

Core-to-Core Program



**ICEPP**  
The University of Tokyo



# Development of the high-rate capable DLC-RPC based on the current evacuation pattern

**Masato Takahashi<sup>1</sup>**

Sei Ban<sup>2</sup>, Weiyuan Li<sup>2</sup>, Atsuhiko Ochi<sup>1</sup>, Wataru Ootani<sup>2</sup>, Atsushi Oya<sup>2</sup>,  
Hiromu Suzuki<sup>1</sup>, Kensuke Yamamoto<sup>2</sup>

(<sup>1</sup>Kobe University, <sup>2</sup>The University of Tokyo)

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@ USTC in Hefei, China

# Outline

## ➤ Introduction

- MEG II experiment
- DLC-RPC for background suppression in MEG II
- First prototype in 2022

## ➤ Improved DLC-RPC electrodes

- Higher and uniform spacing pillars and current evacuation pattern

## ➤ Performance test

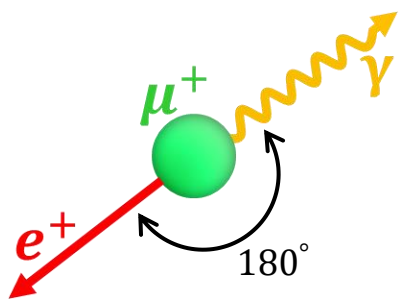
- Performance for  $\beta$ -ray
- Behavior in high-gain environment
- Long-term stability

## ➤ Summary & prospects

# MEG II experiment

- Searches for  $\mu^+ \rightarrow e^+ \gamma$  decay using the world's highest-intensity  $\mu^+$  beam
  - Charged lepton flavor violating process
    - Evidence for new physics
  - The physics run period: from 2021 to 2026
- Dominant background is an accidental coincidence of BG- $e^+$  and BG- $\gamma$

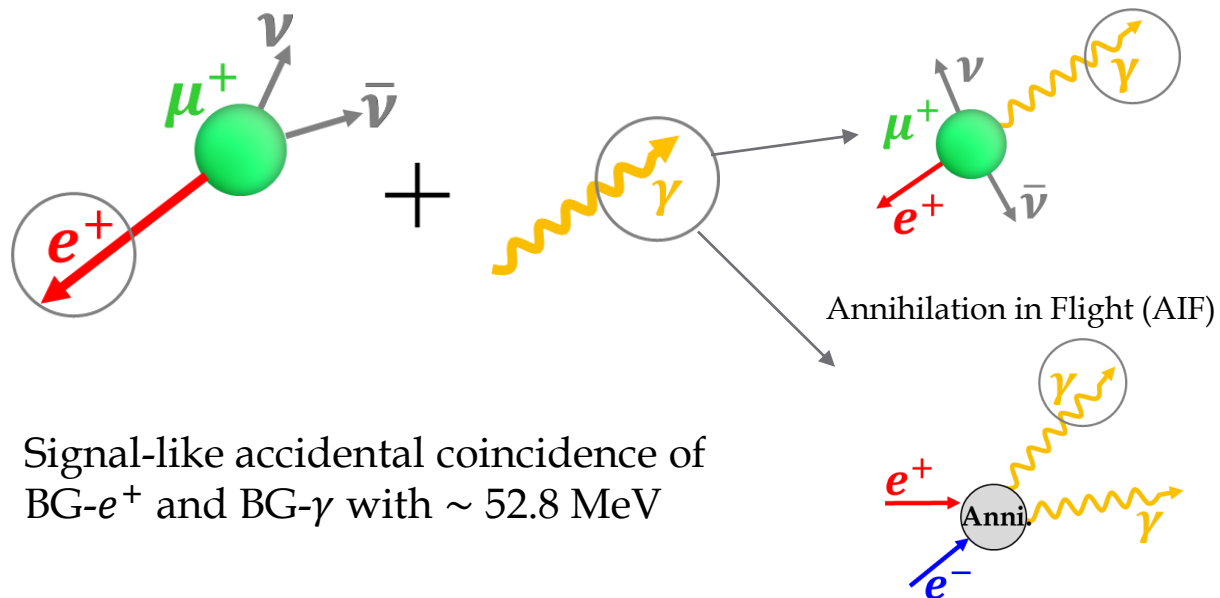
Signal



$e^+$  and  $\gamma$

- Both have 52.8 MeV
- Opposite direction
- The same timing

Accidental background

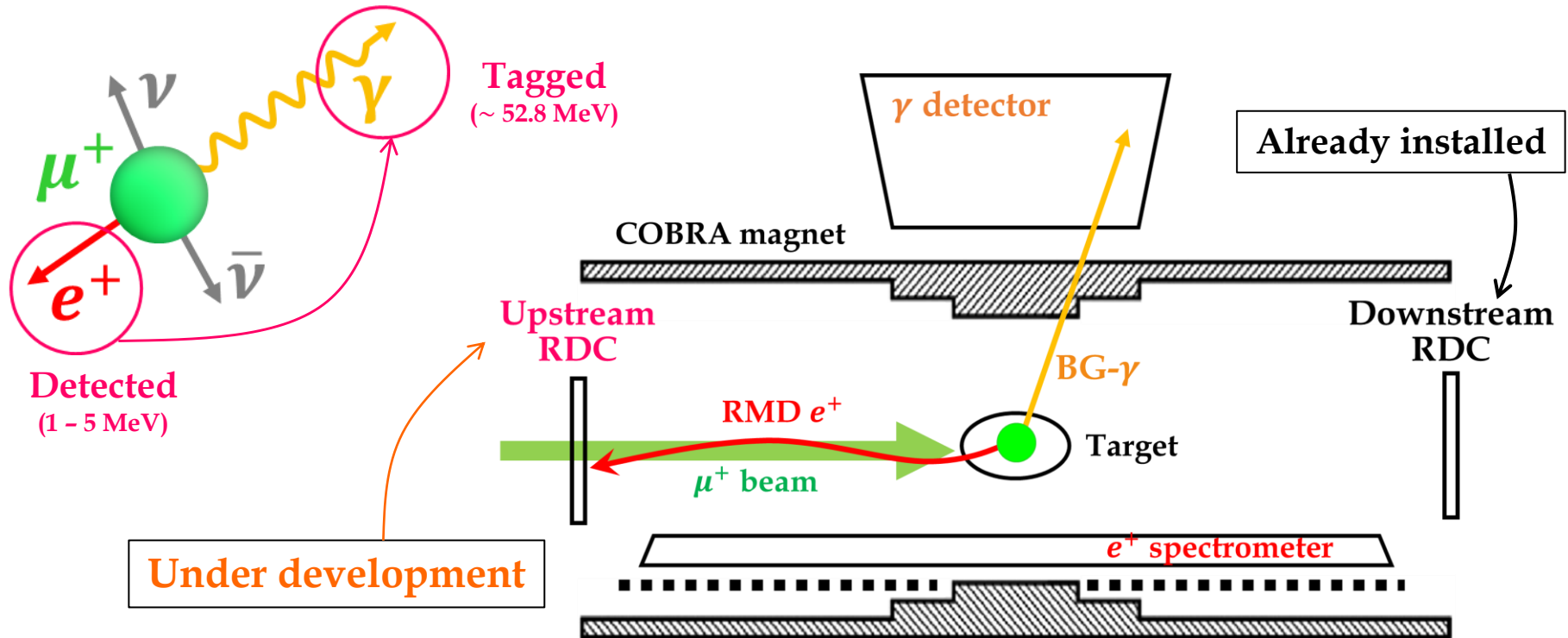


Signal-like accidental coincidence of BG- $e^+$  and BG- $\gamma$  with  $\sim 52.8$  MeV

# Radiative Decay Counter (RDC)

- Detectors for tagging **BG- $\gamma$**  from RMD
  - RMD  $e^+$  is distributed on  $\mu^+$  beam line when BG- $\gamma$  has signal-like energy
  - RDCs are installed on  $\mu^+$  beam line

Principle of RMD tagging



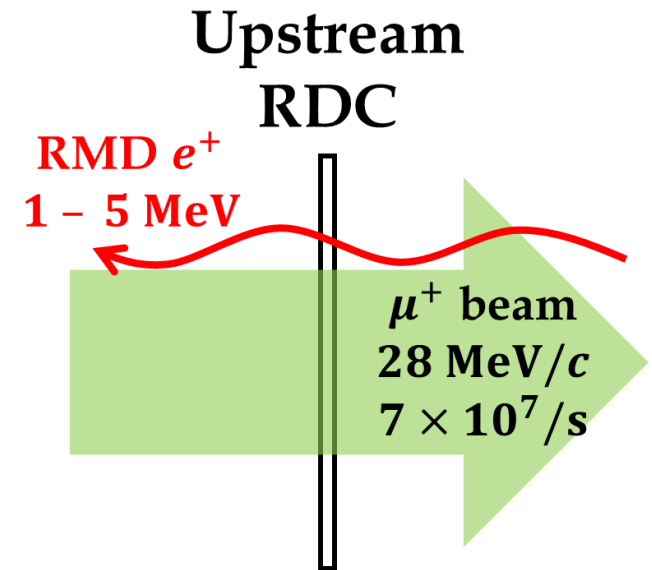
# Challenges for upstream RDC

- Needs to detect low-energy **RMD  $e^+$**  in a high-intensity and low-momentum  **$\mu^+$  beam**

- Signal :  $e^+$  with 1 – 5 MeV
- Background :  $\mu^+$  with  $7 \times 10^7$  /s at 28 MeV/c

- Requirements

- Material budget : **< 0.1 %** of radiation length
- Rate capability : up to **3 MHz/cm<sup>2</sup>**
- Radiation hardness : **20 weeks** operation
- Detection efficiency : **> 90 %** for MIP
- Timing resolution : **< 1 ns**
- Detector size : **16 cm** in diameter



**Our solution: DLC-RPC**

# What is the DLC-RPC?

## ➤ Resistive Plate Chamber with Diamond-Like Carbon electrodes

- New RPC idea by A. Ochi (2016)

### ➤ Resistive Plate Chamber

- Gaseous detector
- Fast response
- High detection efficiency (by multi-layering)

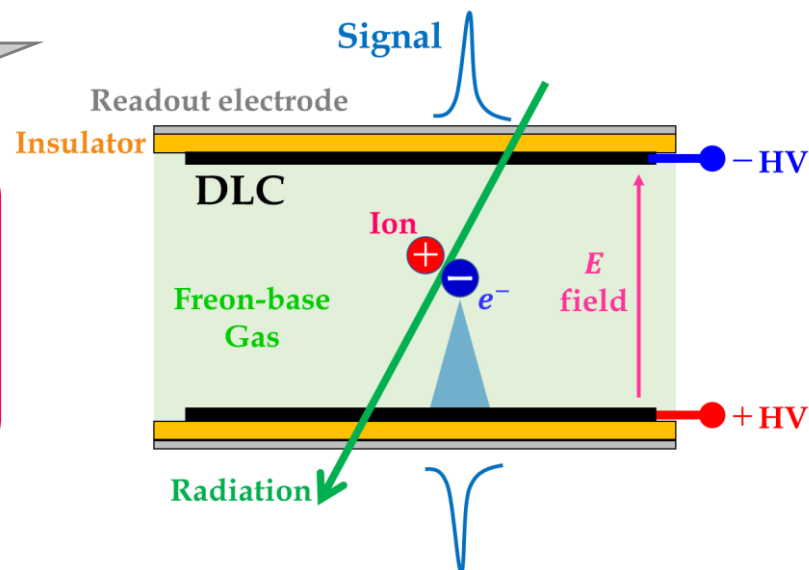
### ➤ Diamond-Like Carbon

- High resistance thin-film
- Small material budget
- Controllable resistivity

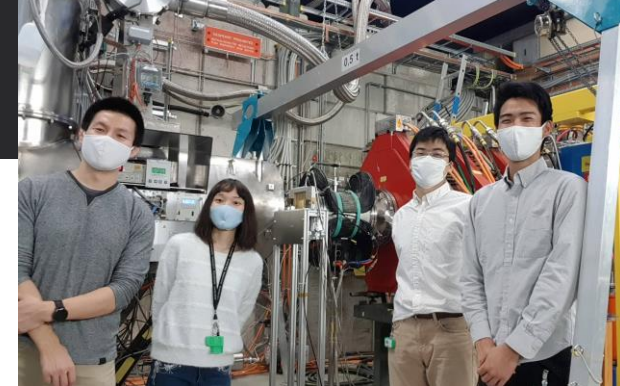


### ➤ DLC-RPC

- **Extremely low mass** by sputtered-DLC electrodes on thin-film
- **High-rate capability** by low resistivity of DLC electrodes

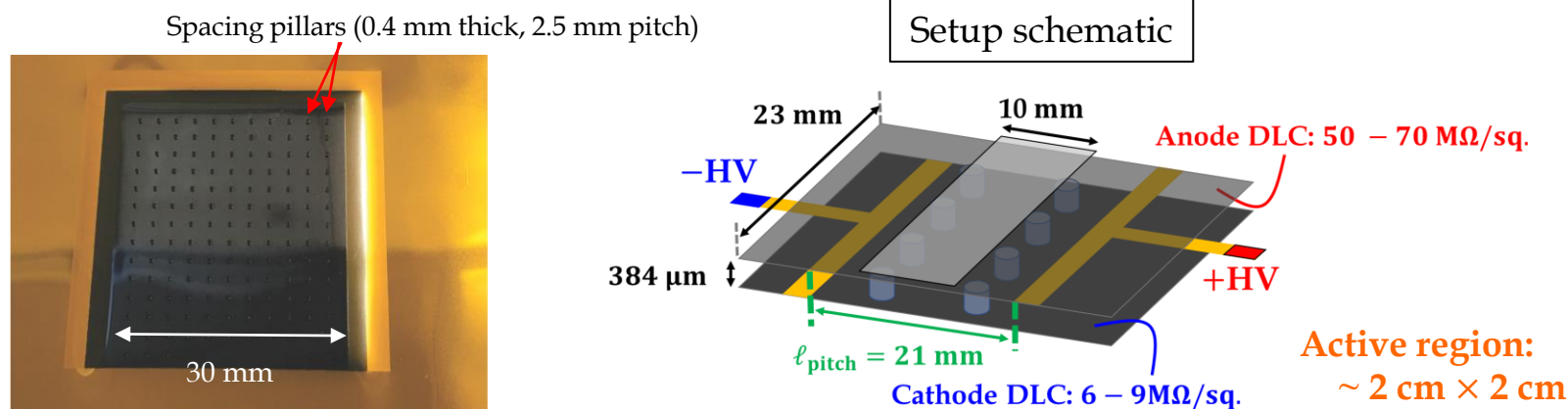


# Demonstration in 2020



## ➤ Demonstration using the actual $\mu^+$ beam

- Atsuhiko Ochi reported at MPGD2022
- K. Ieki, NIM A 1064 (2024) 169375



## Requirements

- Rate capability: 3 MHz/cm<sup>2</sup>
- Detection efficiency: 90 % (with 4-layer)
- Timing resolution: < 1 ns



## Demonstrations

- 1 MHz/cm<sup>2</sup>
- > 50 % in 1 MHz/cm<sup>2</sup> (with a single layer)
- 180 ps

## Need improvements

- Rate capability → Suppress performance reduction by a high particle rate
- Detection efficiency → Multi-layering
- Detector scalability → 2 cm × 2 cm →  $\phi$  16 cm

# DLC-RPC design for MEG II

## ➤ 4-layer DLC-RPC

- PI foil can be stacked up to 5 sheets due to the material budget

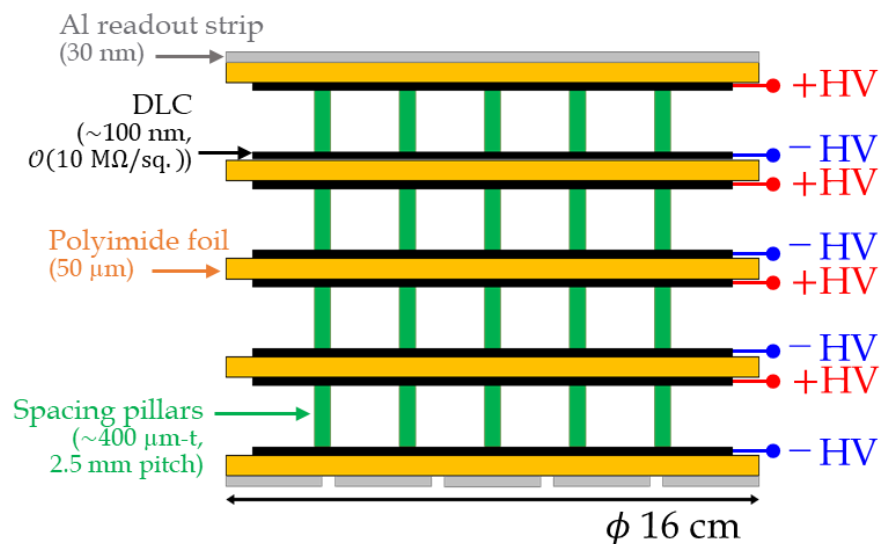
## ➤ Gas gaps are supported by spacing pillars

- Spacing pillars are formed by photolithographic technology

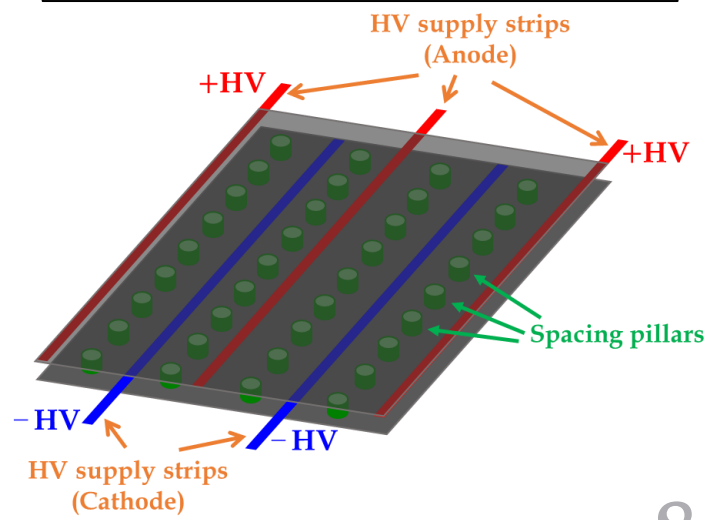
## ➤ Segmented HV supply for fast current evacuation and scalability

- Also, HV is applied to each layer independently
  - Electrodes decoupled by PI substrate

Schematic of DLC-RPC design for MEG II



Schematic of segmented HV supply

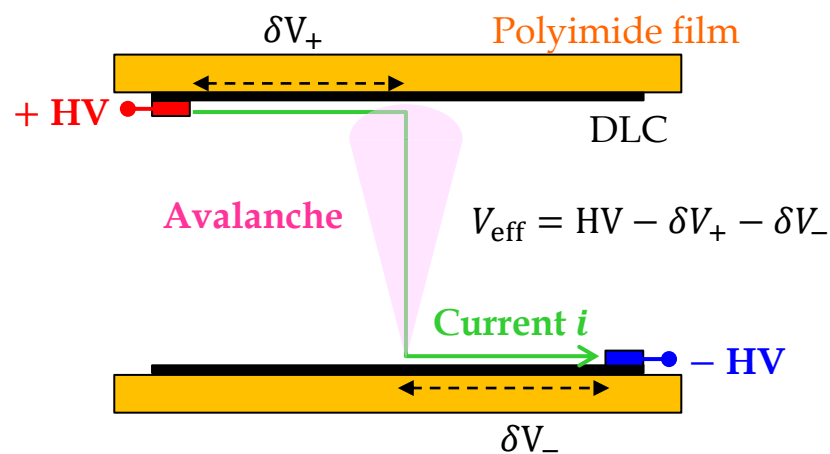




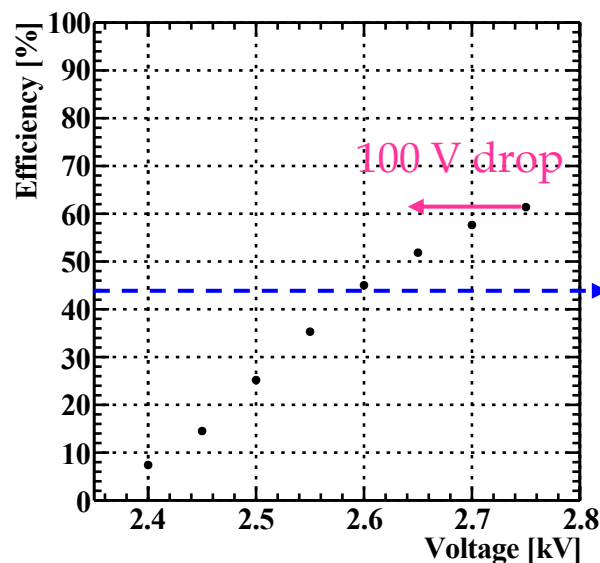
# Rate capability

➤ **Determined by the magnitude of the voltage drop** on resistance

- Large current on the resistive electrodes at a high rate
  - ➔ Voltage drop  $\delta V$  reduces effective applied HV  $V_{\text{eff}}$
  - ➔ Gas gain reduction



Single-layer DLC-RPC efficiency for MIP  $e^+$



$$\nabla^2 \delta V(x, y) = Q_{\text{mean}}(V_{\text{eff}}) \times f(x, y) \times \rho_s$$

HV supply should be segmented

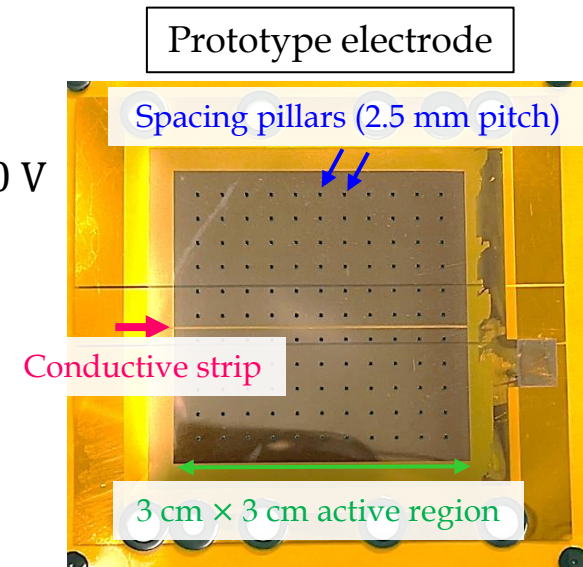
- $Q_{\text{mean}}$  : Average avalanche charge for  $\mu^+$  beam
- $f$  : Hit rate
- $\rho_s$  : Surface resistivity of DLC

**Voltage drop can be acceptable up to 100 V**

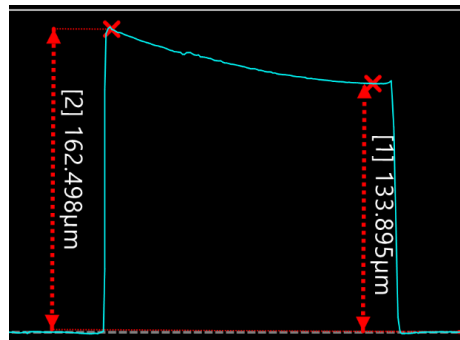
# Prototype with current evacuation pattern

➤ For demonstration of 90 % efficiency in a  $1 \times 10^8$  /s of  $\mu^+$  beam

- A. Ochi reported at MPGD2022
  - The prototype had
    - $\sim 10 \text{ M}\Omega/\text{sq}$  of surface resistivity
    - 1 cm pitch of conductive strips
    - $\sim 160 \mu\text{m}$  thick spacing pillars
- } Voltage drop < 100 V
- Facing these spacing pillars each other from both gas gaps, created a gap over  $300 \mu\text{m}$  thick



➤ Problem of non-uniform pillars



Large variations:  $\sim 20 \mu\text{m}$  thick

→ Distorted the electric field

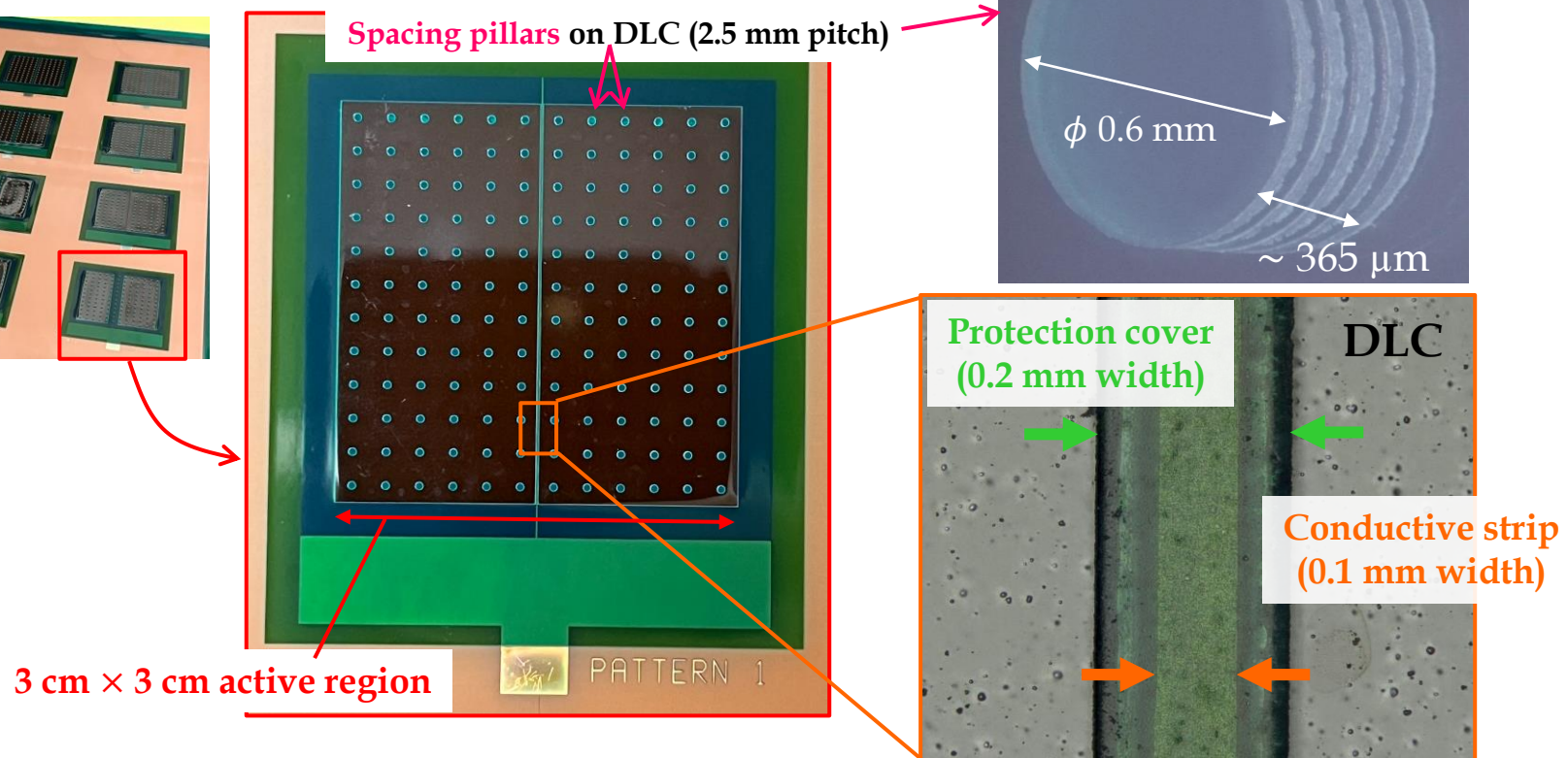
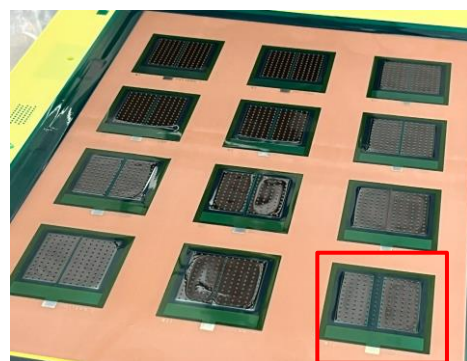
CERN Micro-Pattern Technology Workshop deals with the material which can form uniform pillars

→ **Retry to validate the strip structure**

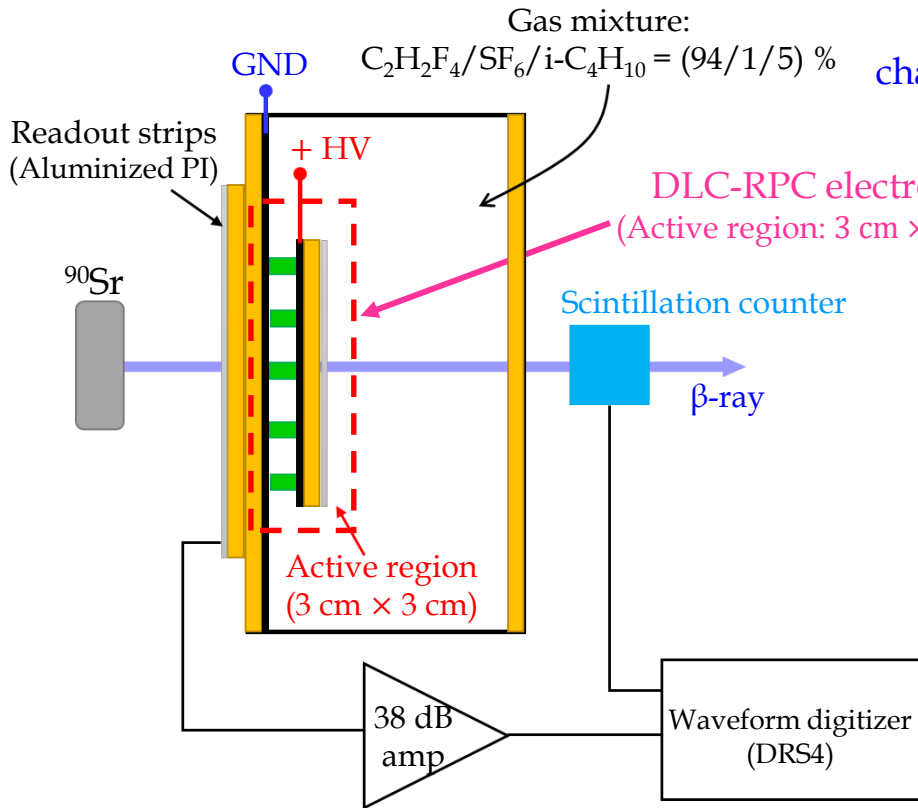
# Improved DLC-RPC electrode

## ➤ Fabricated by CERN Micro-Pattern Technology Group

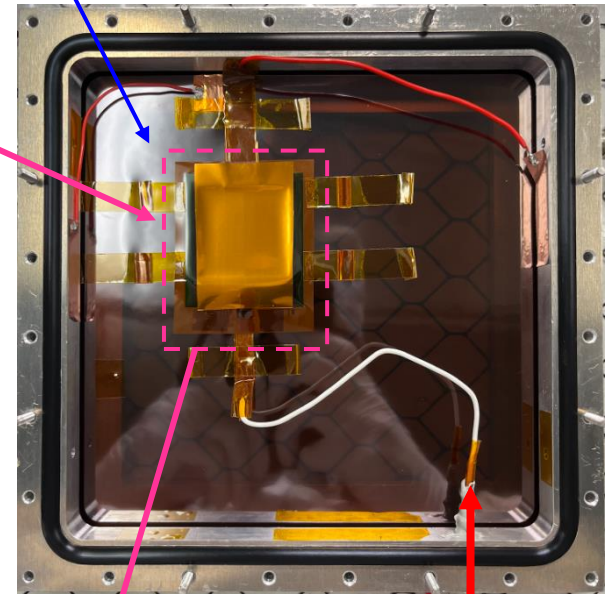
- Spacing pillar:  $\phi$  0.6 mm in diameter with  $365 \pm 5 \mu\text{m}$  thick
- Surface resistivity of DLC:  $6 - 15 \text{ M}\Omega/\text{sq}$
- Electrodes have a conductive strip
  - The protection cover is 0.2 mm - 1.8 mm width



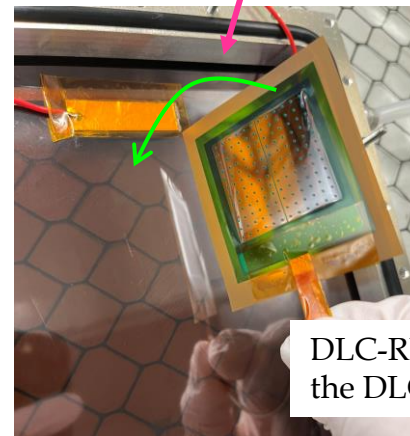
# Test setup



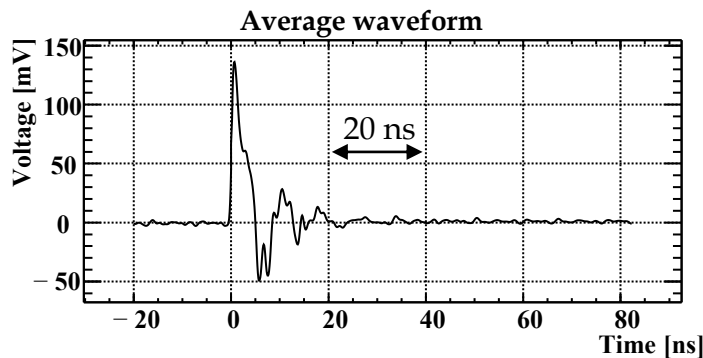
DLC sputtered polyimide for chamber window and cathode-side electrode ( $\sim 12 M\Omega/sq.$ )



+HV supply to the electrode



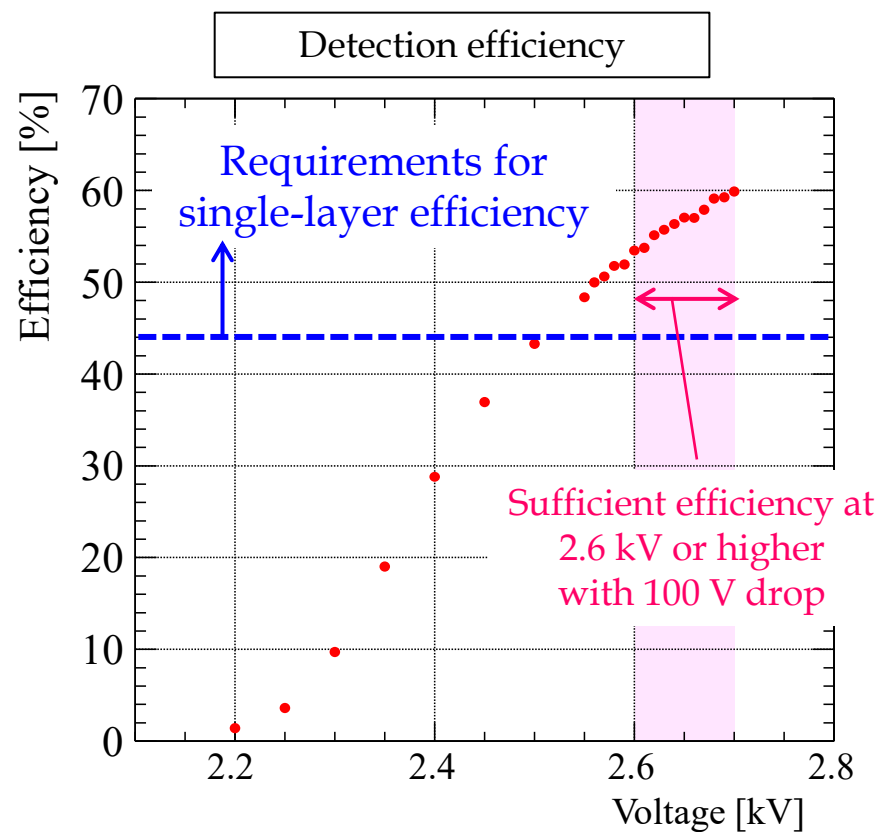
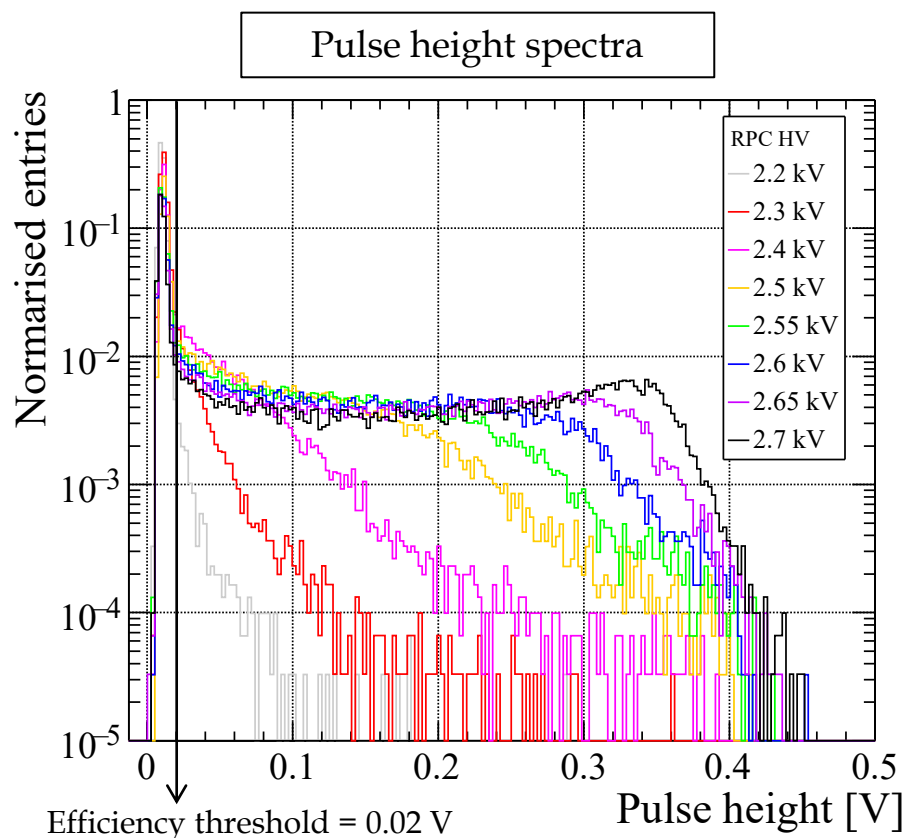
DLC-RPC electrode is fixed facing the DLC sputtered polyimide window



# Performance for $\beta$ -ray

## ➤ Measured the performance for $\beta$ -ray

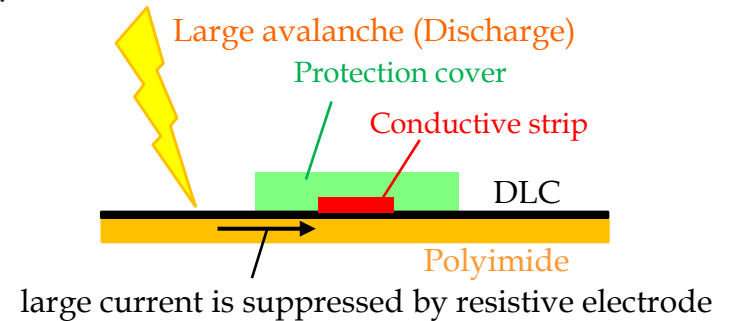
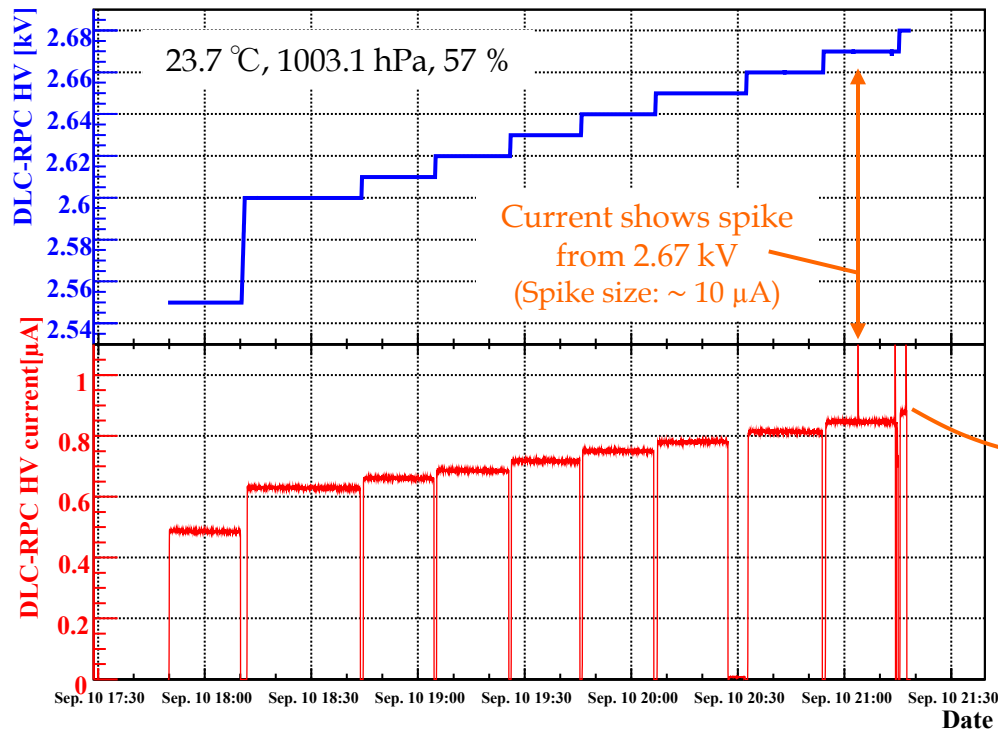
- $\beta$ -ray was irradiated locally and  $\mathcal{O}(1 \text{ kHz})$  by  $\phi$  2 mm collimator  
→ Negligible impact from strip structure
- Environment: 24.0 °C, 994.8 hPa, 55 %





# Behavior at high-gain environment

- Measured HV current behavior at each voltage in  $\mathcal{O}(100 \text{ kHz})$   $\beta$ -ray
  - Used the electrode with 0.2 mm width of protection cover and  $13.8 \text{ M}\Omega/\text{sq}$  of resistivity
    - ➔ The margin of the cover and conductor is  $50 \mu\text{m}$

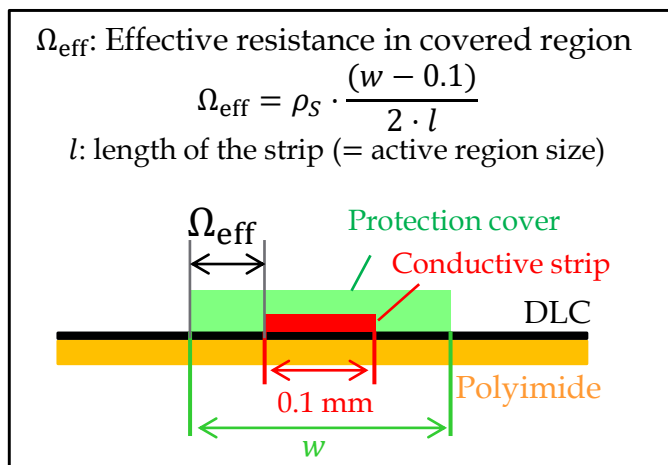


Maximum voltage was suppressed due to insufficient quench around the strip

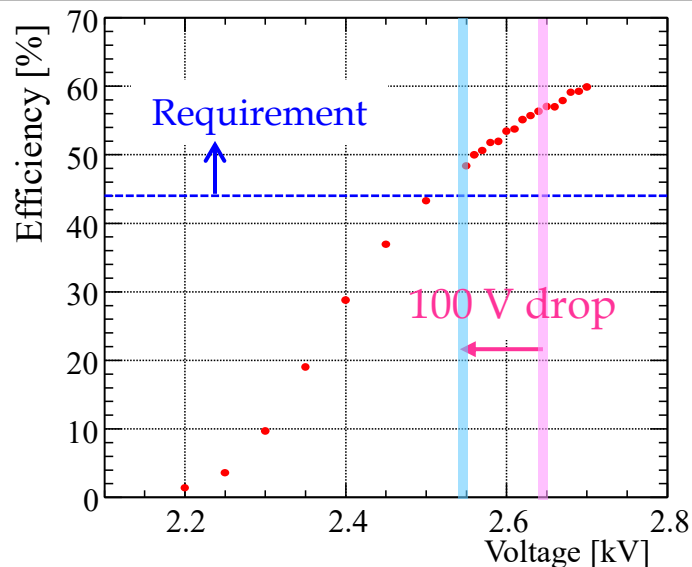
# Cover width dependence

## ➤ Comparison between 0.2 mm and 0.8 mm of cover width

Cover width $w$ (mm)	Surface resistivity $\rho_S$ (M $\Omega$ /sq.)	Effective resistance $\Omega_{\text{eff}}$ (k $\Omega$ )	Maximum voltage at 994.8 hPa (kV)	Dead-zone in $\phi$ 16 cm full-scale design	
				Protection cover	Spacing pillars ( $\phi$ 0.6 mm)
0.2	13.8	$\times 3.5$ 23	2.64	$\times 4$ 2.3 %	4.5 %
0.8	6.75	79	2.65	9.1 %	



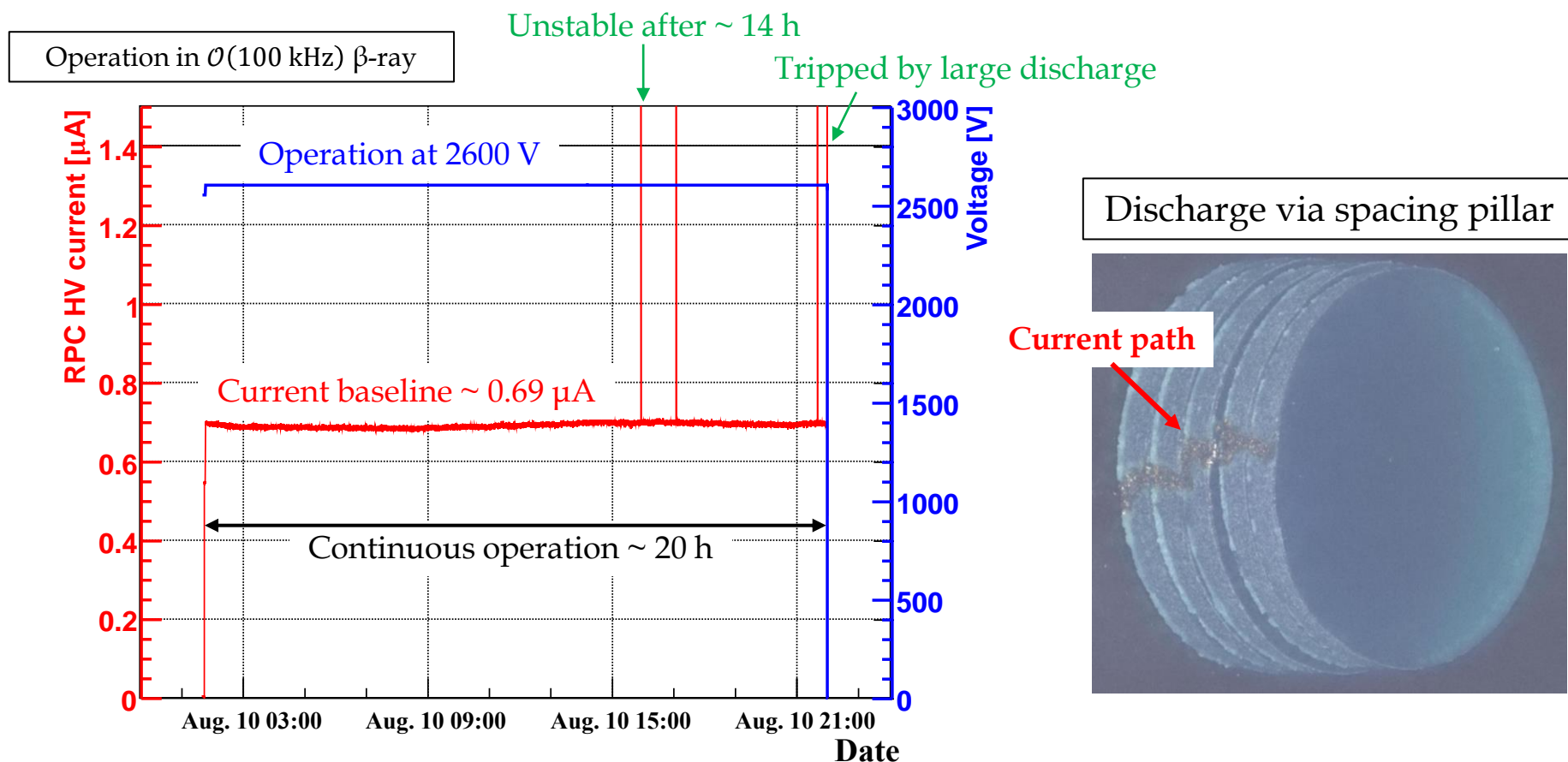
Detection efficiency in the active region (994.8 hPa)



0.2 mm width cover can meet the efficiency requirements considering the dead zone and voltage drop during short-term operation

# Long-term stability

- DLC-RPC is required continuous operation for 20 weeks
- However, over time, instability in operation appears

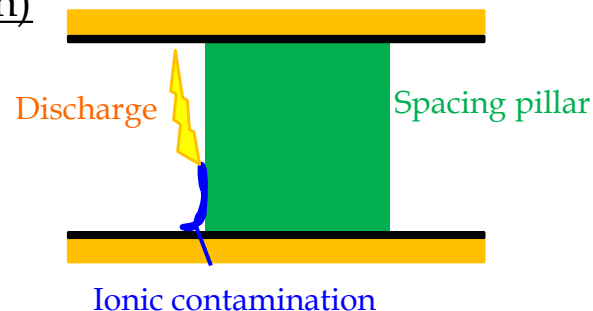




# Possible scenarios and measures

## ➤ Ionic contaminations (resist residuals/fluorine deposition)

- They can become the path of the current  
→ They can be removed by cleaning
- Fluorine deposition: M. Takahashi NIM A 1066 (2024) 169509



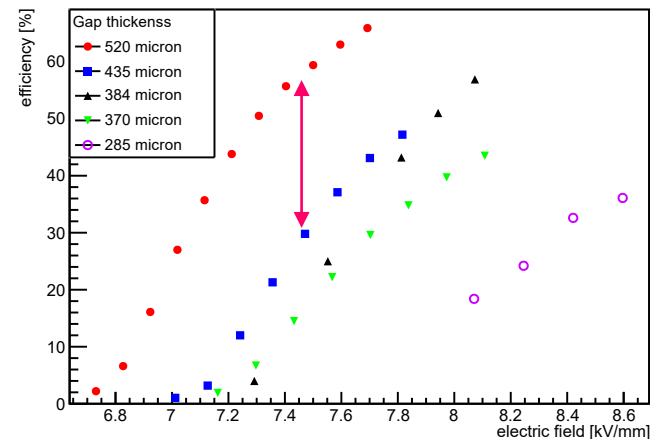
## ➤ Surface resistivity is too low

- Creating sparks with enough energy to burn the polymer  
→ Try to adjust to a bit higher resistivity ( $\sim 20 \text{ M}\Omega/\text{sq}$ )

## ➤ The electric field is too strong

- Can cause an excessive gas avalanche or creeping discharge  
→ Try to taller the spacing pillars ( $\sim 500 \mu\text{m}$  thick)
- Technically feasible

Gap thickness dependence of efficiency



## ➤ Damages are accumulated on the side of the spacing pillars

- Avalanche charges might burn the spacing pillar material  
→ To be investigated the robustness of material to sparks

# Summary

- DLC-RPC is under development for background suppression in MEG II
  - Planned to be installed in a high-intensity and low-momentum  $\mu^+$  beam
    - Required to have extremely low-mass budget and high-rate capability
  - Consists of thin-film materials and low-resistivity electrodes
  - First prototype in 2022 was prevented from stable operation
    - Non-uniform spacing pillars
- New DLC-RPC electrode with current evacuation pattern
  - Fabricated by CERN MPT Workshop
  - Prototype has  $\sim 365 \mu\text{m}$  thick of spacing pillars, and 6 – 10  $\text{M}\Omega/\text{sq}$  of surface resistivity
- Performance of new DLC-RPC electrode
  - Detection efficiency for  $\beta$ -ray was reached  $\sim 60 \%$
  - Discharge near the strip can be suppressed up to 2.66 kV
  - Became unstable during long-term operation
    - Under investigating cause and measures

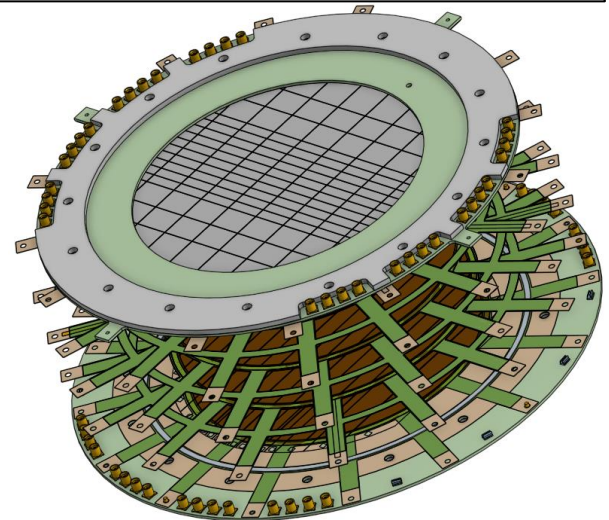
Meets the requirement for single-layer efficiency

# Prospects

- Need to investigate what makes the operation unstable
  - Fabricate new electrodes with higher resistivity or higher spacing pillars
  - Investigate the behavior by higher rate irradiation
    - Distinguish between damages are accumulated or not
- The next prototype design is ongoing
  - Demonstration of 90 % efficiency in  $7 \times 10^7 \mu^+$  beam
    - With 4-layer DLC-RPC,  $\phi$  16 cm active region, and segmented HV supply
  - Aim to complete the next prototype production by the end of March 2025

Aim to demonstrate the requirements  
for upstream RDC  
using the next prototype in 2025

Design draft of the next prototype



# Backup

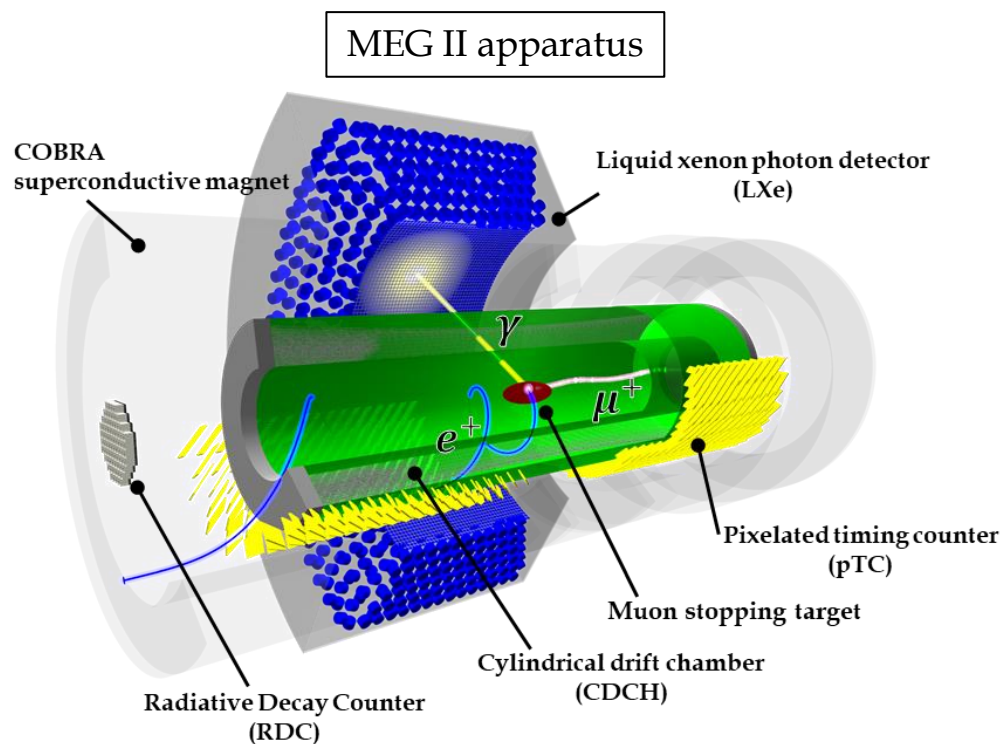
# MEG II experiment at PSI

- Search for  $\mu^+ \rightarrow e^+ \gamma$  decay with target sensitivity of  $6 \times 10^{-14}$ 
  - Charged lepton flavor violation channels
    - Strongly suppressed down to  $\mathcal{O}(10^{-54})$  in SM +  $\nu$  osc.
    - Predicted with  $\mathcal{O}(10^{-12} - 10^{-14})$  in BSM, e.g. SUSY
  - Using the world's highest intensity  $\mu^+$  beam at Paul Scherrer Institut (PSI)

- Physics run started in 2021

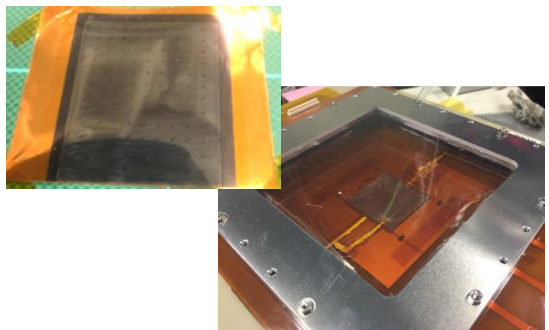
- Sensitivity  $8.8 \times 10^{-13}$  for 2021 data

\*K.Afanaciev, et al., Eur. Phys. J. C 84 (2024), 214

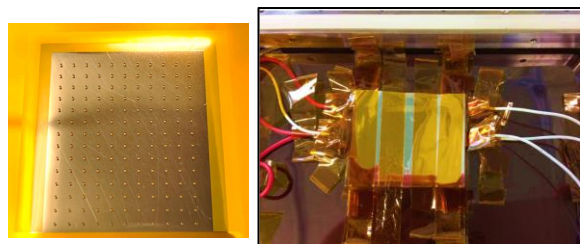


# R&D history

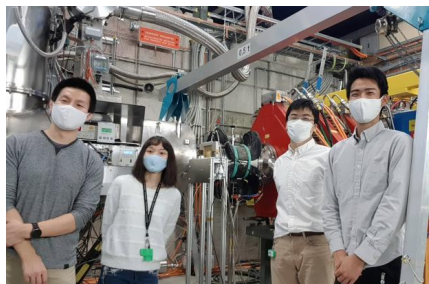
## R&D for fast timing RPC



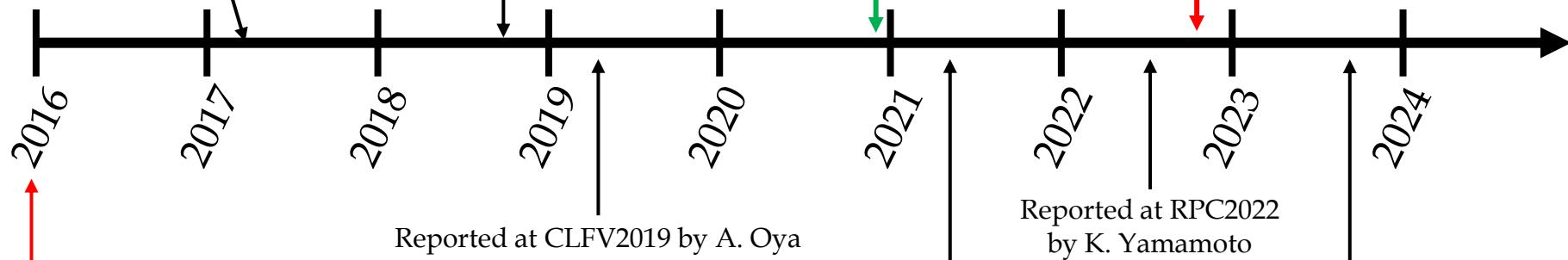
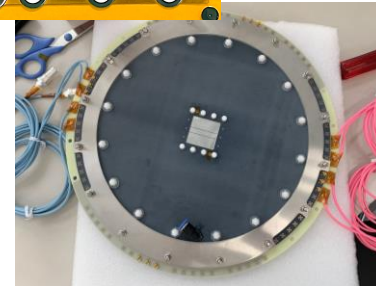
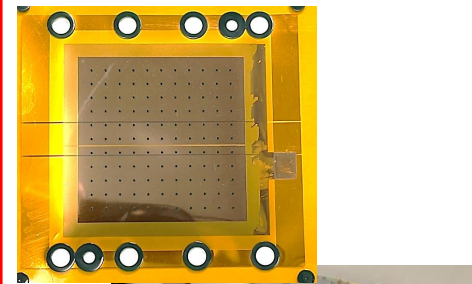
## Test bench for MEG II



## $\mu^+$ beam test at PSI



## First prototype



**New RPC idea by A. Ochi**

Adopted for Grant-in-Aid for Challenging Research

Reported at CLFV2019 by A. Oya

Reported at TIPP2021 by A. Oya

Reported at RPC2022  
by K. Yamamoto

Reported at MPGD2022  
by A. Ochi

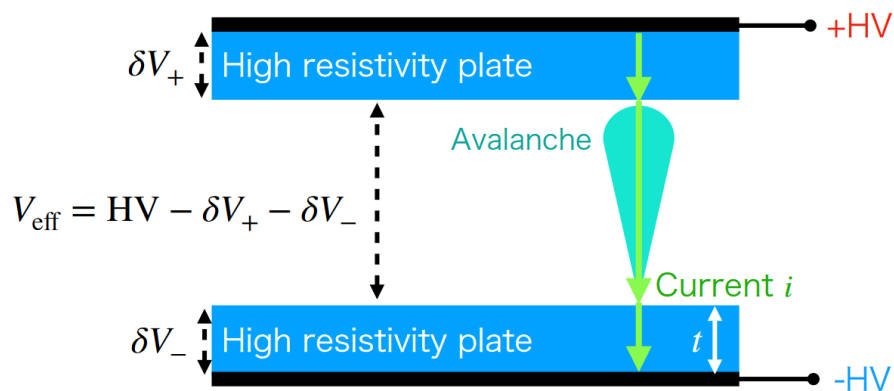
Reported at AgingWorkshop2023  
by M. Takahashi

# Conventional RPC and DLC-RPC

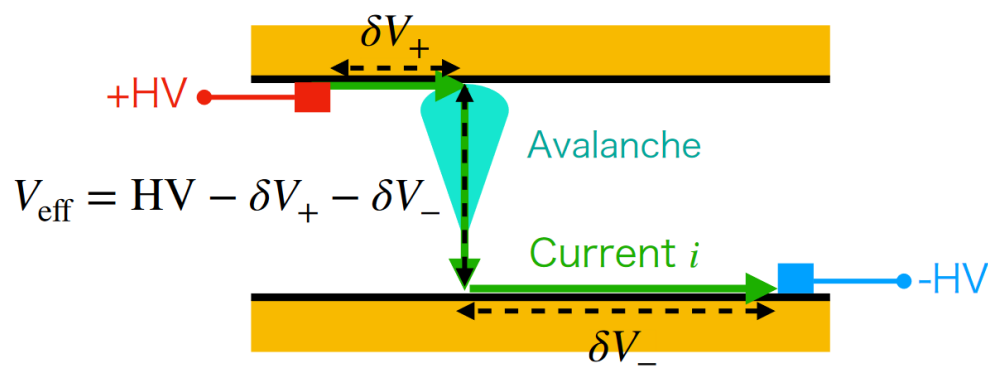
- Differences between conventional RPCs (glass RPC) and DLC-RPC (surface RPC)

Conventional RPC

DLC-RPC



$$\delta V = Q_{\text{mean}}(V_{\text{eff}}) \cdot f(x, y) \cdot \rho_V \cdot t$$



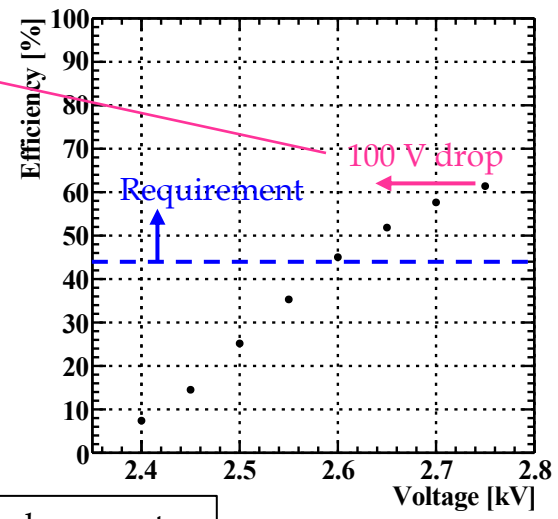
$$\nabla^2 \delta V = Q_{\text{mean}}(V_{\text{eff}}) \cdot f(x, y) \cdot \rho_S$$



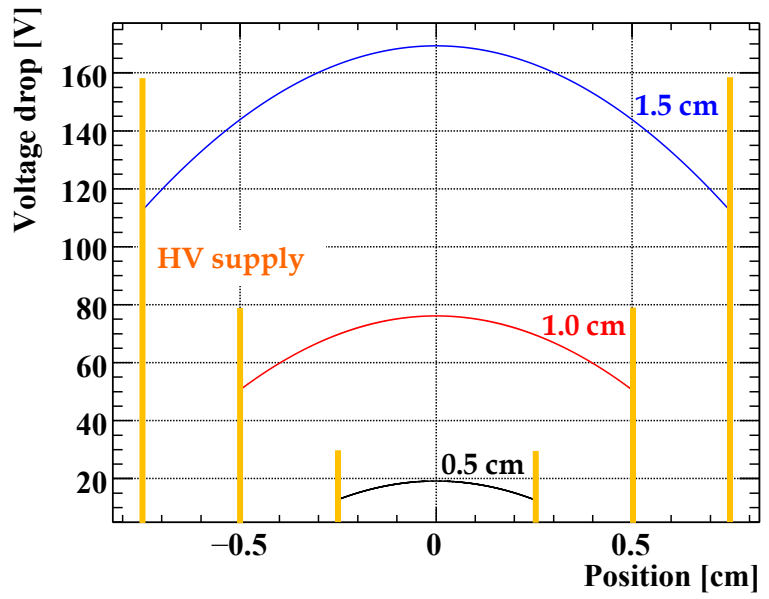
# Segmented HV supply for scalability

- Voltage drop  $\delta V$  is accepted up to **100 V drop**
  - Need 90 %  $e^+$  of efficiency with 4-layer
    - ➔ ~ 44 % with single-layer
    - ( $\epsilon_n = 1 - (1 - \epsilon_1)^n$ ,  $\epsilon_n$ : n-layer efficiency)
- Need the 1.0 cm pitch of segmented HV supply
  - For the  $\mu^+$  beam,  $Q_{\text{mean}} \sim 2.7 \text{ pC}$ ,  $f = 3 \text{ MHz/cm}^2$  at the center

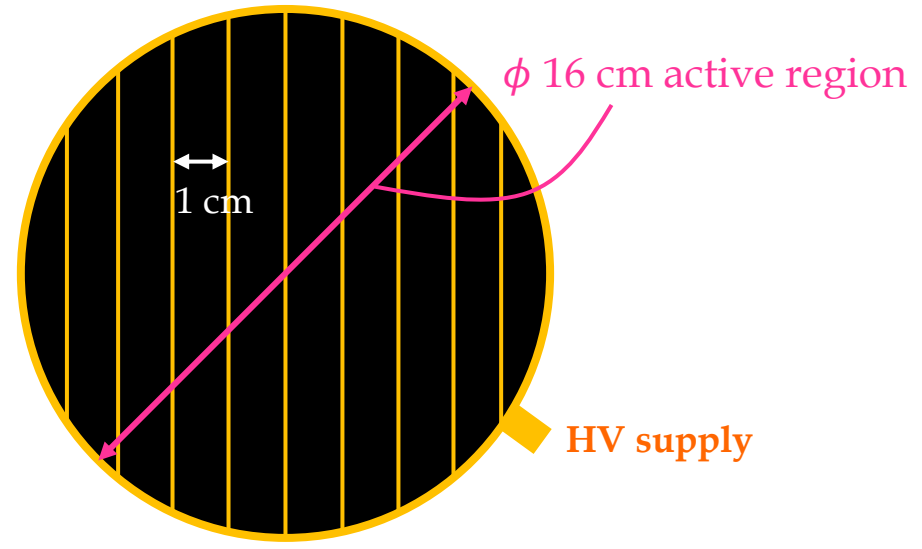
Single-layer DLC-RPC efficiency for MIP  $e^+$



HV supply distance dependence of voltage drop  
(Surface resistivity  $\rho_s = 10 \text{ M}\Omega/\text{sq.}$ )



Segmented HV supply geometry





# Performance at high rate

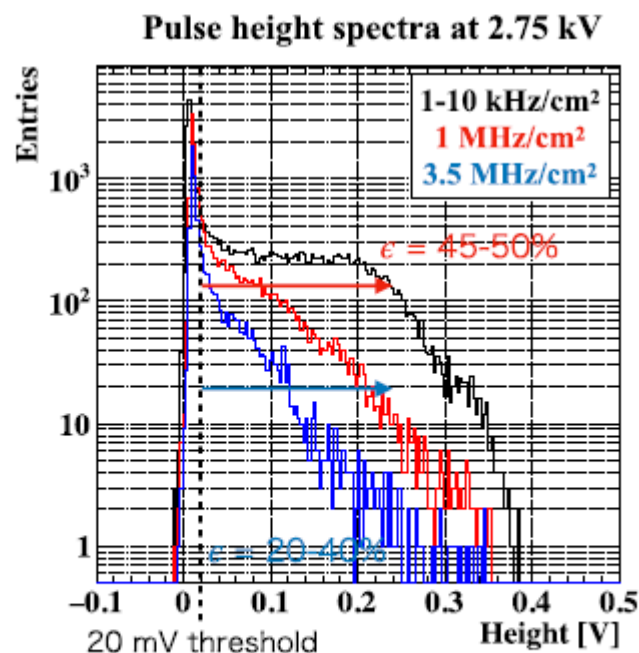
Detection efficiency:

- 45-50% at 1 MHz/cm<sup>2</sup>
- 20-40% at 3.5 MHz/cm<sup>2</sup>

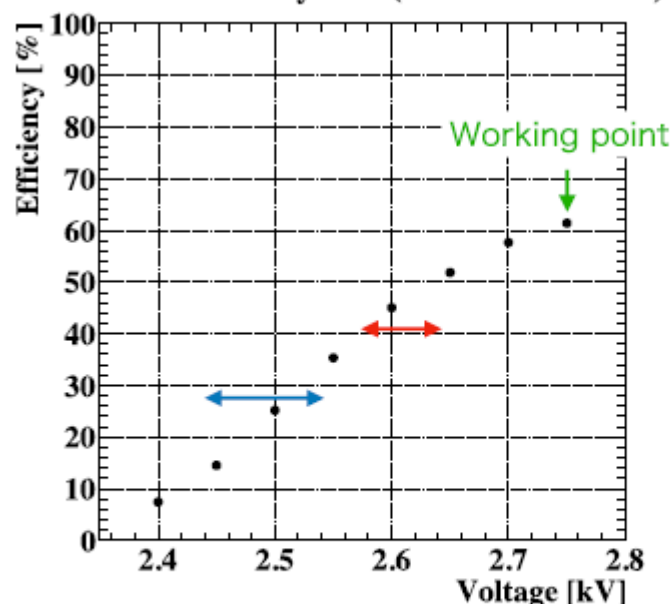
Calculated voltage drop:

- 110-170 V at 1 MHz/cm<sup>2</sup>
- 210-310 V at 3.5 MHz/cm<sup>2</sup>

→ 1 MHz/cm<sup>2</sup> rate capability



Detection efficiency at  $\mathcal{O}(1 - 10 \text{ kHz/cm}^2)$



# Spacer formation

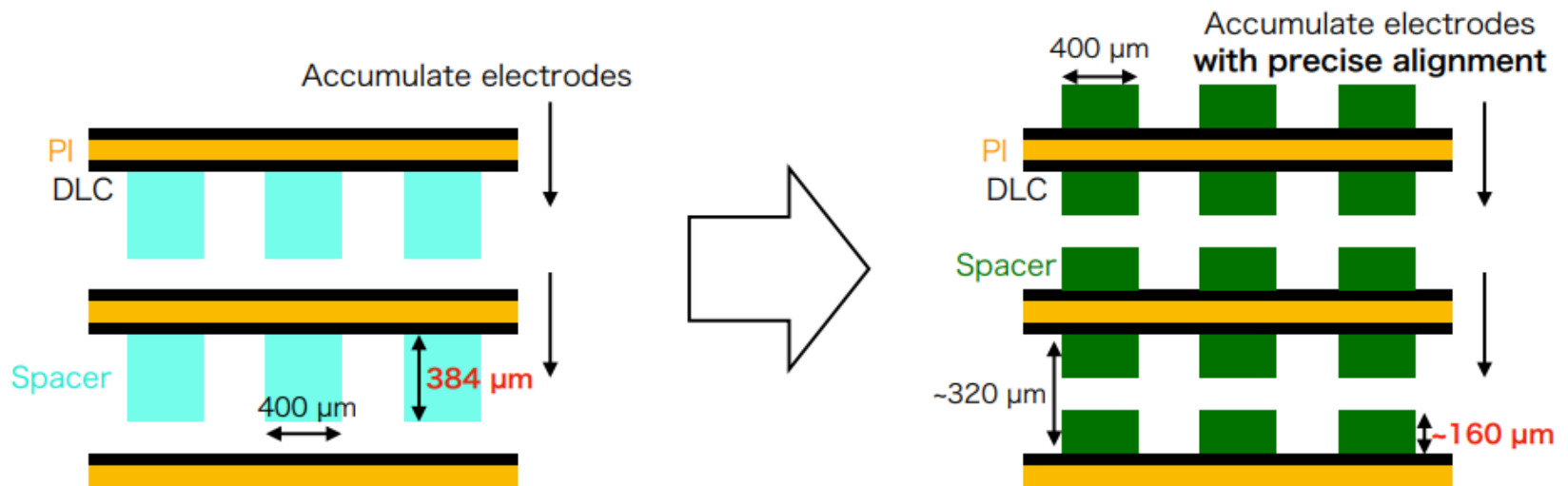
- Previous spacer material production cancellation
- ➔ New spacer material used

- >300  $\mu\text{m}$ -thick spacers cannot be formed

300  $\mu\text{m}$  gap thickness needed for enough efficiency

- Strategies for enough gap thickness

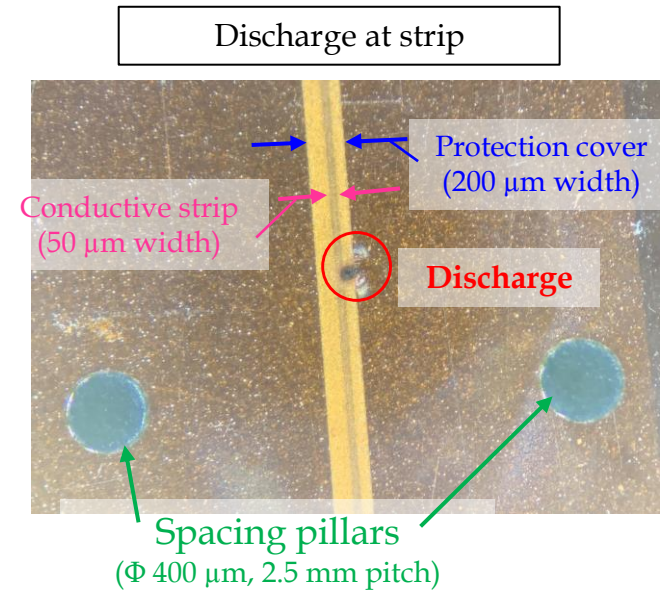
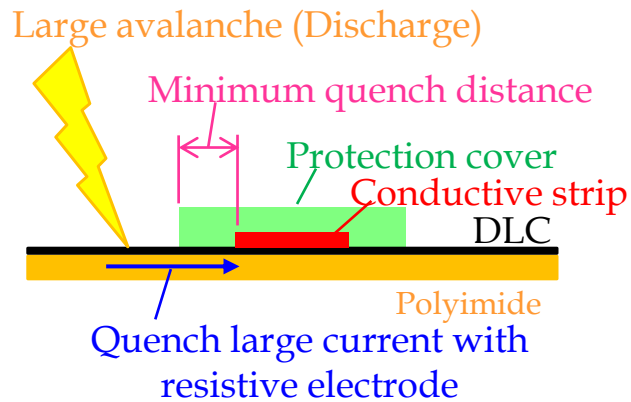
- **Form ~200  $\mu\text{m}$ -thick spacers**
- **Doubly accumulate spacers with precise alignment**



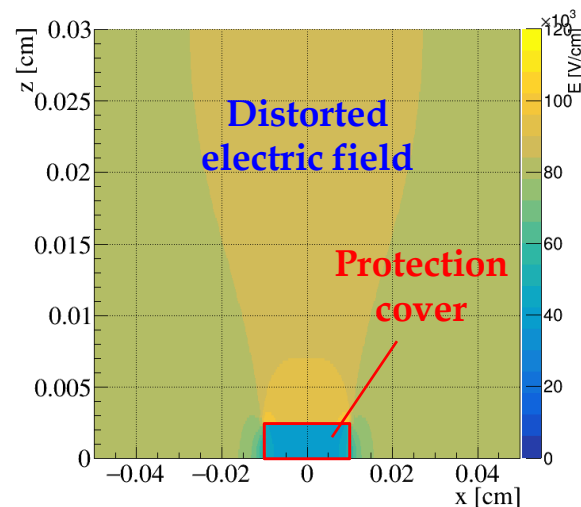
# Discharge at strip structure

## ➤ Discharges likely occur near the strip structure

- Lower quench capability
- Electric field is distorted by protection cover

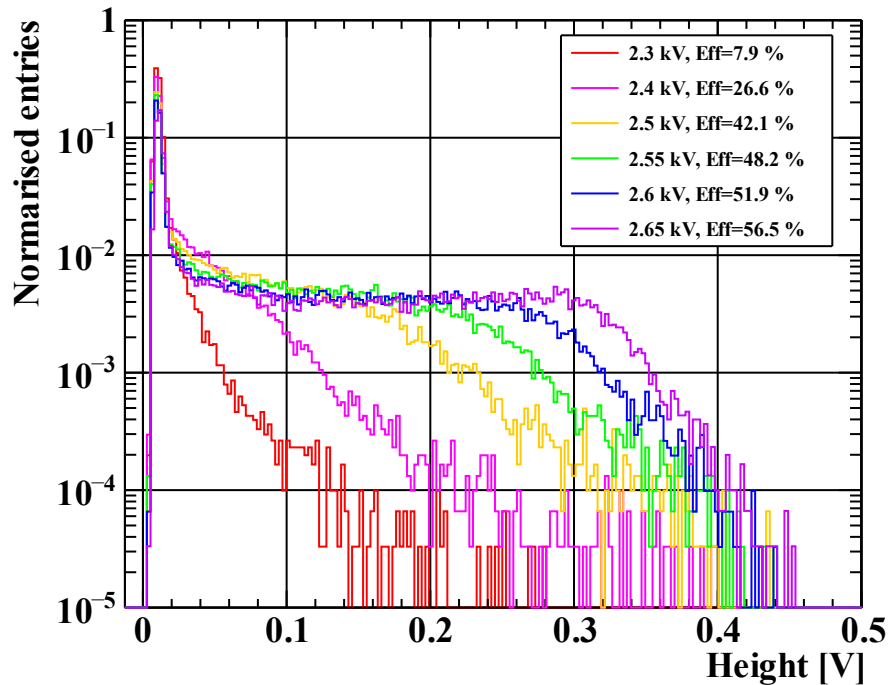


Simulated the electric field on the protection cover

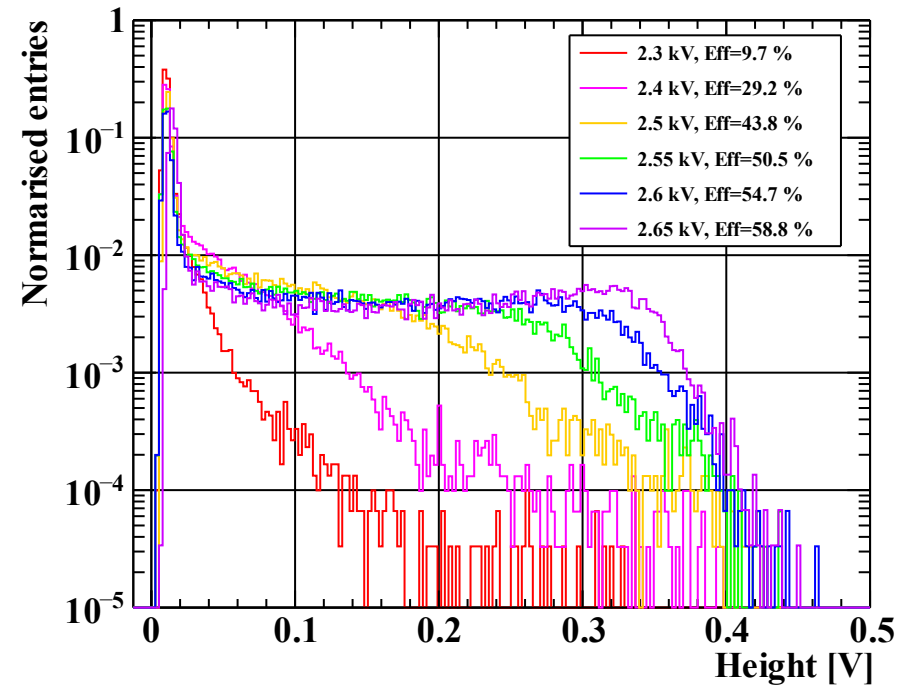


# Pulse height spectra of each cover widths

0.2 mm width of cover (1003.1 hPa)

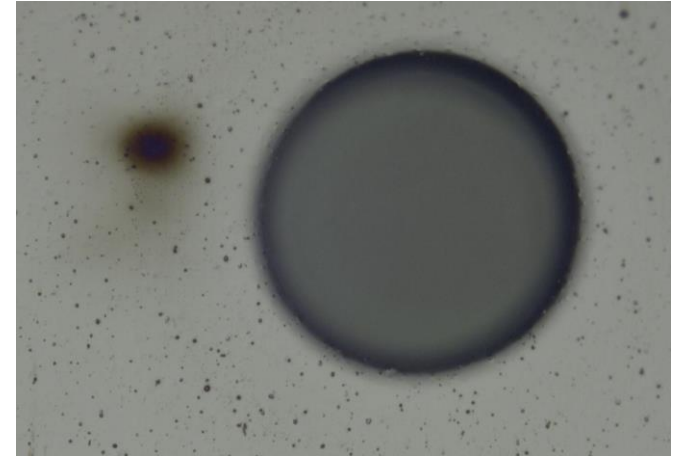
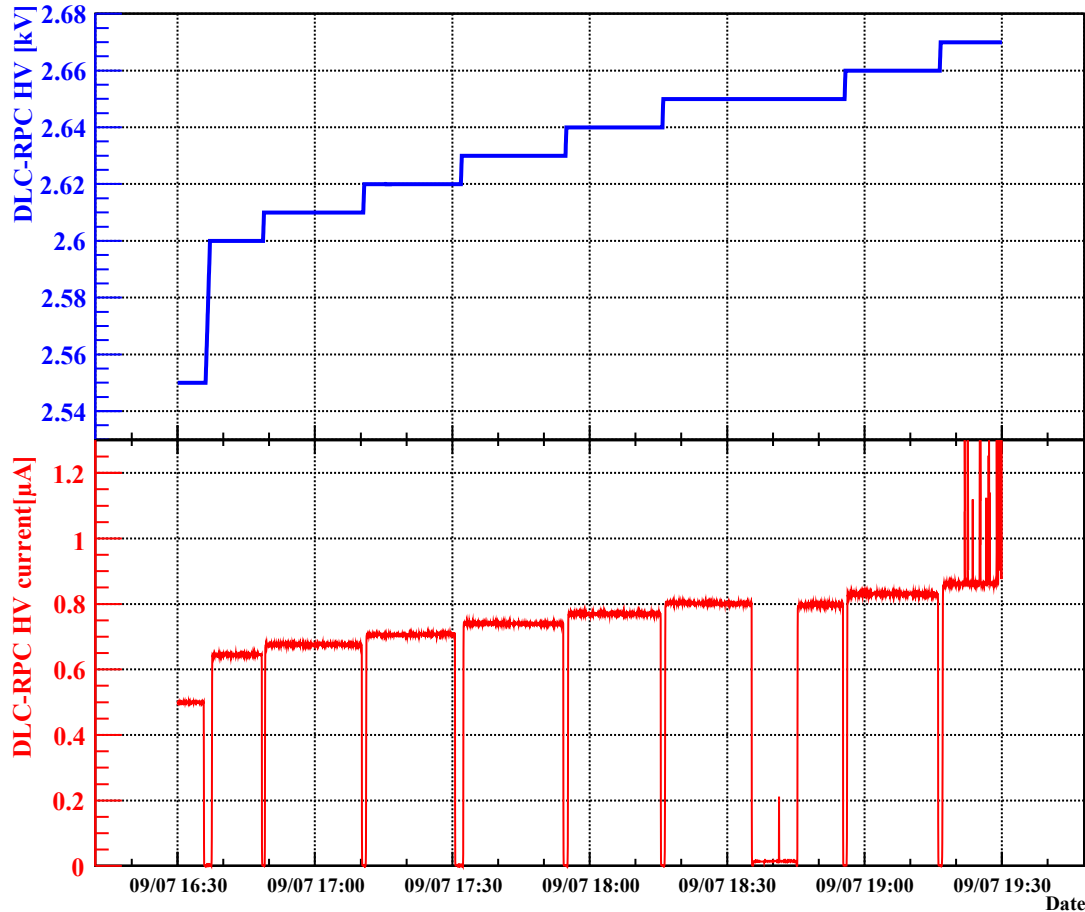


0.8 mm width of cover (998.4 hPa)



# Test using 0.8 mm width of cover

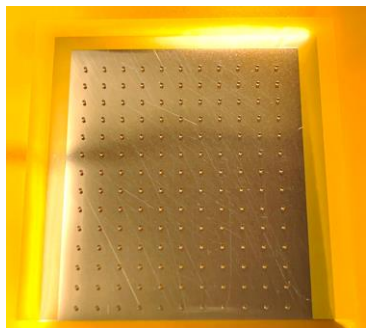
- Unstable at 2.67 kV (998.4 hPa)



# Transition of the DLC-RPC electrode

2019

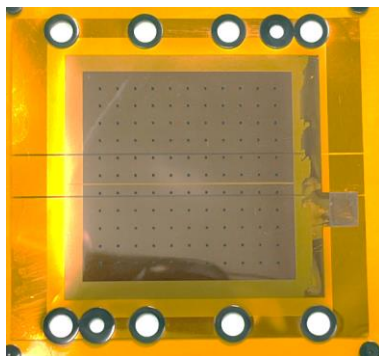
Demonstration of the principle of DLC-RPC



- No strip structure

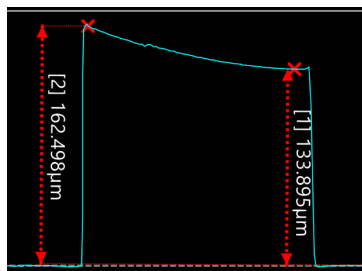
2022

Demonstration of 90 %  $e^+$  efficiency in the  $\mu^+$  beam



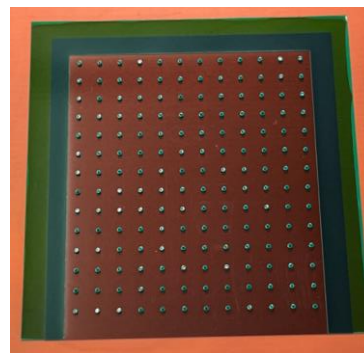
- Unstable operation due to spacing pillar quality

Distorted spacer



2023

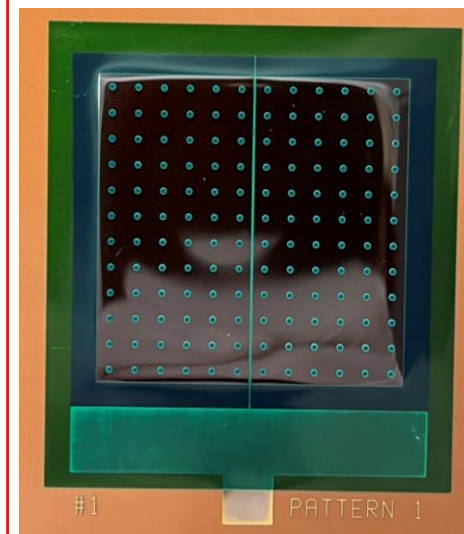
Improved the spacer formation



- Uniform spacer
- No strip structure

2024

Investigation of the strip structure



- Uniform pillars
- With strip structure