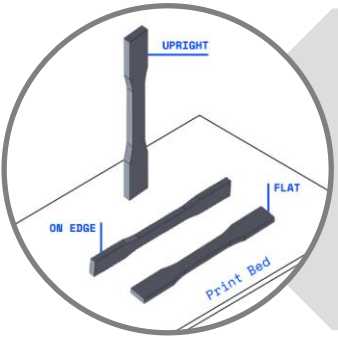


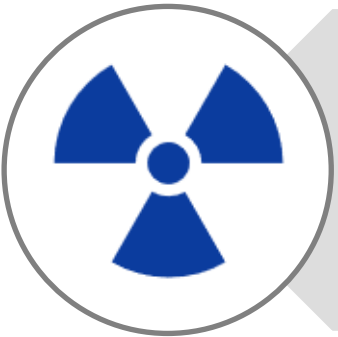
Irradiation damage on 3D printed high performance polymers for accelerator magnets

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Technical Student, Material Science
Supervisor: Christian Scheuerlein
Start date: 01/04/2024



FDM - Printing

- 3 materials: ULTEM9085, PEEK, Helios PEEK
- 3 orientations



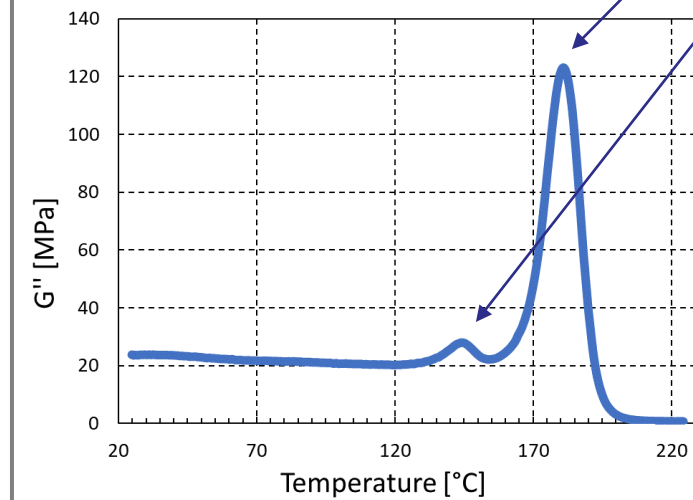
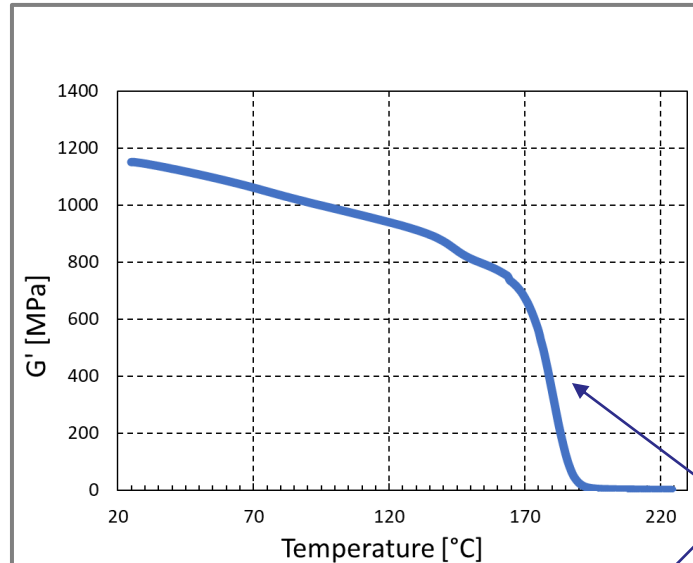
γ - Irradiation

- ^{60}Co source in air
- By now 5 MGy, planned up to 30 MGy



Characterization

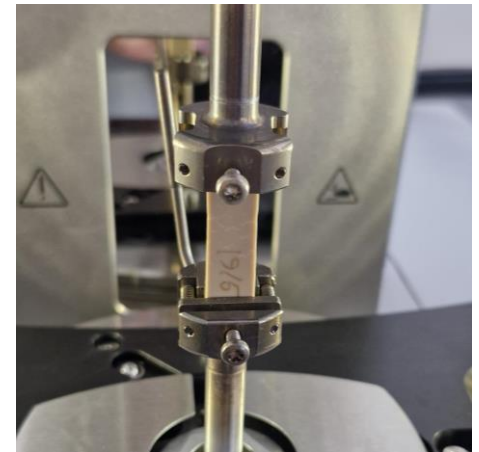
- DMA
- Short beam tests
- Impact tests



ULTEM, XZ orientation, 0 MGy

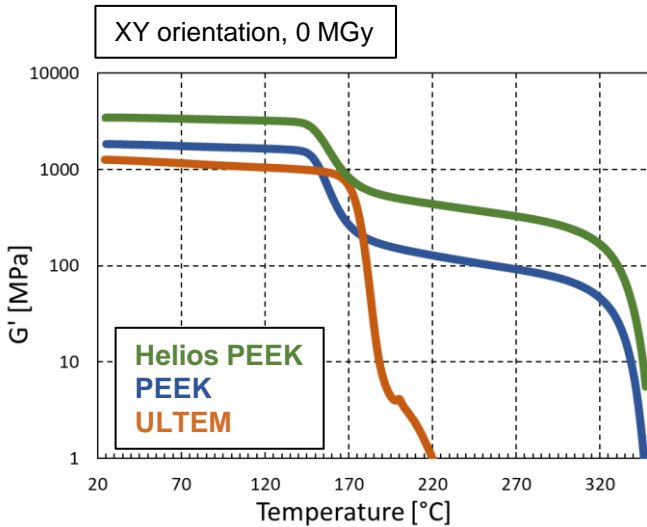
Dynamic Mechanical Analysis

- storage modulus G' : stiffness
- loss modulus G'' : viscous losses
- monitor glass transition
- other relaxation processes

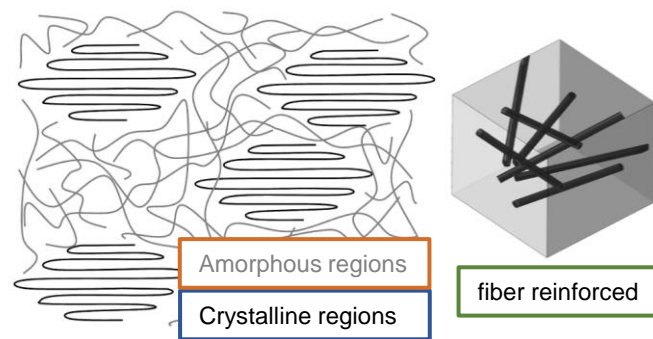


Properties are influenced by

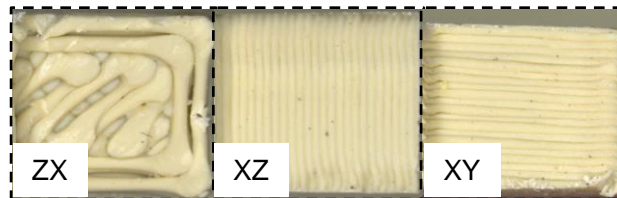
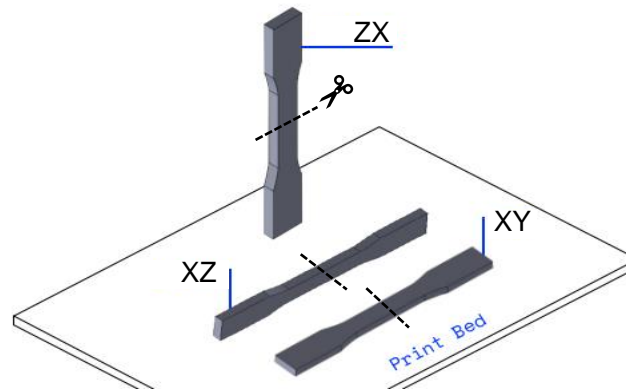
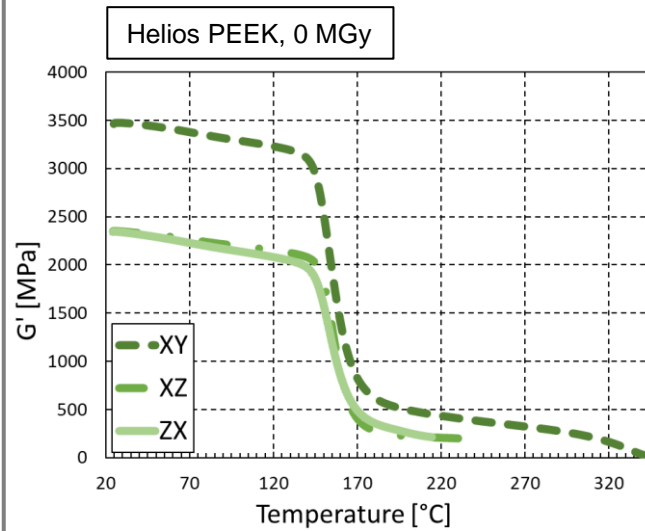
Type of Material



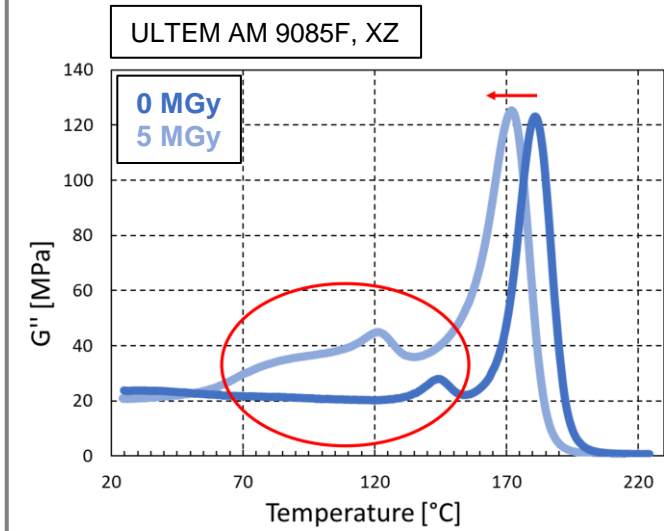
- Chemical structure
- Microstructure
 - Amorphous, semicrystalline
- Additives
 - Ceramic fibers



Printing orientation



Irradiation Dose



- Glass transition depends on molecular weight M_n
 - $M_n \downarrow \rightarrow T_g \downarrow$

