

Industrialization

Realizing applied opportunities

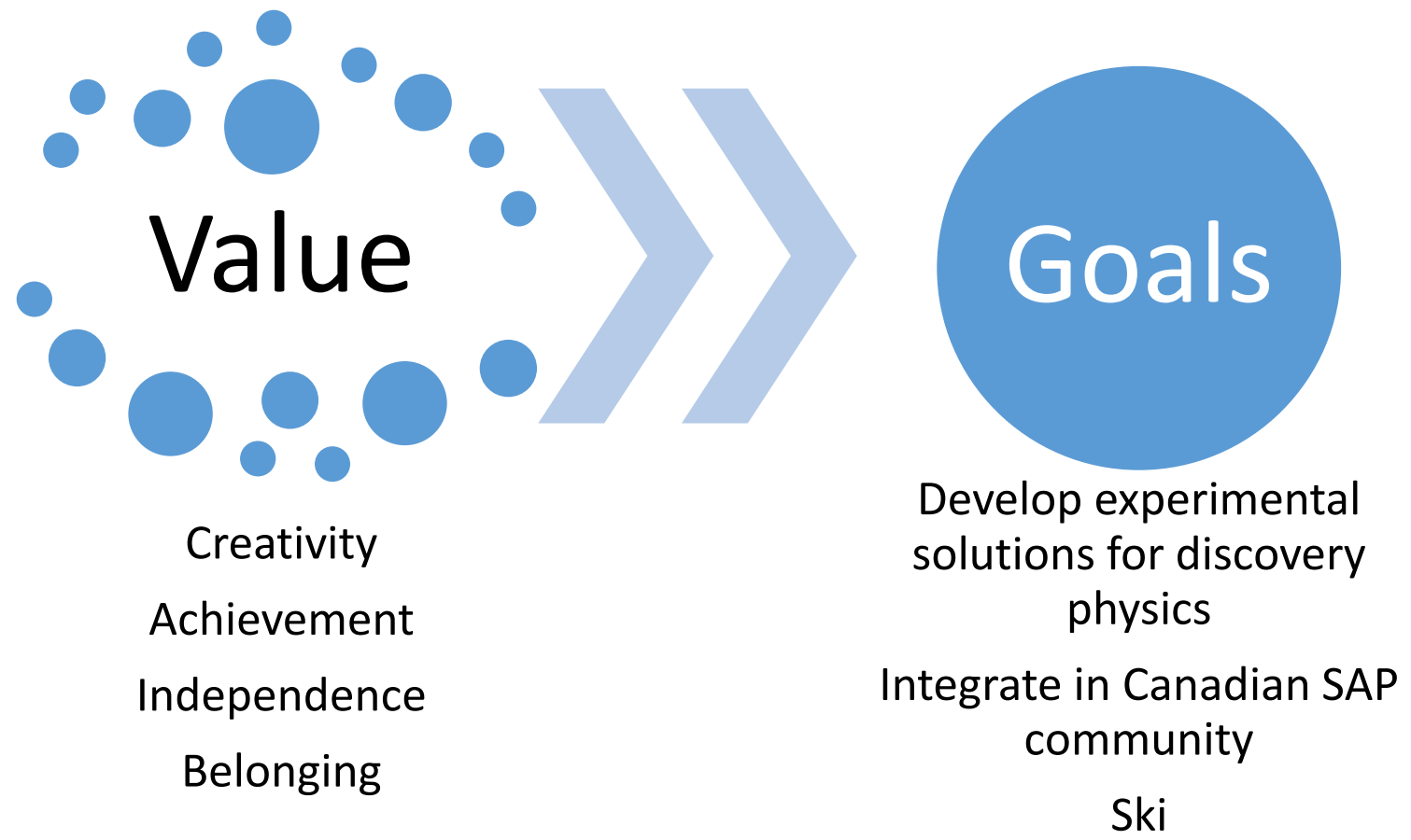
Fabrice Retiere (TRIUMF) with major inputs from Serge Charlebois (Sherbrooke)



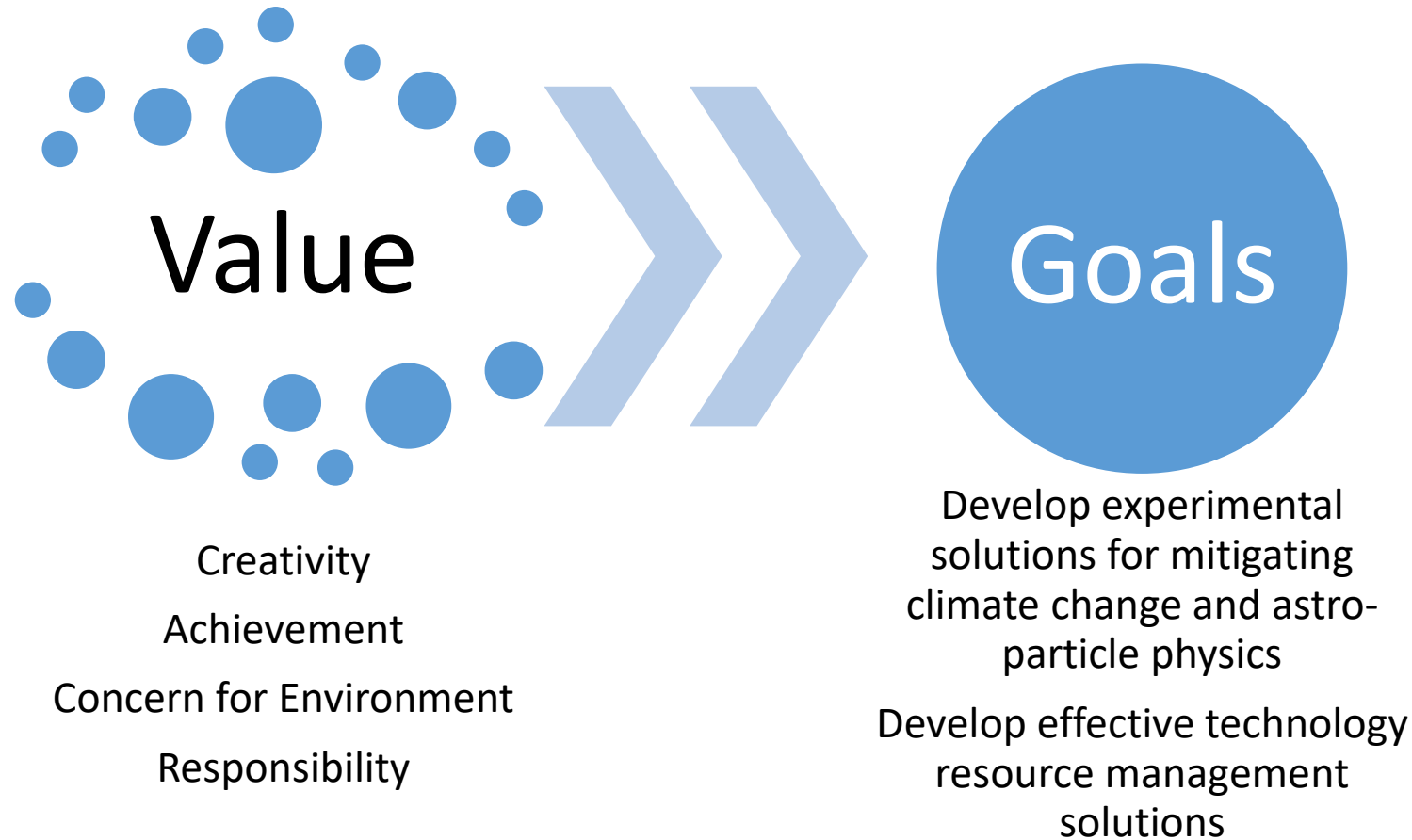
Outline

- Motivation
- Jargon
- Examples of opportunities
- Roadblocks and breakthroughs
- You

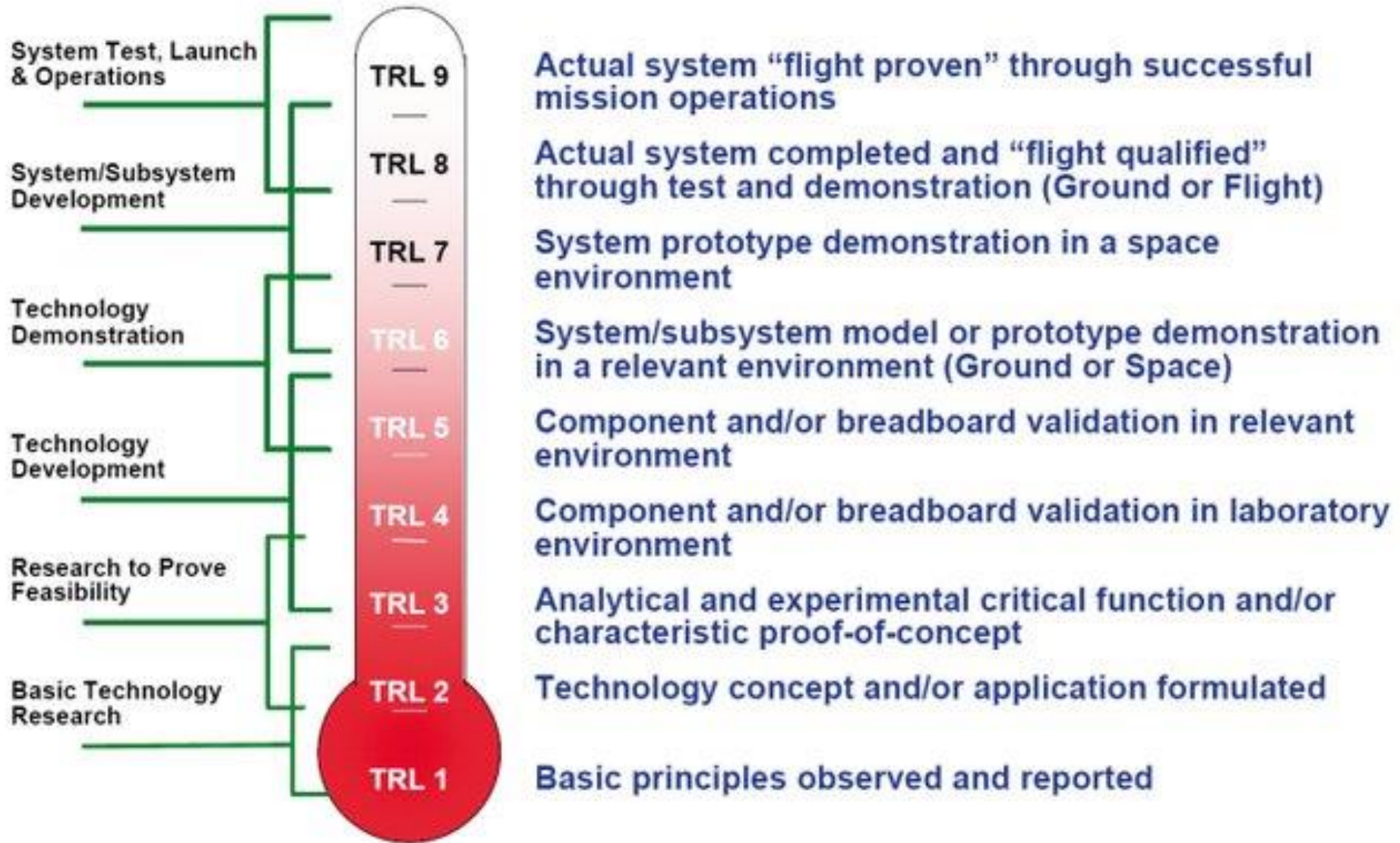
Motivation – value/goal mapping – 20 years ago when I moved to Canada



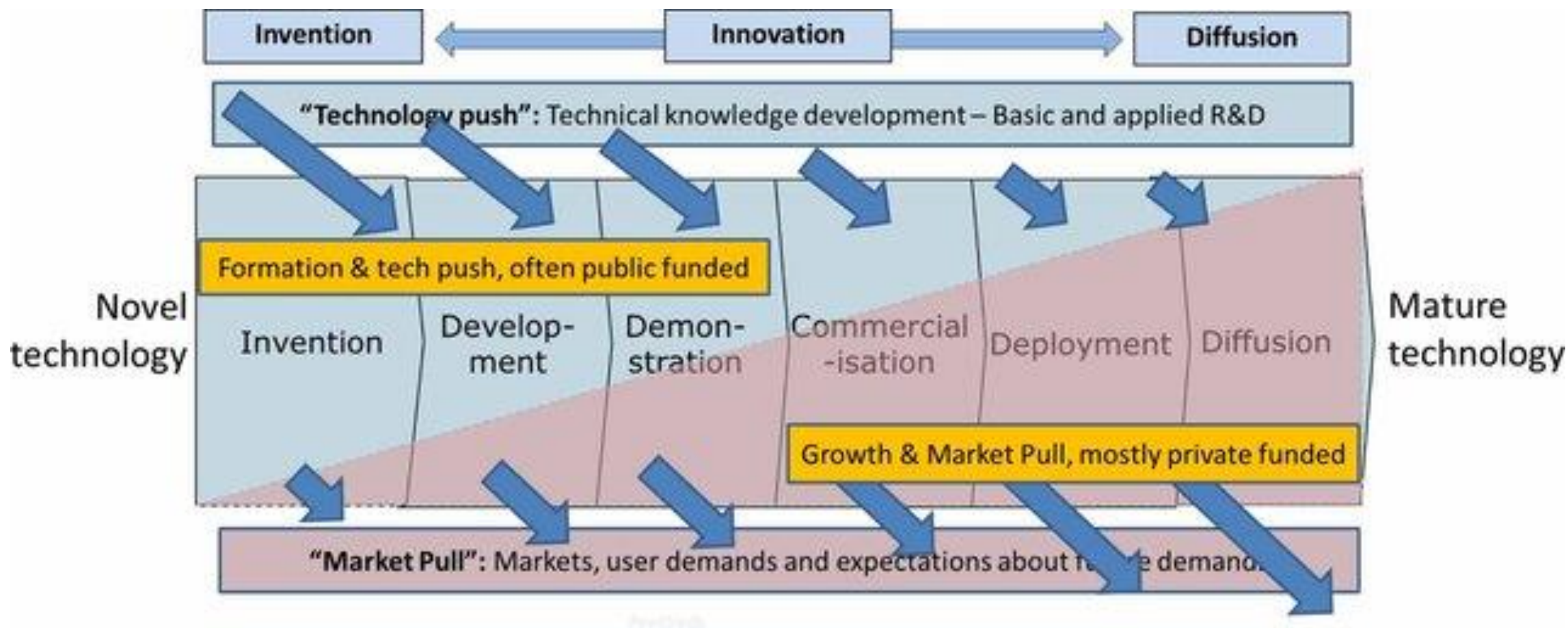
Motivation – value/goal mapping - now



Technology Readiness Level



Push – Pull technology

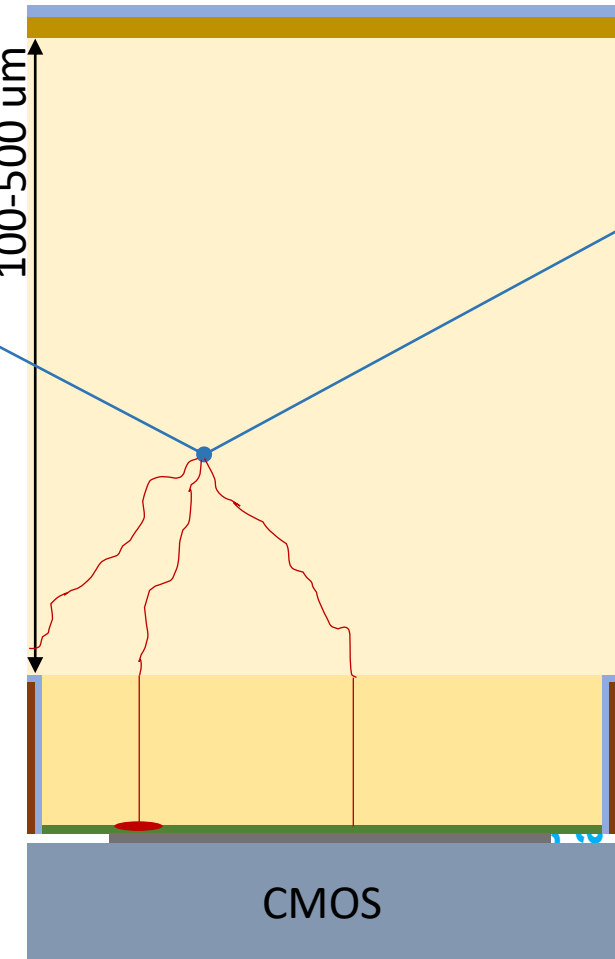
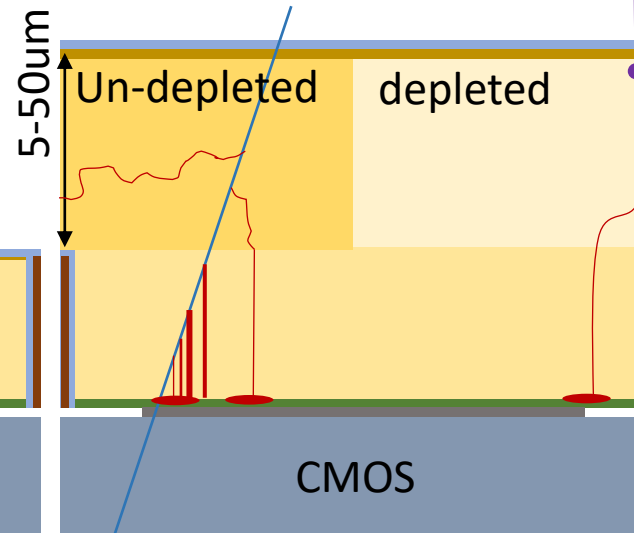
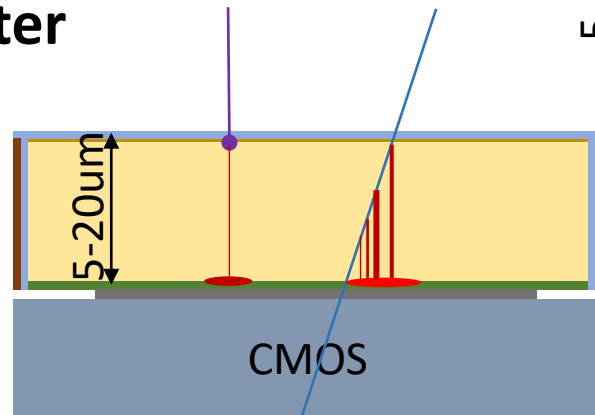
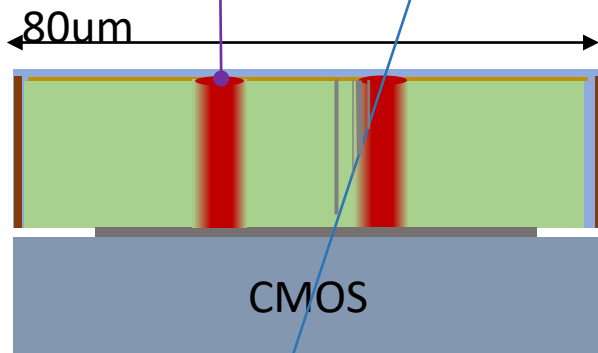


Photon to Digital Converter ++

p+	p	p-epi	p-epi
n+	n	Poly	SiO ₂

- Electron trajectories
- Hole trajectories
- VUV – Blue photon
- Geiger mode avalanche
- Linear avalanche
- Charged particle
- Neutron or dark matter

Photon to Digital Converter

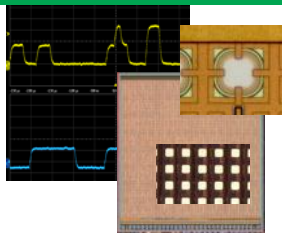


August 8, 2024
Front side avalanche diode

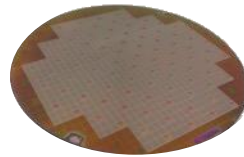
Back side avalanche diode

Extended

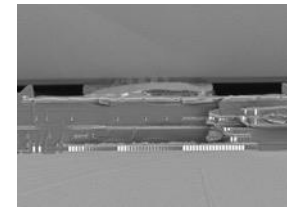
Ultra-thick ⁷ ₇ Di ac



2D SPADs and Wafer level bonding



1st 3D SPAD wafer (on fake CMOS)



...



2018

2019

2020-21

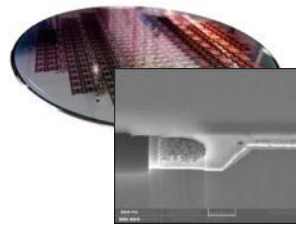
2022

2023

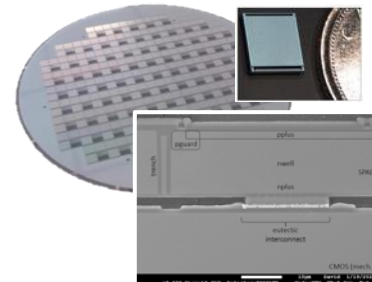
2024

Start at TDSI

1st CMOS readout



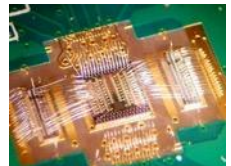
2nd CMOS readout wafer run



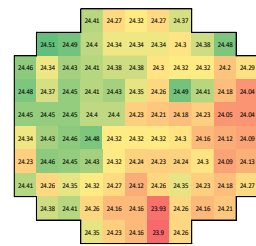
Bonding on real CMOS demonstrated

Complete PDC

Photon detection layer (SPAD array) and 3D integration



Geiger mode testing with active probe



Large tile 8x8 dev.

System and scaling up challenges



2019

2020

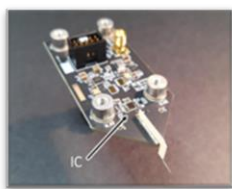
2021

2022

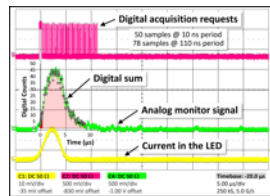
2023

2024

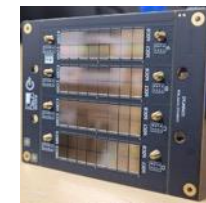
Geiger mode testing during SPAD dev.



First functional 2x2 tile



Wafer level SPAD testing

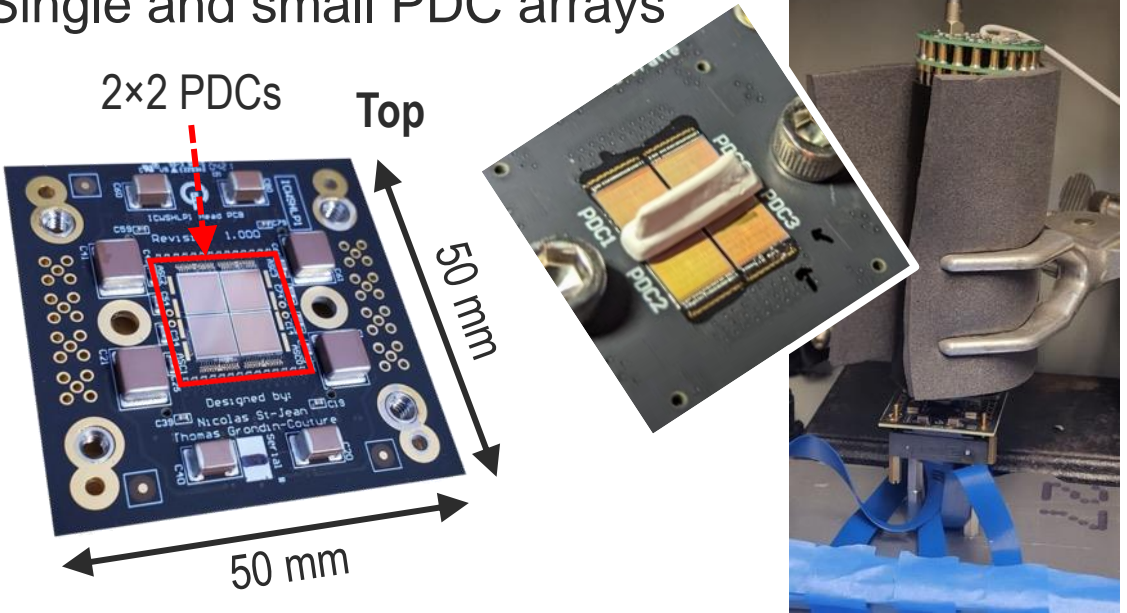


Electronics layer (CMOS)

- Definite need for a new photon detection technology
 - High sensitivity and sensitive area, Low power consumption, Scalable to large area

	Past	Current	Future	Leverage
• First CFI support through Carleton U. for ARGO and nEXO <ul style="list-style-type: none"> • Completed PDC process development and completing first production run 	1.2 M\$			
• Engineering support from MI	437 k\$			
• nEXO CFI grand <ul style="list-style-type: none"> • Maturing the PDC, producing silicon low radiation tile substrate (interposer) 		1.2 M\$		
• Other partners: TRIUMF, UofA	~250 k\$			
• Oak Ridge National Lab. project <ul style="list-style-type: none"> • HEP direct support to Teledyne DALSA 	902 k\$		~1.6 M\$	2.6 M\$ 350 k\$
• ARGO's next CFI proposal			600 k\$	
• Institut national d'optique / Defense R&D Canada				~1 M\$
Total		6.4 M\$		~3 M\$

Single and small PDC arrays

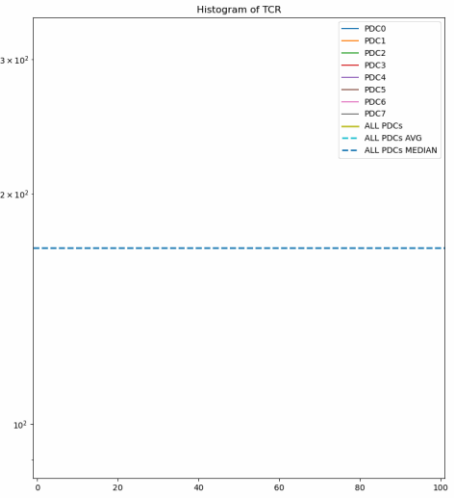
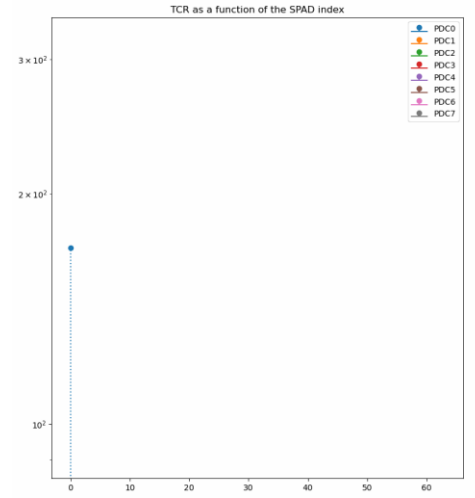
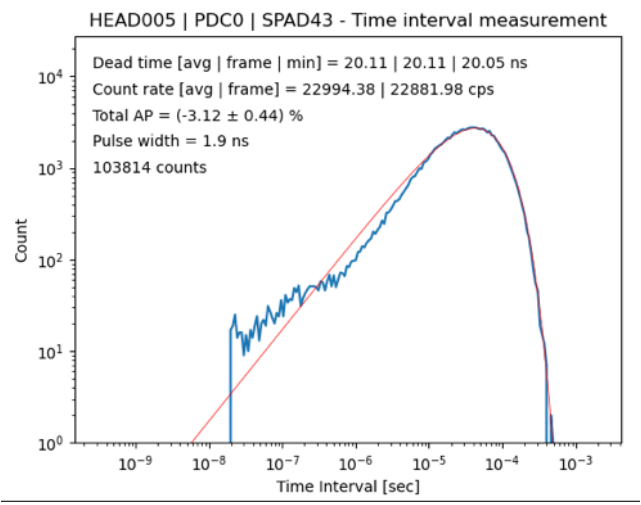
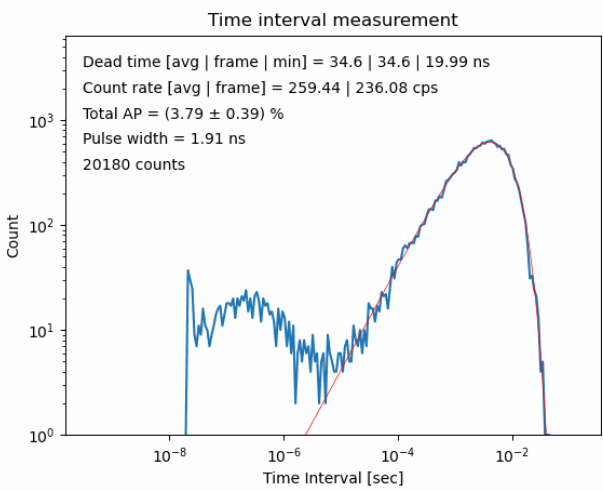


to larger PDC tiles



Exploring (strange) properties of some

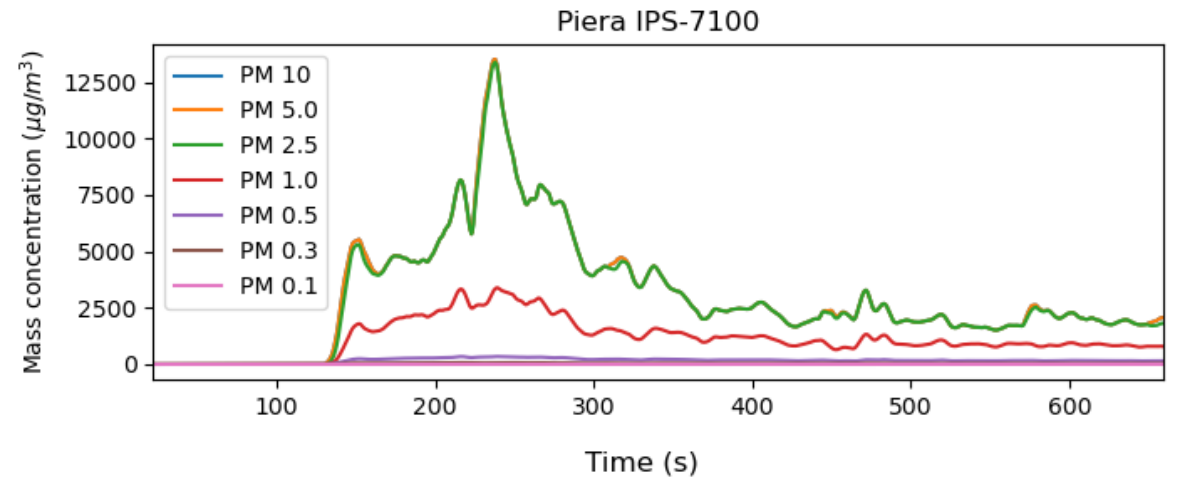
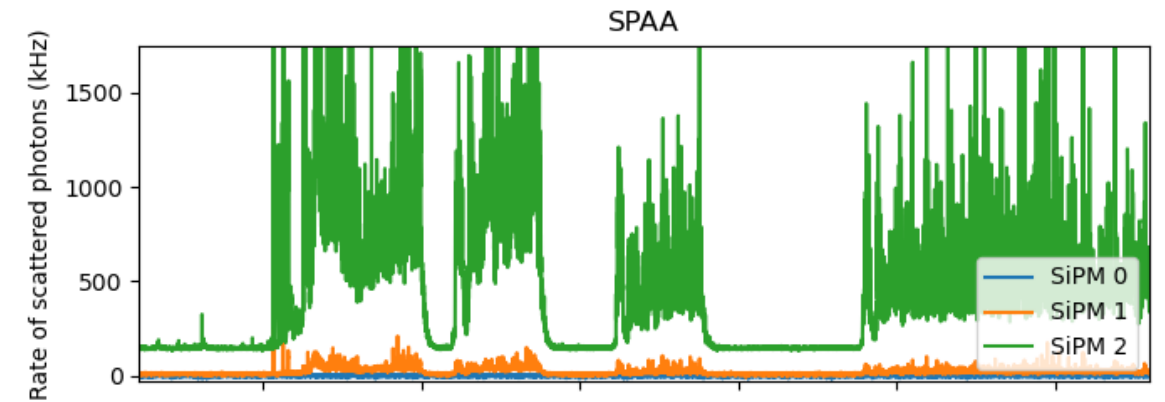
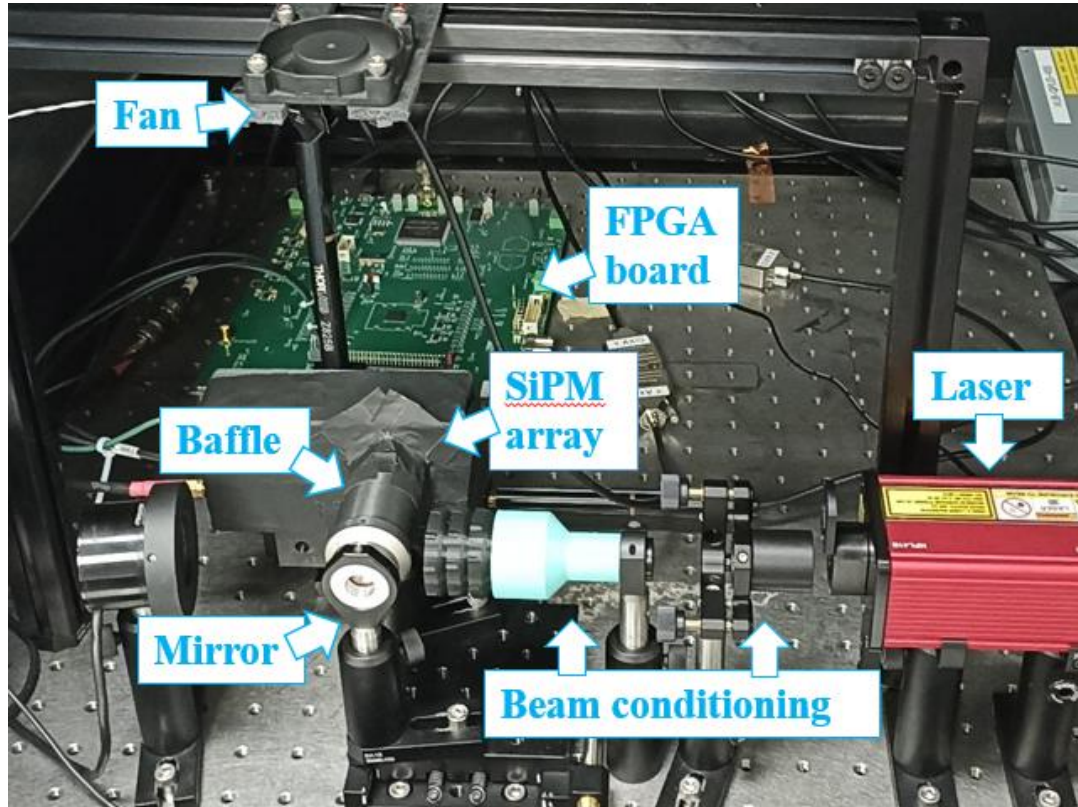
to performances from large ensemble of SPADs



A wide range of (potential) applications

- Large cryogenic experiments
 - nEXO, ARGO, ...
- Medical imaging
 - Time-of-flight positron emission tomography – ToF PET
 - Time-of-flight computed tomography – ToF CT
 - Photon counting X-ray imaging
 - Single gamma imaging
- Neutron imaging
 - Project with Oak Ridge NL
 - Project with General Fusion
- Muon imaging
- Quantum information sciences
 - Quantum key distribution – leverages embedded signal processing
 - Future entangled photons work
- LIDAR
 - Ranging is a crowded field (we don't do)
 - Free space air analysis - Time-of-flight with wavelength information
- Digital Single photon counting
 - Enclosed air analysis for Forest fire surveillance and beyond
 - Space telecommunication

Push – Single Photon Air Analyser



Forest fire

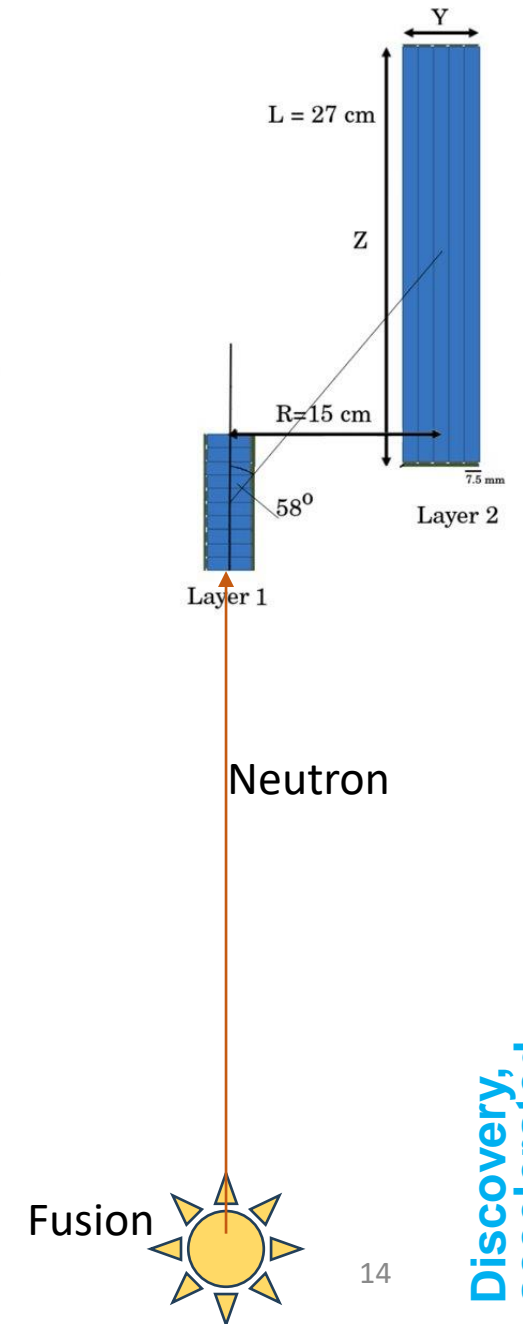
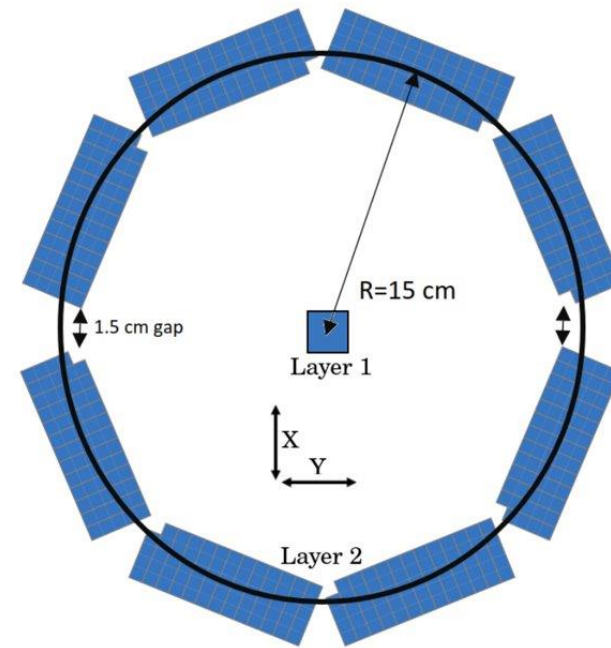
- It is a huge growing problem in Canada
- Why isn't there a consortium tackling this problem from all angles?
 - Forestry, detection, suppression (firefighting), AI,....
 - Nothing to do with astro-particle physics but has to be done!
- Applying to a variety of grants
 - NFRF exploration coming up



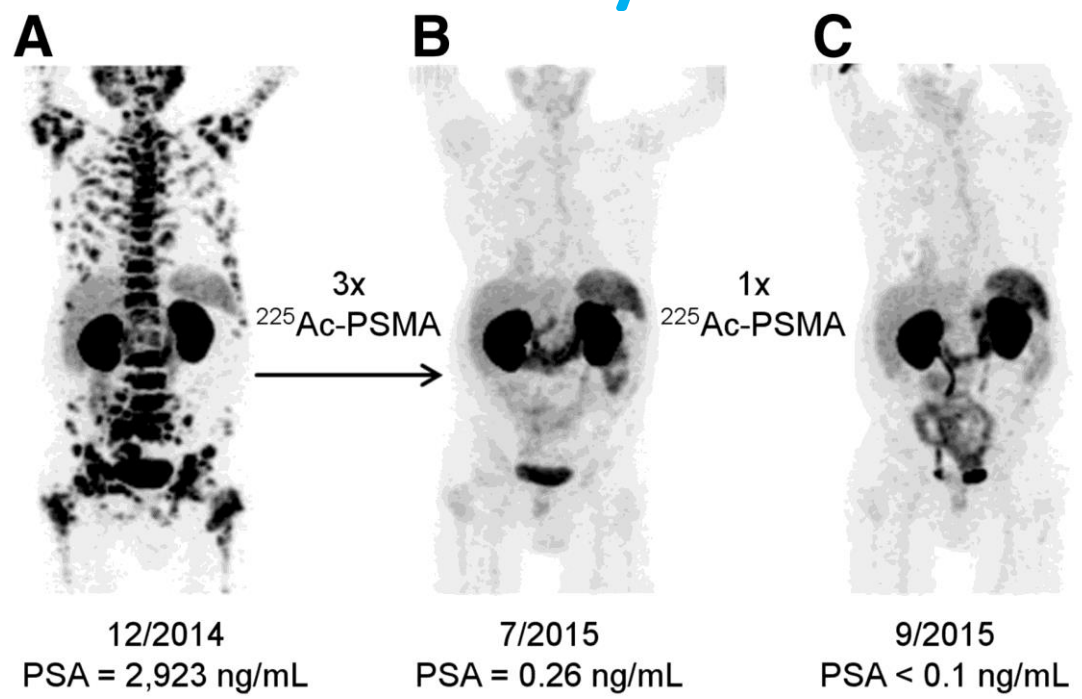
Neutron time of flight spectrometry for General Fusion

- Challenge: GHz neutron flux for 10 μ s or so – High rate, high efficiency needed - TRL
- Technology: Plastic scintillator + SiPM / PDC
- Funding: MITACS Elevate for R. Underwood (former SuperCDMS PhD) and NSERC ALLIANCE (1,200k\$ for 4 years)

Pull – TRL 3 to 8



TIIGR, Therapeutic Isotope Imager with Gamma Rays



^{225}Ac decay into gamma rays

Isotope parent	Energy	Time scale	Intensity
^{221}Fr	218 keV	4.9 min	11 %
^{213}Bi	440 keV	4.9 min + 46 min	25 %
^{209}Tl	117 keV	4.9 min + 46 min + 2.2 min	1.6 %
^{209}Tl	465 keV	4.9 min + 46 min + 2.2 min	2 %
^{209}Tl	1,567 keV	4.9 min + 46 min + 2.2 min	2.1 %

- Challenge is the detection of single gamma at low rate - this is not SPECT
- Our (TRIUMF + Korea) aim is to identify a compelling detection scheme by the end of 2024
- If successful move towards a staged construction scheme with industrial partners

Pull – Qbit decoherence

- Key issue for (most) quantum computers
- Ionizing radiation (primarily from cosmic ray) affects the coherence of qubits and causes correlated errors.
- Work at SNOLAB in CUTE to characterize cosmic ray impact
- Emerging work on developing cosmic ray tag in cryostat
 - UK – Canada grant application led by Giampa (MI/TRIUMF) and Monroe (Oxford)



Roadblocks

- Technology transfer offices – Too far from basic research
 - We are not selling ice cream. The requirement of doing market assessments does not always make sense, though some grants require it (NSERC I2I, Korea)
 - Risk adverse – building trust is needed but should it?
- Academic administration – lack of strategic thinking
 - Intellectual property - Disconnect between potential IP and “money making” IP. Most IP don’t make money and IP protection requires strategic thinking
 - Research security – ad-hoc vetting for companies, more formalized for research institute but still piecemeal
 - Too many grants – what should we do?
- We need startup...

Breakthrough

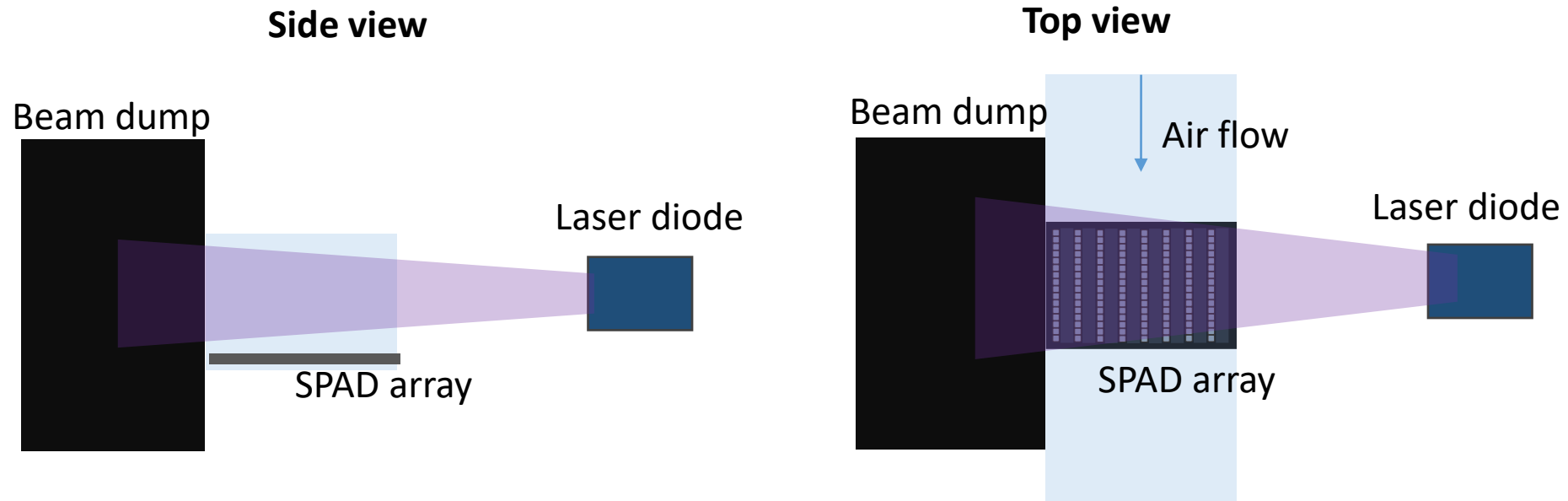
- Cutting-edge technology are often compelling solutions for applied problem
 - Moving technology through the TRL scale is absolutely worth doing
 - Be strategic - don't push a solution without studying the competing solutions
 - Don't worry about being "wrong". Venture capitalist say that your drive and team is more important than your starting idea. Ability to pivot is key
- Advertising our expertise is key
 - Let companies come to us for solutions
 - Advertisement through LinkedIn and websites but also networking – Tech transfer people do a great job at that.
- Many grants available though most require commercial partner matching
- Drive enables technical and scientific breakthrough ... And startup

The end / Fin

Two related questions for all:

- 1) Should we do this, can we establish a vicious circle between basic research and applications without losing our soul?
- 2) At what TRL should we start working (not an industrialization question)?

Single Photon Air Analyzer – enclosed

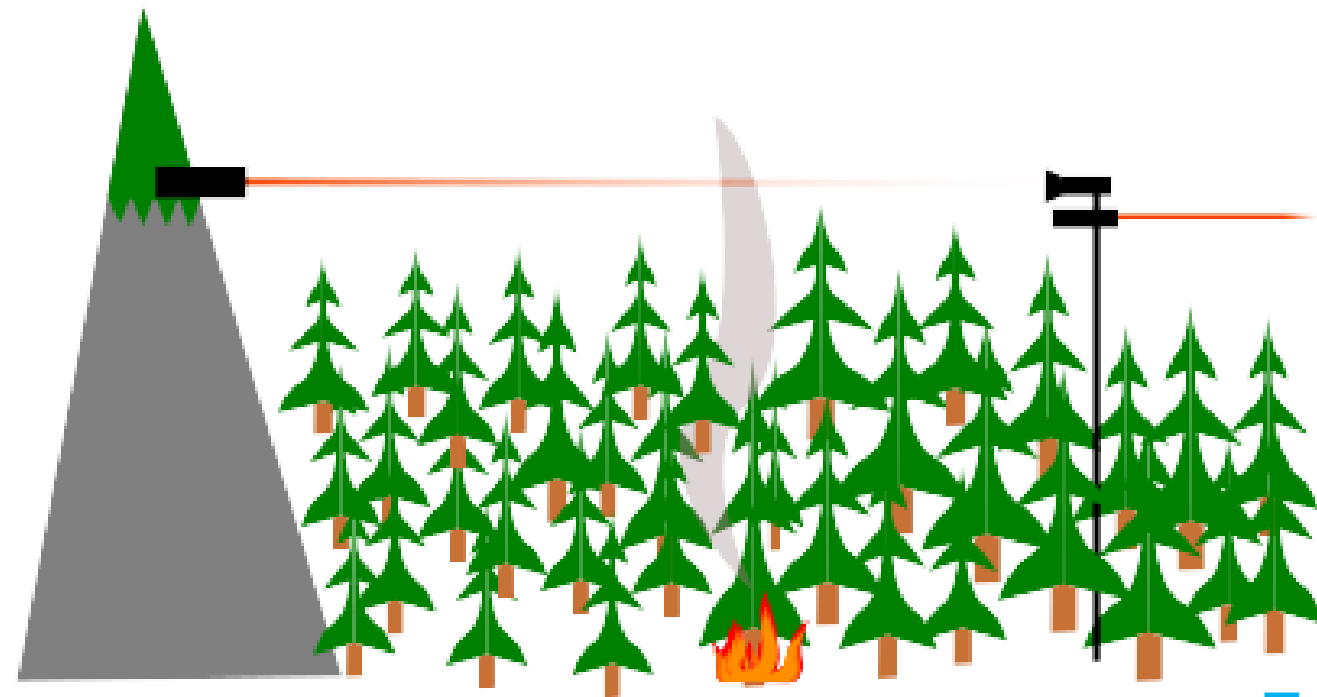


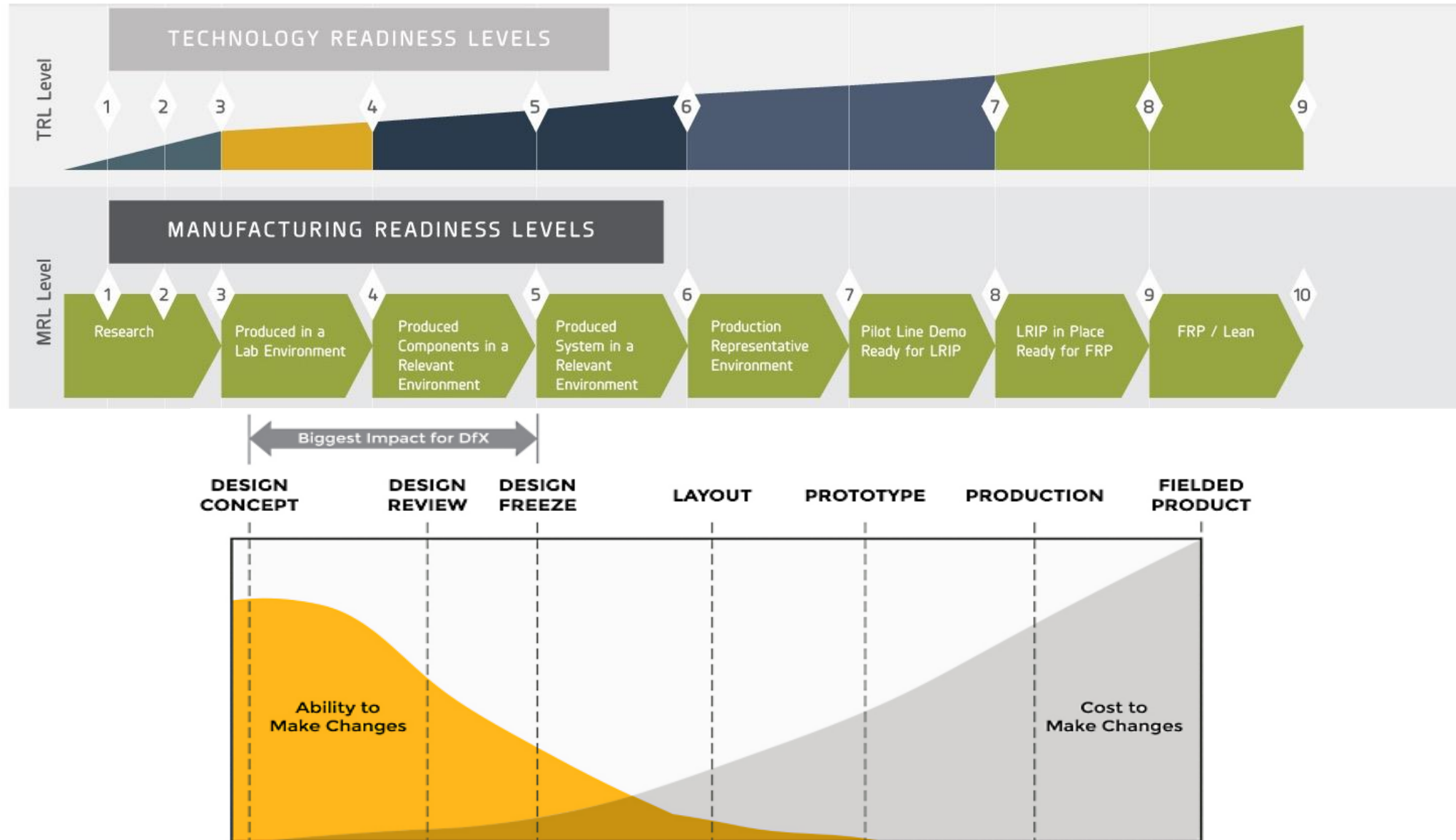
Three modalities in one unit:

- Scattering for smoke detection – Same wavelength as light source
- Fluorescence for many molecule detection – Select wavelength
- Fluorescence of specific film that react to the presence of specific gases – select wavelength

Single photon air analyser – open path

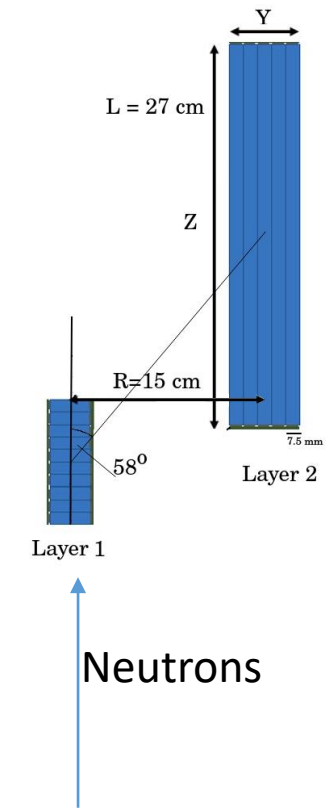
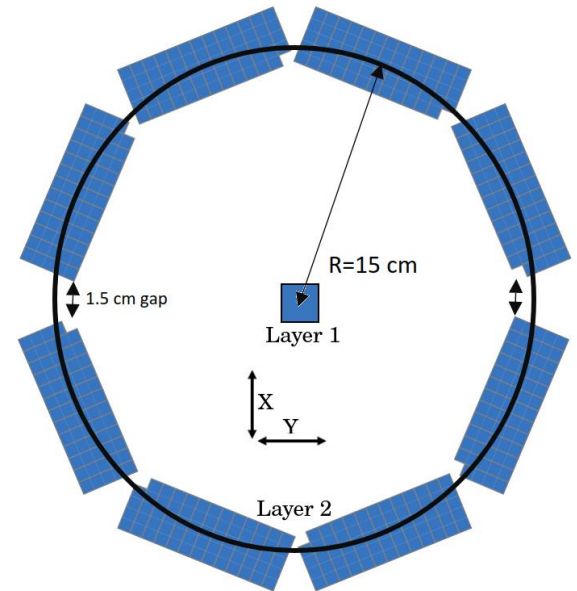
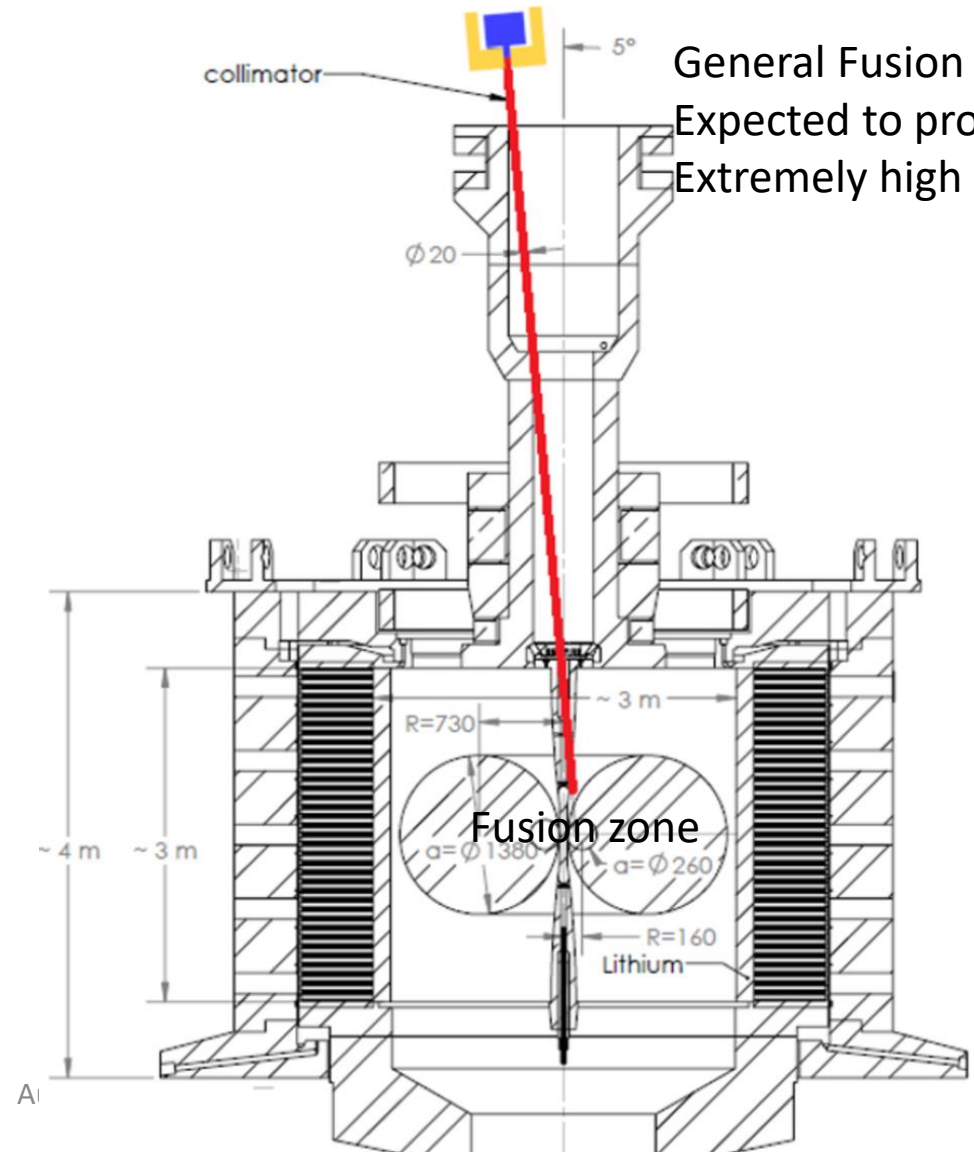
- Fire laser in open air
 - Backscattered light – smoke
 - LIDAR for distance
 - Fluorescence
 - “LIDAR” for distance
- Attenuation
 - For conventional attenuation SPAD not so good because high flux required
 - Quantum scheme with entangled photons may reduce photon flux requirement





Supporting General Fusion

General Fusion is a company headquarter in Richmond BC (suburb of Vancouver)
 Expected to produce 1GHz of neutrons (in pipe) during 10us
 Extremely high rate that is very hard to deal with with analog SiPM



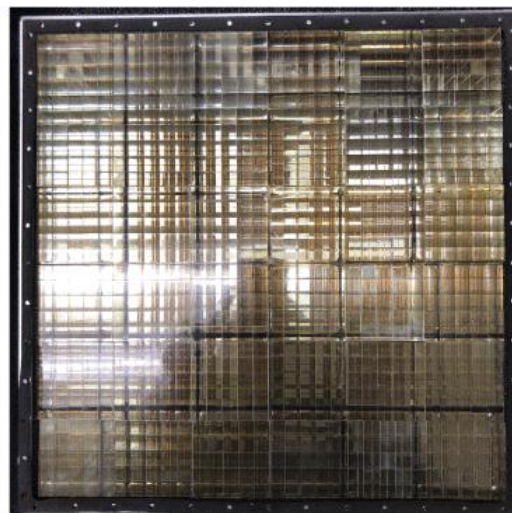
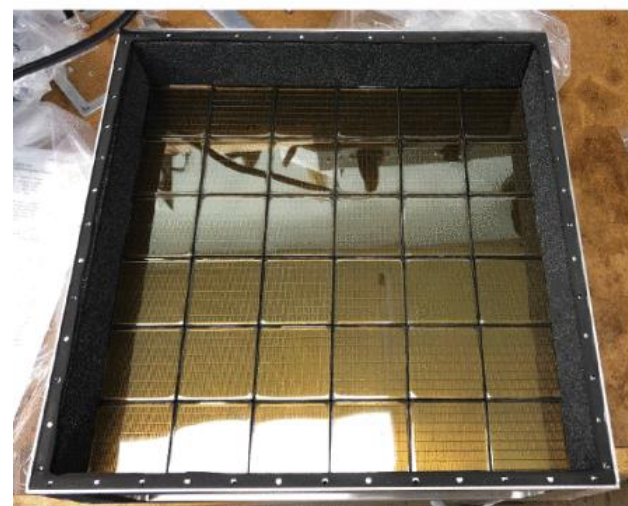
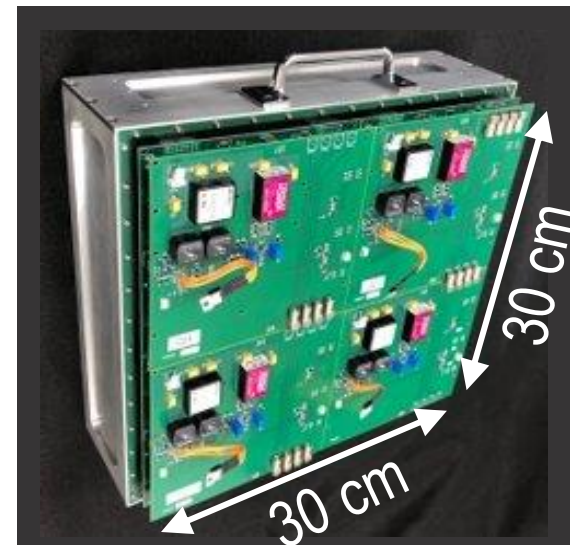
Existing solution developed by Oak Ridge National Lab.

Multi-Anode PMT-based panel array.

2304 pixels over 30 x 30 cm².

Eijen EJ-299 PSD pixelated plastic scintillators.

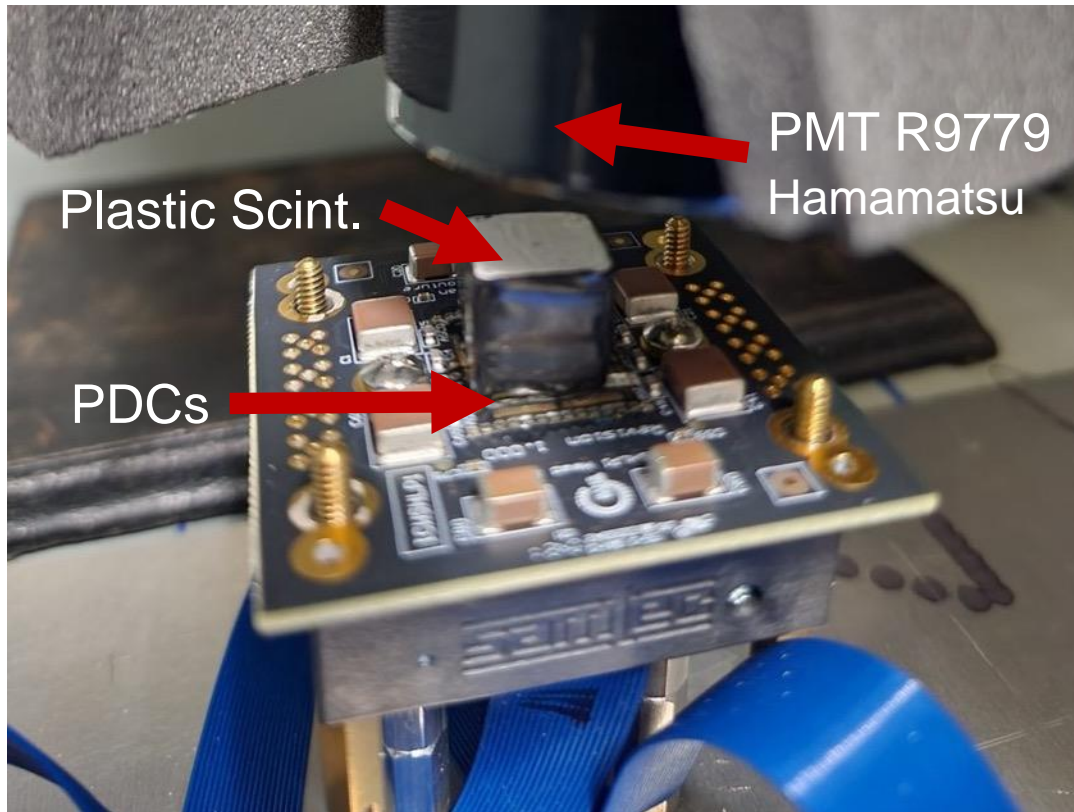
100s of Watts.



M. R. Heath *et al.*, “Development of a Portable Pixelated Fast-Neutron Imaging Panel”, DOI:[10.1109/TNS.2021.3136344](https://doi.org/10.1109/TNS.2021.3136344).

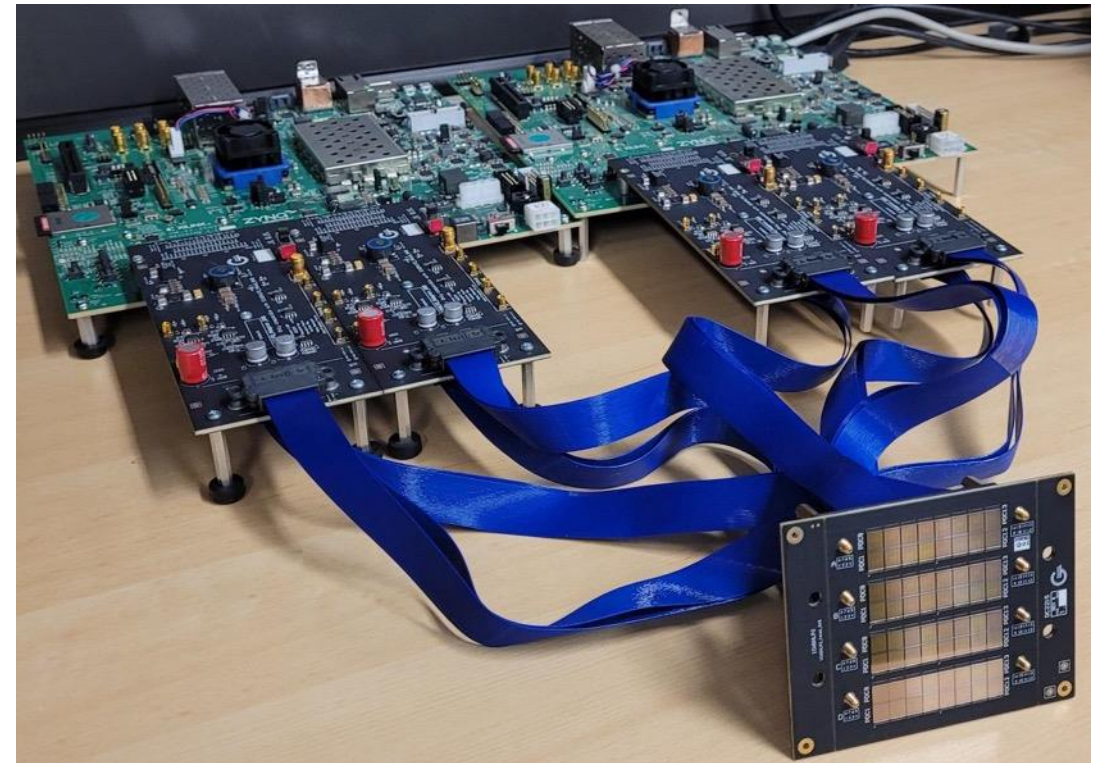
ORNL Portable Pixelated Fast-Neutron Imaging Panel [1]
 Left: Multi-Anode PMT | Right: Pixelated scintillators

Gamma detection demonstration
2x2 tile with scintillator and PMT



Eu-152 (10 μ Ci), EJ-200 Plastic Scintillator

Development of a 8x8 tile



FPGA-based controller to setup and gather data

- Quantum information sciences
 - Quantum key distribution – leverages embedded signal processing
- Spectral LIDAR
 - Time-of-flight with wavelength information
 - Remote sensing of pollutants
 - Remote sensing of threats
- Single photon counting and high sensitivity
 - Forest fire surveillance
 - Space telecommunication

Few words on conventional LIDAR:

- Use short infrared wavelength for eye safety
- Can use low sensitivity detectors (<15%) because repeated high intensity laser source
- Major industrials in this race with highly dedicated sensor design

Interferometer convert polarisation states into **time-of-arrival** quantum states



Polarisation

Set in either V,H,D or A polarisation. This is to control the Qubit state

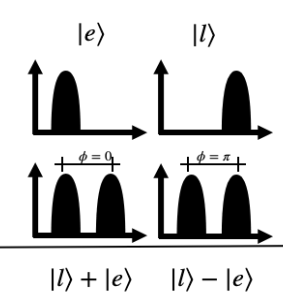
$|V\rangle, |H\rangle, |D\rangle$ or $|A\rangle$

Interferometer

Generates the time-bin encoded Qubits.

$|V\rangle = |e\rangle$
 $|H\rangle = |l\rangle$
 $|D\rangle = |H\rangle + |V\rangle = |l\rangle + |e\rangle$
 $|A\rangle = |H\rangle - |V\rangle = |l\rangle - |e\rangle$

What is transmitted

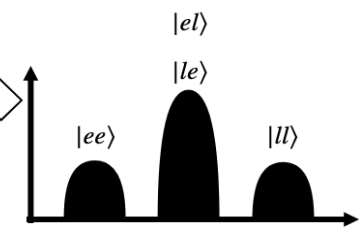


Interferometer - Bob

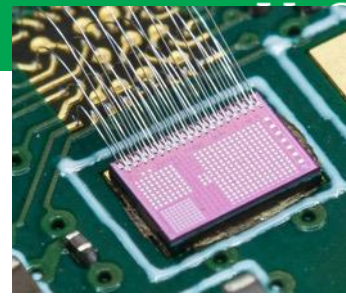
Read in a random basis the qubit.

$|e\rangle \Rightarrow |ee\rangle + |el\rangle$
 $|l\rangle \Rightarrow |le\rangle + |ll\rangle$
 $|l\rangle + |e\rangle \Rightarrow |le\rangle + |ll\rangle + |ee\rangle + |el\rangle$
 $|l\rangle - |e\rangle \Rightarrow |le\rangle + |ll\rangle - |ee\rangle - |el\rangle$

What our detectors read



Time stamp classification: the power of embedded processing

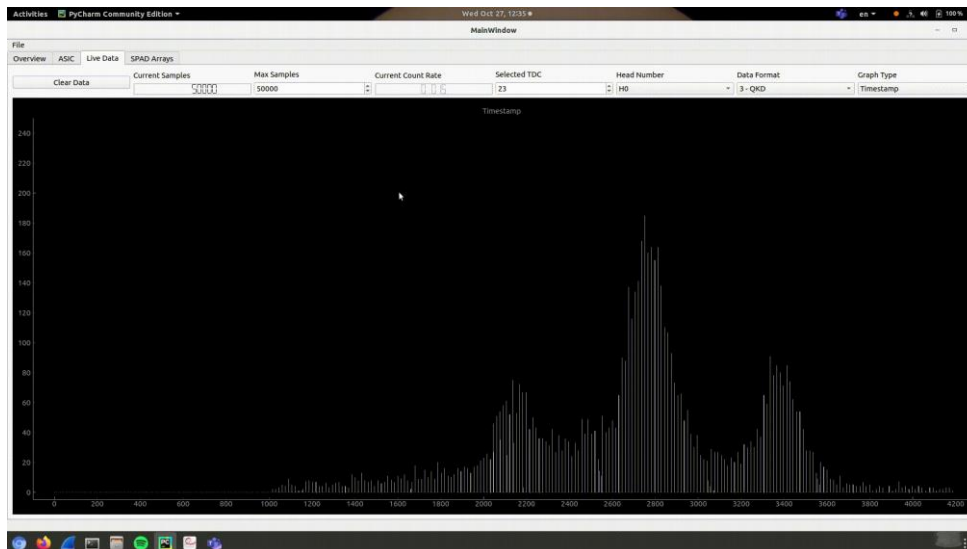


Raw time stamp data

Each photon is timestamped in the chip

- ~20ps resolution and precision
- Timestamps are transmitted to the computer

The histogram shows 3 modes to the distribution corresponding to the projection of the 4 states of the qubit onto the time base (center bin holds 2 states)

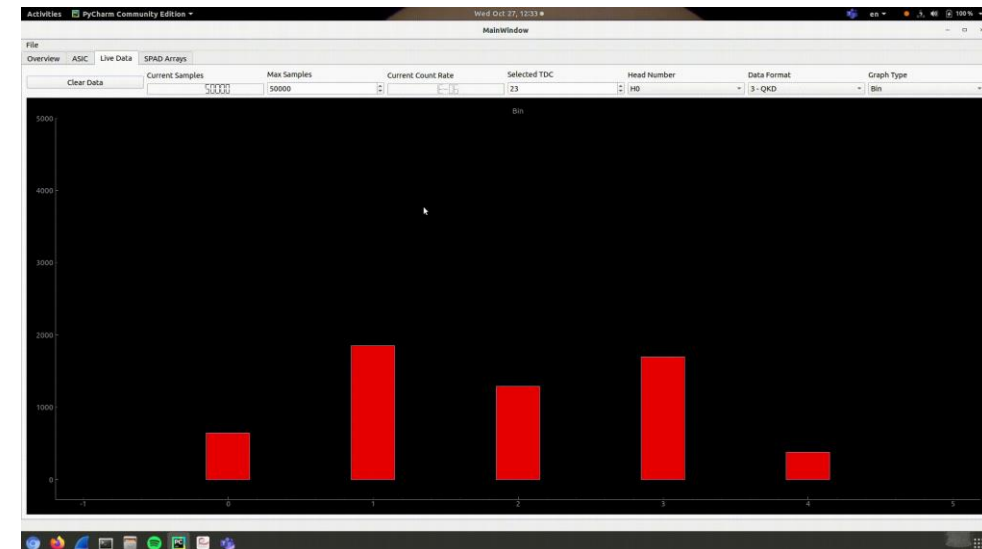


Classified time-bins

Timestamps are classified inside the chip into 5 bins

- Two bins for out-of-range values
- Programmable bins

The provides effective data compression limiting to a 2-3 bits only the relevant information about each qubit



The two graphs show different measurements. Time variations are due to slow tuning of an interferometer for the purpose of this demonstration.