

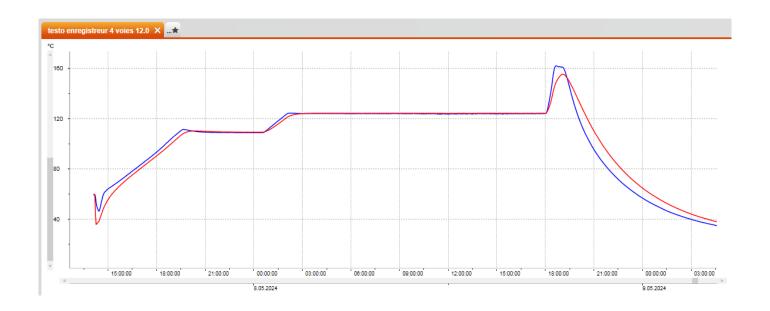
## DMA characterization of "overheated" CTD101K plates cured in open and closed mold Polymer laboratory meeting

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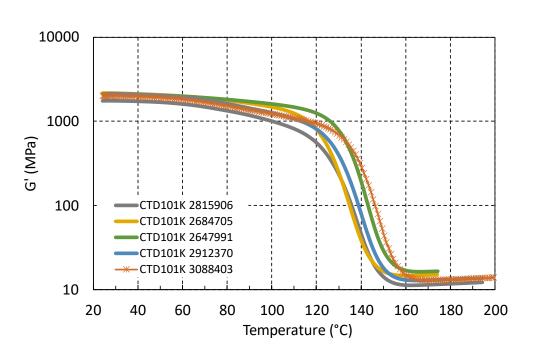
## **Experiment**

- Cedric produced 2 CTD101K plates to assess the effect of a temperature spike at the end of thermal curing
  - One of the plates was cured in an open mold and the other via vacuum impregnation (closed mold) to also compare the effect of curing configuration

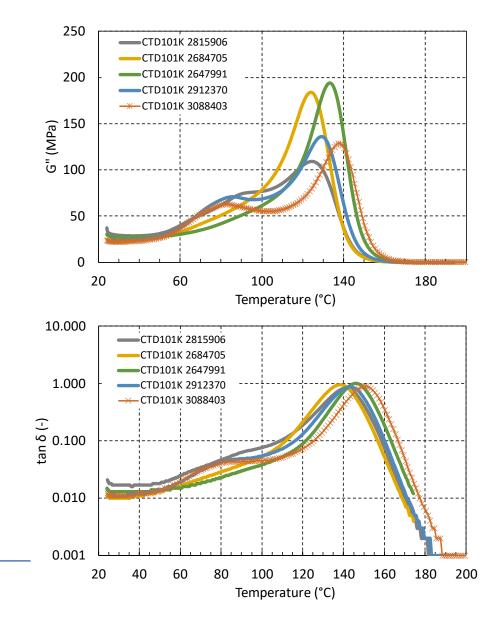




## DMA comparison with other CTD101K batches

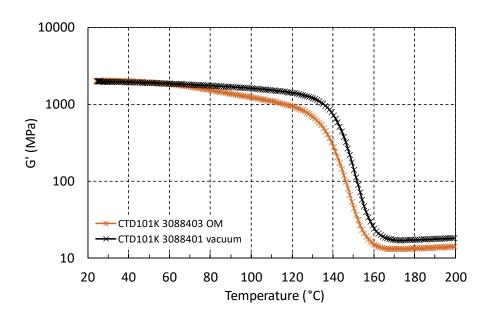


 The DMA temperature sweep of the "overheated" CTD101K sample is comparable to other previously produced and tested plates

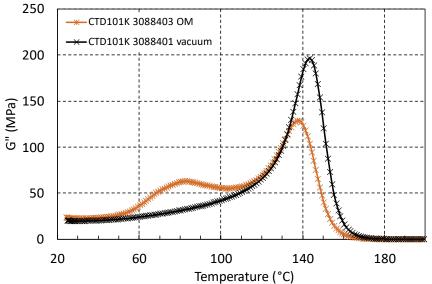


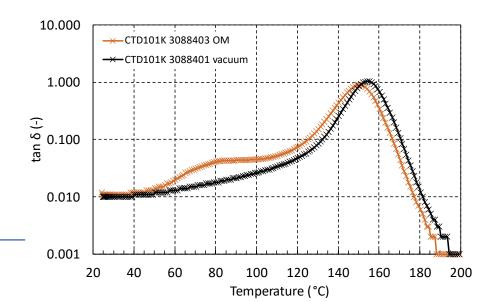


DMA comparison between open and closed mold curing



- Curing in a vacuum impregnated closed mold configuration seems to lead to a more complete curing
  - This is potentially related to interaction with oxygen when cured in an open mold







## References

DMA report for assessing curing of CTD101K with temperature spike at the end of the thermal curing <a href="https://edms.cern.ch/document/3091154/1">https://edms.cern.ch/document/3091154/1</a>

DMA report comparing effect of curing in open and closed mold <a href="https://edms.cern.ch/document/3090189/1">https://edms.cern.ch/document/3090189/1</a>

Sample plate production report of open mold cured CTD101K <a href="https://edms.cern.ch/document/3088403/1">https://edms.cern.ch/document/3088403/1</a>

Sample plate production report of close mold (vacuum impregnated) cured CTD101K <a href="https://edms.cern.ch/document/3088401/1">https://edms.cern.ch/document/3088401/1</a>



