



Correction and tuning strategies for the FCC-ee

Jacqueline Keintzel and Rogelio Tomas
On behalf of the FCC-ee tuning team

FCC Week 2025
Vienna, Austria
20 May 2025

FCC-ee Tuning Team

OPTICS TUNING OF THE FCC-ee* IPAC 2025: WEPR02

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What does this work include?

Goal: demonstrate ways to achieve design performance in realistic machine

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Measurements

- Orbit response measurements
- Turn-by-turn measurements
- K-modulation

Corrections

- Orbit and optics correctings
- Beam based alignment
- IP-tuning

Hardware specifications

- BPM tolerances
- Magnetic field tolerances
- Misalignment tolerances

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- Orbit response measurements
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Hardware specifications

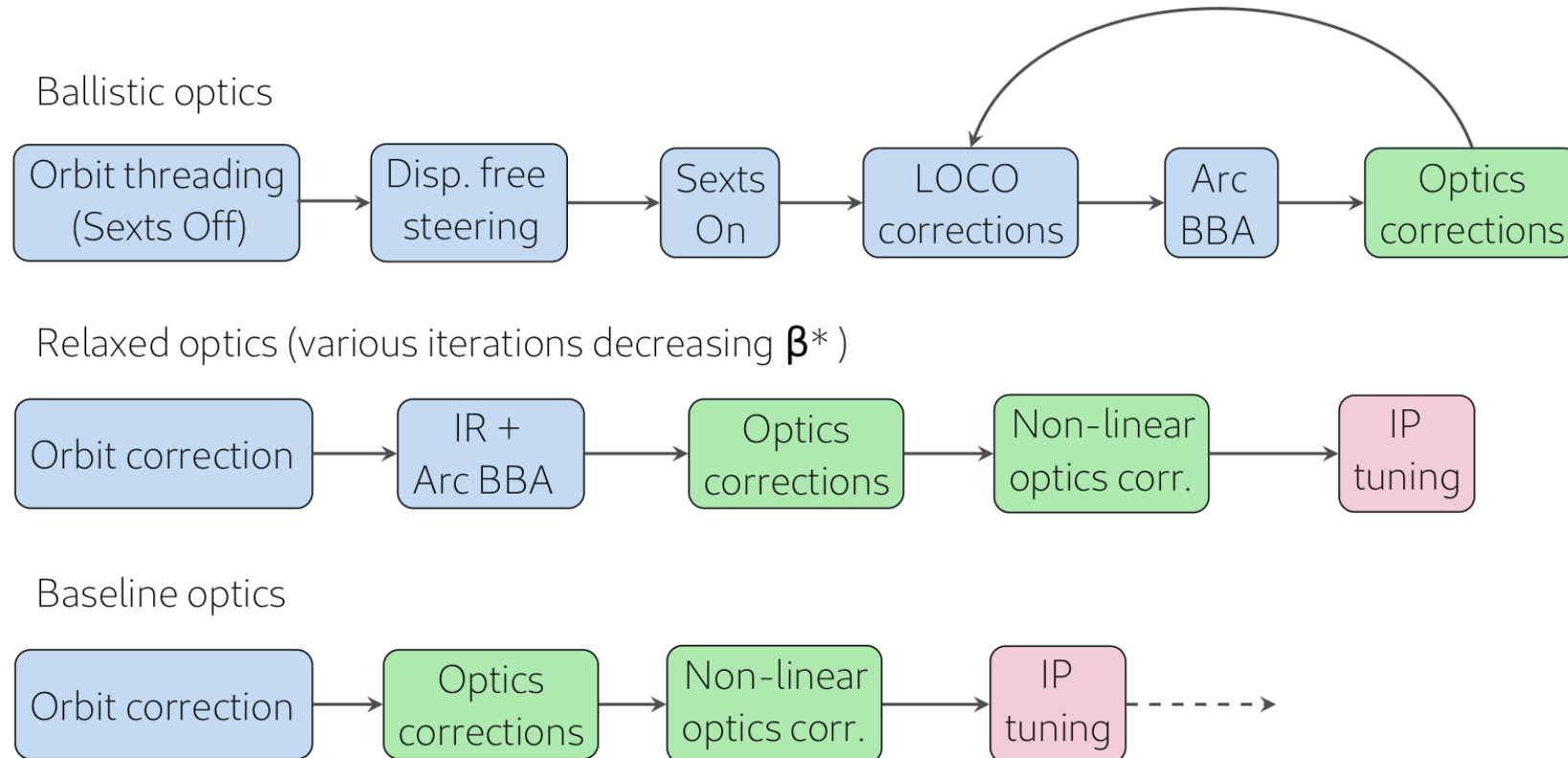
- BPM tolerances
- Magnetic field tolerances
- Misalignment tolerances

Lessons learned from existing machines

SuperKEKB, DAFNE, LHC, light sources e.g. KARA, EBS

Where is tuning and correction relevant?

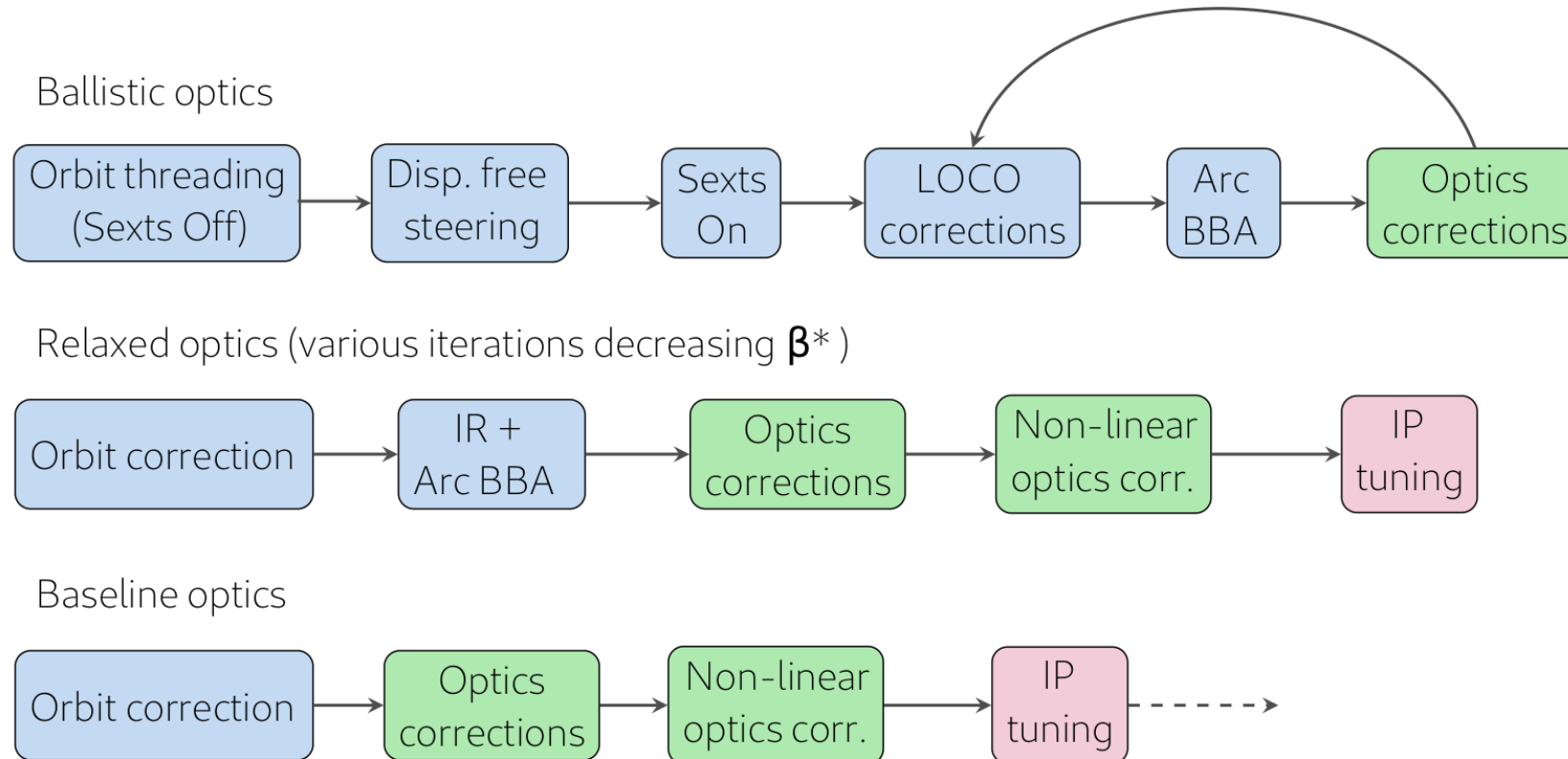
- At every step during commissioning, and operation at all beam energies



R. Tomas

Where is tuning and correction relevant?

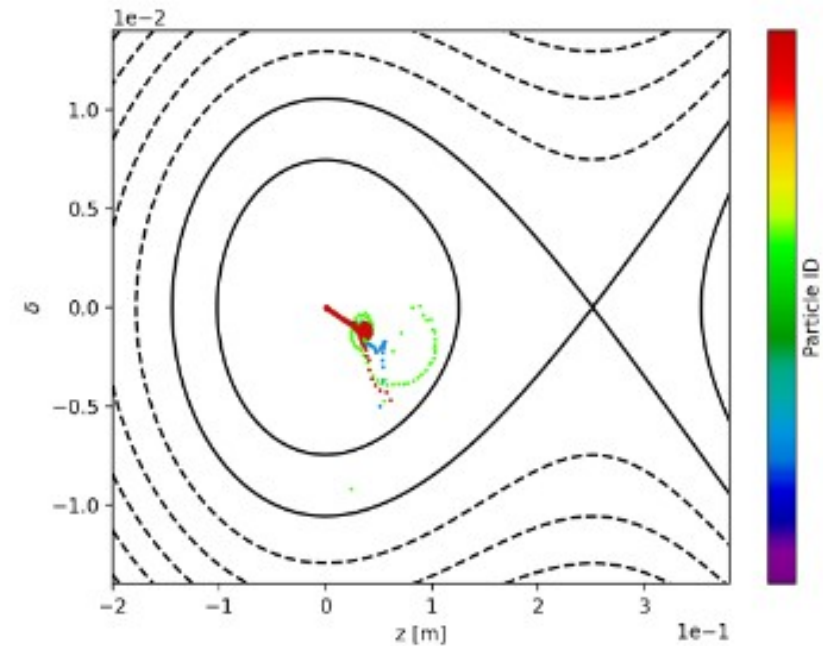
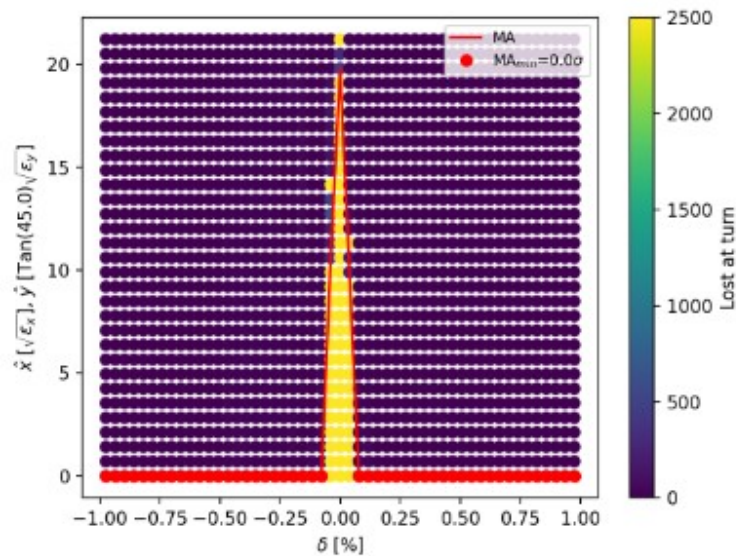
- At every step during commissioning, and operation at all beam energies → **everywhere**



R. Tomas

Sextupole optimization

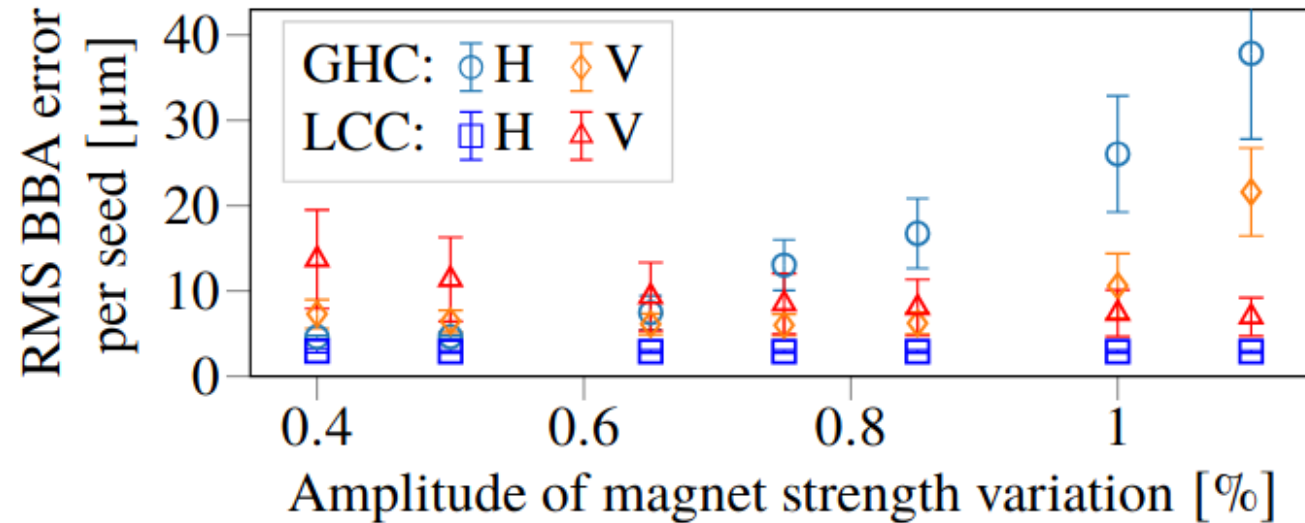
- Commissioning sequence to be started with ballistic optics (quadrupoles around IP switched off)
- Reducing sextupole strengths reduces MA significantly → path lengthening could be one of the reasons
- → Careful evaluation of best sextupole settings essential at every commissioning step



Talk: K. Skoufaris

Beam based alignment

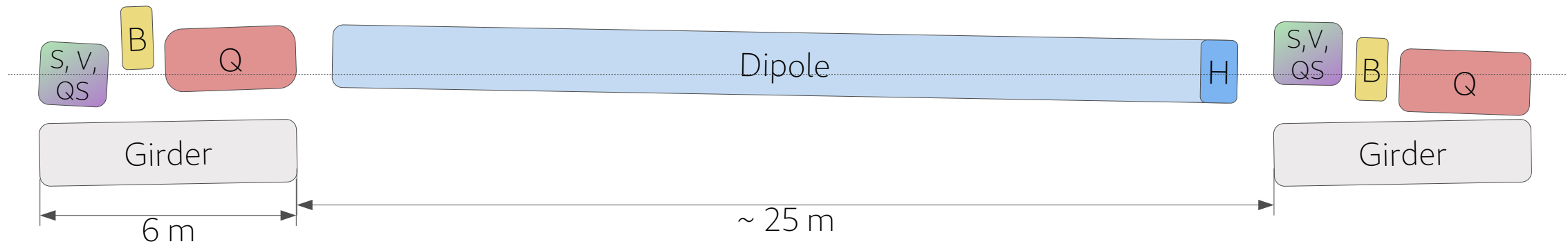
- Goal: measure offset between BPM and quadrupole and steer beam through its magnetic center
- Aim for 10 to 20 μm effective misalignment after BBA for quadrupoles and sextupoles
- Explore various parallel techniques to reduce time required for BBA



Talk: C. Goffing

Tuning studies: Towards a detailed design

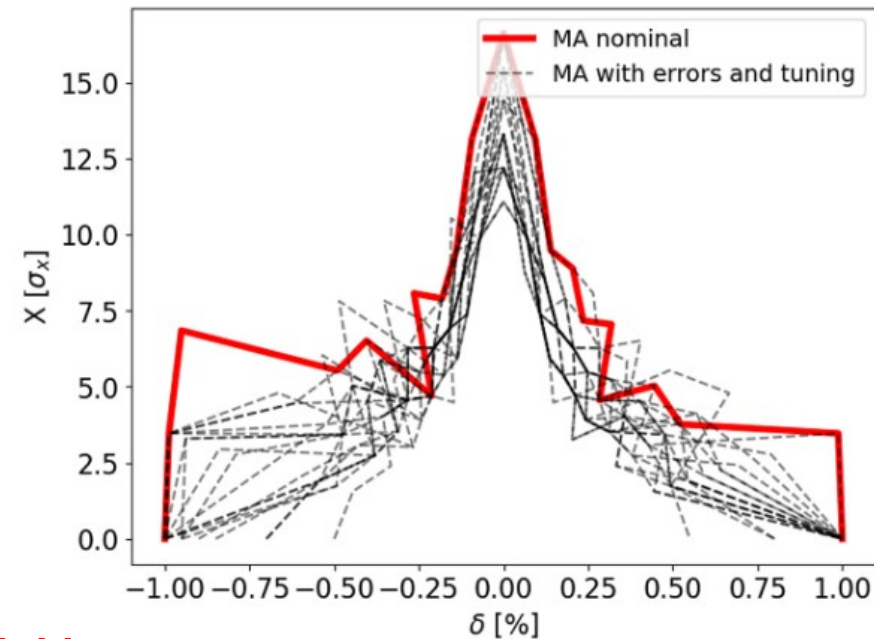
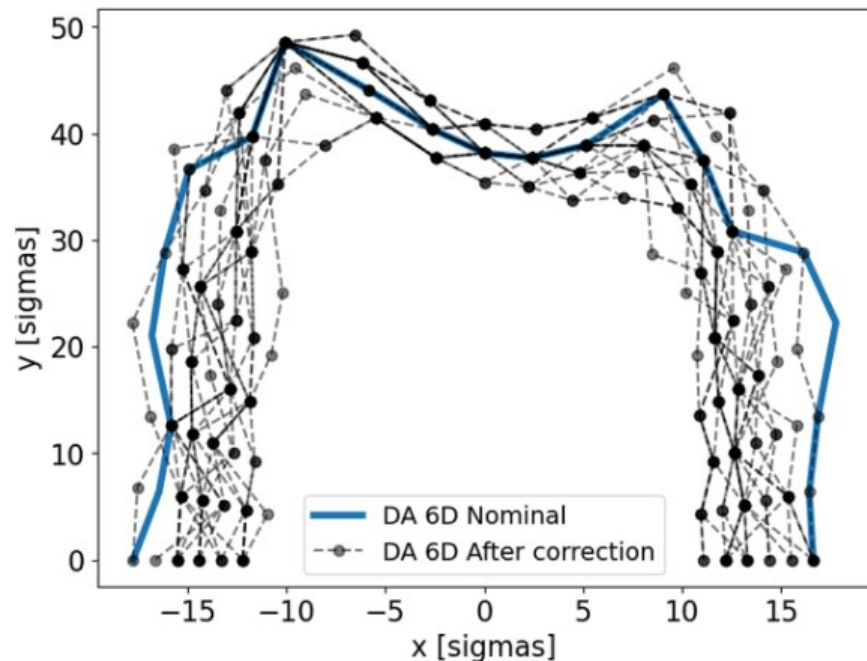
- Arc structure with quadrupoles (Q), sextupoles (S) and Beam Position Monitors (B) on girders
- Beam dynamics simulations define tolerances on mechanical alignment and field tolerances
- Skew Q (QS) and vertical orbit correctors (V) integrated with S; horizontal orbit corrector (H) possibly with dipole



Elements	Transverse tolerance [μm]	Rotation tolerance [μrad]	Field tolerance [10^{-4}]
Arc quadrupoles	50	50	2
Arc sextupoles	50	50	2
Dipoles	1000	1000	2
Girders	150	150	-
BPM to quadrupole	100	-	-

Global optics tuning performance

- Neither IR nor non-linear errors are considered so far in optics and emittance tuning studies
- Only orbit and linear optics corrected by phase advance correction leads to significant DA and MA reduction
- Few percent beta-beating and low emittances reached → non-linear optics ?



Talk: E. Musa

Multipole tolerances

- Evaluated by tracking studies
- Time consuming studies
- No dedicated corrections yet applied
- Tolerances below 1 unit in general very challenging

Error	Arc Quadrupoles		Arc Dipoles	
	Random	Systematic	Random	Systematic
a_3	0.4	0.17	—	—
b_3	1.1	0.7	0.25	0.1
b_4	—	—	0.5	0.05
b_5	—	—	0.3	0.06
b_6	1	0.5	—	—

	IR Quadrupoles		IR Dipoles	
	Random	Systematic	Random	Systematic
b_3	—	—	0.17	0.1
b_4	0.1	0.4	—	—
b_5	—	—	0.12	0.05

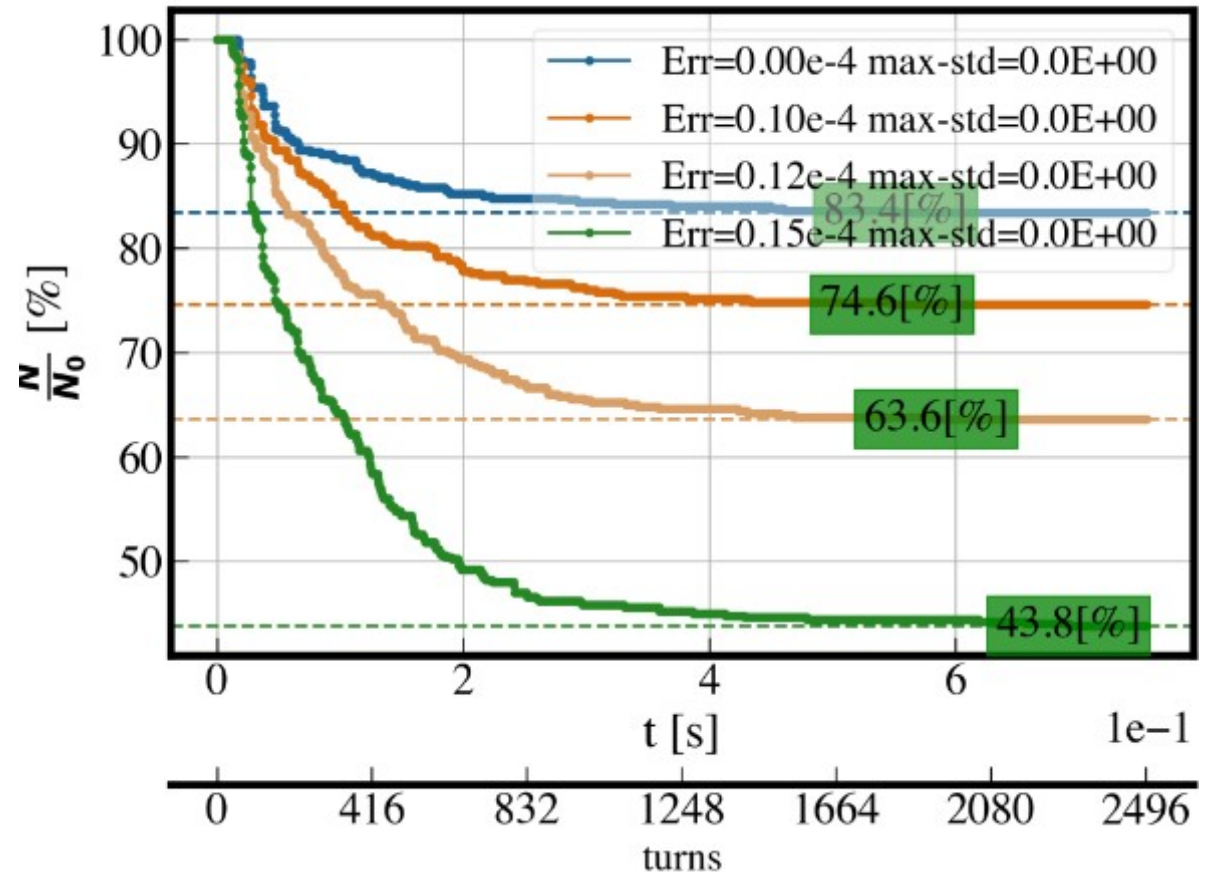
	Arc Sextupoles	
	Random	Systematic
a_4	30	25
a_5	30	25
b_5	36	25

Values given in 10^{-4} at 10 mm reference radius at Z

A. Hussain

Multipole tolerances

- Evaluated by tracking studies
- Time consuming studies
- No dedicated corrections yet applied
- Tolerances below 1 unit in general very challenging
- Injection efficiency limited due to tight tolerances
- Sensitivity depends on injection scheme
- Hybrid scheme tentatively more relaxed tolerances than purely off energy injection
- Including errors drastically limits injection efficiency



b3 errors in arc dipoles

Talk: K. Skoufaris

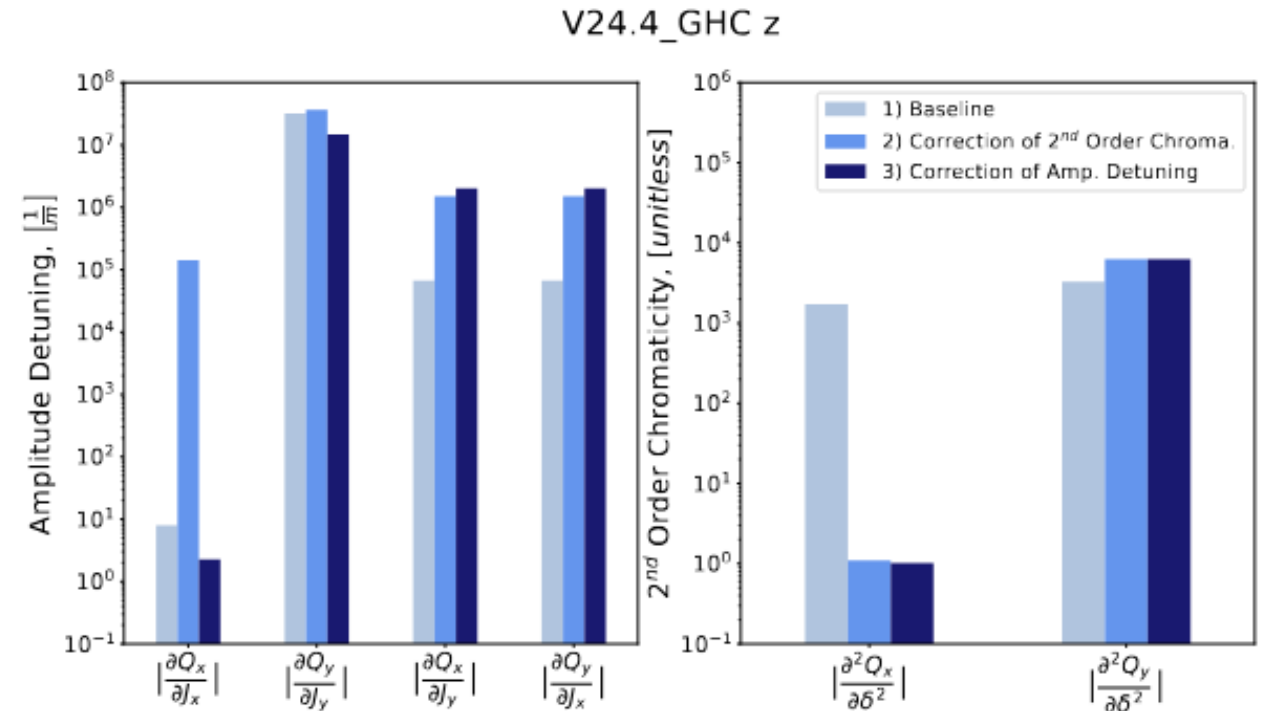
Talk: Y. Dutheil

Exploring non-linear regime

- High-performing colliders are impacted more by non-linear optics
- Tight tolerances for multipole field errors could be relaxed when appropriate correction is applied
 - For example: spool piece sextupoles next to dipoles in LHC

- Case study: aim correcting amplitude detuning and second-order chromaticity at the same time

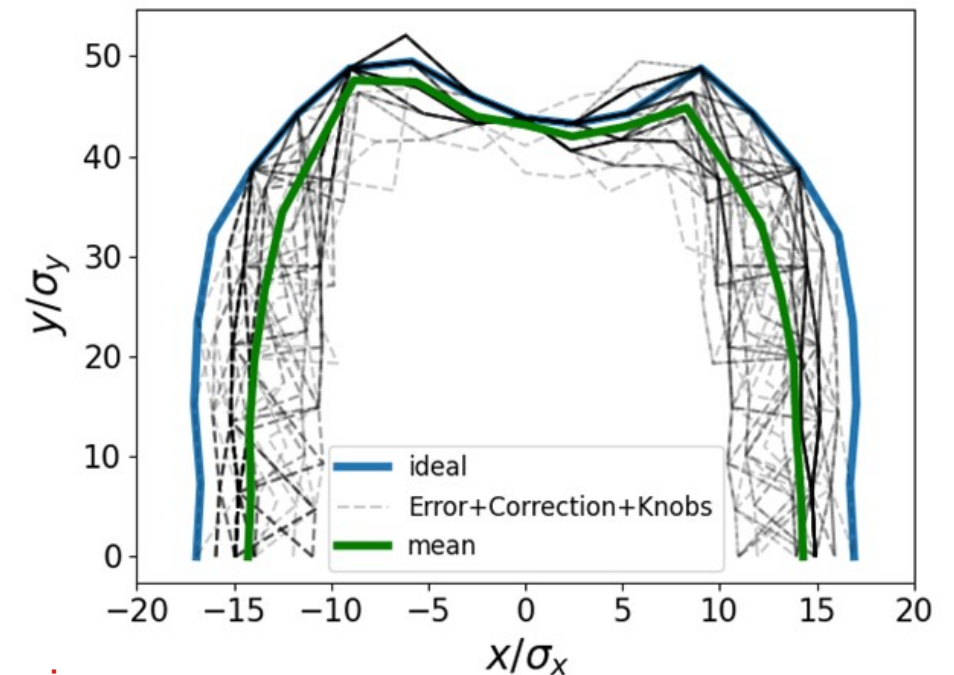
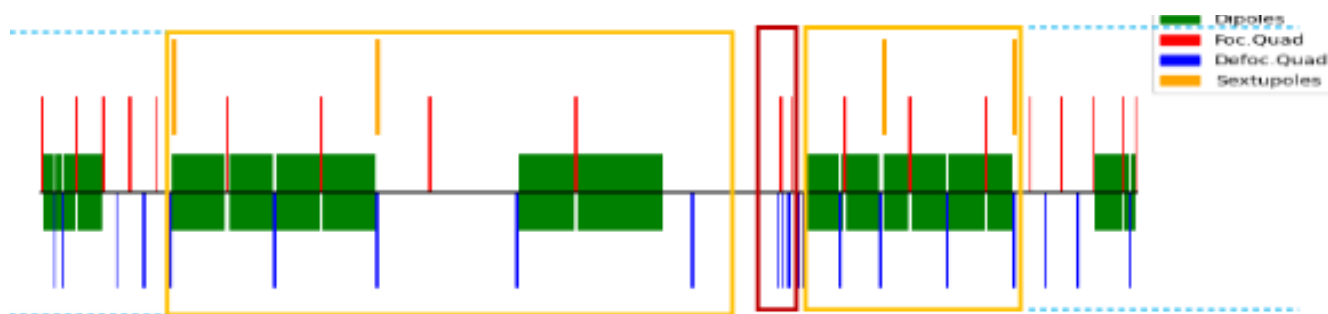
- 4 octupoles installed
- Correction sequence successfully demonstrated
- Impact on DA and MA under investigation



Poster: P. Hunchack

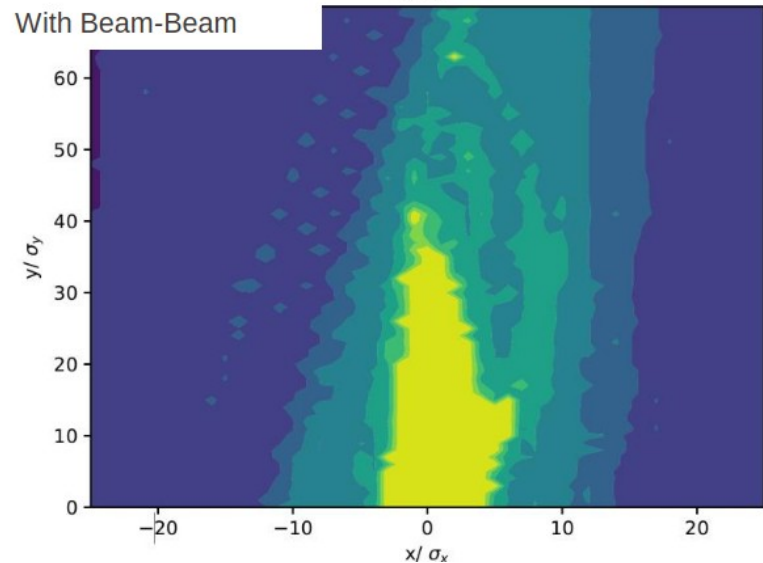
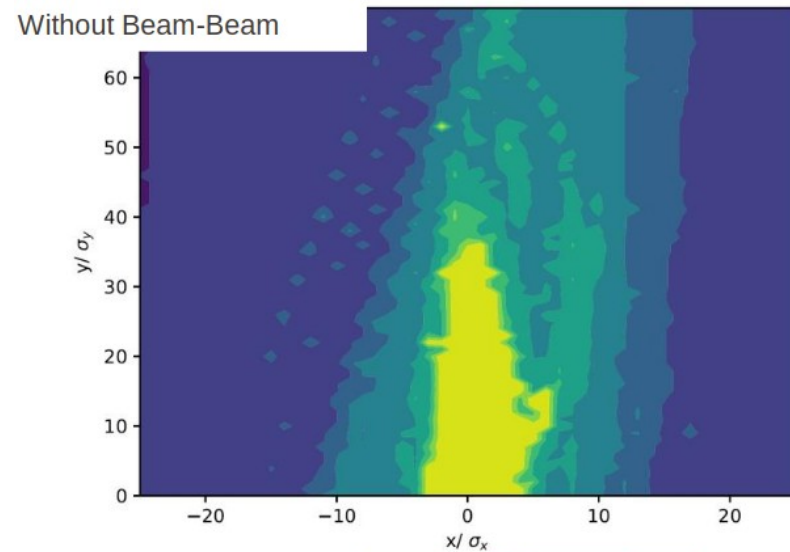
IP-tuning

- Global optics tuning does not include interaction region → design of dedicated IP tuning knobs
- Tuning knobs correct successfully beta, waist and dispersion without affecting DA or MA
- However 1 μm final focus misalignment already leads to emittance blow-up by ~ 1 pm
- → Very challenging IR optics
- → IR requires dedicated alignment strategy
- → Reviewed correction locations

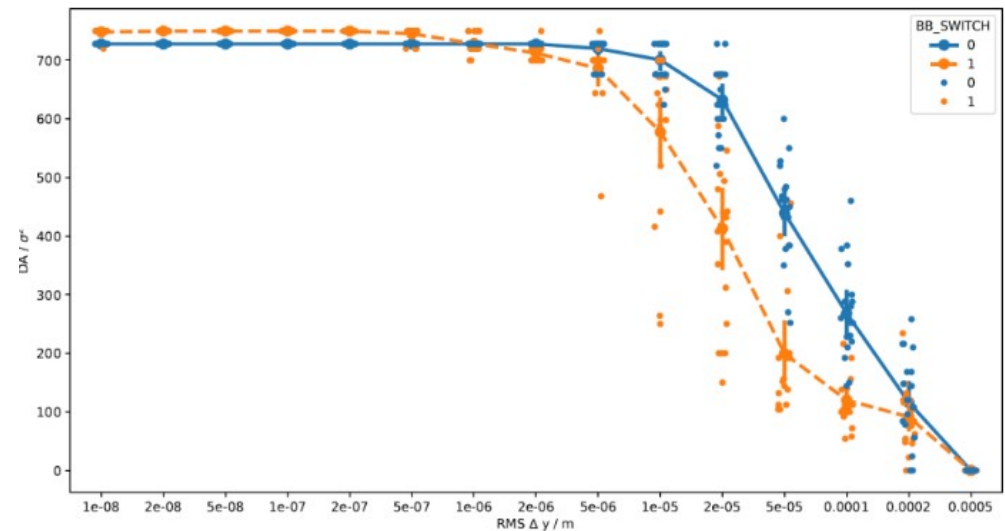


Talk: S. Jagabathuni

IP aberrations with beam-beam



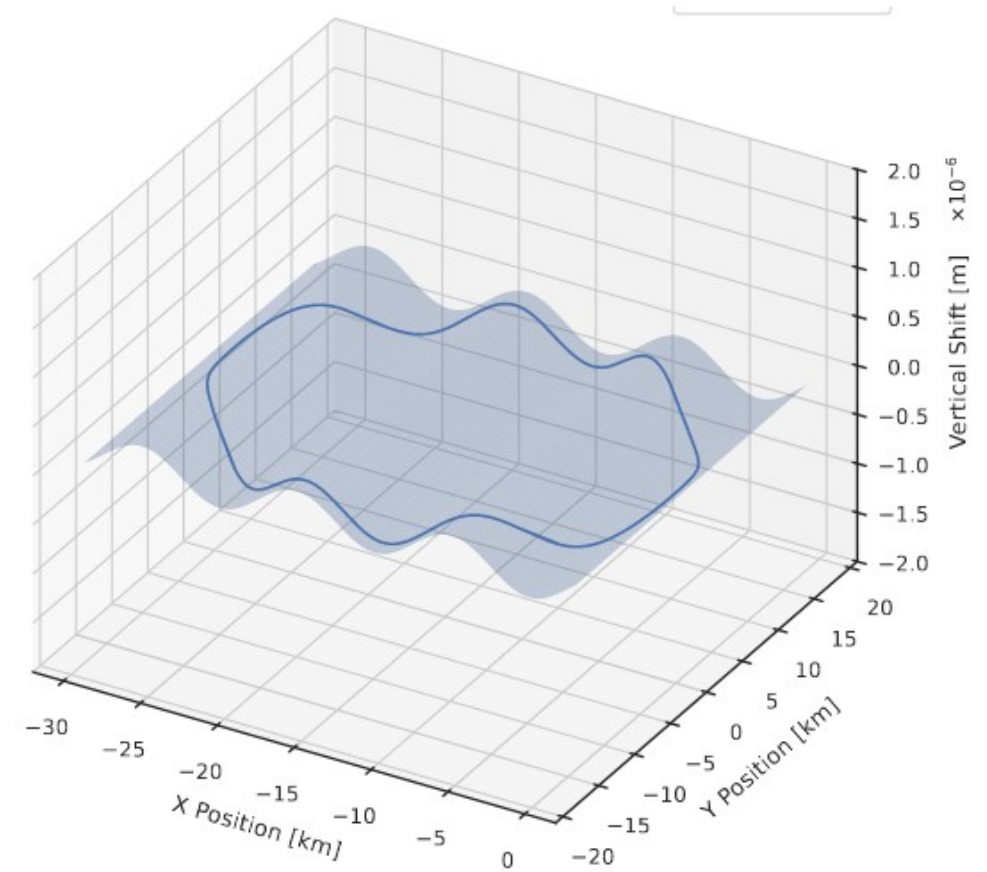
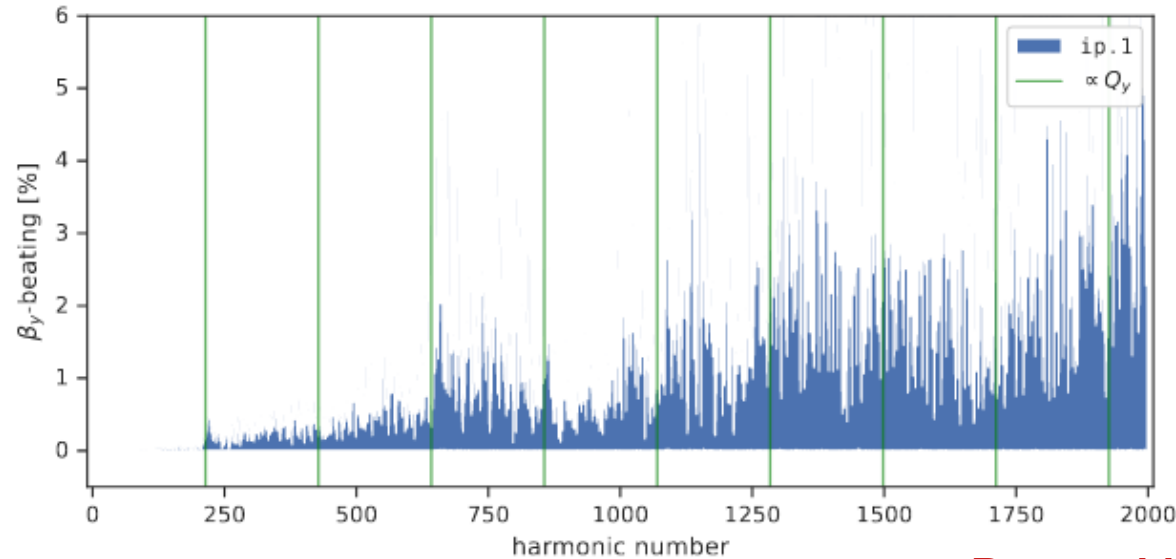
- Beam-beam interactions in combination with misalignments reduce DA and MA further
- Although acceptable DA lifetime reduced to only ~ 2 s
- \rightarrow Possibly caused by MA reduction



Talk: L. van Riesen-Haupt

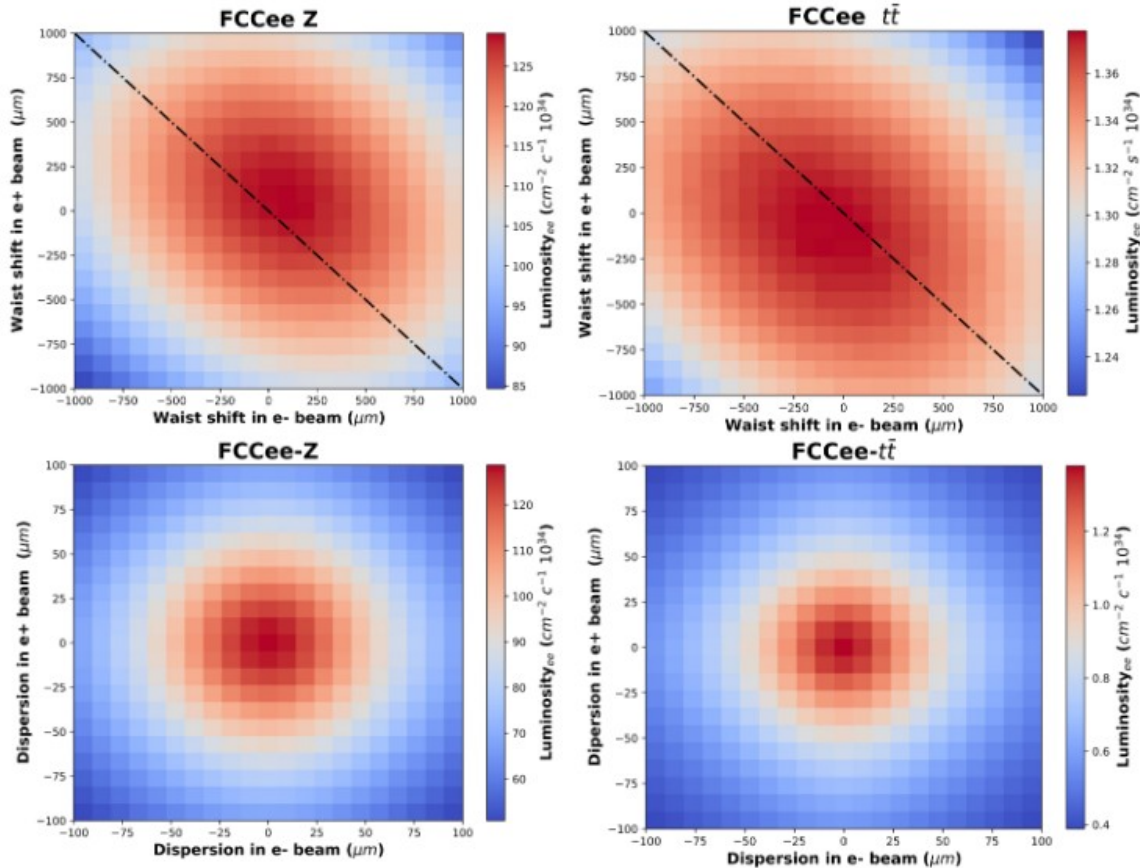
Dynamic misalignments: Ground waves

- First studies assume fixed ground waves at various harmonics
- Beta-beating increases with higher-order harmonics
- IP offset scales with amplitude of wave, \sim independent of harmonic
- Dynamic studies with tracking remain to be performed



Poster: M. Le Garrec

Luminosity optimization

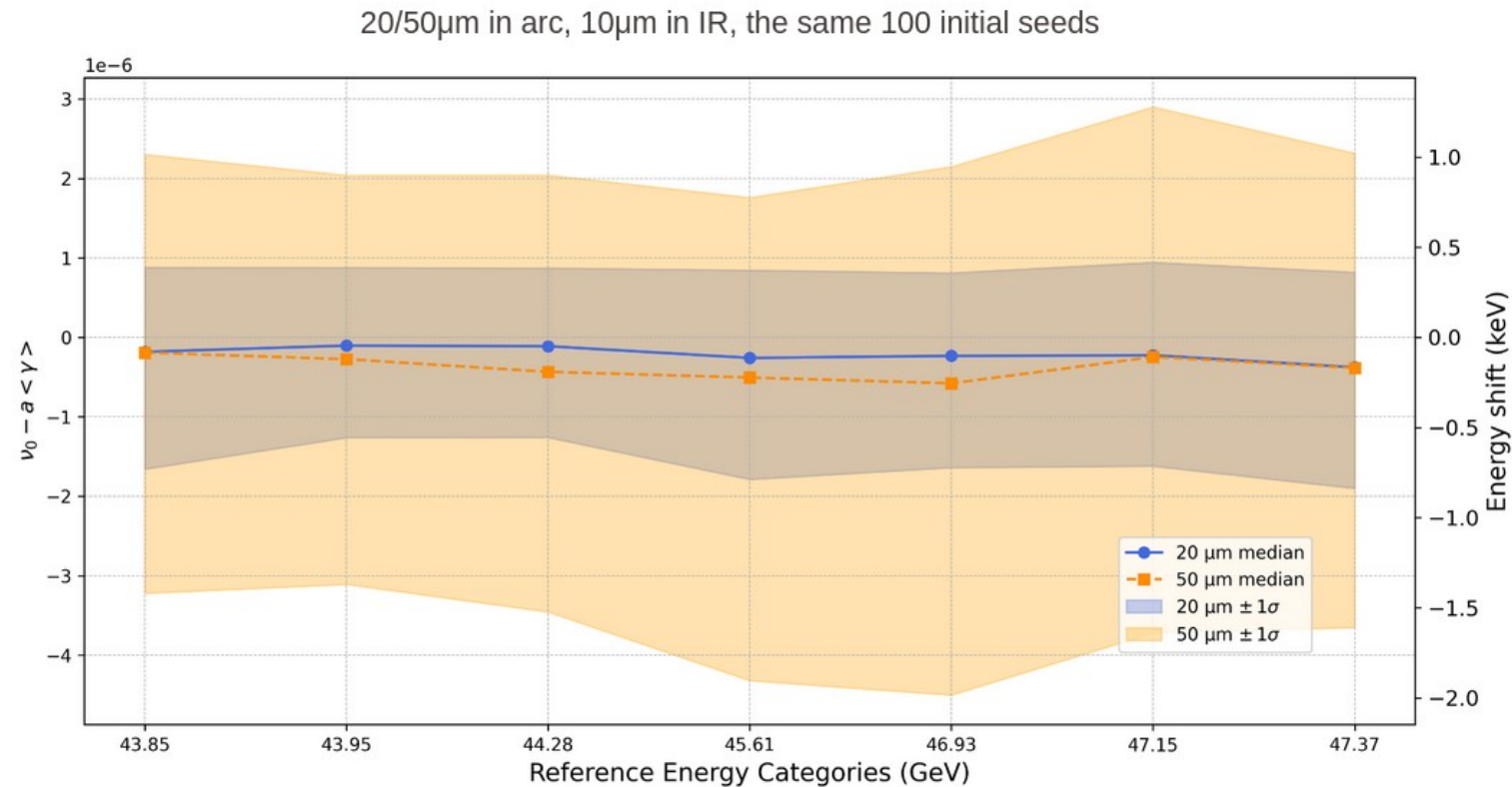


- Requires measuring Bhabha scattering, beamstrahlung and vertex detector hits
- At $t\bar{t}$ luminosity drops to
 - About 85% for ± 1 mm waist shift
 - About 40% for ± 0.1 mm vertical dispersion
- At Z slightly more sensitive
- Degradation of emittances to be included

Poster: V. Gawas

Polarization and spin tuning

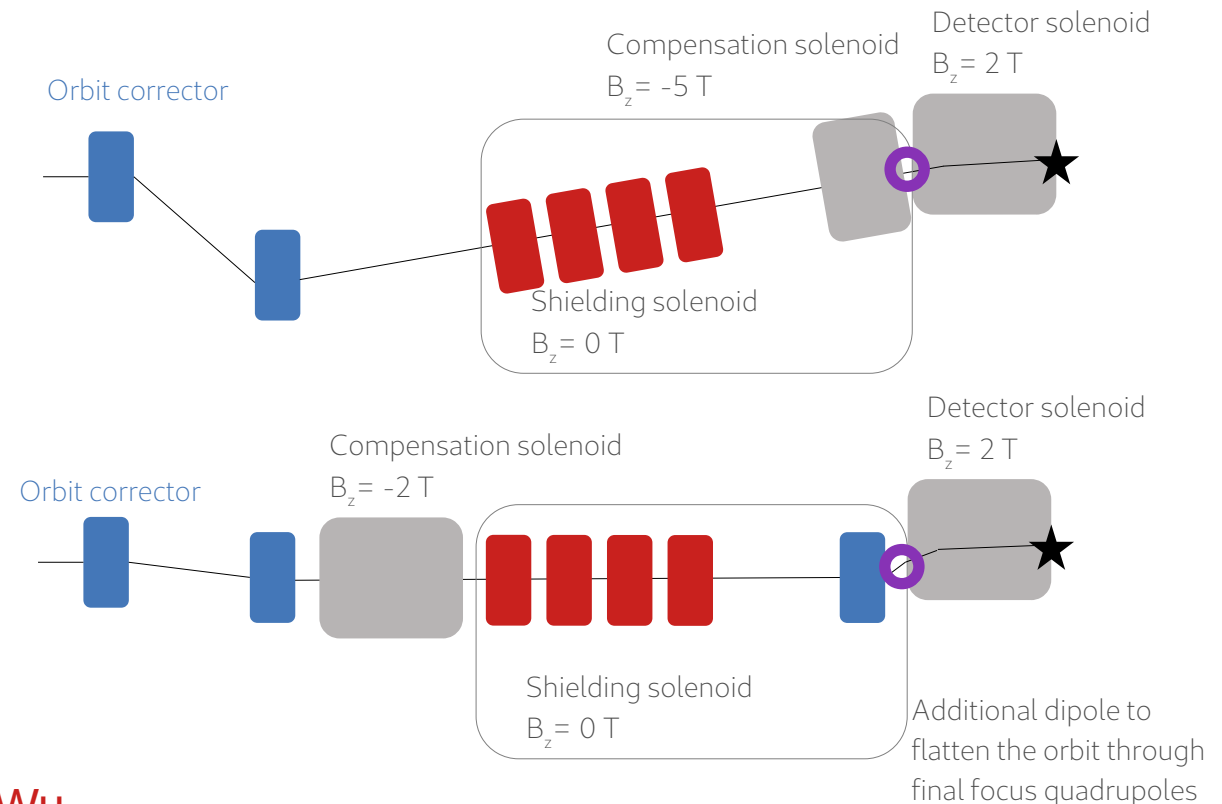
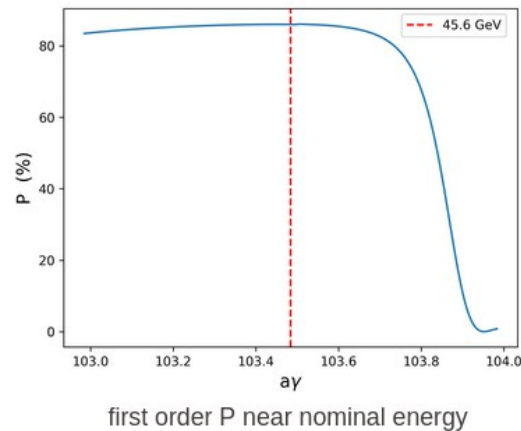
- Orbit and optics errors could lead to depolarization effects and spin tune shifts
- Goal: below 100 keV systematic spin tune shift for realistic machine achievable for 50/ 10 μm arc/IR misalignments



Talk: Y. Wu

Non-local solenoid compensation scheme

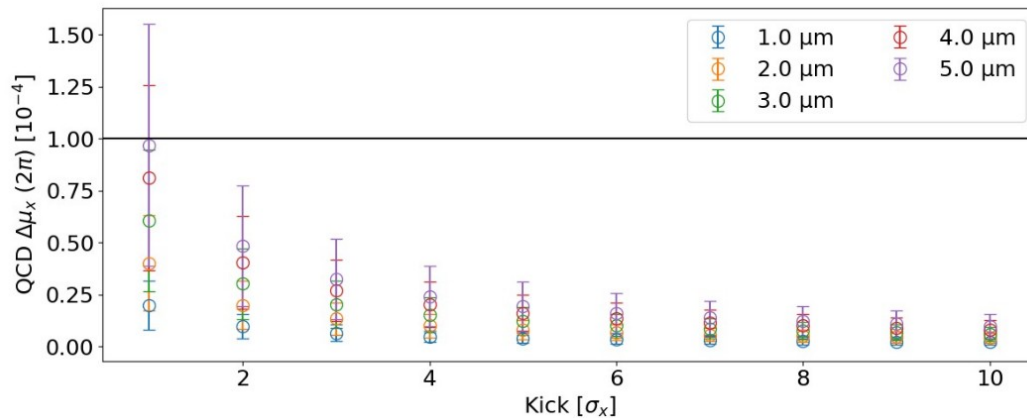
- Compensation solenoids to correct for effects from detector solenoids
- Compensation solenoid either before or after final focus
- Studies performed in BMAD for non-local scheme
- Sufficient polarization for ideal lattice



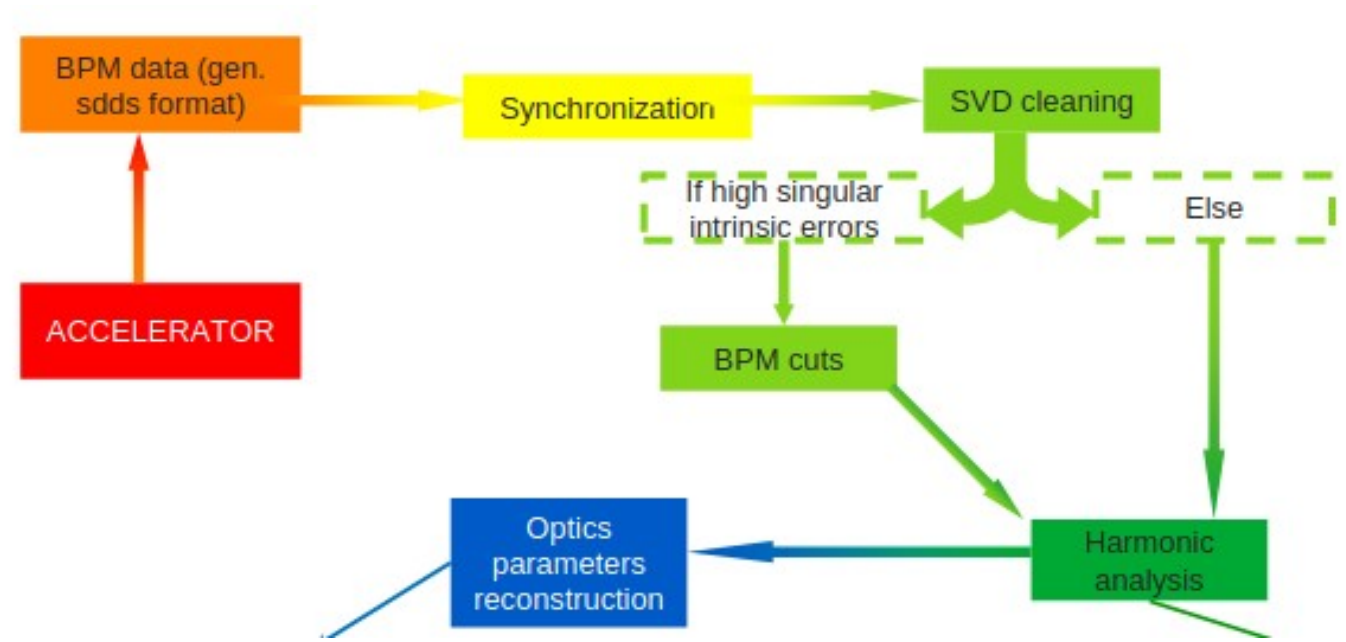
Talk: Y. Wu

Beam Position Monitors

- Installing them next to quadrupoles favorable over next to sextupoles
- Tight tolerances of about $1 \mu\text{m}$ for turn-by-turn reading and $< 1 \mu\text{m}$ for orbit measurements
- Exploring of techniques to improve BPM reading
 - Special BPM selection
 - Machine learning



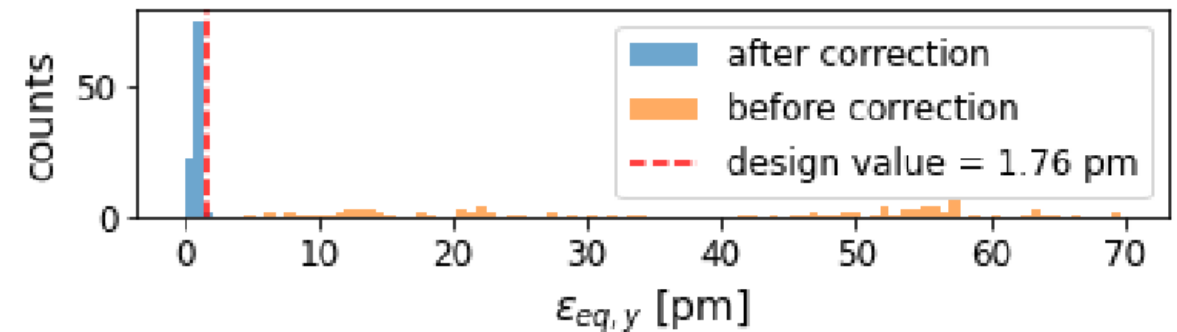
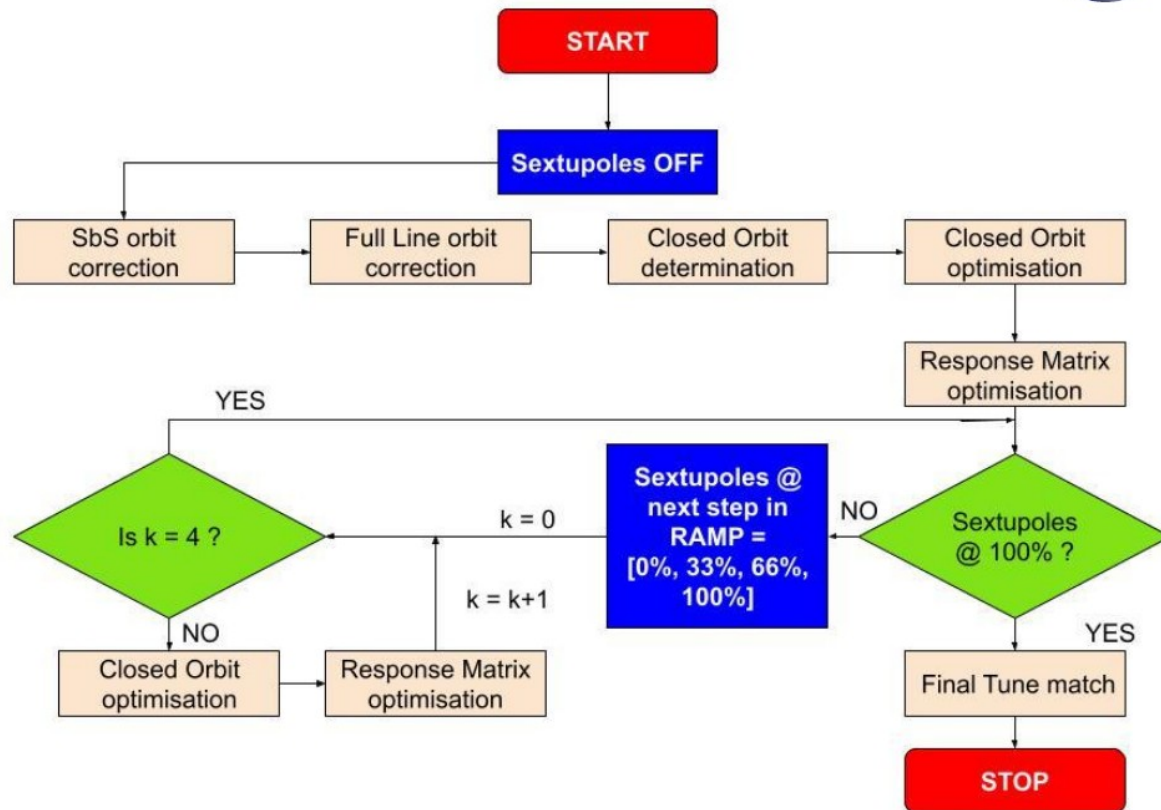
J. Keintzel



Poster: Q. Bruant

High energy booster tuning

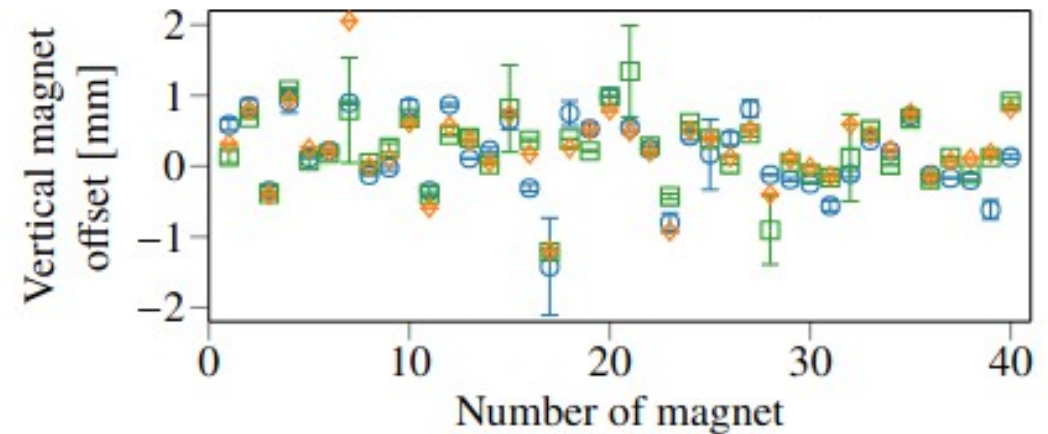
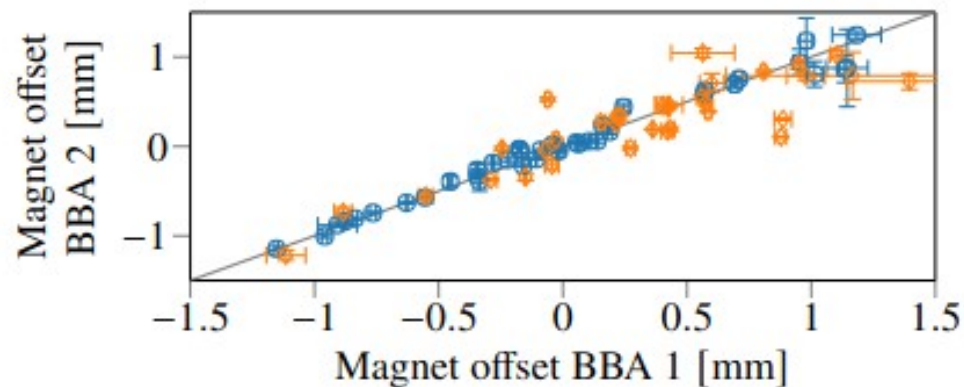
- Improved tuning algorithm developed
- Ramping sextupoles included
- Design emittance reached for almost all seeds



Poster: Q. Bruant

KARA – Beam based alignment

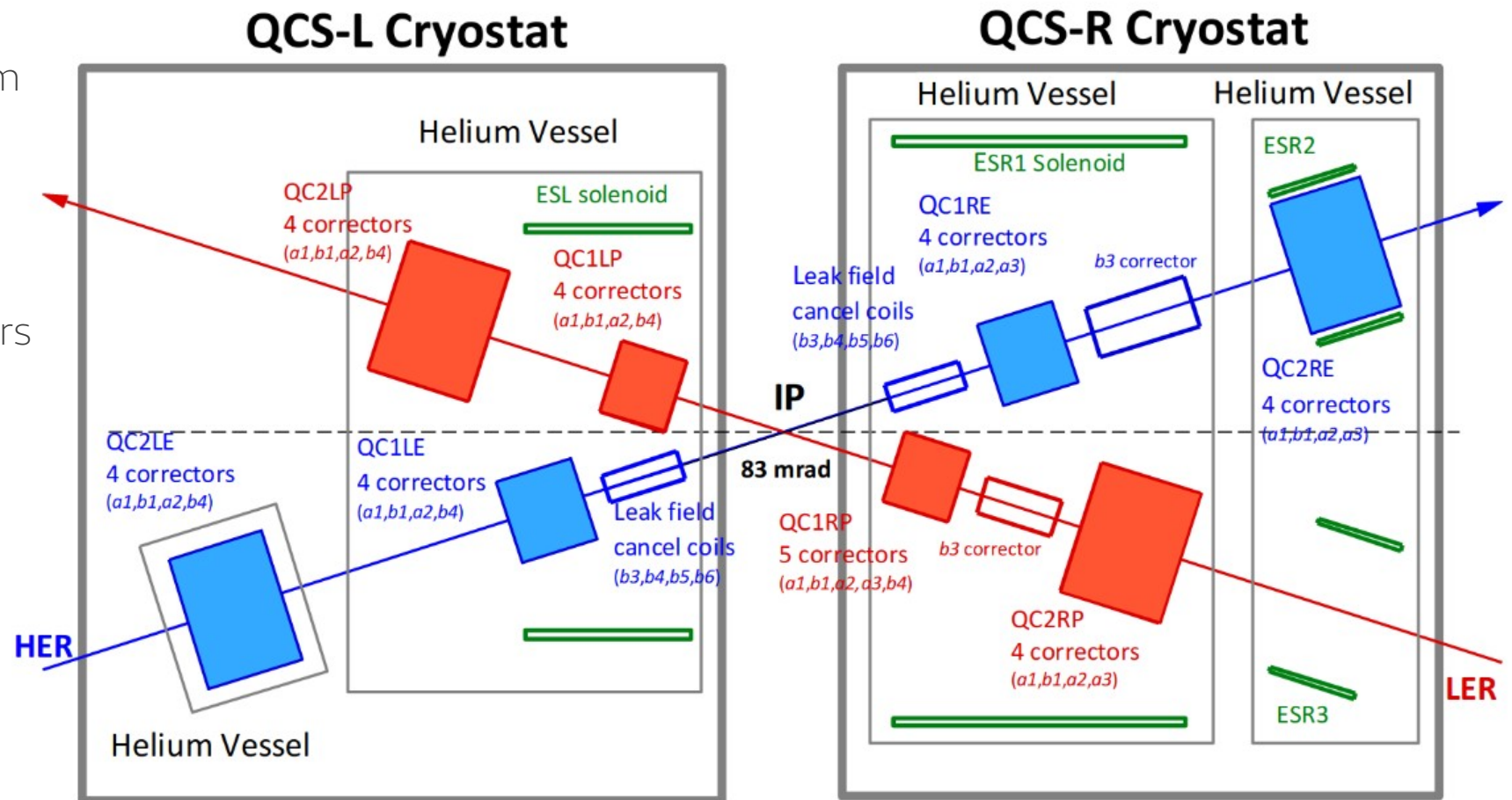
- Various parallel quadrupole BBA explored and deployed to synchrotron light source KARA at KIT
- Reproducibility studies performed
 - Results very reproducible if same method applied within several minutes
 - For different explored techniques errors of $242\ \mu\text{m}$ horizontally and $351\ \mu\text{m}$ vertically
 - Orbit drifts could be one of the main reasons



Talk: C. Goffing

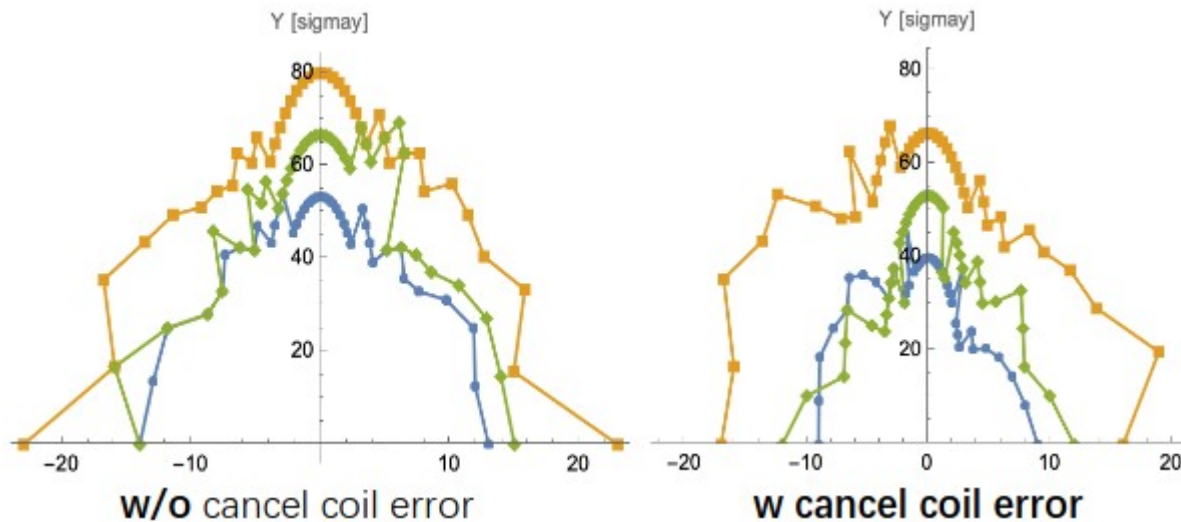
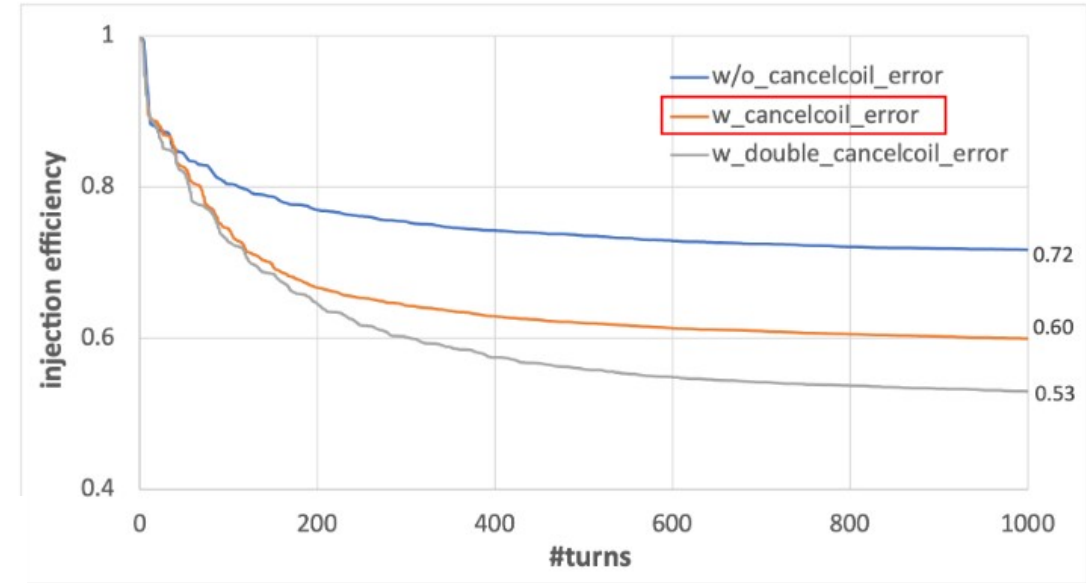
SuperKEKB – IR design

- Very complex design
- Straight magnet reference system
- Ballistic optics impossible
- Challenging alignment
- Cancel coil and leakage field errors



SuperKEKB – Cancel coil error

- In HER to correct leakage fields
- Due to manufacturing mistake → skew sextupole and octupole do not cancel
- → Decreases injection efficiency
- → Decreases DA

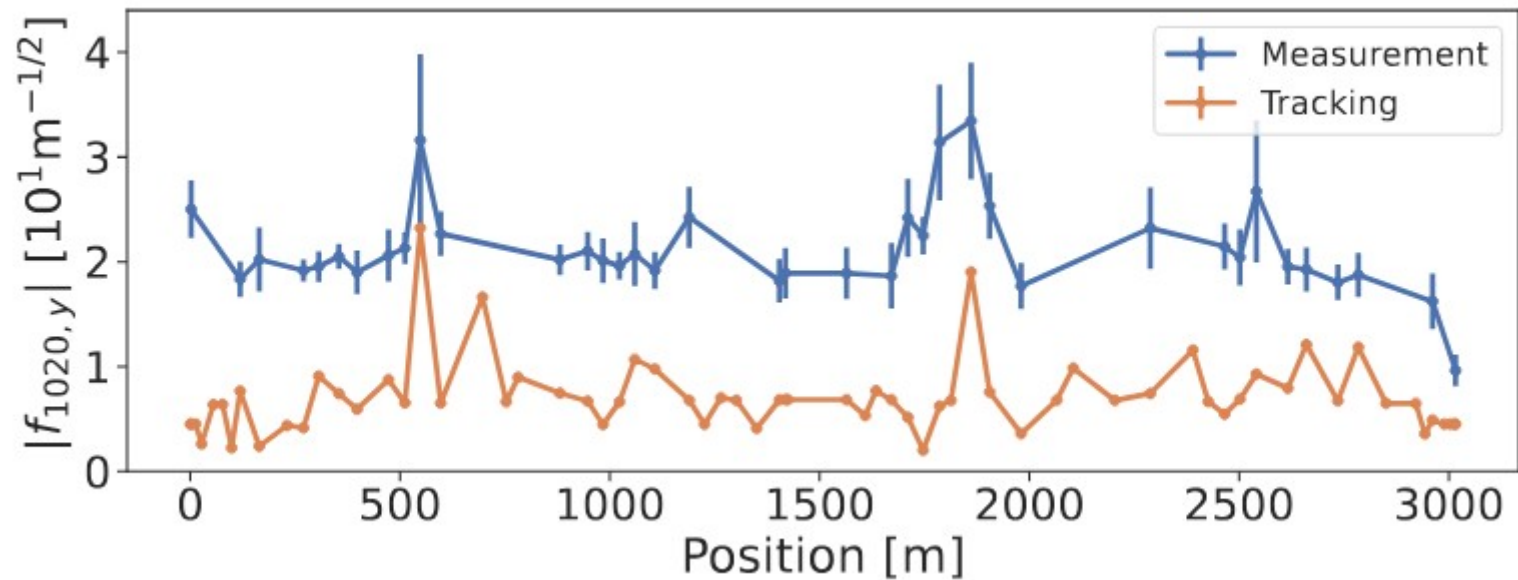


M. Li



SuperKEKB – Non linear optics

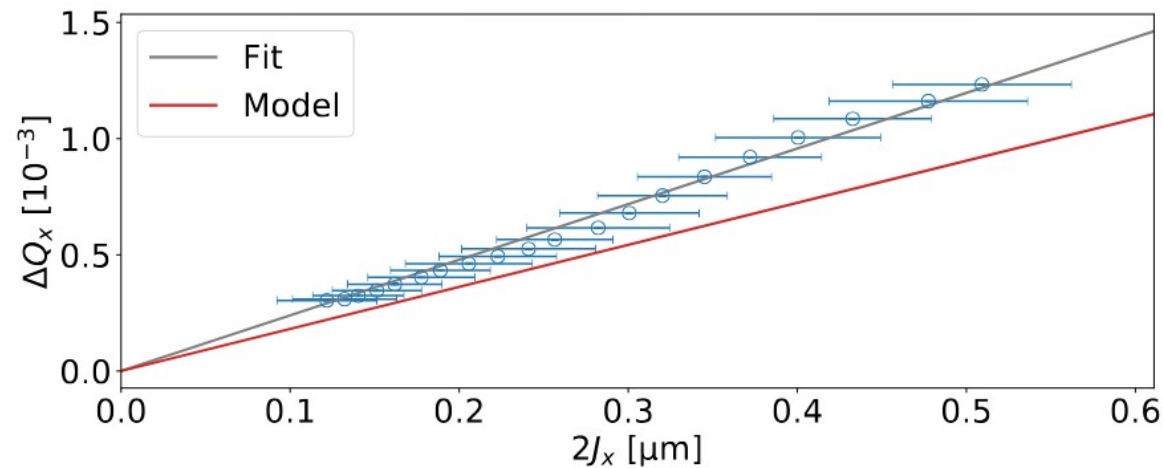
- First RDT measurements show discrepancy with model
- Further analysis needed to include correction for SR, decoherence, etc



M. Le Garrec

SuperKEKB – Non linear optics

- First RDT measurements show discrepancy with model
- Further analysis needed to include correction for SR, decoherence, etc
- Discrepancy between measured and model amplitude detuning
- Tentatively larger error for more relaxed optics → to be understood



J. Keintzel

Summary and outlook

- FCC commissioning and tuning strategy developed and progress made at all steps
- Many lessons to be learned from SuperKEKB to understand colliders with significant SR losses
 - → Huge international team interested to tackle various observations
 - → SuperKEKB model in Xsuite currently being benchmarked against SAD
- FCC studies focus on studies on GHC optics at Z-energy
 - → Perform studies for other energy modes
 - → Perform studies for LCC lattice



Thank you !

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