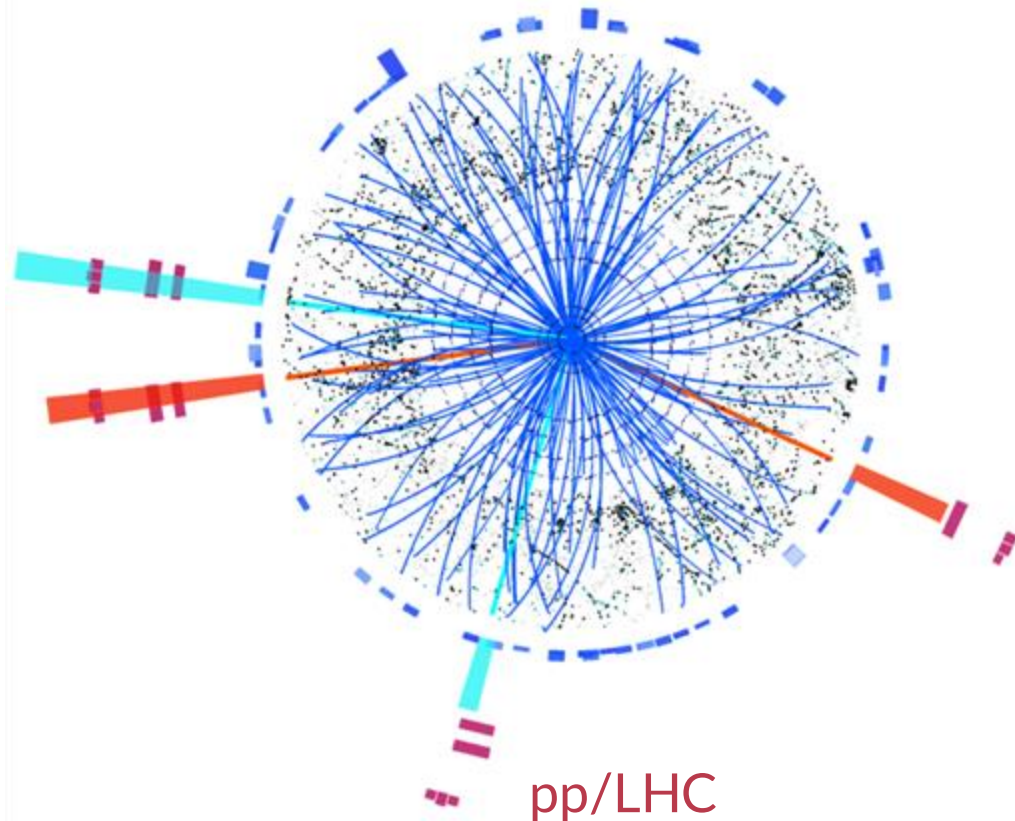
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# Exploring the Energy Frontier...

# Why $e^+e^-$ ?

Initial state well defined & polarization  $\Rightarrow$  High-precision measurements

Higgs bosons appear in 1 in 100 events  $\Rightarrow$  Clean environment and trigger-less readout

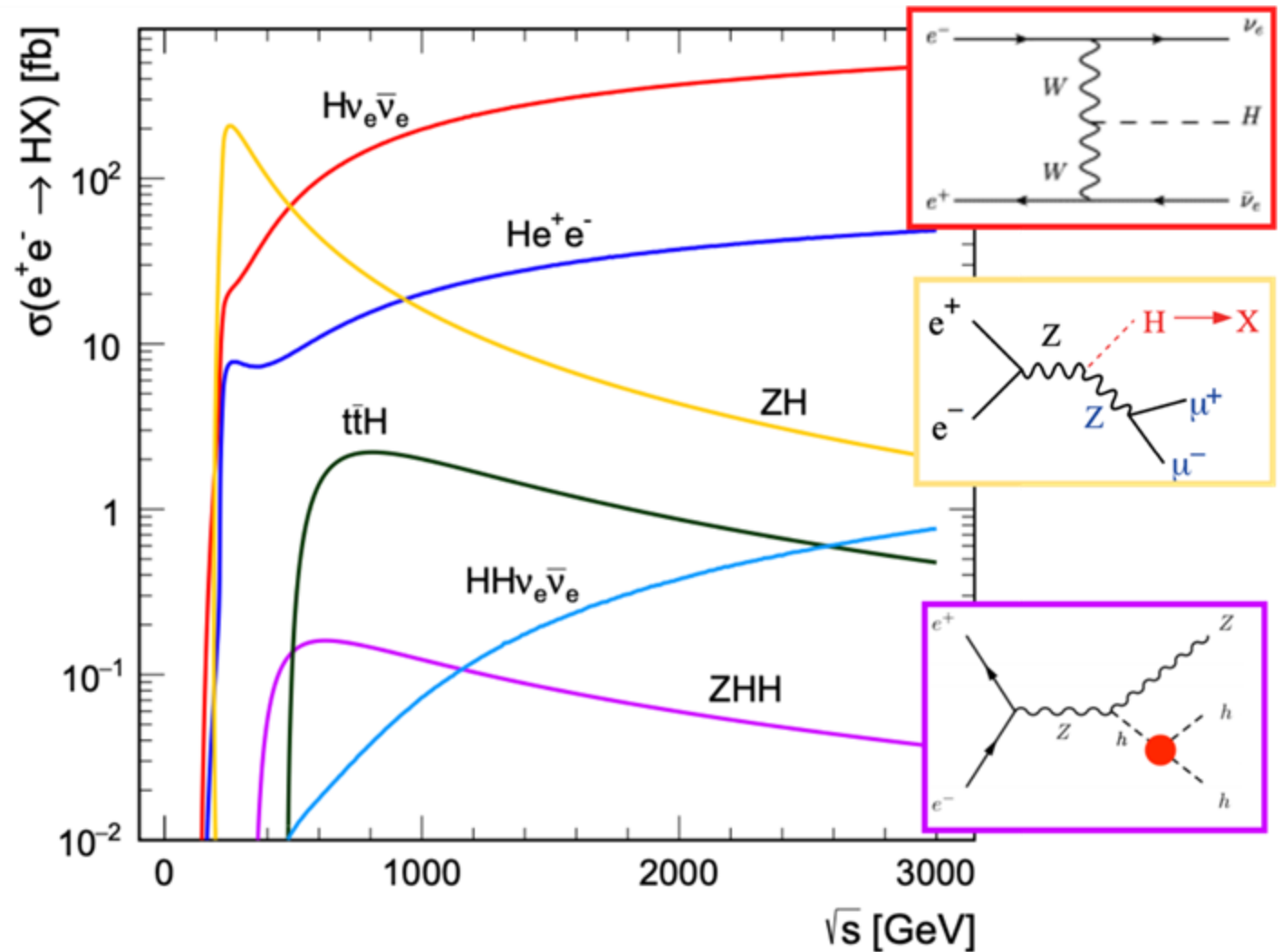


# Higgs Production at $e^+e^-$

ZH is dominant at 250 GeV

Above 500 GeV

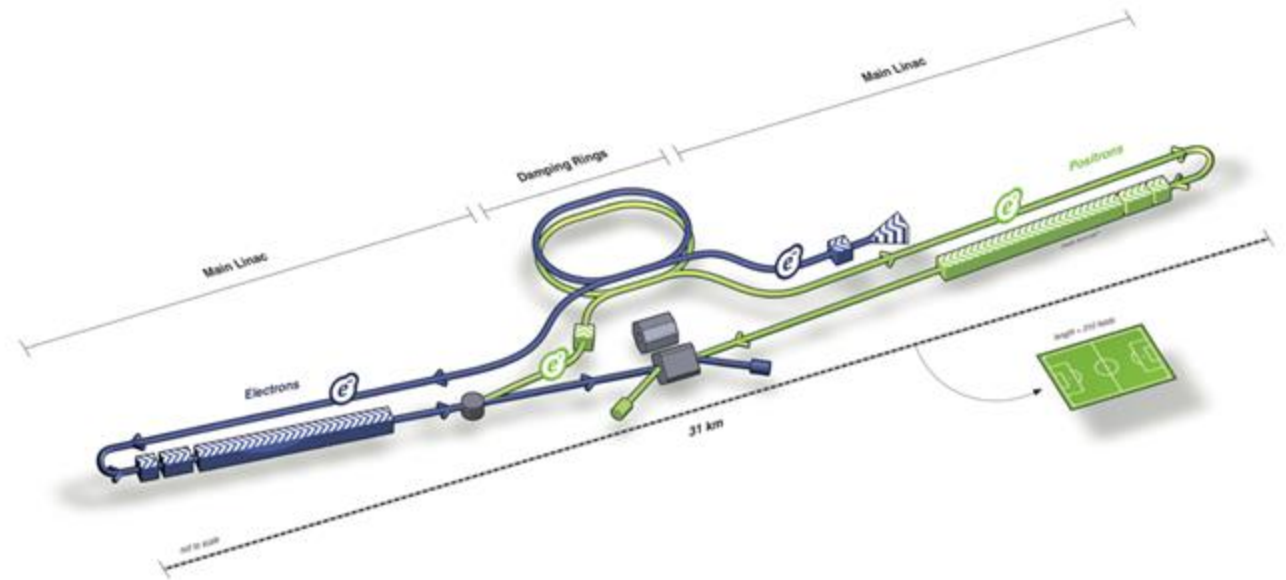
- H $\nu\nu$  dominates
- ttH opens up
- HH production accessible with ZHH



# Linear vs. Circular

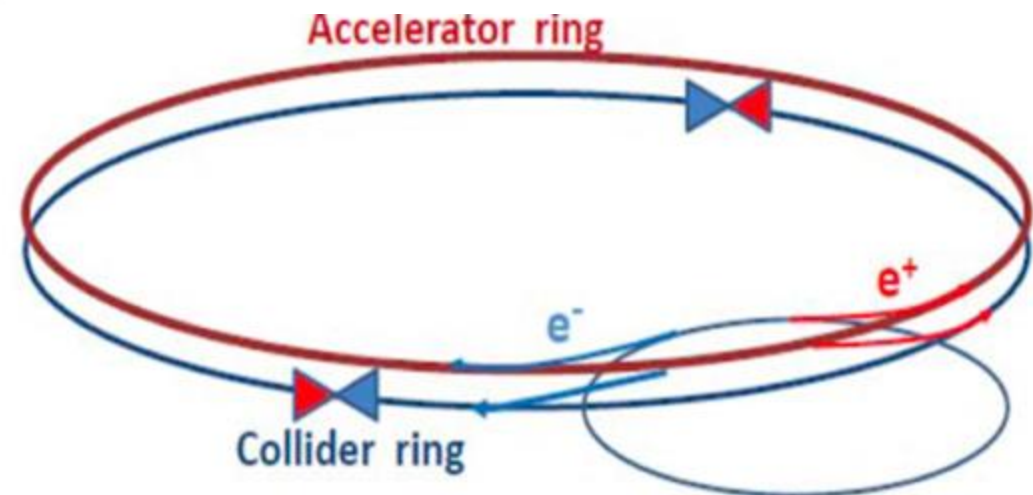
## Linear $e^+e^-$ colliders: ILC, $C^3$ , CLIC

- Reach higher energies ( $\sim$ TeV), and can use polarized beams
- Relatively low radiation
- Collisions in bunch trains



## Circular $e^+e^-$ colliders: FCC-ee, CEPC

- Highest luminosity collider at Z/WW/ZH
- limited by synchrotron radiation above 350 – 400 GeV
- Beam continues to circulate after collision



# Various Proposals



ILC  
250/500 GeV



2nd Workshop on Efficient RF Sources



CEPC  
240 GeV

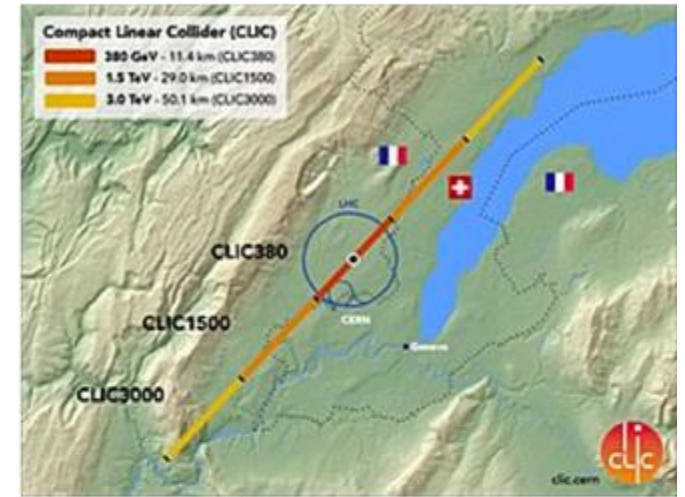


COOL COPPER COLLIDER

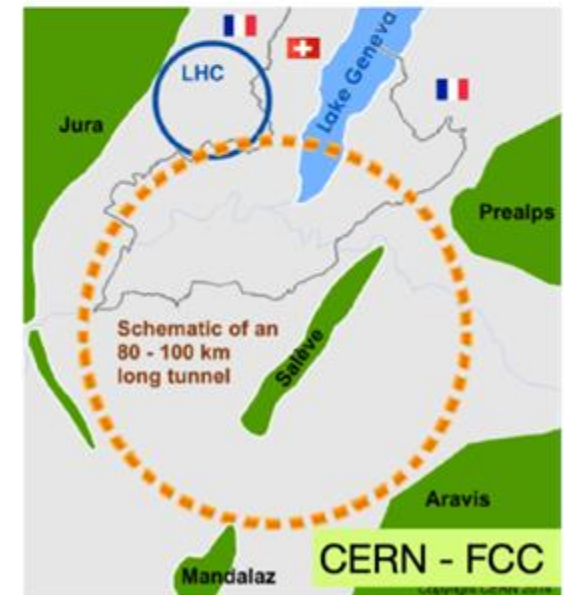


250/550 GeV  
... > TeV

CLIC 380/1000/3000 GeV



FCC-ee  
240/365 GeV



CERN - FCC

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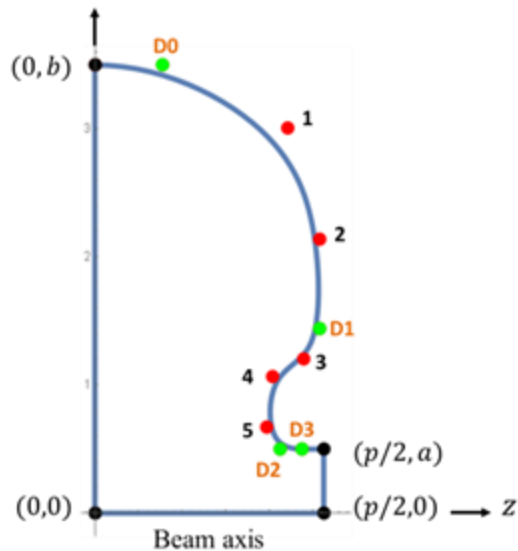
# A novel route to a linear $e^+e^-$ collider...



# What Defines the Optimal Accelerator Cavity Geometry?

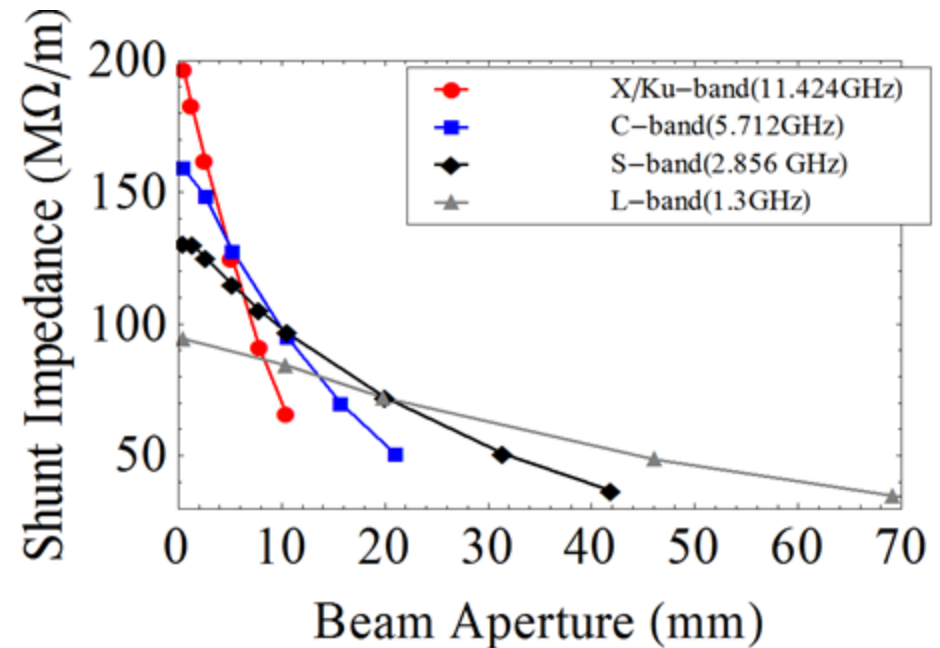
Performance depends on beam aperture which is driven by the bunch charge  
Charge particle radiate wakefields that set the limit

## Advanced Optimization Tools



Variable control points for splines define the cavity shape.

20% reduction in surface electric field for same shunt impedance

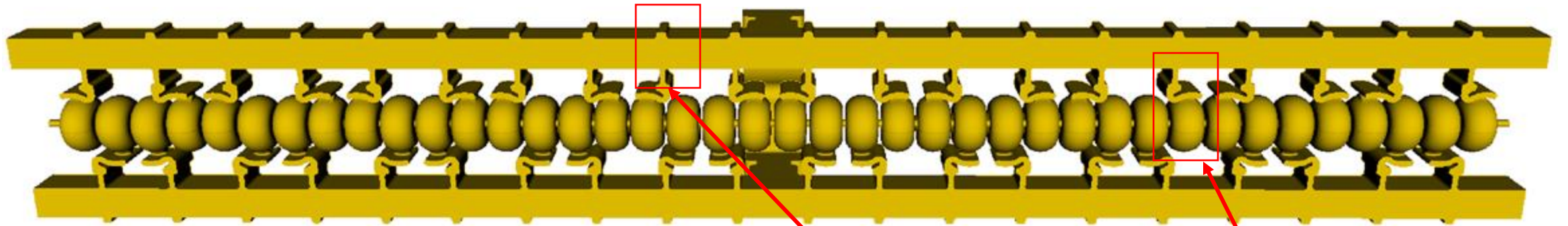


New Scaling Laws Determine the Best Performance for Accelerating Structures

# Breakthrough in the Performance of RF Accelerators

RF power coupled to each cell – no on-axis coupling

Full system design requires modern virtual prototyping



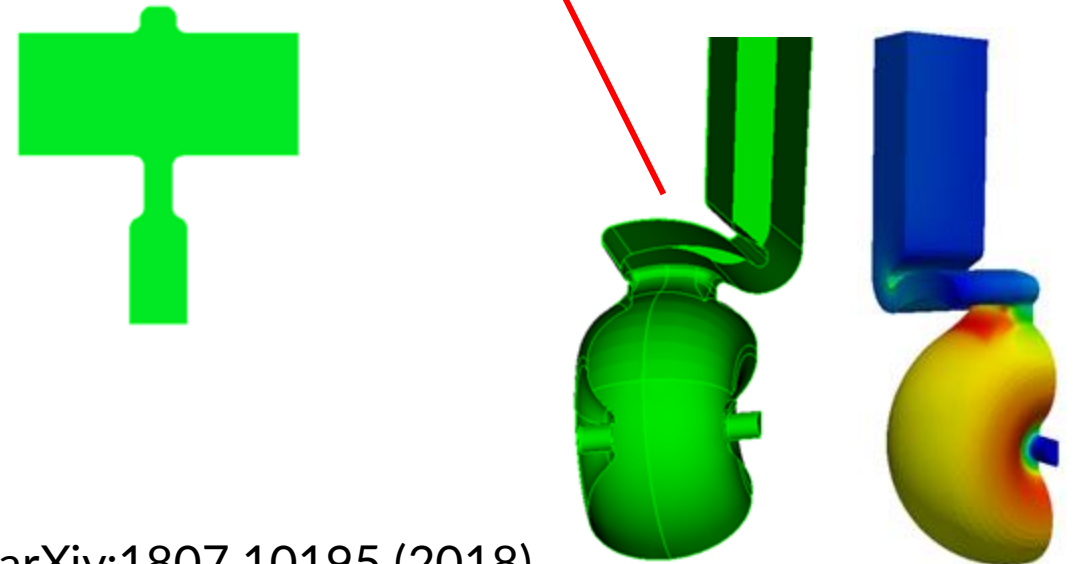
Vacuum space for rf cavities and manifold

$$R_s = G^2 / P \text{ [M}\Omega\text{/m]}$$

Optimization of cell for efficiency (shunt impedance)

- Control peak surface electric and magnetic fields

Key to high gradient operation



# Cryo-Copper: Enabling Efficient High-Gradient Operation

Cryogenic temperature elevates performance in gradient

- Material strength is key factor
- Impact of high fields for a high brightness injector may eliminate need for one damping ring

Operation at 77 K with liquid nitrogen is simple and practical

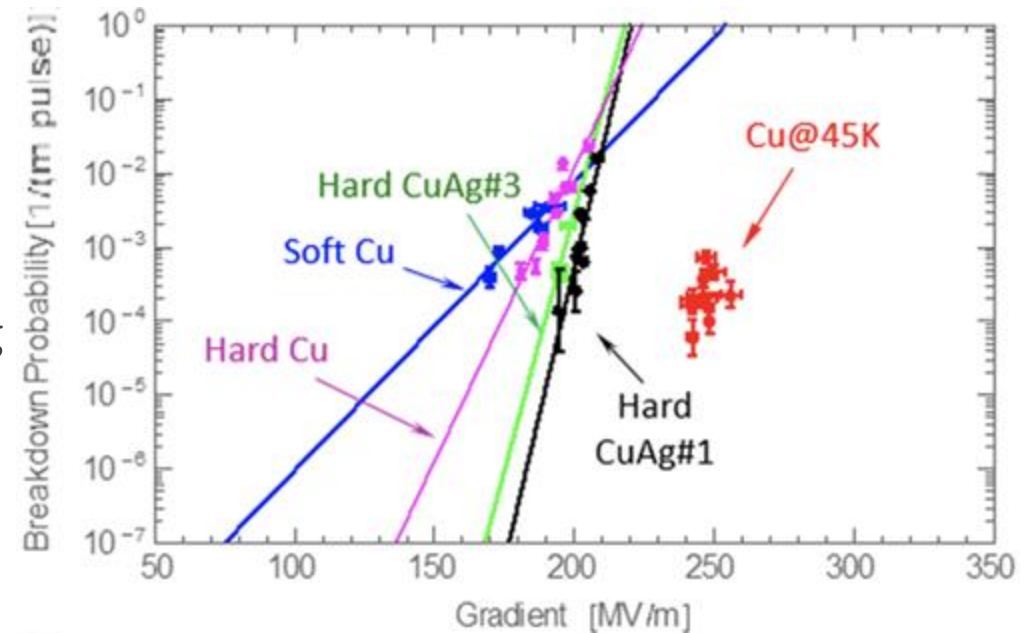
- Large-scale production, large heat capacity, simple handling
- Small impact on electrical efficiency

$$\eta_{cp} = \text{LN Cryoplant}$$

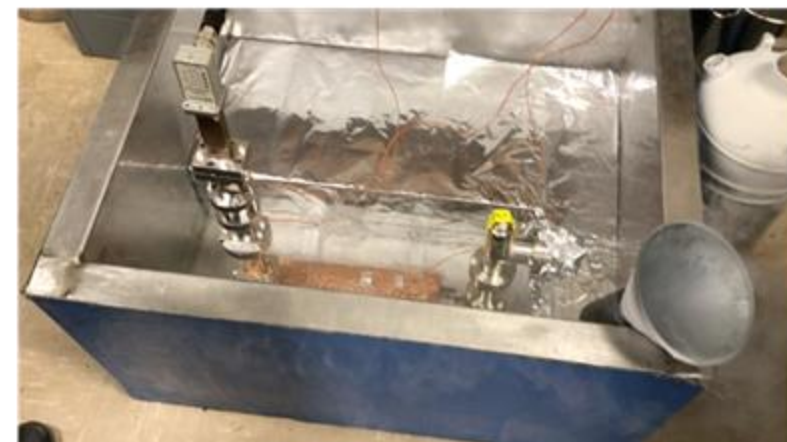
$$\eta_{cs} = \text{Cryogenic Structure}$$

$$\eta_k = \text{RF Source}$$

$$\frac{\eta_{cs}}{\eta_k} \eta_{cp} \approx \frac{2.5}{0.5} [0.15] \approx 0.75$$



Cahill, A. D., et al. PRAB 21.10 (2018): 102002.



# RF Power Requirements

70 MeV/m 250 ns Flattop (extendible to 1400 ns)

~2 microsecond rf pulse, ~30 MW/m

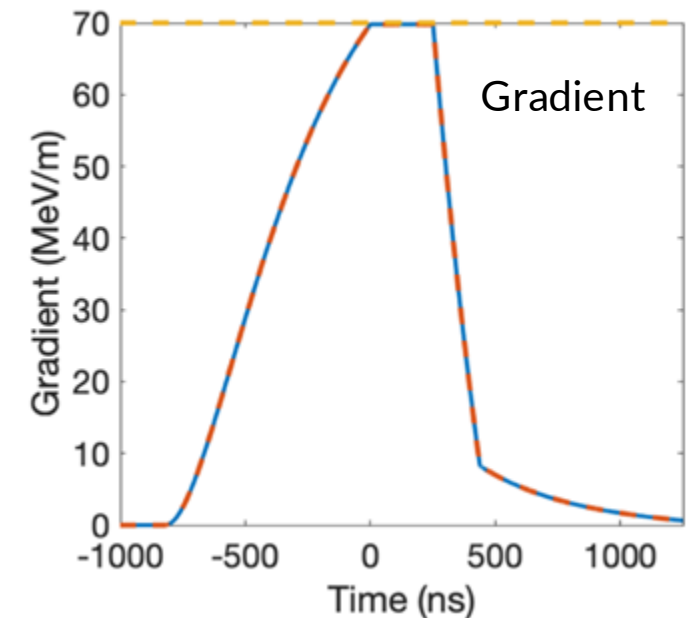
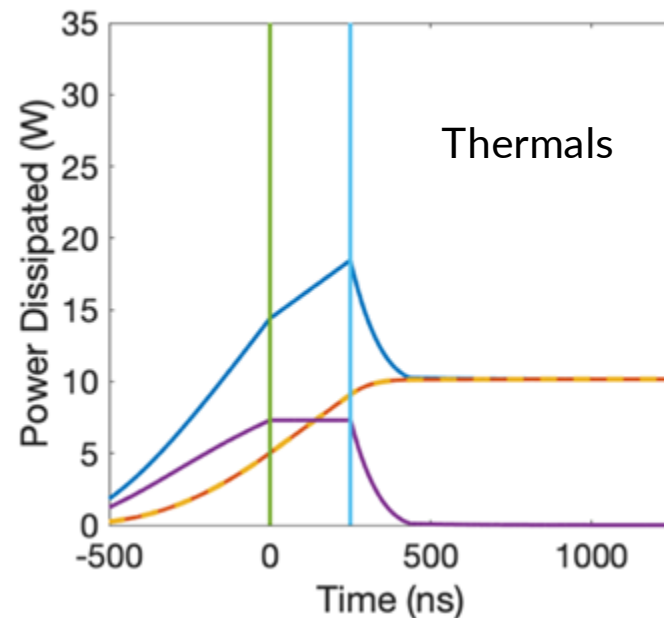
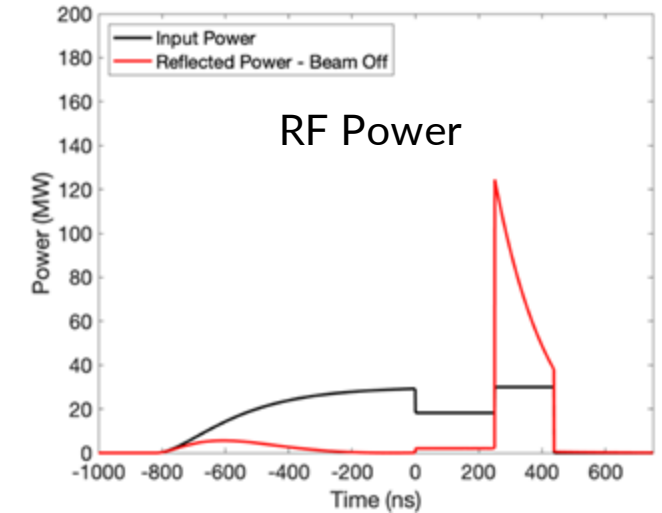
Conservative 2.3X enhancement from cryo

- No pulse compression

Ramp power to reduce reflected power

Flip phase at output to reduce thermals

One 65 MW klystron every two meters -> Matches CLIC-k rf module power





# Accelerator Complex

8 km footprint for 250/550 GeV CoM  $\Rightarrow$  70/120 MeV/m

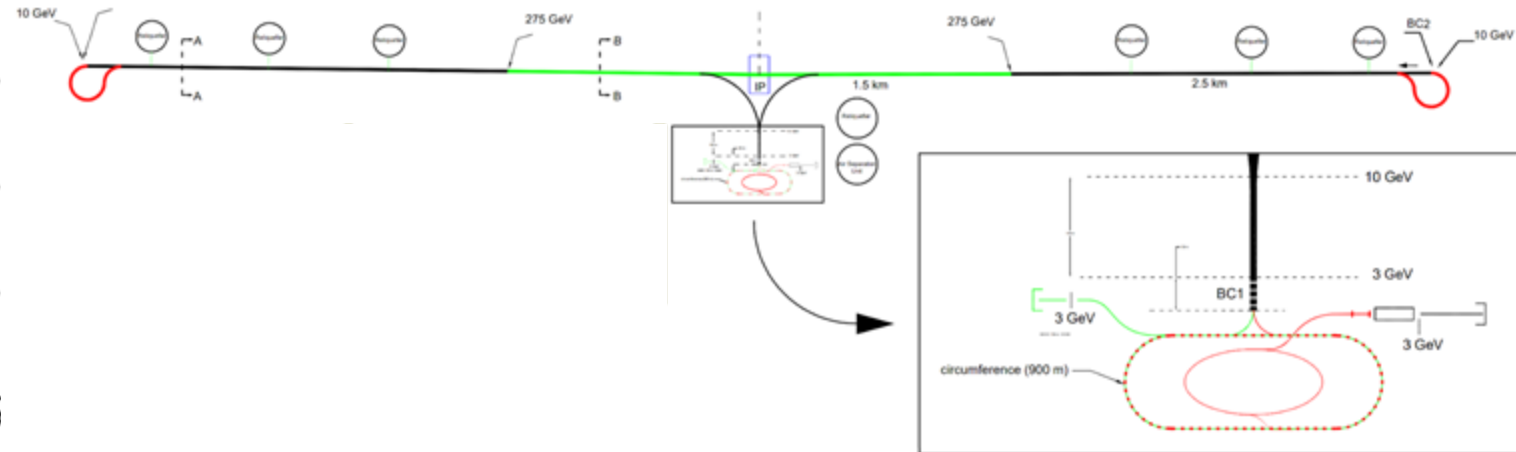
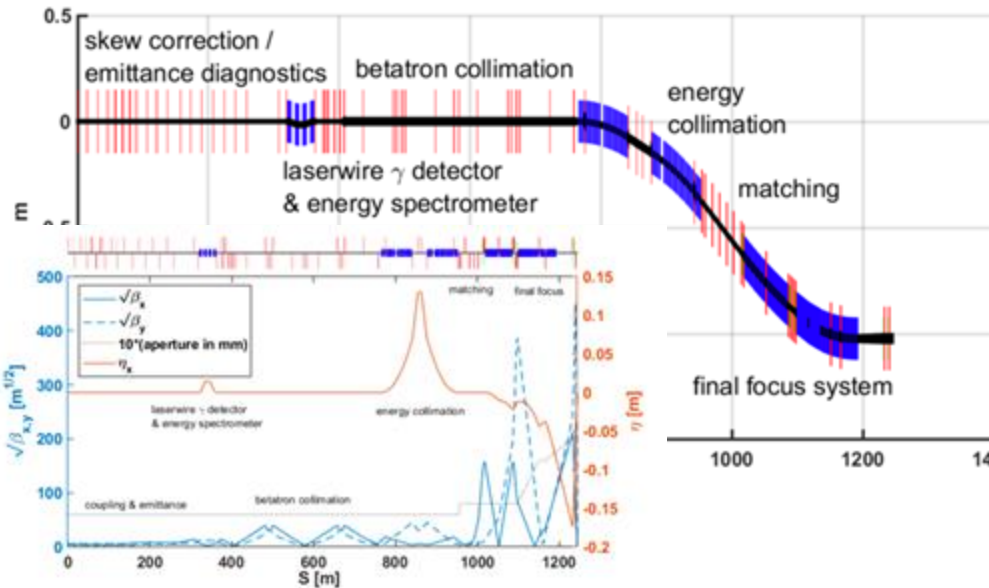
- 7 km footprint at 155 MeV/m for 550 GeV CoM – present Fermilab site

Large portions of accelerator complex are compatible between LC technologies

- Beam delivery and IP modified from ILC (1.5 km for 550 GeV CoM)
- Damping rings and injectors to be optimized with CLIC as baseline
- Costing studies use LC estimates as inputs

C<sup>3</sup> - Investigation of Beam Delivery (Adapted from ILC/NLC)

C<sup>3</sup> - 8 km Footprint for 250/550 GeV



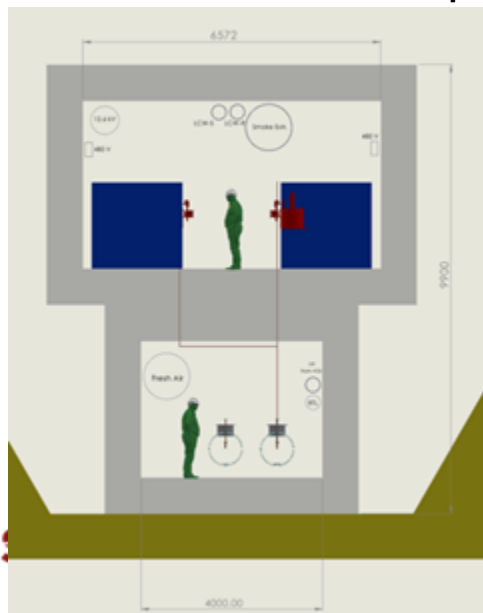
# Power Consumption and Sustainability

- Compact footprint <8 km for both underground and surface sites
  - Underground – less constraints on energy upgrade
  - Surface – lower cost and faster to first physics
- Sustainability - construction + operations CO<sub>2</sub> emissions per % sensitivity on couplings
  - Polarization and high energy to improve sensitivity
  - Construction CO<sub>2</sub> emissions → minimize excavation and concrete
  - Operations → limit power, decarbonization of the grid and dedicated renewable sources

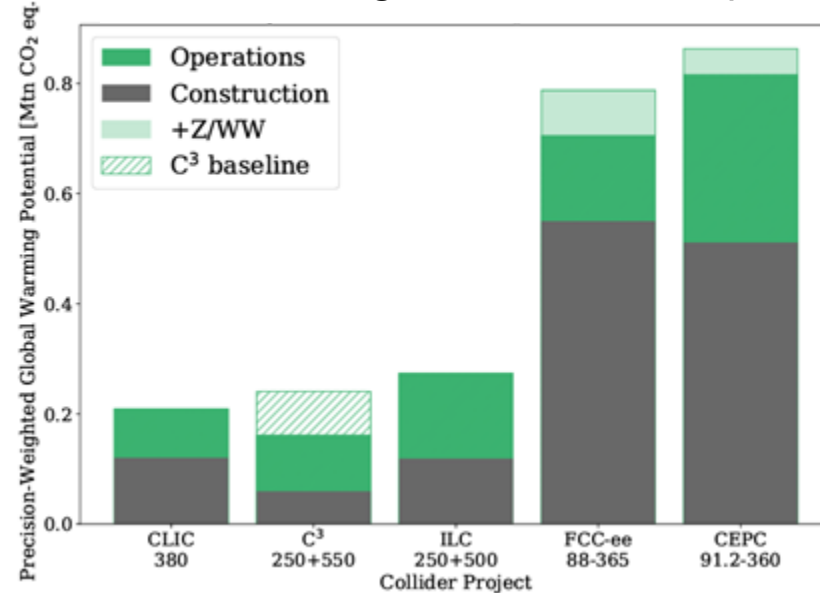
250 GeV CoM - Luminosity -  $1.3 \times 10^{34}$

Parameter	Units	Value
Reliquification Plant Cost	M\$/MW	18
Single Beam Power (125 GeV linac)	MW	2
Total Beam Power	MW	4
Total RF Power	MW	18
Heat Load at Cryogenic Temperature	MW	9
Electrical Power for RF	MW	40
Cryoplant Electrical Power	MW	60
Accelerator Complex Power	MW	~50
Site Power	MW	~150

Surface-Site Mockup



Precision-Weighted Carbon Footprint



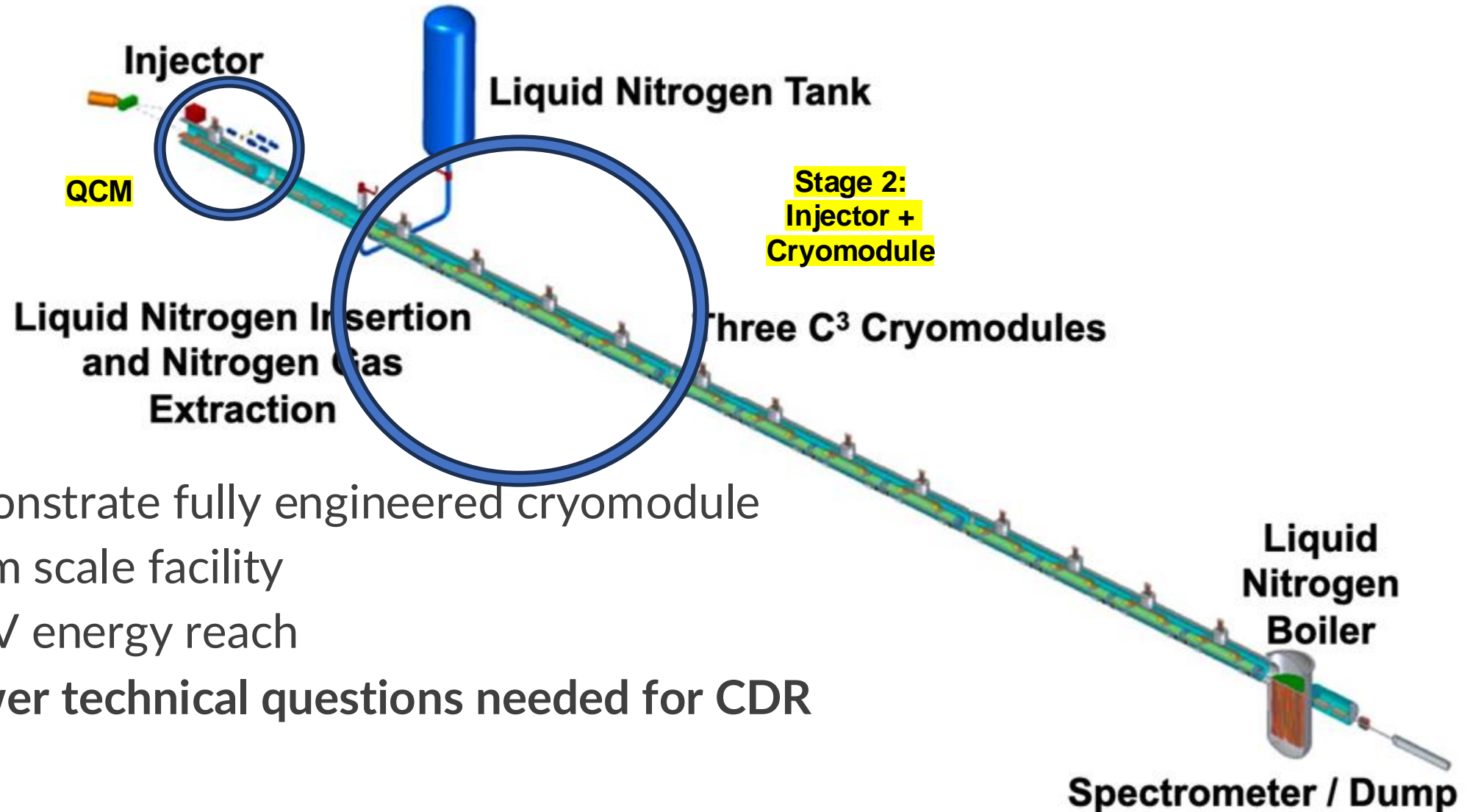


# Table of Parameters

- Updated parameters from LCWS 2024

Scenario	C <sup>3</sup> -250	C <sup>3</sup> -550	C <sup>3</sup> -250 s.u.	C <sup>3</sup> -550 s.u.
Luminosity [ $\times 10^{34}$ ]	1.3	2.4	1.3	2.4
Gradient [MeV/m]	70	120	70	120
Effective Gradient [MeV/m]	63	108	63	108
Length [km]	8	8	8	8
Num. Bunches per Train	133	75	266	150
Train Rep. Rate [Hz]	120	120	60	60
Bunch Spacing [ns]	5.26	3.5	2.65	1.65
Bunch Charge [nC]	1	1	1	1
Crossing Angle [rad]	0.014	0.014	0.014	0.014
Single Beam Power [MW]	2	2.45	2	2.45
Site Power [MW]	~150	~175	~110	~125

# The Complete C<sup>3</sup> Demonstrator



Demonstrate fully engineered cryomodule  
~50 m scale facility  
3 GeV energy reach  
Answer technical questions needed for CDR



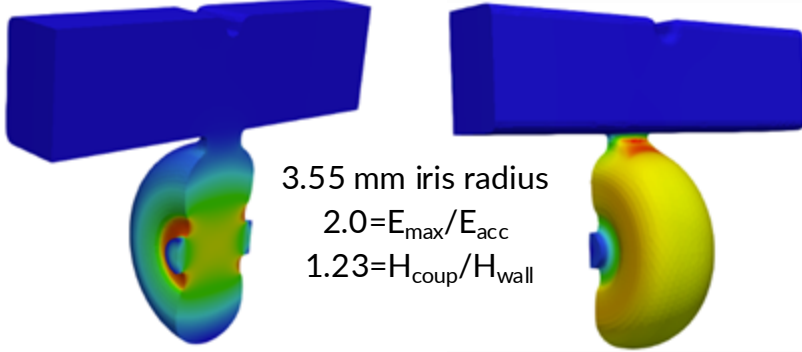
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# Ongoing R&D

# Alignment and Vibrations

System level optimization essential for achieving performance

## RF Structure Optimization



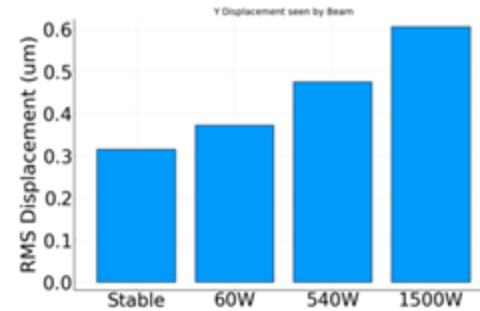
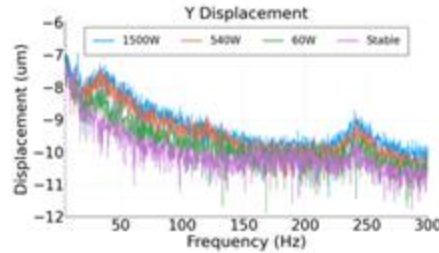
3.55 mm iris radius  
 $2.0 = E_{max}/E_{acc}$   
 $1.23 = H_{coup}/H_{wall}$

Electric Field

Magnetic Field

M. Shumail, Z. Li

## Vibration Measurements and Analysis



Z. George, V. Borzenets, A. Dhar, D. Palmer

## Two-Phase Fluid Simulations



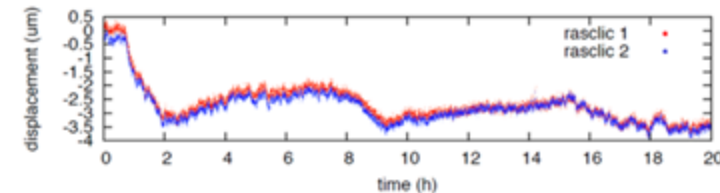
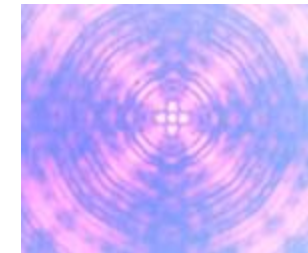
K. Shoele

## Precision Short and Long Range Alignment

H. Van Der Graaf

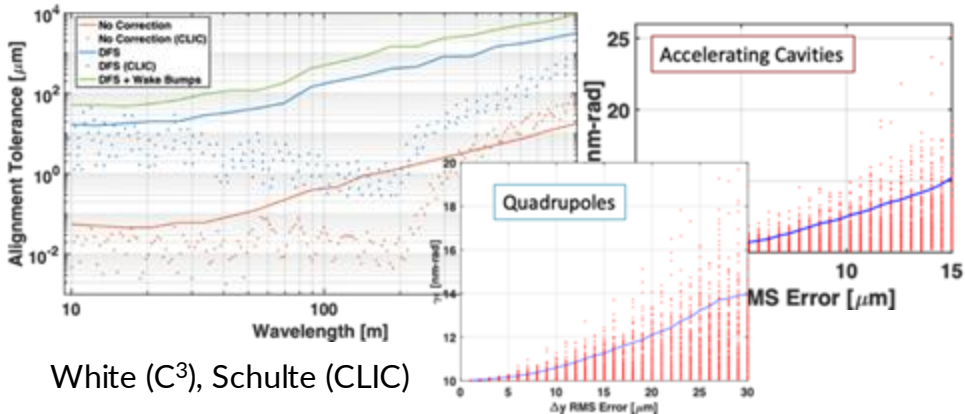


100 nm resolution  
 Approved effort to test cold vertical



<https://arxiv.org/pdf/2307.07981.pdf>

## Main Linac Beam Dynamics



White (C<sup>3</sup>), Schulte (CLIC)



2nd Workshop on Efficient RF Sources

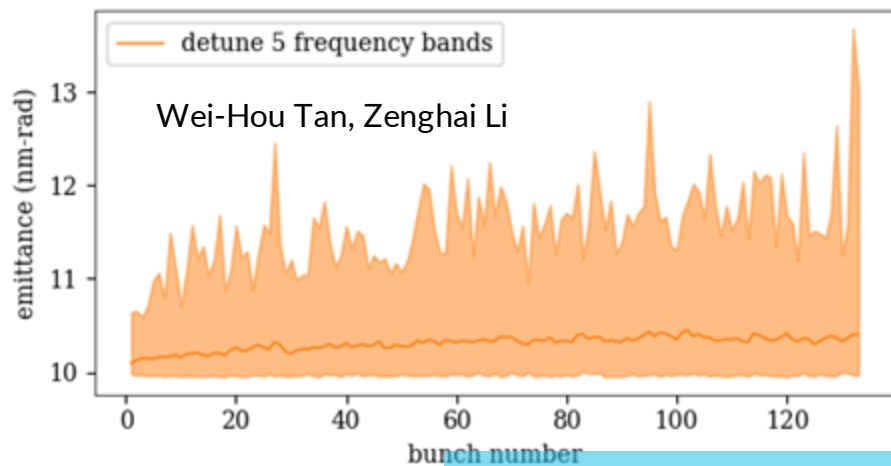
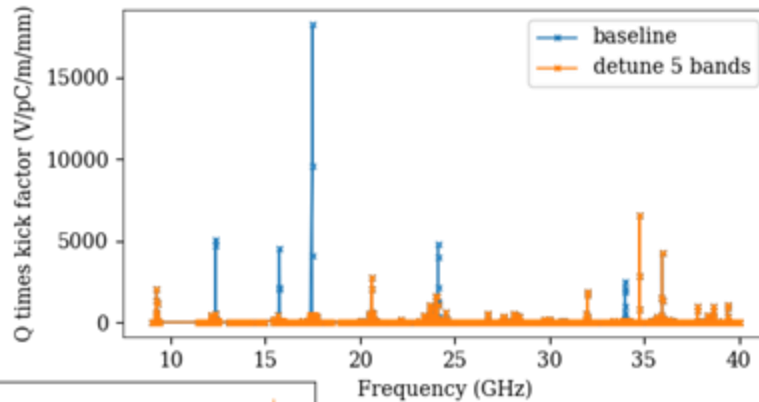
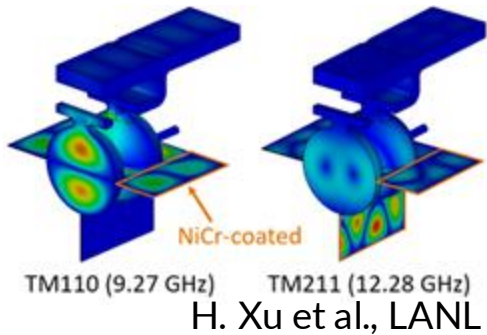
Alignment Parameters	Units	Value
Raft Components	μm	5
Short Range (~10m)	μm	30
Long Range (>200m)	μm	1000
Structure Vert. Vibration	μm	9
Quad Vert. Vibration	nm	15
BPM Resolution	μm	0.1
BPM-Quad Alignment	μm	2

# Beam Dynamics and Luminosity Studies

Studies ongoing towards ensuring target luminosity

## Emittance Preservation with HOM Suppression

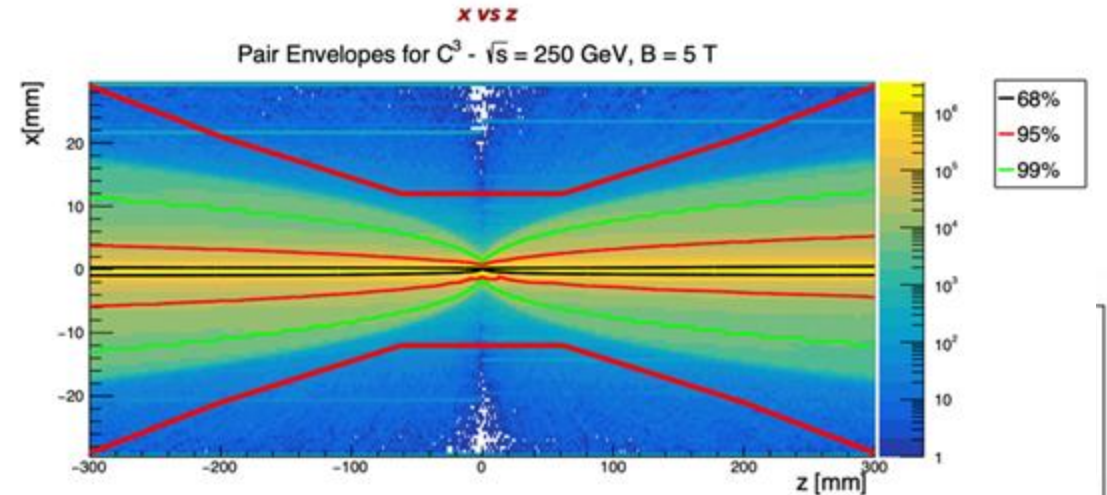
Damped / Damped-Detuned Spectrum



Compatible with ILC-like Detector

Ntounis, Gray, Vernieri

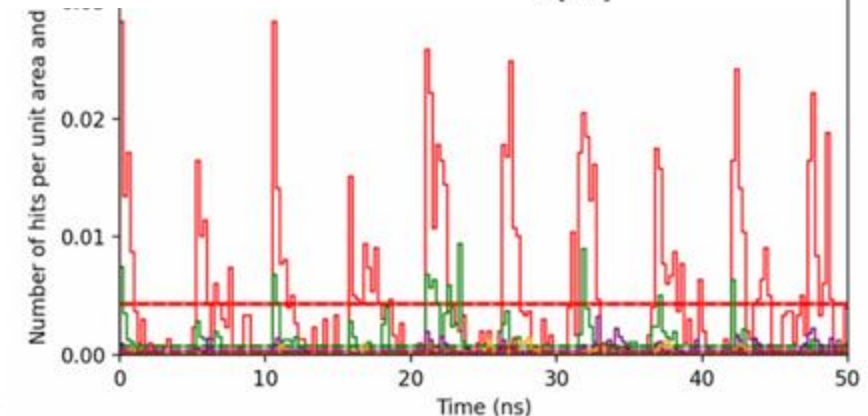
The pair background envelopes for C<sup>3</sup> are well contained within the beam-pipe.



See C3 talks at ECFA Workshop on e+e- Higgs/EW/Top Factories

<https://agenda.infn.it/event/3484>

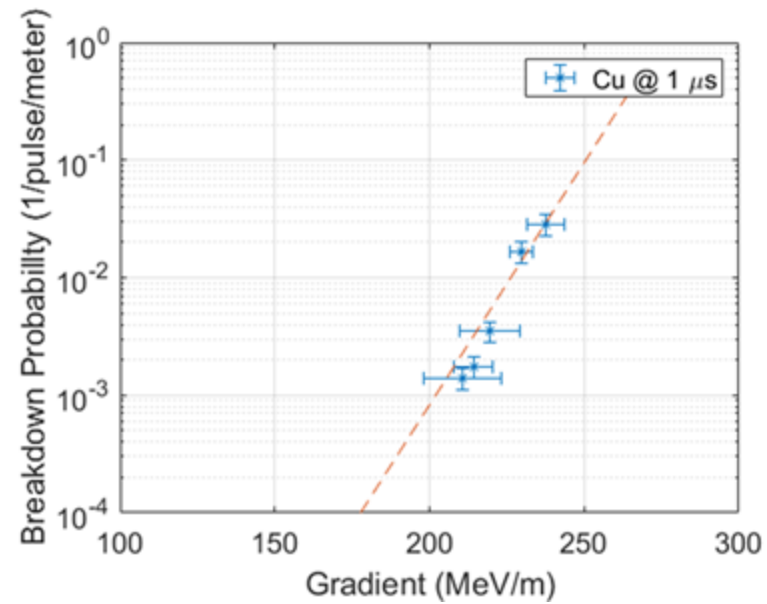
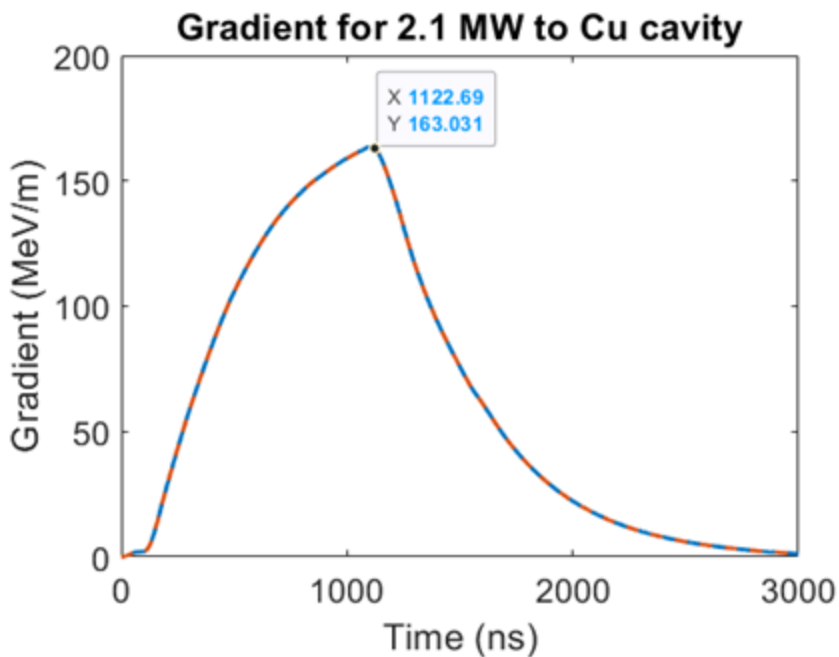
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# Single Cell Cryogenic High Gradient Tests

High power tested up to 5 MW per cavity with Cu and CuAg

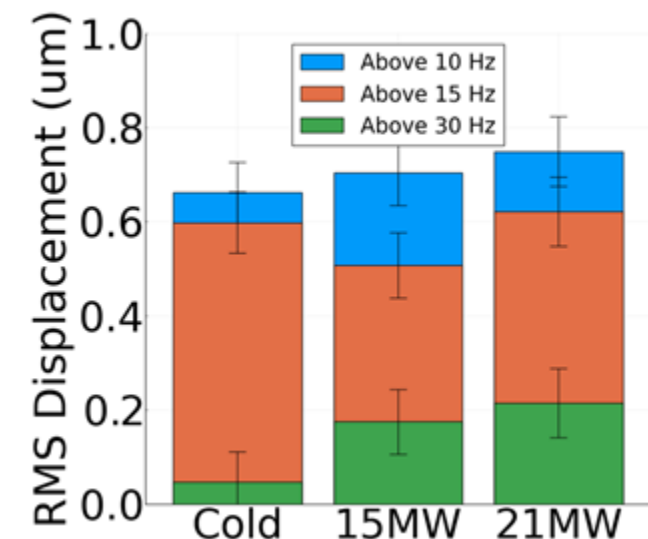
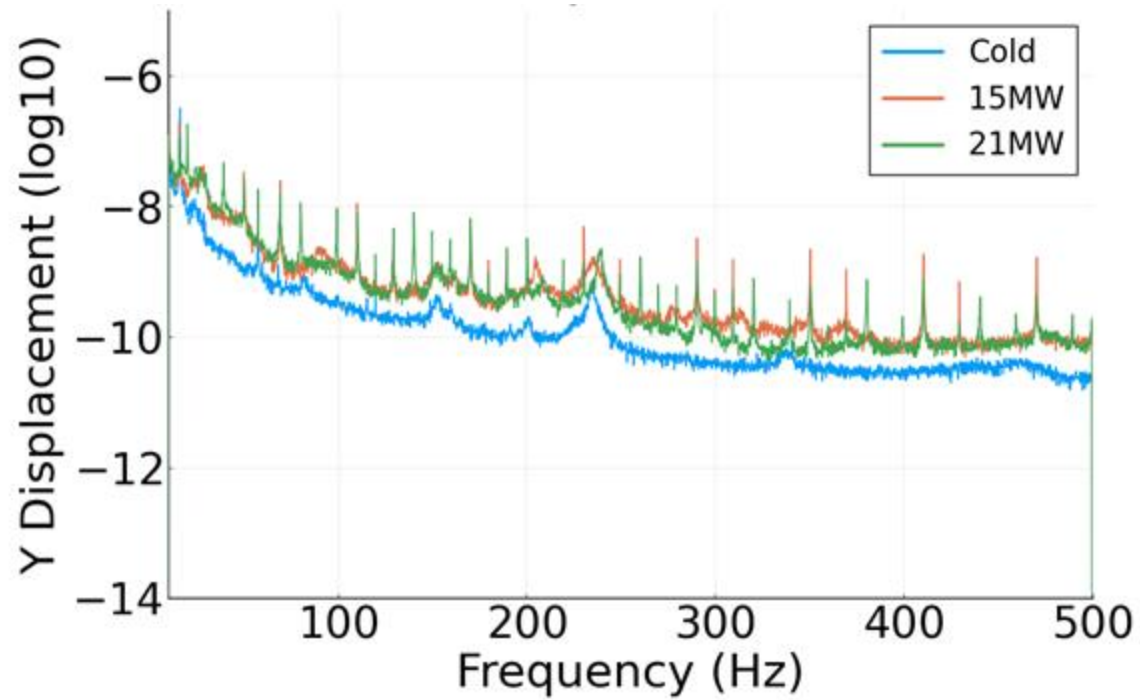
- CuAg proven to give higher gradient
  - First demonstration of Cu and CuAg at C-band in cryo
    - Corresponding to fields >200 MeV/m



# Meter-long Linac Cryogenic High Gradient Tests

## Conditioned Linac at Radiabeam up to 20 MW, 60 Hz, and 1 $\mu\text{s}$

- Conditioning limited by klystron, not structure
- Accelerometer measurements at max power showed sub-micron displacements, even with mechanical propagation from outside the bunker



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# RF Source R&D

# RF Sources Requirements for C<sup>3</sup>

50% [65%] RF Source Efficiency, 65 [80] MW peak power, 2 [1]  $\mu\text{s}$ , 250 [550] GeV CoM, 60 Hz

Imposes requirement that circuit efficiency be pushed to  $\sim 70\%$  or greater

- Significant ongoing work (see next slides and this whole workshop)

Solenoidal electromagnet consumes too much power

- XL4 solenoid consumes  $>20$  kW average power
  - Needs to go to near zero
  - Periodic permanent magnets (PPM) as an appealing option
  - Focus of Next Linear Collider (NLC) program



# RF Sources Available vs. Near Term Industrial Efforts

RF sources and modulators capable of powering CCC-250 commercially available

Plan to leverage significant developments in performance (HEIKA) of high power rf sources – requires industrialization



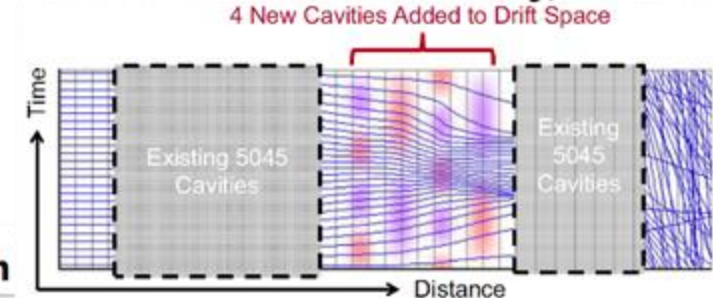
**BVEI X-band 50 MW 57% COM Prototype**



New 50 MW peak power C-band klystron installed in September 2019



**SLAC BAC Prototype S-band Retrofit +10% efficiency, 73 MW**  
4 New Cavities Added to Drift Space



## Near Term Industry

### 20-MW X-band Klystron

Klystron: E37116 Perveance : 1.25  
Electromagnet: VT-68970

Parameter	Sim. Target	Design result
Beam voltage[kV]	265 (<290)	265
Beam current [A]	170.3 (<195)	170.3
Output power [MW]	>23	24.3
Efficiency [%]	>51	53.8
Drive power [W]	~120 (<400)	120
Max. electric field strength [kV/mm]	<64.5 (at 1.5 μs)	60.4
Stability	No reflected electrons	OK

\* Actual efficiency is estimated to be 46 - 48%.



CANON ELECTRON TUBES & DEVICES CO., LTD.

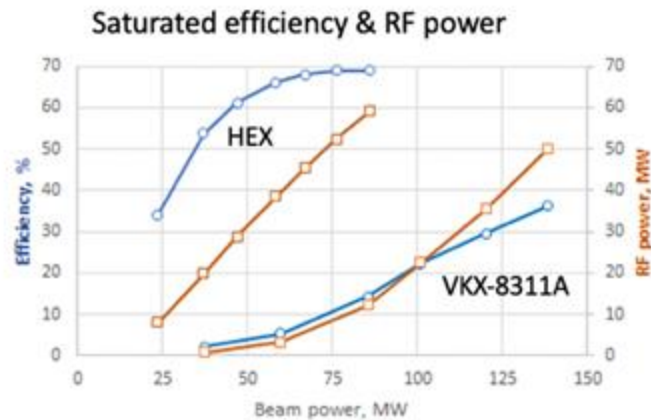
**Two tubes have been built and tested up to 20MW**



# High Efficiency Klystrons

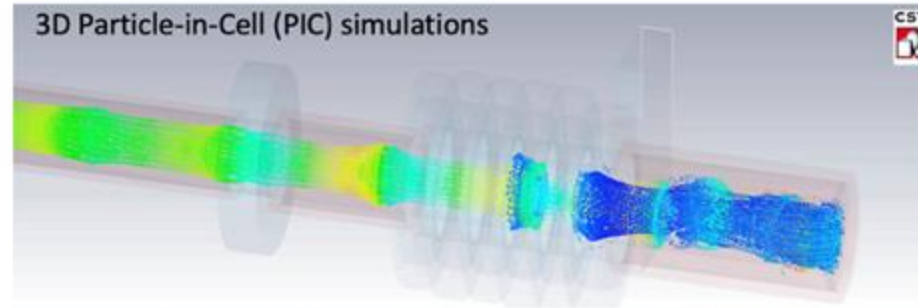
Please See I. Syratchev's Talk for Many Great Examples from Designs to Prototypes

## Retro-fit High Efficiency 50 MW, 12 GHz klystron (CERN/cpi).



- Re-used solenoid.
- Increased life time (> factor 2)
- Reduced modulator power (~ factor 2)
- Increased power gain (10 dB)
- Reduced solenoidal field

**Prototype fabrication is under negotiation within CPI/INFN/CERN collaboration.**



	VKX-8311A	HEX COM_M (CERN/cpi)
Voltage, kV	420	420
Current, A	322	204
Frequency, GHz	11.994	11.994
Peak power, MW	49	59
Sat. gain, dB	48	59
Efficiency, %	36.2	69
<u>Life time</u> , hours	30 000	85 000
Solenoidal magnetic field, T	0.6	0.37
RF circuit length, m	0.316	0.316

[https://indico.cern.ch/event/1101548/contributions/4635964/attachments/2363439/4034986/CLIC\\_PM\\_13\\_12\\_2021.pdf](https://indico.cern.ch/event/1101548/contributions/4635964/attachments/2363439/4034986/CLIC_PM_13_12_2021.pdf)

I. Syratchev, CLIC PM #41, 13.12.2021

# 75XP Series Klystrons as RF sources for C<sup>3</sup>

The SLAC 75XP is a PPM-focused, X-band klystron designed for 75 MW peak power

Motivated/funded by the Next Linear Collider (NLC) program

Years of engineering effort → attractive candidate for a potential C<sup>3</sup> demonstrator

Specification	Target
Beam Voltage	490 kV
Beam Current	257 A
RF Output Power	75 MW
Frequency	11.424 GHz
RF Pulses	1.5 μs @ 60 Hz
Saturated Gain	55 dB
Bandwidth	75 MHz
Efficiency	55%

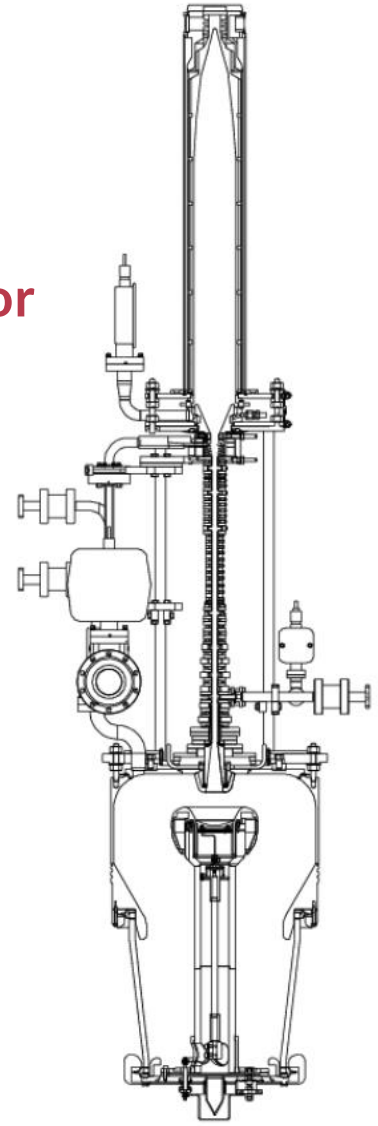
## Design Features:

Large “DESY” HV gun insulator

7-cavity gain circuit

5-cell extended-interaction output

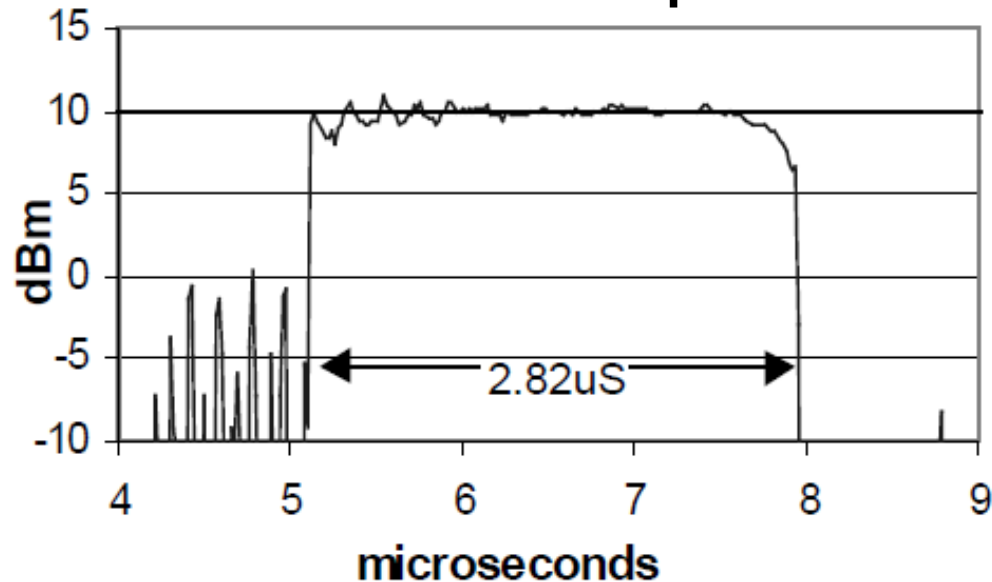
Isolated collector



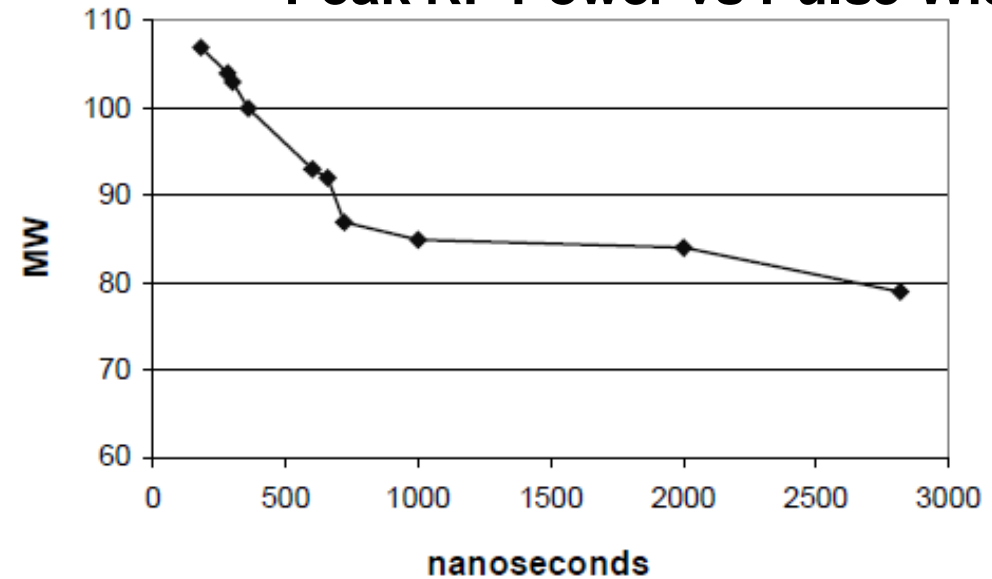
# 75XP1 Test Results

- The original 75XP-1 was built, and eventually reached 79 MW at 2.8  $\mu$ s in test
- Power levels exceeding 100 MW were measured at shorter pulse widths

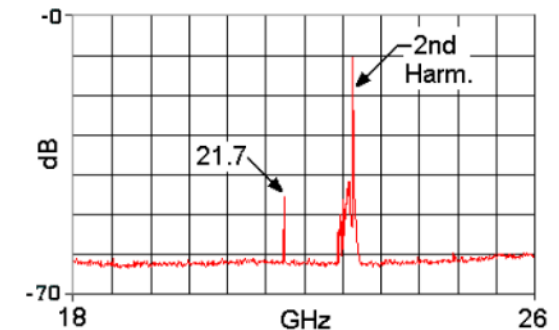
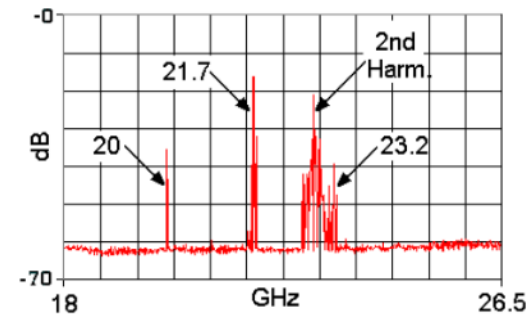
### RF Pulse Envelope at 75 MW



### Peak RF Power vs Pulse Width



**Gun and output oscillations were observed, but corrected after rework**



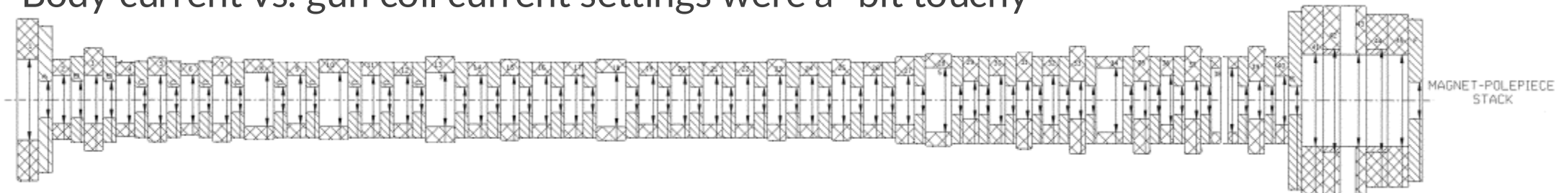
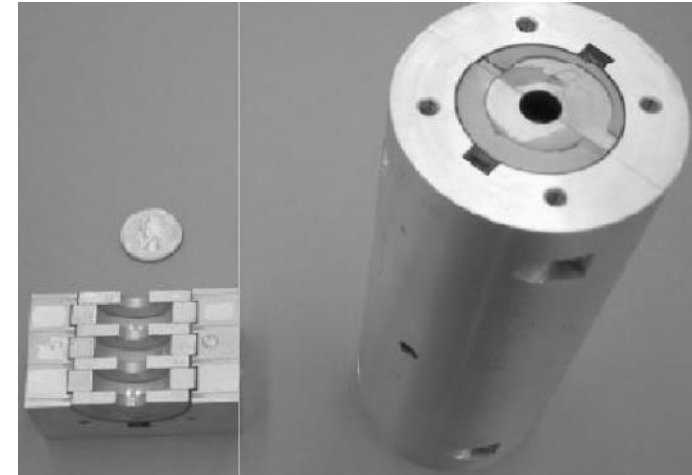
# Lessons learned from the 75XP Series

75XP series met specifications, and in some cases exceeded them (over 100 MW at < 500 ns)

Gun & output oscillations were a recurring but solvable challenge.

## Key issues identified:

- 75XP1, XP Diode, and 75XP3-2 were susceptible to gun oscillations
- Magnetic circuit is quite complicated (i.e., expensive & hard to build)
- At high duty, runaway condition with NdFeB magnets overheating
- Body current vs. gun coil current settings were a “bit touchy”



# The 75XP4 Redesign

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The next design iteration, 75XP4, was partially complete when NLC was cancelled

The goal was to make the 75XP4 more robust against 75XP3 failure modes:

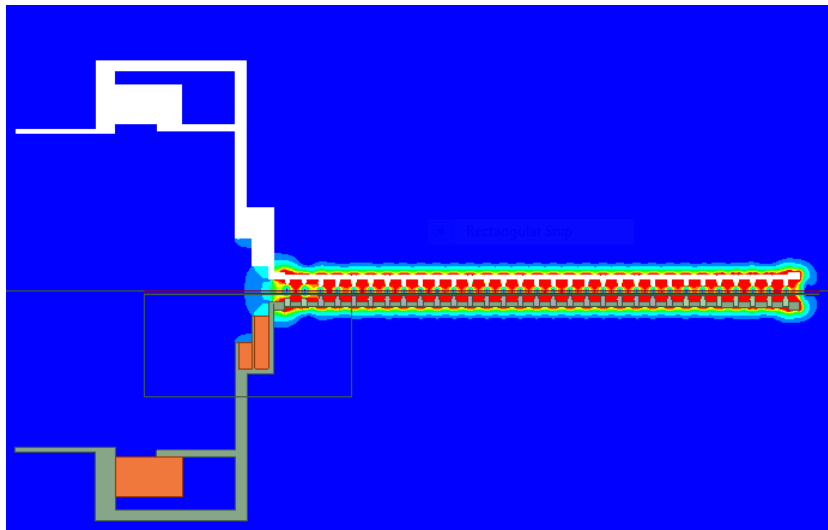
- Potential for gun and output oscillations
- Complexity of PPM stack
- Runaway conditions of overheating magnets near output
- Design sensitivity of gun coils
- High gradient RF breakdown in output

For the C<sup>3</sup> demonstrator source, we simulated the design that was already completed, and made further changes to address past issues.

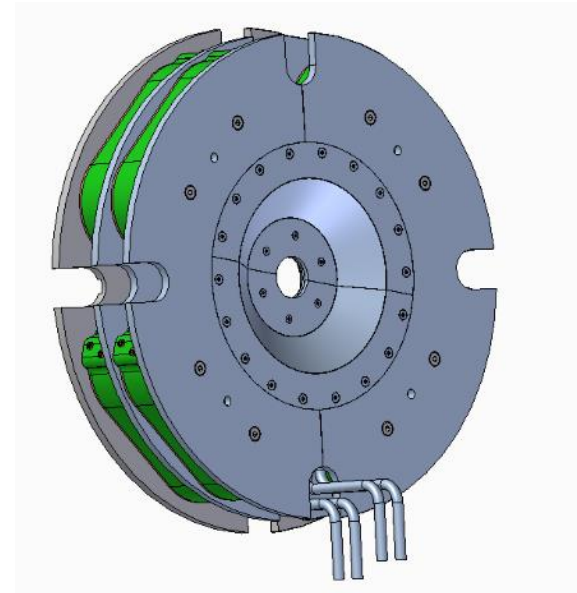
# 75XP4 Magnet Modifications

## 75XP4 magnet stack is much simpler than the previous 75XP tubes

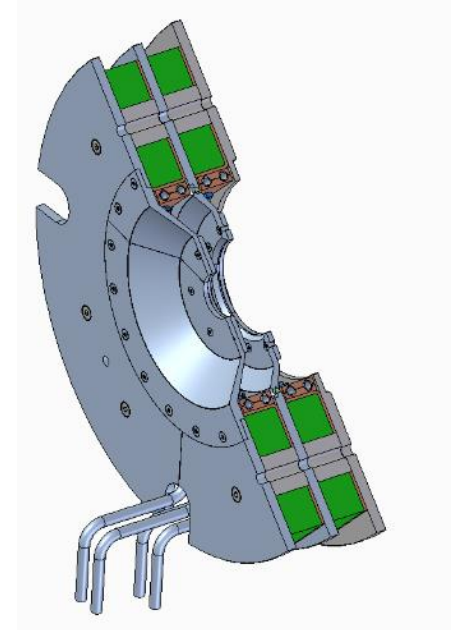
- All NdFeB magnets replaced with SmCo – higher grades available today
- Only 3 magnet variants – reduced from ~40 unique magnets
- Nominal design will use wound-on solenoid gun coils
- New design of slide-in off-axis pot coils is being simulated now



**Simplified magnet stack model in Ansys Maxwell**



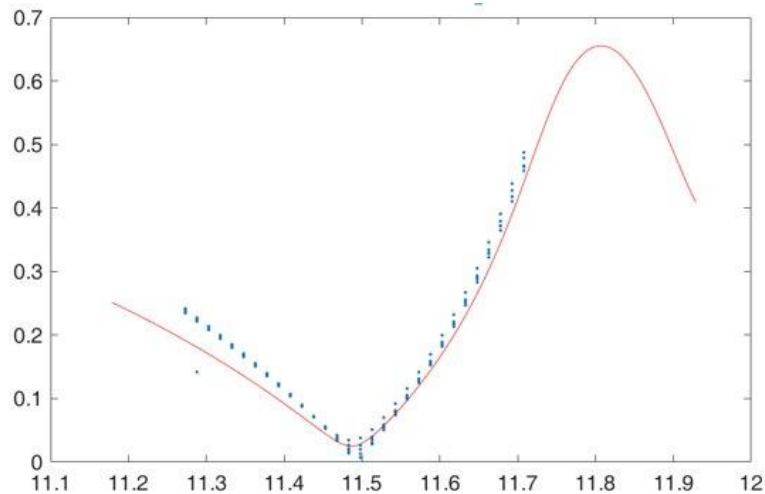
**Off-axis coils for easier assembly**



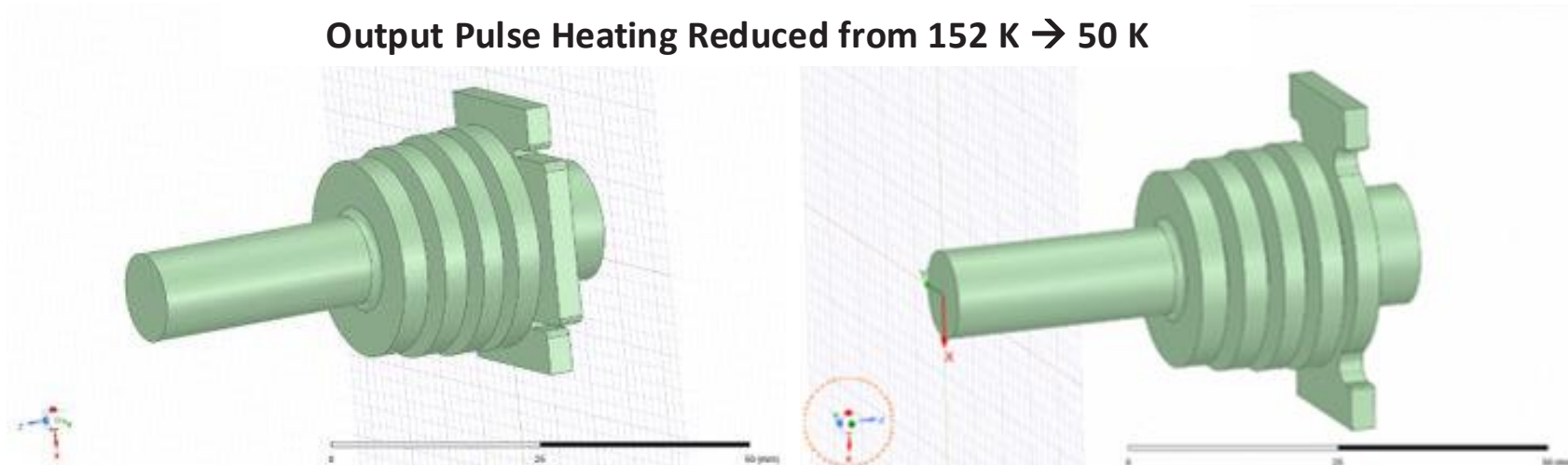
# 75XP4 Cavities & OP redesign

## Original output cavity design (coupler cell) at risk of RF breakdown

- Output coupler cell was reoptimized to meet more modern RF breakdown criteria
- Original design: Sharp edges and small radius nose led to high surface currents
- New design: “Racetrack” coupler layout to minimize gradients and surface currents
- RF pulse heating reduced by ~3x; cell impedance unchanged from original design



Old vs. New  $S_{11}$  vs Freq.



Original (square) output cell

New (racetrack) output cell

# MAGIC2D PIC Simulations

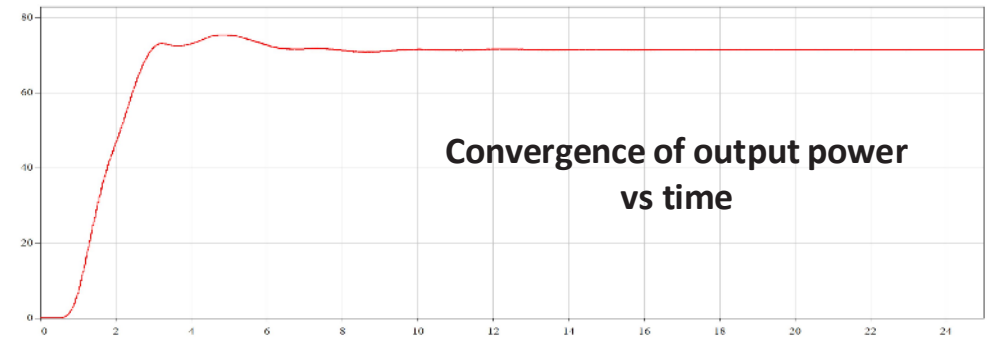
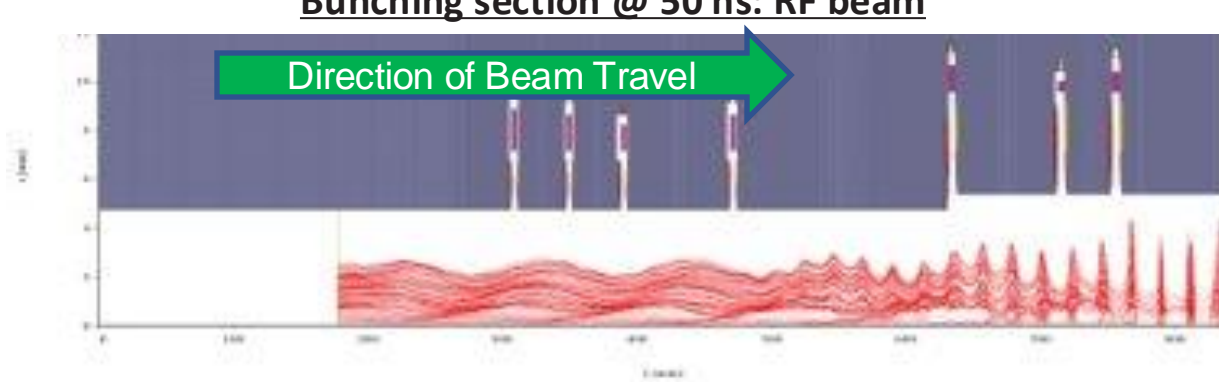
## RF performance simulated in MAGIC 2D

- 72 MW achieved with 40 W drive; Gun coil & beam voltage may be adjusted in test

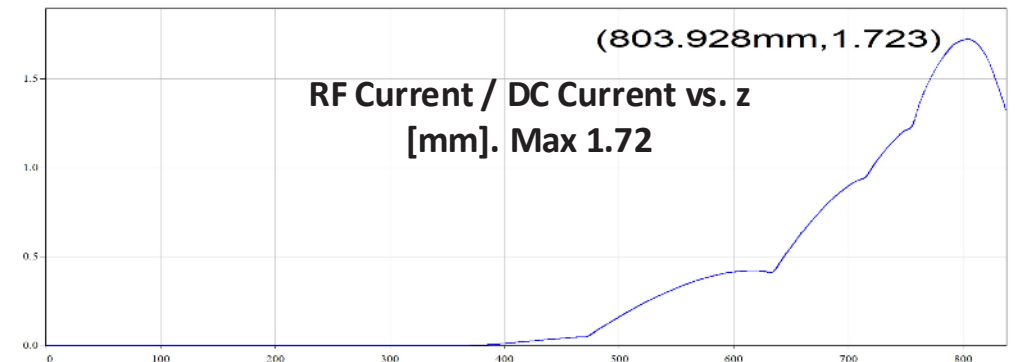
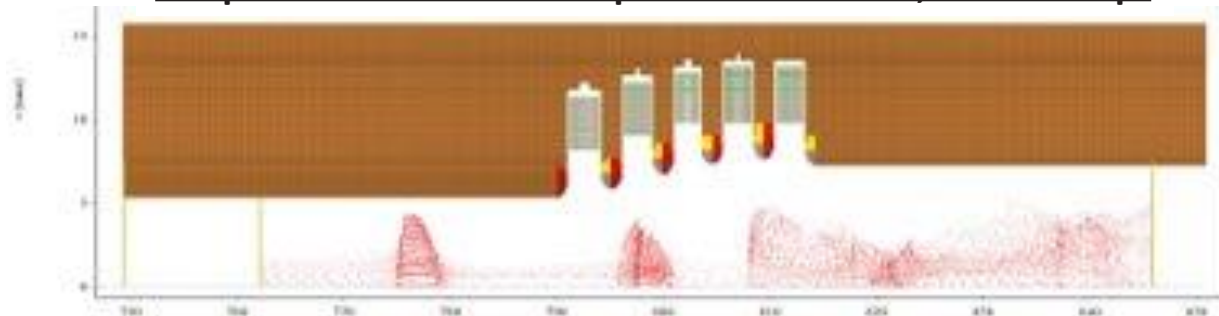
Will confirm models in CST Microwave Studio, TESLA-Z, and MAGIC 3D while build proceeds

**Bunching section @ 50 ns: RF beam**

Direction of Beam Travel

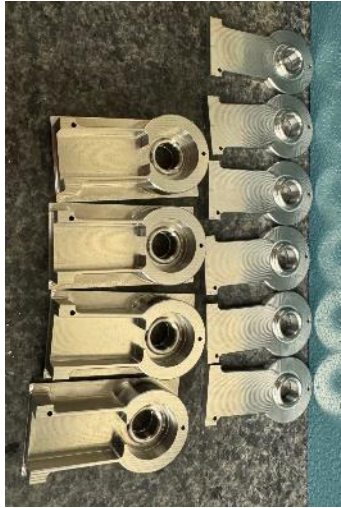


**Output structure: 72 MW power extraction, no intercept**





# First prototype 75XP4 is under construction now



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# Thank you!

This work would not be possible without building on decades of past efforts from the former SLAC Klystron Department.

RF Source slide material from B. Weatherford talks at IVEC 2024 and LCWS 2024. Some material in this presentation was borrowed heavily from published SLAC-PUB articles and presentations by Daryl Sprehn, Arnie Vlieks, and Erik Jongewaard. Erik continues to be a fountain of knowledge for our department today.

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# Questions?

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# Backup

# 75XP3 Specifications

All specs identical to the 75XP1 except:  
Pulse width target increased to 3.2 microseconds  
(for a while...)

## Compact Gun Redesign for 75XP3

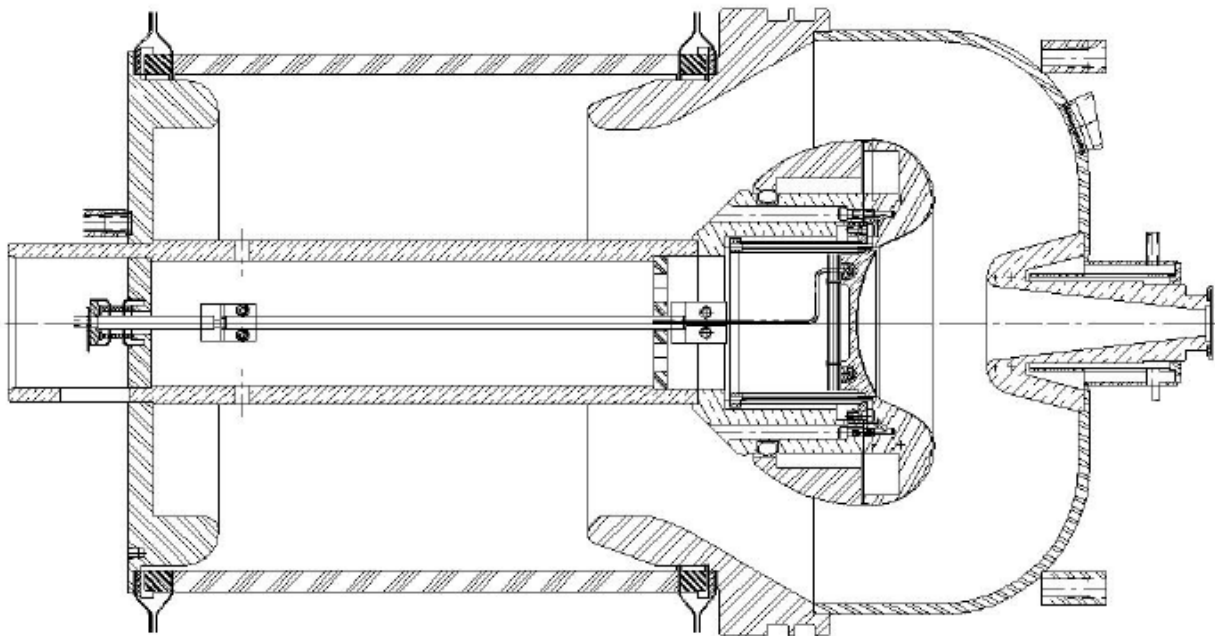


Figure 1. Electron gun outline as implemented in the XP3 klystron devices.



# 75XP3 Diode

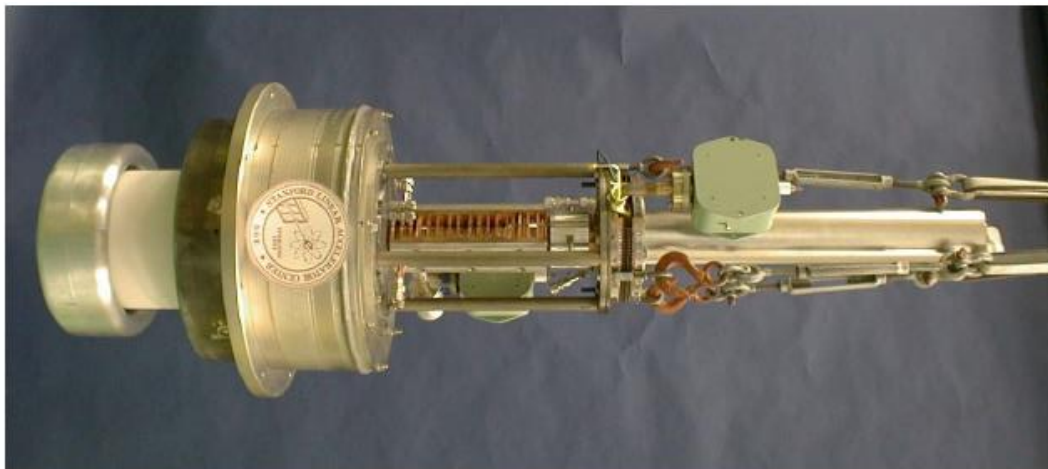
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**Gun/PPM/Collector Diode was built to validate new components for the 75XP3:**

- New beam tunnel size and focusing magnets
- New compact gun and collector designs
- Addition of gun coil assembly

**Gun oscillation at 3.17 GHz corrected w/ loss collar**

**After loss collar added, 99.9% transmission, ran to full beam spec at 490kV / 3  $\mu$ s / 120 Hz**



# Summary of 75XP3 Serial Numbers

## 75XP3-1 (first serial number):

- First tube with clamped-on magnets
- **Result: OP Oscillation @ 11.7 GHz**
  - Arose due to a fabrication error. It is suppressed when output chain is assembled correctly

## 75XP3-2:

- Also used clamped-on magnets
- **Result: Died from gun arc at 3.2 microsecond pulse width**
  - Smaller gun size had reduced safety factor; also, 3.2  $\mu\text{s}$  was 2x original design target
  - Also observed a gun oscillation

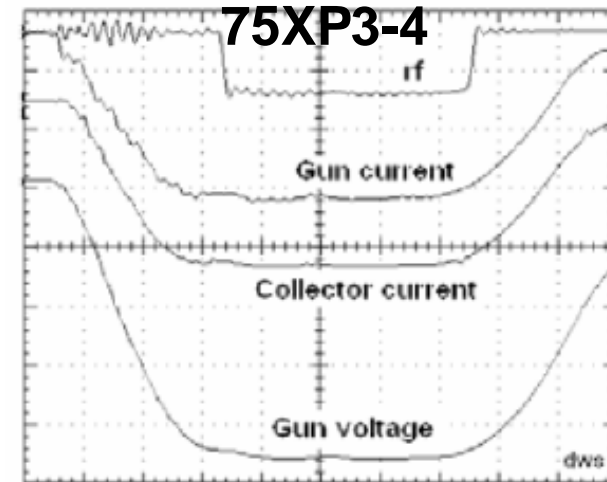
## 75XP3-3: Added gun loss ceramic

- **Result: Met specification**
  - 75 MW @ 120 Hz / 1.6  $\mu\text{s}$
  - NLC spec at this point was reduced back to 1.6  $\mu\text{s}$
  - Some beam intercept
  - No temperature monitoring due to clamp-on magnet stack

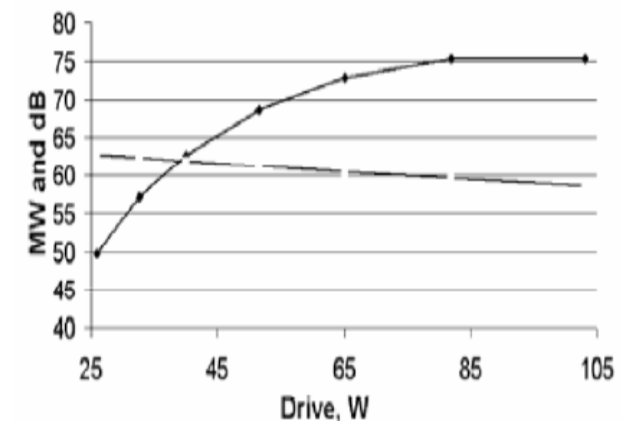
## 75XP3-4: Integral Pole Pieces

- **Result: Met specification again**
  - 75 MW @ 120 Hz / 1.6  $\mu\text{s}$
  - Beam loss was 1.3%
  - Needed slight voltage increase to meet power

## RF, current, and voltage waveforms for 75XP3-4



## Power & gain vs. drive

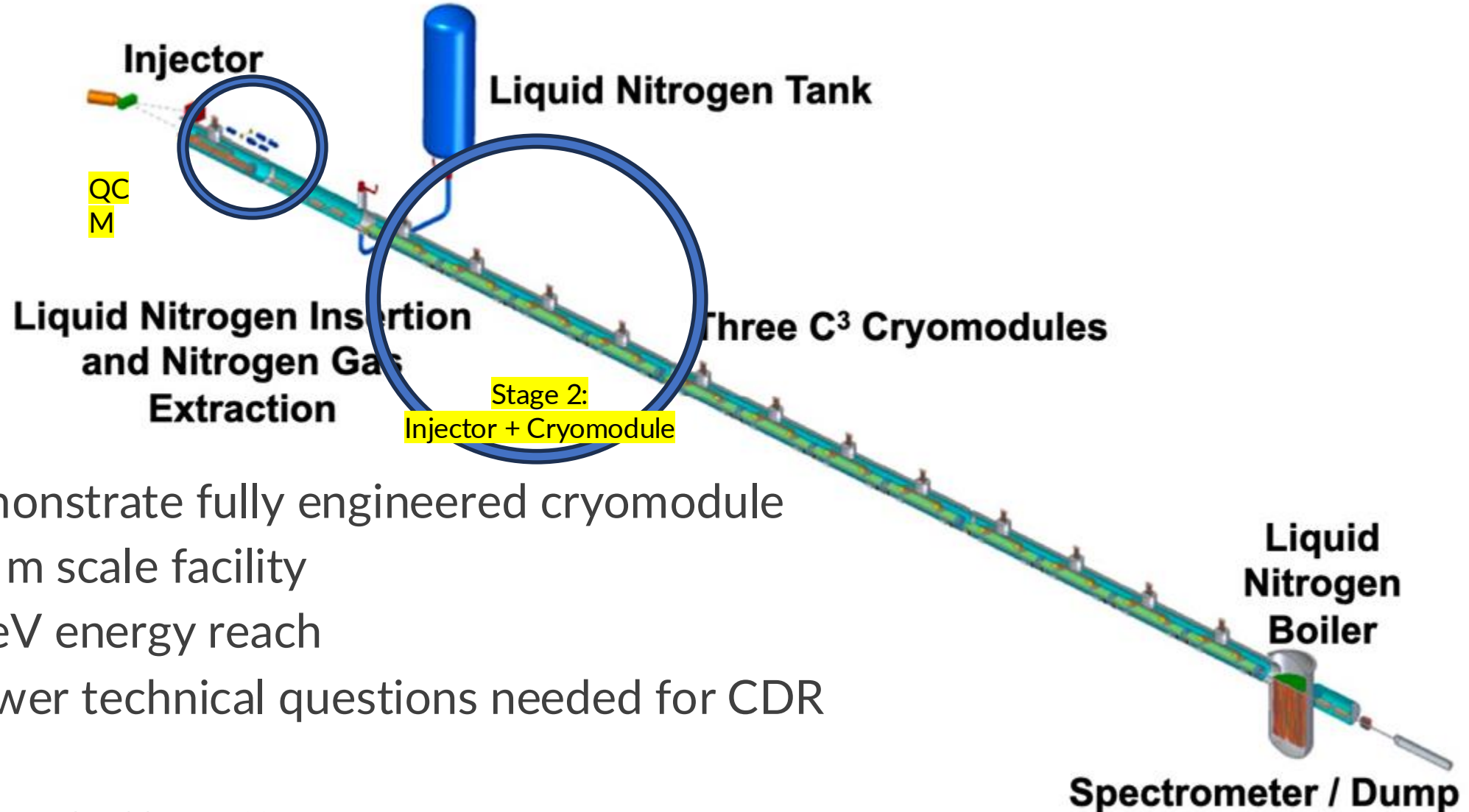


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# Outlook



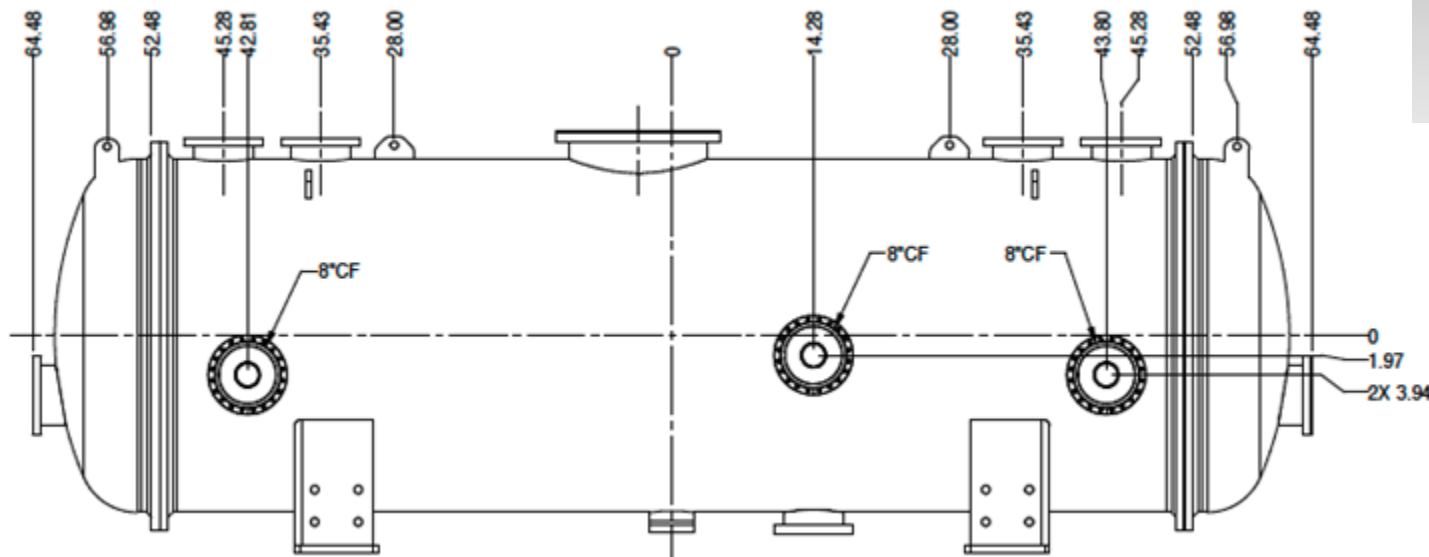
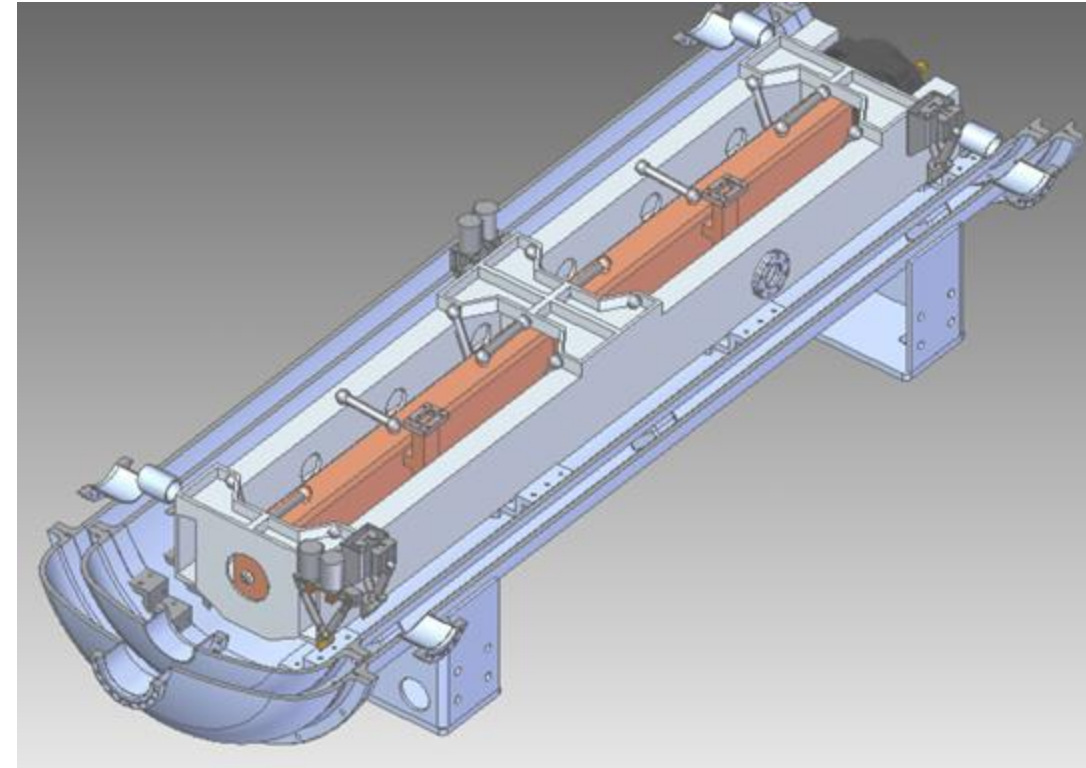
# The Complete C<sup>3</sup> Demonstrator



Demonstrate fully engineered cryomodule  
~50 m scale facility  
3 GeV energy reach  
Answer technical questions needed for CDR

# Quarter Cryomodule (QCM)

- Vacuum insulation, raft length up to 2.5 m
- Expected delivery Fall 2024
- Outfit for alignment and vibration testing
- Follow-on experiments with structures at high gradient and beam acceleration



# Synergies with Future Colliders

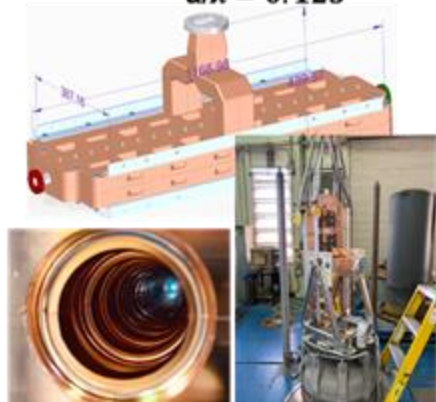
## RF Accelerator Technology Essential for All Near-Term Collider Concepts

C<sup>3</sup> Demo is positioned to contribute synergistically or directly to all near-term collider concepts

- CLIC - components, damping, fabrication techniques
- ILC - options for electron driven positron source based C<sup>3</sup> technology
- Muon Collider - high gradient cryogenic copper cavities in cooling channel, alternative linac for acceleration after cooling
- AAC - C<sup>3</sup> Demo utilized for staging, C<sup>3</sup> facility multi-TeV energy upgrade reutilizing tunnel,  $\gamma\gamma$  colliders
- FCC-ee - common electron and positron injector linac from 6 to 20 GeV
  - reduce length 3.5X OR reduce rf power 3.5X

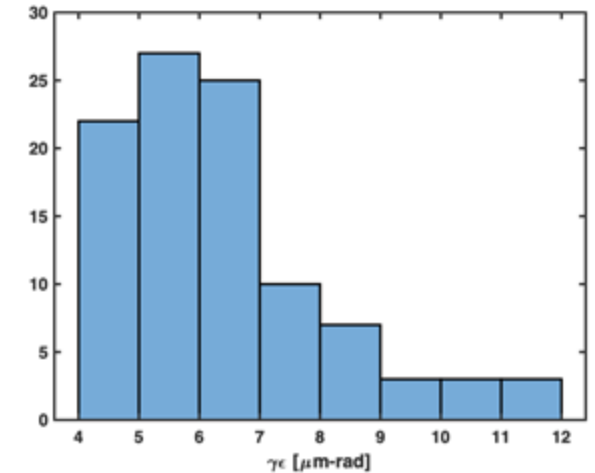
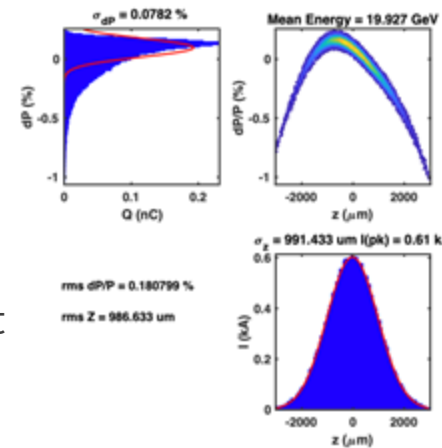
### Wide Aperture S-band Injector Linac

$a/\lambda = 0.125$



- Planned test at Argonne
- Tracking with Lucretia includes longitudinal and transverse wakes, chromatic effects etc
- Error study is 100 seeds, 100  $\mu\text{m}$  element offsets, 300  $\mu\text{rad}$  element rolls (rms)
  - No corrections applied

90% seeds < 8  $\mu\text{m-rad}$  with lattice errors



# Conclusion

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C<sup>3</sup> can provide a rapid route to precision Higgs physics with a compact 8 km footprint

- Higgs physics run by 2040

C<sup>3</sup> time structure is compatible with SiD-like detector overall design and ongoing optimizations.

C<sup>3</sup> can be quickly be upgraded to 550 GeV

C<sup>3</sup> can be extended to a 3 TeV e+e- collider

With new ideas, the C<sup>3</sup> lab can provide physics at 10 TeV and beyond

May be possible to do physics at an intermediate stage in the construction at 91 GeV

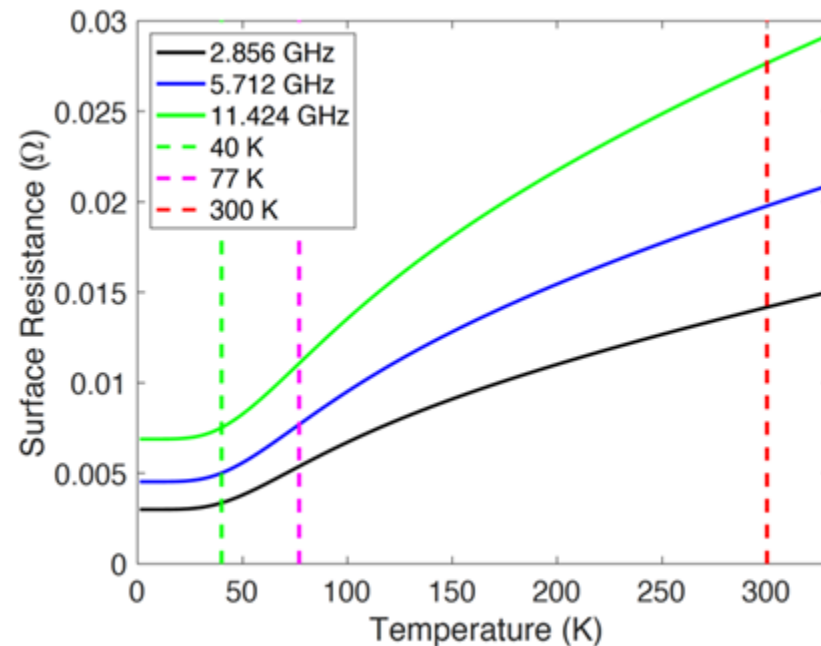
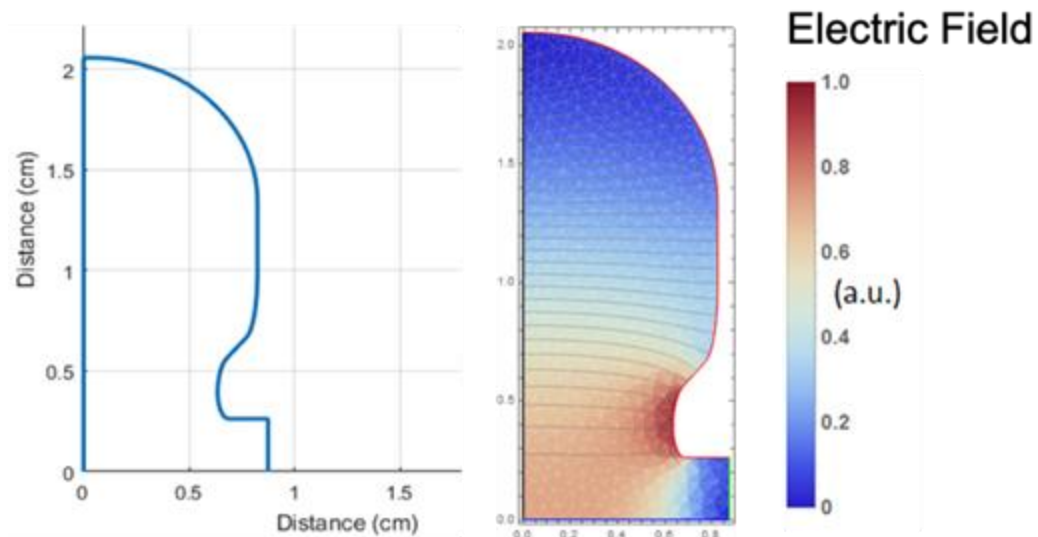
- We do not consider this a part of our baseline, but we mention the possibility in case there is community interest for a Giga-Z (2 yrs) program

More Details Here (Follow, Endorse, Collaborate):

# Optimized Cavity Geometries for Standing Wave Linac

Small aperture for reduced phase achieves exceptional  $R_s$   
 Cryogenic operation: Increased  $R_s$ , reduced pulse heating

Frequency	$a/\lambda$	Phase Adv.	$R_s$ (M $\Omega$ /m) 300K	$R_s$ (M $\Omega$ /m) – 77K
C-band (5.712 GHz)	0.05	$\pi$	121	272
C-band (5.712 GHz)	0.05	$2\pi/3$	133	300
X-band (11.424 GHz)	0.1	$\pi$	133	300





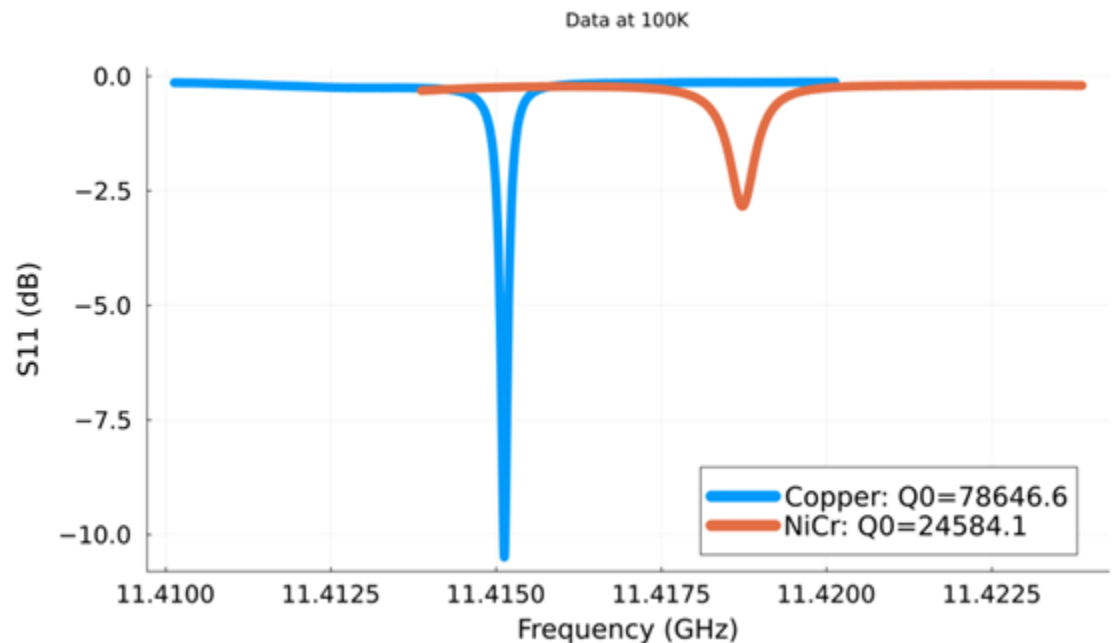
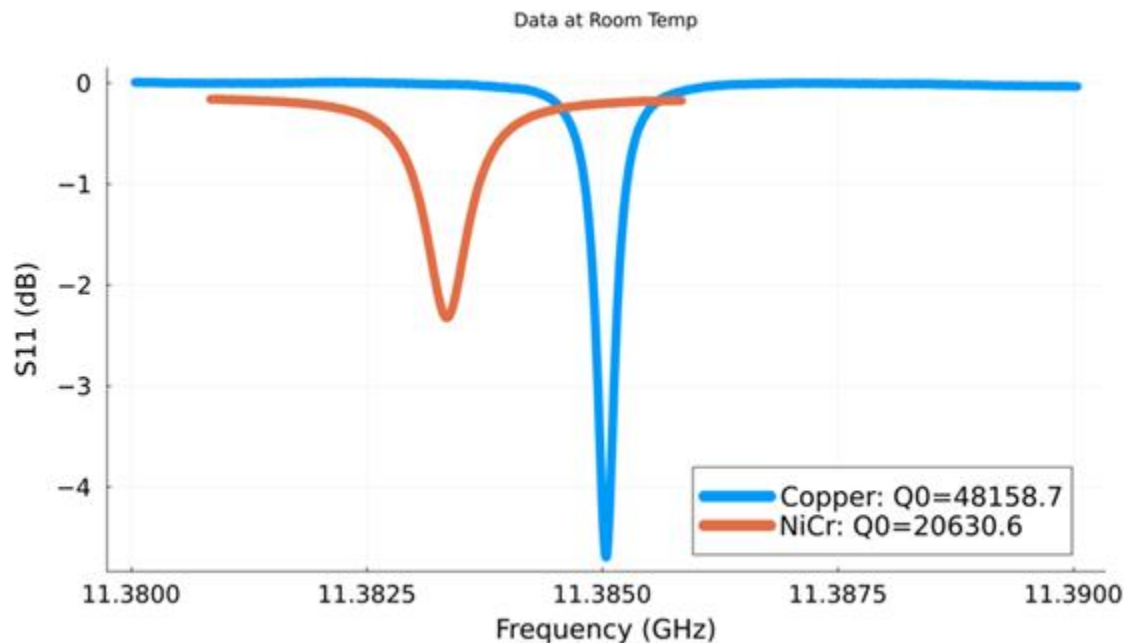
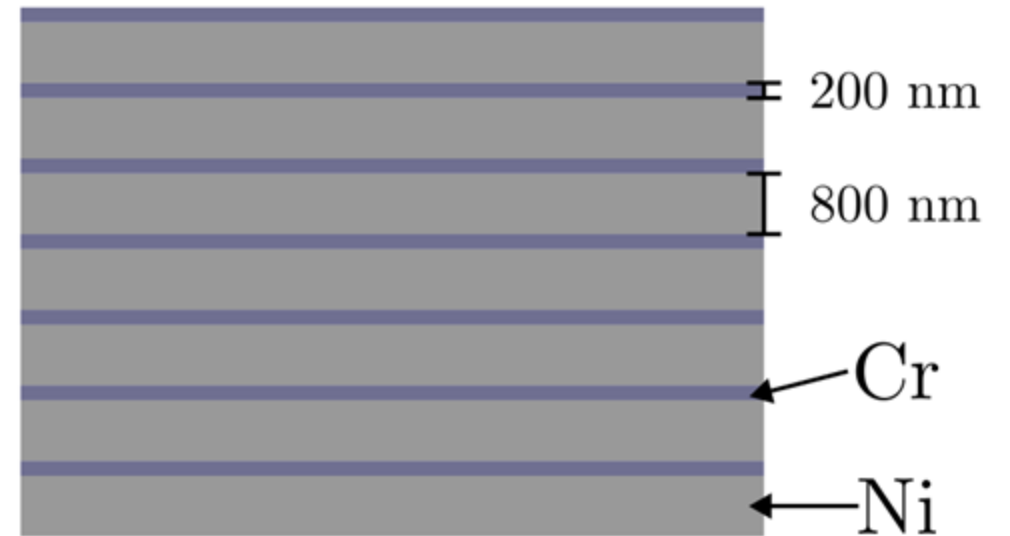
# NiCr Deposition Method

NiCr is typically sputtered for thin film applications

- This is not viable for coating large damping slits

Potential solution is to electroplate layers of Ni and Cr and then use a hydrogen furnace to form NiCr

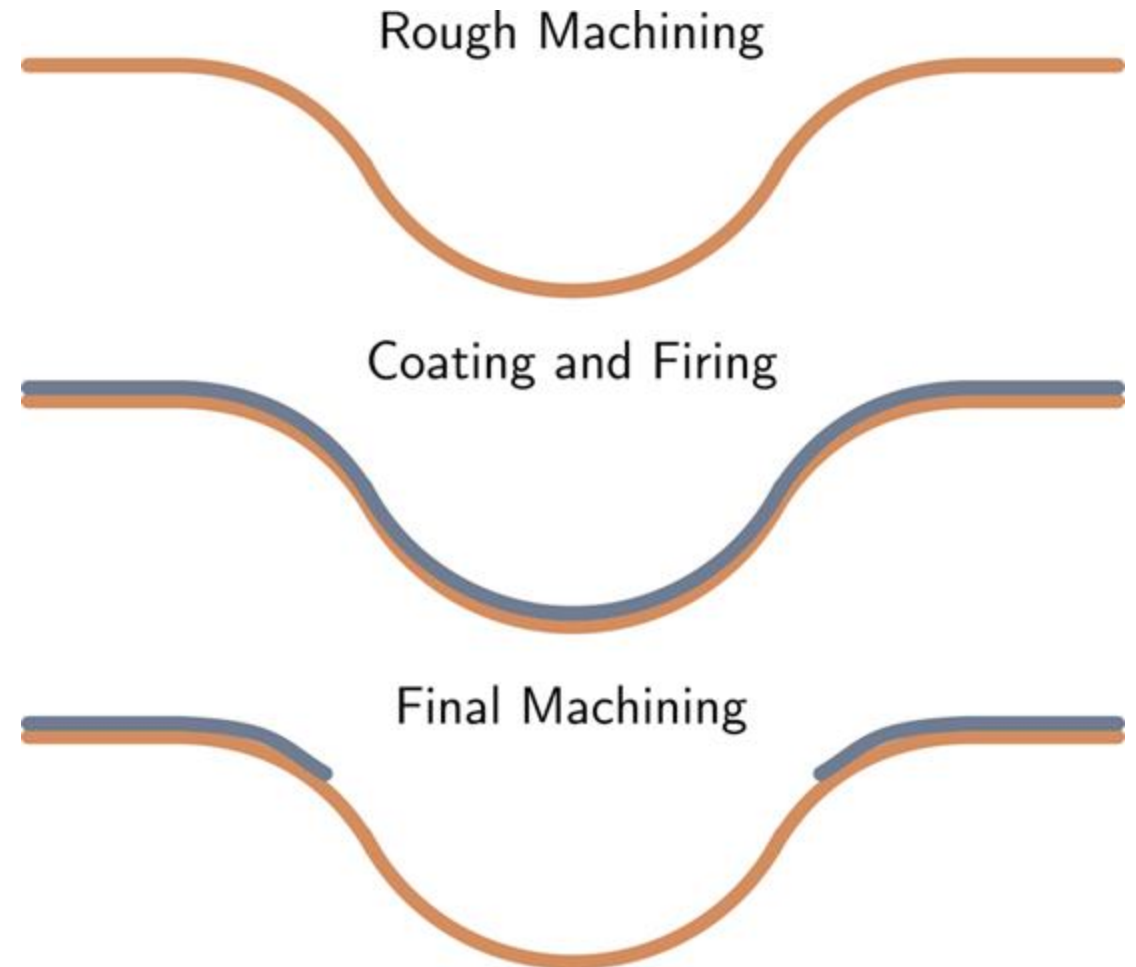
- The RF loss of this fired sample was verified through S11 measurements of a resonant cavity



# NiCr Application to Main Linac

This electroplating method provides a scalable solution for depositing NiCr on damping slits

- Linac cavities would be rough machined along with slits, waveguides, etc
- Electroplating would cover entire linac
- Final machining removes NiCr layer from unwanted areas, leaving coated slits





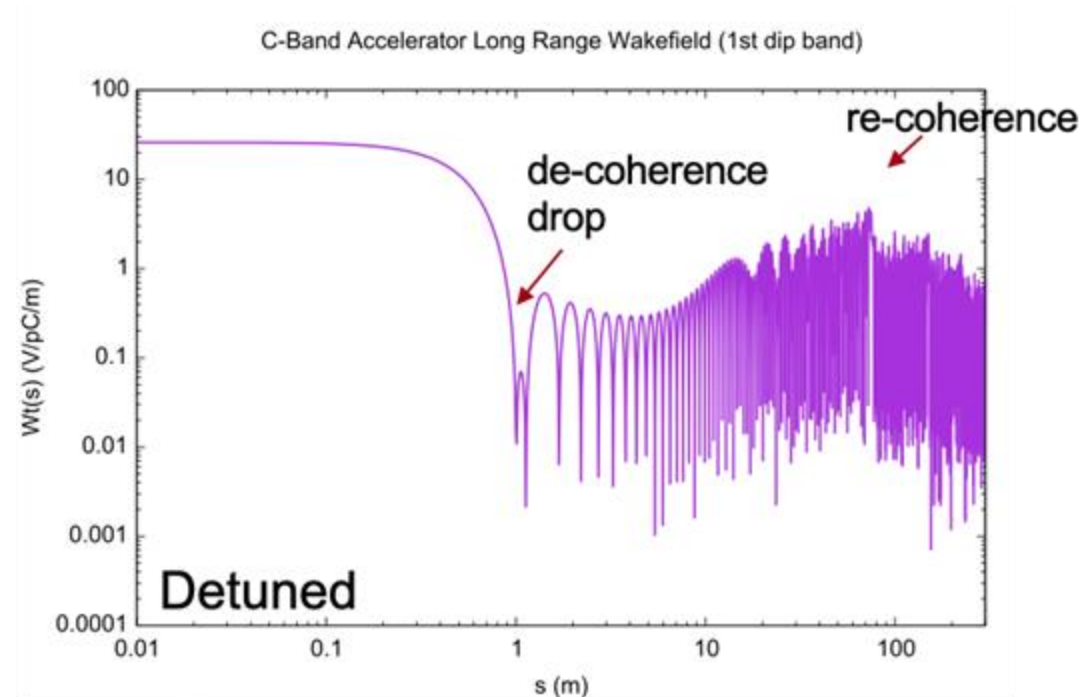
# Gaussian Detuning Provides Required 1st Band Dipole Suppression for Subsequent Bunch, Damping Also Needed

Dipole mode wakefields immediate concern for bunch train

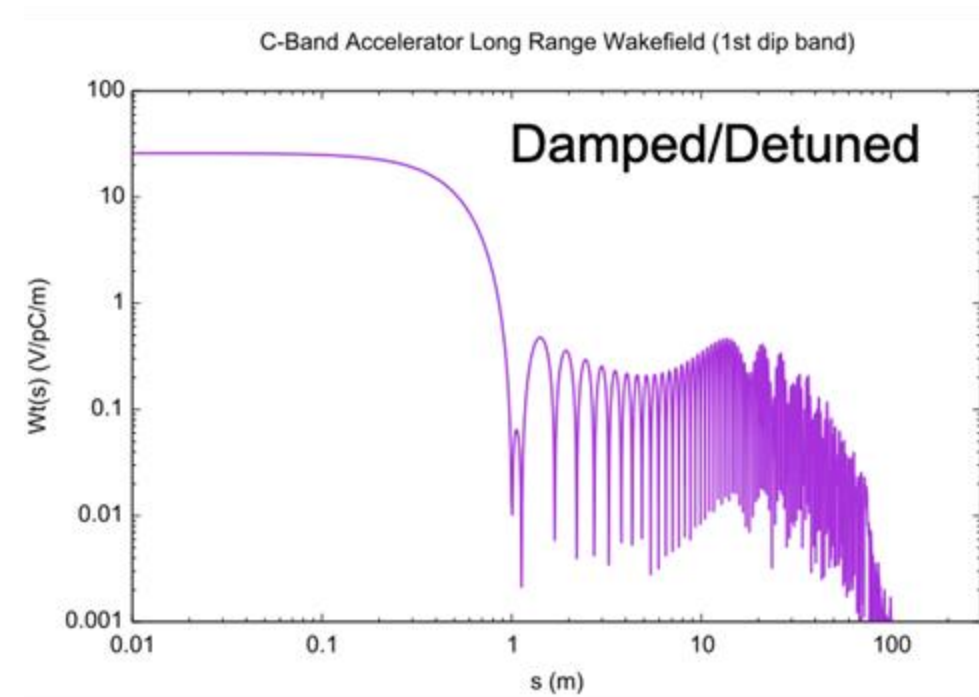
$4\sigma$  Gaussian detuning of 80 cells for dipole mode (1st band) at  $f_c=9.5$  GHz, w/  $\Delta f/f_c=5.6\%$

First subsequent bunch  $s = 1$  m, full train  $\sim 75$  m in length

- Damping needed to suppress re-coherence



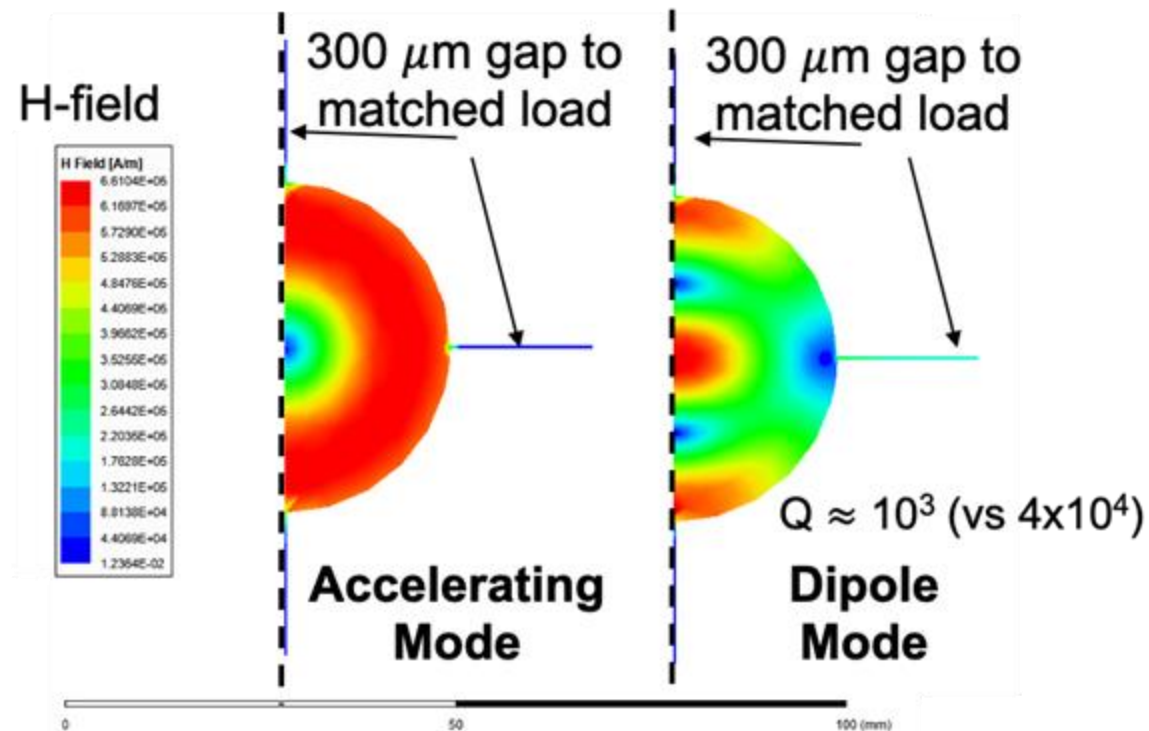
(Only copper surface loss damping included)



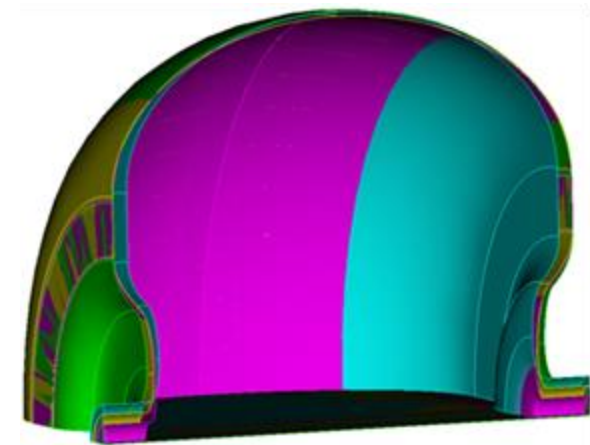
( $1.0e3$  Q total HOM damping included)

# Distributed Coupling Structures Provide Natural Path to Implement Detuning and Damping of Higher Order Modes

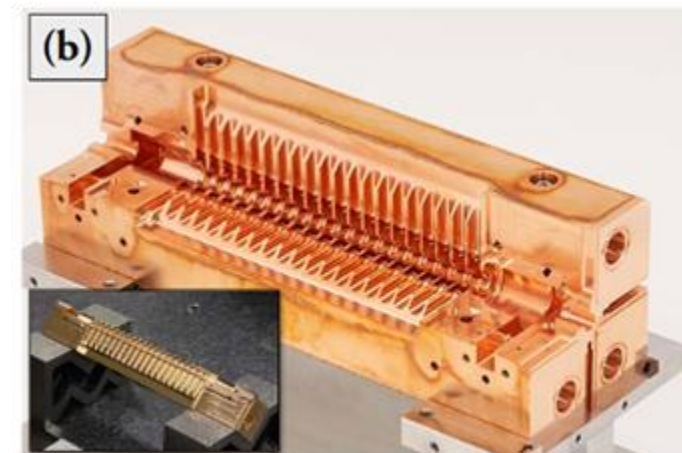
Individual cell feeds necessitate adoption of split-block assembly  
Perturbation due to joint does not couple to accelerating mode  
Exploring gaps in quadrature to damp higher order mode



Detuned Cavity Designs

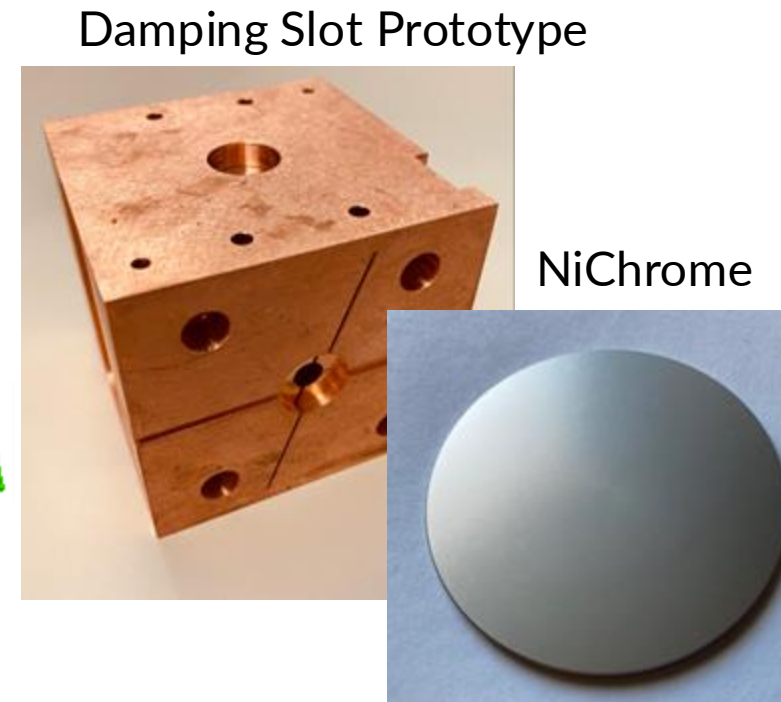
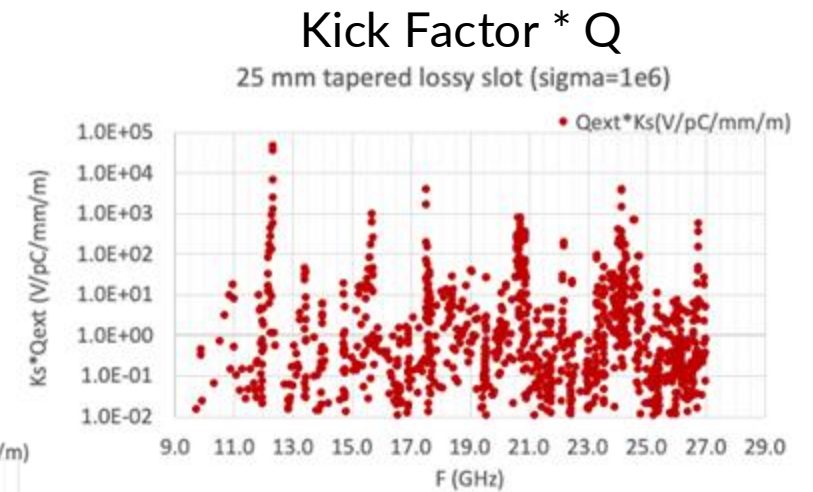
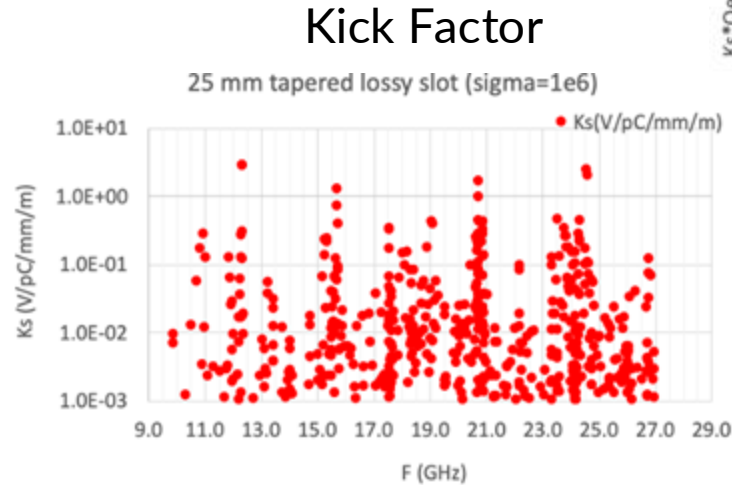
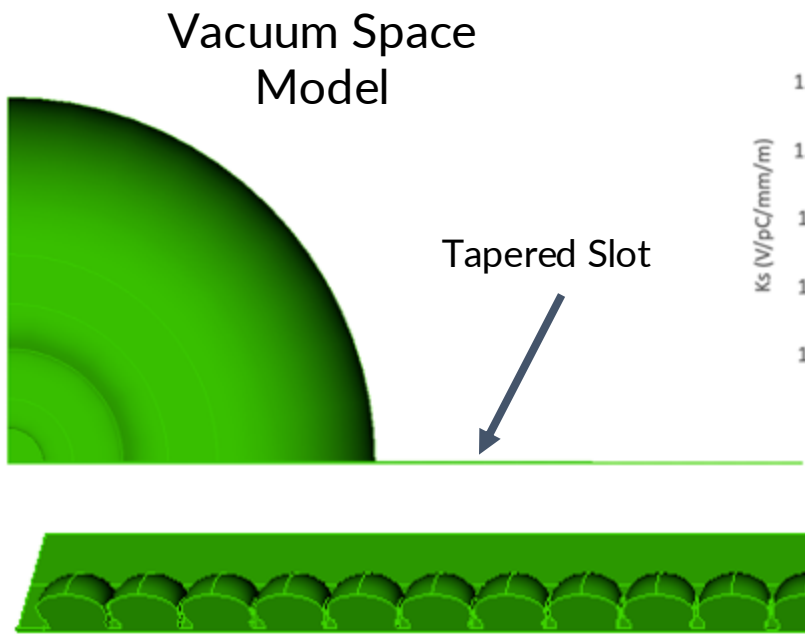


Quadrant Structure



# Implementation of Slot Damping

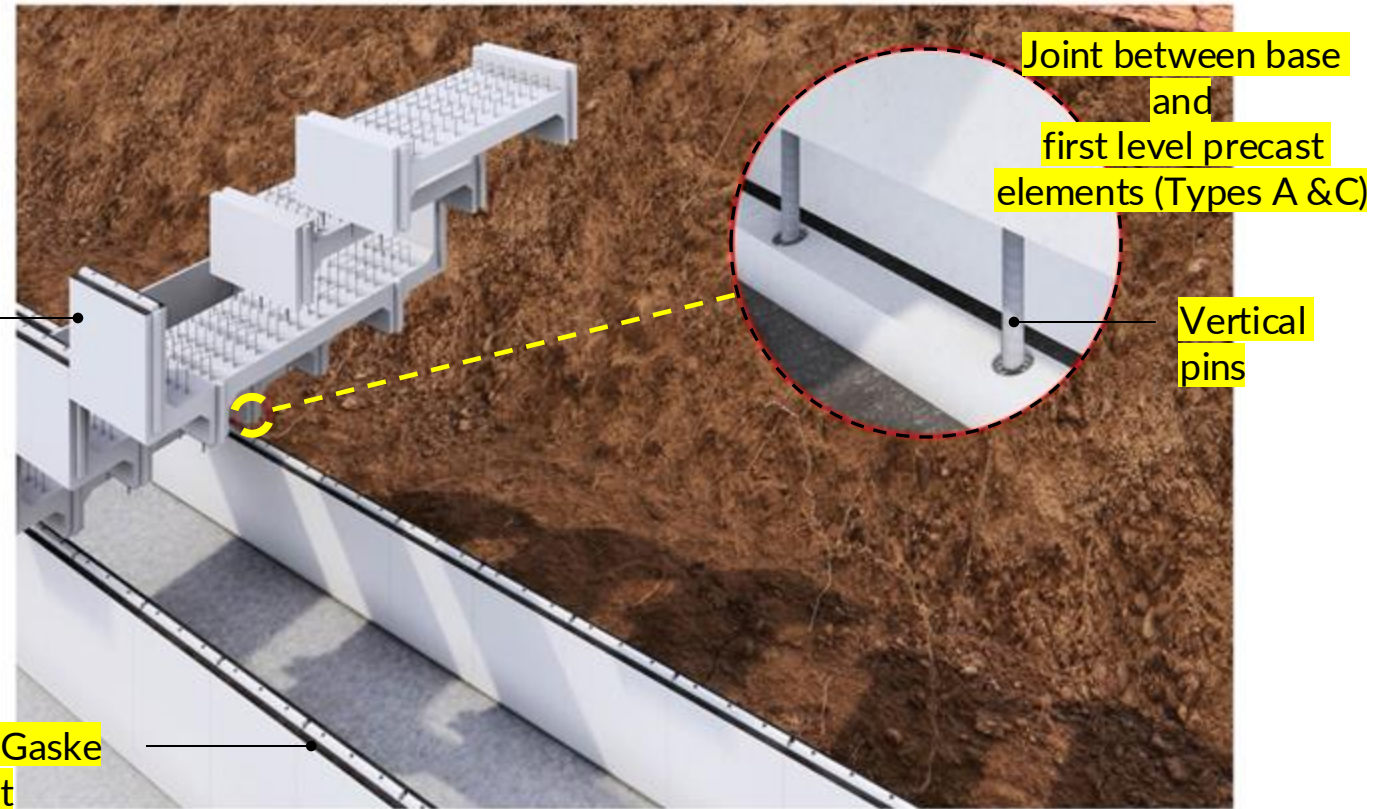
Need to extend to 40 GHz / Optimize coupling / Modes below  $10^4$  V/pC/mm/m  
NiCr coated damping slots in development



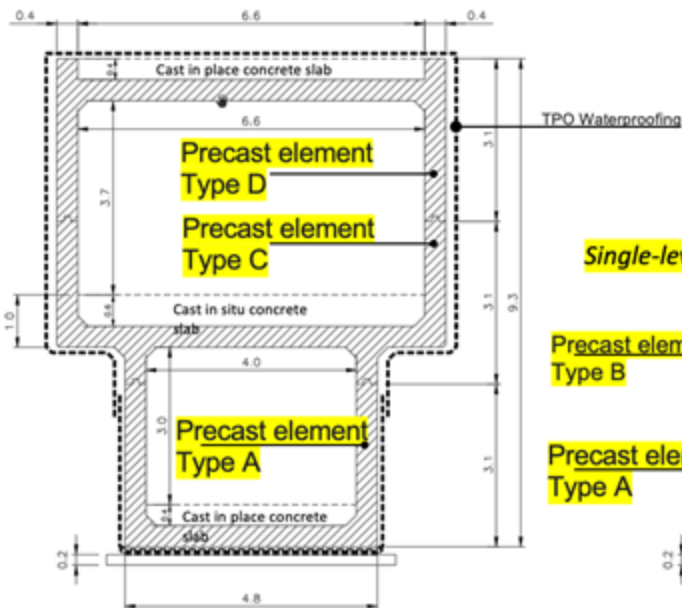
# Rapid Construction with a Surface Site

- “Cut and cover” construction
- Precast concrete housing elements made on site
- Limited waster material – reuse material to cover tunnel
- Requires low density site e.g. Hanford

First level precast elements installation

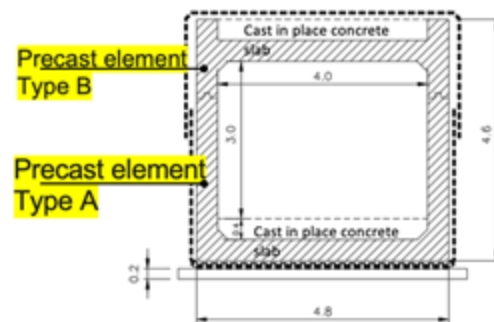


Two-level zone – Typical cross-section



First level precast element Type C

Single-level zone – Typical cross-section

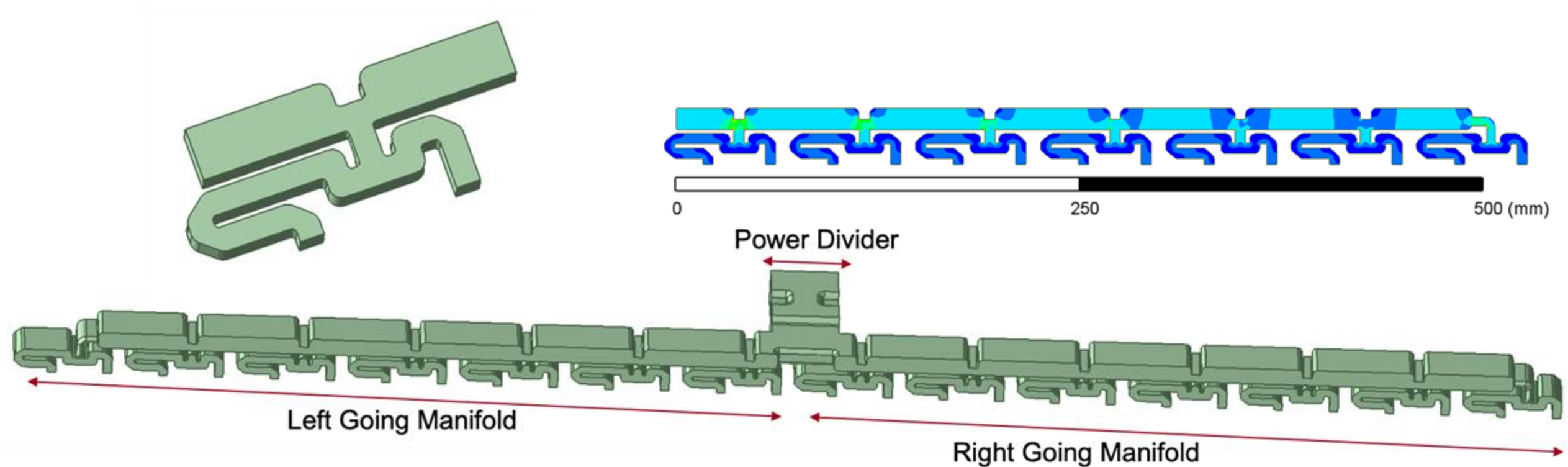


# Wakefield Resilient Meter-long Linac Structure

Increased beam aperture with no decrease in shunt impedance for reduced phase advance

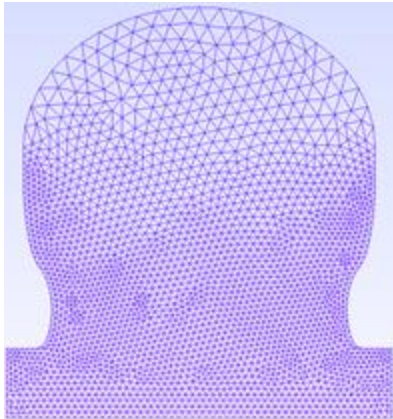
Reduced phase advance structure has larger aperture but needs new manifold

Two fold symmetry possible by bifurcating feed

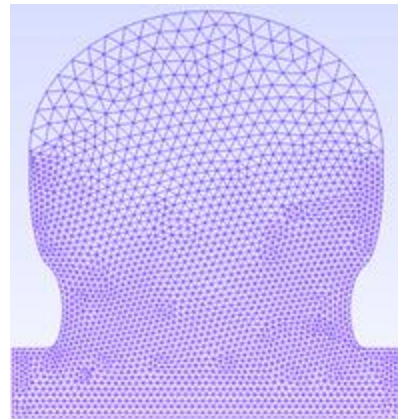


# HOM Damping and Detuning

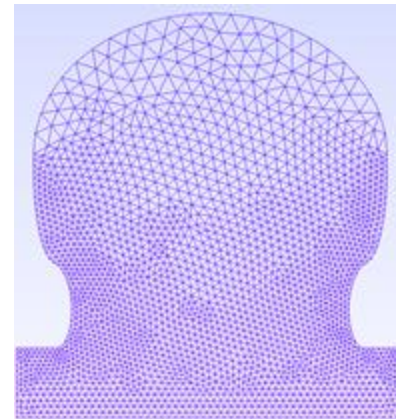
Detuning through nose cone profiles, damping through lossy thin slits



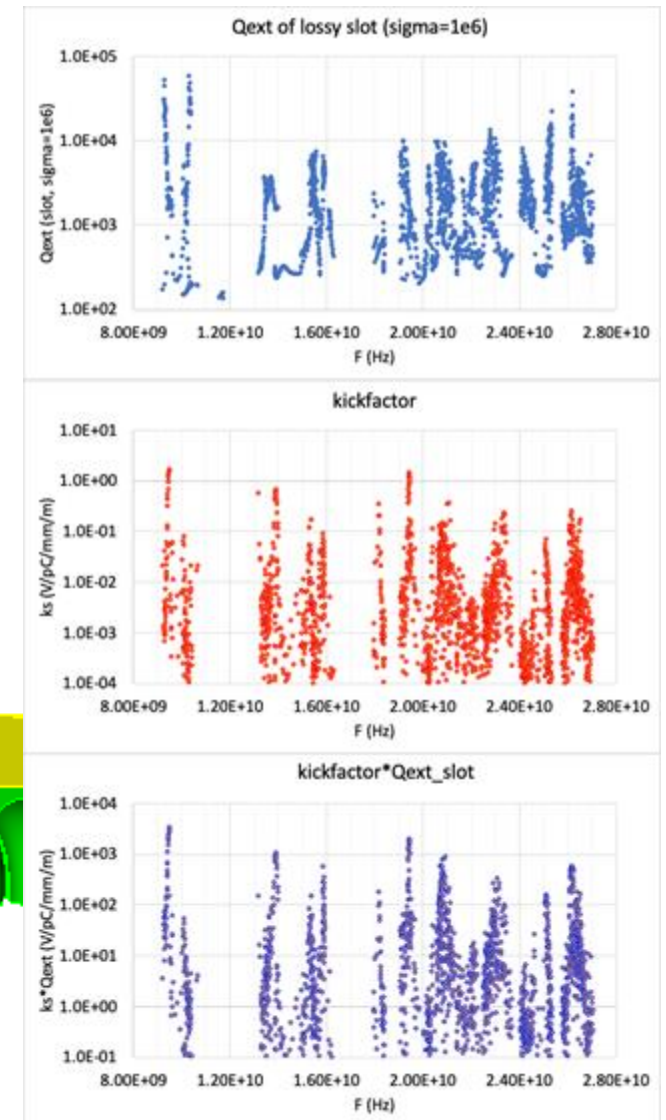
Frontend cell:  
Gap1  
 $R=113.67 \text{ M}\Omega/\text{m}$



Middle cell:  
Gap1-0.5mm  
 $R=114.32 \text{ M}\Omega/\text{m}$



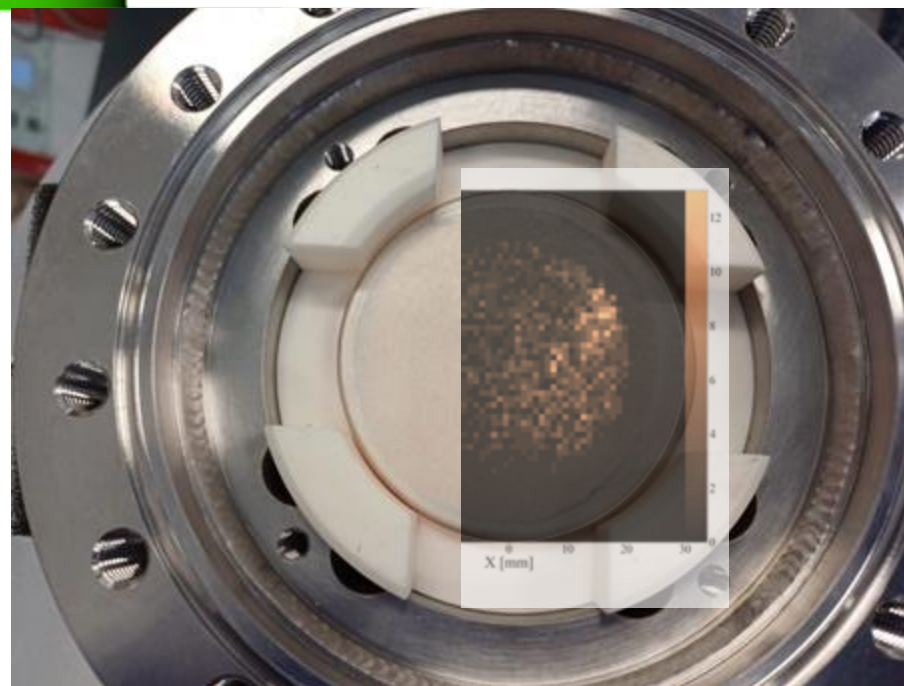
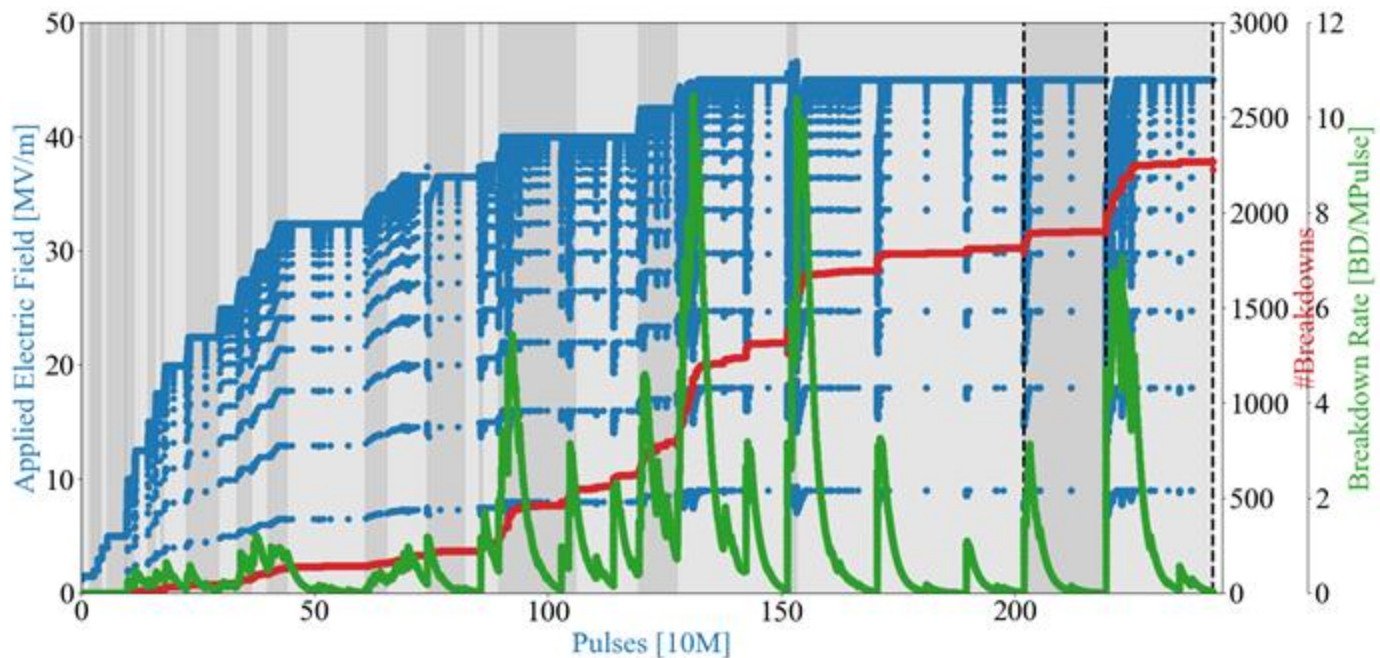
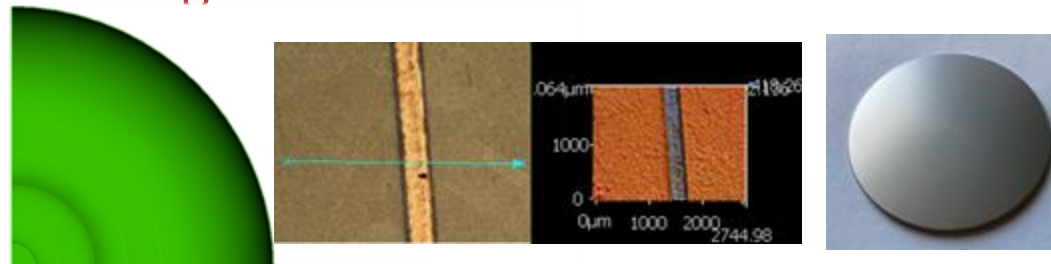
Backend cell:  
Gap1-1mm  
 $R=114.38 \text{ M}\Omega/\text{m}$



# NiChrome High Power Testing

## Field emission study using electrodes and breakdown light detection

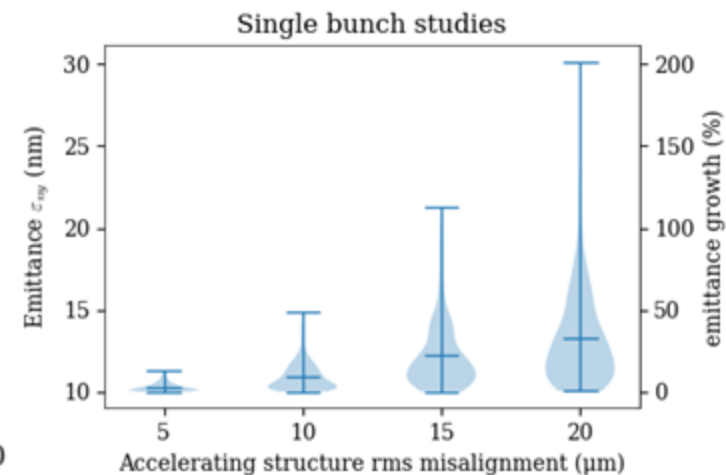
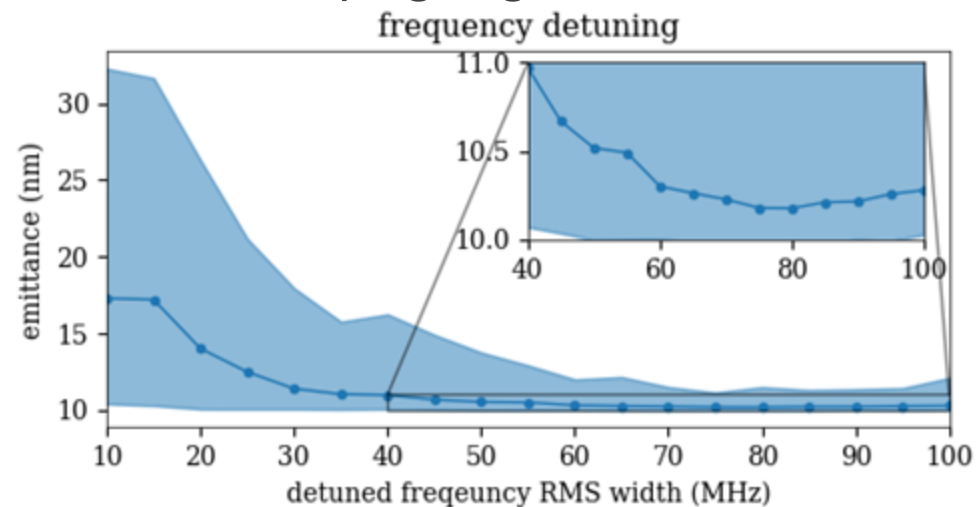
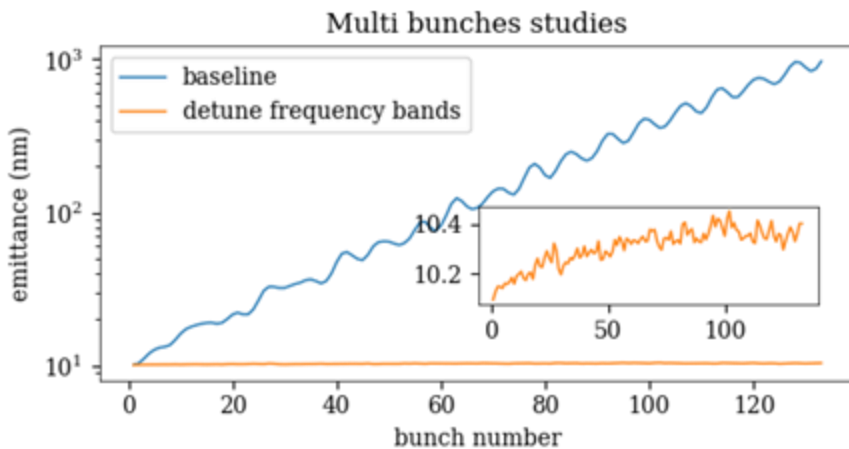
- NiChrome a promising material for damping slits
- Tested up to 47.5 MV/m, 1 kHz, and 1 microsecond
- TWT tests for high power RF tests to begin soon
- Very promising high power performance so far



# Main Linac Beam Dynamics Studies

Studies needed to guide accelerator design and alignment tolerances with novel structures

- Test Case: C<sup>3</sup> is a cryogenic-cooled e<sup>+</sup>e<sup>-</sup> collider concept with a distributed coupling accelerator structure
- Multi-bunch simulation studies were conducted to identify long-range HOMs that deteriorate beam's quality
- Single bunch studies also used for studying alignment tolerances

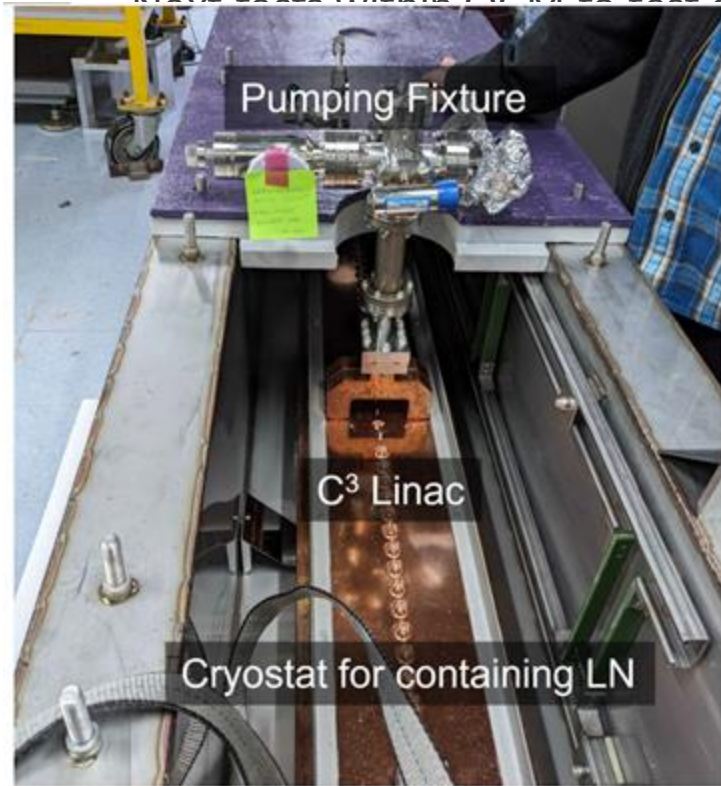




# Vibration Characterization

Prototype C3 Linac with a resistive heater was used to test vibration within LN up to 2 kW

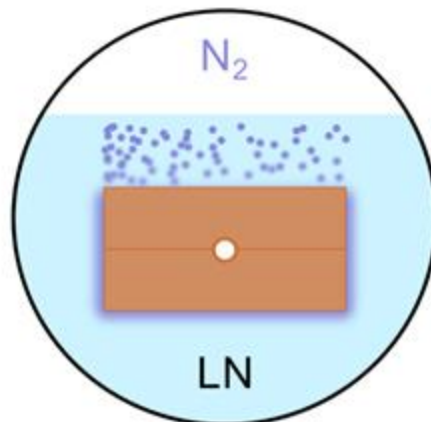
- Displacement induced by heating LN remained below tolerances
- Next tests within OCM to test displacements induced on quads



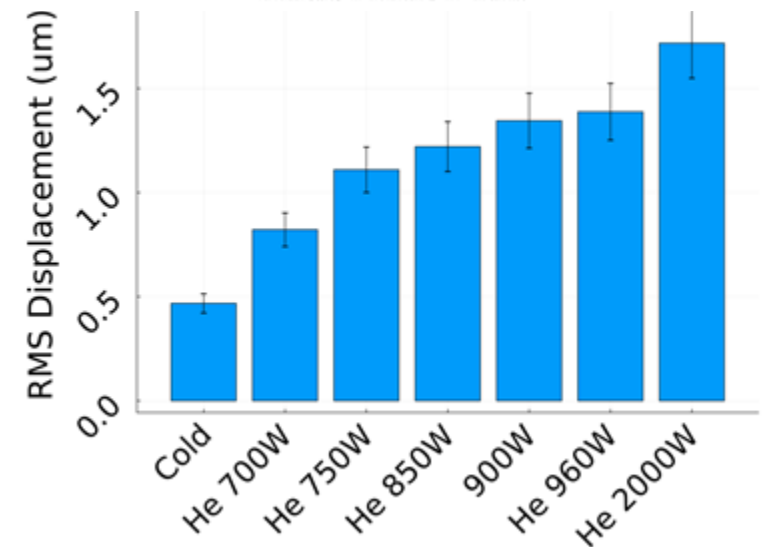
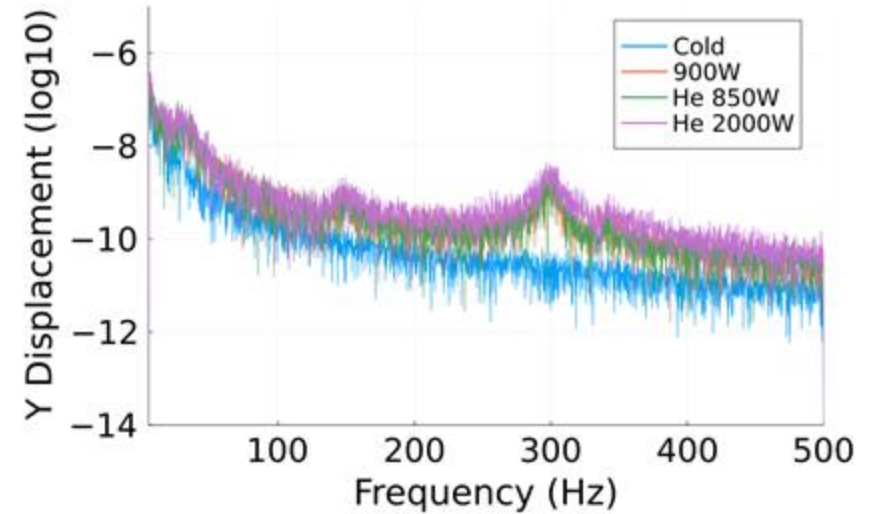
(a)



(b)



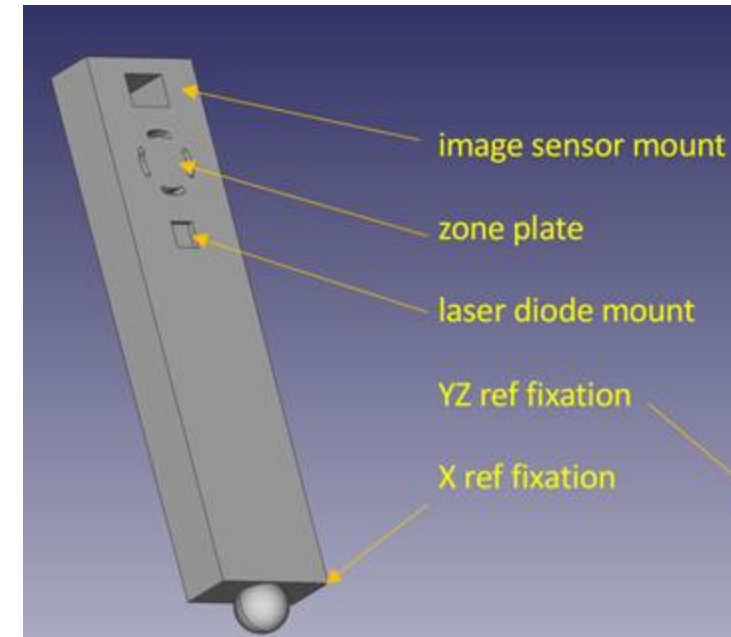
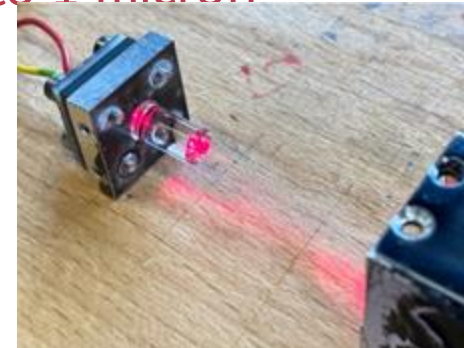
(c)



# Precision Alignment with Rasnik System

Uses Fresnel mask within liquid nitrogen for alignment down to 1 micron

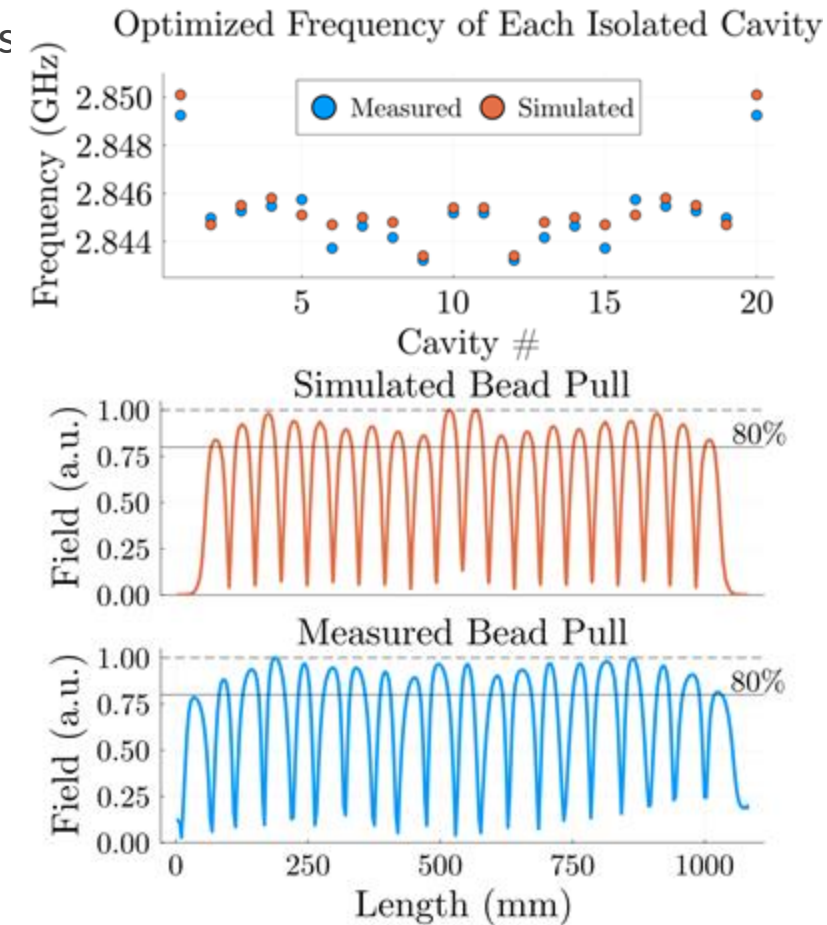
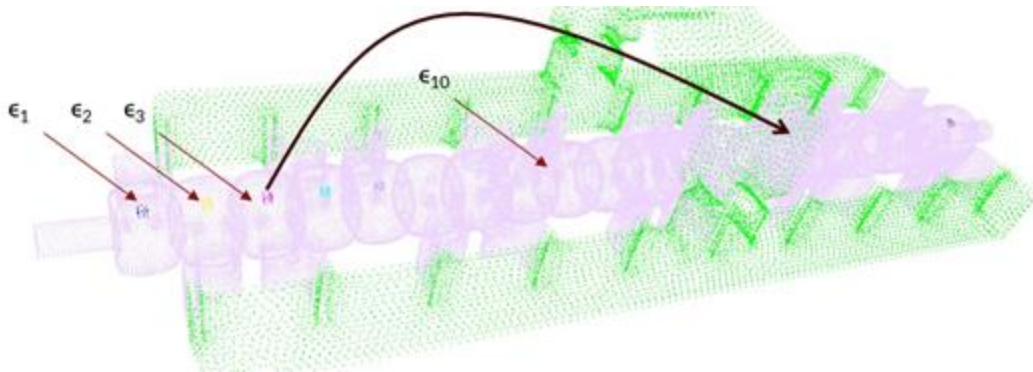
- Response time limited by refresh rate, currently using repurposed webcam sensors
- Future purpose-built ASIC should be capable of 300 Hz, enabling real time measurements of vibrations
- Mounting system for “Stick” assembly to mount within QCM being designed



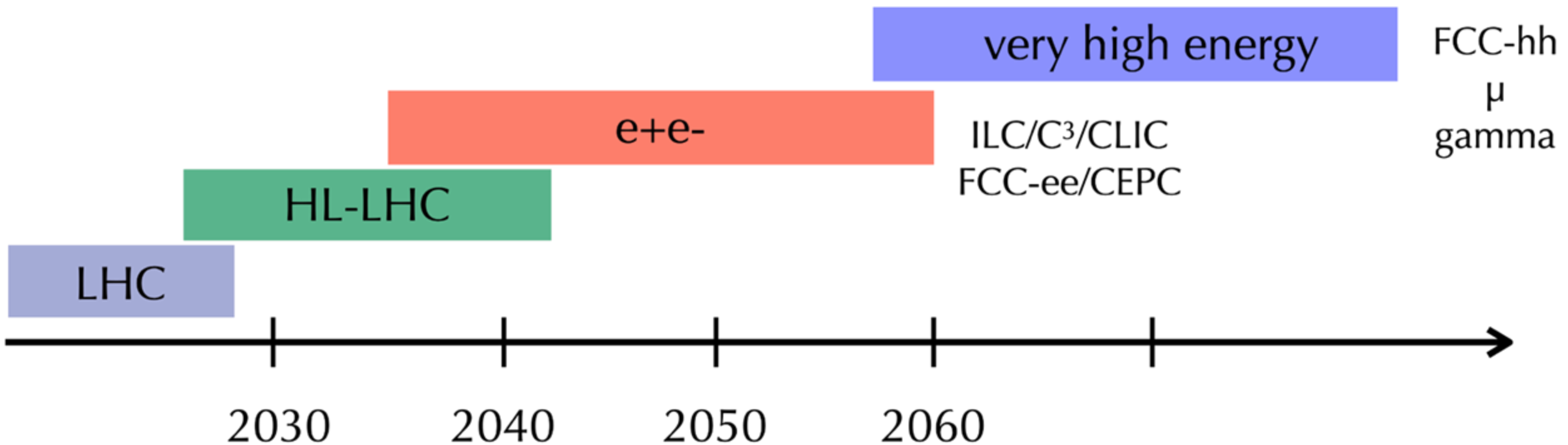
# Injector Linac Characterization and Tuning

## S-Band Linac Development for Efficient Acceleration of High Charge Bunches

- S-Band structure assembly and tuning is complete
  - Tuning procedure utilized iterative measurements with bead pulls and simulation in ACE3P
  - Current design would maintain low emittance for up to 14 nC bunches while accelerating them at 18 MV/m
    - Power draw would only be 5 MW for a meter-long 20 cavity linac
  - Operating cold would allow for even higher gradients
    - Second structure would be tuned with cryogenic tests in mind



# What's Next for the Energy Frontier?



Wish list beyond HL-LHC:

1. Establish Yukawa couplings to light flavor  $\Rightarrow$  needs precision
2. Establish self-coupling  $\Rightarrow$  needs high energy

For the next  $e^+e^-$  Linear Collider

1. 5X the Beam Energy
2. 1000X the Luminosity (Effectively Beam Power Density)



# Cool Copper Collider

C<sup>3</sup> is based on a new rf technology

- Dramatically improving efficiency and breakdown rate

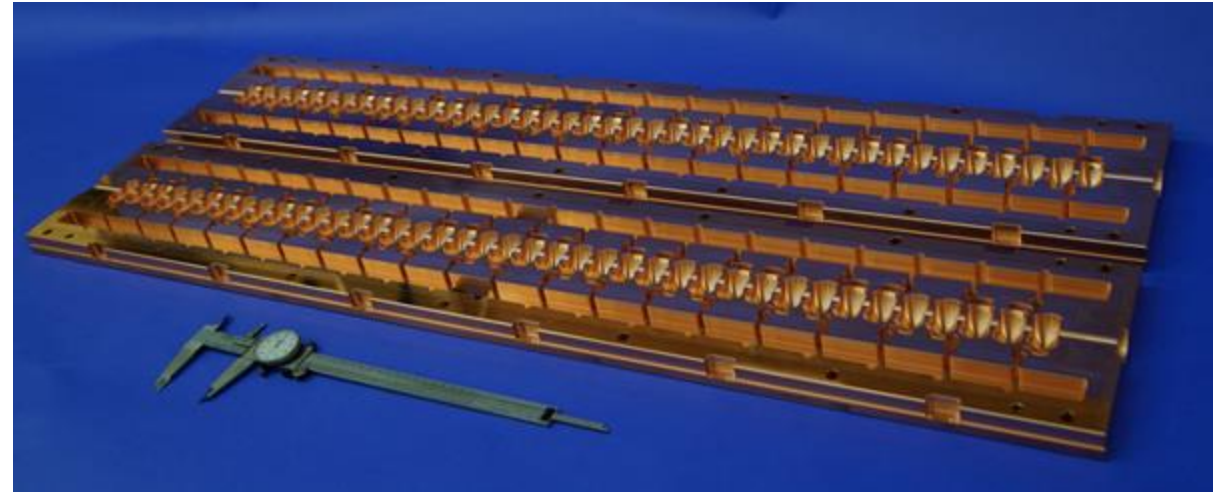
Distributed power to each cavity from a common RF manifold

Operation at cryogenic temperatures (LN<sub>2</sub> ~80 K)

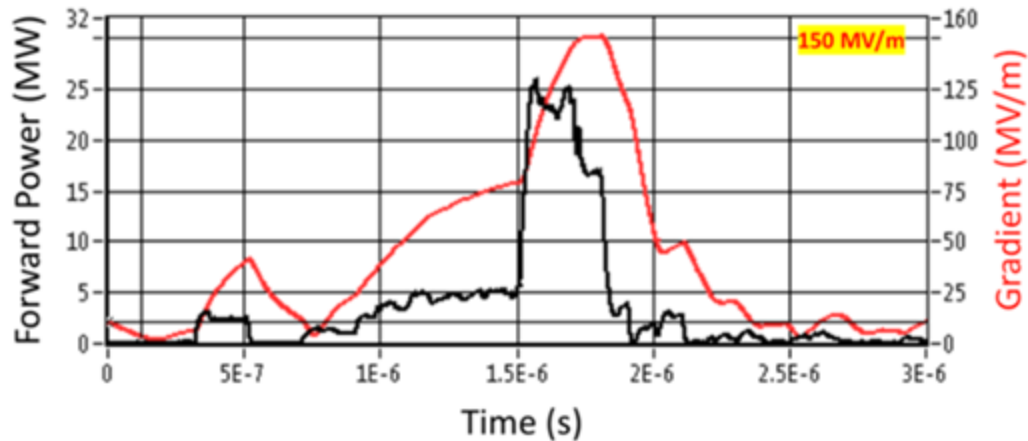
Robust operations at high gradient: 120 MeV/m

Scalable to multi-TeV operation

## C<sup>3</sup> Prototype One Meter Structure



## High Gradient Operation at 150 MV/m



Cryogenic Operation at X-band

## High power Test at Radiabeam



# Requirements for a High Energy $e^+e^-$ Linear Collider

Using established collider designs to inform initial parameters

Quantifying impact of wakes requires detailed studies

- Most important terms – aperture, bunch charge (and their scaling with frequency)

Target initial stage design at 250 GeV CoM

- 2 MW single beam power

Machine	CLIC	NLC	C <sup>3</sup>
Freq (GHz)	12.0	11.4	5.7
a (mm)	2.75	3.9	2.6
Charge (nC)	0.6	1.4	1
Spacing ( $\lambda$ )	6	16	30/20
# of bunches	312	90	266/150

