CERN TE-MSC-HSD

212th TE-TM

The SCALE

Demonstrator Test

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RP 3656



Motivation: SCALE



CERN & Airbus UpNext collaboration:

- 'Superconducting Technologies for Future Electric/Hybrid Planes Power Distribution Systems'
- Development, construction and test of a superconducting powertrain transmission line SCALE ('Super-Conductors for Aviation with Low Emissions')
 - rely on technologies of SC-link
 - ≈ 7 m flexible, coaxial transmission line with trajectory representative of usage in a plane
 - target performance: 0.5 1.0 kA in DC @ ≥ 20 K, 250 V 500 V insulation voltage
 - optimize superconductor cable of transmission line for low weight

Motivation: SCALE

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Components & trajectory of the power transmission line:



Motivation: SCALE

Mock-up of the power transmission line & trajectory:



SCALE HTS cable

Based on WP6a HTS cable:

- Cu braid as core for stabilization
- 2 REBCO layers (7 tapes each), Kapt separated by Cu buffer layer: 3 kA @ 50 K
- Kapton tape layers for el. insulation
 (2 layers, each 50 % overlap): 10 kV air, 5 kV (gHe)

Optimizations of HTS cable for SCALE:

- **Coaxial:** Kapton el. insulation layers between REBCO tape layers
- Low weight: Kevlar rope instead of Cu braid core, multiple Cu tape layers required for electrical & mechanical stabilization (winding direction change between layers)





WP6a



SCALE HTS cable



Upgrade of HTS cabling machine:

- **Multiple passes needed**: \rightarrow full reel-to-reel operation
 - grooves in caterpillar belts
 pulling caterpillar with force limiter_
 - \rightarrow protect cable
- CW & CCW Cu buffer layers: → upgrade of Cu buffer head
 - 2x Cu tape source spools (CW & CCW), 2x radius measure laser
 - stepper motor + rotational torque meter instead of prop. brake
 - \rightarrow more precise tension control (while stationary & in rotation)

















Realization:









Simplified schematic overview:



gHe temperature:

- Oscillations on short-circuit side due to gHe temp. regulation
- Splice side temp. (T_{ref}) stable
- <1 K temp. gradient along flexible cryostat (@ ≈0.6 g/s)





Reference temperature of 63 K:





Reference temperature of 63 K:





Reference temperature of 66 K:





Stable at 2 kA

Reference temperature of 66 K:





Reference temperature of 70 K:





Unstable at 2 kA

Reference temperature of 70 K:





Splice resistance:



Summary



Successful cold powering test of SCALE demonstrator that by far exceeded the performance targets:

- Low cable weight: 284 g/m
- Homogenous resistance splice resistances <13 n Ω
- <u>63 K reference temperature (temperature of the splices on the current lead side)</u>: no voltage on the coaxial HTS cable at 2 kA
- <u>66 K reference temperature</u>: ≈0.25 µV/cm on the coaxial cable, stable at 2 kA current plateau (voltage is slowly decreasing due to current re-distribution)
- <u>70 K reference temperature</u>: ≈0.9 µV/cm on the coaxial cable after ramp to 2 kA (20 A/s), unstable at 2 kA current plateau (voltage is increasing due to local heating)



CFR

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