

Geneva, 3<sup>rd</sup> December 2024



SPS test-beam infrastructure extension for low temperature, fast triggering applications

Evangelos – Leonidas Gkougkousis<sup>1</sup>, Andre Rummler<sup>2</sup>, Anne Dabrowski<sup>2</sup>, Aboud Falou<sup>3</sup>, Dominik Dannheim<sup>2</sup>

1: University of Zurich

2: CERN

3: Université Paris-Saclay

# • Introduction

## 3 EUDET telescopes available

- Mimosa26 planes featuring  $4\mu\text{m}$  resolution
- EUDAQ1/2 and TLU1/2 as options
- Can be booked as an option in PS/SPS beam request
- For information and help with usage contact André Rummler (telescope maintenance and support); particularly if anything special is needed

## AIDA

- ✓ Permanently installed in SPS/H6B



## ACONITE

- ✓ Permanently installed in SPS/H6A
- ✓ Equipped with cold box allowing stable  $-60^\circ\text{C}$  using two ethanol cooled deep temperature chillers



- FE-I4 timing and ROI
- Controlled PI stages
- Used by various groups
- 35 weeks across all telescopes
- 7 different user groups; including Operation inside H4 magnet
- Full set of Mimosa26 planes procured by ATLAS and CMS)

## AZALEA

- ✓ Mobile telescope
- ✓ Primarily used at PS but also transported to SPS

# • Introduction

**Problem:** Low temperature environment needed for leakage current mitigation at high fluences  $>10^{15}$   $n_{eq}/cm^2$  and charge carrier mobility for impact ionization-based technologies (LGADs)

Create a common framework within AIDA INNOVA WP2 to implement necessary infrastructure

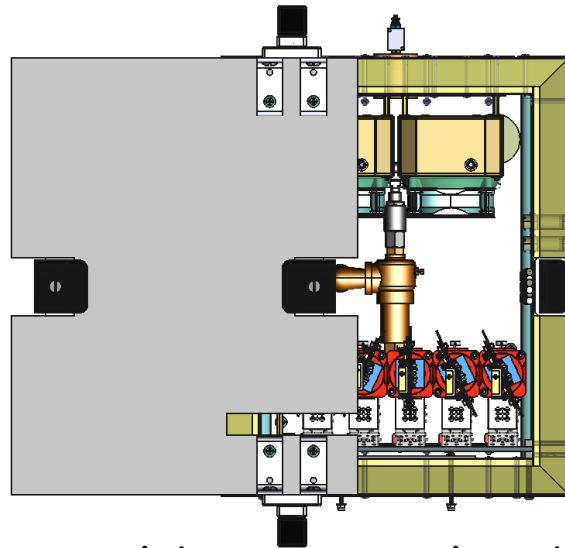
Deep Temperature Chiller



Hubert P815W with 3 Bar pump  
1.2 kW, water-cooled, -60 °C



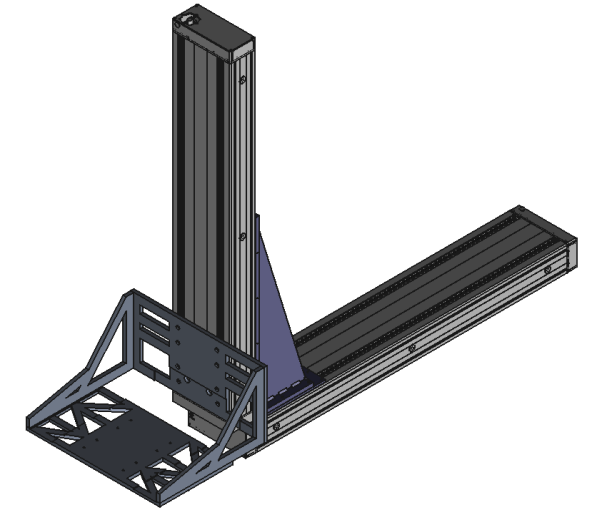
Controllable multi-plane  
cold box



Low material, permanent installation,  
removable DUT assembly

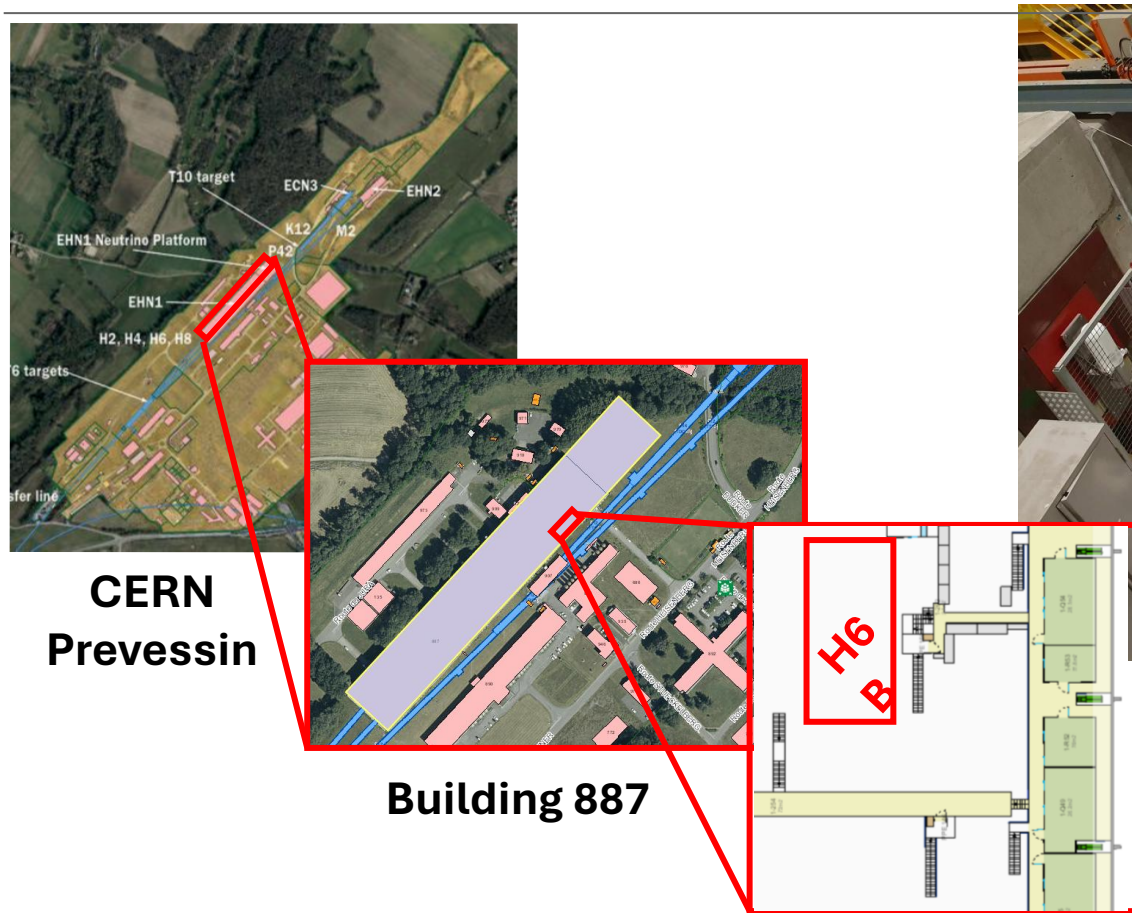


High-capacity precision  
stage, ILE



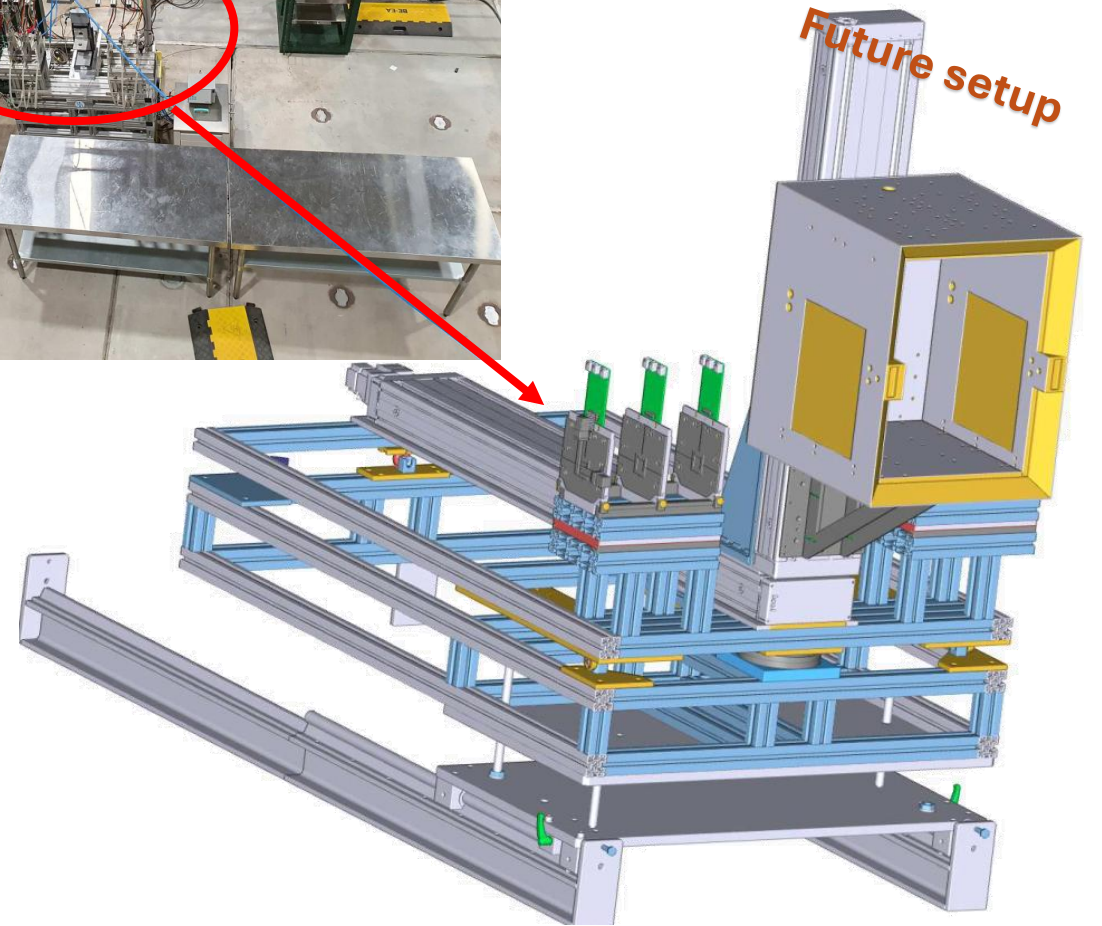
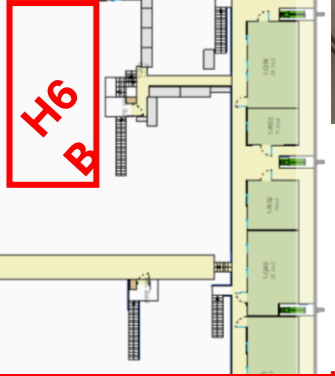
34.2 kN dynamic carrying load, 5 mm  
pitch, and 1 m travel range

# • General Infrastructure: H6B



CERN  
Preveessin

Building 887



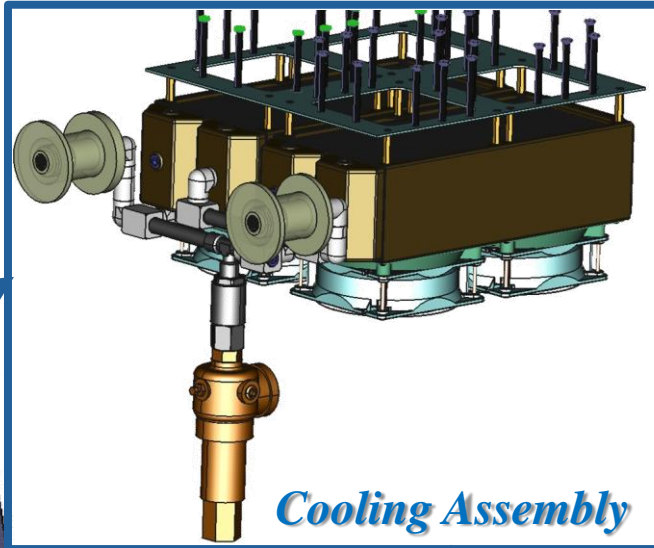
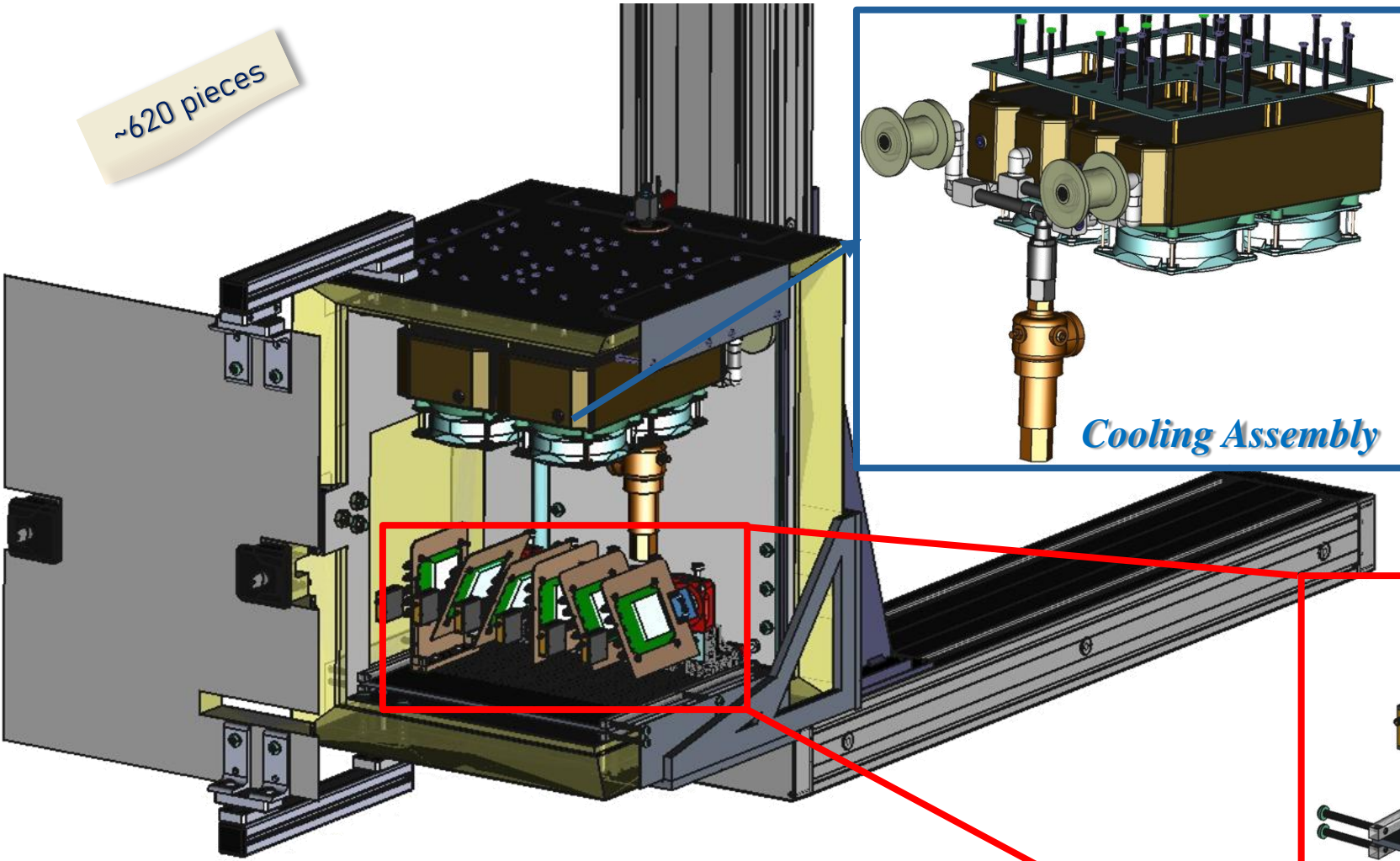
## AIDA Telescope in H6B Current setup

- 6 MIMOSA 26 planes
- One 2-axis PI stage, up to 20 kg support
- No DUT cooling infrastructure
- Nitrogen gas supply line in the area

# • General Infrastructure: ColdBox (VBox)

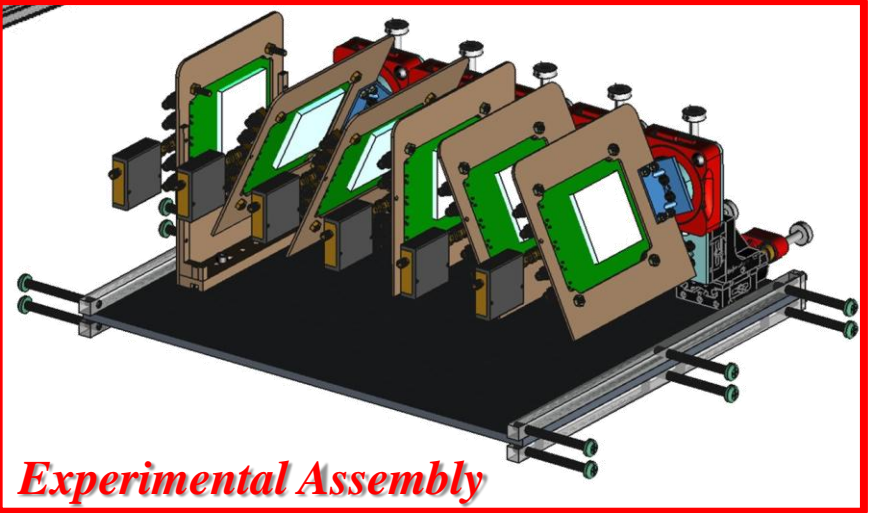


~620 pieces



*Cooling Assembly*

- - 60 °C with ethanol cooling
- 20 % <sup>0</sup>X for pions using aluminum clad XPS fly-ash reinforced-core wall, 8 % in the beam region (2 x 5 cm XPS foam)
- Carbon-fiber impregnated hydraulic pass through
- 5 plane X-Y independent DUT translation
- Independent DUT rotation up to 35°

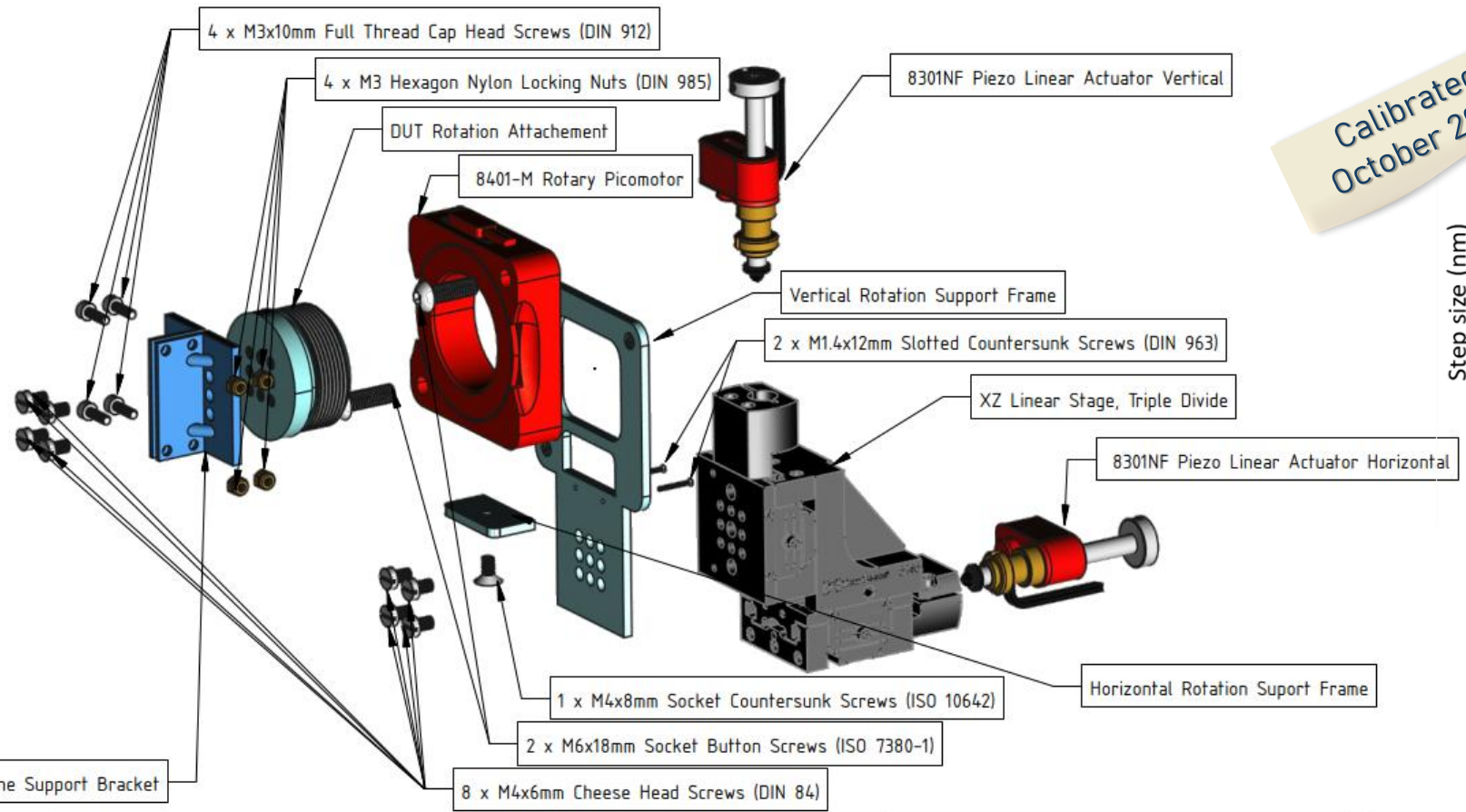


*Experimental Assembly*

Complete drawings and step files:

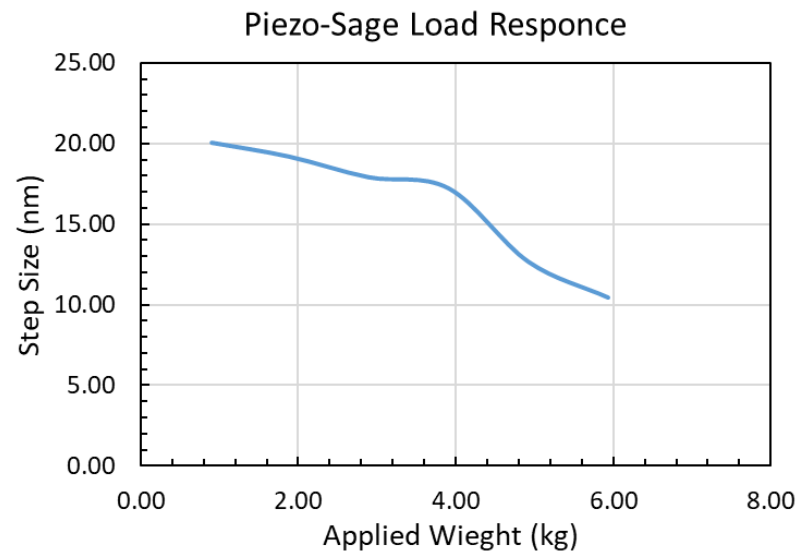
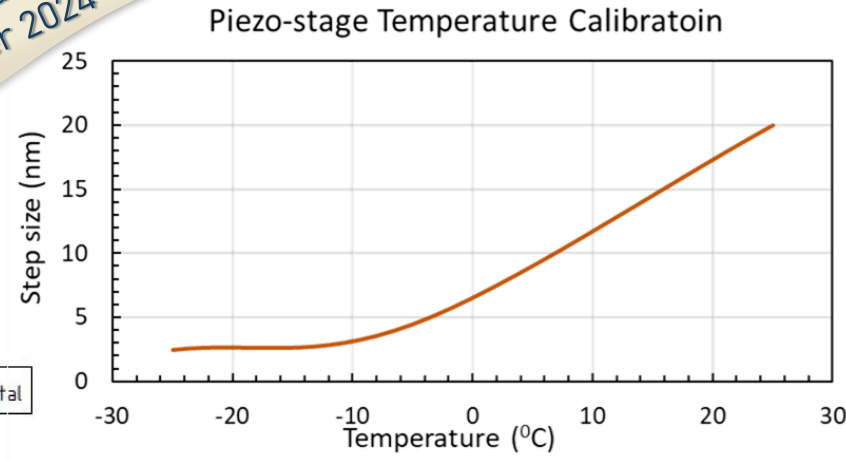
<https://github.com/VGkougkousis/VBox/tree/main>

# Individual Stage Assembly



Calibrated  
October 2024

Performance and precision depends on temperature and mechanical stress:

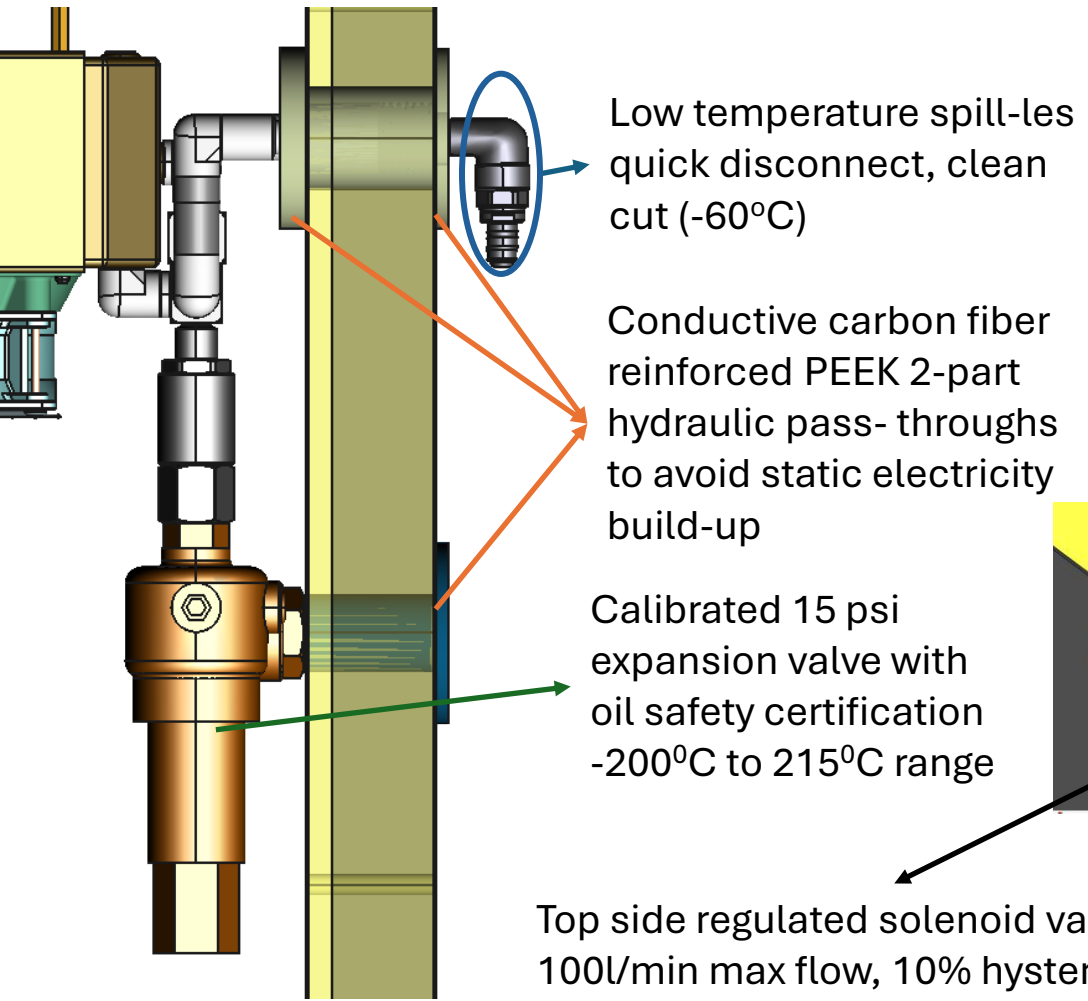


DESIGNED BY: <b>Vagelis Gkogkousis</b>		<b>DUT Plane Assembly</b>		G	—
DATE: <b>August 2024</b>		<b>Exploded Cold Box DUT Plane Assembly</b>		F	—
SIZE <b>A4</b>				E	—
				D	—
				C	—
				B	—
				A	—
SCALE <b>3:2</b>	WEIGHT (kg) <b>1.355</b>	DRAWING NUMBER <b>1 / 10</b>	SHEET <b>1 / 1</b>		
This drawing is our property; it can't be reproduced or communicated without our written consent.					

# • Important Design Elements

## Use of Ethanol = Increase safety precautions

Under discussion with CERN safety for exemption

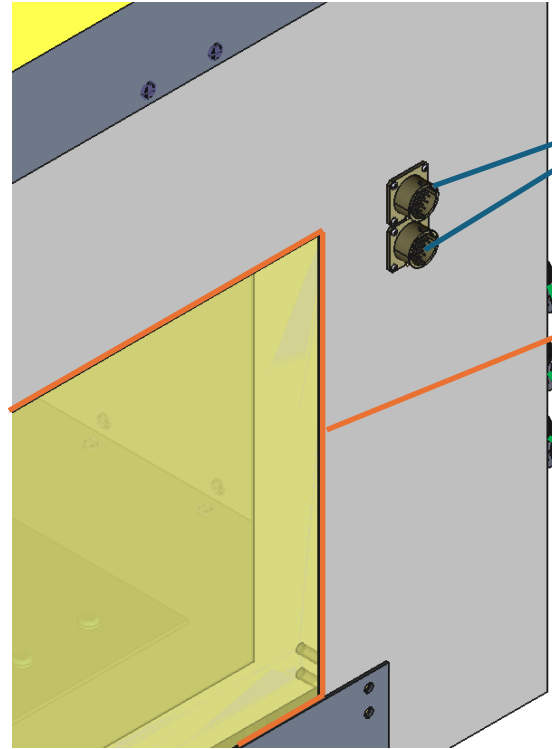


Low temperature spill-less quick disconnect, clean cut (-60°C)

Conductive carbon fiber reinforced PEEK 2-part hydraulic pass-throughs to avoid static electricity build-up

Calibrated 15 psi expansion valve with oil safety certification -200°C to 215°C range

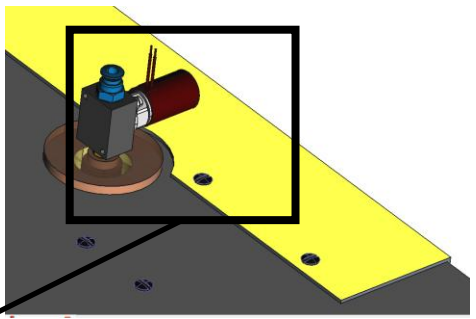
Top side regulated solenoid valve, 100l/min max flow, 10% hysteresis, 2M cycles, < 1MPa, FESTO press fittings



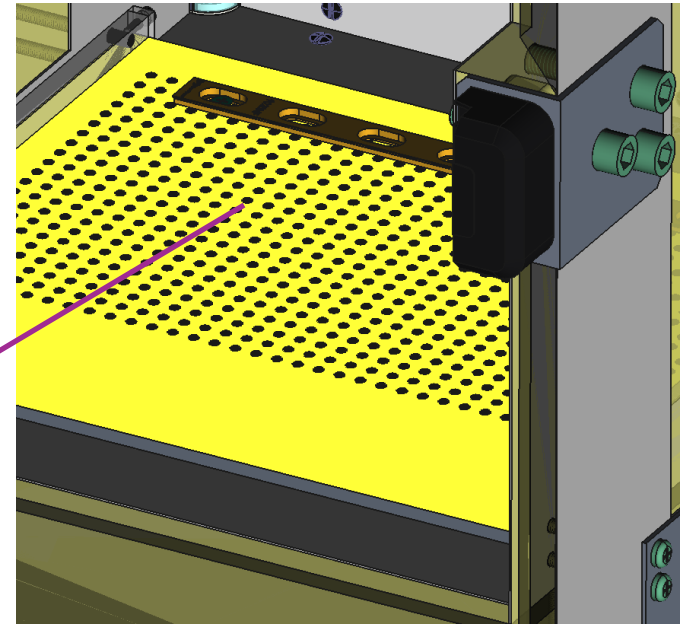
2 x 16 contact bayonet gold coated circular pass-through per side

250 x 300 mm beam window aligned with DUT center, removed Al cladding (1 mm)

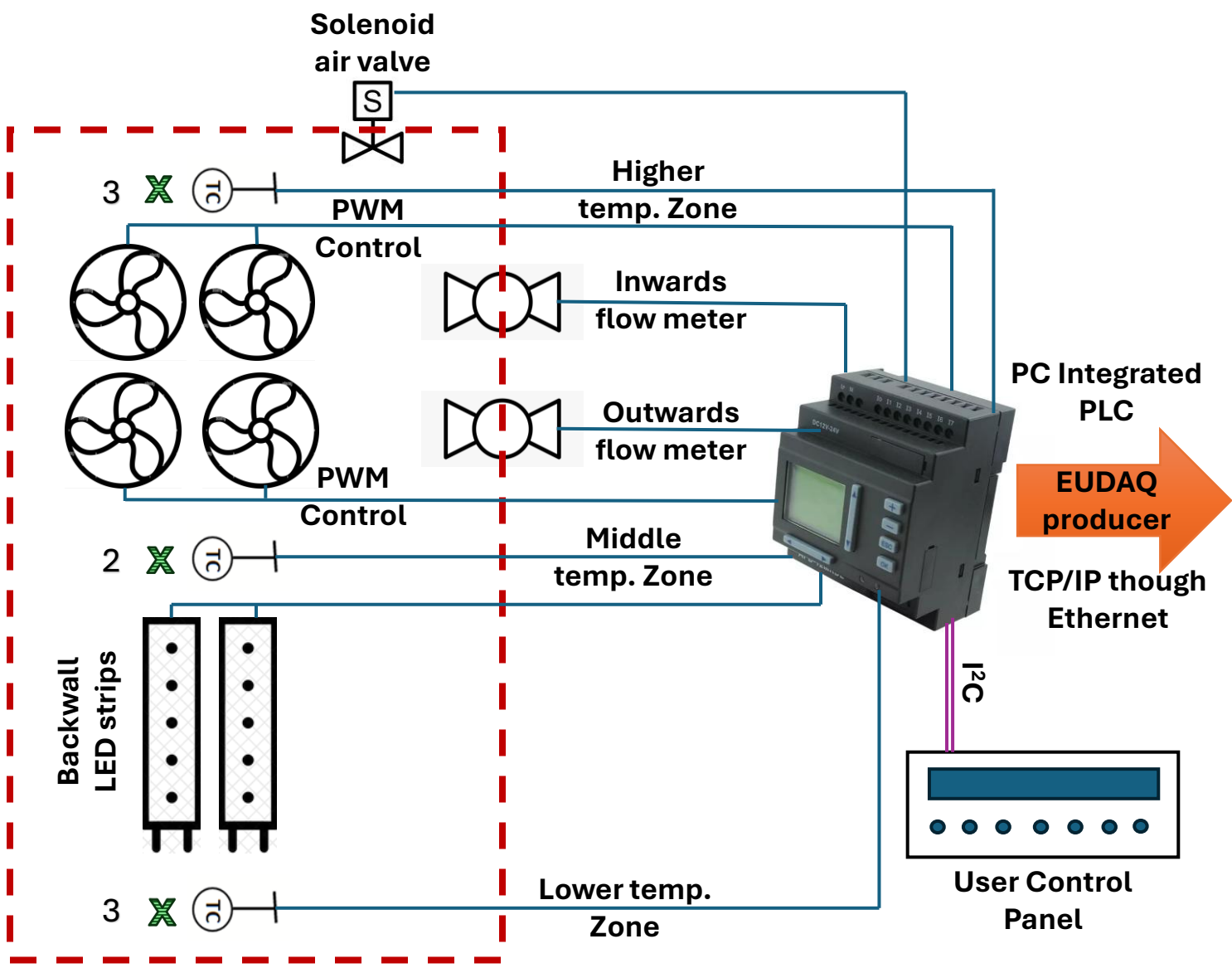
3 x 50 mm diameter steel pipe clamps for cooling circuit hose retention per side



M5 X 10 Grid with optical rail for independent DUT placement on removable drawer



# Control and electronics



EUDAQ Run Controller

- ✓ Industrial PID (Proportional Integral Derivate) control system with PC capabilities
- ✓ Integrated control with an independent front panel and Local/Remote mode
- ✓ EUDAQ integration in a producer style concept to be initialized by Run Controller
- ✓ Combined "Infrastructure" producer integrating chiller, stages and pico-motor control
- ✓ Plans for future LV an HV integration with multi-instrument support

Sensors		
Cooling loop	Flow (In / Out)	2
	Pressure (In/out)	2
	Temperature (In/out)	2
Water Loop	Flow (In / Out)	2
	Pressure (In/out)	2
	Temperature (In/out)	2
Box Interior	Temperature	3 x 3 zones
	Humidity with in. heater	3



# • Tables - dimensions

## • Three available design variations:

- ✓  $\pi^{0,\pm}$  & other high energy particle beams → **5 DUT + 1 REF**
- ✓  $e^-$  beams → **2 DUT + 1 REF**
- ✓ Climate Chamber variant for lab environment → **Extended Height**  
(foreseen to fir CMS end cap TEPIX disk)

Mass, Coolant & DUT Planes					
Design Variant	Total weight ex. Coolant (kg)			Estimated Coolant Volume (l)	Max. No. of DUT Planes
	Box Mass	Sages Mass	Total		
CERN	37.51	3.71	50.64	1.65	5
DESY	22.5	1.5	31.2	0.85	2
Climate Chamber	38.91	3.71	42.62	1.65	5

**Material Properties table**

	Material	Density (kg/m <sup>3</sup> )	Glass Transition Temperature (°C)	Thermal Conductivity (W/m·K)
<b>Metals</b>	Aluminum	2600	N/A	205
	Austenitic stainless steel	8000	N/A	16
	CoraPan Al 85	85	100 (XPS part)	0.035
<b>Composites</b>	Carbon Fiber Reinforced PEEK (CFK)	1500	140 – 150	0.5 (transversal)
	White Acrylic	1100	105	0.25
	TECAPEEK ELS	1450	150	0.46
	Polyamide	1150	50 (PA66)	0.23
	Polyethylene Plastic	940	-110	0.40

**Design Variant Dimensions**

Dimensions		CERN	DESY	Climate Chamber
<b>Outer</b>	Height (mm)	600	600	930
	Width (mm)	475	285	475
	Length (mm)	520	520	520
<b>Inner</b>	Height (mm)	500	500	830
	Width (mm)	375	185	475
	Length (mm)	420	420	520
<b>Usable</b>	Height (mm)	314	314	644
	Width (mm)	375	185	475
	Length (mm)	320	320	520

# Bill of Materials & Assembly

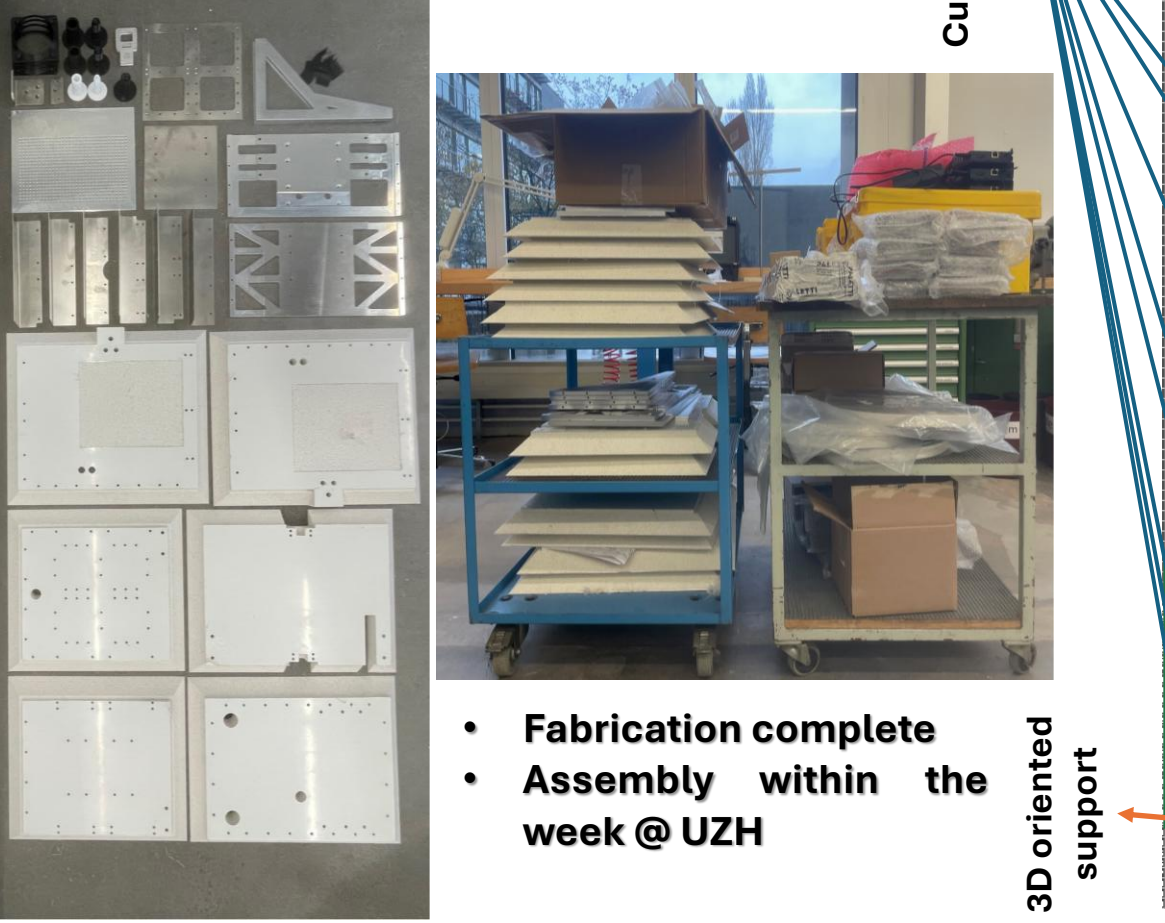
Bill of Materials

## Part Count

No. of Machined designs	32
No. of 3D printed designs	1
Total Machined Parts	51
Total 3D Printed Parts	10
<b>Total Part Count</b>	<b>619</b>

Custom machined designs

3D oriented support



- Fabrication complete
- Assembly within the week @ UZH

Category	Description	Category/Material	Remarks	Quantity	Consum	Weight(kg)	Manufacturer	Original Part No.	Product Link	Supplier
Rico Chair Assembly	M8 Flathead Head Bolt [DIN 914] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.006	Hex Corporation	MSR-708-01	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 24 mm Stainless Steel Cross Slot Machine Head Screw [M6 x 25-102]	Screws	Draw Wire	4	Y	0.011	Hex Corporation	SPR-708-20-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	1	Y	0.00254	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
Rico Chair Assembly	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
Rico Chair Assembly	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 7 mm Phillips Pan Head Machine Screw - Polamide	Screws	Draw Wire	4	Y	0.001	Hex Corporation	SIP-708-70-P8	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp
	M8 Hex Head Locking Bolt [DIN 913] - Stainless Steel [A2]	Nuts	Draw Wire	4	Y	0.001	Hex Corporation	MSR-708-02	Hex Corporation US 1/4" Flat Head Bolt	Hex Corp

Optional micro-stages

# •Fast Trigger Generator

---

## The issue

1. Current AIDA TLU requires  $\sim 120$  ns for trigger generation (TLU 2) and 71 ns (TLU 1)
2. CAEN Digitizer (WDT5742BXAAA) and other multi-channel digitization devices have limited waveform buffer memory at high sampling rates ( $\sim 200$  ns)  $\rightarrow$  1 kSmp./event @ 5GHz



**Result: Loss of waveform due to out of time trigger delivery**

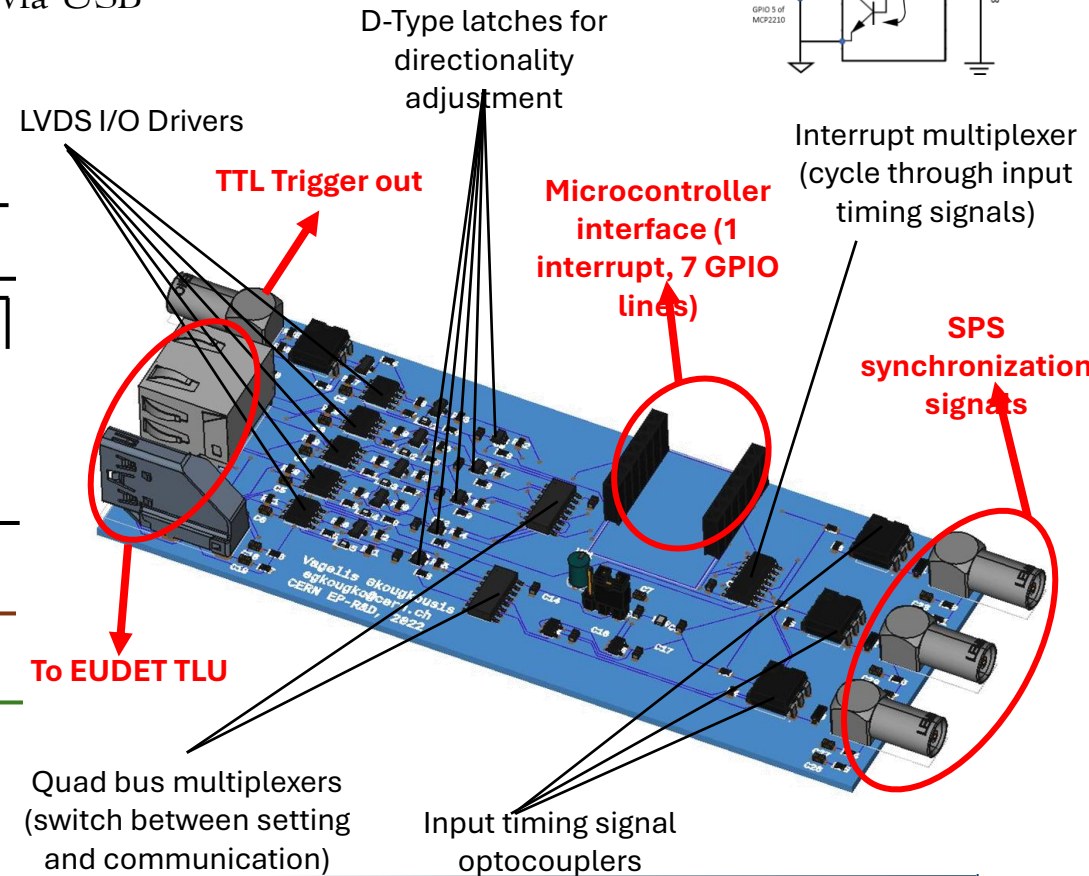
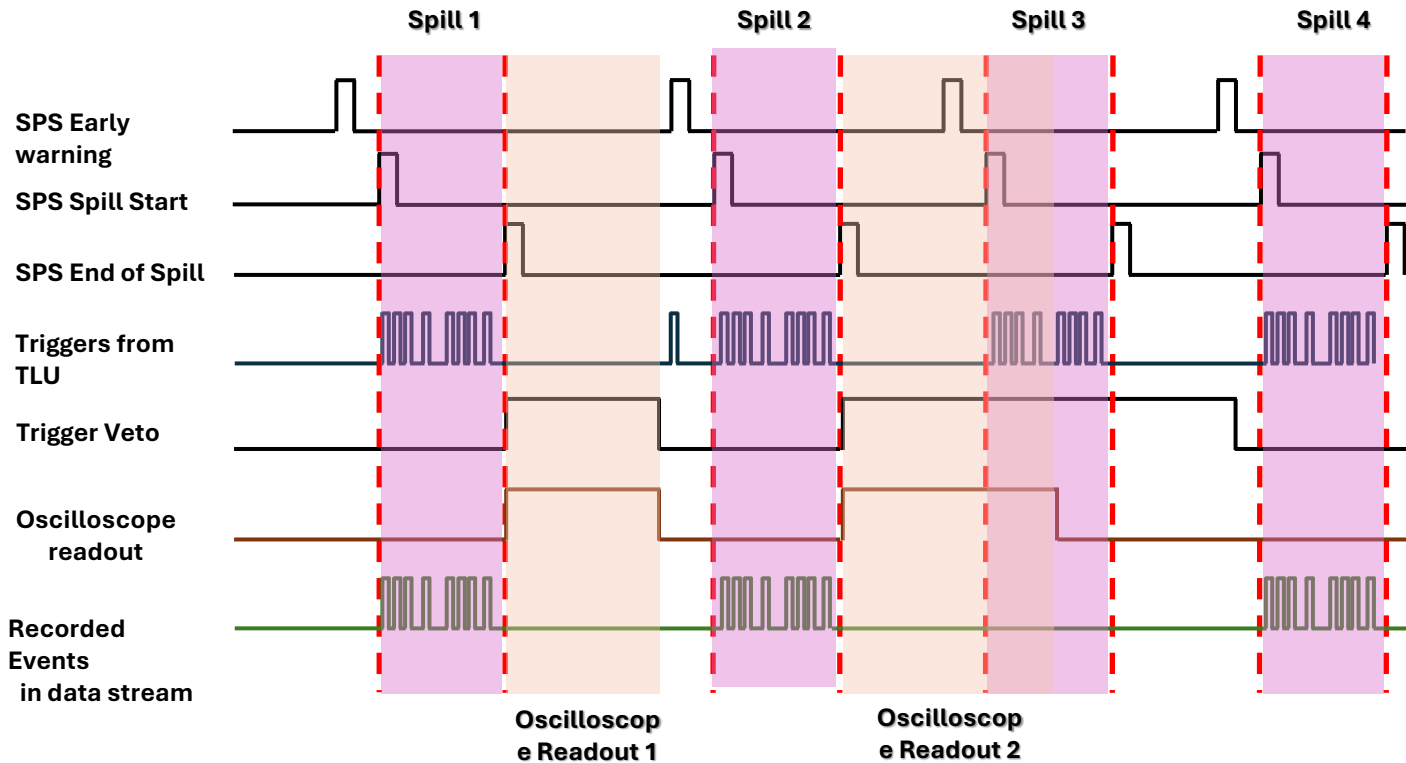
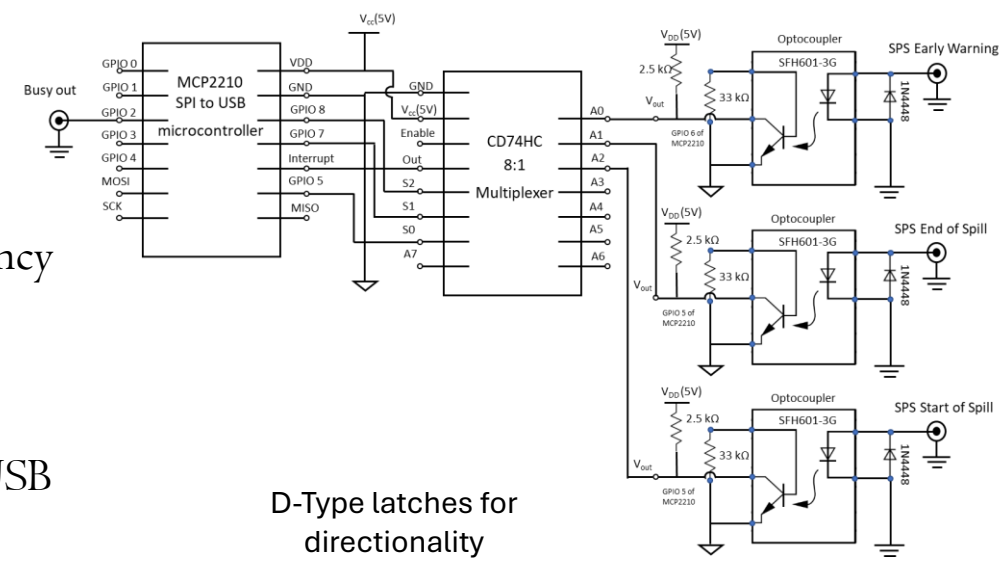


## Proposed solution:

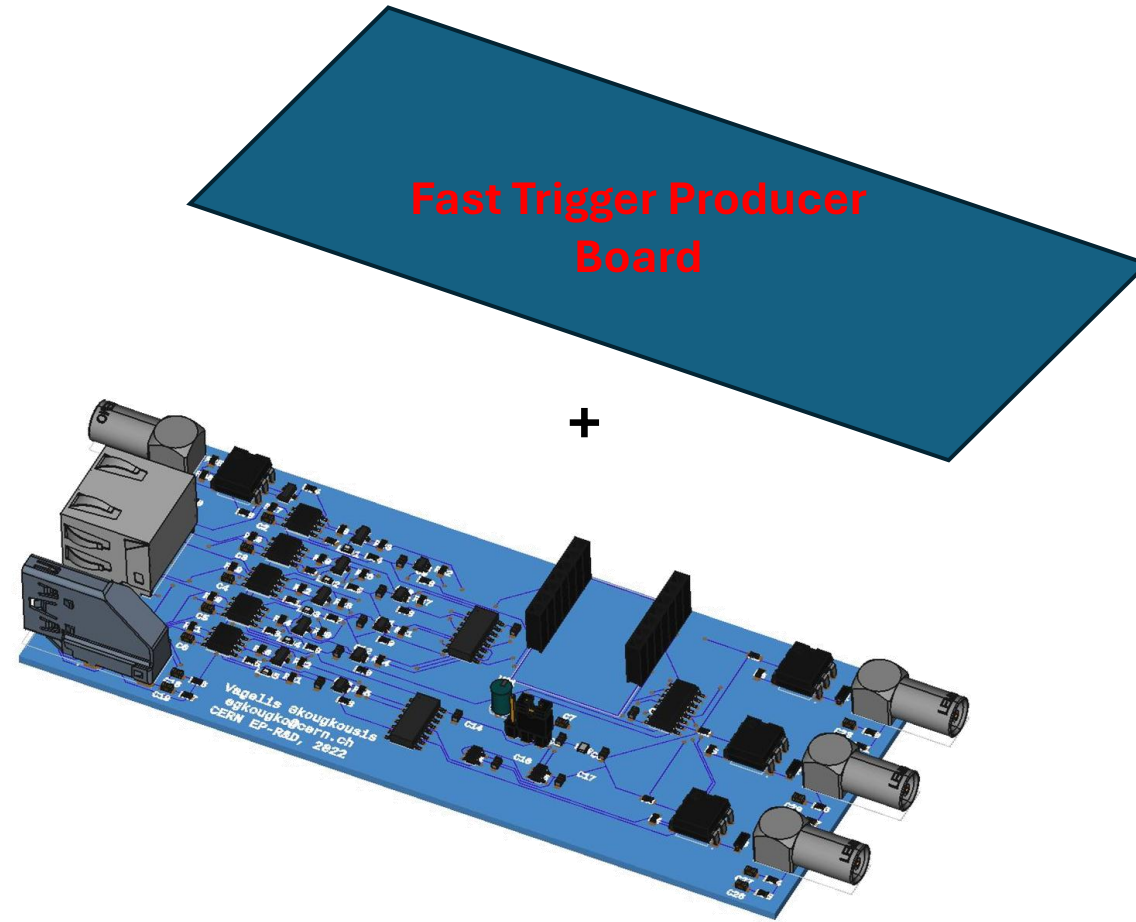
- ✓ Custom Trigger logic board delivering Trigger within 20 ns
- ✓ Function in tandem with AIDA TLU with a EUDAQ style producer
- ✓ Capable of managing fast ( $>1$ GHz) omni-polarity (positive/negative) inputs
- ✓ Work in sync with SPS clock for efficient data readout within spills
- ✓ Fully customizable logic matrix with external trigger input and adjustable thresholds

# •Trigger Interface Board (TiB)

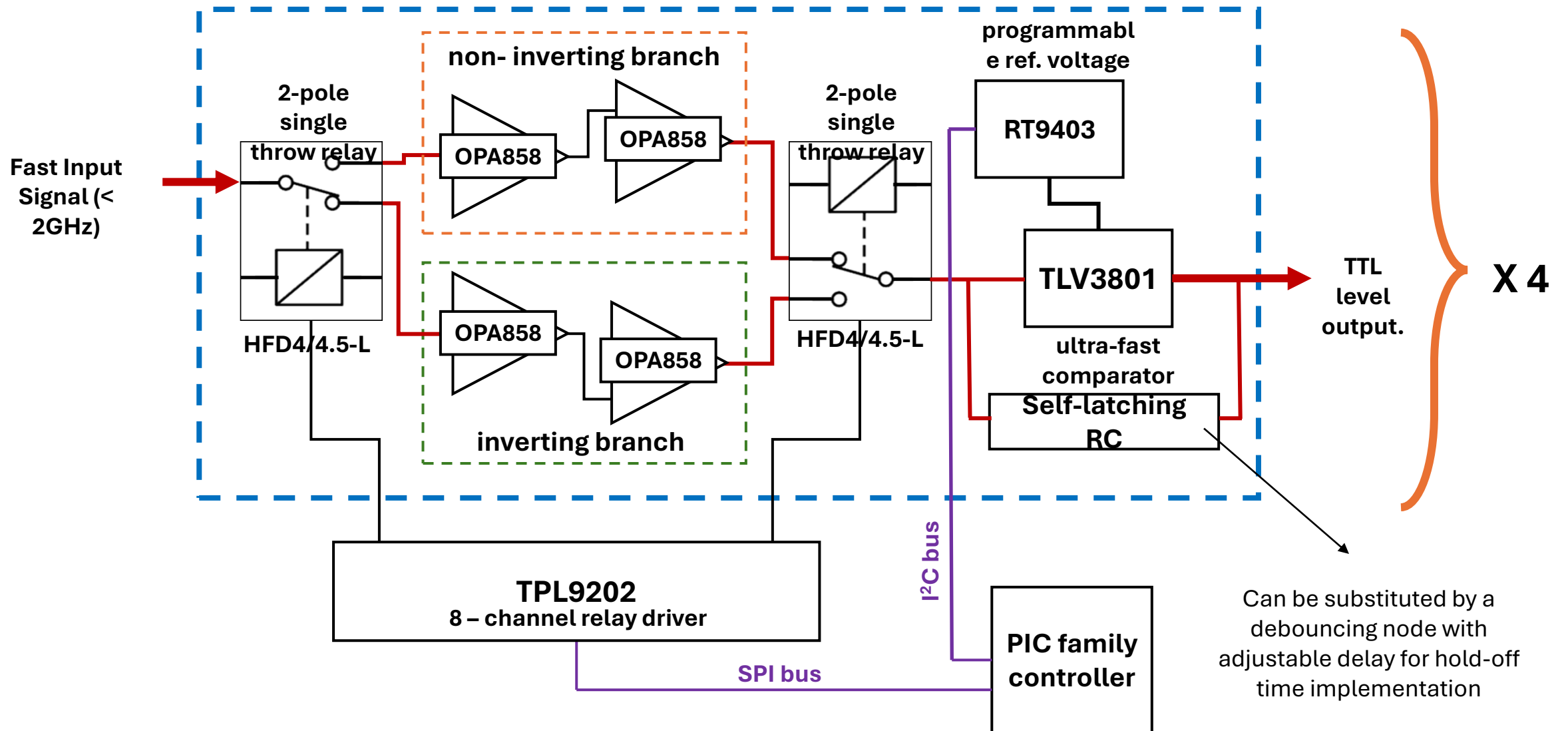
- Oscilloscope in fast readout mode with binary format
- Event readout only between SPS-spills or when event buffer full to increase efficiency
- TLU Synchronization by vetoing data taking during read-out
- RJ-45 or HDMI for EUDET TLU communication (EUDET 2 compatible)
- **Versatile design**, I/Os **Reconfigurable** and microcontroller **Reprogrammable** via USB



# •Fast Trigger Producer

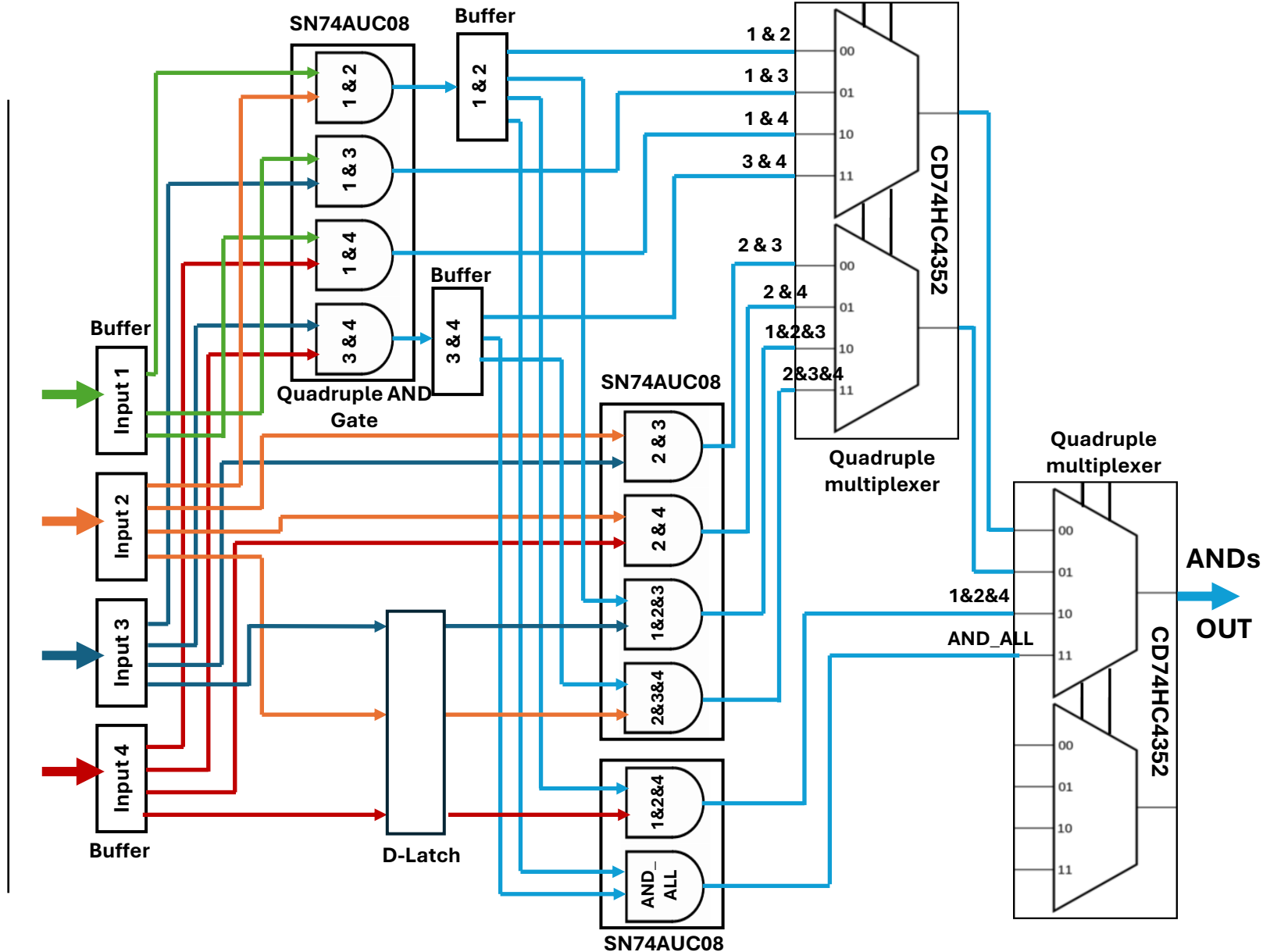
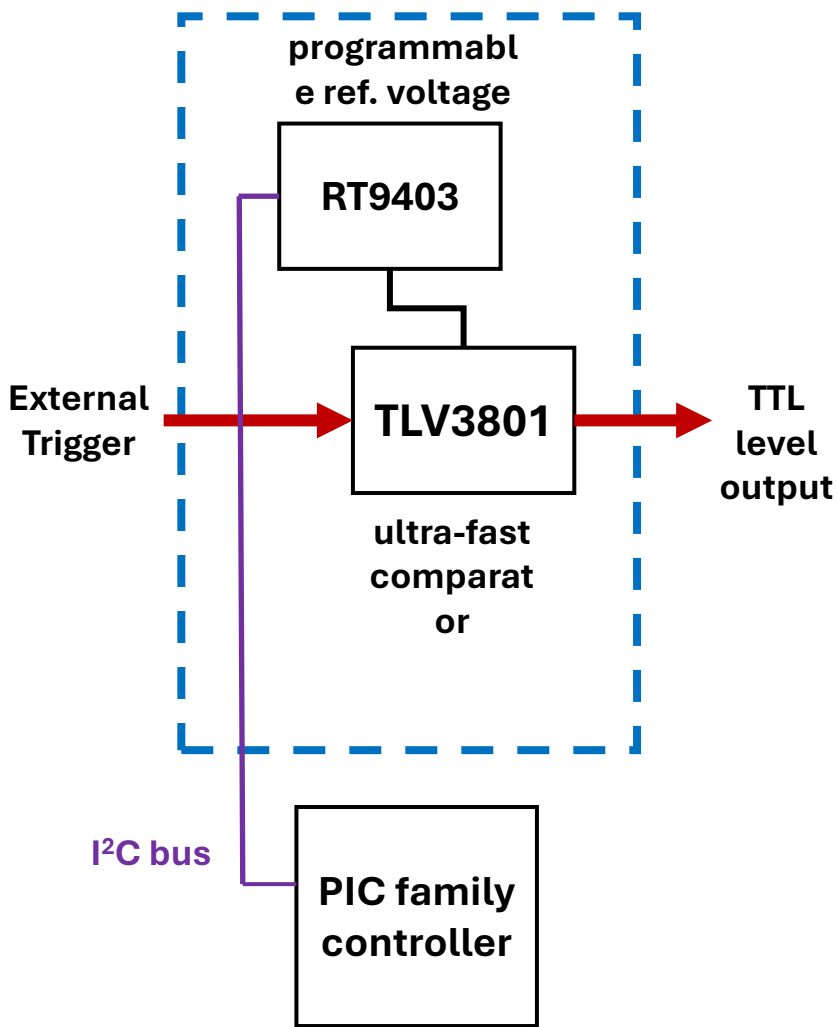


# • Trigger input channel

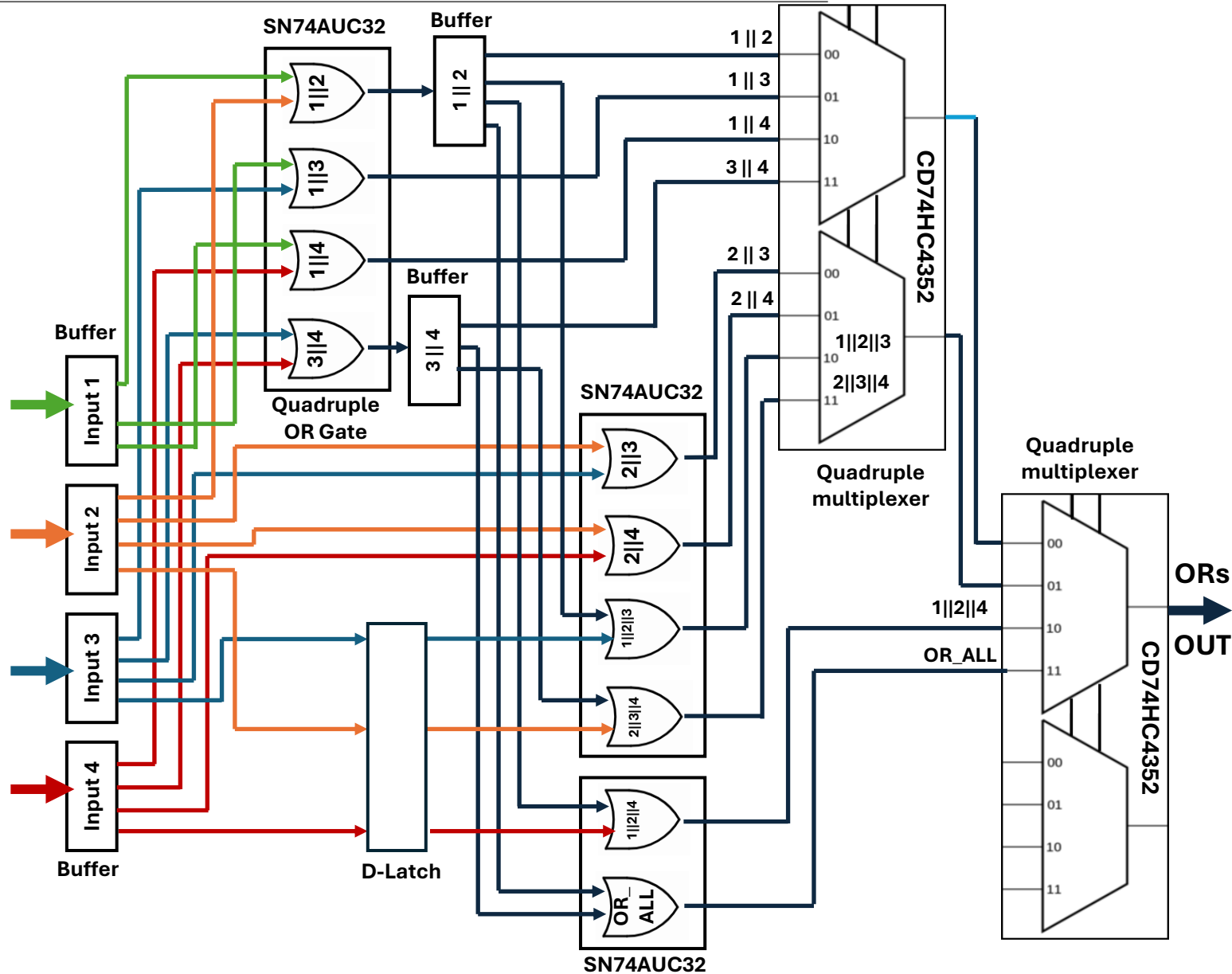


Can be substituted by a debouncing node with adjustable delay for hold-off time implementation

# External input & AND decision matrix



# •OR decision matrix

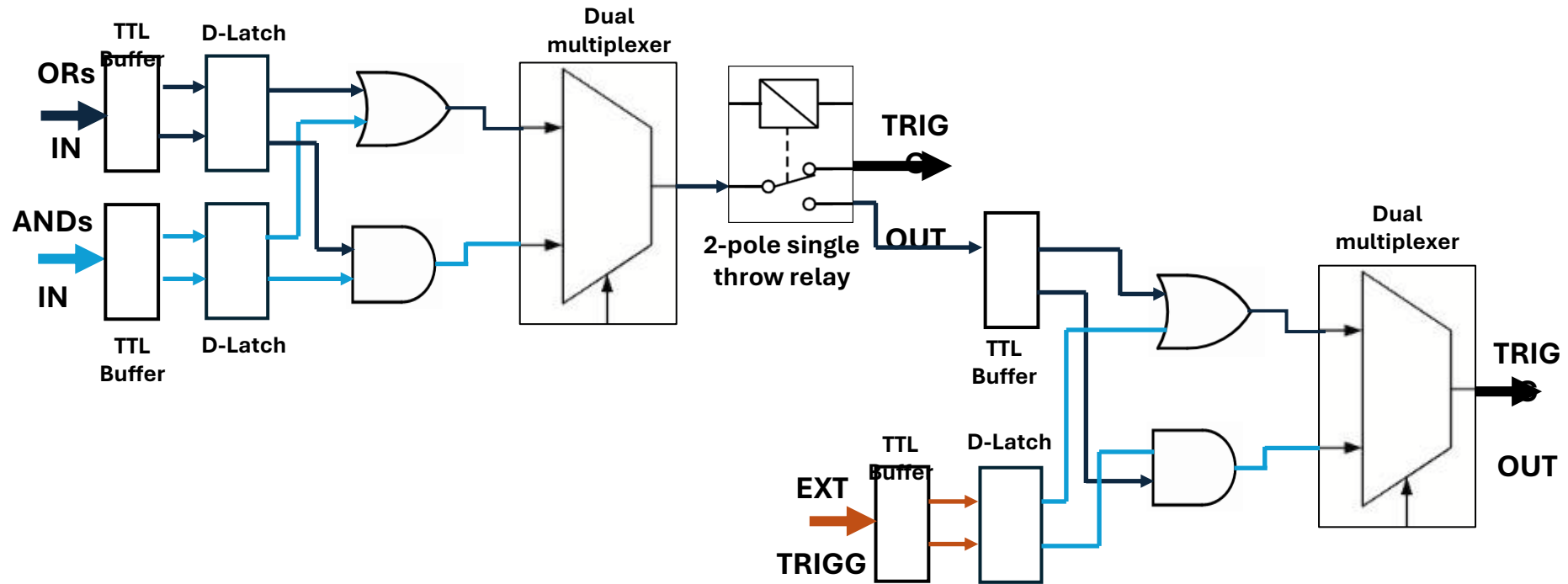


## Open issues

1. Select quad and dual TTL buffers
2. Select input relays
3. Select Latches for all stages
4. Configure the de-bouncing/ auto-latching circuit for comparator
5. Clocking and clock distribution
6. Microcontroller selection and I<sup>2</sup>C/SPI bus configuration
7. Proper full simulation for timing and clocking



# • Post decision Matrix



## Clocking considerations

Three stage configuration:

1. AND/OR matrices decision tree ( $f_{1st. stage}$ )
2. ANDs/ORs combination branches at post-trigger logic ( $f_{2nd. stage}$ )
3. Ingestion of external Trigger ( $f_{ext.} = 40 - 50 \text{ MHz}$ )

Frequency calculation	
$f_{ext.}$	40 – 50 MHz
$f_{2nd. Stage} = 2 * f_{ext.}$	80 – 100 MHz
$f_{1st. Stage} = 2 * f_{2nd. Stage}$	160 – 200 MHz

**For a 200 MHz first stage frequency, the combined propagation time of the AND/OR logic and the TTL buffer at the first stage should be < 5 nsec**

# • Conclusions & Outlook

---

## • Cold Box Infrastructure

- Stage and Chiller already procured and delivered at CERN
- Three cold box designs available, DESY / SPS / Climate Chamber
- SPS Cold box fabricated, assembly at the end of the week in Zurich
- Working on basic infrastructure services at CERN (power, water delivery, ect)
- Installation to start at the YETS (next week?) – plan for operation early next year
- **Future common fund required to equip other AIDA telescopes (2 @CERN and 2@DESY)**
- Electronics to be implemented

## • Fast Triggering implementation

- Preliminary 4-channel board design with discreet logic
- Interacts as producer with standard TLU and EUDAQ
- < 20ns propagation / decision time
- Synchronous operation, if necessary, with external clock input
- Fast high bandwidth input amplifiers, low TOT for channel activation
- **First tests March/April 2025**

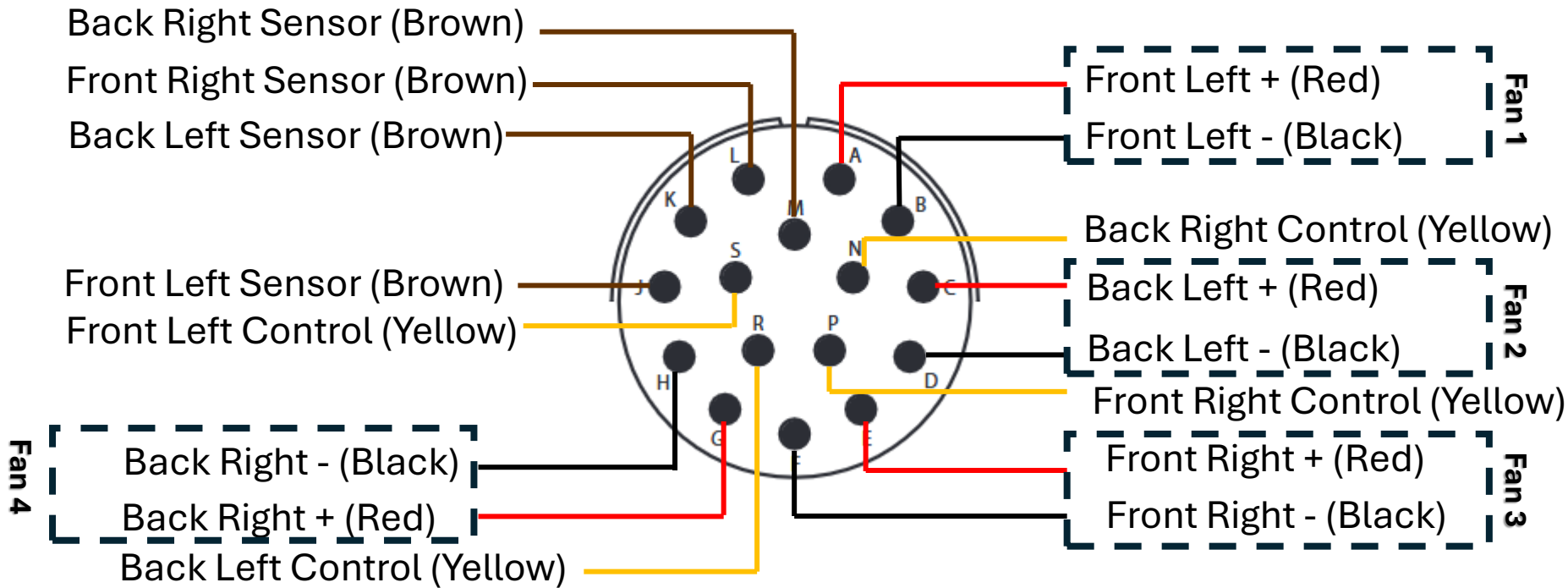
# • Backup



# Fan Cabling Diagram

16-Contact Circular Male Connector Plug

PT06A-20-16S



**Suggested connection point:** Top Left passthrough

Fan Connectivity	
Pin No.	Function
A	Fan 1 +
B	Fan 1 -
C	Fan 2 +
D	Fan 2 -
E	Fan 3 +
F	Fan 3 -
G	Fan 4 +
H	Fan 4 -
J	Fan 1 Sensor
K	Fan 2 Sensor
L	Fan 3 Sensor
M	Fan 4 Sensor
N	Fan 4 Control
P	Fan 2 Control
R	Fan 3 Control
S	Fan 1 Control