

# Update on R&D efforts at NISER for ALICE FoCal

ALICE-STAR-India Meeting

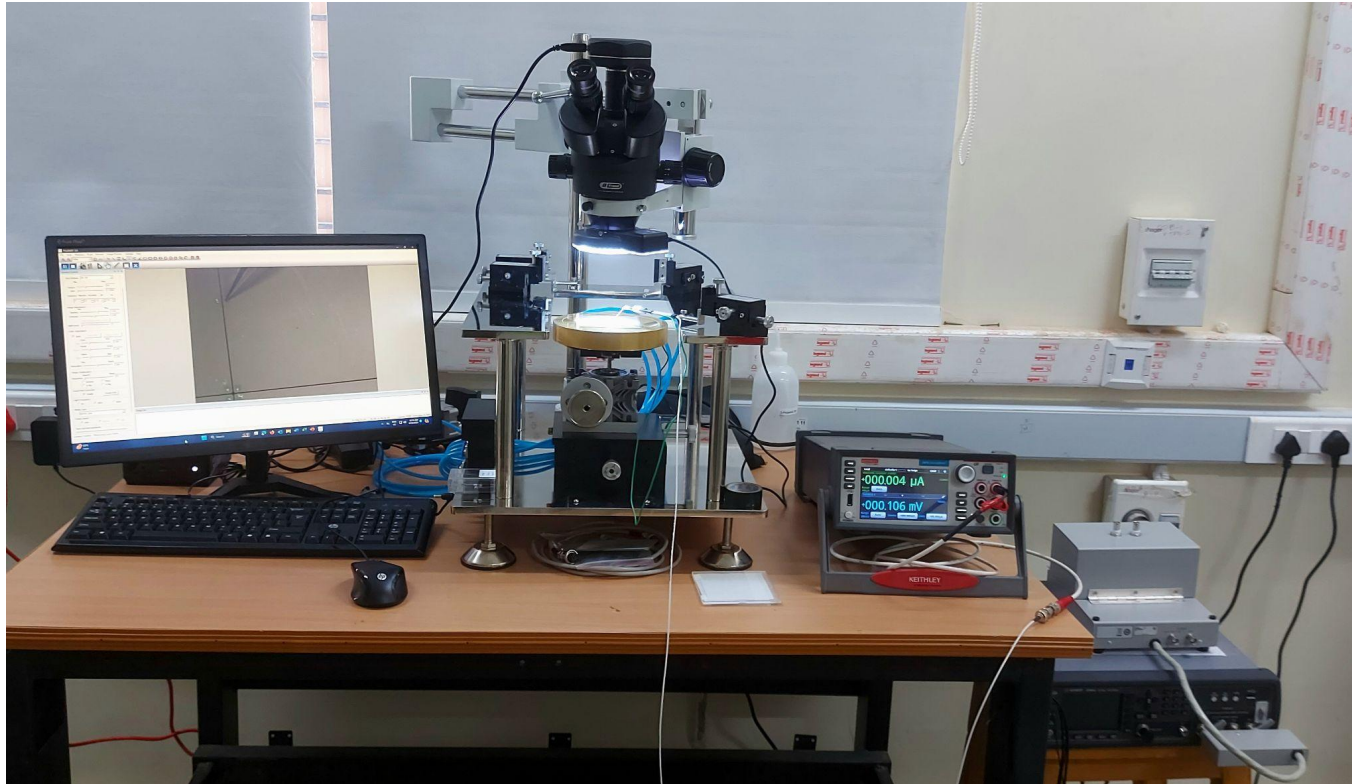
IoP Bhubaneswar, 26 June 2024

<https://indico.cern.ch/event/1411351/contributions/6013991/>

# Outline:

- Previously reported in ALICE -India meeting at Jammu Univ. (Nov. 2023):
  - n-type Si pad array detectors fabricated at BEL, Bangalore, India
  - IV tests results are fine ~ 90% pads show leakage current < 10 nA/pad cell
  - Performance test results using LED and Sr90 source at NISER lab
    - refer article <https://arxiv.org/abs/2406.08144>
  - PS, CERN test beam experiment results
    - refer article <https://arxiv.org/abs/2403.13394>
- Progress in last six months
  - Mostly worked on completion of above two papers
  - Assembled basic probe station in clean room at NISER
  - Status of single pad PCB development in India
  - Update on multilayer test setup and its DAQ

# Basic probe station @ NISER

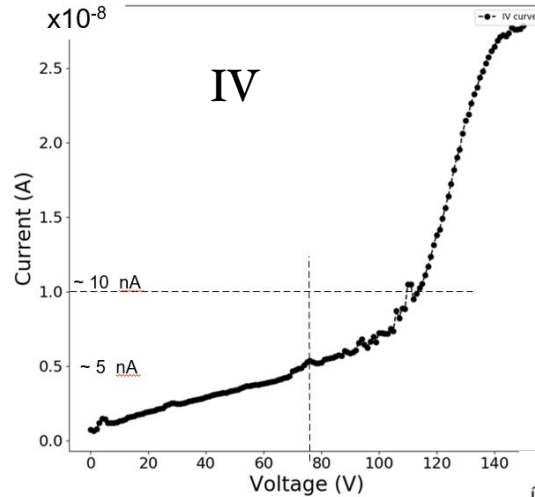


Assembled basic Si-detector wafer/die probe station:  
Ready to perform IV/CV of single pad cell, work in progress for IV/CV of Si pad array

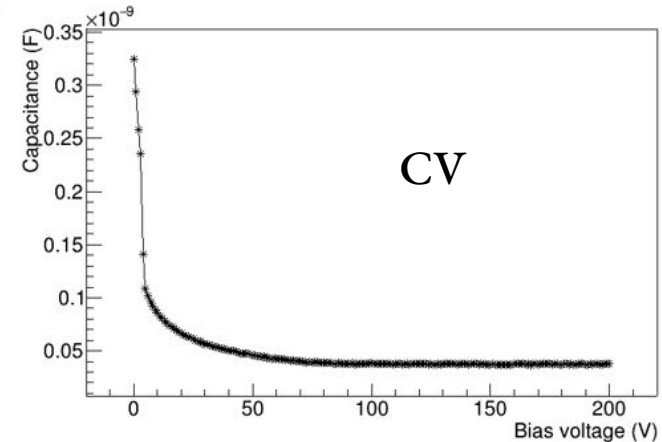
# Basic probe station @ NISER: ongoing



Probe station with dark box  
in clean room (class 1000)

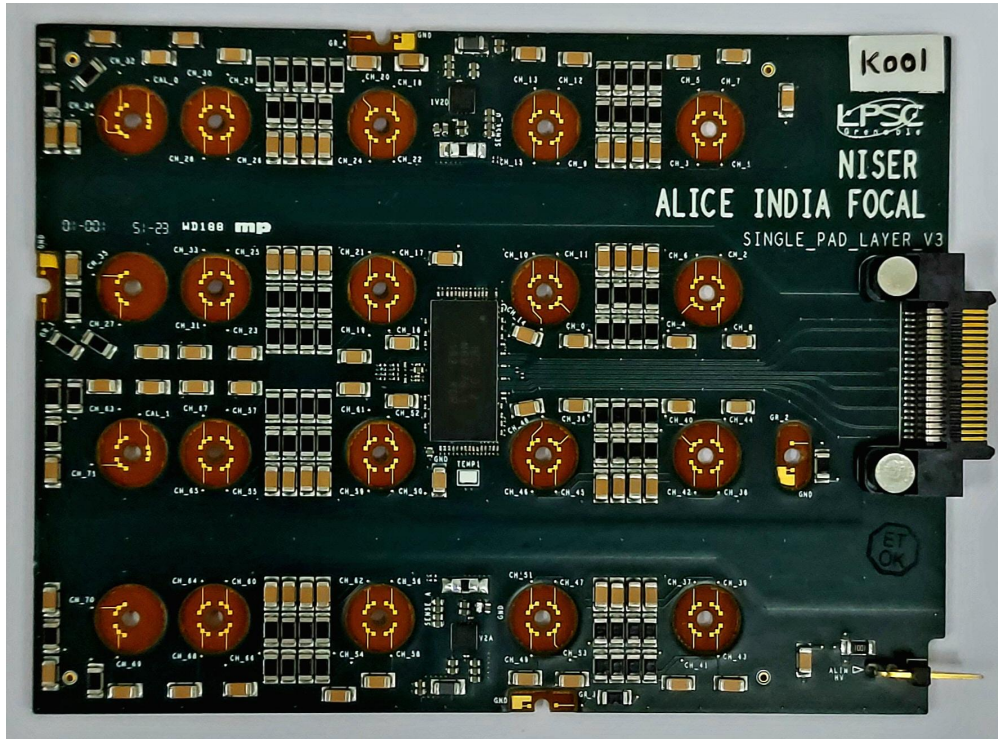


Typical IV and CV plots  
Of single pad cell on the die

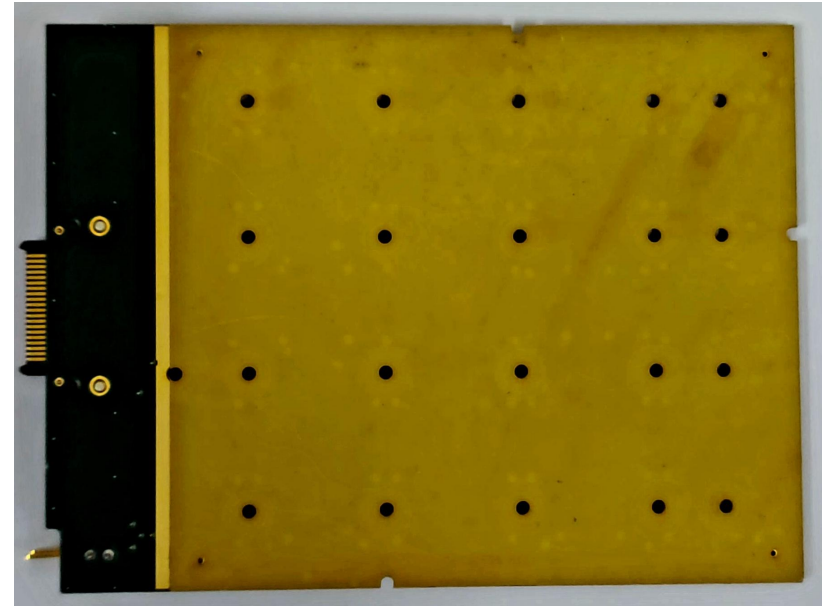


# Update on Single pad array PCB: LPSC, Grenoble design

Front view: 8 cm x 11 cm



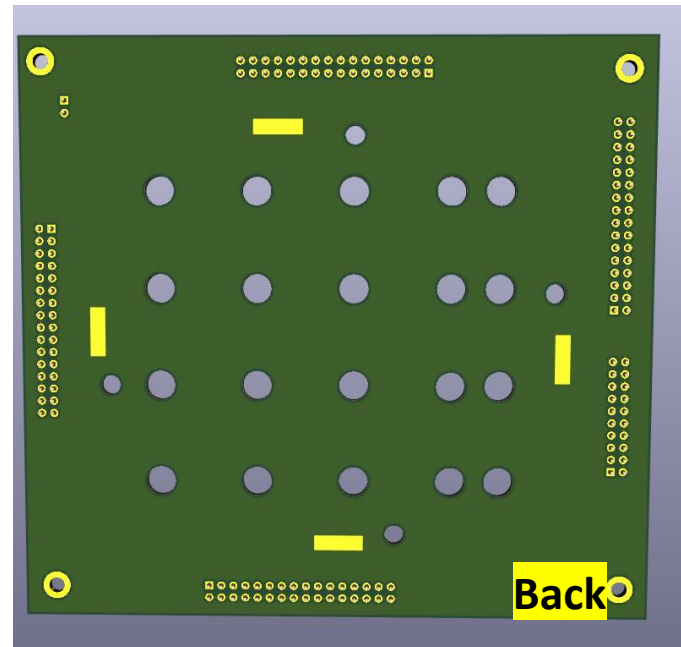
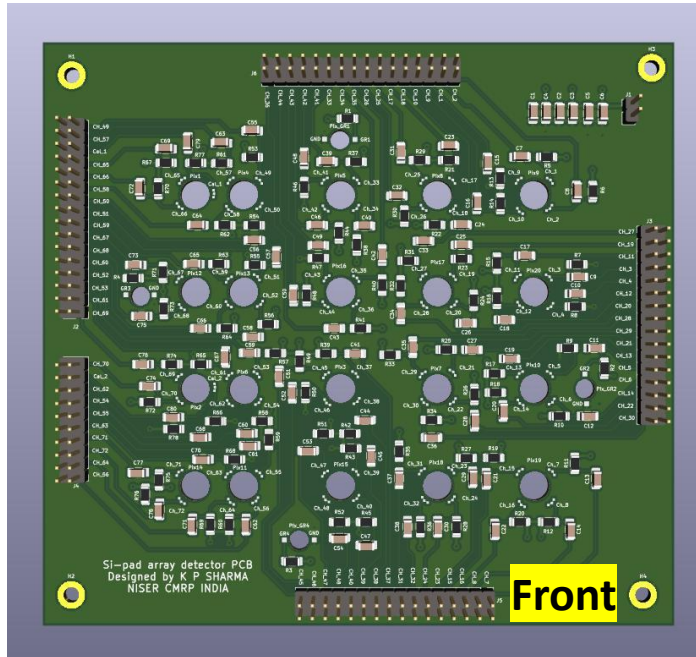
Back view



Si pad array detector readout PCB fabricated, 3 assembled and tested, its working as it should.  
(Thanks to Kirti, Micropack Private Limited and KHMDL, Bangalore, India)

# Update on Single pad array PCB: NISER design

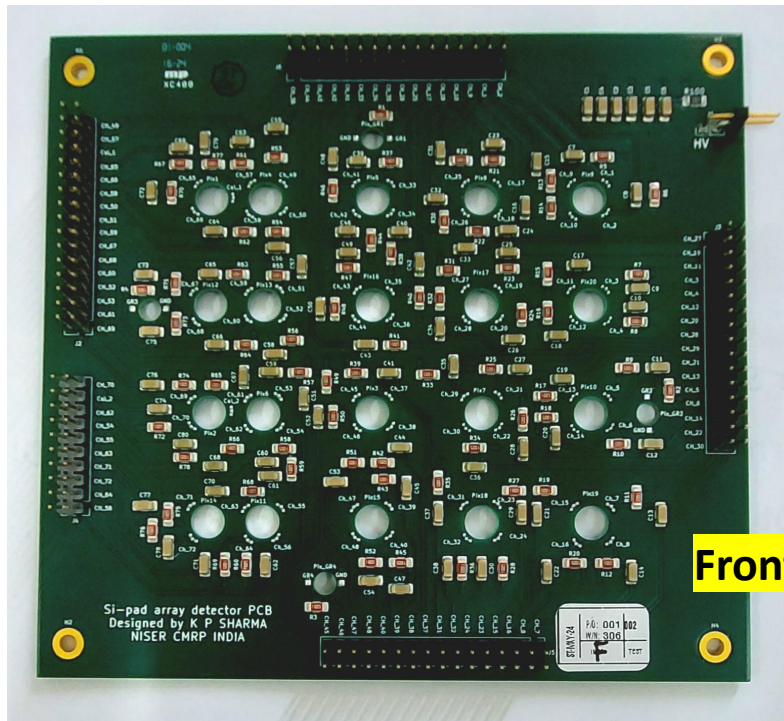
Designed another PCB @NISER: Test detector with other Readout electronics, monitor IV/CV of individual Si pad cell, gain uniformity, cross-talk study etc.



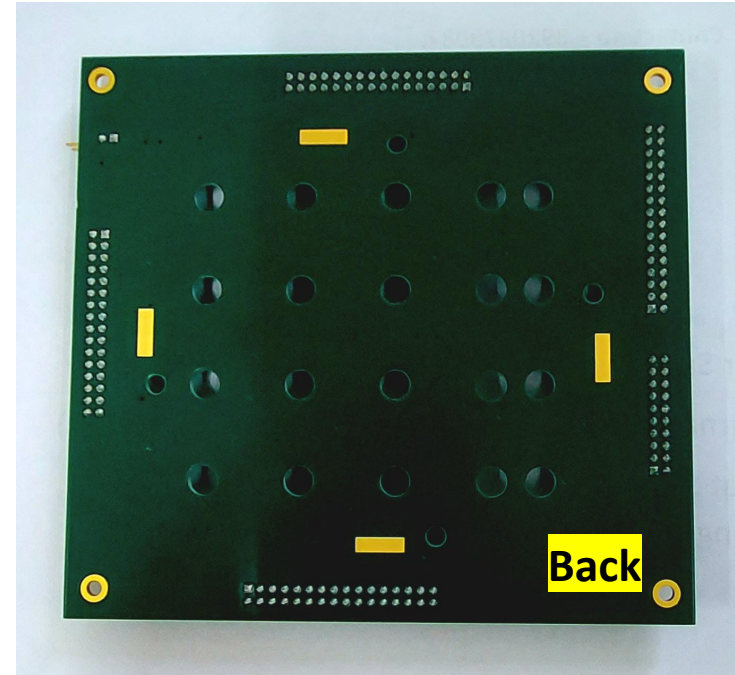
PCB designed by Mr. Kirti Prakash Sharma (NISER)

# Update on Single pad array PCB: NISER design

Another single pad array PCB received in May 2024:  
jig production and die attached should be complete by Sept. 2024



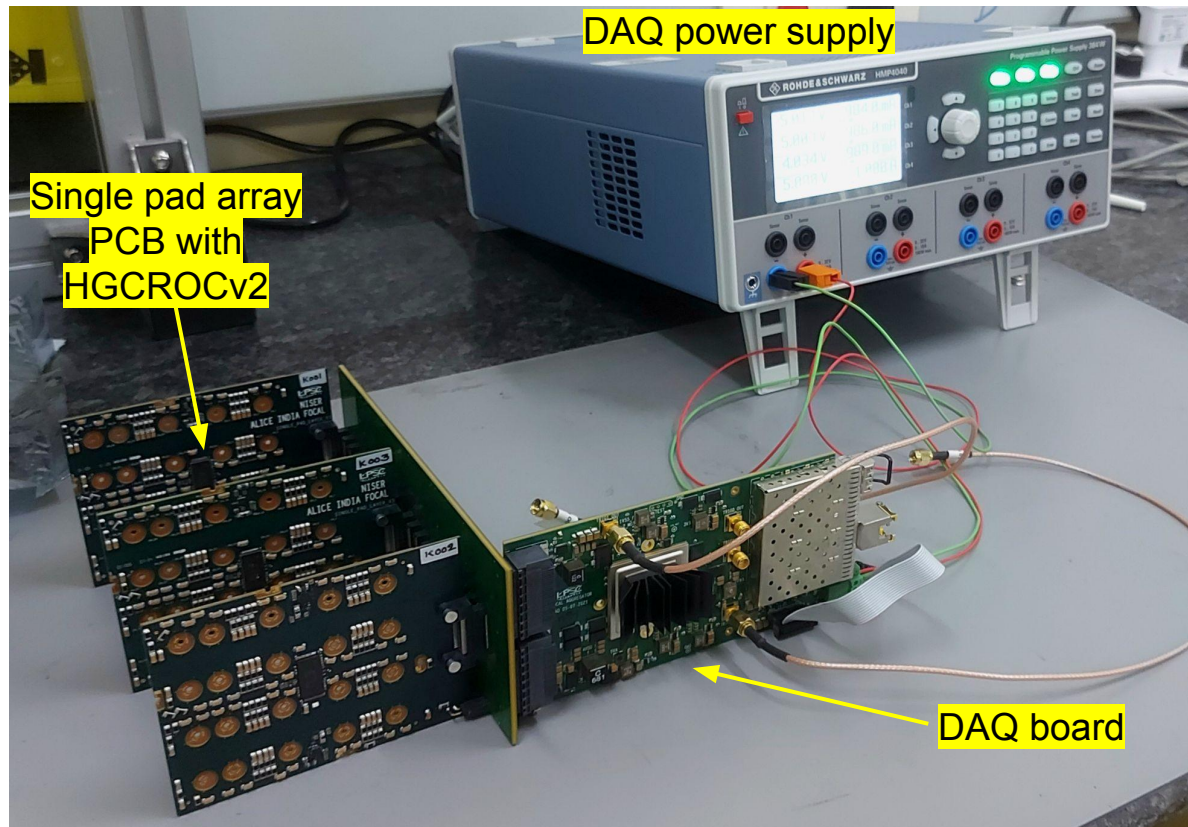
**Front**



**Back**

PCB designed by Mr. Kirti Prakash Sharma (NISER)

# Multiple Si pad array readout setup: work in progress

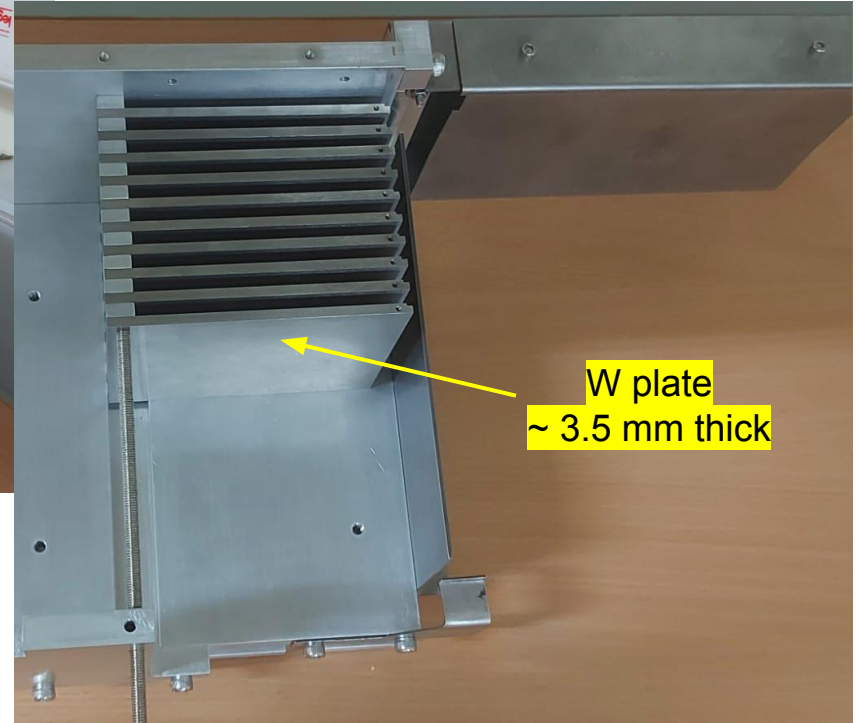
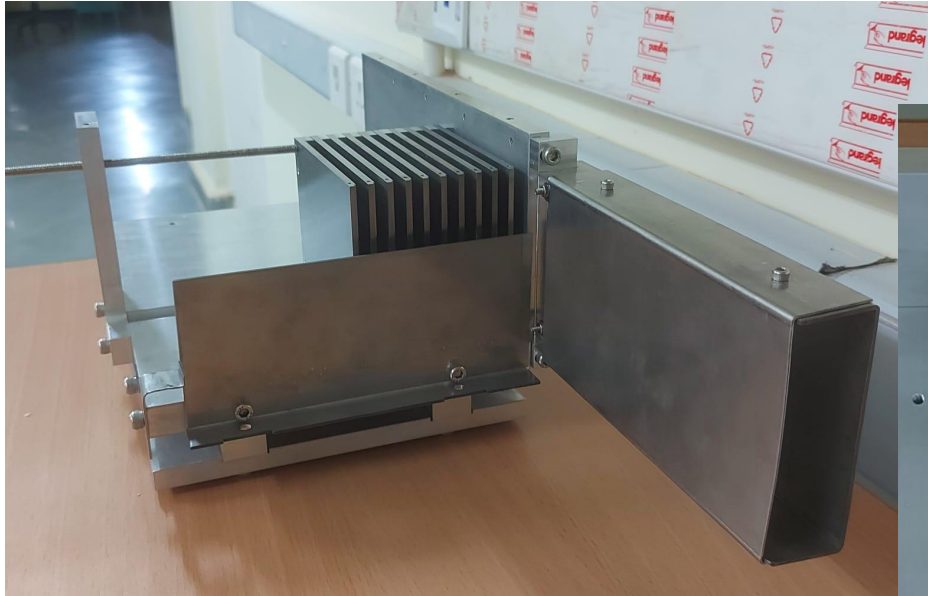


Will take some time Since, there is no user manual/documentation

Multi-Layer Test setup under preparation @ NISER Si lab



# Mechanical setup ready for use



**Photo of setup at NISER Si lab,  
Parts made at Central workshop NISER**

# Summary

- Performance testing of n-type Si detector at NISER test lab done using LED and Sr90 source,
  - refer article <https://arxiv.org/abs/2406.08144>
- Successful detector test experiment using GeV energy e- and Pion beams at PS, CERN
  - refer article <https://arxiv.org/abs/2403.13394>
- Assembled basic probe station in class-1000 clean room and ready for use
  - work ongoing to make it semi-automated - for 72 pad array
- 25 PCB fabrication and component assembly near completion:
  - assembled and successfully tested 3 PCBs, they working well
- Adaptation of data acquisition system for single n-type Si detector done
  - Working on layered Si-W setup - DAQ setup ongoing
  - Mechanical setup and 20 tungsten plates are ready

## NISER groups interests to contribute in FoCal project:

- P-type pad array design and development, and fabrication with Indian Si -fab.
- Wafer level IV/CV tests using semi-automated probe station at NISER
- Detector test: LED, radioactive sources and test beam at CERN
- Electronics development and fabrication in collaboration with Indian industry
- Detector module assembly and testing at NISER
- Participate in the final detector system integration and related tests.

**Thank you!**

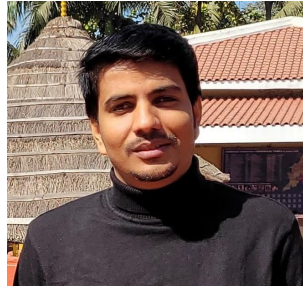
# NISER FoCal Group



Sawan  
(PhD Student)



Samar Mohan Mohanty  
(Project Assistant)



Kirti Prakash Sharma  
(Electronics Engineer)



Ganesh Tambave  
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Mriganka M. Mondal  
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Satyajit Pani  
(Technician)



Deepak Kumar  
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Varchaswi K S Kashyap  
(Physicist)



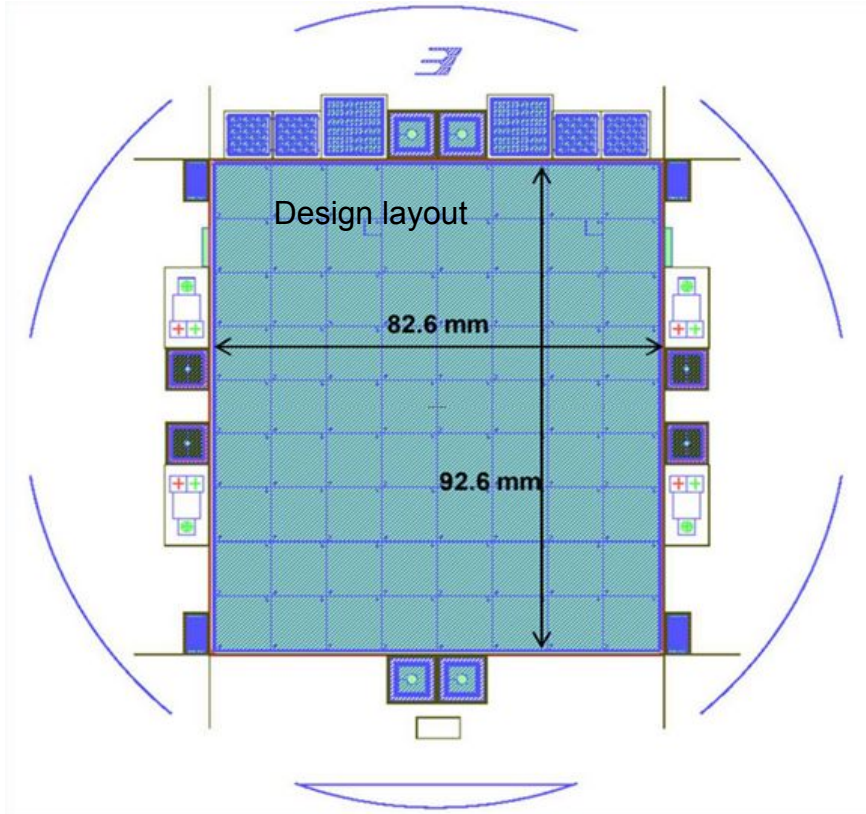
Ranbir Singh  
(Physicist)



Bedangadas Mohanty  
(Physicist)

*Backup:*

## n-type 8x9 Si pad array detector: Design & Wafer



High resistivity ( $\sim 7\text{kohm.cm}$ ),  $\sim 325\ \mu\text{m}$  thick Si wafer

