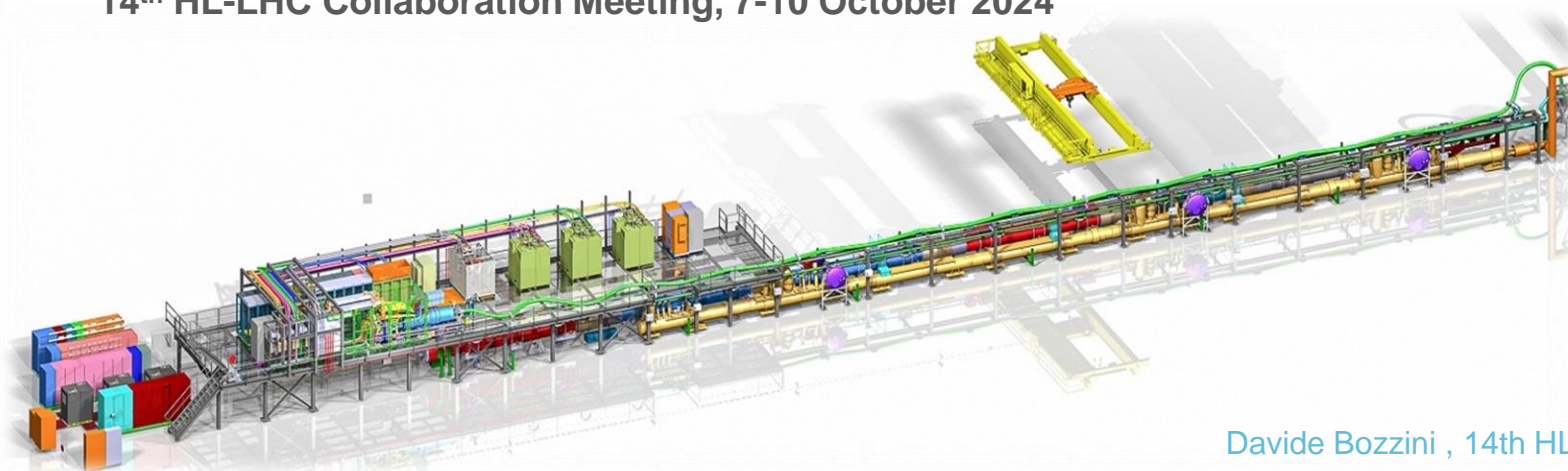




# Safe intervention during operation on the electrical circuits of the HL-LHC IT String

D. Bozzini from TE-MPE-SF, on behalf of WP16 and IT String contributors

14<sup>th</sup> HL-LHC Collaboration Meeting, 7-10 October 2024



Davide Bozzini , 14th HL-LHC Annual Meeting Genoa, 2024

HIGH LUMINOSITY LHC

## HL-LHC COLLABORATION MEETING

### GENOA, ITALY, 7-10 October 2024

Jointly organised by **INFN** and **CERN**, the 14<sup>th</sup> **HL-LHC Collaboration Meeting** will take place in person in **Genoa, Italy** from **7<sup>th</sup> to 10<sup>th</sup> October 2024**. This edition will provide the occasion to showcase the successful production and validation of the first series D2 magnets, produced by ASG in Genoa as an in-kind contribution

by INFN (Italy), as well as the completion of production of the MgB<sub>2</sub> wires for the superconducting link by ASG.

Based on the traditional programme with plenary and work package parallel sessions, this meeting will serve as a technical update forum for the 8<sup>th</sup> Cost and Schedule Review, scheduled for 11<sup>th</sup> to 14<sup>th</sup> November 2024. The main objectives will be to update all HiLumi collaborators on the advancement of the series production of components for the IT String test stand installation at CERN, and to update all collaborators on the latest schedule changes.

<b>CERN – Organizing Committee</b>	<b>INFN – Local Organizing Committee</b>
<ul style="list-style-type: none"> <li>Oliver Brüning - Project Leader</li> <li>Markus Zerlauth - Deputy Project Leader</li> <li>Cécile Neels - Project Office &amp; Communications</li> <li>Florence Thompson - Project Office &amp; Communications</li> </ul>	<ul style="list-style-type: none"> <li>Andrea Bersani - Communication Officer</li> <li>Barbara Caffè - MBRD Deputy Technical Coordinator</li> <li>Mirko Corosu - IT Manager</li> <li>Stefania Farinon - MBRD Technical Coordinator</li> <li>Filippo Levi - Deputy Conference Coordinator</li> <li>Alessandra Pampaloni - Conference Coordinator</li> <li>Marco Statera - HD Corrector Technical Coordinator</li> </ul>

For more details and registration : [HL-LHC.Secretariat@cern.ch](mailto:HL-LHC.Secretariat@cern.ch) / [hilumihc.web.cern.ch](http://hilumihc.web.cern.ch)

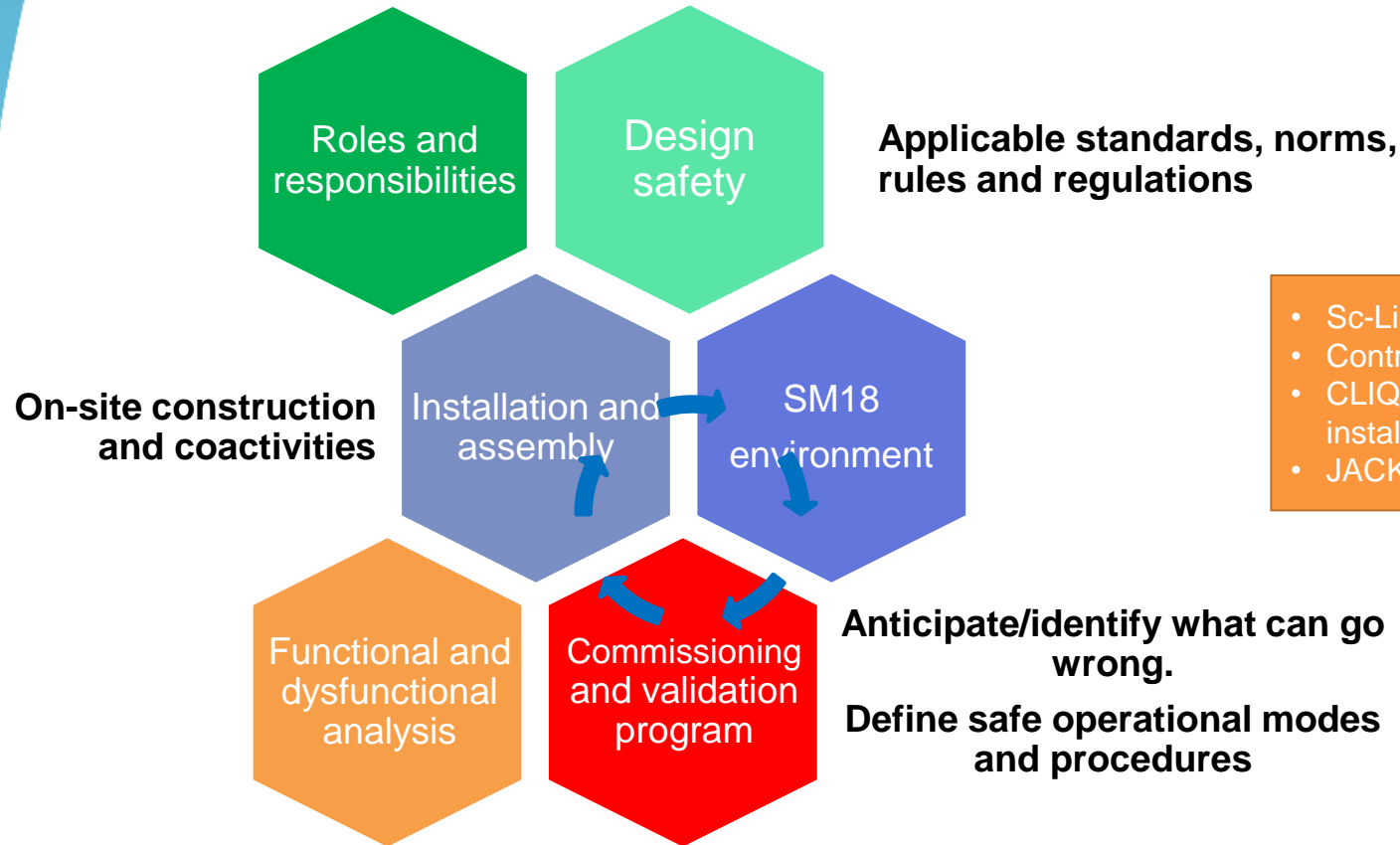
# Content

- **IT String Safety Framework**
  - Safety coordination methodology
  - Roles and responsibilities
  - Environment
- **Electrical Operational Safety Aspects**
  - The IT String electrical infrastructure
  - Operational drawings
  - Operational modes and procedures
- **Electrical Safety During Construction**
  - 2 Examples
- **Electrical Safety During Commissioning and Validation Program**
  - Access, distancing and supervision
- **Take Away Message**

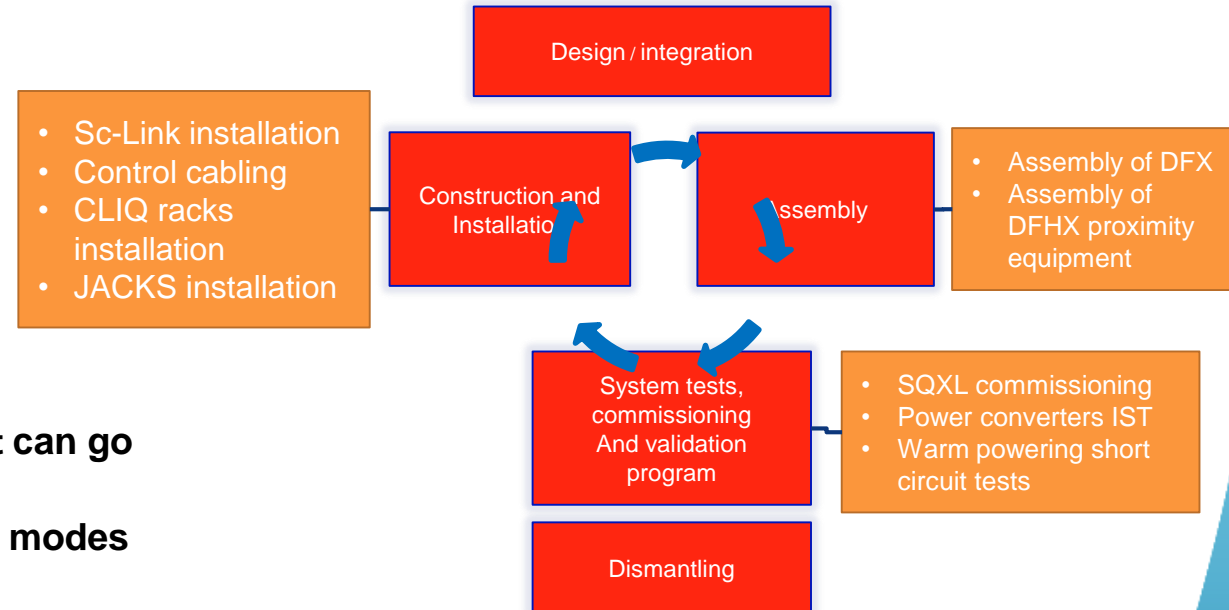
# *IT String Safety Framework*

# IT String – Safety Coordination Methodology

Six main safety sections covering the entire IT String life cycle



Today we are here



# Design safety - Status of Safety Assessment Documentation for IT String



## Progress on System Safety Assessment (SSA) release schedule from HL-LHC Project safety officer

SSAs are required for systems and equipment identified as having significant safety implications

WP	Equipment/ Activity	Doctype	EDMS	Ver.	Q4 2023	Q1 - Q3 2024	Oct.2024	Nov.2024	Dec.2024
16	Test String in SM18	Master SSA	<a href="#">2568287</a>	0.2	In Work	In Work	Eng Check	Under Approval	Released
16	Inner Triplet and Cold Powering in Test String	SSA	<a href="#">2575427</a>	0.3	In Work	In Work	Eng Check	Under Approval	Released
16	Electrical Failure Modes of the Inner String Test Assembly in SM18	Risk Analysis	<a href="#">2478173</a>	1.0	Released				
3	Inner triplet and cold powering	Master SSA	<a href="#">2567867</a>	1.0	Released				
3	Inner Triplet Master	Master SSA	<a href="#">2575617</a>	1.0	Released				
3	Q1-Q3 MQXFA	SSA	<a href="#">2115485</a>	2.0	Released				
3	Q2a-Q2b (MQXFB)	SSA	<a href="#">2170722</a>	1.0	Released				
3	D1 (MBXF)	SSA	<a href="#">2115625</a>	1.0	Released				
3	Corrector Package CP	SSA	<a href="#">2575620</a>	1.0	Released				
3	DCM D1-DFX Connection Module	SSA	<a href="#">2464501</a>	1.0	Under Approval	Released			
6a	Cold Powering	Master SSA	<a href="#">2212619</a>	1.2	Released				
6b	Safety of Power Converters (PC)	Master SSA	<a href="#">2618439</a>	0.4	In Work	In Work	Eng Check	Under Approval	Released
9	IT Cryogenics for Test String	SSA	<a href="#">2366342</a>	1.0	Released				
15.4	Full Remote Alignment System (FRAS)	SSA	<a href="#">2144080</a>	1.0	Released				

Courtesy of T. Otto



# Roles and Responsibilities\* - IT String @ SM18 buiding

TE DH  
TE-MPE GL  
IT-String PL  
IT-String TC

Miguel Jimenez  
Jan Uythoven  
Marta Bajko  
Davide Bozzini

Line Management  
Responsibility  
role

TE DSO  
SM18 TSO  
IT-String PSO  
HL-LHC PSO  
IT-String HSE

Delphine Delrieux-Letant  
Patrick Viret  
Davide Bozzini  
Thomas Otto  
Carlos Gascon

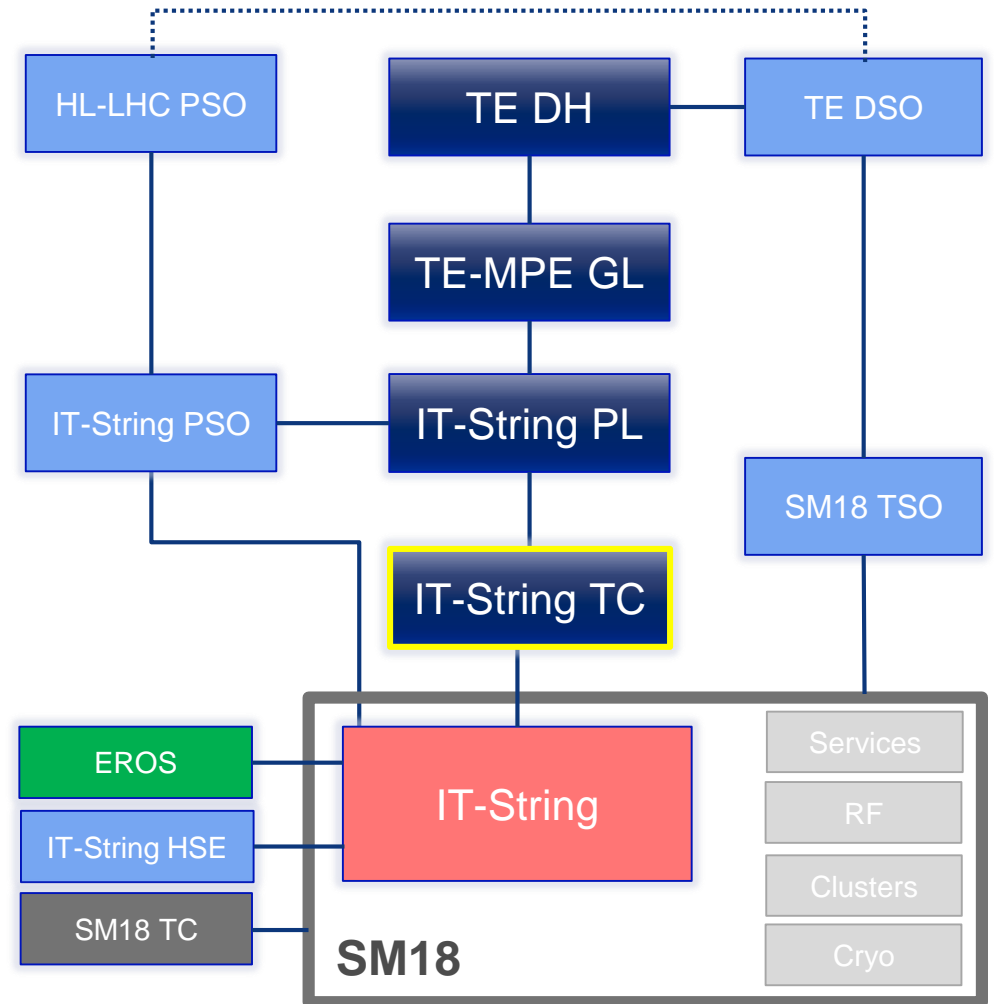
Advisory  
& supporting  
role

EROS  
SM18-TC

Emanuel Paulat  
Luigi Scibile

Referent  
role

DH	Department Head
GL	Group Leader
PL	Project Leader
DSO	Departmental Safety Officer
TSO	Territorial Safety Officer
PSO	Project Safety Officer
HSE	Health, Safety & Environmental
EROS	Engineering Referent for Operational Safety
TC	Technical Coordinator



\* According to [SR-SO "Responsibilities and organizational structure in matters of safety at CERN"](#)

# Electrical Operational Safety – Norms and Roles

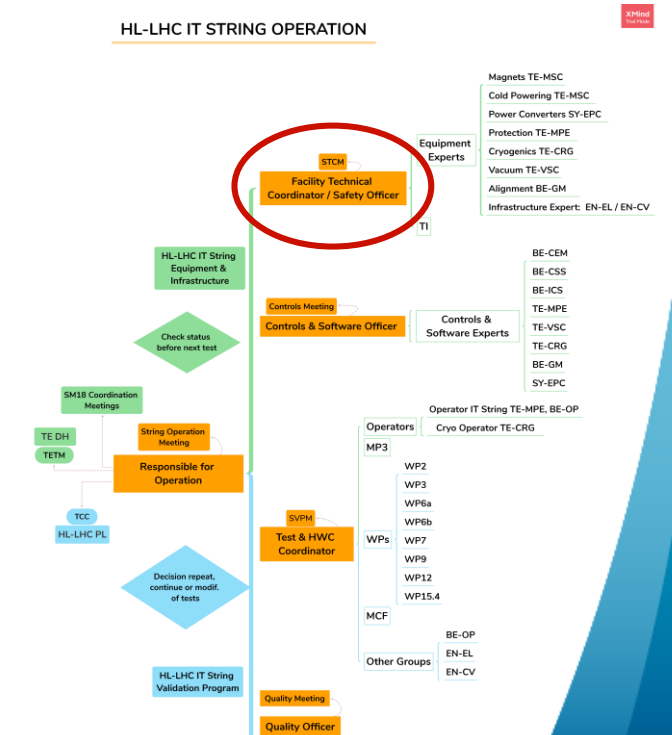
- The norm NF C 18-510** is a French standard that deals with the prevention of electrical risks. It is mainly used for defining safety rules for electrical operations and for establishing the necessary qualifications for personnel working on or around electrical installations.
- In January 2024, the IT String implemented the role of **‘Facility Technical Coordinator’** a.k.a “Chargé d’Exploitation” as defined in the NF C 18-510.
- The **Facility Technical Coordinator** is responsible for managing and overseeing the operation and maintenance of the IT String electrical installations. It ensures that work is performed safely and that the installations are properly managed according to established procedures, ensuring compliance with safety regulations and protocols.

norme française **NF C 18-510**  
 Janvier 2012

Indice de classement : **C 18-510**  
 ICS : 13.100-13.260

**Opérations sur les ouvrages et installations électriques et dans un environnement électrique - Prévention du risque électrique**

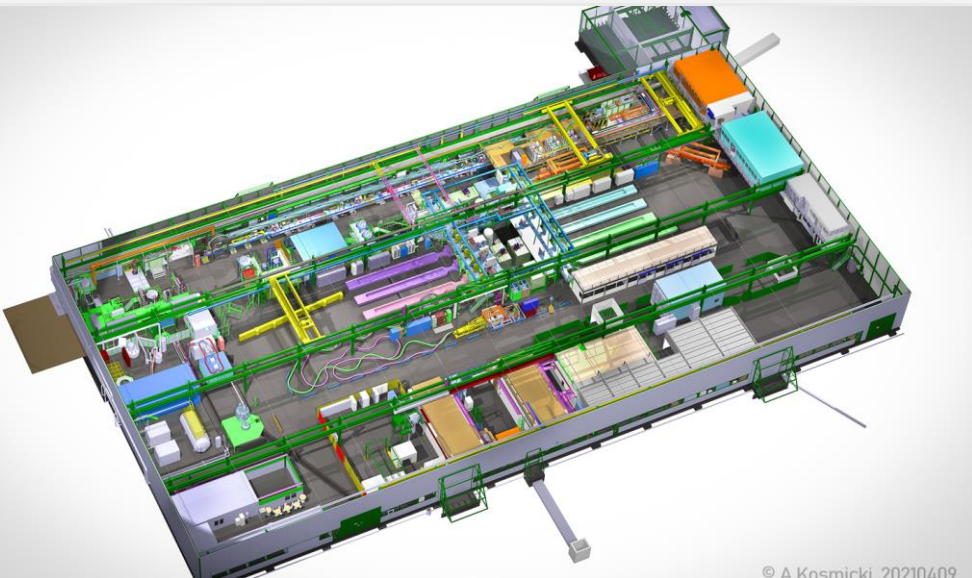
E : Operations on electrical network and installations and in an electrical environment - Electrical risk prevention  
 D : Arbeitsvorgang auf elektrische Werke und Anlagen und in einer elektrischen Umgebung - Verhütung von elektrischen Gefährdungen



# IT String environment – The SM18 building

## IT String boundaries in SM18

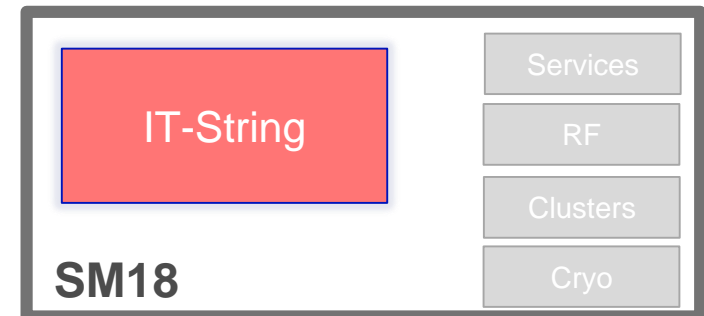
- Equivalent configuration as in HL-LHC 5L
- No beam ✓
- No activation ✓
- Surface building SM18
- Co-activities
- Co-operation
- Re-use of equipment/systems



© A Kosmicki 20210409

## Safety related points (non-exhaustive)

- Different layout and two floors (dedicate mezzanine)
- Implementation of dedicated metallic structure
- Accessibility
- Presence of personnel
- Adaptation and share of AUG
- Share of infrastructure (EL, CV, cryo,...)
- Adaptation of evacuation paths
- Knowledge and assessment of neighbouring risks during works
- Share/understanding of risks induced by IT String and identification of mitigation actions
- Cumulative risks
- Crosstalk and dependencies between testing areas
- Conform return of equipment of owners
- Traceability of changes

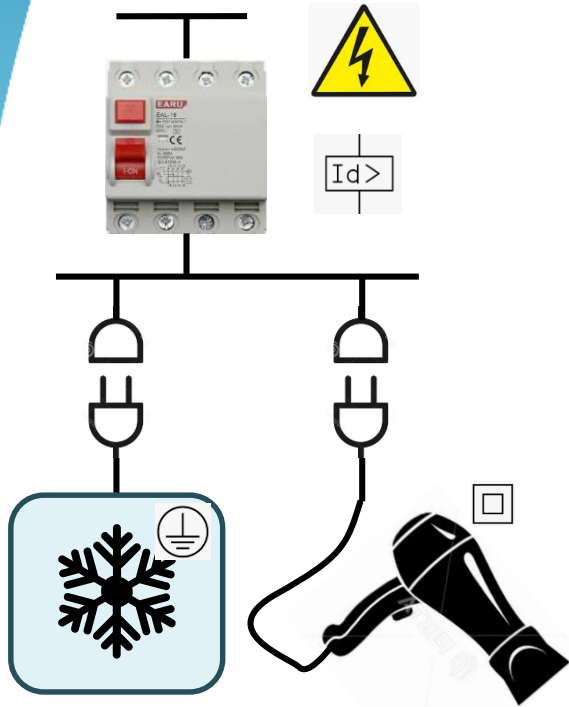





# *Electrical Operational Safety Aspects*


# IT String Electrical Infrastructure - From an Electrical Risk Perspective


## AT HOME



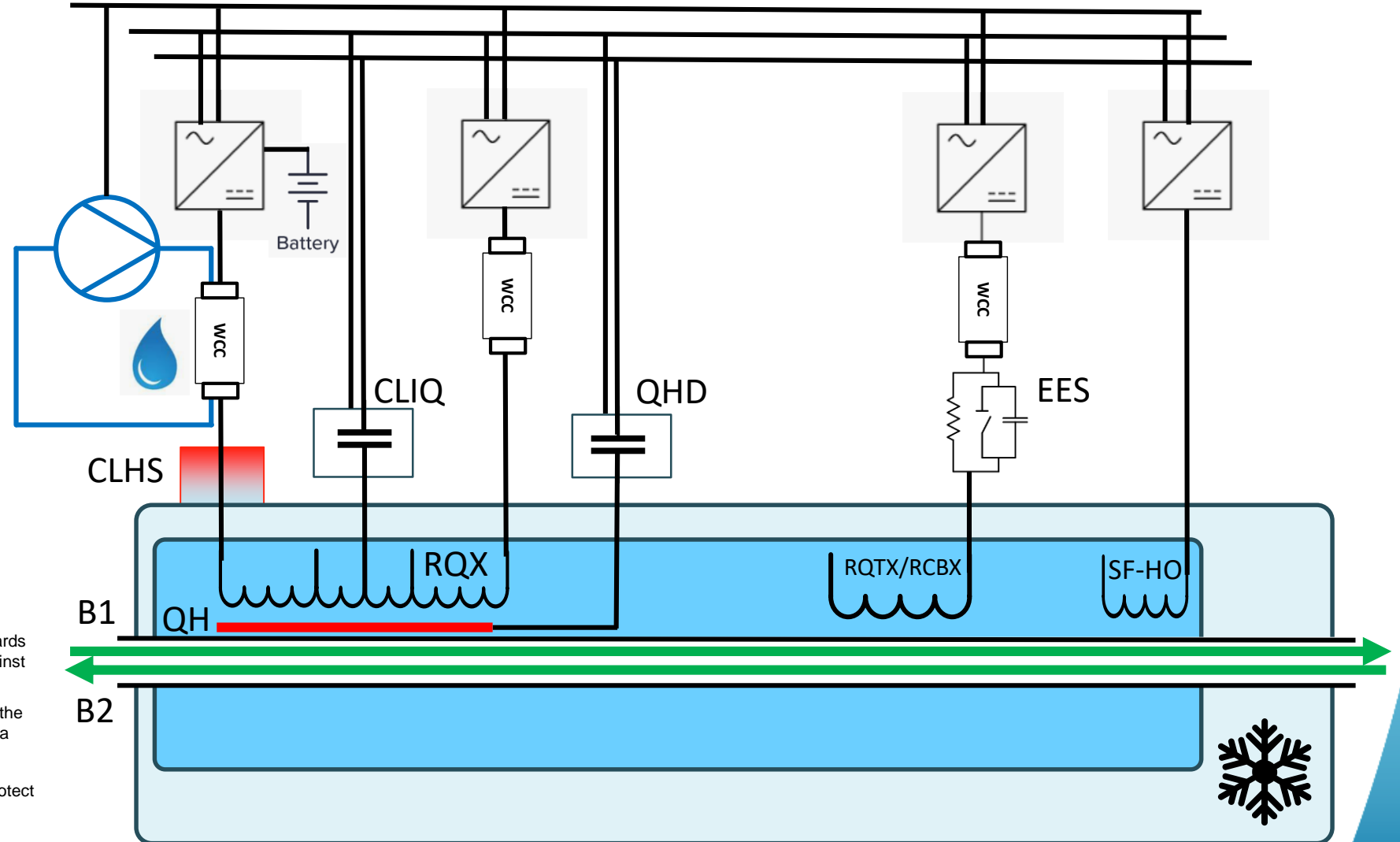
Fridge

 **Double electrical insulation** Equipment meets safety standards for electrical insulation and provides additional protection against electric shock, even if a single insulation layer fails

 **Grounding** ensures that the excess electricity flows safely to the ground. Without grounding, the electricity could pass through a person, causing a dangerous shock

 **Differential Protection** is a safety mechanism designed to protect people from electrical shock

## IT STRING



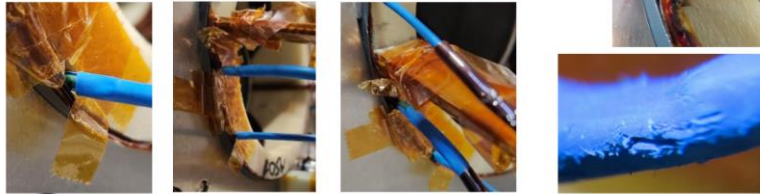
AAAA+ Hi-performance fridge – Cryogenic infrastructure

# IT String Electrical Infrastructure – What Can go Wrong

Courtesy S. Farinon

## MBRD1 STATUS

- After end plate removal, an anomaly is found at QH Y112 wasn't traced by ASG.
- A local electrical test at 3.1 kV was performed between YT112 and an aluminum sheet enclosing the wire. The investigation precisely identified the defect's location at the repaired section with the polyimide tape.



HiLumi HL-LHC PROJECT INFN Stefania Farinon 14th HL-LHC Collaboration Meeting October 7th, 2024

Courtesy S. Izquierdo Bermudez

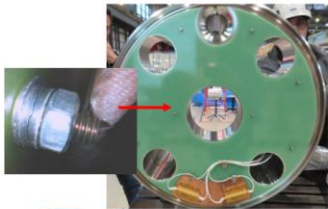
## Electrical integrity



- Electrical integrity remains a technical challenge, with three critical non-conformities which required cold mass repair/disassembly

### MQXFBP2

Fault to ground in the main circuit, identified on the busbar, next to the end cover. The fault was repaired, and feedback implemented to next units.



### MQXFB02

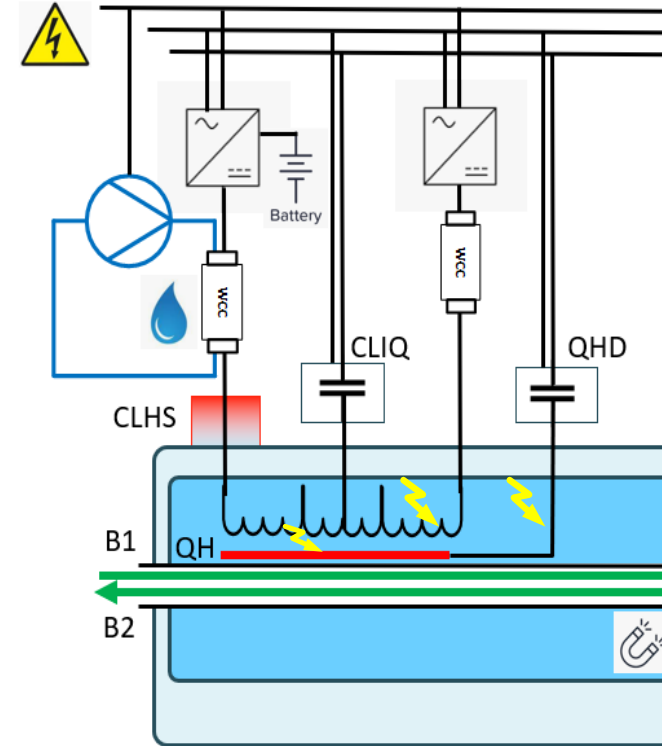
Quench heater to coil fault, due to non-conforming testing conditions. Cold mass disassembled.

### MQXFBP3

One quench heater to coil fault during the 850 V at 100 K, 1 bar, the heater was disconnected, and the magnet will be use as is for the IT-string



HiLumi HL-LHC PROJECT CERN Susana Izquierdo Bermudez, 14th HL-LHC collaboration meeting



- Operational safety for diagnostic (ELQA) and repair of similar faults appearing in the IT String deserves a high level of preparedness and clear procedures due to the complexity of the electrical infrastructure

# IT String Electrical Infrastructure – Operational Safety Requirements

## Purpose

- The primary aim of the operational safety is to prevent electrical risks and accidents during installation, construction, hardware commissioning and validation program as well as testing and diagnostic interventions

## Requirements

- A detailed and duly documented understanding and of the electrical infrastructure to be operated
- The identification and definition of the operational modes
- The identification and validation of the operational procedures

## Main stakeholders

- Chargé exploitation` (Technical Coordinator @ IT String)
- Trained and certified personnel according to the nature of the intervention

# Operational Drawing of Electrical Circuits

## Observation

- There are many drawings available, but “the glue” between all of them for a detailed global view of the electrical circuitry is missing.

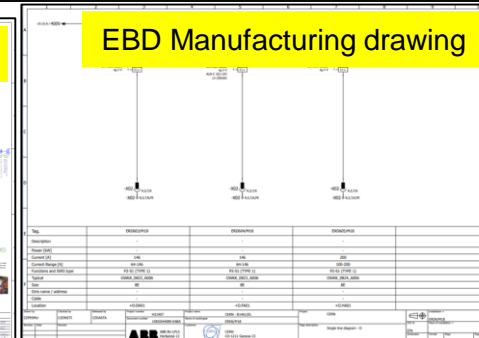
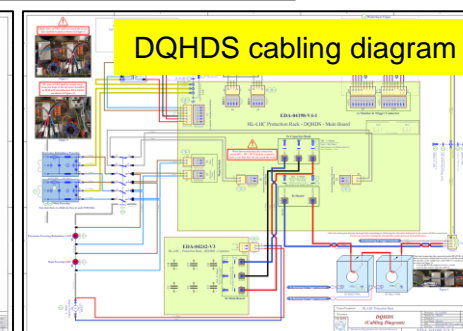
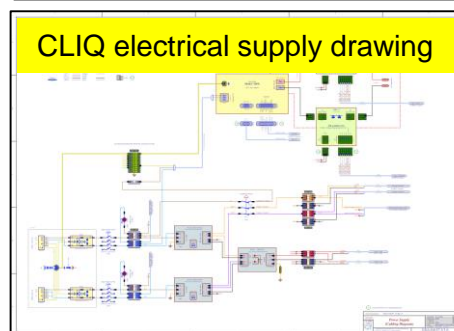
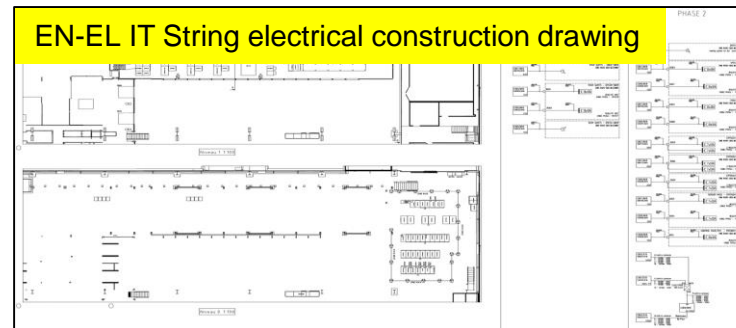
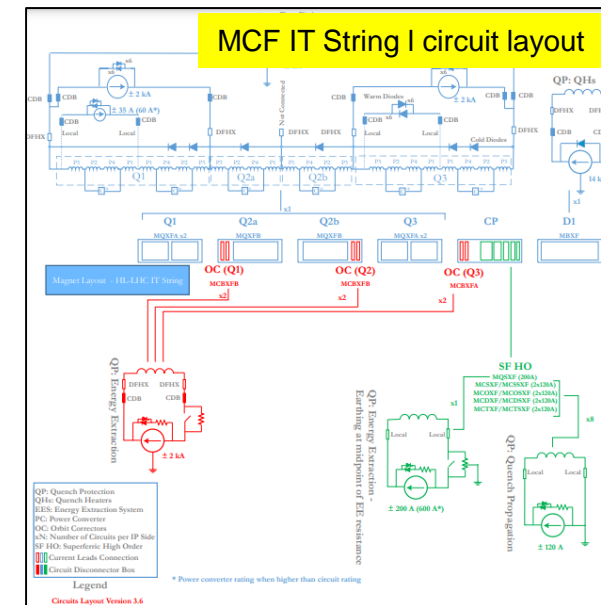
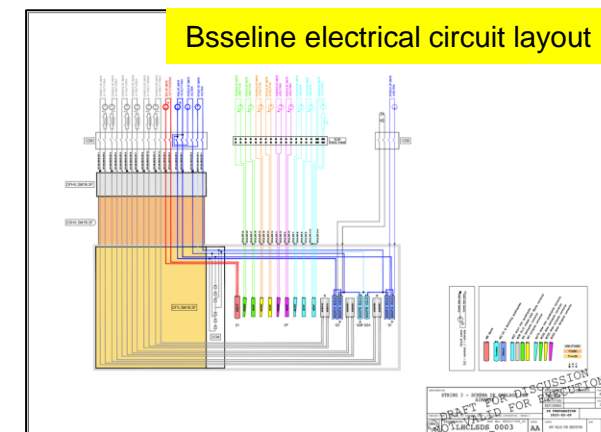
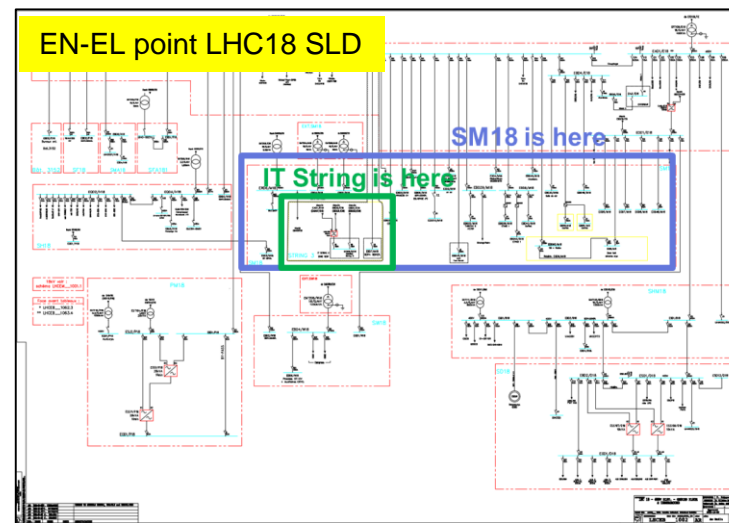
## Goal

- Represent all electrical AC and DC circuits, internal energy sources in a way that allows a safe electrical operation and a safe and efficient coordination of the interventions.

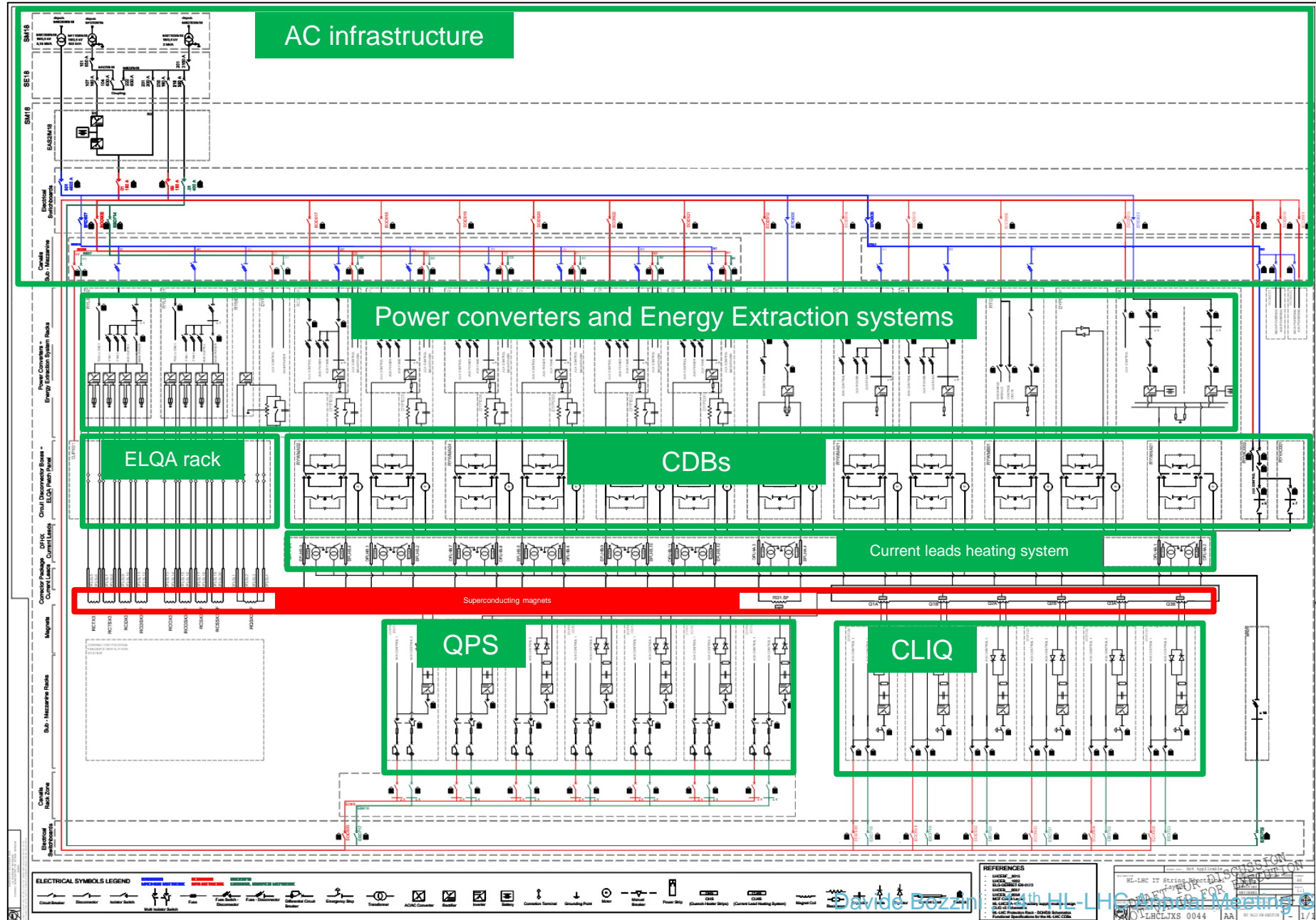
## Methodology

- Grouping of the different source and nature of electrical information into a single drawing/document.
- Define layers that allow identifying relationships between electrical components and associated electrical sources.
- Facilitate the identification of circuits that shall be lock-out according to the nature of the electrical intervention.

This initiative also contributes to the ESP project.



# Operational Drawing of Electrical Circuits



# Operational Modes

- Electrical operational modes for the HL-LHC magnet circuits have been defined in the framework of MCF
- Four modes have been identified covering operation, testing and maintenance interventions
- Electrical operation procedures describing how to move between modes are under definition

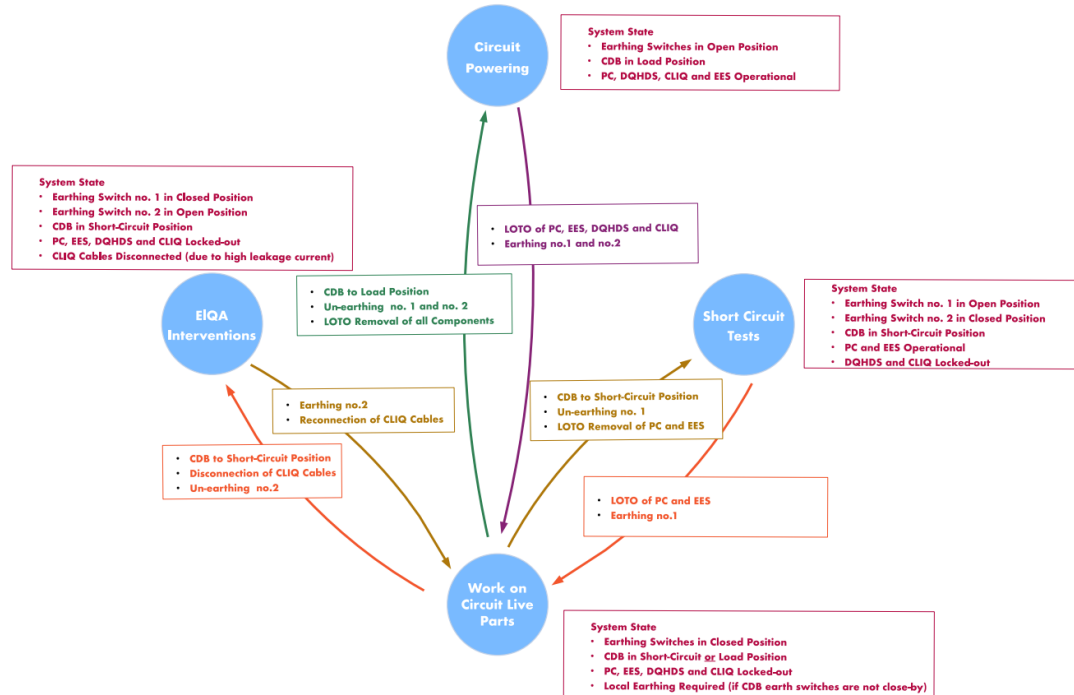


Figure 7 – Procedure overview of modification of the operation modes

ENGINEERING SPECIFICATIONS		
HL-LHC MAGNET CIRCUIT FORUM		
ELECTRICAL OPERATION MODES OF THE HL-LHC MAGNET CIRCUITS		
<b>Abstract</b>		
The present document details the electrical operation modes of the HL-LHC magnet circuits in view of their operation, testing and maintenance/interventions in the HL-LHC and in the HL-LHC IT String facility. The electrical sources that must be considered for a safe operation of the circuits are identified and localised in the LHC and HL-LHC technical galleries and the tunnel for HL-LHC and in SM18 for the HL-LHC IT String test facility. The operation and the role of the Circuit Disconnecter Boxes (CDB) that are new elements introduced to the HL-LHC magnet circuits for DC galvanic separation are described in this document. Finally, this document defines the set of rules to respect to ensure electrical safety for the different electrical operation modes and during the transition between them.		
<a href="#">EDMS no. 3138092</a>		
TRACEABILITY		
<b>Prepared by:</b> S. Yammine and H. Thiesen		<b>Date:</b> 2024-07-15
<b>Verified by:</b> C. Barth, M. Bednarek, X. Bonin, D. Bozzini, D. Carrillo, E. Coulot, G. D'Angelo, R. Denz, J. Emonds-Alt, S. Le Naour, E. Nowak, B. Panev, M. Parodi, T. Otto, M. Pojer, F. Rodriguez Mateos, A. Verweij and M. Solfaroli Camillocci		<b>Date:</b> 2024-MM-DD
<b>Approved by:</b> A. Ballarino, M. Bajko, O. Brüning, J. De Vogt, M. Martino, A. Milanese, V. Montabonnet, E. Todesco, J. Uythoven, D. Wollmann and M. Zerlauth		<b>Date:</b> 2024-MM-DD
<b>Distribution:</b> A.L. Perrot, C. Mugnier, MCF members and for info lists and HL-LHC PO		
Rev. No.	Date	Description of Changes (major changes only, minor changes in EDMS)
0.1	2024-07-28	First version for Eng. Check

# Operational Procedures



- The procedures will be part of a catalogue that will evolve according to the nature of the intervention and the certification of the intervening personnel

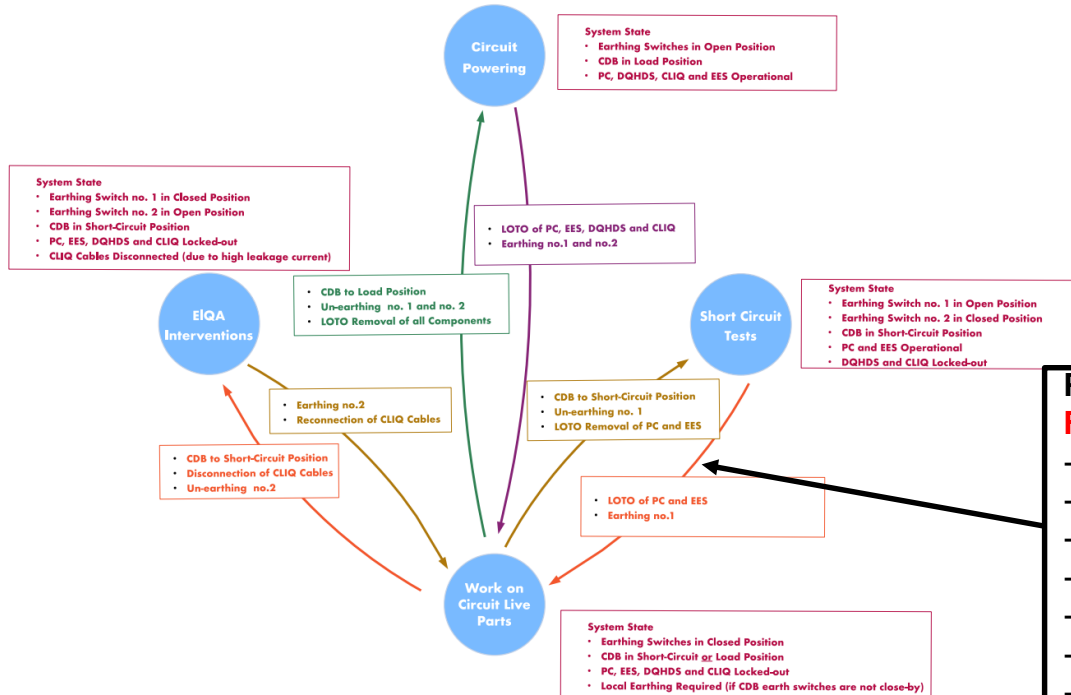


Figure 7 – Procedure overview of modification of the operation modes

**Procedure nr. X**  
**From "SCT" to "work on circuit live part"**

- Nature of intervention
- Risk assessment
- Concerned circuit
- Concerned equipment
- Lock-outs points
- Who does what
- Work(s) authorization(s)
- Specific safety measures
- .....

ENGINEERING SPECIFICATIONS	
<b>HL-LHC IT STRING</b>	
<b>ELECTRICAL OPERATION PROCEDURES OF THE HL-LHC IT STRING MAGNET CIRCUITS AND ELECTRICAL INFRASTRUCTURE</b>	
<b>Abstract</b> The present document details the electrical operation procedures of the HL-LHC IT String magnet circuits and electrical infrastructure in view of their operation, testing and maintenance interventions. The document first recalls the applicable standards in terms of electrical operational safety. Then it provides a catalogue of procedures each detailing the way to follow according to the identified transitions between operational modes as specified in the document "Electrical Operation Modes of the HL-LHC Magnet Circuits" <a href="#">EDMS 3138092</a> . The catalogue of procedures is meant to be updated and completed according to the operational safety experience we will gather during the life cycle of the HL-LHC IT String.	
<a href="#">EDMS no. 3165863</a>	
TRACEABILITY	
<b>Prepared by:</b> D. Bozzini and S. Yamine	<b>Date:</b> 2024-09-15
<b>Verified by:</b> C. Barth, M. Bednarek, S. Bertolasi, X. Bonin, D. Bozzini, D. Carrillo, E. Coulot, S. Emonds-Alt, S. Le Naour, E. Nowak, B. Panev, M. Parodi, T. Otto, A. Radeo, A. Verweij and M. Solfaroli Camillocci	<b>Date:</b> 2024-MM-DD
<b>Reviewed by:</b> M. Bajko, O. Brüning, J. De Vogt, M. Martino, A. Milanese, V. N. N. J. Uythoven, D. Wollmann and M. Zerlauth	<b>Date:</b> 2024-MM-DD
C. Mugnier, MCF members and for info lists and HL-LHC PO	
Description of Changes (major changes only, minor changes in EDMS)	





# *Electrical Safety During Construction*

# Construction Example 1 – Electrical Intervention

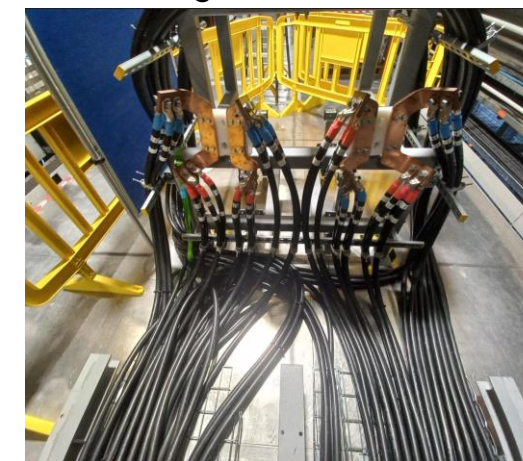
## Intervention description

- Hardware change required after lessons learned from DFHX test on F2 cluster
- Partial replacement of air-cooled cables from class 5 to class 6
- Activity to be planned after successful IST and SCT of the warm powering

## Operational safety actions

- Change of mode from: “Short circuit tests” to “Work on circuit live parts”
- Three lock-out (LOTO) requested to concerned equipment owner
- One work permit released

Semi-rigid class 5 cables



Ultra-flexible class 6 cables

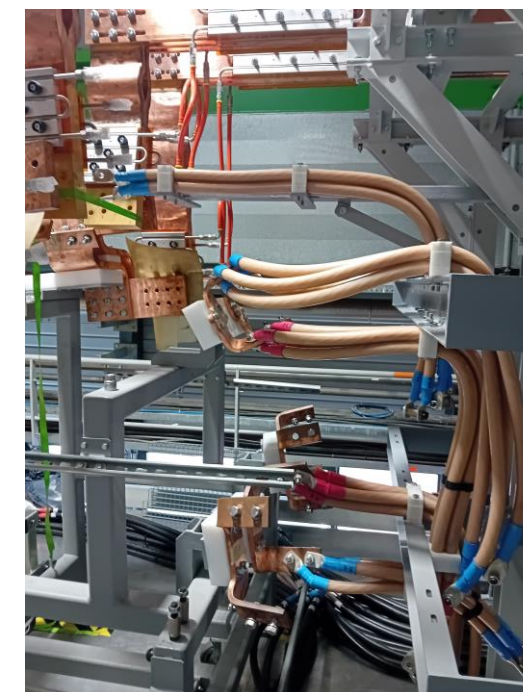
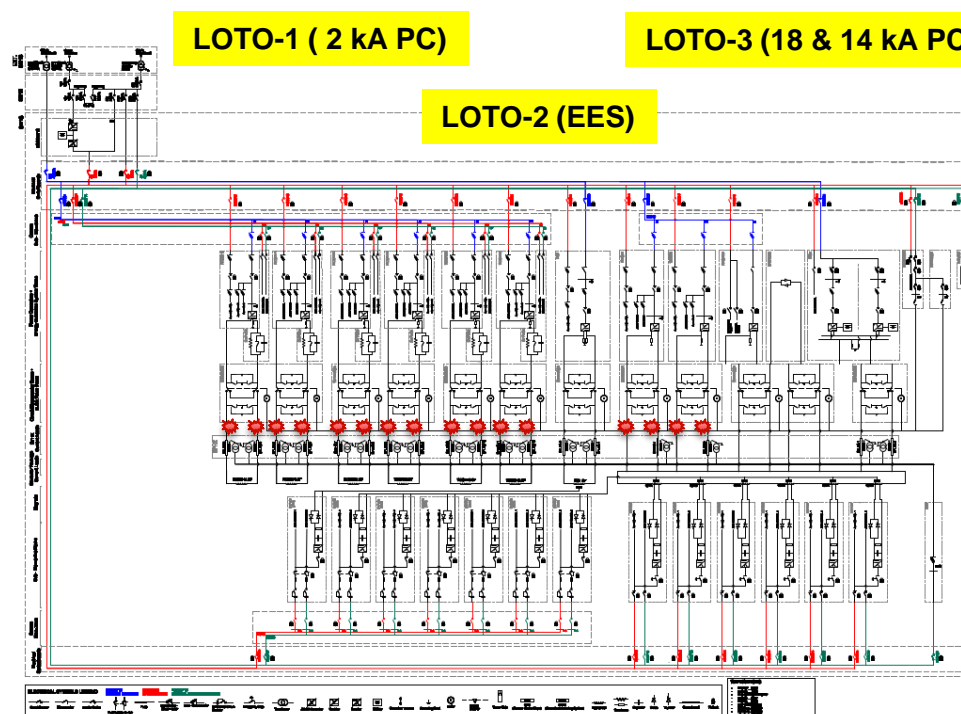


Figure 7 – Procedure overview of modification of the operation modes



## Construction Example 2 – Non-Electrical Intervention

### Intervention description

- Installation of the helium gas recovery line
- Non-electrical intervention
- Extreme vicinity with AUG safety alarm level 3 of SM18 building

### Analysis

- The work supervisor might not know all safety implications of the concerned working area
- Unvoluntary trip of AUG will cut all electrical energy supply to SM18 infrastructure
- Major implication on SM18 activities

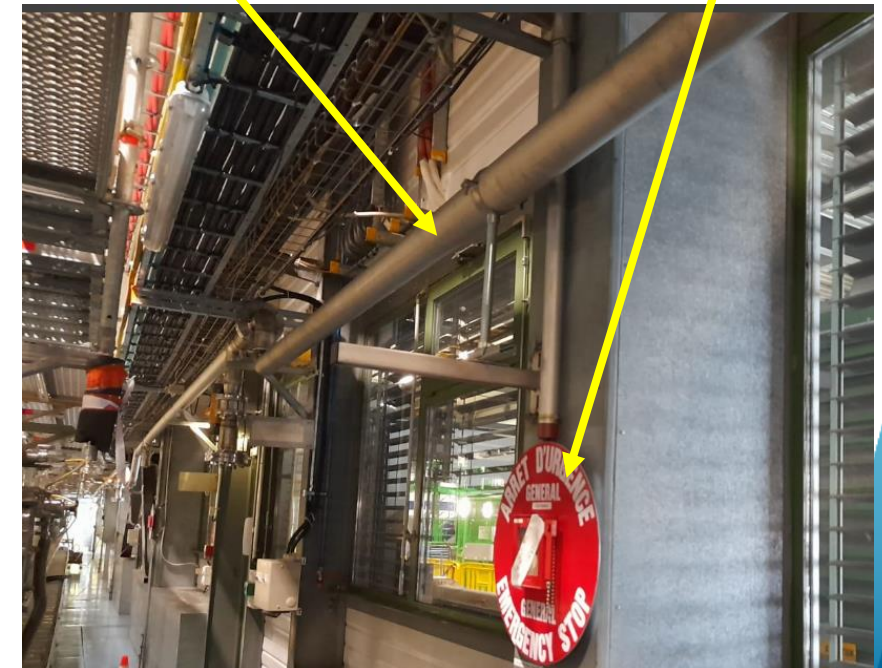
### Operational safety actions

- Preventive inhibition of (2) concerned AUG points is required
- Safety instruction IS37 to be filed-in to informed concerned bodies
- Limit as much as achievable the duration of the intervention



AUG Inhibited

Gas recovery line and associated supports as successfully installed

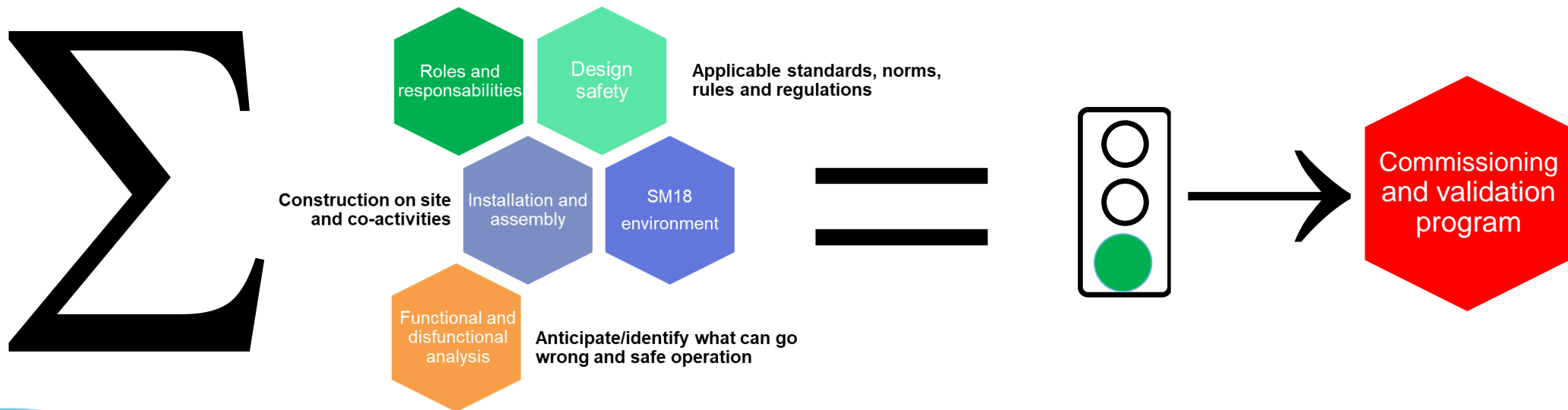


# *Electrical Safety During Commissioning and Validation Program*

# Operational Safety During Commissioning and Validation Program

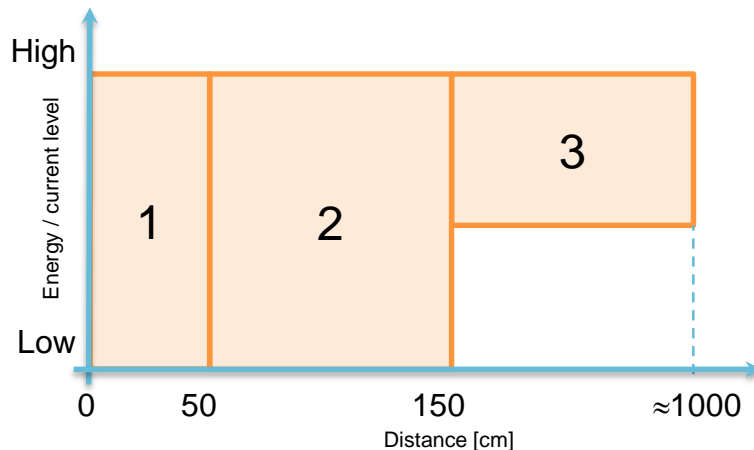
## Time to put power through the magnet circuits

- Before injecting and storing up to 40 MJ in the magnets, several details/aspects/issues have been finalized
- Safe commissioning and operation of the IT String will depend on how the previous five safety sections are executed, validated and applied
- Access control and distancing from energized equipment are two of the main concerns to be addressed



# Operational Safety During Commissioning and Validation Program

Individual system commissioning and first powering



## 1 – Forbidden area

- According to recommendations of “Electrical failure modes of the Inner Triplet in SM18” – EDMS 2575427”

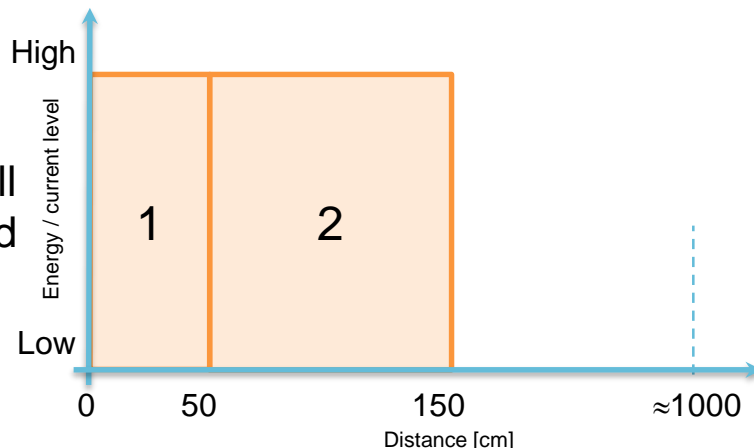
## 2 – Controlled area

- Fenced and access-controlled
- Distancing from release valves opening
- Safe remote use of alignment system
- Safe high-voltage tests during ELQA
- Facilitate activities in the neighbouring areas

## 3 – Extended area

- Including clusters A, D, G, H and transit areas
- To grant safety during first high-energy powering tests and quenches
- Energy thresholds and types of tests to be determined

Validation program once all systems are commissioned

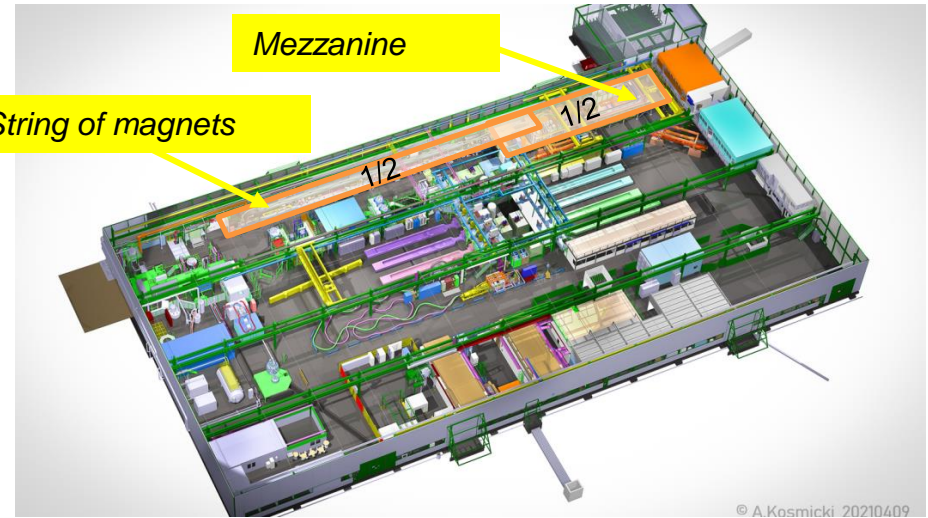


## Whenever and wherever needed (under study)

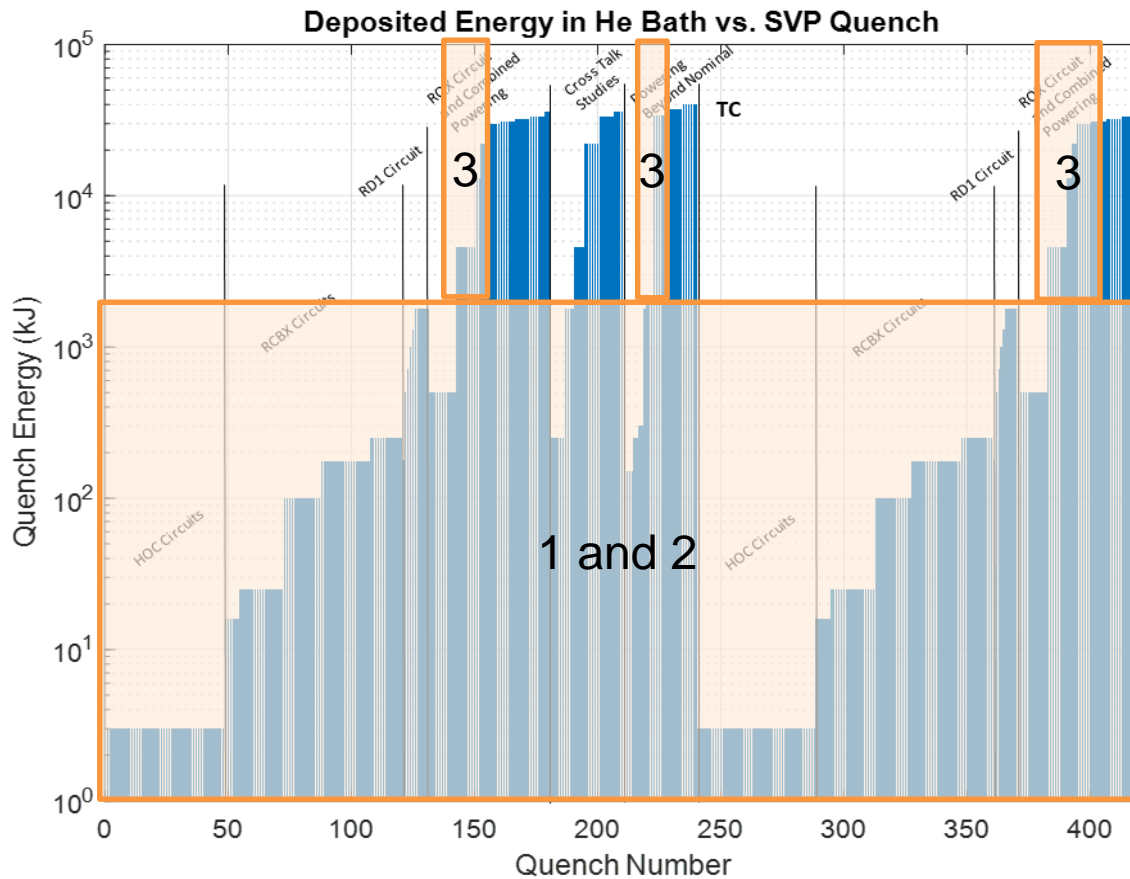
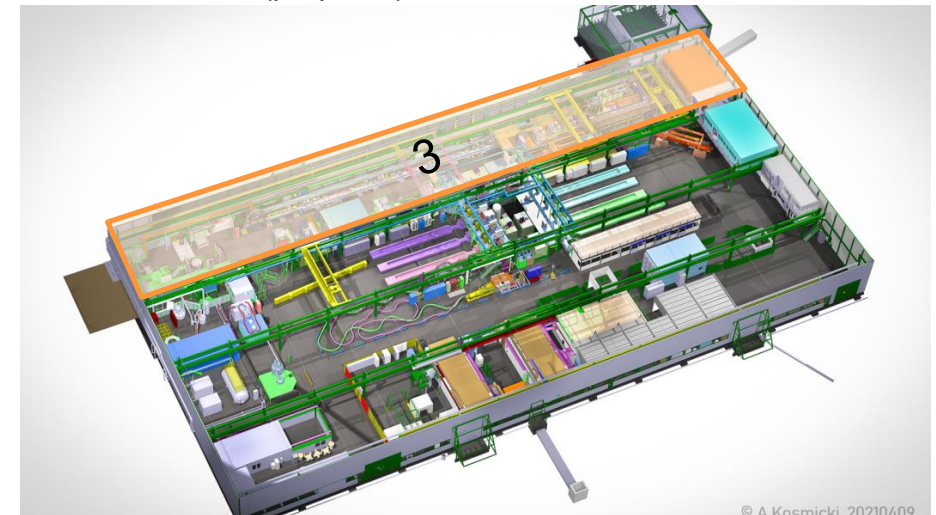
- Patrolling before powering
- CCTV in IT String control room
- Powering tests performed outside normal working hours
- Interlocks

# Operational Safety During Commissioning and Validation Program

1 & 2 forbidden and controlled areas



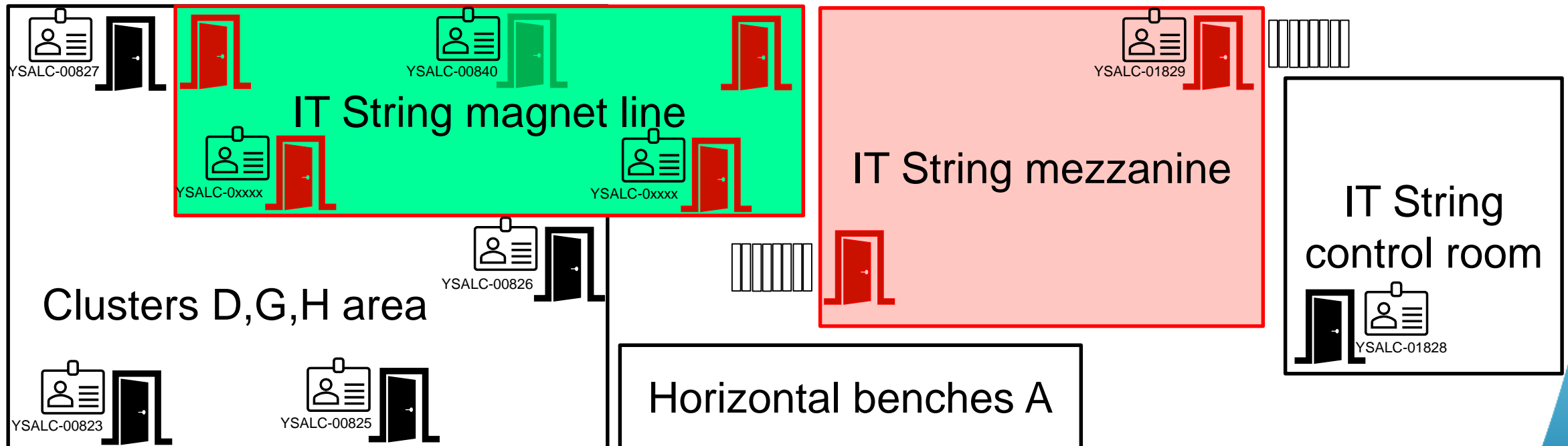
3 Extended area (proposal)



# Operational Safety During Commissioning and Validation Program

## A supervised access system is under deployment according to the construction progress

- The access to each area can be granted or removed through CERN IMPACT tool
- The supervision allows a real time remote monitoring of the access status to the concerned areas
- The remote acknowledgment of any access break through is implemented





## Take Away Message

- Roles and responsibilities have been identified and people nominated accordingly
- Internal energy sources and locally stored energy in the triplet increased compared to LHC. The electrical infrastructure of the IT String and HL-LHC is the most complex all around LHC and probably at CERN
- An operational drawing showing the relationships and dependencies between all electrical equipment and systems has been released
- The electrical operation modes of the HL-LHC circuits have been defined by MCF
- The associated electrical operation procedures are under preparation for the IT String keeping in mind to use them for HL-LHC as well
- Operational safety is daily applied since the first electrical equipment installed and we are ready to safely operate the TI String during commissioning and validation program



**Thank you for your attention**