

Towards DB Driven Specifications for Industrial Control Systems

Motivation, work done and share of experience

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Cooling and Ventilation Group at CERN (EN-CV)

Cooling

Fluid Distribution

Air Conditioning











Controls infrastructure for CERN's cooling & HVAC

- Number of PLC applications: > 650
 - Split between Schneider and Siemens PLCs
 - (+ some residual legacy hardware)
- New PLC applications/year: +30
- Team's mandate:
 - Controls development (specification, testing and commissioning)
 - Supervise PLC code development (mostly outsourced)
 - Controls maintenance along plant's life-cycle
 - Management of controls' assets

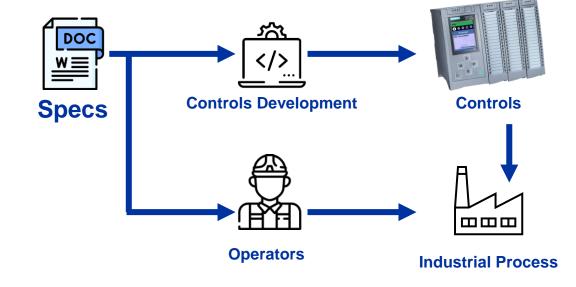






Specifications for Industrial Control Systems 1/2

- Main input for the development & operation of control systems
- It (usually) contains:
 - Key information about the controlled process
 - I/Os
 - Instrumentation
 - Regulation loops
 - Definition of functional decomposition
 - Description of the system's automatic behavior
 - Specification of alarms & interlocks



Specifications for Industrial Control Systems 2/2

- Specifications require about 1/3 of the controls development effort (!)
- Some pains we experience:
 - Low-value elements take a good share of the effort (e.g. formatting)
 - Standardization is difficult (... but we try with Word templates)
 - Document is hardly exploitable for automatic code generation
 - Version comparison is not user-friendly

Is there an alternative? Let's look at DB-driven specs!

Database Driven Specifications

Main expectations:

- ✓ Structured
- ✓ Content focused
- ✓ Ideal for code generation tooling

... but, we still need:

- 1. User-friendly editor
- 2. Text based output

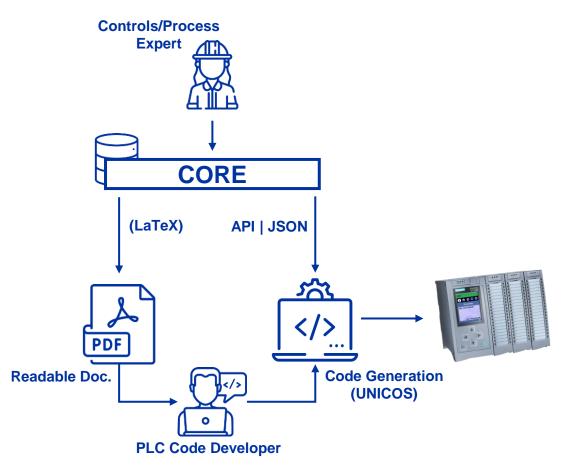


an in-house tool for DB driven specifications

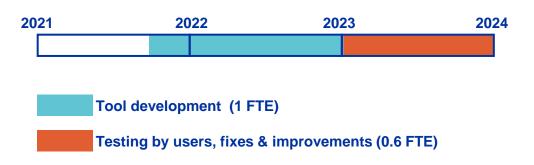


CORE – a DB driven specifications tool at CERN 1/2

Overview of workflow:



Project timeline & resources:



CORE – a DB driven specifications tool at CERN 2/2

First positive impressions:

- 1. Less time in formatting, more time in content
- 2. Standardization is straightforward
- 3. Enforced structured -> focus on the essential
- 4. Facilitates automatic code generation

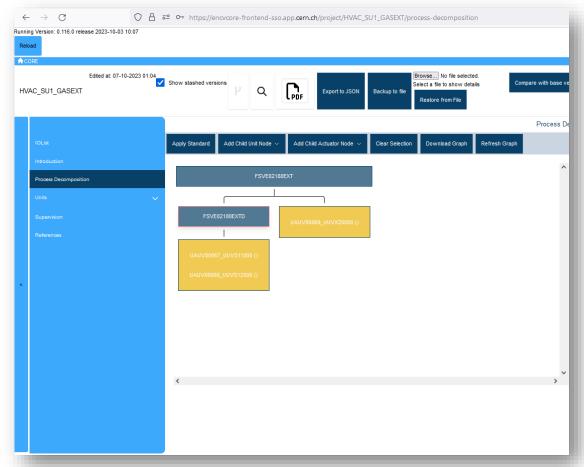
... and **challenges to tackle**:

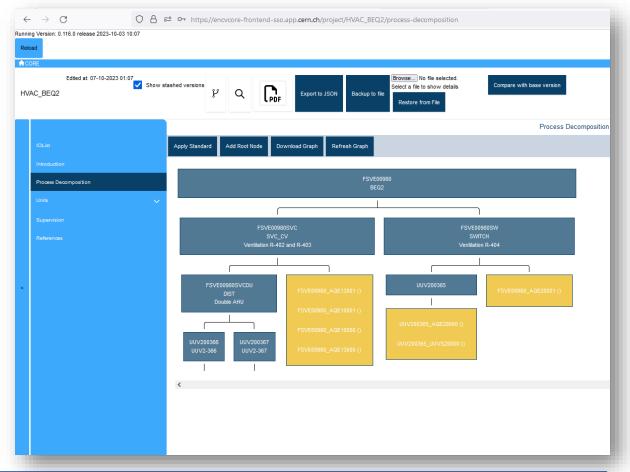
- 1. Reduced flexibility
- 2. Parts of specification remain difficult to structure
- 3. Users still miss editing functionalities (e.g. roll-back)
- 4. Resources required for tool development & maintenance



CORE – Sneak Peek 1/3

Functional decomposition for plant's control system

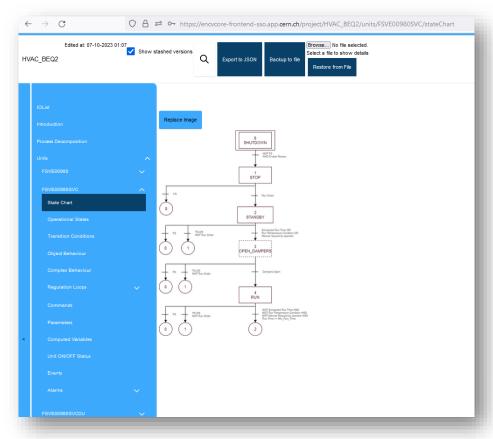


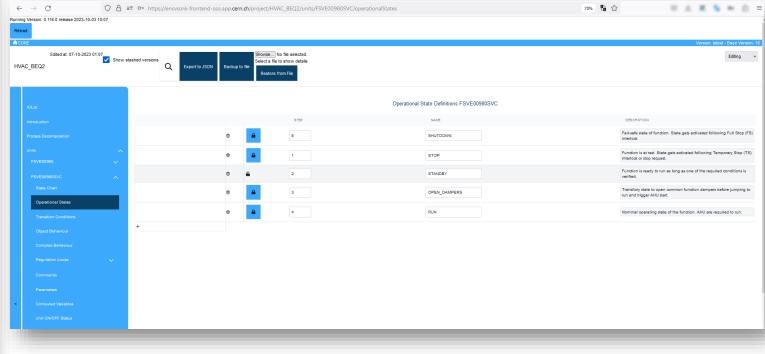




CORE – Sneak Peek 2/3

Specification of sequential function charts (SFC)

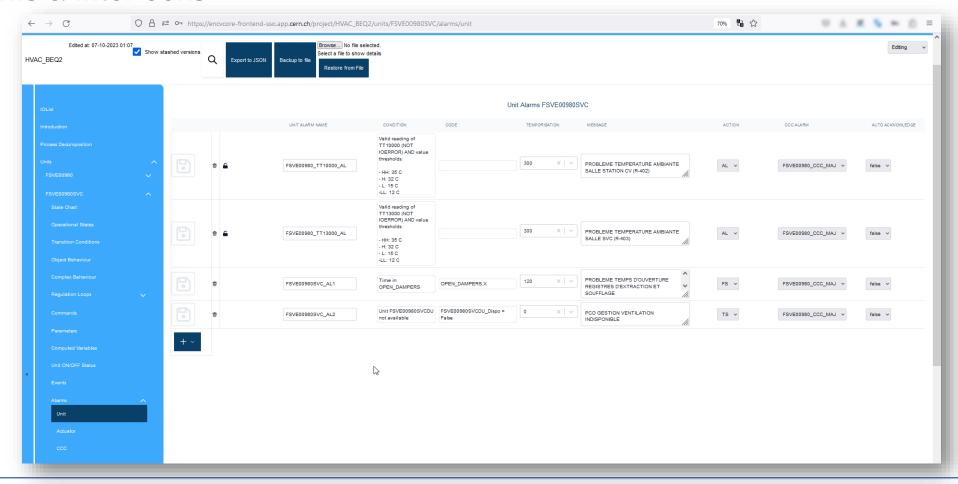






CORE - Sneak Peek 3/3

List of alarms & interlocks





Conclusion

> MS Word based specs have blocking drawbacks:

- Diverges author attention from the essential
- Any imposed structure is easily breakable
- Standardization is difficult
- It's not adapted to automatic code generation

Our team is exploring DB-driven specifications as an alternative:

- Content oriented
- Unbreakable structure
- Facilitates automatic code generation via API/JSON

Some challenges remain:

- In-house solution required: resources & infrastructure
- Not all elements are easily "structurable"
- To create a user-friendly editor from zero is challenging

Questions?





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